UC Berkeley SEMM Reports Series

Title

SHRINC - A Computer Program for Nonuniform Drying Shrinkage in Concrete Members

Permalink

https://escholarship.org/uc/item/02c4c66r

Authors

Iding, Robert Bresler, Boris

Publication Date

1975-08-01

REPORT NO. UCB/SESM-75/08

STRUCTURAL ENGINEERING AND STRUCTURAL MECHANICS

SHRINC A COMPUTER PROGRAM FOR NONUNIFORM DRYING SHRINKAGE IN CONCRETE MEMBERS

by ROBERT H. IDING BORIS BRESLER

REPORT TO
National Science Foundation
Grant No. ENG. 72 04090
(Formerly GK-35787)

AUGUST 1975

DEPARTMENT OF CIVIL ENGINEERING UNIVERSITY OF CALIFORNIA BERKELEY, CALIFORNIA

STRUCTURES AND MATERIALS RESEARCH Department of Civil Engineering Report No. UC SESM 75-8

SHRINC
A COMPUTER PROGRAM FOR
NONUNIFORM DRYING SHRINKAGE
IN CONCRETE MEMBERS

by
Robert H. Iding
Boris Bresler

to
National Science Foundation
Grant No. Eng. 72 04090
(formerly GK-35787)

University of California Berkeley, California August 1975

ABSTRACT

This report describes the current version of the computer program SHRINC (SHRINkage in Concrete). The program calculates nonuniform drying shrinkage histories within concrete prismatic members. A nonlinear finite element formulation which considers the moisture dependence of material properties is used in SHRINC. The finite element formulation, the idealization of material properties and boundary conditions, the numerical approach, and practical aspects of using the program are discussed. In the report, a users' manual for SHRINC, a sample problem with listings of input and output, and a complete Fortran listing of the program are included as appendices.

ACKNOWLEDGEMENTS

The authors wish to acknowledge the support of the research reported herein by the National Science Foundation under NSF Grant Eng. 72 04090, formerly GK-35787, entitled Cracking and Deformation History in Concrete Structures. The authors also wish to acknowledge the assistance of J. Sanders in preparing the manuscript of this report for publication.

TABLE OF CONTENTS

			Page
ABSTI	RACT	***************************************	i
ACKN	OWLEDG	EMENTS	ii
		ONTENTS	iii
1.		DUCTION	1
	1.1	Purpose and Scope	1
		Nature of Drying Shrinkage	-
		Analysis for Drying Shrinkage	-
2.	SHRIN	NKAGE DIFFUSION BOUNDARY VALUE PROBLEM	6
	2.1	Diffusion Equation	6
	2.2	Boundary Conditions	7
	2.3	Material Properties	. 8
3.	SOLUT	TION BY FINITE ELEMENTS AND TIME STEP INTEGRATION	10
,	3.1	Discretization by Finite Element Method	. 10
	3.2	Solution of Matrix Equations	. 17
	3.3	Shrinkage Gradient Boundary Conditions	. 20
4.	STRU	CTURE OF COMPUTER PROGRAM SHRINC	. 26
	4.1	Input Phase	. 26
	4.2	Step-by-Step Solution Phase	. 30
	4.3	Output Phase	. 42
5.	COMM	ENTARY ON USE OF PROGRAM SHRINC	
	5.1	Design of Finite Element Mesh	. 43
	5.2	Selection of Time Step Sizes	
	5.3	Specification of Material Properties	
	5.4	Specification of Boundary Conditions	
	5.5	Minimization of Cost of Nonlinear Analysis	. 40

TABLE OF CONTENTS

	Pag	е
REFERENCES	5	0
APPENDIX A - Input Instructions		
APPENDIX B - Sample Problem		
APPENDIX C - Fortran Listing of Pro	gram SHRINC	1

1. INTRODUCTION

1.1 Purpose and Scope

This report presents the current version of SHRINC, a computer program designed to calculate the nonuniform drying shrinkage history within concrete prismatic members. The moisture diffusion equation is used to model the shrinkage phenomenon. A finite element method coupled with time step integration was chosen as the solution approach.

The current program determines shrinkage variation in a two-dimensional cross-section. The effects of temperature on shrinkage development are not considered. A version of SHRINC designed to solve three-dimensional, temperature-dependent shrinkage problems will be available at a later date.

In the report, the theoretical model and solution techniques are derived, the organization of the computer program is explained, and a commentary on practical aspects of using the program is made. The appendices contain fully annotated input instructions, a sample problem with input and output, and a Fortran listing of the program.

1.2 Nature of Drying Shrinkage

The physical process of shrinkage is complex and not fully understood. Basically, moisture flows to the specimen's surface and into the ambient drying environment, and concrete contracts due to this moisture loss. Moisture flow through concrete is extremely slow; a large member can be exposed to a long period of drying and show very little shrinkage deep in its interior. For example, in

a 40 inch x 40 inch column after three years of drying, shrinkage at the center of the cross-section will be only 1/10 the shrinkage at the surface [2]. Resistance to moisture flow varies both with concrete materials properties, e.g. diffusivity, and with the state of the material, e.q., temperature and moisture content. These same factors control the speed of flow across the specimen surface; other factors controlling the speed of flow are environmental conditions (especially ambient relative humidity) and the characteristics of the surface itself. Ultimate unrestrained shrinkage strain - the contraction experienced by each element of concrete when the drying process is completed - also varies greatly from concrete to concrete and from one set of environmental conditions to another. This ultimate shrinkage can occur only in the laboratory, since under ordinary climatic conditions periods of evaporation alternate with periods of moisture absorption and the drying process is never completed.

Shrinkage is nonuniform and varies throughout the section of a member. Because physical compatibility must be maintained between adjacent material fibers a complex system of stresses is established. The stress pattern is usually tension near the drying surfaces and an equilibrating compression in the interior. Hence, "apparent" shrinkage, the strain actually existing in the specimen, is different from "free" shrinkage, the contraction an element of material would undergo if it were unrestrained by neighboring elements. This is true even in a member not restrained by foundations, steel reinforcement, or adjacent portions of the structure. Shrinkage

measured in experiments is apparent shrinkage. Only in a stress-free situation (e.g. in a very small specimen after a long period of drying) is free shrinkage equivalent to apparent shrinkage. The program documented in this report (SHRINC) calculates free shrinkage distributions. Other programs such as SASHTEC [3] calculate apparent shrinkage. Such programs can also calculate stresses in the prism and identify cracked portions of the cross-section.

1.3 Analysis for Drying Shrinkage

Shrinkage significantly affects concrete structures, and shrinkage movements and stresses must thus be considered during the design process. Attempts to analyze these effects began with rough estimates of ultimate shrinkage and progressed to analyses based on the thermodynamics of moisture diffusion [1]. The method underlying program SHRINC logically extends these earlier methods. Because of the nature of concrete as a design material, extreme accuracy will not be attempted. Rather, a practical, roughly accurate analytical description of overall behavior will be sought. This description will hopefully be suitable for shrinkage prediction in practical design situations.

The basic features of the analytical method in program SHRINC can be summarized as follows:

1. The diffusion equation is used to model the moisture flow phenomenon in two-dimensional cross-sections. The free shrinkage strain is assumed to be directly proportional to moisture loss. Although this model has its roots in the theory of moisture diffusion, it cannot be derived directly from the actual physics of the

situation, but is an empirical model that simply describes observed shrinkage behavior. It has been shown [2] that a more refined model is not necessary for predicting approximate shrinkage movements and stresses in actual concrete members and structures.

- 2. Concrete shrinkage properties can be described by three material parameters: shrinkage diffusivity, surface factor, and ultimate shrinkage strain. Although in certain cases good results have been obtained using constant or time-dependent diffusivity and surface factor, experimental observations show that it is best to use moisture-dependent concrete diffusivity and surface factor [2] in modeling the effect that member size has on shrinkage development. The third material parameter, ultimate shrinkage strain, is assumed to be roughly constant for each concrete mix and to be unaffected by member size. However, ultimate shrinkage may vary with the relative humidity of the ambient drying environment.
- 3. The diffusion equation is solved by a finite element method.

 A generalized and versatile method of this type is necessary since
 the problem is highly nonlinear due to the moisture dependence of
 diffusivity and surface factor. A step-by-step time integration
 scheme is used to account for the transient nature (variation of
 shrinkage with time) of the diffusion equation. One of the principal
 advantages of the finite element method is that it permits the analysis of cross-sections of any shape and with any combination of
 boundary conditions, differing in this respect from other earlier methods [5].

4. The solution consists of a discretized description of free shrinkage development at all points within the cross-section. These free shrinkages are output on punched cards so that they may be used as input for a program which analyzes structural behavior due to shrinkage. The program SASHTEC [3] has been developed to accept this free shrinkage input.

Reference [2] contains a discussion of the historical and theoretical background of the above method. This reference also contains a description of experimental results which verify the method by comparison with SHRINC/SASHTEC computer analyses.

2. SHRINKAGE DIFFUSION BOUNDARY VALUE PROBLEM

2.1 <u>Diffusion Equation</u>

In this section, the diffusion equation, which is an initial-boundary value problem, is defined as it is used in shrinkage analysis. Solution techniques are described in Section 3.

The first condition of this boundary value problem is that the partial differential equation

$$K\left\{\frac{\partial^{2}S(x,y,t)}{\partial x^{2}} + \frac{\partial^{2}S(x,y,t)}{\partial y^{2}}\right\} = \frac{\partial S(x,y,t)}{\partial t} - Q_{S}(x,y,t) \quad (2.1)$$

be satisfied at all points (x,y) within the two-dimensional concrete cross-section and at all drying times t. The unknown variable S(x,y,t) is shrinkage strain, the specified quantity $Q_S(x,y,t)$ is external shrinkage flow into the section, and K is a material parameter. Note that a shrinkage field is the principal variable rather than a moisture-content field, even though the theoretical background of the equations stems from the moisture flow phenomenon. The second condition of the problem formulation is that a boundary condition must be specified at each point on the cross-section surface. Boundary conditions are discussed in Section 2.2. The third condition is that shrinkage is zero at the start of the drying process, i.e.,

$$S(x,y,t) = 0$$
, when $t = 0$ (2.2)

^{* &}quot;Shrinkage" or "shrinkage strain" will refer to free shrinkage unless otherwise noted.

The solution of the initial-boundary value problem is the shrinkage history S(x,y,t) that satisfies all three conditions: the field equations (2.1), the boundary conditions, and the initial conditions (2.2).

The shrinkage diffusion equation 3.1 is essentially a balance principle. It states that at every point i within a concrete cross-section

2.2 Boundary Conditions

Four types of boundary conditions are possible:

a.
$$S_{RC}$$
 = fixed on boundary

c.
$$\frac{\partial S}{\partial n_{BC}} = \frac{f}{K} (S_{\infty} - S)$$
 on boundary (2.3)

d.
$$Q_{BC} = f(S_{\infty} - S)$$
 on boundary

where f and S_{∞} are material parameters (see Sec. 2.3).

The boundary conditions are an integral part of the problem formulation and describe the drying behavior of the concrete surface. Only one boundary condition may be specified at each point on the boundary, but different portions of the boundary may have different types of boundary conditions:

- a. The amount of shrinkage is fixed at the boundary (Eq. 2.3a).
- b. The shrinkage flow across the boundary is fixed (Eq. 2.3b). For a moisture-insulated surface the boundary condition $Q_{BC} = 0$ is used.

- c. The boundary shrinkage gradient diminishes as the shrinkage of the surface approaches its final value (Eq. 2.3c). This seems to model best the actual drying behavior of concrete, as discussed in Section 5.4.
- d. The shrinkage flow at the boundary diminishes as shrinkage at the surface approaches its final value (Eq. 2.3d). Note that boundary conditions 2.3c and 2.3d are equivalent only in a steady-state shrinkage distribution -- i.e., when the term $\partial S/\partial t$ is zero in Eq. 2.1. For a moisture-insulated surface $\partial S/\partial n = 0$ may be used.

2.3 Material Properties

The parameters K, f, and S_{∞} in the diffusion equation and boundary conditions represent the three material properties discussed earlier (Sec. 1.3). They are empirical quantities which are not derivable from principles of physics; they must be determined from experiments on particular materials. The three parameters are:

- 1. Shrinkage diffusivity K, in units of in 2/day, models the ease with which moisture flows through concrete. Shrinkage diffusivity can be defined as the speed at which shrinkage flows through the material when a unit shrinkage gradient exists. Diffusivity can be constant, time-dependent, or shrinkage-dependent. A shrinkage-dependent model (see Sec. 5.3) seems best to describe an experimentally observed decline in diffusivity as drying proceeds.
- 2. <u>Surface factor f</u>, in units of inches/day/linear inch, represents the speed of surface evaporation by its control over the shrinkage

gradient or shrinkage flow at drying surfaces (boundary conditions 2.3c-d). Hence, strictly speaking, f can be a surface property as well as a material property. This material parameter can have its own functional form and be independent of the other material parameters.

Surface factor can also be time- or shrinkage-dependent.

3. Ultimate shrinkage strain, S_{∞} , in units of inches/inch, defines the amount of shrinkage an element of concrete can undergo if it is allowed to dry completely and if there is no constraint on its movement by adjacent elements.

3. SOLUTION BY FINITE ELEMENTS AND TIME STEP INTEGRATION

3.1 Discretization by Finite Element Method

The initial-boundary value problem describing shrinkage behavior has no closed-form solution; approximate numerical methods must be used in order to obtain a solution. In program SHRINC, a finite element method discretizes spatial variables and a step-by-step integration technique discretizes the time variable.

The finite element method uses a variational calculus formulation for the boundary value problem. That is, the equations describing the shrinkage process (Eqs. 2.1-2.3) are recast into an equivalent energy functional and the shrinkage field S(x,y,t) that minimizes this functional is sought. The finite element approach represents the continuous shrinkage field S(x,y) within a cross-section by a finite number of nodal shrinkage values. The summation of the shrinkage field due to each nodal shrinkage S_i approximates S(x,y). That is:

$$S(x,y) \doteq \sum_{i=1}^{n} S_{i} \phi_{i}(x,y)$$
 (3.1)

where

S; - shrinkage at node i

n - total number of nodes

 $\phi_i(x,y)$ - shrinkage field caused by unit shrinkage at node i and zero shrinkage at all other nodes

A typical $\phi_i(x,y)$ is shown in Fig. 3.1. Note that the crosssection in this figure is broken down into 8 nodes and 6 elements. The way in which the cross-section is divided into elements determines the shape of each $\phi_i(x,y)$. The function $\phi_i(x,y)$ shown, along with its 7 companions, makes it possible to define an approximate shrinkage distribution with 8 discrete values of S_i .

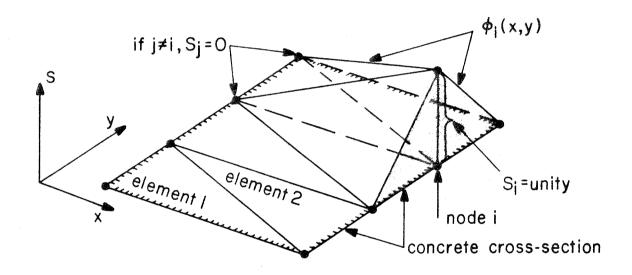


FIGURE 3.1 DISCRETIZATION OF SHRINKAGE FIELD BY FINITE ELEMENTS

By substituting Eq. 3.1 into the energy functional, the problem can be solved by finding the minimizing set of nodal shrinkages, S_i , instead of the minimizing function, S(x,y). This minimum is found by differentiating the functional with respect to each S_i , resulting in the set of equations:

$$[K]{S} = [V]{\dot{S}} - {Q}$$
 (3.2)

where

[K] - shrinkage diffusivity matrix

[V] - shrinkage velocity matrix

{Q} - external shrinkage flow loading vector

{S} - nodal shrinkages

(S) - nodal shrinkage velocities

In actual applications of the finite element method, the matrices [K], [V], and {Q} are assembled directly by calculating each element's contribution to the system matrices. That is, for a specified type of $\phi_i(x,y)$, a specified element size and shape, and specified material properties, an element's contribution to the diffusivity matrix [K] can be explicitly defined. For example, a triangular element with linear $\phi_i(x,y)$ has an element diffusivity, $[K]_{el}$, given by

$$[K]_{el} = \frac{K}{2\lambda} \begin{bmatrix} e^2 + d^2 & y_k e - x_k d & -y_j e + x_j d \\ y_k^2 + x_k^2 & -y_j y_k - x_j x_k \\ (symmetric) & y_j^2 + x_j^2 \end{bmatrix}$$
(3.3)

where K is the shrinkage diffusivity of the material of the element and x_k , x_j , y_k , y_j , e, d, and λ are defined in Fig. 3.2.

Program SHRINC uses quadrilateral elements constructed from four of the above triangles by adding a fifth node. The coordinates

of this node are specified as the average of the original four nodes, placing this fifth node at the centroid of the quadrilateral element as in Fig. 3.3. The diffusivities from the four linear triangles (Eq. 3.3) are assembled into an element matrix $[K]_{el}$ (or in expanded notation, $(K_{el})_{i,j}$, i=1, 5, j=1, 5). This 5 x 5 element diffusivity matrix is reduced to a 4 x 4 matrix by static condensation, i.e.,

$$(K_{el})_{i,j} = (K_{el})_{i,j} - \frac{(K_{el})_{i,5} \cdot (K_{el})_{5,j}}{(K_{el})_{5,5}}$$
 (3.4)

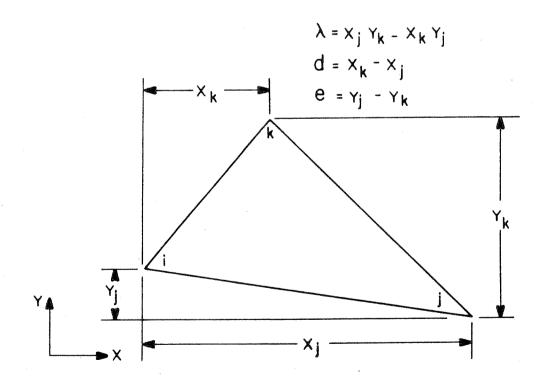


FIGURE 3.2 LINEAR TRIANGULAR ELEMENT

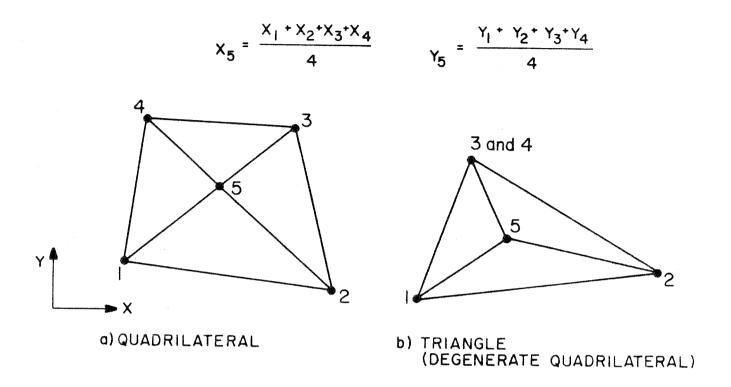


FIGURE 3.3 QUADRILATERAL ASSEMBLY OF LINEAR TRIANGLES

where i,j=1,4. These element diffusivity matrices are then assembled into the diffusivity matrix for the system:

$$[K] = \sum (K_{el}) \tag{3.5}$$

The velocity matrix [V] is also calculated directly. A matrix consistent with the $\phi_i(x,y)$ used to derive the diffusivity matrix [K] could be used, but it is simpler to idealize the velocity matrix in a way analogous to the lumping of mass in dynamic analyses. This approach has the important advantage of resulting in a diagonal

velocity matrix. This lumping is achieved by delineating the area adjacent to a node by a perimeter drawn through the midpoints of element boundaries and the internal nodes previously associated with the diffusivity matrix (see Fig. 3.4). The area tributary to a node is found by adding the contribution of each element bounding the node. The contribution of an element, m, to a particular node, i, (see Fig. 3.4) is given as

$$v_{m,i} = \frac{A_j + A_k}{2}$$

where

 ${\sf A}_j, \, {\sf A}_k$ - areas of triangles in element adjacent to node i, so that the velocity matrix term of node i is

$$V_i = \sum_{m,i}^{m'} V_{m,i}$$

where

 $\ensuremath{\text{m}^{\,\prime}}$ - all elements adjacent to node i

The diagonal system matrix [V] is assembled by repeating the above calculation for each node.

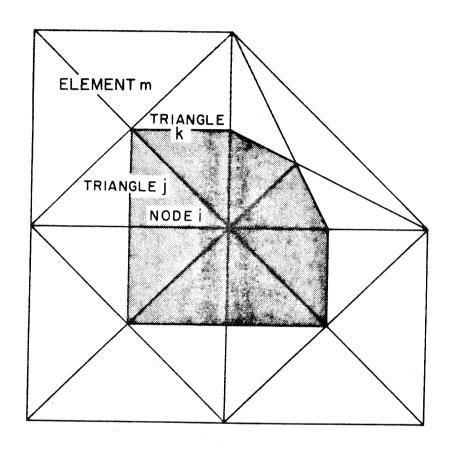


FIGURE 3.4 LUMPED VELOCITY MATRIX IDEALIZATION

The third matrix in the finite element equations 3.2, the load vector {Q}, represents the external shrinkage flow into each node of the system. This term, of course, will be zero at all interior nodes. However, surface nodes can have a nonzero flow term due to boundary conditions.

The unknown nodal shrinkage vector, $\{S\}$, in the matrix equations (Eq. 3.2) is a function of time, $\{S(t)\}$. Hence, this equation is actually a first order differential equation (in n dimensions) and must be further discretized by step-by-step integration. The nodal shrinkage history $\{S(t)\}$ is represented by a finite sequence

of shrinkage distributions $\{S(t_0)\}$, $\{S(t_1)\}$, $\{S(t_2)\}$, ... By assuming that velocity is constant during a time step, the shrinkage velocity $\{\dot{S}\}$ at any time t_i can be approximated in terms of nodal shrinkages:

$$\{\dot{S}(t_i)\} = \{S(t_i) - S(t_{i-1})\}$$
 (3.6)

where Δt_i is the time step between time t_{i-1} and t_i . The differential equation (3.2) is now reduced to a set of algebraic equations in the independent variable $\{S(t_i)\}$. There will be a set of equations for each time t_i , $i=1,2,\ldots$, and the step-by-step solution of each set results in an approximation to $\{S(t)\}$ and, using Equation 3.1, an approximation to the overall shrinkage history S(x,y,t). The accuracy of this finite element step-by-step integration approximation increases with the number of elements and with the smallness of the time step.

3.2 Solution of Matrix Equations

Shrinkage history within a cross-section is found by solving the matrix equations (Eq. 3.2) resulting from finite element discretization of the problem. To facilitate discussion of the solution procedure and the incorporation of boundary conditions into the equations, let Eq. 3.2 be expanded into the following form:

$$\begin{bmatrix} K_{aa} & K_{ab} \\ K_{ba} & K_{bb} \end{bmatrix} \begin{pmatrix} S \\ S_{f} \end{pmatrix} + \begin{bmatrix} V_{aa} & o \\ o & V_{bb} \end{bmatrix} \begin{pmatrix} \dot{S} \\ o \end{pmatrix} = \begin{pmatrix} Q + S_{\infty}f \\ Q + S_{\infty}f \end{pmatrix} - \begin{pmatrix} [f]S \\ O \end{pmatrix}$$
(3.7)

where

 sf - nodal shrinkage of nodes which have fixed shrinkage boundary conditions (Eq. 2.3a)

S - nodal shrinkage at all other nodes

 $\mathbf{Q}_{\mathbf{f}}$ - external flow loading at all nodes with fixed shrinkage boundary conditions

 external flow loading at all nodes with shrinkage unfixed

 $S_{\infty}f$ - surface factor x ultimate free shrinkage at all nodes where a shrinkage-dependent flow boundary condition is specified

Note that the additional terms $S_{\infty}f$ and [f]S in the loading vector are due to the shrinkage-dependent boundary condition (2.3d)

$$Q_{BC} = f(S_{\infty} - S)$$

Fixed shrinkage boundary conditions (Eq. 2.3a) are specified by the vector $\mathbf{S}_{\mathbf{f}}$, and fixed shrinkage flow boundary conditions (Eq. 2.3b) are specified as part of the vector \mathbf{Q} . Note that the vector \mathbf{Q} is zero at all nodes except where a fixed shrinkage flow boundary condition is specified. The remaining type of boundary condition, a specified shrinkage gradient (Eq. 2.3c), presents special problems and will be discussed in the next section.

The algebraic manipulation of Eq. 3.7 necessary to find the solution $\{S(t)\}$ is quite straightforward. The quantities [K] and f are evaluated using material properties at $\{S(t_0)\} = \{S\}_0$, where

{S}_o is the shrinkage distribution specified as the initial conditions. Then static condensation removes fixed shrinkage nodes from the equations, resulting in

$$[K_{aa} + f]{S} + [V_{aa}]{\dot{S}} = {Q} + {S_{\infty}f} - [K_{ab}]{S_f}$$
 (3.8)

For the first time step, $\Delta t_1 = t_1 - t_0$, velocity is assumed to be constant; hence

$$\{\dot{S}\}_{1} = \frac{\{S\}_{1} - \{S\}_{0}}{\Delta t_{1}}$$
 (3.9)

and the equations valid at the end of the first time step are

$$[K_{aa} + f + \frac{V_{aa}}{\Delta t_1}]\{S\}_1 = \{Q + S_{\infty}f - [K_{ab}]\{S_f\} + \frac{[V_{aa}]}{\Delta t_1}\{S\}_0\}$$
 (3.10)

or in compact form

$$[K]^*\{S\}_1 = \{Q\}^*$$
 (3.11)

where

[K]* - effective shrinkage diffusivity matrix
{Q}* - effective shrinkage loading vector

The nodal shrinkages at t_1 , $\{S\}_1$, are found directly by solving Eq. 3.11. If material properties K or f change appreciably due to the shrinkage increase during the time step, the matrices $[K]^*$ and $\{Q\}^*$ can be updated and the equation resolved to find a more accurate $\{S\}_1$. Experience has shown that convergence is very rapid.

When the solution $\{S\}_1$ at the end of the first time step is known, the equations necessary to determine the shrinkage at the end of the second time step, $\{S\}_2$, can be formed. The equations valid at the end of any time step, i, follow the same pattern as those for the first time step, i.e.,

$$[K_{aa} + f + \frac{V_{aa}}{\Delta t_{i}}]\{S\}_{i} = \{Q + S_{\infty}f - [K_{ab}]\{S_{f}\} + \frac{[V_{aa}]}{\Delta t_{i}}\{S\}_{i-1}\}$$
(3.12)

or, more compactly,

$$[K]_{i}^{*}\{S\}_{i} = \{Q\}_{i}^{*}$$
 (3.13)

The quantities K_{aa} , f, and K_{ab} must be reevaluated for each time step if they are time- or shrinkage-dependent. The step-by-step assembly and solution of Eq. 3.13 gradually traces out the shrinkage history.

3.3 Shrinkage Gradient Boundary Conditions

A boundary condition consisting of the prescribed shrinkage gradient

$$\frac{\partial S}{\partial n_{BC}} = \frac{f}{K} (S_{\infty} - S)$$
 (3.14)

is somewhat unnatural to a finite element formulation and presents special numerical difficulties. It could be considered by supplementing the governing equation (Eq. 3.7) with equations that impose constraints on the boundary shrinkage gradient at each node, but this would destroy the symmetry and bandedness of the set of equations and

drastically increase computational effort. Using another technique, the specified boundary condition gradient is converted into an "equivalent" shrinkage flow

$$\tilde{Q}_{BC} = K \frac{\partial S}{\partial n_{BC}} = f(S_{\infty} - S)$$
 (3.15)

and this flow is applied at the appropriate boundary nodes in Eq. 3.7. However, as discussed in Sec. 2.3, this flow $\boldsymbol{Q}_{\mbox{\footnotesize{BC}}}$ is the true shrinkage flow only under steady-state conditions; hence the shrinkage solution obtained using $Q_{\mbox{BC}}$ as loading will not always satisfy the specified boundary condition gradients $\partial S/\partial n_{BC}$. Therefore, the algorithm must examine the error in the gradient, add a proportional correction to Q_{RC} for each node, and resolve for an improved shrinkage distribution. This iterative procedure is repeated until the shrinkage gradient along the boundary satisfies the specified boundary condition. On the last iteration, the corrected equivalent flow \mathbf{Q}_{BC} will represent the actual shrinkage flow through the boundary node. The above iterative process requires that the portion of the cross-section surface subject to gradient boundary conditions must be discretized into surface segments. Each pair of boundary nodes is connected with a surface segment as shown in Fig. 3.5. The boundary flow across this segment, specified as inches/day/linear inch of surface, is calculated and lumped at these two adjacent nodes.

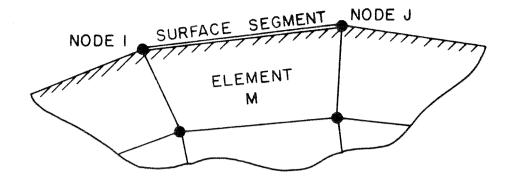


FIGURE 3.5 TYPICAL SURFACE SEGMENT

That is, if

$$Q_{\text{seg}} = L_{\text{seg}} \cdot f \cdot (S_{\infty} - S_{\text{avg}})$$
 (3.16)

where

 Q_{seg} - total flow across surface segment

 L_{seg} - length of surface segment

f - surface factor of material in element M adjoining surface segment

 $\rm S_{\infty}$ - ultimate shrinkage of material in element M adjoining surface segment

 ${\sf S}_{\sf avg}$ - average shrinkage strain in surface segment

then the concentrated flow into each boundary node I and J is $Q_{\text{seg}}/2$. Since this flow is shrinkage-dependent, it affects both the diffusivity matrix [K] and the loading vector $\{Q\}$, as seen in Eq. 3.10. The contribution of a surface segment to these system matrices is shown in Fig. 3.6.

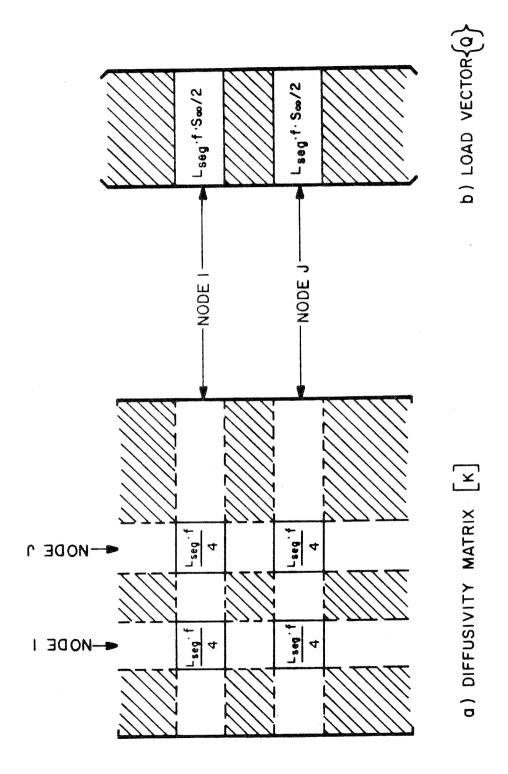
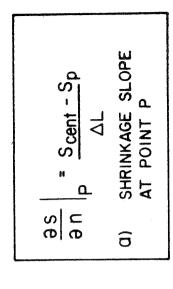
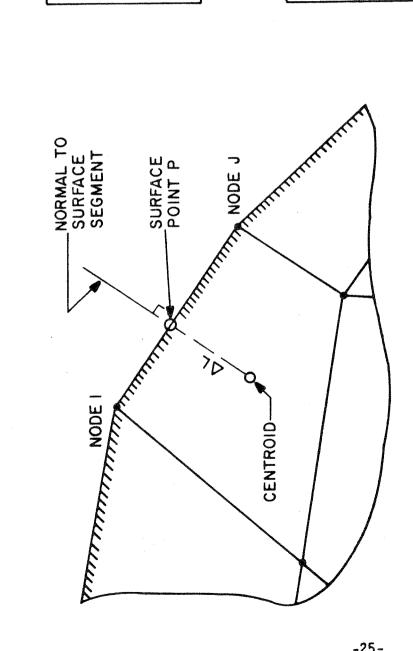


FIGURE 3.6 EFFECT OF SURFACE SEGMENT BOUNDARY CONDITION FLOW ON SYSTEM MATRICES

The computed shrinkage gradient and specified boundary condition gradient in each surface segment are compared during each iteration. Shrinkage gradient is calculated along the normal line to the centroid of the finite element adjacent to the surface segment as shown in Fig. 3.7. The shrinkage-dependent boundary condition 3.14 is evaluated using the shrinkage value of this same point.



$\left \frac{\partial S}{\partial \Pi} \right _{BC} = \frac{f}{K} (S_{\infty} - S_{p})$ (b) B.C. GRADIENT	AT POINT P
--	------------



DISCRETIZATION SCHEME FOR SURFACE GRADIENT FIGURE 3.7

4. STRUCTURE OF COMPUTER PROGRAM SHRINC

4.1 Input Phase

The numerical techniques developed in Chapter 3 are implemented by the computer program SHRINC. The program is written in Fortran IV and was developed on the CDC 6400 computer at the University of California, Berkeley. The program is as general as possible, having options for defining both time-dependent and shrinkage-dependent material properties and for specifying all four types of boundary conditions (Eq. 2.3). Fully annotated Input Instructions are provided in Appendix A.

A flow chart for the program as a whole is shown in Fig. 4.1. The first parts of the program input the data defining the problem. The data is divided into blocks, each block headed by an alphanumeric control card with a key word (to assist the user in assembling the data deck) and necessary control parameters (to guide the program in inputting the remaining data in the block) as shown in Fig. A.1 in Appendix A.

The first item of input is the problem heading to be used in labelling output. The next item is a geometric description of the cross-section to be analyzed, i.e., the locations of nodal points and elements. A list of all surface nodes at which fixed shrinkage boundary conditions are specified is also input during this phase. The program has a mesh generating option (see Appendix A for details) to aid the user in the input of large meshes. The only elements currently included in SHRINC are four-node quadrilaterals and 4-node

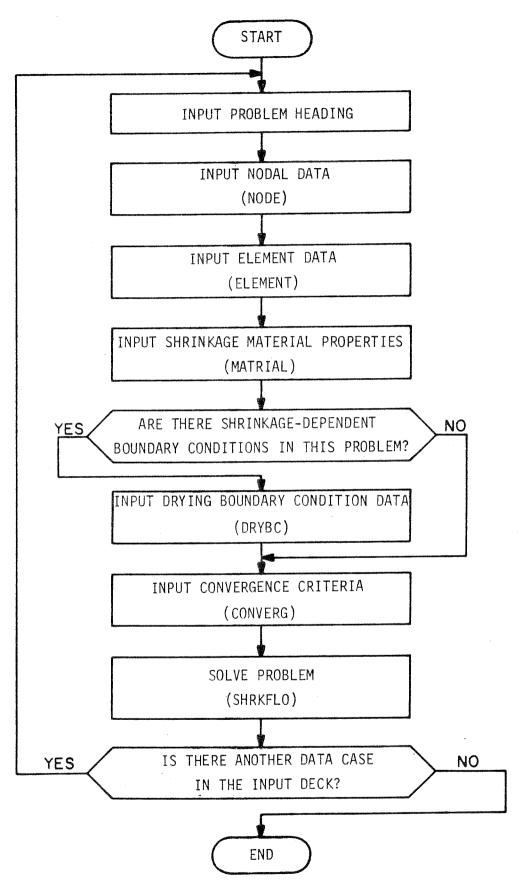


FIGURE 4.1 FLOW CHART FOR PROGRAM SHRINC
(TITLES IN PARENTHESES ARE NAMES OF PROGRAM SUBROUTINES)

triangles (i.e., quadrilaterals in which two nodes have the same location). However, isoparametric or other higher order finite elements could be used in the program if appropriate subroutines were added. During input of the mesh, not only are data read from cards and stored in various arrays for use during the solution phase, but quantities which will recur very often during solution are calculated and stored, e.g., the constant terms of the element diffusivity matrices, SSI-SS9.

The next block of input contains material properties - i.e., the shrinkage diffusivity K, surface factor f, and ultimate shrinkage strain S_{∞} of each material in the cross-section. NMAT material types may be input, making it possible to analyze nonhomogeneous sections (e.g. reinforced concrete). These material properties can be time-dependent functions (MATMOD = 1) or shrinkage-dependent functions (MATMOD = 2), and are input as a table of ordered pairs (time-value or shrinkage-value). It is also possible to specify Pickett's formula for shrinkage material properties (Eq. 5.1) by means of an option discussed in Appendix A.

Shrinkage-dependent drying boundary conditions are next inputboth flow type

$$Q_{RC} = f(S_{\infty} - S)$$

and gradient type

$$\frac{\partial S}{\partial n_{RC}} = \frac{f}{K} (S_{\infty} - S)$$

These boundary conditions are specified by defining NDRYBC surface segments connecting the nodes along those portions of the cross-sectional surface that are exposed to this type of boundary condition. Each surface segment is assigned either a flow (KODEBC = 0) or a gradient type (KODEBC = 1) boundary condition. Note that every surface node must have a boundary condition specified at some point in the input data. Three types are possible:

- 1. Drying boundary condition, input as described above.
- 2. Fixed shrinkage boundary condition, input during step-by-step solution phase. The node numbers at which this type of boundary condition exists must be specified along with the nodal point data, as discussed earlier.
- Fixed flow boundary condition, input during step-by-step solution phase.

Refer to Section 5.4 for a discussion of selecting the types of boundary conditions most useful in practical situations.

The nonlinearities introduced by shrinkage-dependent diffusivity and surface factor or by shrinkage gradient boundary conditions require the input of convergence criteria. Three variables control the iterative solution: the maximum number of permissible iterations (NCONV), the maximum permissible relative error (CONV), and a flag that determines which of the two types of nonlinearities is to be considered within any time step (NREFORM). These control variables are precisely defined in Appendix A.

At this point the program switches to the main step-by-step solution subroutine DHRKFLO, as indicated in Fig. 4.1. However,

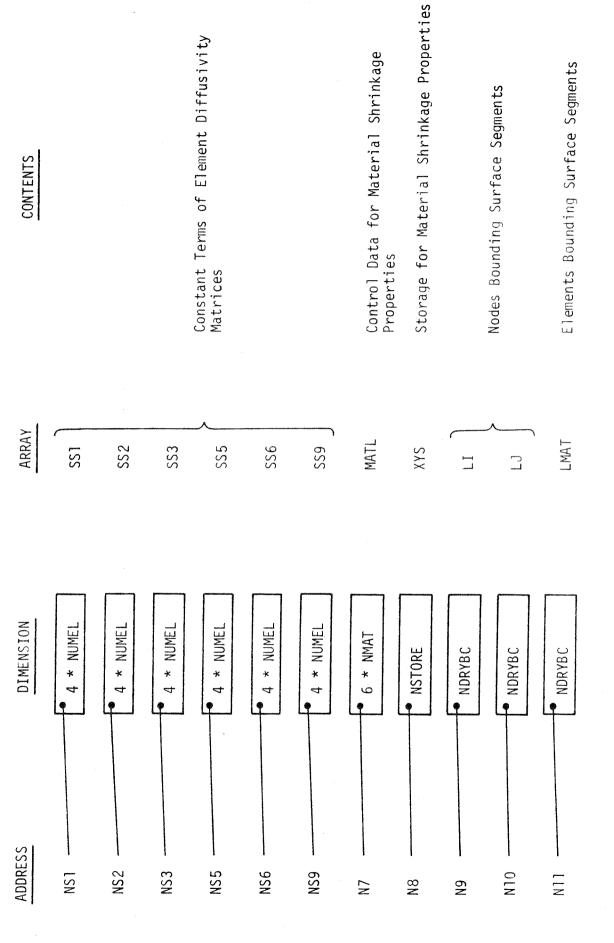
before proceeding to the actual solution phase, the initial conditions are input. These usually are specified as $\{S\}_0 = \{0\}$ at time zero, but other initial conditions can be specified. For example, when restarting an analysis that must be continued for a longer period of drying, the shrinkage distribution and drying time at which the previous analysis left off can be specified as the initial conditions of the new analysis.

During the input phase all global variables are assigned storage through use of a dynamic dimensioning scheme. That is, the blank common block of storage is partitioned to make room for each array using the key variables NUMNP (number of nodal points), NUMEL (number of elements), NMAT (number of material types), NSTORE (space needed for material data), NDRYBC (number of boundary segments), and NBAND (half-bandwidth of global diffusivity matrix). The space allocation scheme is shown in Fig. 4.2. Dynamic dimensioning permits optimal use of high speed storage; even very large problems can be solved without recourse to out-of-core storage files.

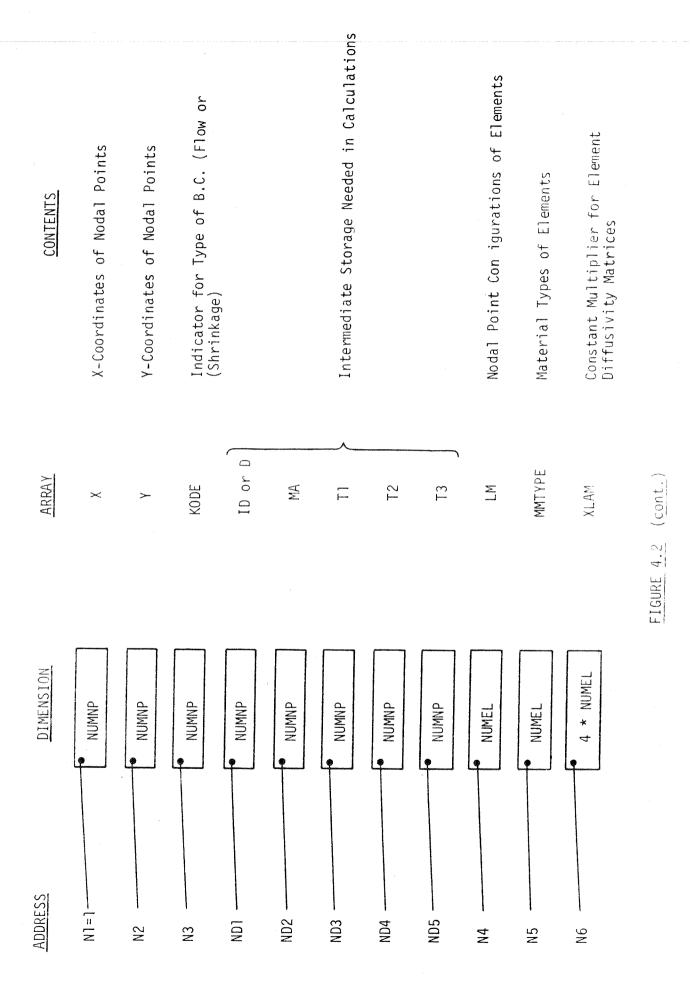
4.2 Step-by-Step Solution Phase

When the input of the data defining the problem is completed, the program begins step-by-step time integration. This phase consists of assembling and solving Eqs. 3.13 at the end of each time step. The overall solution process is controlled by subroutine SHRKFLO, which is illustrated in Fig. 4.3 in the form of a flow chart.

The first step of the procedure for each time step is to input a control card for that particular step. This control card specifies



DYNAMICALLY DIMENSIONED STORAGE ALLOCATION FOR PROGRAM SHRINC FIGURE 4.2



-32-

FIGURE 4.2 (cont.)

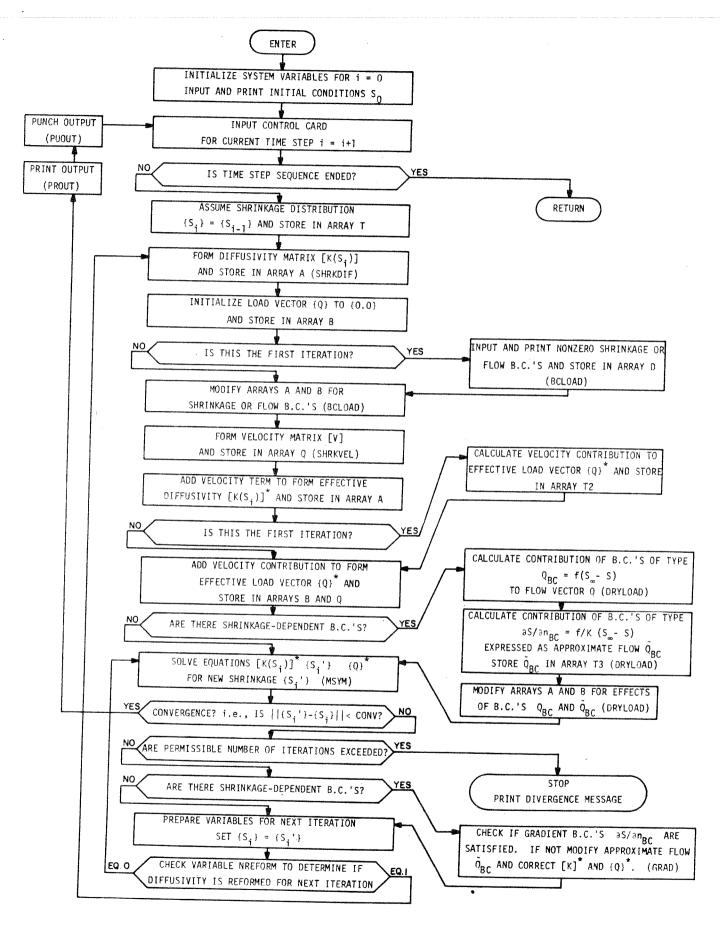


FIGURE 4.3 FLOW CHART FOR SUBROUTINE SHRKFLO
(TITLES IN PARENTHESES ARE NAMES OF PROGRAM SUBROUTINES)

the time step number (as a check in sequencing data cards), time step size, printing and punching options (see Section 4.3), and the number of nodes at which a nonzero shrinkage or flow boundary condition is to be specified. The values of these nonzero boundary conditions immediately follow on data cards. Note that this input formatting permits the user to change boundary conditions as the step-by-step time integration progresses. Also note that only <u>fixed</u> boundary conditions are input at this point; shrinkage-dependent <u>drying</u> boundary conditions are input during the earlier input phase (Section 4.1).

When all data have been input for the time step, the two iteration counters are initialized, the counter MAIN (to record the number of times the diffusivity matrix has been formed or reformed) and the counter NCON (to record the total number of solution iterations). The array T is also initialized to contain $\{S_i\}$, the shrinkage distribution existing in the cross-section at the beginning of the time step.

At this point the program begins to assemble the equations that govern shrinkage dynamic equilibrium at the end of the time step. The diffusivity matrix [K] is formed in subroutine SHRKDIF, as shown in Fig. 4.4. Each 4-node quadrilateral element is divided into four triangles by means of an additional fifth node at its center. A 3 x 3 element diffusivity matrix is calculated for each triangle (Eq. 3.3) and assembled onto the 5 x 5 five-node element diffusivity matrix. This 5 x 5 matrix is reduced to a 4 x 4 quadrilateral

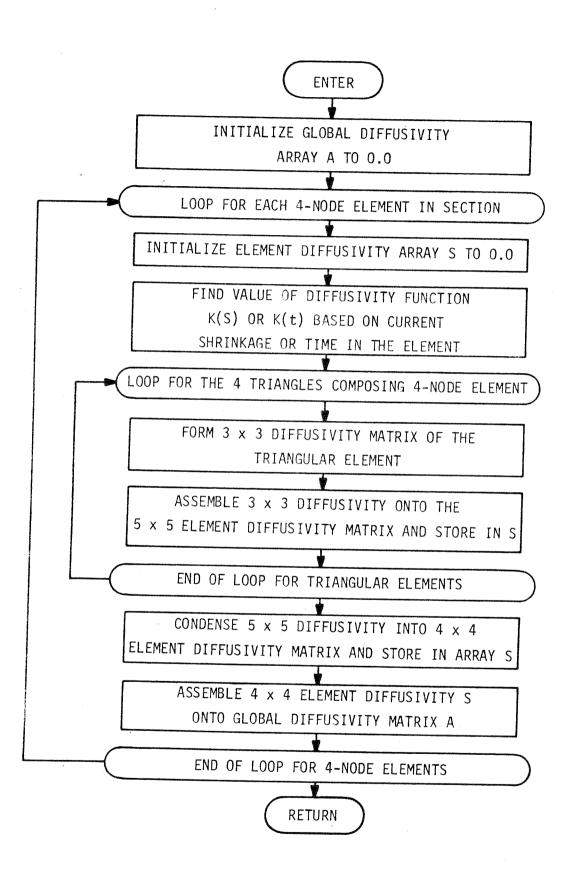


FIGURE 4.4 FLOW CHART FOR SUBROUTINE SHRKDIF

element diffusivity, [K]_{el}, by removing the center node by static condensation. All element diffusivities are combined to form an overall section diffusivity matrix, [K], which is stored in banded form in the dynamically dimensioned array A (Fig. 4.2). Note that since the material property K (shrinkage diffusivity) can be time-or shrinkage-dependent, the matrix [K] can also reflect these dependencies. If the matrix is time-dependent, the time at the end of the time step is used when forming it. If the matrix is shrinkage-dependent, the average shrinkage strain existing in each element at the beginning of the time step (array T) is used for the initial formation. Any subsequent reformations of [K] during the iterative solution will use the shrinkage that exists at the start of the current cycle of iteration.

The next quantity to be formed is the load vector Q (in Eq. 3.7), which contains the fixed flow boundary conditions input at the beginning of the time step. Fixed shrinkage boundary conditions are then input to form the vector S_f in Eq. 3.7, and static condensation is performed to remove these fixed shrinkage nodes from the system of equations (Eq. 3.8). The above operations are performed in subroutine BCLOAD, and the condensed load vector, $\{Q\}-[K_{ab}]$ $\{S_f\}$, is stored in array B.

The program now assembles the two quantities necessary to convert the static diffusivity and load derived above into the \underline{ef} - $\underline{fective}$ diffusivity and load needed in the final governing equations 3.11. Firstly, the velocity matrix V_{aa} is formed in subroutine

SHRKVEL and, since it is a diagonal matrix, temporarily stored in array Q. From this quantity the velocity contribution to the effective diffusivity matrix ($V_{aa}/\Delta t_i$ in Eq. 3.12) is calculated, and the resulting effective diffusivity [K] is stored in array A. Also, based on the velocity matrix and the shrinkage solution of the previous time step $\{S_{i-1}\}$ (which is stored in array T at the time of the first iteration), the dynamic contribution to the effective load vector $\{Q\}^*$ is calculated. This term ($[V_{aa}]\{S_{i-1}\}/\Delta t_i$ in Eq. 3.12) is stored in array T2 so that it does not have to be recalculated during subsequent iterations.

Secondly, the effects of shrinkage-dependent drying boundary conditions are added to the effective diffusivity and load, i.e., the terms f (for effective diffusivity) and $S_{\infty}f$ (for effective load) in Eq. 3.12. The time- or shrinkage-dependent material properties that go into forming these quantities are evaluated as described earlier. That is, they are updated for each iteration if NREFORM is set to "1". Two types of drying boundary conditions exist: flow and gradient. For the flow case, the program simply calculates $Q_{\text{seg}} = L_{\text{seg}} \cdot f \cdot (S_{\infty} - S_{\text{avg}})$ along each surface segment (as in Eq. 3.16) and contributes $Q_{\text{seg}}/2$ to each boundary node. That is, the nodal term $Q_{\text{seg}}/2$ is added to $Q_{\text{seg}}/2$ and the term $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ and $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ and the term $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ and the term $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ and the term $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ to $Q_{\text{seg}}/2$ and approximate boundary flow (Eq. 3.15), must be calculated and added to the effective diffusivity and load as in the flow case. However, the term $Q_{\text{seg}}/2$ is saved in array T3 for use later in the

iterative technique needed to satisfy this type of boundary condition. The above operations are carried out in subroutine DRYLOAD, as shown in Fig. 4.3.

At this point the final equations

$$[K]^* \{S_i^*\} = \{Q\}^*$$
 (4.1)

have been formed. The effective load $\{Q\}^*$ is stored in array B and the effective diffusivity $[K]^*$ is stored in array A. Before solution, $[K]^*$ is also transferred to the auxiliary storage array AA, since array A will be modified during triangularization and the array must be preserved intact for use in future iterations. The equations are solved by subroutine MSYM, an efficient solution algorithm for symmetric banded matrices, and the solution $\{S_i^*\}$ replaces the loading vector in array B.

A convergence check must be made to determine if the program is to proceed with another iteration. First the difference between the current iterate $\{S_i^{}\}$ (in array B) and the previous iterate $\{S_i^{}\}$ (in array T) is examined to determine if it is less than the error tolerance CONV. If it is less, iteration ceases and output subroutines (see Section 4.3) are called, after which the program proceeds with the next time step. If the difference between $\{S_i^{}\}$ and $\{S_i^{}\}$ is greater than the tolerance, a check is made to determine if the permissible number of iterations NCONV has been exceeded. If it has, the analysis is halted and a divergence diagnostic message is printed. If NCONV has not been exceeded, $\{S_i^{}\}$ is moved into array T and the

program goes to the next iteration. Whether shrinkage-dependent quantities are updated during the next iteration is determined by the control variable NREFORM. If NREFORM has been specified as "1", the program returns to reassemble $[K]^*$ and the shrinkage-dependent portions of $\{Q\}^*$, based on the latest iterate $\{S_i^{'}\}$; if NREFORM is "0", the program returns only to modify the gradient boundary conditions. This scheme is shown in the flow chart, Fig. 4.3.

The gradient boundary condition iterative cycle basically consists of modifying the term Q_{BC} (approximate boundary flow - Eq. 3.15) during each iteration until it represents the true flow and hence satisfies the specified gradient boundary condition, as discussed in Section 3.3. The flow Q_{BC} is corrected by comparing (at each surface segment) the gradients due to the shrinkage solution $\{S_i^{'}\}$ from the current iteration with the specified boundary condition gradient $\partial S/\partial n_{BC}$. Then the effective diffusivity $[K]^*$ and effective load $\{Q\}^*$ are corrected accordingly and Eq. 4.1 is resolved. This iterative process is repeated until a solution is obtained that satisfies the gradient boundary conditions. These operations are performed in subroutine GRAD, illustrated in Fig. 4.5.

The step-by-step solution process outlined above continues until a time step control card with a negative step size is encountered. The solution is then considered complete and the program begins consideration of the next data case in the input deck.

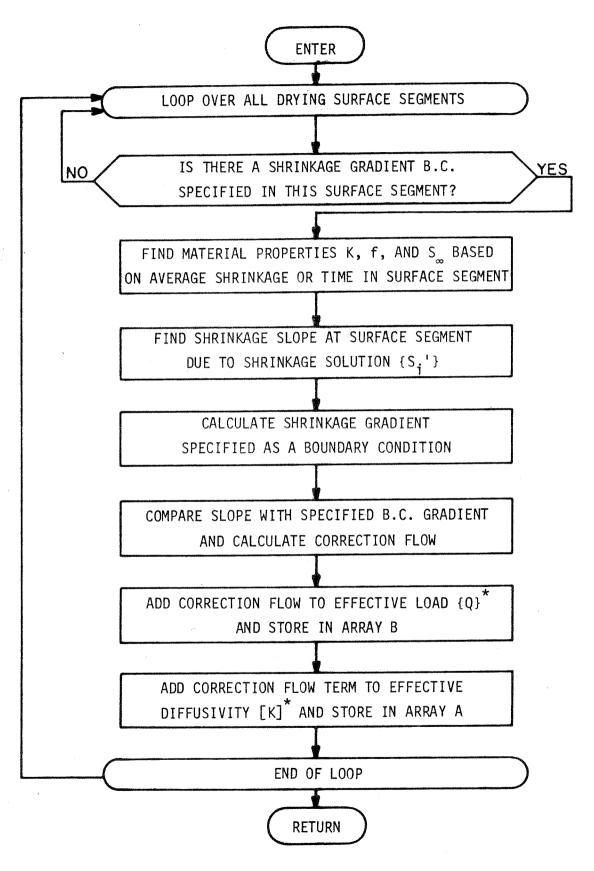


FIGURE 4.5 FLOW CHART FOR SUBROUTINE GRAD

4.3 Output Phase

Two kinds of output can be specified, printed output and punched cards:

1. A printing subroutine (PROUT) is called when convergence is achieved at the end of each time step (see Fig. 4.3). The time step control card may specify whether the nodal shrinkage strains, average element shrinkage strains, or both are printed. Also printed are the fixed shrinkage or flow boundary conditions specified for that time step and the number of iterations needed to effect convergence. See Appendix B for an example of printed output.

All input data, including generated meshes are also printed. A more detailed output during any particular time step may be specified, i.e., the shrinkage $\{S_i\}$ at various stages of the iterative solution process. This option is useful should the user encounter convergence difficulties in any particular problem set-up.

2. A punching subroutine (PUOUT) is called along with the printing subroutine at the end of each time step (Fig. 4.3), and either nodal or element shrinkages may be punched. This type of output is often needed as input for other computer programs which analyze structural behavior due to shrinkage. For example, the free shrinkages punched by program SHRINC serve as loading for the program SASHTEC [3] which calculates the shrinkage stresses and apparent strains resulting from this drying history. During the input phase the program also punches any generated meshes (both node cards and element cards), so that the mesh is available for use in programs without generating options.

5. COMMENTARY ON USE OF PROGRAM SHRING

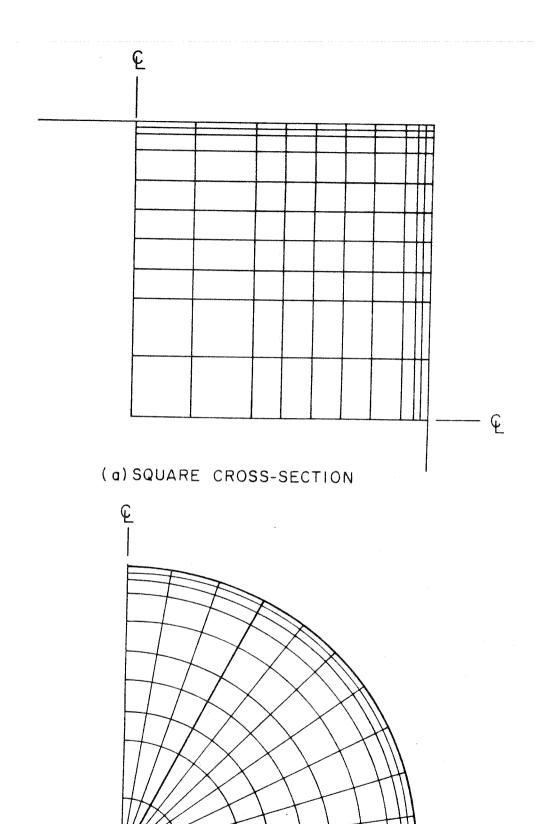
5.1 Design of Finite Element Mesh

One of the first steps in solving a shrinkage problem using program SHRINC is to design a finite element mesh. The efficiency and accuracy of the analysis strongly depends on the skill with which the mesh is laid out. Several considerations should be kept in mind:

- 1. A mesh with as few elements as possible should be used since computational effort increases roughly with the cube of the number of nodes. Symmetry should be taken advantage of wherever possible i.e., a quadrant should be analyzed when the problem lends itself to such simplification. Experience has shown [2] that 100-element meshes are usually sufficient for a regularly-shaped section.
- 2. Small elements should be used where shrinkage gradients are steep and larger elements where shrinkage is more nearly constant. Gradients tend to be very steep at the surface and meshes should be graduated in a manner similar to that shown in Fig. 5.1.
- 3. Nodes should be numbered in such a way as to minimize bandwidth of the reulting matrix equations, thereby decreasing the computational effort needed to solve the equations.

5.2 <u>Selection of Time Step Sizes</u>

The analyst is free to discretize drying time in the way most suitable for the particular problem being solved. As a general rule, both accuracy and computational effort increase with smaller time steps. The following points should serve as an aid to intuition and experience in choosing a system of time steps:



(b) ROUND CROSS-SECTION

FIGURE 5.1 TYPICAL FINITE ELEMENT MESHES

- 1. During early drying times, small time steps are needed since the shrinkage distribution within the section changes very fast. Transient behavior during this early period is not adequately represented by using large time steps. At more advanced drying times when steady-state conditions begin to prevail, it is possible to use very large time steps (up to 100 days) with good results.
- 2. The first time step must be very small (about 1 day), since during this time step shrinkage or shrinkage gradient boundary conditions are imposed upon the system. This boundary condition loading causes $\{S\}_1$, the solution at the end of the first time step, to be very different from $\{S\}_0$, the initial conditions. Convergence difficulties arise if too large an initial time step is used.
- 3. Small cross-sections tend to need smaller time steps than large cross-sections, since shrinkage develops much more quickly.

5.3 Specification of Material Properties

Material properties are a characteristic of the concrete being analyzed and should be determined experimentally. However, such explicit information is often not available to the analyst, and the following guidelines are offered for such cases:

1. Shrinkage diffusivity, K, tends to decrease as drying proceeds. Parametric studies [2] have shown that if this decrease is modeled as a function of shrinkage strain, better results are obtained than if it is modeled as a function of drying time, especially for large-sized sections. The exact functional form of K(S) seems to vary somewhat from concrete to concrete; however, a useful approximation

to K(S) that has given solutions that correspond well with a wide range of experimental data is shown in Fig. 5.2. Note that the diffusivity curve is very strongly dependent on S_{∞} , the ultimate shrinkage strain of the concrete. Hence two material functions are shown in Fig. 5.2 - one for a concrete of relatively low shrinkage potential (500 microinches/inch) and one for a concrete of relatively high shrinkage potential (1000 microinches/inch). Approximations of K(S) for other concretes can be found by interpolation.

For small cross-sections (less than 10 in. \times 10 in.), quite accurate analyses have been performed using a time-dependent diffusivity suggested by Pickett [4]:

$$K(T) = 0.10 \sqrt{\frac{2}{2+t}} \text{ in}^2/\text{day}.$$
 (5.1)

This K(t) may be specified in program SHRINC by a special input option (see Appendix A).

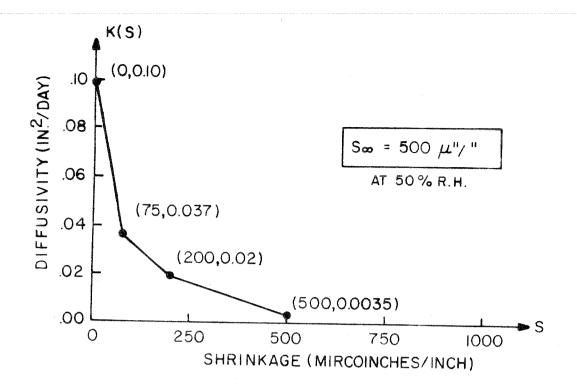
2. <u>Surface factor</u>, f, tends to have a functional form very similar to diffusivity. Hence, in the absence of more specific information on the form f takes, the approximation (in English units)

$$f(S) = 1.67 K(S)$$

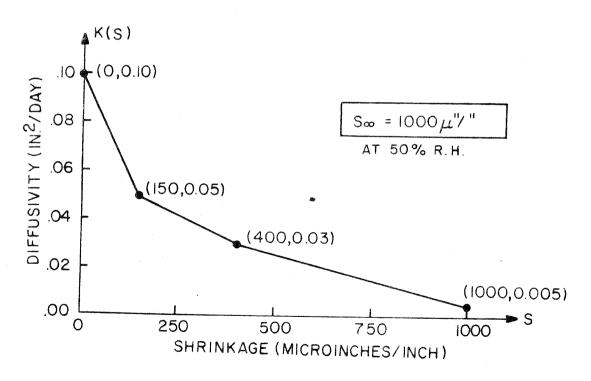
or

$$f(t) = 1.67 K(t)$$

has given consistently adequate results. For a more extensive discussion of this function see Reference [2].



a) DIFFUSIVITY FOR LOW SHRINKAGE CONCRETE



b) DIFFUSIVITY FOR HIGH SHRINKAGE CONCRETE

FIGURE 5.2 TYPICAL DIFFUSIVITY FUNCTIONS

3. Ultimate shrinkage strain, S_{∞} , tends to vary greatly from concrete mix to concrete mix. In a 50% relative humidity drying environment, S_{∞} can range from about 300 to over 1000 microinches/inch. This is the most sensitive material parameter and its value should be based on some sort of experimental evidence. Thirty- or sixty-day shrinkage tests with a very small diameter specimen of the concrete in question would suffice to obtain an approximate S_{∞} .

5.4 Specification of Boundary Conditions

Program SHRINC accepts any of the four types of boundary conditions discussed in Section 2 (Eq. 2.3a-d). However, the type that has proved most usable in actual analyses is the shrinkage-dependent gradient boundary condition (Eq. 2.3c), since this seems best to model surface evaporation. It is also possible to specify $S = S_{\infty}$ at all drying surfaces (Eq. 2.3a), but this only roughly models shrinkage behavior at early drying times. Flow boundary conditions are physically realistic but computationally difficult, since shrinkage flow is not easily measured nor quantitatively specified.

Axes of symmetry can be created by use of the boundary condition $Q_{BC} = 0$ or $\partial S/\partial n_{BC} = 0$.

5.5 Minimization of Cost of Nonlinear Analysis

The analyst is able to control the cost of his solution by choosing which nonlinearities are to be considered. Usually it is not worth the added cost to reform diffusivity and load during iteration within a time step; these quantities change little if a proper time step system has been selected. Iteration is needed to satisfy

gradient boundary conditions, but a reasonable convergence criterion (CONV) should be specified to avoid an excessive number of iterations.

The use of shrinkage-dependent material variables does not increase computational effort (if NREFORM = 0), but the use of shrinkage gradient boundary conditions usually triples the cost due to the need for iteration. For a typical analysis the following iteration control variables can be used:

NCONV = 20

CONV = 0.001

NREFORM = 0

				nacional de la constitución de l	SOURCE FROM THAT JAMES TING THAT STAIRS
					\$
					e e
					ş
					*
					Ç
					4
					(
					Į.

REFERENCES

- Bazant, Z.P. and Najjar, L.J., "Nonlinear Water Diffusion in Nonsaturated Concrete," <u>Materiaux et Constructions</u> (RILEM), v. 5, no. 25, Jan.-Feb. 1972.
- 2. Iding, R. and Bresler, B., "Analysis of Nonuniform Drying Shrinkage Effects in Reinforced Concrete Frames," UC-SESM Report, Structures and Materials Research, Department of Civil Engineering, University of California, Berkeley (in preparation).
- 3. Iding, R. and Bresler, B., "SASHTEC A Computer Program for Structural Analysis of Shrinkage and Temperature Effects in Reinforced Concrete Frames," Structures and Materials Research, Department of Civil Engineering, University of California, Berkeley (in preparation).
- 4. Pickett, G., "Shrinkage Stresses in Concrete," ACI Journal, Proceedings Vol. 42, Jan.-Feb. 1946.
- 5. Polivka, R. and Bresler, B., "Time-Dependent Behavior of Reinforced Concrete Columns Including Effects of Shrinkage, Creep and Cracking," Report No. UC-SESM 75-5, Structures and Materials Research, Department of Civil Engineering, University of California, Berkeley, June 1975.

	/	
		ą
		34
		8
		48
		age of the second
		4
		3
		(

APPENDIX A - INPUT INSTRUCTIONS FOR SHRINC

Contents

- I. Heading Card
- II. Nodal Point Data
- III. Element Data
- IV. Material Property Data

For each material type:

- 1. Control Card
- 2. Shrinkage Diffusivity
- 3. Surface Factor
- 4. Ultimate Shrinkage Strain
- V. Drying Boundary Conditions Data
- VI. Convergence Criteria
- VII. Initial Conditions
- VIII. Time Step Data

 For each time step:
 - A. Time Step Control Card
 - B. Nonzero Boundary Conditions Data

I. HEADING CARD (8A10)

note columns variable entry

(1) 1 - 80 ITITLE(8) Enter the master heading information for use in labelling the output

NOTES/

(1) Begin each new data case with a new heading card. To halt the program, insert two blank cards instead of a heading card.

II. NODAL POINT DATA

A. <u>Control Card</u> (Alphanumeric)

NODES, N1, N2

note field variable entry

- (1) NODES -- Enter the word "NODES"
- (2) N1 NUMNP Number of nodal points
- (3) N2 NSBC Number of nodes with a specified shrinkage boundary condition

NOTES/

- (1) This is an alphanumeric control card containing both a key word (NODES) to identify the block of input data to follow and the two main control parameters (N1 and N2) of that block of data. Alphanumeric control cards are left-justified with no blanks in the list. Note the examples in Fig. A.1.
- (2) Enter the total number of nodal points in the cross-section.
- (3) Enter the total number of boundary nodes at which amount of shrinkage is specified as the boundary condition. Boundary nodes at which shrinkage flow or shrinkage gradient are specified as the boundary condition are not included.

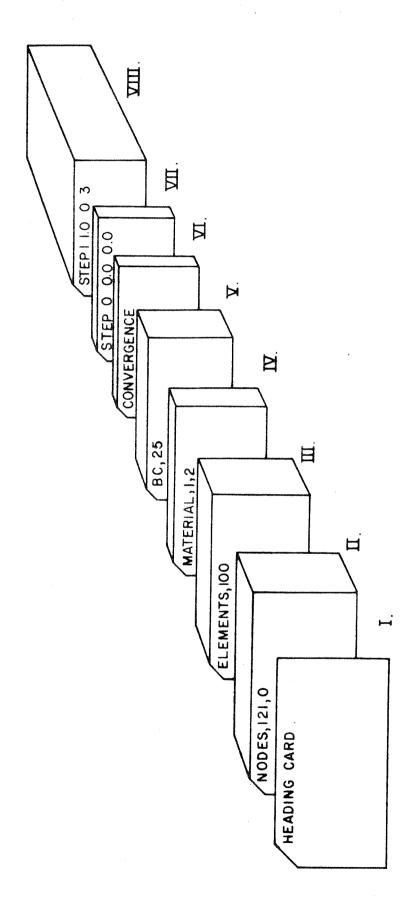


FIGURE A.1 TYPICAL INPUT DECK FOR SHRINC

B. <u>Nodal Data Cards</u> (15,2F10.0,15)

note	columns	variable	entry
(1)	1 - 5	N	Nodal point number GE. 1 and LE. NUMNP
(2)	6 - 15	X(N)	X-coordinate
(3)	16 - 25	Y(N)	Y-coordinate
(4)	26 - 30	IRADIAL	Mesh generation flag EQ. 0, generate omitted nodes along straight line EQ. 1, generate omitted nodes along circular curve

NOTES/

- (1) Nodal data must be defined for all (NUMNP) nodes. Nodal data may be input directly (i.e., each node on its own individual card) or the generation option may be used. Nodal point cards must be in ascending numerical sequence. If cards are omitted, the missing nodes are generated at equal intervals along a straight line between the bounding nodal points. Refer to Section 5.1 for more information about mesh design.
- (2) Nodal coordinates are input in inches or centimeters. The same system of units must be used when defining other input quantities.
- (3) If (IRADIAL) is "O" generation of nodal points missing from the input deck proceeds as discussed in note 1. Setting (IRADIAL) equal to "l" activates a scheme for generating circular quadrants. Coordinates originate at the center of the cross-section and input nodes lie along the positive X and Y axes, as shown in Fig. A.2. Omitted nodes are generated at equal distances along the arc connecting the bounding nodes.

C. Fixed Shrinkage Boundary Condition Data (1615)

note	columns	variable	entry
(1)	1 - 5	ID(1)	Nodal number of first fixed shrink-age boundary condition node
	6 - 10	ID(2)	Nodal number of second fixed shrink- age boundary condition node
	•	•	•
		,	•
	•	ID(N2)	Continue until N2 nodes are input

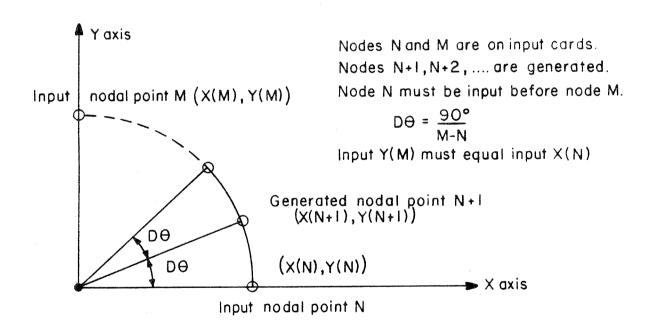


FIGURE A.2 GENERATION OF CIRCULAR NODAL MESH

NOTES/

(1) Enter the node number of each boundary node at which shrinkage is fixed as the boundary condition. Input 16 shrinkage nodes per card and use as many cards as necessary to contain

all (N2) nodes. If only flow or gradient boundary conditions are to be specified in a data case, set (N2) equal to "O" and omit this card.

III. ELEMENT DATA

A. <u>Control Card</u> (Alphanumeric)
ELEMENTS, N1

note	field	variable	entry
(1)	ELEMENTS	wite data	Enter the word "ELEMENTS"
(2)	NI	NUMEL	Number of elements

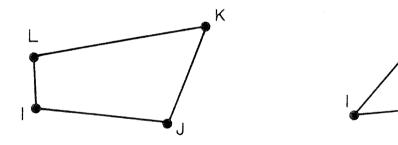
NOTES/

- (1) This is an alphanumeric control card with key word (ELEMENTS) and main control parameter (N1), as in Fig. A.1.
- (2) Enter the total number of quadrilateral elements in the cross-section. Include both concrete and reinforcing steel elements.

B. <u>Element Data Cards</u> (615)

note	a a Tumma		,
посе	columns	variable	entry
(1)	1 - 5	N	Element number
(2)	6 - 10	LM(1,N)	Nodal point I
(2)	11 - 15	LM(2,N)	Nodal point J
(2)	16 - 20	LM(3,N)	Nodal point K
(2)	21 - 25	LM(4,N)	Nodal point L
(3)	26 - 30	MMTYPE(N)	Material type for this element EQ.O, default value of "1" used

- (1) Elements must be input in ascending element number order. If element cards are missing, the program generates the missing elements by incrementing N and nodal points I, J, K, and L. A generated element assumes the material type of the element immediately preceding it. The last element in the mesh cannot be generated.
- (2) The program uses quadrilateral elements defined by their corner nodes (I,J,K,L). Enter the global node number corresponding to each of these four corner nodes in counterclockwise order, as shown in Fig. A.3. Triangular elements can be formed by specifying a degenerate quadrilateral, i.e., letting K and L be defined by the same global nodal point (see Fig. A.3).
- (3) One or more sets of material properties are input in the next data block, each of them labelled by an identification number. Enter the identification number of the material this element is composed of.



a) QUADRILATERAL

b) TRIANGLE

K and L

FIGURE A.3 FOUR-NODE FINITE ELEMENTS

IV. MATERIAL PROPERTY DATA

A. <u>Control Card</u> (Alphanumeric)

MATERIAL, N1, N2

note	field	variable	entry
(1)	MATERIAL	***	Enter the word "MATERIAL"
(2)	NI	NMAT	Number of material types
(3)	N2	MATMOD	Material model used EQ. 1, Time-dependent material properties EQ. 2, Shrinkage-dependent material properties.

NOTES/

- (1) This is an alphanumeric control card with key word (MATERIAL) and main control parameters (N1) and (N2), as in Fig. A.1.
- (2) Enter the number of different materials that make up the cross-section. Include each type of steel and each type of concrete.
- (3) This control parameter specifies whether the materials are to have time-dependent properties or shrinkage-dependent properties (see Section 5.3 for discussion of material modeling). The choice of model applies to all (N) material types.

B. Material Data

Input the following set of cards for each material type:

1. Control Card (215)

note	columns	variable	entry
(1)	1 - 5	ММ	Number of points used to define shrinkage diffusivity function. EQ. 0, constant diffusivity
(1)	6 - 10	MMM	Number of points used to define surface factor function EQ. 0, constant surface factor

(1) Each material type is defined by three (3) material parameters. One of them, ultimate shrinkage strain, is always input as a constant; however, the other two, shrinkage diffusivity and surface factor, may be input either as constants or as tabular functions of drying time or shrinkage strain. At least two points are needed to define each function, and linear interpolation is used between points.

If (MATMOD) has been set for time-dependent material properties and it is wished to specify Pickett's equations

$$K(t) = 0.10 \sqrt{\frac{2}{2+t}} \quad in^2/day$$

$$f(t) = 1.67 K(t) in/day$$

Enter "-1" for both MM and MMM.

2. Shrinkage diffusivity (8E10.0)

note	columns	variable	entry
(1)	1 - 10	X(1)	Time/shrinkage strain of point 1
	11 - 20	Y(1)	Value of diffusivity function at point 1
	21 - 30	X(2)	Time/shrinkage strain of point 2
			•
	•	•	
	•	•	•
		Y(MM)	Continue until all MM points are input

NOTES/

(1) Enter the table that defines the shrinkage diffusivity function. Each point is described by an ordered pair (X,Y), where X is drying time in days (if MATMOD. EQ. 1) or shrinkage strain in inches/inch (if MATMOD. EQ. 2) and Y is the value of diffusivity in in²/day or cm²/day, as in Fig. A.4. Input 4 such pairs per card and use as many cards as necessary. The table for the function must be defined over the entire range of time or shrinkage to be considered in the

solution process - i.e., extrapolation below the lowest point or beyond the highest point is not permitted. For information about choosing a suitable diffusivity function, refer to Section 5.3. If shrinkage diffusivity was specified constant (MM. EQ. 0) enter the constant value in columns 1-10 in units of in^2/day or cm^2/day .

If Pickett's relation is to be used (MM. EQ. -1) enter in columns 1-10 the value 0.10 (English units) or 0.645 (metric units).

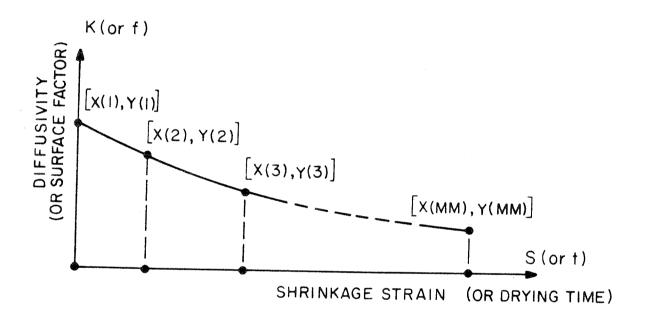


FIGURE A.4 - MATERIAL PROPERTY TABLE FORMAT

	3. Surfac	e factor (8	E10.0)
note	columns	variable	entry
(1)	1 - 10	X(1)	Time/shrinkage strain of point 1
	11 - 20	Y(1)	Value of surface factor function at point 1
		•	•
	•	•	•
	•	•	•
	•	Y(MMM)	Continue until all MMM points are input

(1) Enter the table that defines the surface factor function in the same way that shrinkage diffusivity was input. Surface factor is input in units of inches/day or centimeters/day. For information on selecting an appropriate surface factor, refer to Section 5.3. If surface factor is constant (MMM. EQ. 0) enter the constant value in columns 1-10 in units of in/day or cm/day.

If Pickett's relation is to be used (MMM. EQ. -1) enter in columns 1-10 the value 1.67 (English units) or 0.66 (metric units).

1. Ultimate shrinkage strain (ElO.O)

note	columns	variable	entry
(1)	1 - 10	SINF	Ultimate shrinkage strain

NOTES/

 This parameter is always considered a constant. Units of inches/inch (or, equivalently, cm/cm) are used.

V. DRYING BOUNDARY CONDITIONS DATA

Control Card

	BC, N1	,	
note	field	variable	entry
(1)	ВС		Enter the letters "BC"
(2)	NI	NDRYBC	Number of surface segments exposed to a shrinkage-dependent drying boundary condition

(Alphanumeric)

- (1) This is an alphanumeric control card with key symbol (BC) and main control parameter (NI), as in Fig. A.1.
- (2) A drying boundary condition is one in which the prescribed surface flow or gradient is of the form

$$Q_{BC} = f(S_{\infty} - S) \tag{A.1}$$

$$\frac{dS}{dn}_{BC} = \frac{f}{K} (S_{\infty} - S)$$
 (A.2)

The total surface exposed to this type of boundary condition is divided into segments - each segment bounded by two nodal points along the surface, as in Fig. A.5. If drying boundary conditions are not used, input this control card but set (N1) equal to zero.

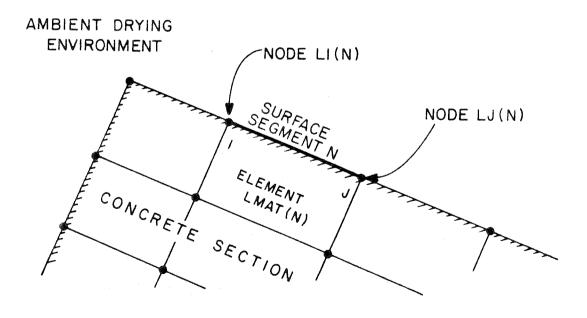


FIGURE A.5 SURFACE SEGMENT FOR DRYING BOUNDARY CONDITION

В.	Surface Se	gment Data (4	(314, F4.0, I4))
note	columns	variable	entry
~		for surfac	ce segment No. 1
(1)	1 - 4	LI(1)	Node number of segment end I
(1)	5 - 8	LJ(1)	Node number of segment end J
(2)	9 - 12	LMAT(1)	Element number of element between I and ${\sf J}$
(3)	13 - 16	SURFAC(1)	Multiplier for material surface factor
(4)	17 - 20	KODEBC(1)	Type of drying boundary condition EQ. 0, flow Q_{BC}
			Ed. 1, diagrams as me
(5)	21 - 24	LI(2)	Node number of segment end I
		•	•
	•	KODEBC(N1)	Continue until data for all Nl surface segments is input

- (1) Enter the global node numbers of the two surface nodes bounding the segment, as shown in Fig. A.5.
- (2) The edge of one of the quadrilateral elements composing the cross-section mesh lies between nodes I and J. Enter the number of that element so that the surface factor assigned to its material may be used in calculating the boundary condition between I and J.
- (3) The boundary condition due to the material properties (diffusivity and surface factor) can be modified by a constant multiplier. For example, setting SURFAC equal to "0.0" models an insulated surface. A positive factor causes drying (shrinkage flow into the surface). To specify the

usual drying boundary condition (Eq. A.1 or A.2) set (SURFAC) equal to "1.0".

- (4) Each surface segment may represent either a flow boundary condition (Eq. A.1) or a shrinkage gradient boundary condition (Eq. A.2). See Section 5.4 for a discussion of drying boundary conditions.
- (5) Input on each card data for four (4) surface segments. Use as many cards as needed in order to input all (N1) segments. If (N1) was specified as zero omit this card.

VI. CONVERGENCE CRITERIA

A. <u>Control Card</u> (Alphanumeric)

CONVERGENCE

note field variable entry

(1) CONVERGENCE -- Enter the word "CONVERGENCE"

NOTES/

- (1) This is an alphanumeric control card with key word (CONVER-GENCE) and no control parameters, as in Fig. A.1.
- B. Convergence Criteria Card (I5, F10.0, I5)

note	columns	variable	entry
(1)	1 - 5	NCONV	Maximum number of iterations permit- ted in each time step EQ. O, no iteration
(1)	6 - 15	CONV	Permissible error EQ.O, default value of 0.001 used
(2)	16 - 20	NREFORM	Matrix reforming flag EQ.O, update nonlinear diffusivity and flow matrices at start of each time step only EQ.1, update matrices during each iteration

NOTES/

(1) During the step-by-step analysis, iteration is necessary to find a solution whenever the problem is nonlinear - i.e., whenever diffusivity and surface factor are shrinkage-dependent or whenever gradient boundary conditions are specified (See Section 4.2). Iterative cycling will be continued until

$$\left| \left| \frac{\left(S_{i} - S_{i-1} \right)}{S_{\infty} \text{ avg}} \right| \right| < (CONV)$$
 (A.3)

at each node in the cross section, where

S_i = shrinkage solution obtained during this iteration

Si-1 = shrinkage solution obtained during previous iteration

 S_{∞} avg = average (over all material types) ultimate shrink-age strain

If convergence according to Eq. A.3 is not obtained after (NCONV) iterations, the program is halted and an error diagnostic written.

If the problem being input is linear or if no iteration is desired, set (NCONV) equal to zero and disregard the remainder of this card.

(2) If diffusivity and surface factor are shrinkage-dependent variables, their values will change after each iteration. Hence the effective diffusivity matrix [K]* and effective load matrix {Q}* must be recalculated after each iteration, as discussed in Section 4.2. This is quite expensive computationally and quite often it is desired to recalculate the matrices only at the beginning of each time step and not during each iteration.

If material properties are constant or time-dependent ignore this variable.

VII. INITIAL CONDITIONS

A	. <u>Time</u>	Step	Control	Card	(A4,	16,	2F10.0,	A3)
---	---------------	------	---------	------	------	-----	---------	-----

note	columns	variable	entry
	1 - 4	IA	Enter the word "STEP"
(1)	5 - 10	MDT	<pre>Initial number in sequencing of time steps</pre>
(1)	11 - 20	TIME	<pre>Initial time (i.e., base time) in days</pre>
(2)	21 - 30	SIC	Uniform initial shrinkage. (If initial shrinkage is nonuniform, insert any negative number here; nodal values are input on next data card)
(3)	31 - 33	JP	3-symbol alphanumeric code that will appear in columns 74-76 of punched output

NOTES/

- (1) The usual starting point for time step sequencing is "0" and the usual initial time is "0.0". However, nonzero values may be specified if desired.
- (2) The usual initial condition for a drying process is a uniform zero-shrinkage distribution (SIC = 0.0). However, nonzero or nonuniform initial conditions may be specified if desired.
- (3) If these columns are left blank the code "NODE" will appear on punched nodal shrinkages and the code "ELEM" on punched element shrinkages.
- B. <u>Initial Shrinkage Distribution Data</u> (6(4X, F8.6))

Omit this card if (SIC) in columns 21-30 of the preceding card is not negative.

note	columns	variable	entry
(1)	1 - 4		blank
	5 - 12	T(1)	Initial shrinkage strain at node 1.
	13 - 16		blank
	17 - 24	T(2)	Initial shrinkage strain at node 2
	•	•	• •
		T(NUMNP)	Continue until all nodal points are input

NOTES/

(1) Enter the initial nodal shrinkages, six (6) nodes per data card, using as many cards as necessary. This format is compatible with punched output from the program; hence, this option can be used to restart a previous analysis that must be continued for a longer period of drying. For a restarted analysis change the initial time (TIME) on the control card to the time at which the previous analysis ended.

VIII. TIME STEP DATA

For each time step input the following block of data:

Α.	Time Step C	ontrol Card	(A4, I6, F10.0, 4I5)
note	columns	variable	entry
	1 - 4	IA	Enter the word "STEP"
(1)	5 - 10	NDT	Time step number
(2)	11 - 20	DT	Time step interval
(3)	21 - 25	ISOF	Number of nodes with a nonzero flow shrinkage boundary condition

	26 - 30	11	Printed output desired for this particular timestep. EQ. 0, no output EQ. 1, nodal point shrinkages EQ. 2, element shrinkages EQ. 3, both nodal and element shrinkages
	31 - 35	I2	Punches output desired for this particular time step EQ. 0, no punched output EQ. 1, nodal point shrinkages EQ. 2, element shrinkages EQ. 3, both nodal and element shrinkages
(4)	36 - 40	16	Intermediate printout for debugging purposes EQ. 0, no printout EQ. 1, debugging printout

NOTES/

- (1) Time step cards must be input in ascending sequence with no time steps omitted.
- (2) Input the length of the time step in days. To end a data case input a negative time step size in these columns and then proceed to the next data case (heading card).
- (3) Note that each surface node of the cross-section must have one of the following boundary conditions:
 - 1. Shrinkage strain specified. Such nodes are identified on cards II.C, and the shrinkage values are specified in the following data block (VIII.B). These values may change from time step to time step if so desired.
 - 2. Shrinkage flow specified (inches/day). Zero flow $(Q_n=0)$ is the default boundary condition; if no other input is given all surface nodes are assumed to have this boundary condition. If a nonzero value is specified, it is input in data block VIII.B. These flow values may change from time step to time step if so desired.

3. Shrinkage flow or shrinkage gradient specified as a drying boundary condition, as in Eq. A.1 or A.2. Data for these nodes are input in data block V.

The total number of nodes that have a nonzero boundary condition of type 1 or 2 is entered in columns 21-25; the actual values are entered on the following card.

- (4) If convergence difficulties are encountered in any particular analysis, this option may be called to print various data during each iteration.
- B. Nonzero Boundary Condition Data (5(15, F10.0))

Omit this card if (ISOF) in columns 21-25 of the preceeding card is zero.

note	columns	variable	entry
(1)	1 - 5	J(1)	Node number
	6 - 15	FT(1)	Specified shrinkage or flow at that node
	16 - 20	J(2)	Node number
	21 - 30	FT(2)	Specified shrinkage or flow at that node
	•	•	•
	•	•	•
	•	FT(ISOF)	Continue until all (ISOF) boundary nodes are input

NOTES/

(1) Input the global node number and the specified shrinkage boundary condition (in/in) or specified flow boundary condition (in/day) for each of the (ISOF) boundary nodes. Enter five (5) nodes per data card and use as many cards as necessary. This data must be input for each time step - even if the boundary conditions do not change from time step to time step.

APPENDIX B - SAMPLE PROBLEM

A 16 inch by 16 inch square concrete column reinforced with 10 #9 bars (placed as shown in Fig. B.1) is analyzed for free shrinkage development. Because of symmetry only a quadrant of the column need be considered. The finite element grid shown in Fig. B.2 and the time step system shown in Fig. B.3 are used to discretize the problem. Note that the round reinforcing bars are idealized as rectangles of equivalent area. The two sides of the quadrant exposed to drying are assumed to have shrinkage-dependent gradient boundary conditions (Eq. 2.3c) and the two sides along the axes of symmetry are assumed insulated ($Q_{BC} = 0$).

Shrinkage-dependent material parameters are utilized. For concrete, the diffusivity function shown in Fig. 5.2a is assumed, and surface factor is defined by the relation

$$f(S) = 1.67 K(S)$$
.

Ultimate shrinkage, S_{∞} , is specified as 390 microinches/inch. Steel, of course, is assumed to undergo no shrinkage and to have zero shrinkage diffusivity.

Input data for this problem is shown in Table B.1. Note that the time step data have been abbreviated.

Typical output is shown in Table B.2. The free shrinkage solution at selected times is plotted in Figs. B.4 and B.5. Figure B.4 shows shrinkage contours within the cross-section and Fig. B.5 shows

shrinkage gradients along one of the axes of symmetry.

An average of four iterations was needed in each time step to satisfy the gradient boundary conditions. The central processing time (CDC 6400) required for the entire analysis was 167 seconds.

TABLE B.I INPUT FOR SAMPLE PROBLEM (TIME STEP DATA TRUNCATED)

LABLE 6,2 OUTPUT FOR SAMPLE PROBLEM

7.2000				•	^	•-				~ 1					7.6000		. , -	-	•		•	7.8000					00000					00000*8							114 ELEMENIS		NODAL LOCATION	×		2 15 1	3 16		 	
3.2000 4.0000 4.8000		_					•	_		•					7.6000						•	2.6000		,			• •					6.4000							• • וחבותה אות			_			2 5		द ई स ्	
96		000	001	101	102	103	104	501	907	101	801	501	011		211	7	SIT	116	117	8911	611	120	122	123	124	125	126	12.8	129	0£1	131	132	7 de	135	981				•		ELENENT	NUMBER						
FLOW		FLO	FLOW	FLOW	FLOW	FLOW	FLOW	F.L.O.	FLOM	FLOW	FLOW	FLOW	FLOW	10	FLOW	10.17	1011	7.0	FLOW	FLOW	FLOW	FLOW	שיים ה מיים מיים	FLOW	FL0#	FLOW	200	10 1 H	F. Ow	FLOW	FLOW	FLOW		FLOW	FLOW	FLOW	FLOW	F 0		# # D C J U	FL0*	P.O.W	FLOM	FLOW	FLOW	F.C.	F 0 F	3
0000 * *	0000	0000**	** 0000	0000°	0000**	0000**	0000**	00000*	4.8000	4.8000	4.8000	4 * B000	0008·*	4.8000	0008.4	00000	0000	4.8000	5.6000	2,46000	2.6000	5,6000	9.000	5. 2000	5.2000	2*6000	2.6000	5.6000	5.6000	5.6000	2.6000	2.6000	0000	6.4000	6.4000	6.4000	6* 2000	6.2000	9.2000	0002.0	0000	6.4000	6.4000			9. 4000	7.2000	•
1.6000	3000	00000	5, 6000	6.4000	7.2000	7.6000	7.8000	0000 - 8	0	1.6000	3,2000	\$ • 0000	4.8000	2.6000	6.4000	7.4000	7.8000	8.0000	°	1.6000	3.2000	0000**	0000	20009-8	6.2000	4.2000	4 48000	5.5000	6.4000	7.2000	7.6000	7,8000	2000	1.6000					0000*5			0004 * 9	7.2000	~			0.00	, ,
		N F		5							S S	5.3		5	90	- a	9				6.3	9	0 4	2 6	89	69	0,	- 0	2	*	2	9 1		2	80	91	83	93	₹ 4 10 0	0 4	9	88	9.6	9.0	<u></u>	C)	0 0	

MATERIAL TYPE
 6.2
 7.5
 7.6
 9.1
 9.0

 6.4
 8.2
 8.4
 40.6
 81.
 9.0

 6.5
 8.3
 8.4
 80.
 81.
 9.0

 6.5
 8.4
 8.7
 9.6
 81.
 9.6
 81.

 6.6
 8.7
 9.6
 9.7
 9.4
 9.1
 1.0

 7.0
 8.1
 9.6
 9.7
 9.6
 9.7
 1.0

 7.1
 8.6
 9.7
 9.6
 9.7
 9.6
 9.7

 7.1
 8.6
 9.0
 10.1
 10.0
 9.7
 10.0
 9.7
 10.0
 10.0

 7.2
 9.1
 9.2
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0
 10.0

 0
 19
 20
 27
 18

 1
 20
 21
 22
 21

 9
 9
 22
 21

 10
 10
 12
 23
 22

 11
 11
 23
 22
 21

 11
 12
 23
 22
 22

 11
 12
 23
 22
 22

 11
 12
 13
 22
 22

 11
 12
 13
 22
 22

 11
 12
 13
 22
 22

 11
 12
 13
 22
 22

 11
 12
 13
 22
 22

 11
 12
 13
 22
 22

 11
 27
 31
 32
 34

 20
 22
 23
 34
 44
 40

 21
 22
 23
 34
 44
 44
 42

 22
 23
 34
 44
 42<

*** 16 INCH BY 16 INCH COLUMN - SHRINKAGE ANALYSIS ***
SHRINKAGE PROPERTIES OF MATERIALS USED IN ANALYSIS

THERE ARE 2 DIFFERENT MATERIALS

. . . MATERIAL NUMBER 1 .

. . . SHRINK AGE DIFFUSIVITY

-. 136E+03 - . 84 0E + 03 SLOPE 31.0PE -55.000 .370E-01 .350E-02 . 200E-01 191. .100 VALUE VALUE . SURFACE FACTOR .750E-04 *200E-03 .500E-03 TIME/SHE TIME/SHR • RODE NODE

. . ULTIMATE SHRINKAGE STRAIN . . .

.550E-02

330E-01

.200E-03

-.140E+04 -.232E+03

.620E-01

NATERIAL PARAMETER OF CONSTANT VALUE .390E-03

. . . MATERIAL NUMBER 2 . .

. . SHRINKAGE DIFFUSIVITY

MATERIAL PARAMETER OF CONSTANT VALUE 0.

 . . ULTIMATE SHRINKAGE STRAIN . . .

MATERIAL PARAMETER OF CONSTANT VALUE 0.

KODE BC LENGTH 1.5600 . 600 . 800 . 800 . 800 . 800 . 800 . 800 . 800 . 800 . 800 . 800 SURFACE MULTIPLIER 1.00000 1.00000 1.00000 000000 0000001 ..00000 .00000 .00000 .00000 1.00000 DESCRIPTION OF SURFACE EXPOSED TO DRYING ELEMENT NUMBER NODE TO NODE DRYINGBC SURFACE

. ************************************		操		计每年条件条件存储存储存储存储存储
林 静静场 静静脉络静静的静脉 经损益 计分别 计分别 医克朗氏试验检 医动物 医动物 医乳球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球球	*SHRINC * - NON-UNIFORM DRYING SHRINKAGE OF STRUCTURES	*** 16 INCH BY 16 INCH COLUMN - SHRINKAGE ANALYSIS *	INFORMATION RELEVANT TO THE ANALYSIS PROCEDURE	在超球的现代存储 电线线接触分离 医电子性电子 医电子性 医生物性 医克勒特氏 医克勒特氏 医克勒特氏 医克勒特氏 医克勒氏 医克勒氏性 医皮肤炎 医克勒氏性 医皮肤炎 医克勒氏性 医克勒氏性 医皮肤炎 医克勒氏性 医克勒氏性 医皮肤炎 医皮肤炎 医皮肤炎 医皮肤炎 医皮肤炎 医皮肤炎 医皮肤炎 医皮肤炎

CONVERGENCE CRITERIA FOR EACH TIME STEP CONVERGENCE CRITERIA

.00200 SHRINKAGE-DEPENDENT MATRICES REFORMATION FLAG = EQ.0, UPDATE AT START OF EACH TIME STEP ONLY EQ.1, UPOATE FOR EACH ITERATION MAXIMUM MUMBER OF ITERATIONS PERMISSIBLE ERROR

* * * * STORAGE REQUIREMENT FOR BLANK COMMON . . . 10816 (DECIMAL) 0025100 (DCTAL) SIZE BLANK COMMON #

* * * S I	15 0.	***		SHRK					•									•			•					•	•	•	•	•	•	•			•	
AN AL YS	L TIME	***	and the same same	z	*	8	12 0	16 0	20 0	24 0.	28 0	32 0.	36 0.	0 0 *	**	48 0	52 0.	56 0.	0 09	*		72 0.	26	30	*				_		901				_	132 0
SHRINKAGE ANALYSIS	AND THE INITIAL TIME	***		SHRK .	•0	•	•	•0	•	•0	•	•0	••	•0	•	••	•	•	•	•0	•0	•	°	•	•	• •	•	•	,	•	•	•		. 0	•	. 0
N N N	A 0	***	ee s	z	E	7	1	15	61	23	27	31	35	36	m •	47	3	in in	9	63	67	~	75	79	9 6	5 6	- d	2 8	7 6	3 5	3 :		611	123	127	131
16 INCH COLUMN	ER IS	* * * *	NODAL POINT SHRINKAGES	SHRKe																																
1 9	NUMBER	*	ž		ં	ċ	ò	ċ	ċ	°	ċ	o	ċ	ô	ô	ó	ċ	ċ	ó	ċ	ċ	å,	o .	o o	å d		ó		5 <		ć	å	o	ò	ő	o
INCH BY 1	SE QUENCE	**	AL POI	z	8	ø	10	*		22	56	30	34	38	42	9	20	\$	9) 9)	62	\$	70	* 1	9.0	0 8	9 6	9	Ċ	0 0	4 0		114	118	122	126	130
9	INITIAL SEGU	**	000	SHRK.	• 0	•	•	• 0	••	• 0	••	•	•	•	•	•	•	*0	• 0	•	•	•	•	•	• 6		• •	,	•		•	•	•0	•	•	•
*	11 2	* * * *		z		S.			17.														2 ;												125 0	129 0

-- SHRINKAGE OF ELEMENTS --

SHRING - NON-UNIFORM DRYING SHRINKAGE OF STRUCTURES	- SHRINKAGE ANALYSIS ***	1.000 - 11ME STEP 1.000
UNIFORM DRYING SHR	*** 16 INCH BY 16 INCH COLUMN	1 - TIME
STRINC - NON-	*** 16 INCH B	TIME STEP NUMBER

0 NUMBER OF NON-ZERO FLOW OR SHRINKAGE BOUNDARY CCNDITIONS 4 NUMBER OF ITERATIONS TO EFFECT CONVERGENCE

----- NODAL POINT SHRINKAGES -----

SHRK.	.000000	.00000	.0000085	.000000	. 000000	.00000	.000000	0000000	. 0000	000000	,000000	.000085	.000000	. 00000	*0001 62	.000000	.000000	1000000	,0000086	.000000	.000001	.00000	.000162	* 000011	.000021	.000043	.000043	.0000	.00000	.000036	.000145	.000162	*0001 62	.000253
z	¢	60	12	16	20	24	28	32	ક્ષ	0	4	4 8	25	56	9	9.9	6.8	7.5	92	90	84	88	9.5	96	1 00	104	108	112	116	120	124	128	132	136
SHRK	.000000	.0	.00000	.000000	000000	. 00000	000000.	.000000	.00001	* 000000	000000	.000043	.000000	.000000	.000085	.000000	*000000	.0	.000043	1000000	.00000	.00000.	.000086	.00000	.000012	.000167	.000043	. 000052	.000085	.000085	. 000114	.000162	. 000162	.000205
z	m	7	1.1	5	61	23	27	31	35	39	43	7.4	18	55	59	63	29	7.1	75	79	83	18	16	9 5	ŝ	103	107	111	115	119	123	121	131	135
SHRK.	.000000	. 000000	. 00000	.000000	. 000000	100000.	.000162	. 000000	.00000	. 0001 62	.000000	. 00000	000000	.000000	. 00000	.000000	000000	• 0	110000.	.00000.	100000.	.000000	.0000	* 00000 *	. 00001	* 00000	.000043	.0000.	*000	.000085	.00000	.000162	*000162	.000184
z	c)	9	01.	*	91	22	56	30	34	38	\$ 2	4	5.0	54	58	62	99	7.0	7.4	7.8	82	96	06	86	96	102	106	1 10	114	118	122	126	130	134
SHRK	.000000	000000	. 000002	.000162	000000	.00000	.000085	. 000000	.000000	.000085	.000000	.000000	.000162	.000000	.000011	.000000	.000000	000000	.00000.	.000162	.00000	*00000	.000012	1100000	.0000.	.000052	.0000.	.000043	.0000.	.000085	.000086	.000 20 5	.000162	191000.
z	-	9	6	E 1	17	2.3	52	5.5	33	37	-	45	64	53	57	10	g o	63	7.3	77	81	85	68	69	26	101	105	1 09	113	1117	121	125	129	133

																			_			_			_	•	_	_	
SHRK.	.000000	.00000	.000124	000000	.000027	000000	.000000	. 000124	000000	. 000027	000000	. 000000	.000027	100000	. 000000	.00000	. 000000	.00000	.000127	.000027	.00000	.00000	.00000	.000162	.000124	.000139	* 000000	000000	
z	4	6 0	1.2	16	8	24	28	32	36	0.4	4	48	55	56	9	₩9	68	72	7.6	80	8.4	88	25	9	1 00	† 01	1 08	115	
SHRK.	.000000	.000000	.000064	000000	.00000	.000000	. 000000	*00000	.000000	*000000	.000000	000000*	* 000000	.00000.	.00000	.000124	.000000	*00000	690000*	.000027	.000032	*90000*	*90000	. 0000 L3	.000124	.000127	000000*	.00000	
z	m	7	- 1	15	61	23	27	Ē	32	36	43	47	5.1	25	59	63	67	7.1	75	19	83	87	6	95	66	1 03	101	1 1 1	
SHRK.	. 000000	* 000000	.000027	. 000000	.00000	.000124	. 000000	.000027	.000000	100000	.000124	.000000	1000000	.000124	100000	*00000	.000002	900000	.000032	.000027	.000028	.000139	* 00000	.000084	.000124	.000124	.000202	. 000000	
z	2	φ	0	4	1.8	25	56	30	34	38	4.2	46	5.0	54	58	6.2	99	7.0	*~	7.8	8.2	86	06	46	96	102	1 06	110	
SHRK.	.000000	000000	*000000	000000	000000	*0000*	000000	900000	000000	000000	*00000*	000000	.000001	*00000*	.00000	.000028	.00000	900000	.000012	.000027	.000027	.000084	.000064	690000.	.000124	.000124	.000162	. 000000	
z	-	ç	6	13	17	21	52	53	E E	37	4	4	6.4	53	57	61	65	69	73	11	91	85	9	66	9.7	101	10.5	60 1	

2.000 SHRINKAGE ANALYSIS 3.000 - TIME STEP ŧ INCH BY 16 INCH COLUMN - TEME N STEP NUMBER 9 TIME

CONDITIONS m BOUND ARY ITERATIONS TO EFFECT CONVERGENCE NUMBER OF NON-ZERO FLOW OR SHRINKAGE 5 NUMBER

NODAL POINT SHRINKAGES

	SHKK.	* 000000	* 00000	.000101	000000	10000		190000	000000	000000	. 00000	000000	100000	10 1000	000000	900000	*1000 t3	100000	•00000	900000	. 0001 02	.00000	900000°	-000001	.000176	.000026	940000*	190000*	*00000	. 000110	.0001	.000102	.000177	-000173	20000
2	2	4	40	7	97	8	9 6	, ,	9 5	7	9 :	2 ;	*	2 (7 1	0 0	3	8 9	8 8	2 ;	€ .	90	80	88	92	8	00 1	# 0 4	108	112	116	120	124	128	25.4
NO NO	42.5	000000	•	190000	* 000000	.00000	40000	100000		******	94000	00000				10000	201000	10000			10000	900000	• 00000	.00000	- 0001 05	.000026	• 000030	-000186	• 00000	.00000	.000101	. 0001 02	40000	. 0000	* 0000 ·
Z	. 1	*7	~	44 44	2	5	23	2.8	#	×	2	9 6	*		, it	9 6		29		. 2	? \$	» (9 (2	<u></u>	S .	6	E 01	1 07		13	8 1	22	127	131
SHRK	00000	00000	00000	• 000056	. 000000	000000	*00000	. 0000	* 000000	.000006	F Z 1 0 0 0 =	000000	.000026	000000	. 000000	.0000	100000*	000000	•	4 00000 4	*0000		00000	20000	****	* 000026	120000	811000*	190000	*00000	• 0005 08	101000	. 000118	.000173	• 000113
Z	٨	3 4		2	*	9	8	56	0	Ħ	80	4	9	20	48	87	29	9	70	4	*		8	3 8	2 4	# 0 P C		2 2	9 :	2 :	* :	977	771	8	000
SHRK.	* 000000	00000	100000	10000	F/ 1000 ·	000000.	*000000	. 000 10 1	*000000	.00000	. 0001 01	.0000000	. 000000	.000173	.000000	.000026	. 000001	• 000000	*00000	.00000	.000174	*00000	000000	0.0000	\$60000	920000	87.0000	2000	1 4000	10000			501000	A 2 2000 .	5 6000
z		uf.	σ		7 .		7	52	53	33	34	4	4 1	64	EQ.	24	19	6.55	69	73	11		8	89	en On	26	101	. 8	001					3 0	

SHRINKAGE OF ELEMENTS -

SHRINC - NON-UNIFORM DRYING SHRINKAGE OF STRUCTURES 16 INCH BY 16 INCH CO TIME STEP NUMBER 10 - TIM *************

NUMBER OF ITERATIONS TO EF NUMBER OF NON-ZERO FLOW OR

NOOAL POINT SHRINK

SHRK.	200	. 650	161	900	000027	154	0.04	0.17	000154	600000	00000	161000	000017	00000	000243	00000	0000 56	0000011	.000202	150000.	. 000078	96,0000	000259	60 1000	621000	000153	000163	000253	68 1000	000208	000295	000240	000260	.000336
S	.000000	.000053	161000.	.000000	٠	.000154	*00000	.000017	٠	9	000*	٠	*	٠	٠		•	•		,		•	٠	•	•	•	٠	٠	•	•	•	٠	•	
z	4	æ	12	91	20	2.4	28	32	36	0.4	4	48	52	56	9	\$9	68	7.2	16	80	84	88	92	96	100	1 04	108	112	116	120	124	128	132	136
SHRK .	*00000	•0	.000155	. 0000002	.000015	.000103	.00002B	010000	.000102	.000000	610000*	.000155	9100000	.0000	\$61000*	*00000	.000031	• 0	.000168	.000050	690000	.000082	.000216	.000104	.000141	.000283	.000158	.000218	.000189	. 0001 98	.000276	.000239	.000251	.000318
z	rŋ	^	7	1.5	61	23	27	31	35	39	43	14	15	55	58	63	67	7.1	7.5	4.6	83	87	5	95	66	103	107	111	1.5	119	123	127	131	135
SHRK	1000000.	. 000012	€01000*	. 000002	.00000	. 000049	- 000240	.00000	.000050	.000240	. 000013	.000105	. 0000 15	.000020	.0001.60	.000028	.0000020	•	.000121	*00000	.000053	.00000	.000183	* 0001 05	.000125	.000247	.000155	.000184	. 000304	*61000*	* 000247	•000539	*000545	4000304
Z	7	40	.10	*	18	22	56	30	34	38	42	46	20	54	58	62	99	7.0	7.4	78	85	86	06	46	98	1 02	106	011	114	118	122	126	130	134
SHRK.	.00000.	.0000	.00000	.000240	.000000	.000048	061000	.000000	.000029	.000190	.00000	*00000	.000241	.000017	.000110	.000028	.000021	.000028	* 0000	. 000249	.000056	• 000008	001000.	101000.	.000116	.000218	. 0001 53	.0000.	.000276	16:1000*	.000217	.000318	*000542	• 000283
Z	and	S	6	£ 1	2 4	2 %	25	53	e e	37	7	ហិ ៤	5.4	5	53	61	65	6.0	73	17	 19	92	90 90	66	97	101	105	607	113	117	121	125	129	133

						z	SHRK	z	SHRK.	z	SHRK.
C C C W W	ī	SHRINKAGE ANALYSIS	ANALY	*** 5 15			.00000	N	.000000	m	.00000
						S	*10000*	9	.000021	>	.000038
30	000.	30.000 - TIME S	STEP	2,000		5	6/0000*	10	.000129	-	.000173
						£.	.000003	*	.00000	1.5	*00000
***	**	***	***	**	计设备计算计算计算 化二甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基	1.1	.000022	1.8	. 000039	61	.000076
						21	.000172	22	.000215	23	.000000
DR SFRIN	KA GE	S PRINKAGE BOUNDARY CONDITIONS	COND	I T IONS)	2,2	.00000	26	. 000015	27	.000024
						53	*00000	30	.000129	31	.000173
EFFECT CONVERGENCE	ONVE	AGENCE	4			3.5	.000012	4	. 000013	35	.000014
						3.7	.0000	38	. 000042	68	.00000
NK AGES			1			1.4	.000175	2 4	.000218	43	*000052
						4	.0000.23	9.6	.000024	47	.000020
						6.4	.000044	90	*00000*	15	060000
Z Z	7	SHRK.	z	SHRK		E G	.000181	54	.000222	53	650000.
10	•	*00000	¢	.000000		57	.000041	58	.000041	65	.000083
12 7	ċ		æ	.000053		19	.000153	62	4 000 192	63	.000232
	-	.000155	12	161000.		65	.00000	99	*00000	29	.000076
	•	0000024	91	*000000		69	.000000	7.0	.000088	7.1	6600000
	•	000015	50	.000027		7.3	.000139	7.4	. 0001 80	25	.000216
	•	0000103	24	.000154		17	*000127	7.8	.000128	79	.000131
		.000028	28	*00000		8 1	.000144	82	.000155	83	.0001.81
	-	010000	32	.0000		85	.000248	98	. 000277	87	.000171
	-	000105	36	.000154		69	.000174	06	.000178	16	.000184
		.000000	0.4	600000*		6	.000217	4	000248	98	.000275
	•	610000	4	00000 30		26	+0000214	86	.000215	66	.000217
	•	000155	8	.000191		101	*000225	1 02	. 000233	103	*000252
		.000016	52	*00001	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	105	.000298	106	. 000031 7	1 07	* 00000*
		000032	56	.00000		109	£10000°	110	.00000	111	.000039
		\$6100D*	0	.000243	-	113	.00000	114	.000060		
		.00000	64	. 000029							
20 67		.00000	68	*0000							
7.1	1 0.		7.2	.0000							
		.000168	16	.000202							
		.00000	80	150000*			•				
		690000	84	.00000							
71 87	·	000082	88	.000098							
83 91		.000216	85	.000259			Name of Street, or other transfer or other trans				
-	,						~				

\$48.6.

\$000011

\$00002152

\$00002158

\$0000218

\$0000215

\$0000215

\$0000215

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

\$000022

OF ELEMENTS SHRINKAGE

20.000 STRUCTURES STEP SHRINKAGE - TIME 9 - NON-UNIFORM DRYING SHRINKAGE 180.000 COLUMN TIME t 3 9 9 NUMBER KCH STEP * SHE INC 9 11 14

.000071 .000128 .000287 .000097 .000126 .000184 .000217 .000341 .000236 .000317 .000349 SHRK. .000066 .000160 .000281 .000061 .000122 .000255 .000240 .000311 .000362 000258 000309 .0001 62 .000286 .000135 .000296 .000123 .000135 .000335 .000258 .000081 .000085 .000069 .000104 .000264 .000152 .000325 .000292 .000335 .0000114 SHRK. .000243 .000272 .000356 .000305 .00028 B .000291 .000150 .000173 .000217 .000217 .000217 .000262 .000262 .000364 .000366 .000366 SHRK. .000048 .0000048 .0000087 .000159 .000159 .000159 .000209 .000209 .000209 .000209 .000209 .000209 .000261 .000249 .000287 .000209 .000253 .000300 .000356 .000265 . 000165 . 000309 . 0000151 . 0000279 . 0000061 . 0000061 . 000116 . 000117 . 0001111 . 0001111 SHRK. .000045 .000317 000335 000369 ,000329 .000177

								Z	SHRK	z	SHRK.	Z	SHRK	Z	SHRK
*	*** 16 INCH BY 16 INCH COLUMN -	8Y 16	INCH COLUM	ı Z	SHRINKAGE ANALYSIS	ANAL Y	*** SIS	~	.000048	8	*90000°	m	.00000	4	.00000.
								S.	.000082	ø	.000100	~	.000133	90	.000157
;	TIME STEP NUMBER	10E R	23 - TIME	180.0	23 - TIME 180.000 - TIME STEP		20.000	•	.000187	10	.000236	7.	.000268	12	*000594
								13	*00000	7	.00000	51	.000000	92	.000084
***	教育的现在分词 医医疗性 医克克勒氏性 医克克勒氏性 医克克勒氏 医克克勒氏 医克克勒氏 医克克勒氏 医克克勒氏 医克克勒氏 医克克勒氏 计记录器 计记录器 计记录器 计记录器 计记录器 计记录器 计记录器 计记录器	香草妆妆香香:	(安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安安	安安安安安	1分分子子子 日本中中中	***	安全市场的的市场市场的市场市场市场市场的市场市场的市场市场市场市场市场市场市场市场	17	.000105	1.8	. 000137	61	.000186	20	.000236
								21	.000269	22	* 000294	23	.000065	24	*00000*
Ź	NUMBER OF NON-ZERO FLOW OR SHRINKAGE BOUNDARY CO	N-2 ER C	FLOW OR SP	TRINKA	GE BOUNDARY	COND	NDITIONS -0	25	000000	56	.00000	27	* 000013	58	.000144
								29	*000185	30	.000241	31	.000273	35	. 0002 98
ž	NUMBER OF ITERATIONS TO EFFECT CONVERGENCE	ERAT IC	NS TO EFFE	CT CON	VERGENCE	m		33	6400000	45	.000084	35	.00000	36	.000100
								37	.000119	38	* 000152	39	.0000203	40	.000251
	NODAL POINT SHRINKAGES	A POIN	IT SHRINKAGE	ES		-		14	.000281	42	.000304	門中	.000100	4	.0001 06
								45	.000112	46	. 000116	47	.000108	80	.000123
								49	.000158	50	.000200	19	.000225	52	.000267
Z	SHRK	z	SHRK.	z	SHRK	z	SHRK.	53	.000293	3	.000313	55	.000132	99	.000138
-	* 00000*	C)	.000048	m	.000057	4	.000066	25	.000147	9	.000151	9	*000236	90	.000257
S	.00000	9	. 000079	7	••	2 0	.000160	61	.000288	62	. 000309	63	.000326	64	.000195
Œ	• 000 165	01	. 000218	11	.000258	13	.000281	99	.000228	99	.000248	57	181000*	68	.000187
m T	* 000309	4	.000048	5	.00005	91	.000061	69	.000199	70	.000221	7.1	.000247	72	.000267
1 1	.0000070	8	.000087	6	*00000	20	.000112	73	.000289	*	.000313	75	.000329	76	. 000 342
21	.000151	22	. 000153	23	.000213	24	.000255	77	.000232	7.8	.000237	7.9	.000248	80	.000262
25	*000279	56	.000306	23	*11000*	28	. 000005	81	.000279	82	* 000295	83	.000315	4	.000334
2.0	. 00000	9	. 00001	31	.000000	32	.000097	30	.000346	86	. 000355	87	.000265	88	.000270
n n	.000122	*	. 000159	35	.000218	36	. 000 2 58	68	.000278	06	. 000289	16	.000 30 2	20	.000315
37	.000282	3.8	. 000309	39	690000*	0.4	.000071	20	.000331	*6	-000346	S	.000356	96	.000363
4 2	. 000000	42	. 000089	en er	.000104	*	.000128	16	.000291	86	.000295	66	.000 302	001	.000310
€ •	.000166	9	. 000225	* *	.000264	4.8	.000287	101	.000320	102	. 000331	203	.000344	104	.000356
⊕	.000312	20	•0000	21	.000089	25	790000	501	.000363	98	* 000369	101	690000*	1 08	. 000 106
23	.00001	Ş.	0110000	22	.000135	26	.000180	109	.000087	110	.000061	111	-000 I34	112	.000128
53	.000239	58	.000275	5.0	+000596	3	610000	113	.000114	114	.000176				
*															

1
U)
₩.
4
¥
ELEMENT
w
u.
Ö
GE
4
SHRINKAGE
ā
'n

计计算的计算系统 计表示字 化二甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基	*SHRINC* - NON-UNIFORM DRYING SHRINKAGE OF STRUCTURES	*** 16 INCH BY 16 INCH COLUMN - SHRINKAGE ANALYSIS ***	TIME STEP NUMBER 40 - TIME 1000.000 - TIME STEP 50.000
--	---	--	--

NUMBER OF NON-ZERG FLCW OF SHRINKAGE BOUNDARY CONDITIONS -0 NUMBER OF ITERATIONS TO EFFECT CONVERGENCE 3

----- NOVAL POINT SHRINKAGES -----

z	SEX.	z	SHRK.	z	STRY	z	SHRK	
	.000211	C)	.000215	m	.000228	₫	.000239	
	.000250	9	.000251	~	•0	æ	.000305	
_	.000307	01	1 650000	1.1	.000346	12	.000355	
_	.000363	*	.000215	5	.000220	91	.000233	
	*000544	8 1	. 000259	61	.000256	20	.000276	
	.000300	22	.000301	23	.000330	24	.000345	
	.000354	56	.000363	27	.000278	28	.000230	
•	.000234	30	.000246	31	.000256	32	.000269	
*	.000286	34	.000308	35	*000334	36	.000348	
	.000356	38	.000365	Š	.000242	0	.000245	
7	.000256	42	.000264	4	.000275	4	*000592	
16	.000313	4	.000338	* 4	.000352	* 8	.000359	
•	*000367	B	.000257	51	.000260	25	.000269	
53	.000273	5	.000280	55	.000297	26	.000322	

SHRK	.000248	.000303	*000328	.000257	*000 339	.000245	*000300	.000362	.000273	.000348	.000274	.000289	.000356	.000294	.000356	.000330	616 0000	*000361	.000380	*000354	.000379	* 000 352	.000374	.000385	.000368	*00038*	.000220	.000237	
Z	4	80	1.2	9	20	24	28	32	36	9	4	48	52	90	9	64	68	72	76	90	8	88	92	96	100	104	108	112	
SHRK	.000236	• 000289	.000350	.000245	.000318	.000238	.000280	*00C354	. 000265	.0000330	.000268	.000279	.000341	.000289	.000349	. 000375	.000314	. 000353	.000377	.000347	.000375	.000348	.000369	.000384	.000364	.000381	* 0001 96	.000241	
z	m	7		5	6 1	23	27	31	35	39	*	4 7	51	55	29	63	67	7.1	75	79	83	18	16	95	66	1 03	107	111	
SHR K.	.000224	.000267	.000338	.000233	.000293	. 000359	.000266	.000343	.000258	• 000 306	.000365	.000283	.000332	.000370	.000305	.000371	.000355	.000340	.000373	.000340	.000369	.000383	. 000363	.000382	.000360	.000377	.000386	. 000145	.000262
Z	2	9	10	4	8	22	56	30	34	3.8	42	46	50	54	5.8	62	99	7.0	4 6	7.8	82	96	96	6	86	102	901	0 7 8	114
SHRK.	.000215	. 000254	1.0000	.000225	. 000273	.000351	.000255	.000323	.000251	.000286	.000358	.000280	016 000.	.000364	.000302	.000365	*000347	.000 327	.000367	*000336	.000362	.000382	.000357	.000378	.000357	.000373	.000385	.000213	.000174
z		£	•	E	11	2.1	.52	53	33	37	7 *	.	4	53	57	. 19	65	69	73	7.7	81	85	68	66	46	101	105	109	113

SOLUTION TERMINATED - PROBLEM COMPLETE

INPUT DATA COMPLETE FOR THIS RUN

.000370 .000341 .000341 .000310 .000310 .000313 .000375 .000375 .000375 .000375 .000375 .000375 .000375 .000375

.000364 .000287 .000297 0.

.000358 .000279 .000281

.000356

.000346 .000240 .000280 .000280 .000342 .000342 .000362 .000364 .000354

.000301 .00034 .000376 .000376 .000376 .000352 .000352 .000352

. 000299 . 000318 . 000341 . 000342 . 000363 . 000363 . 000364 . 000362 . 000362

.000377

.000385

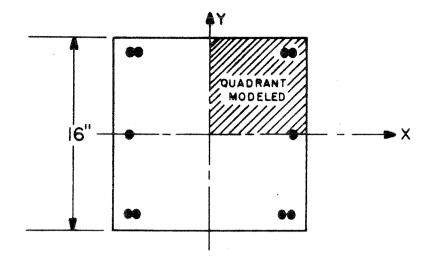


FIGURE B.1 SQUARE COLUMN CROSS-SECTION

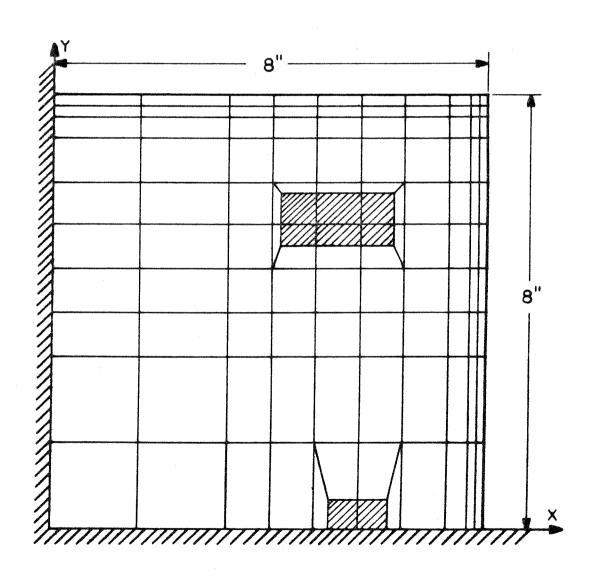


FIGURE B.2 FINITE ELEMENT MESH FOR COLUMN QUADRANT

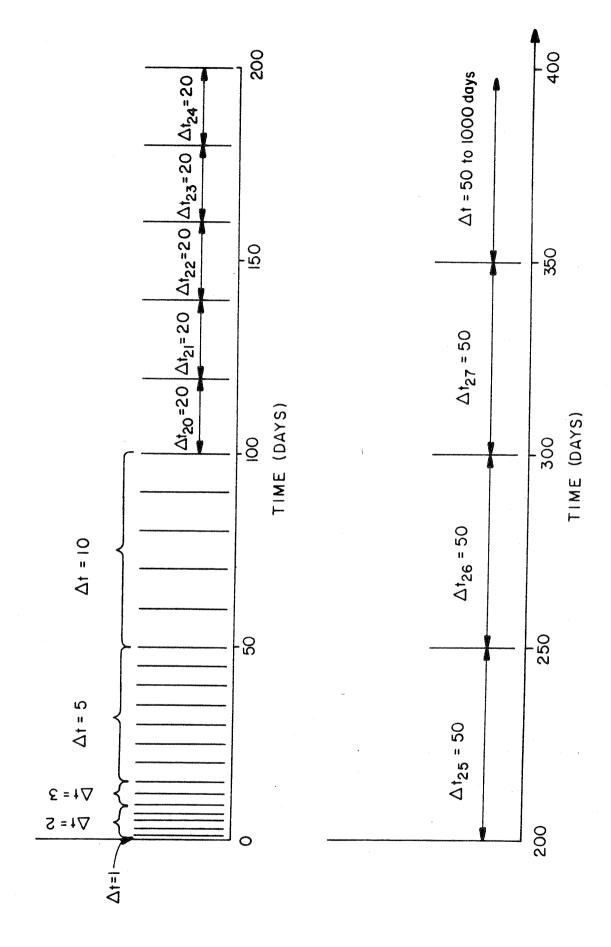


FIGURE B.3 TIME STEP SYSTEM FOR SAMPLE PROBLEM

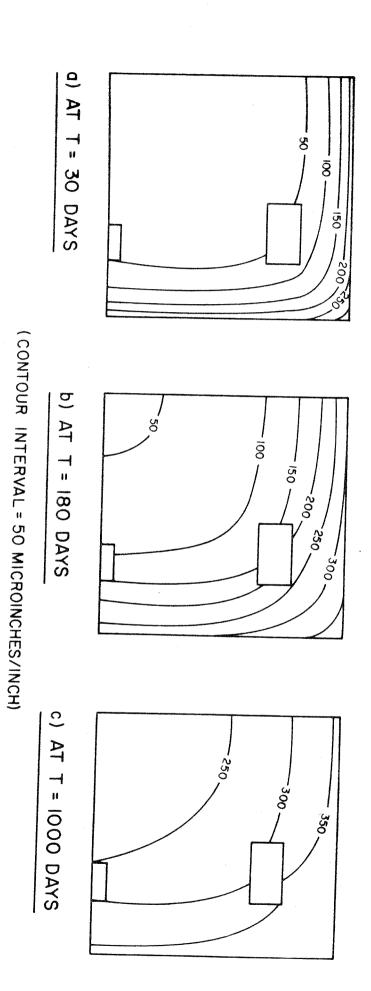


FIGURE B.4

SAMPLE PROBLEM AT 30, 180, and 1000 DAYS

B-16

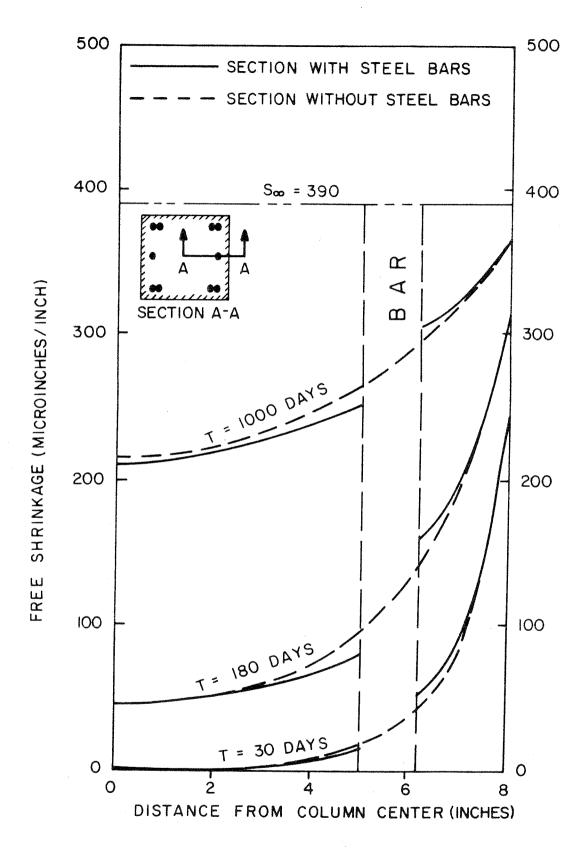


FIGURE B.5 SHRINKAGE GRADIENTS AT SELECTED TIMES THROUGH SECTION A-A

	(
•	
	909
•	
	(
	(

APPENDIX C - LISTING OF PROGRAM SHRINC

The following listing is the operational version of the computer program SHRINC, as of August 1975. Although the program has been tested, no warranty is made regarding its accuracy or reliability.

SHRINC			PROGRAM SHRING (INPUT, DUTPUT, PUNCH, TAPE1# INPUT, TAPE #		. ;	,	
SHRINC	2		TOUNGT	CNIGHS	9 4	ي ر	יייי ער אינאט אינע אינאט אינע אינע אינע אינע אינאט אינע אינע אינע אינע אינע אינע אינע אינע
CATANA	•	<u>۰</u>		CNIGHT		, ,	NIMAN - NIMATO OF MODAL CONTIN
SHOTNC	4			UNIGHS) v	, .	ACTIVITY OF STREET
SHRING	r			SHRING	67	, _U	OFFICE OF PERSON OF BOARD AGE CONTRACTOR
SHD INC	¢			CATONO	4	, ,	TO THE TOTAL PROPERTY OF THE TOTAL PROPERTY
SHRING	1		医勃萨斯氏检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检检	CHIGHS		, (CADILLOND TATABLE THAT SOLD A CONTRACT OF THE PARTY OF TH
SHR INC	æ		4	CHICAGO		, ,	TOTAL TENEDRAL OF THE PROPERTY
SHAINC	0		. ★	ON FORM		, (TITLE CONTROL OF NODAL POINT
SHRINC	0.1		THE CONTRACTOR OF TAXABLE AND CONTRACTOR AND CONTRA	SHKINC	7	٠.	RDGE(1) #C(N3) - INDICATES TYPE OF BOUNDARY CONDITION
SHRIMC	-		SHIP OF THE DIRECTOR OF THE	SHAINC	7.5	U	FLOW - SHRINKAGE FLOW IS KNOWN
SHRING	-		CONTRACTOR CONTRACTOR STATE COOR SELECTION	SHRING	73	U	
CHOLONS			METHOD COMPLET IS SULVED ANALYTICALLY BY	SHRING.	4	U	SHRK + SHRINKAGE IS KNOWN
DATE OF S				SHRINC	75	·U	DUMI (1) = COUNTY VARIABLES REGUIRED IN CALCULATION
721210				SHRINC	16	U	I VARIES FROM 1 TO S
SHK N	£ :		* MATERIAL PROPERTIES CAN 9E FUNCTIONS OF DRYING SHRINKAGE *	SHRINC	77.	Ų	
SHRING	9.		* OR OF DRYING TIME.	SHRING	18		スプロロオフマルのスミンス
SHRINC	-		*	ON LOHS	0,		TE CONTRACTOR OF THE PERSON OF
SHRINC	e -		**	0210	. 6		ACOUNTY AND THE PROPERTY AND THE PROPERT
SHRING	61		THE STANDARD AND A STANDARD A	One of the			4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
SHR I NC	20			NI NIC			TI (NOBLECTIONONIC) GO TO 190
SHD INC				SHRINC	25		H
CHDING			•	SHRING	83		N2*N ++NDWNP
ON I OHS	, ,		*	SHRINC	8		ルカルトンシャンではいか
			8	SHRING	8		GUNDU + NUT TON
041010			化二甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基	ONIGHS	96		ND2×ND1 +NUMNP
SUR LINC	0 0			SHRING	87		ND3 = ND2 + NUMNP
JAN 1 MIC	9 9			SHRINC	88		NO4 H/NO4+NCMNP
SHRING	51			SHRIM	0		ON SOLVE THE SOL
SHR I NC	28			ON LOHU	0		NAME OF THE PROPERTY OF THE PR
SHRING	58		COMMON /CONTROL/ ITITLE(8), [READ(80), NIN, NOUT, NPUNCH, NUMB, NIME, M	071010	? .		
SHRING	OP)		18AND, NMAT, NDRY BC. NERADBC. SINFAV. DT. MATHOD	ON THE O	, ,	j	
SHR INC	31		COMMON C(2000)	STATION	*	,	CALL NUMB ICINITY CINZI, CINZI, CINZI ** NSBC)
SHRINC	32			DAT KEN	n .	,	
SHRINC	33	υ		ON I WHAT	* 1		1
SHRING	34		. 1#27/2	SAKING	5		IF LIMEADLESONESSES GO TO 150
SHRINC	8		NOUTHO	SHRING	9		· · · · · · · · · · · · · · · · · · ·
SHRING	36		MATURIOR	SHE	6	, ن	
LNIGHS				SHRING	8	U	INPUT OF ELEMENT DATA
CHDING	(C)			SHRING	66	U	
UVI GHS				SHRING	00	U	NUMEL - NUMBER OF ELEMENTS
ON JOH	, ,			SHRINC	101	U	
Car i dia	? •	, ,		SHRING	102	U	
	•		INTO THE OF PROBLEM	SHRINC	103	v	MMTYPE(1)=C(NS) - ELEMENT MATERIAL TYPE
THE PACE	*			SHRINC	104	u	XLAM(1)=C(N6) - MULTIPLIER CONSTANT FOR DIFFUSIVITY MATRIX
JAH INC	,		READ (NIN, 160) ITILE	SHRINC	105	U	SSI(1,1) HC(NSI) - CONSIANT TERMS OF DIFFUSIVITY MATRIX
DNI HHS	e e			SHRING	106	v	
ON I WHS	\$		INPUT OF PROBLEM DESCRIPTION DONE ON BASIS OF ALPHA-NUMERIC	SHRINC	101	ن	
ON 1 0 HS	4	U	CONTROL CARDS IN WHICH THE FIRST LETTER OF THE CONTROL	SHBINC	108		この名の下にいるのでは、このでは、このでは、このでは、このでは、このでは、このでは、このでは、こ
ON I WHS	4		WORD IS CHECKED FOR PROPER INPUT SEQUENCE	SHBIND	000		THE CALMENT ALTHOUGH TO THE THE
SHRING	es e			SHRIN	-		,
SHRING	•		READ (NIN, 310) [READ	CALGER	: -		
SHBING	ě		F (IREAD(1) NE.168) GD TO 155	The state of			
SHRINC	\$			SHEINC	7 :		
CMT SHE	e.			2 1	-		No. a contract to the contract
ONTONE	5	٠ ر	OSTEDIA TITLE DACK	UNICH	4		2 - 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -
CNIGHS	4		1974L 111-1-101-101-101-101-101-101-101-101-1	ON I SHS	115		NO BENEVICE AND THE PROPERTY OF THE PROPERTY O
7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	, u			SHBING	116		て ナロのて おのえ
ON TONE	2 4		[O. 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	SHBINC	117		NG6 H NG5+2
ONI DAY	o P			SHRINC	118		X X X X X X X X X X X X X X X X X X X
O41010	- d			SHRINC	611		X+0:0.7.2.7.
727 610				SHOLNC	120	U	
N I W I W I	7 4			SHRING	121		CALL ELEMENT (C(N1), C(N2), C(N4), C(N5), C(N6), C(NS1), C(N52), C(N5
ON BEE) (MATTIE (MOOT) SOO) TITLE	SHPINC	122		1(NSS),C(NSS),C(NSO))
ON LOHS		Ĺ		SHRINC	123	U	
	3			SHRING	124		READ (NIN+310) IREAD

```
CALL SHRKFLO (C(N1),C(N2),C(N3),C(N4),C(N5),C(N6),C(N7),C(N7),C(N9),C(N9),C(N9),C(N9),C(N9),C(N9),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1),C(N1
                                                                                                                                                                                                                                                                                                                                                    ESTABLISH ADDITIONAL DYNAMICALLY DIMENSIONED VARIABLES REGUIRED
In the time-step shrinkage analysis
                                                                                                                                                                                                                                                                                                                                                                                                                                      O(1)=C(N15) - FLOW VECTOR
T(1)=C(N16) - SHRINKAGE VECTOR
B(1)=C(N17) - LOADING (FLOW) VECTOR USED IN ANALYSIS
AT(1)=C(N18) - ELEMENT SHRINKAGES
AT(1)=C(N19) - EFFECTIVE OFFFUSIVITY MATRIX
AA(1,1)=C(N20) - EFFECTIVE OFFFUSIVITY WATRIX WORKING SPACE
NTOTAL - TOTAL ANDUNT OF STORAGE REQUIRED FOR BLANK COMMON
STILL NECESSARY TO ESTABLISH A MINIMAL STORAGE FOR THE DRYING BOUNDARY CONDITION RELATED VARIABLES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    NG DATA WAS SUPPLIED FOR NEXT PROBLEM AND PROGRAM IS MALTED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           TRANSFER CONTROL OF PROGRAM TO TIME-STEP ANALYSIS ROUTINE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      FRRDA WAS DEFECTED IN CONTROL WORD OR CONTROL VARIABLE HAS IMPROPER VALUE AND PAGGRAM IS TERMINATED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                - RETURN TO START NEXT DATA CASE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            INPUT CONVERGENCE CONTROL INFORMATION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         IF (IREAD(1).NE.38) GD TD 150
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               WRITE (NGUT, 320) (PEAD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       NTOTAL= N20+NUMNP#MBAND
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            CALL CONVERG (NTOTAL)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             READ (NIN, 310) IREAD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             NZO#NIO+NUMNP#MBAND
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       PRCBLEM COMPLETE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 #RITE (NOUT, 330)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              N18=N17+NUMNP
N19=N18+NUMEL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           NI 6=N 15 +NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        NI7#NI6+NUMNP
                                                                                                                                                  N12=N11+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          GO TO 100
                                                                                                                           N111N10+1
                                                                                                                                                                                                                                       N15=N14+1
                                                                                                                                                                                                              N14=N13+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 CONTINUE
                                                                                            110=N9+1
                                                                                                                                                                                                                                                                                                    CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           STOP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 155
                                                                                                                                                                                                                                                                                                    0 4 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         Ų
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     0 0 0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      000
                                                                                                                                                                                                                                                                                                                                                                                                                                         0,00000000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   υ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    227
228
229
230
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              225
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               236
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            223
                                                                                                                        191
192
193
194
195
                                                                                                                                                                                                                                                                                                                                                                                                                                         202
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               205
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               20 t
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     208
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   220
                                                                                                                                                                                                                                                                                                                          198
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        207
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHR INC
                                                                                                                                                                                                                                    SHRING
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRINC
SHRINC
SHRINC
            SHRINC
SHRINC
SHRINC
                                                                                                                                                  SHR I NC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SMRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHR [NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHR I NO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     DNI GHS
                                                                                            SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRING
                                                                                                                        SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                NORMBC - TOTAL NUMBER OF DAYING BOUNDARY COND. SURFACE SEGMENTS NGRADBC - NUMBER OF SEGMENTS IN WHICH SHRIMKAGE GRADIENTS ARE SPECIFIED (REQUIRING ITTERATIVE SOLUTION PROCESS) LILL) = C.N.9) - NOBE THAT BOUNDS ONE END OF SURFACE SEGMENT LJ(1) = C(NIO) - NODE BOUNDING OTHER END OF SURFACE SEGMENT
                                                                                                                                                                                                                                                                                                                       XYS(1)=C(NB) - FUNCTION VALUES FOR SHRINKAGE PROPERTIES
CONTAINS X CONDOINATE - ITHE STRUNKAGE
Y CORPOLATE - FUNCTION VALUE
S - SLOPE OF LINES CONNECTING X,Y PAID
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          Q = F*(StULTIMATE) - S)
EQ.1, SHRINKAGE GRADIENT BOUNDARY CONDITION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           CALL DRYAC (C(NI),C(NZ),C(N3),C(N9),C(N10),C(N11),C(N12),C(N13),
IC(N1A))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  LMAT(1)=C(N)1) - FLEWENT IDENTIFICATION NUMBER
SUBFAC(1)=C(N)2) - MULTIPLIER FOR MATERIAL SURFACE FACTOR
XL(1)=C(N)3) - LENGTH OF SURFACE I-J
KODEBC(1)=C(N)A) - TYPE OF DRYING BOUNDARY CONDITION
FQ.O, FLOW BOUNDARY CONDITION
                                                                                                                                                                                                                                                                    MATLII)=CIN7) - CONTDOL OATA REQUIRED FOR CALCULATION OF SHRINKAGE PROPERTIES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       OS/DN = (F/K) # (SCULTIMATE) -
                                                                                            INPUT OF SHRINKAGE PROPERTIES FOR DIFFERENT MATERIALS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ARE NO DRYING BOUNDARY CONFITTONS IT IS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       INPUT DRYING BOUNDARY CONDITIONS DATA 1.e., SHRINKAGE-DEPENDENT BOUNDARY CONDITIONS )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               (MATMOD.NE.1 .AND. MATMOD.NE.2) GG TO 150
                                                                                                                                                                                                                                 SHR INKAGE-DEPENDENT
                                                                                                                                                        - NUMBER OF DIFFERENT MATERIALS
                                                                                                                                                                                                              TIME-DEPENDENT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     CALL MATRIAL (C(NS),C(N7),C(N8),N)
               (IREAD(1).NE.158) -G0 TO 150
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             (IREAD(I).NE.2B) GO TO 150
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                G0 TO 130
                                                                                                                                                                                        MATMOD - MATERIAL MODEL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         (NMAT. EQ. 03 GO, TO 150
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          READ (NIN, 310) IREAD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   NORYBC=NUMBER(N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     MATMODENUMSER (N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      NII = NIO + NORYBC
NIZ=NII + NORYBC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            NI4 = NI3 + NDRYHC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  N13=N12+40RY9C
                                                                                                                                                                                                                                                                                                                                                                                                                                                                            NNATENUMBER (N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            N10=N9+NDRYBC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               494N7 +6 #NMAT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          MAFN THERE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           GC 10 140
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              N98N#6N
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1.30
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHR INC
SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHP INC
SHP INC
SHP INC
                   SHR I NC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR [NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              DNI dHS
```

۲ - ۲

```
WHEN NICE L THE PROGRAM GENERATES INTERMEDIATE NODES AT INTERVALS OF DX AND DY
                                                                                                      IF CIRCULAR CROSS-SECTION (1940)AL.EQ.1) IS SPECIFIED THEN FIRST MODE IN SETEN WAST BE ALDNG +A AKIS OF PROSTIVE OURDRANT AND SECOND NODE IN SERIES WAST BE ALDNG +Y A KIS OF OURDRANT INTERMEDIATE NODES ARE GENERATED ALONG CONNECTING ARC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               INPUT NODES AT WHICH SHRINKAGE BOUNDARY CONDITIONS ARE SPECIFIED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     DUTPUT NODAL CORROLNATES AND BOUNDARY CONDITION CODE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  180 #RITE (NOUT, 290) (1, X(1), Y(1), KODE(1), I=1, NUMNP)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            PUNCH NODAL MESH IF CIRCULAR MESH WAS GENERATED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1F (J.LE.0.08.J.GT.NUMNP) G0 T0 190
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        IF (19ADIL.F0.0) RETURN
DO 181 [=1,NUMNP
WRITE (NPUNCH,310) 1, X(I), Y(I)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       READ (NIN, 280) (ID(I), I=1,NSBC)
DC 170 I=1,NSBC
                                                                                                                                                                                                                                                                                                                   DIFF=Y(N) - DP
IF (DIFF-LT.1.6-6) GO TO 141
MRITE (NOUT,270) N,X(N),Y(N)
                                                                                                                                                                                                                                                  IF (IRADIAL .EQ.O) GO TO 149
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   IF (N-LT.NUMNP) GO TO 120
IF (N-NE.NUMNP) GO TO 130
IF (NSBC.EQ.0) GO TO 180
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   149 DX=(X(N)-X(L-1))/DIFF
DY=(Y(N)-Y(L-1))/DIFF
150 X(L)=X(L-1)+DX
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      IF (N.GT.L.) GO TO 150
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      X(L)=DR#CDS(ANCUM)
Y(L)=DR#SIN(ANCUM)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    ANCUMEANCUM + ANG
                                                                                                                                                                                                                                                                                                                                                                                                                ANG=(P1/2.1/01FF
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            #RITE (NOUT, 300)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          Y(L)=Y(L-1)+0Y
                                                                                                                                                                                                                                                                                                                                                                                                                                                            DG 142 [#1,1L
                                                                                                                                                                                                                       DIFF=N+1-L
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                GO TO 160
                                                                                                                                                                                                                                                                                              DR=X(L-1)
                                                                                                                                                                                                                                                                                                                                                                                                                                       ANCUM=0.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              160 L=L + 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           (1)01=1
                                                                                                                                                                                                                                                                                                                                                                                                                141
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           142
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               190
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             181
                  0000000000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       υŲ
                                                                                                                              311.
312.
313.
315.
315.
317.
                                                                                                         310
                                                                                                                                                                                                                                                                                                                 344
344
345
345
345
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          350
351
352
352
352
             SHRINC
SHRINC
SHRINC
                                                                                                                              SHRING
SHRING
SHRING
                                                                                                                                                                                                                                            SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHR INC
                                                                                                         SHR I NC
                                                                                                                                                                                                                       SHR INC
                                                                                                                                                                                                                                                                                            SHR [ NC
                                                                                                                                                                                                                                                                                                                   SHRENC
                                                                                                                                                                                                                                                                                                                                        SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                             SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                  SHPINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHP INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          ONIGHS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                ON I WHS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHPINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRING
                                                                 -+//1×
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 COMMON /CONTROL/ ITITLE(8), IREAO(80), NIN,NOUT,NPUNCH, NUMNP,NUMEL,N
18and,nmat,Norybc,ngradbc, Sinfav,Ot,Matmod
Dimension x(1), Y(1), KODE(1), TO(1)
                                                                                                                                                                                             16X; 48HNON-UNIFORM DRYING SHAINKAGE OF TAR-DIMENSIONAL
                                                                                                                                                                                                        1,15HCROSS-SECTIONS / ZEX, 34HWITH SHRINKAGE-DEPENDENT MATERIAL
                                                                                                                                                                                                                                                    300 FORMAT (7/723x,24H- - - TITLE OF PUN - - -,7/1x,8A10///)
310 FORMAT (8/01)
320 FORMAT (8(7),45H - - PROGRAM TERMINATED - INPUT EHROR - 1,80H1)
330 FORMAT (6(7),34H INPUT DATA COMPLETE FOR THIS HUN )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SUBROUTINE NODE INPUTS THE NODAL COGROINATES AND SETS THE FLOW AND SHRINKAGE BOUNDARY CONDITIONS
                                                                                                                                                             190 FORMAT ( 1/2/32%, 154# 5 H R I N C #, //)
290 FORMAT ( 16%, *8HNON-UNIFORM DRYING SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   INITIALIZE BOUNDARY CONDITIONS TO FLOW
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SUPROUTINE NODE (X+Y+KODE+ID+NSBC)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                READ (NIN,260) N,X(N),Y(N),IRADIAL
IGADIL+IRADIL + IRADIAL
IF (N.GE.L) GO TO 140
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              THE THORIT CANCELLAND STANDER
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        WRITE (NOUT,200)
WRITE (NOUT,210)
WRITE (NOUT,220) ITITLE
WRITE (NOUT,230)
WRITE (NOUT,210)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 INPUT NODAL COORDINATES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            WRITE (NOUT, 240) NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              140 IF (N.EQ.L) GO TO 160
IF (L.EQ.1) GO TO 130
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              OUTPUT PAGE HEADING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              PI = 3, 1415926535848
IRADTL=0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             55 110 I=1,NUMNP
KOPE(I)=4HFL9W
                                                                                                                                                                                                                                    2,12HPROPERTIES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    110
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     120
  υι
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            U
299
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             279
280
281
282
283
283
285
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            291
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
SH
SHP1NC
SHP1NC
SHP1NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHR INC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHE INC
SHE IN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ON LAHS
```

368	一切 はしゃ 2000年 1000年 1000	SHRING 42	425 7	140 IF (NUM-N) 15C+160+170
	NOTHER DESTRUCTIONS OF THE PARTY AND THE PAR			
	TOTAL A SECTION OF THE SECTION OF CONTROL OF ANALYSIS AND ANALYSIS OF CONTROL OF THE SECTION OF		100	TOUR THE CANTE DECEMBER OF THE MENTAL TO THE MENTAL MENTAL TO THE MENTAL THE
	INTOG		200	The state of the s
	PRINCE OF A CONTROL OF THE PRINCE OF A CONTROL OF THE PRINCE OF THE PRIN			
	TALEST DATED TOOMDAKEN AND		,	
	1,10x,1HX,14X,14X,9X,9HCONDITION,/)			160 CUNITNUE
	260 FORMAT (15,2610,0,15)	SHRING 4	432	LMC1, N) 11 X 1
	SUBSETTION - CHENTRAL PRODUCT MISSING TANGOS OFF	SHB1NC 4	2 2 7	\(\chi\) \(
	1-,//IX,[5,2F10.4]		*	CX+1X401X1
	280 FORMAT (1615)	SHRING	435	
	TO SEE THE PROPERTY OF THE PRO	A CMIGHS	416	
				Demonstrated of the
	I I THE TAIL AND INC.			
	1 SHRINKAGE BOUNDARY CONDITION INPUT.	SHRING	0 884	
	310 FORMAT (15.2F10.65)	SHRING 4	439 C	CALCULATE THE LOCATION OF THE ELEMENTS CENTER OF GRAVITY
				C. G. COORDINATES ARE KY AND XX
		SHRING 44	442	[* [* (1, N)
		SHRING	544	U= X(S.N)
			44	(Z · Z · X
			445	1 - L M 4 - N
	CHRODINATION OF THE PRINCE NO. 12 CHRODINATION SANDERS OF SANDERS OF THE PRINCE OF THE	SHRING &	446	
				IF (Kateur) on 10 180
		SHRING 44	948 C	
	_			47 Mar - 12 M + 12 M 2 M 2 M 1 M 1 M 1 M 1 M 1 M 1 M 1
	SUBROUTINE ELEMENT INPUTS DATA DESCRIBING THE ELEMENTS IN THE		7	AA=[X(1)+X())+X(K)+X(L))/4+
	SYSTEM TO BE ANALYZED AND ALSO CALCOLATES THE CONSTANT TERMS	SHRING	450	***************************************
	OFFICE OF TARGET AND		4 6.1	001 01 00
	1441411			
	ARE FORMED FROM 4 LINEAR INTANGOLAR ELEMENTS, THUS THE CONSTANT	SHE INC	452	180 XX=(X(I)+X(J)+X(K))/3.0
	TO A SALE TO SECOND			
	TERMS CALCULATED AND STURED ARE THUSE OF THE RELEVANT INTANCOLAR		2	
	ELEMENT. IN ADDITION TRIANGULAR ELEMENTS ARE CREATED FROM	SHRING	484	190 CONTINUE
	Change of the section	A CNIGHT	48.5	
				CALCEL WAY DESCRIBED SE DOTHER THE THE WAY THE CALCEL THE COMMENT THE CALCEL
U.				
		SHE INC		FOR THE DIFFUSIVITY MATRIX
	A THE CANADA FOR A CONTRACT OF THE PROPERTY OF	SHRING 45	458 C	
			094	4. 114 010 00
				1114 017 00
	DISTRIBUTION X(1), X(1), LX(8,1), MMIYPE(1), XLAM(4,1), SS1(4,1), SS2	SHRING	465 0	
			461	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
			204	LELMINT IN
	ATRICA TO THE THE WORLD THE	SHRING	463	IF (1-J) 200, 210, 200
			444	
			*	
	APTIM (NOUT, 255) NUMBER	SHRING	465	AK#XX+X(I)
	MONEY TANKE TO AN	SHRING	466	(T) \ \ (T) \ \ \ \ (T)
			467	Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z
	NCMIO		0	
		SHELVI	469	OXHAKHAJ
	TURING THE CONTRACTOR	SHRING	470 C	
		SHB TNT BHS	471	
	037.007.017.007.01			化电影 医神经管 医神经管 计多数记录器 计一个字符号 医二甲基苯酚 医二甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基
				CARCOLATO TO CONTINUE TO CARCOLATO TO CARCOL
	C READ IN ELEMENT CARD	SHRING	473 C	WHEN E
		SHBINC	A74 C	
	THE DESIGN AND MARKET HE ROLL WAS ALL WAS REALLY DE	4 CALAIS	475 C	K(TOLANGLE) B K(FLME/SERK) [SS] SSP SSB [
	The state of the s			
	IF [MIYPE.FO.0] MIYPE=1			
	IN (NUM.GT.NUMEL) GO TO 150	SHRING 4	477 C	ZWKLAM I SSS I
		SHRING	478 C	
		ON LOHS	2 620	1 688
	0#1 D2 I-D3-N) L1			-
			2 20 2	
	SHIFT FLEMENT DESCRIPTION ONE LOCATION	SHPING 4	4-31 C	
		A DATATA	442	X
	129 0G 130 [m]r 4		-	30-1-7-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
	100 FE(1, 2) HER(1, 2-1) +1		4 2	SSZ(K,N)=BK*C+AK*DX
			4.35	XQ\$P\$(+U\$P\$CX*X)#000
				2
		4 ONLOHS	4117	DOS (K.N.) X DK 64 Z+KK 8 4 D

```
COMMON /CONTROL/ ITITLE(8), [READ180], NIN, NOUT, NPUNCH, NUMNP, NUMEL, M
|BAND, NMAT, NORTBG, NGRADBG, SINFAY, DT, MATMOD
|DIMENSION MMTYPE(1), MATL(1), XYS(1)
                                                                                                                                                                                                                                                         PRO THE PROPERTY PRO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SUBROUTINE MATRIAL INPUTS THE NECESSARY MATERIAL PROPERTIES.

THE VALUES OF THESE PROPERTIES ARE EITHER IN THE FORM OF A CONSTANT OR A LINEARIZED FUNCTION OF TIME OR SHRINKAGE STRAIN. NSTORE CONTAINS THE STARTING LOCATION FOR STORING THE LINEARIZED MATRIAL PROPERTY FUNCTIONS AND ALSO RETURNS THE REQUIRED STORAGE FOR XYS TO THE MAIN PROGRAM.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              CHECK DECLARED MATERIAL TYPE REQUIREMENTS AGAINST ENTENDED INPUT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SUBROUTINE MATRIAL (MMTYPE, MATL, XYS, NSTORE)
                                                                                                                                                                                                                                                      150 FORMAT (1/2/33H ~ - - PROGRAM TERMINATED -
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             WRITE (NOUT,190) I, MMTYPE(I), NMAT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   DO 110 IMINUMEL
IF (MMIYPE(I).GI.NMAI) GO TO 120
                                                                                    140 CCNTINUE
PRINT 150, ([PEAD(J),J=1,80)
STOP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  LOOP OVER ALL MATERIAL TYPES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      WRITE (NOUT,100)
WRITE (NOUT,100)
WRITE (NOUT,100) NAAT
WRITE (NOUT,100)
WRITE (NOUT,200) NAIMOD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               OUTPUT PAGE HEADING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    DG 140 M×1, NMAT
WRITE (NOUT, 200)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       WRITE (NOUT, 150)
                                                                                                                                                                                                                                                                               108,/1X,80R1)
END
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SINFAVED.O
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        GO TO 130
   130 NUMBERSK
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 NSTOREs 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              130 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            110
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             120
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 U
                                                                                                             54.8
                                                                                                                                            549
                                                                                                                                                                                              55.54
55.52
55.52
55.53
55.53
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               562
563
564
565
565
569
570
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   577
575
575
577
577
579
580
581
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  583
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     588
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           593
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      595
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               596
597
598
598
599
                                                                                    £ 4 3
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             260
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              571
572
573
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    290
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      561
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       546
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             491
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     592
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               587
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHR INC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHEING
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  FORMAI (5(7),50H - - - - PROGRAM TERMINATED - ELEMENT INPUT ERROR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        COMMON /CONTROL/ ITITLE(8),IPEAD(80),NIN,NOUT,NPUNCH,NUMNP,NUMEL,M
IBAND,NMAT,NDRYBC,NGRADBC,SINFAV,DT,MATMOD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  250 FORMAT (3K/),22H . . . . THERE ARE ,15,18H ELEMENTS . . . . , //)
260 FORMAT (2K,7MELEMENT,10X,14HNODAL LOCATION,11X,3HMATERIAL/2X,6HNUM
1868,10X,1H1,6X,1H4,6X,1HK,6X,1HL,5X,4HTVPE/)
270 FORMAT (618)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            NUMBER IS A FUNCTION THAT OBTAINS AN INTEGER CONSTANT CONTAINED ON AN ALPHA-NUMERIC CONTROL CARD. THE INTEGER CONSTANT MUST BE CONTAINED BETWEEN A COMMAS OR BETWEEN A COMMA AND A BLANK.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         . . . MAXIMUM BANDWIDTH IS , 14,6H . . .)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                   WRITE (NDUT,290) (f,(L4(J,I),J=1,4),MMIYPE(I),I=1,NUMEL) #RITE (NDUT,360) MBAND
                                                                                                                                                                                                                                                                                                                                                                                                              PRINT OUT ELEMENT DATA AND MAXIMUM BANDWIDTH
                                                                                                      DETERMINE BANDWIDTH AND STORETTE MAXIMUM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         IP (J-E0.558.0R.J.E0.56H) GO TO 130
IF (J-LT.338.0R.J.GT.44H) GO TO 140
J*J-33H
                                                                                                                                                                                                                                                                        (MMAND-1) 220,230,230
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               J#IREAD(I)
IF (J*E0.56B) GO TD 120
IF (J*GT*32B) GO TD 140
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         IF (1.E0.81) GO TO 130
GO TO 110
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1,/1X;615)
290 FORMAT (18;4X;417;18)
300 FORMAT (//;31H . . .
SS6(K,N)=-9J#8K-AJ#4K
SS9(K,N)=9J##2+AJ##2
CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 FUNCTION NUMBER (1)
                                                                                                                                                                                                                                               JALMIM,N)-I+1
                                                                                                                                                           DG 230 L=1,4
                                                                                                                                                                                                                   DO 230 M×1,4
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                J# 1 RE AD ( 1 )
                                                                                                                                                                                                                                                                                                 220 MBAND#J
230 CONTINUE
240 CONTINUE
                                                    510
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  280
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     110
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       120
                                                                                                                                                                                                                                                                                                                                                                                                                                       503
504
505
506
506
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         535
                                                                                                   SHR INC
SHR I NC
SHR I NC
                                                                                                                                                                                       SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHE INC
SHE IN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
                                                                             SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC
```

2002	1100	SHRING 777 IF (LWATIE), GT 10 120	778 [1xL1(1)	179	780	791 110	782	783 C	794: 120	785	SHRING 786 STOP	2 787 2VIBHS	000	0 0 0	789	SHRING 790 C CALCULATE FHT LENGTH OF THE DRYING BC SURFACE SEGMENTS	SHRING 361 SHIBHS	SHRING 792 DG 14.0 CHRIS	793	794	305	195	962	SHRINC 797 D=Dx*Dx+DY*Dy	SHRING 798 KL(1)=SQMT(D)	STRING 799 140 CONTINUE	800 C	000		2 400	g 2	SHRING 805 WRITE (NOUT, 166) NOUM	SHRING 806 WRITE (NDUT, 165) NGRADBC	908 C	808	910	SHRING 811 ARITE (NOUT.200) (1.E.(1).LL(1).LEAT(1).SURFAC(1).KL(1).KODFBC(1).	0.00	F 18	J 10	010	SHRINC 816 DO 150 1=1,NDRYBC	051 118	SHRING BIB C	0.10	930	020	821	822 C	SHRING 823 160 FORMAT 1////21H THERE ARE 114,52H SURFACE ELEMENTS EXPO	SHRINC 824 ISED TO DAYING		826) GRADIENT BOUNDARY CONDITIONS	197	SST 100 TOTAL (TITLE ON THE ARE TITED SORTAGE CLEMENTS B28 1 FLOW BDINDARY CONDITIONS	020	100	CORNEL TO DESCRIPTION OF THE PROPERTY OF THE P	d31 1+1X+413+10*0)	R32 190	SHRING A33 IX, BHDRY INGSC, 4X, 124NODE TO NODE, 2X, 8H ELEMENT, 5X, 7HSURFACE, 11X,	SHEET NOT BUT SALE FURTH SALEHANDER CAR, SHENDER CAR, SALEHANDER SAL		4.35	SHRINC 837 END	
						Zerilli Oni Oni				#10 (T)	RETURN	·				STOP	U		· ·	150 FORMAT	CONTRACTOR STANDER	FERMAT (/ 1994 MATERIAL SAKARELEK OF CONSTANT VALUE + 611.1.)	FORMAT (7,444 MATERIAL DARAMETER FOR PICKETTS RELATION	FORMAT (/5x,19HNDDE	180 FORMAT (19,G17,3,2x,G11,3)	190 FORMAT (39x,G11,3)	200 FORMAT (/// 44HPROGRAM TERMINATED// 14H	I INPUT FRROR 33H CONTROL CONSTANT IS . 15.22H AND IT MUST BE E	STATES AND CONTRACTOR THAN OF FORMS TO 31		באס				SUBROUTINE DRYBC (X.Y.KDDE.LI.LJ.LMAI.SURFAC.XL.KODEBC)								FLOW CASE 0 = F#(S(ULTIMATE) - S(CU	GRADIENT CASE DS/DN # (F/K)#(SIULTIMATE) -				COMMENT ACTION FOR THE COST OF THE COST OST OF THE COST OF THE COST OF THE COST OF THE COST OST OF THE COST OF THE COST OST OST OST OST OST OST OST OST OST			1,KODE9C(1)	U		OF STARTER WORMS, CALCE + ALAC ON CALVOO FUCAL		CALCITOR DISTRIBUTION OF THE CONTRACT CONTRACT CONTRACT CONTRACTOR CONTRACT				CHECK VALIDITY OF MATERIAL REGUIREMENTS AND PREV	BOUNDARY CHANITIONS. FOR A SURFACE TO BE CONSID	THE POLYOLOGY BY NOOFS THAT HAVE A DECLARED	CO A DEST ABED ONE DESTRUCTED TO THE RESTRICT	20	D3 110 [±1,NDRYBC	

```
COMMON /CONTROL/ ITITLE(8), IREADIBO), NIN, NOUT, NPUNCH, NUMNP, NUMEL, M
18AND, NMAT, NOR YBC, NGRADBC, SINFAY, DT, MATMOD
CCMMON / CONNEC, NCONY, CONY, NREFORD
OTHENSION XII), YII), XII), LUII), LMATII), SUFFACII), KODEBG(II), KLAMI(4,11), MATL
III), XYS(I), LI(I), LUII), LMATII), SUFFACII), KODEBG(II), KLA
SSS(4,11), SSS(4,11), SSS(4,11), SSS(4,11), SSS(4,11)
4, AA(NP,1)
                                                                                                                                           • •
                                                                                                                                                                                                                                                                                                                                                                                                                 SUBROUTINE SHRKELO (X,Y,KODE,LW,MMTYPE,KLAM,MATL,KYS,LI,LJ,LMAT,
ISURFAC, XL,KODERC,Q,T,8+AT,A,NP,SS1,SS2,SS3,SS5,SS9,S9,0,MA,TI,T2,
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SUBPOUTINE SHRKFLO IS THE SHRINKAGE TIME-STEP ANALYSIS CONTROLLER
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        IA - CONTROL WORN (STEP)

MODI - SEQUENCE COUNTER - INITIAL VALUE

TIME - SYSTEM CLOCK - INITIAL VALUE

SIC - INDICATOR FOR INITIAL SHRINKAGE - IF NON-NEGATIVE

THEN TAKEN AS UNIFORM INITIAL SHRINKAGE

THROUGHOUT CROSS-SECTION
                                              6,51H EO.11, UPDATE FOR EACH ITERATION 1
C ENRWAT (///,54H ... STORAGE REQUIREMENT FOR GLANK COMMON 1
1 ...//5X,20HSIZE BLANK COMMON = ,110,10H (DECIMAL),/23X,5M= 27,8H (OCTAL))
END
SHBINKAGE-DEPENDENT MATRICES REFORMATION FLAG = 115/
E0.0, UPDATE AT START OF EACH
TIVE STEP ONLY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   JP - IDENTIFIER FOR PUNCHED OLIPUT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                DUTPUT HEADING FOR INITIAL TIME STEP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       READ (NIN, 450) IA, 40T, TIME, SIC, JP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   INPUT INITIAL TIME STEP CARD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       IF (IA.NE. AHSTEP) GO TO 140
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           HRITE (NOUT, 490) MOT, TIME
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  WRITE (NOUT, 480) ITITLE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         INITIAL LZE SHRINKAGES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           INITIAL IZE THE SYSTEM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WRITE (NOUT,460)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            WRITE INDUT. 4701
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            192=0
SDT=0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         0.0=50
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         273, AA)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            0=1d1
                 3,51H
4,51H
5,51H
6,51H
                                                                                                                                               30c
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ں ن ن
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                00000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        945
948
949
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        923
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          046
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           943
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        944
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           945
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  950
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           952
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            956
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              345
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  951
                                                                                                                                                                        905
906
907
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     921
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  922
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHEINC
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                 SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            120 FORMAT (1944,5(7))
130 FORMAT (804)
140 FORMAT (804)
140 FORMAT (804)
140 FORMAT (805,51H#SHRINC* - NON-UNIFORM DRYING SHRINKAGE OF STRUCTUR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1,2HES,//5X,8A10)
11.5P FORMAT (1954,AdrinpoRwatton belevant TC THF AMALYSIS PROCEDURE,/)
110 FORMAT (1977)AH . . . . . CONVERGENCE CHIERIA . . . .)
117 FORMAT (19,F10.0,15)
180 FORMAT (17,AH CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H PF
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H PF
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//22H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//24H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//24H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//24H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//24H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//24H
180 FORMAT (1/A)H CONVERGENCE CRIERIA FOR EACH THE STEPZ//24H FOR EA
                                                                                                                                                                                                                                                                                                  COMMON YONTOOL/ ITITLE (3), FPEAD(80), NIN, NOUT, NOUNCH, NUMNE, NUMEL, M
BAND, NMAT, NDP FBC, NGRADBC, SINFAV, DT, MATYOD
COMMON YOUNG/ NCONY, CONY, NNFFORM
                                                                                                        SUBPOUTINE CONVERG INPUTS THE CONVENGENCE CRITERIA THAT GOVIEN LITTLE IRRAILING MROCESS NECESSARY TO FIND THE SHRINKAGE SOLUTION THAT SATISFIES GARDIEM BONDARY CONDITIONS AND SHRINKAGE-DEPENDENT MATERIAL PROPERTIES.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               P
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              - NUMBER OF PERMISSIBLE
ITERATIONS (IMPUT 0 IF
ITERATION IS NOT DESIRED
PERMISSIBLE ERROR RELATIVE TO MAGNITUDE OF FINAL UNRESTRAINED SHRINKAGE STRAIN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    ABS (T(1)-T(1-1) / S(ULTIMATE) ) .LESS THAN. CONV
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     STORAGE REGULPEMENT FOR BLANK COMNON IS NOW PRINTED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        WRITE (NOUT,190) CONV,NCONV,NREFORM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         READ (NIN,173) NCONV,CONV,NREFORM
IF (CONV,ED.0.0) CONV=0.901
IF (WATMOD.EG.1) NREFORM=0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           CONVERGENCE ASSUMED EFFECTED WHEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 #RITE (NOUT, 200) NIGTAL, NITOTAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           OUTPUT CONVERGENCE CRITERIA
                 SUBROUTINE CONVERG (NTOTAL)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    INPUT CONVERGENCE CRITERIA
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WRITE (NOUT,140) ITITLE WPITE (NOUT,150)
                                                                                                                                                                                                                                                                                                                                                                                                                                       NUTPUT PAGE MEADING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       WRITE (NOUT, 120)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  WRITE (NOUT, 169)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                ( NOUT , 1 30 )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    25 ,17X,1H=,15//
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         YCON.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         BHERE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 υύυ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           \cup \cup \cup
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      000
                                                         000000000
                                                                                                                                                                                                                                                                                                                                                                                                          0.00
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     0 0 0 0 0 0 0 0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        4687

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

6898

                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           878
879
                                                                                                                                                                                                                                                                                                                                                                                                                                          852
852
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHR INC
SHR INC
SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHPINC
5HRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
                         SHB INC
SHB INC
SHB INC
SHB INC
SHB INC
SHB INC
SHB INC
SHB INC
                                                                                                                                                                                                                                                                                                             SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SH9 I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRING
```

```
AEGINNING OF ITERATIVE CYCLE IF DIFFUSIVITY TEMPERATURE. OR SHRINKAGE-DEPENDENT. IF THESE QUANTITIES ARE ONLY TIME-DEPENDENT OR IF (NRFFORM) WAS SPECIFIED AS ZERO OM.Y ONE CYCLE IS EXECUTED.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     CALL SMRKDIF (MMTYPE,LM,SS1,SS2,SS3,SS5,SS6,SS9,AT,A,MJMNP,XLAM,
                                                                                                                                                                                                                                                                                                                                                                         CALCULATE THE ELEMENTS SHRINKAGES
( FOR USE IF MATERIAL PARAMETERS ARE SHRINKAGE-DEPENDENT )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               IMPUT ANY NDN-2ERO SHRINKAGE AND FLOW HOUNDARY CONDITIONS
AND ADD THE RELATED TERMS TO MAIRIX A AND VECTOR 9
                                                                                                                                                                                                                                                                                                        SAVE THE INITIALLY ASSUMED SHRINKAGES IN VECTOR 'TI
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        CALL BCLOAD (150F, 0, KGDE, 9, A, NUMNP, MAIN, F3, 0)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             FORM DIFFUSIVITY MATRIX AND STORE IN ARRAY A
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          CALL SHRKVEL (MMIYPE, Q, AT, XLAM, LM, MATL, XYS)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ADD VELOCITY TERMS TO DIFFUSIVITY MATRIX A
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              INITIALIZE LOADING VECTOR ( B ) TO 0.0
                                                                                                                               WRITE (NDUT,470)
WRITE (NDUT,440) ITITLE
WRITE (NDUT,570) NDI,TIME,0T
                                                                                         OUTPUT HEADING FOR TIME STEP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              LL4=LM(4,N)
IF (LL3,E0,LL4) GD TO 270
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ATS*T(LL1)+T(LL2)+T(LL3)
                                                                                                                                                                                                                                                                                                                                                                                                               DG 270 N=1, MJMEL
SCALE=0,3333333333333
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   FORM VELOCITY MATRIX O
                                                                                                                                                                      WRITE (NOUT, $70)
                                                                                                                 WRITE (NOUT,460)
                                                                                                                                                                                                                                                                                                                                   DO 260 N=1,NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         00 280 [#1,NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    AT (N) #SCALE#ATS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           ATS=ATS+T(LL4)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      IMATL, XYS, TIME;
                                                                 TIME= TIME+DT
                                                                                                                                                                                                                                                                                MAINHMAIN+1
                                                                                                                                                                                                                                                                                                                                                                                                                                          LL 1=LM(1,N)
LL2=LM(2,N)
          GO TO 230
220 DS=DT
230 CCNTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                       LL3=LM(3,N)
                                                                                                                                                                                                                                                                                                                                                   11(N)#1(N)
                                                                                                                                                                                                 012=1./DT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       8(1)=0.0
                                                                                                                                                                                                                                                                                250
                                                                                                                                                                                                                                                                                                                                                260
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    270
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     280
                                                   U
                                                                             υU
                                                                                                                                                                                                                                                                 U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  Ų
                                                   025
                                                                                                                                                          1030
                                    123
                                                                                                                                            623
                                                                                                                                                                                    033
                                                                                                                                                                                                 6.53
                                                                                                                                                                                                                                                                                              1040
                                                               023
                                                                                                                    1027
                                                                                                                                                                                                                                                                                                                                                               1045
                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1053
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1060
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               0.55
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1 056
1 057
1 058
                                                                                                                                                                                                                                                                                                                                                                                                                                                        1052
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        063
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1065
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              1901
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            062
         SHR I NC
                                                                                                                                                                   SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                      SHRING
                                                                                                                                                                                                                                                              SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                              SHRING
SHRING
                                                                                                                SHP INC
                                    SHPINC
                                                                           SHR I NC
                                                                                                                                            SHRING
                                                                                         SHRING
                                                                                                     SHRINC
                                                                                                                                                        SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR I NO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHEINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHPINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 ON LOHS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                  - NUMBER OF NON-ZERO SHRINKAGE OR FLOW B.C.S
PRINTED OUTPUT OPTION
0 - NO PRINTED OUTPUT
                                                                                                                                                                                                                                                                                                                                                                                                      1 - OUTPUT NOBAL POINT SHRINKAGES
2 - OUTPUT ELEMENT CENTROIO SHRINKAGES
3 - OUTPUT BOTH NOBAL AND ELEMENT SHRINKAGES
12 - BUNCHED OUTPUT OPTION
CODE SAME AS FOR PRINTED DATA
16 - DEBUGGING OUTPUT OPTION
                                                                                                                                                                        TERMINATE PRUGRAM - INITIAL TIME STEP CARD ERROR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               IF (NDT.EQ.MDT.AND.IA.EQ.4HSTEP) GO TO 190
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WRITE (NOUT,530)
170 WRITE (NOUT,540) [A,NDT,DT,[SDF,[1,12,16
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               160 9EAD (NIN, 520) 1A, NDT, DT, ISOF, 11, 12, 16
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         PROGRAM TERMINATED IF SEQUENCING FRROR
                                                                                                     CALL PROUT (4, F, AF, T1, R, MAIN, NCON; 1)
GU TO 150
                                                                                                                                                                                                    WRITE (NGUT, $10) 1A, MOT, TIME, SIC, JP
                                                                                                                                                                                                                                                                     START STEP-BY-STEP TIME INTEGRATION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     CHECK SEQUENCING OF TIME STEP CARD
                                                                                                                                                                                                                                                                                                                            WORD (STEP)
IF (SIC.GE.O.) GO TO 110
READ (N.N.500) (T(1),1=1,NUMNP)
GC TO 130
DO 120 (=1,NUMNP
T(1)=51C
                                                                                                                                                                                                                                                                                                                         .IA - CONTROL WORD (STEP)
NDT - SEQUENCE NUMBER
DT - TIME STEP INTERVAL
                                                                                GUTPUT INITIAL SHRINKAGES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 ESTABLISH TIME INTERVAL DT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              210 IF (DS.Eq.0.0) GO 79 180
DT#DS
                                                                                                                                                                                                                                                                                               READ TIME STEP CARD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        190 IF (DT) 200,210,220,200 WRITE (NOUT,560)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          180 WHITE (NOUT, 550)
                                                                                                                                                                                                                                                                                                                                                                  SOF
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           *DI = MDT +1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       60 10 170
                                                                                                                                                 CONTINUE
                                                                                                                                                                                                                                            CONTINUE
                                        110
                                                    120
                                                                                                           1 30
                                                                                                                                                 140
                                                                                                                                                                                                                                             150
                                                                                                                                   U
                                                    96
                                                               SHRINC
SHRINC
SHRINC
                                                                                                                    SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                    SHP INC
                                                                                                                                                                                                                                         SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                           SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHR INC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHR I NC
SHR I NC
SHR I NC
                           SHULLAC
                                        SHR INC
                                                    ON I MHS
                                                                                                         SHRENC
                                                                                                                                                                         SHRINC
                                                                                                                                                                                                                SHP INC
                                                                                                                                                                                                                             SHRING
                                                                                                                                                                                                                                                                    SHRINC
                                                                                                                                                                                                                                                                                               SHR INC
                                                                                                                                                                                                                                                                                                                                                                SHRING
                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                        SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                     SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    HRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHG INC
                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             HR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC
```

```
1---,//1X,A4,16,F10-2,415)
550 FORMAT (///30H NO TIME INTEGVAL ESTABLISHED)
560 FORMAT (///39H SOLUTION TERMINATED - PROBLEM CJMPLETE )
570 FORMAT (//53717HTIME SIEP NUMBER ,14,4H - TIME ,FR.3,13H - TIME STE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SBO FORMAT (/5x,57H NUMBER OF NON-ZERO FLOW OR SHRINKAGE BOUNDARY COND
11TIONS:15)
590 FORWAT (/5x,43H NUMBER OF ITERATIONS TO EFFECT CONVERGENCE:15)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        #RITE (NOUT, 590) NCON
IF (11.NE.0) CALL PROUT (4,1,A1,T1,B,MAIN,NCON,I1,LM)
IF (11.NE.0) CALL PUNUT (11,12,T,AT,LM,K,Y,MMTVPE,TIME,IP1,IP2,D,T
15,17,91)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1 INPUT CARD) --- PROGRAM TERMINATED - TIME STEP CARD WAS -
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         490 FORMAT (/5X,27HINITIAL SEQUENCE NUMBER IS ,14,25H AND THE INITIAL
                                                                                                                                                     CALL GPAD (LI,LJ,LMAT,SURFAC,KODERC,4MTYPE,MATL,XYS,A,B,O,T3,T,
1L4,X,Y,TIME,MUMNP,T1)
    380 IF INCON.ST.NCONY) CALL PROUT (3,T.AT,TI,B+MAIN,NCON,II,LM)
                                         CHECK ACCUARCY OF SPADIENT BOUNDARY CONDITIONS AND ESTIMATE NEW APPROXIMATION OF 3.C. FLOW FOR NEXT CYCLE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         MODIFIED SYMSOL
VARIABLE BANDWIDTH, ZEROS WITHIN DAND
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SUBPOUTINE MSYM (KKK,B, MA, A, 4P)
                                                                                                                                                                                                                        TF (NREFORM.EQ.1) GD TO 250
                                                                                                                                                                                                                                                                                                                     CHECK FOR DESIRED OUTPUT
                                                                                                          390 141=14 095 00 (44)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1ES, //5X,8A10)
                                                                                                                                                                                                                                                                                                                                                                                                                                                           68 10 160
                                                                                                                                                                                                                                                GO TO 340
                                                                                                                                                                                                                                                                                     400 CCNTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          0000
                                                                                                                                                                                                                                                                                                                                                                                                                                              U
                                                                                                                                                                                                                                                                   Ų
                                                                                                                                                                                                                                                                                                          υŪ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC 1196
SHRINC 1197
SHRINC 1198
SHRINC 1199
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1182
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1199
1190
1191
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC 1195
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1135
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1172
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            1173
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1811
                                                                         1147
                                                                                                                                                                                                                                                                                                                                                                                                     1164
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1168
                                                                                                                                                   1151
                                                                                                                                                                                                                                                                   1157
                                                                                                                1149
                                                                                                                                 1150
                                                                                                                                                                                            153
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRINC SHRINC SHRINC SHRINC SHRINC SHRINC SHRINC SHRINC SHRINC SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           CALAH
SHE INC
SHE IN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRING.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHP INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                                                    SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      CALCULATE THE SHRINKAGE SOLUTION FOR THIS TIME STEP (OR ITERATION)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            IF (NDRYBC.EG.0) GO TO 340
CALL DRYLGAD (LI,LJ,LMAT, SURFÄC,XL,KODEBC,MMIYPE,MATL,XYS,A,B,O,
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 IF CONVERGENCE NOT OBTAINED CHECK FOR ROSSIBILITY OF EXCEEDING PERMISSIBLE NUMBER OF CYCLES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      CHECK FOR CONVERGENCE OF ITERATION AGAINST PERMISSIBLE ERROR
                                                                                                                                                                                                                                 CALCULATE VELOCITY MATRIX CONTRIBUTION TO THE EFFECTIVE LOAD AND SAVE IN VECTOR T?
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    REGINNING OF ITERATION DUE TO SHRINKAGE GRADIENT BOUNDARY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ADD EFFECTS OF SHRINKAGE GRADIENT OR FLOW DRYING BOUNDARY CONDITIONS TO LOAD VECTOR B AND DIFFUSIVITY MATRIX A
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                IF (NCONV-EG.0) GO TO 405
IF (16.NE.3) CALL PROUT (2,T,AT,TI,B,MAIN,NCON,II,LM)
                                                                                                                                                                                                                                                                                                DG 310 II=1, NUMNP
IF (KODE(II), EQ. 4 HSHRK) GG TG 310
T2(II)=Q(II)*T(II)*DT2
                                                                                                                                                                                                                                                                                                                                                                           DO 330 [IE1, NUWNP
|F (KODE[II).E0.4HSHRK) GD TD 330
|9([II):E6([II)+T2([II)
                                                                                                                                                                                                CALCULATE EFFECTIVE LOAD VECTOR B
                                                                10 300
        TO OBTAIN EFFECTIVE DIFFUSIVITY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 350 CALL MSYM (1, B, MA, AA, NUMNP)
                                             DC 130 N=1, MUMNP
IF (KMDE(N) =0.445HRK) GU
IF (CMN) 290,300,290
290 A(N,1)=A(N,1)+Q(N,*DT2.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         (DX.GT.DY) GO TO 380
                                                                                                                                                                1F (MAIN.NF.1) GU TO 320
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        IT3, TIME , NUMNP , II, MAIN)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   00 345 [[#1],MBAND
00 345 JJ# ,MBAND
345 AA[[[,1]]
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     DC 360 N=1,NUMNP
DX*ABS(B(N)-T(N))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 CONTINUE
OC 370 N=1 ,NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          DY#CONV#SINFAV
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                NCON#NCON+1
                                                                                                                                                                                                                                                                                                                                                                                                                                          330 0(11)*8(11)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    CONDITIONS.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1(N)=B(N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            GO TO 400
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         340 CONTINUE
                                                                                                                                                                                                                                                                                                                                                              CONTINUE
                                                                                                                                                                                                                                                                                                                                                                 310
                                                                                                                                                                                                                                                                                                                                                                                    120
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           Ç
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 U U U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      υ
                                                                                                                                                       v
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHRING 1116
SHRING 1117
SHRING 1117
SHRING 1118
SHRING 11120
SHRING 1121
SHRING 1122
SHRING 1124
SHRING 1125
SHRING 1127
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRING 1132
SHRING 1133
SHRING 1134
SHRING 1135
SHRING 1135
SHRING 1136
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC 1136
SHRINC 1139
SHRINC 1140
SHRINC 1141
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1109
                                                                                                                                                                                                                                                                                                                                                                                                     1101
                                                                         1084
1085
1085
                                                                                                                                                   1088
                                                                                                                                                                                            0651
                                                                                                                                                                                                                                 1092
                                                                                                                                                                                                                                                                        1094
                                                                                                                                                                                                                                                                                                                            1097
                                                                                                                                                                                                                                                                                                                                             1098
                                                                                                                                                                                                                                                                                                                                                                                      1100
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                 SHBTNC 1
SHBTNC 1
SHBTNC 1
SHBTNC 1
                                                      SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                           SHBINC
SHBINC
SHBINC
SHBINC
SHBINC
                                                                                                                                                                                                                                                                                                        SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRINC
SHRINC
                     SHPING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                 SHR I NO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRINC
```

```
COMMON ACONTROLA ITITLE(8), READ(80), NIN, NOUT, NOUNCH, NUWNP, NU WEL, M
18ANO, NWAT, NORYBC, NGRADGG, SINFAV, DT, MATMOD
DIWENSION ITI), AT(1), TI(1), B(1), LM(5,1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         OUTPUT DATA FOR DUMP WHEN PROBLEM HAS NOT CONVERGED AFTER PERMISSIBLE NUMBER OF CYCLES
                                                                                                                                                                                                                                                                                                                                                                                                                                       SUBROUTINE PROUT DOES ALL PRINTING OF SHRINKAGE DISTRIBUTIONS, BOTH NODAL AND ELEMENTAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          DEBUGGING BUTPUT SHRINKAGES FOR EACH ITERATION
                                                                                                                                                                                                                                                                                                                                                              SUBPOUTINE PROUT (K,T,AT,T1,9,MAIN,NCCN,11,LM)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               MRITE (NOUT,220)
MRITE (NOUT,230) MAIN,NCON
MRITE (NOUT,240)
MRITE (NOUT,290) (N,TI(N),N=1,NUMNP)
WRITE (NOUT,250)
WRITE (NOUT,290) (N,T(N),N=1,NUMNP)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    MRITE (NOUT,210) NCGN
WRITE (NOUT,290) (N+B(N)+N=1,NUMNP)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WRITE (NOUT,260)
WRITE (NOUT,290) (N,8(N),N=1,NUMNP)
STOP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        OUTPUT OF RESULTS FOR A TIME STEP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           IF (11.E0.1.08.11.E0.3) 150,160
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    BUTPUT NODAL POINT SHRINKAGES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               GO TO (120,120,130,140), K
                                                                                                                  200 B(NN)=B(NN)-A(NN,K)*B(I)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 WALTE (NOUT,270)
                                                     DC 200 K=2,M
I=I+1
                                                                                                                                      210 CONTINUE
220 RETURN
                ( NN ) WHIL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           120 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            130 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         140 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 150 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          RETURN
                                       NNH
                                                                                                                                                                                                                  END
                                                                                                                                                                                         Ü
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     υυ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           υu
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  UU
                                                                                                                                      1267
1268
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1290
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1293
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        1295
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            1298
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1310
                                                                                                                1266
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1276
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1277
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1278
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1279
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            1280
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1281
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1303
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       1305
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          306
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1 309
                                                                                                                                                                                                                                                                                                                                                                                                                   1273
           SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SH01NC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                     SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                 ONI SHE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHR1 NC
                                                                                                                           COMMON YCONTROL/ ITTILE(8), TREADTRO1, NIN, NOUT, NPONCH, NUMNP, NUMEL, W
THAND, NMAT, NOR PRC, NGRAPRC, SINFAV, DT, MATMOD
DIMENSION PILL), MA(L), A(NP, L)
                                                                                                                                                                                                                                                                                                                            存款部分的指挥的 经转换 经存存存储 医外外外 医多种性性 医多种性 医克勒特氏 医克勒特氏 医克勒特氏 医克勒特氏 医克勒氏 医克勒氏 医二甲基苯甲基氏
                                                                                                                                                                                                                                                                                                                                                                                                                               REDUCE VECTOR. ... 8 AND BACKSUBSTITUTE
                            00 120 1×2,M9AND
IF (A(N,M).NE.0.) GO TO 130
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  CC#A(N,L)/A(N,1)

[F (CC.E0.0.) G0 T0 150
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  IF (CC.EQ.O.) GO TO 190
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           140 A(I,J)=A(I,J)-CC#A(N,K)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      B(NE0) = 8(NE0) /A(NE0,1)
                                                                                                                                                                                                                                                                             GO TO (110,170), KKK
                                                                                                                                                                                                                                                                                                                                                                               REDUCE MATRIX.... A
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             190 B(1) = B(1) - CC * A(N,L)
E(N) * CC / A(N,1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   NAENE 0
00 210 NET, NEGO
NAENN-1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       OC 160 N=1, NEGO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     170 DO 190 N#1,NEGQ
                         KKK.F0.1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               00 150 L=2,M
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              DO 140 Kal,M
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                AN 180 L=2,M
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 A(N,L)=CC
150 CCNTINUE
160 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                              NE00=NE0-1
                                                                                                                                                                                                                             NEDENUMNE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             150 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    CNAMMEN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             120 M=M-1
130 MA(N)=M
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           CC=B(N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       [+]=]
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  0=1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            Z# I
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 110
                                                                                                                                                                                                                                                      U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       1224
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        1255
                                                                                                                                                                                                                                                                                                                                                                                                                                                           51.8
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              1221
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1226
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1259
1260
1261
                                                                                                                                 205
                                                                                                                                                                                                                             1239
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      230
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       238
                                                                           203
                                                                                                    204
                                                                                                                                                                                                                                                                                                         212
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       220
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          222
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                223
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  229
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 237
SHE INC
SHE IN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
SHR INC
SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHBINC
```

```
DETERMINE THE DIFFUSIVITY CONTRIBUTION OF EACH SUBELEMENT AND ADD TO ELEMENT STIFFNESS.
                                                                                                                                                                                                                                                                                                                                                  DETERMINE TIME- OR SHRINKAGE-DEPENDENT SMRINKAGE DIFFUSIVITY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             ADD TEKMS FROM TRIANGULAR DIFFUSIVITY WAIPIX TO THAT OF THE ELEWENI (IE, THE FLEMENIS SXS MATRIX S)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              RECALL CONSTANT TERMS OF DIFFUSIVITY MATRIX FOR TRIANGLE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                DIFS=WMAT(L,xYS(J),XYS(J+K),XYS(J+K+K),ARG,1CH
IF (L,EQ.-1) OIFS*DIFS*SQRT(2./(2.+ARG))
                                                                      INITIALIZE THE SYSTEMS DIFFUSIVITY MATRIX
                                                                                                                                                                                                FORM ELEMENT DIFFUSIVITY MATRIX
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                CHECK FOR TRIANGULAR ELEMENT
                                                                                                                                                                                                                                                                                                                                                                                                         TF (MATMOD.EG.1) ARG#TINE
IF (MATMOD.EG.2) ARG#AT(N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      CALCULATE WATRIX CONSTANT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     COMMIO. STOIFS/XLAM(K,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     IF (IK-JK) 130,170,130
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1x(2)=K+1
1F (K-4) 150,140,150
                                                                                                                                                                                                                                                     DO 210 N=1,NUMEL.
DO 120 (=1,25
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              IF (L.EQ.-1) K=0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    E(2,1)=SS2(K,N)
E(2,2)=SS5(K,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      E(2,3)= SS6(K,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        E(1,1)=SS1(K,N)
E(1,2)=SS2(K,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   F(3,1)=SS3(K,N)
E(3,2)=SS6(K,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    E(3,3)=559(K,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                E(1,3)=553(K,N)
                       48= 4BAND#NUNNP
                                                                                                                          DO 110 1 #1, MR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                DG 170 K=1,4
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               JK=LM(K+1,N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                 MS=NMINDE(N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            J=MATL(MS+1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             L=MATL(MS+2)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           HS= (HS-1)#6
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          (K*CM(K N)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           140 TX(2)=1
150 TX(3)=5
                                                                                                                                                       A(1)=0.0
                                                                                                                                                                                                                                                                                                            0.0=(1)8
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1 x ( 1 ) = K
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              130
                                                                                                                                                       110
                                                                                                                                                                                                                                                                                                               120
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    0 L Q
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                0000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               υυυ
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  υu
                                                                                                                                                                                                                                                                                                                                      ουο
                                                                                                                                                                                                                                U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING 1435
SHRING 1435
SHRING 1436
SHRING 1437
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1422
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 142€
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                437
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            $26
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                42B
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        459
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1406
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1409
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1420
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           1421
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       1398
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        1408
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1410
                                                                                                                          1381
                                                                                                                                                                                                         1 384
                                                                                                                                                                                                                                                                                     1387
                                                                                                                                                                                                                                                                                                               1388
                                                                                                                                                                                                                                                                                                                                      1389
                                                                                                                                                                                                                                                                                                                                                           1390
                                                                                                                                                                                                                                                                                                                                                                                                                                      1393
1395
1395
1396
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1397
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           400
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                405
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1403
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        1413
                                                                                                                                                                                                                                                                                                                                                                                                                  392
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1401
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRINC 1
SHRINC 1
SHRINC 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHR INC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHR INC 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHR I NO
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRING
SHR INC
                                                                                                                                                                                                                                                                                                                                      SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRINC
                                                                                                                                                          ON 1 dHS
                                                                                                                                                                                                                                                          SHRING
                                                                                                                                                                                                                                                                                                               SHPINC
                                                                                                                                                                                                                                                                                                                                                                   SMRINC
                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHR (NC
                                                                                                      SHRINC
                                                                                                                                SHRING
                                                                                                                                                                                                                                   SHRINC
                                                                                                                                                                                                                                                                                        SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                         SHPINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRING
                                                    SHRINC
                                                                                                                                                                               SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  210 FORMAT (7,40H NODAL POINT SHRINKAGES FOR ITERATION ,157)
220 FORMAT (7,120H PROGRAM TERMINTED,7,59H CONVERGENCE NDT OBTAINED
1 IN REQUIRED NUMBER OF ITERATIONS)
230 FORMAT (7,13H SYSTEM CYCLE ,15;16H AND 0.C. CYCLE ,15)
240 FORMAT (7,13H SYSTEM WODAL POINT SHRINKAGES)
250 FORMAT (7,50H NODAL POINT SHRINKAGES AT BEGINNING OF ITERATION)
250 FORMAT (7,50H NODAL POINT SHRINKAGES AT END OF ITERATION)
270 FORMAT (7,50H NODAL POINT SHRINKAGES AT END OF ITERATION)
270 FORMAT (7,50H NODAL POINT SHRINKAGES AT END OF ITERATION)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  COMMON /CONTROL/ ITITLE(8); FREAD(80); ALM, MOUT, MDUNCH, NUMMP, NUWEL, MIBAND, AM AT, VORYBC, MGRADSC, SINFAY, DT, MATMOD
OHENSTON WHYPELI), LMK5,11); SS1(4,11); SS2(4,11); SS3(4,11); SS6(4,11); SS6(4,11); AT(11); AT(11);
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SUBBOUTINE SHHKDIF (MMTYPE,L4,551,552,553,555,556,559,41,4,NP,XL4M
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               THIS SUBROUTINE FORMS THE SHRINKAGE DIFFUSIVITY MATRIX
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ---- SHRINKAGE OF ELEMENTS
                                                                                                                                                                                                                                                                CALCULATE THE AVERAGE ELEMENT SHRINKAGES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              WRITE (NOUT, 290) (N, AT(N), NEIT, NUMEL)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRK. 1)
        WPITE (NOUT,290)
WAITE (NOUT,290) (N,T(N),N=1,NUMNP)
                                                                           IF (11, E0, 2,0R, 11, E0, 3) 170, 190
                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |L4=LM(4,J!)
|F (|L3,EQ,|L4) GO TO 180
                                                                                                                                      DUTPUT ELEMENT SHRINKAGES
                                                                                                                                                                                                                                                                                                                                                                                                                                                  ATS=T(1L1)+T(1L2)+T(1L3)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    280 FORMAT (/1X,4(16H N
290 FORMAT (4(16,F10.61)
300 FORMAT (////53H -----
                                                                                                                                                                                                                                                                                                                                            SCALE=0,3337333333
                                                                                                                                                                                                                                                                                             DO 180 JI * 1 +NUMEL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             18C AT(JI)=ATS#SCALE
                                                                                                                                                                                          WRITE (NDUT, 303)
                                                                                                                                                                                                               WATTE (NOUT,280)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ATS*ATS+T(1L4)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SCALE =0 .250.00
                                                                                                                                                                                                                                                                                                                                                                   (L1=LM(1,JT)
                                                                                                                                                                                                                                                                                                                                                                                                 112=14(2,31)
                                                                                                                                                                                                                                                                                                                                                                                                                           1L3=LM(3, J()
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           190 CONTINUE
                                                             160 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                RETURN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ( -1
                                                                                                                                                                                          170
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           u u u
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      U
                                                                                                                    υU
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1345
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1373
                                                                                                                                                                                          1324
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           1352
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRINC 1364
SHRINC 1365
                                                                                                                                                                                                                                                                                                                                                                                                                                                     1336
                                                                                                                                                                                                                                               328
                                                                                                                                                                                                                                                                                                                                                                         333
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1351
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                    SHEINC
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHRING
                                                             SHP INC
                                                                                                              SHR I NC
                                                                                                                                                                   SHRING
```

```
200 FORMAT (775%, 62HVALUES OF SHRINKAGES OR FLOWS FOR NON-ZERO BOUNDAR IY CONDITIONS)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       CCMMON /CONTPOL/ ITITLE(8); READ(80); NPW, NDUT, NPUNCH, NUMMP, NDWEL, M
19and, NMAT, 408Y9C, NGRAD9C, SINFAY, 0T, MATMOD
DIMENSION MMTYPF(1); O(1); AT(1); XLAM(4,1); L4(F,1); MATL(1); XYS
         DUTPUT THE NON-ZERO ROUNDARY CONDITIONS AND STORE IN MATRIX D
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              THIS SUBPOUTINE FORMS THE SHPINKAGE VELOCITY MATRIX
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SUBPRUTINE SHARVEL (MMTYPE, 0, AT, XLAM, LM, MATL, XYS)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              210 FCRWAT (5(15,F10.2))
220 FORMAT (7,8H NOOE,7X,4HTYPE,10X,5HVALUE)
230 FORMAT (18,7X,44,5X,F10.7)
                                                                                                                                                                                                                                                                                                                                 MODIFY A AND B MATRIX FOR SHRINKAGE B.C.S
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           INITIALIZE THE VELUCITY MATRIX TO CAR
                                                                                                                                                                                                                                                                                          IF (KODE(N), EQ. 4 HFLOW) GO TO 190
                                                                                                                                                                                                                               MODIFY MATRIX 3 FOR FLOW B.C.
                                                                                                                               WRITE (NOUT, 230) II, JJ, D(II)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | IF (NUMNPL) | 170,160,160
| 160 8| Libel| - A(N, H) #D(N)
| 170 A(N, M) = 0.0
| 180 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                               IF (K) 150,150,140
                                                                                                                                                                                                                                                                                                                                                                          90 180 MEZ, MSAND
                                                                                                                                                                                        90 190 N±1,NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  DG 110 I=1,NUMNP
110 0{[]=C.0
                                               DC 120 1=1,150F
                                                                                                                                                                                                                                                                        8(N)=8(N)+0(N)
                                                                                      0(11)=FT(1)
                                                                                                             1)**ODE (11)
                                                                                                                                                                                                                                                                                                                                                                                                                                                          A ( K , M )=0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               A(N,1)#1.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   B(N)=0(N)
                                                                                                                                                  120 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     190 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                               1+X-N=X
                                                                                                                                                                                                                                                                                                                                                                                                                                                                          150 L=N+M-1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              RETURN
                                                                                                                                                                                        130
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 000
                                                                                                                                                                                                                                                                                                               0.0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          U
                                                                                                                                                                                                           1505
                                                                                                                                                                                                                                                                        1508
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1525
1526
1527
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            1523
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1543
1544
1545
           1495
                                                                                                                                                                                                                                                                                                                                 1511
                                                                                                                                                                                                                                                                                                                                                                                                               1515
                                                                                                                                                                                                                                                                                                                                                                                                                                                        1517
                                                                                                                                                                                                                                                                                                                                                                                                                                                                            518
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1528
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1529
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1533
1534
1535
1535
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            1539
                                                                                                                                                                                                                                                                                                                                                                                             514
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1521
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1 54 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              1548
                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHEINC SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SHPINC 1
SHRINC 1
SHRINC 1
         SHR INC
                                                                                      SHR I NC
                                                                                                                             SHR INC
SHR INC
SHR INC
                                                                                                                                                                                      SHRING
                                                                                                                                                                                                                                                 SHR I NC
SHR I NC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                               SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHOING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                    SHP [NC
                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRING
                                                                                                                                                                                                                                 SHPINC
                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHPINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          COMMON /CONTROL/ ITITLE(8), IREAD(80), NIN, NOUT, NPUNCH, NUMNP, NUMEL, M
IHAND, NM AT, NOBYBC, NCRADBC, SINFAV, DT, MATMOD
DIMENSION D(1), KODE(1), B(1), A(NP,1), FT(1), J(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          FIXED BOUNDARY CONDITIONS ONLY - SHRIMK AGE-DEPENDENT BOUNDARY CONDITIONS ADDED IN BY SUBROUTINE *BORYLOAD*
                                                                                                                                                                                                                                                                                                    ADD ELEMENT DIFFUSIVITY TO THE SYSTEMS DIFFUSIVITY MATRIX ( A )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SUBROUTINE WHICH APPLIES THE SHRINKAGE OR FLOW BOUNDARY
                                                                                                                                                             CONDENSE S FROM 5X5 TO 4X4 ELIMINATING THE CENTER NODE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SUBROUTINE BCLOAD (ISOF, D, KODE, B, A, NP, MAIN, FT, J)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   INITIALIZE SHRINKAGE AND FLOW B.C.S TO. 0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     INPUT NON-ZERO SHRINKAGE AND FLOW B.C.S.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       PEAD (NIN,210) (J(1),FT(1),[=1,150F)
#91TE (NOUT,220)
                                                                                                                                                                                                                                                                 15.51.11=5(1,1)=5(1,5)#5(1,5)/5(5,5)
                                                                             160 S(11,JJ)=5(11,JJ)+E(1,J)*COMM
                                                                                                                                                                                                    IF (S(5,5).Eq.0.0) GO TO 210
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            IF (MAIN.NE.1) GO TO 130
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                IF (ISOF.EQ.0) GU TO 130
                                                                                                                                                                                                                                                                                                                                                                                                                             IF (J) 200,200,190
A(1,3)=A(1,3)+S(L,4)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         DC 110 I=1,NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           WALTE (NOUT, 200)
                                                                                                                                                                                                                                                                                                                                                             I = [ M( L, N) 
00 200 M = 1, A 
J = [ M( M, N) - I + 1
00 160 1=1,3
11=1x(1)
0C 160 J=1,3
                                                                                                                                                                                                                           180 1=1,4
                                                                                                                                                                                                                                                                                                                                               DO 200 L=1.4
                                                                                                                                                                                                                                             DO 183 J=1,4
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          CONDITIONS.
                                                             (()x)=ff
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            0.11)=0.0
                                                                                                                      170 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                      CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               RETURN
                                                                                                                                                                                                                           00
                                                                                                                                                                                                                                                                                                                                                                                                                                                 200
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            110
                                                                                                                                                                                                                                                               180
                                                                                                    U
                                                                                                                                           U
                                                                                                                                                                                                                                                                                      UUU
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            Ų
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       U
                                                                                                                                                                                                                                                                                                          1453
                                                                                                                                                                                                                                                                 1451
                                                                                                                                                                                                                                                                                                                                                                                        457
SHPINC 1
                                                                                               SHR I NC
                                                                                                                  SHP INC
                                                                                                                                                                                               SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                             SHP INC
SHP INC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHP I NC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHPING
SHPING
SHPING
SHPING
SHPING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHP INC
                                                                                                                                                                                 SHRING
                                                           SHP INC
                                                                               SHPINC
                                                                                                                                                               SHR INC
                                                                                                                                                                                                                                                                                                                                               SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHP INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHOINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHR I NC
```

			OF BERNEL BLT HOS. F. O.B. PARK MORN BLT CLT COLLINS IN
C 8 0 1 0 1 0 1 0 1			THE PROPERTY OF THE PROPERTY O
SHE NO THE	DETERMINE THE CONTRIBUTION OF FACH ELEMENT TO THE VELOCITY MATRIX		JUND IS FID.3,24H AND THE UPPER BUOND IS FILVED.
		VIET ON LATE	
SHOTING 1555	DD 140 N=1,NUMCL		
	DO 130 KEL! •		
	T X I X I X I X I X I X I X I X I X I X		
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		SAX TARRESPONDE TO SECURITION OF THE SECURITION
	**************************************	_	SURROUTINE DRYLLDAD (LITTUING TOUR NOTES TO THE TOUR NOTES TOUR NOTES TO THE TOUR NO
		SHPINC 1613	LA+S+O+TS+TIME+ND+TI+MAIN)
		SHRING 1814 C	
SHRING 1562	C CALCULATE THE FLEMENTS AREA CONTRISO TON		
SHP1NC 1563	U	1616	SUBPOUTINE DRYLDAD ACOS DRYING BOUNDARY CONDITIONS
SHRINC 1564	MANUFACTION OF THE PROPERTY OF		I ALLENG FENDERGED AS AN EXACT OR APPROXIMATE FLOW)
			TO THE PROPERTY OF THE PROPERT
		919	
•	A STATE OF THE STA		
	AUD VELOCITY TOTAL TO STORY TO	SHRING 1620 C	
SHRING 1568		SHRING 1621	COREGO / CONTROL/ ITTLE(8), IREAD(80), NIN, NOC!, NFONCH, NORN', NORCH,
SHRINC 1569	Q(IK)*Q(IK)+QSTQRF		1BAND, NMAT, NDRYEC, NGRADBC, SINFAV, DY, MATMOD
SHR 1NC 1570	0(JK) ±0(JK)+0STOPF		DIMENSION LICED. LUCED LANATOR D. SURFACED , XLCED , XCODENCED , MMTYPECED ,
	I MO CONTINUE		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
•		# 10	-
		SHRING 1625 C	
	KETCAN	1627	FYPRESSED AS AN APPROXIMATE FLOW LOAD
SHR1NC 1575	GNE CONTRACTOR OF THE CONTRACT		
			OC UL CO A SERVICE DE
		-	
		1631	10 13(1)=0.0
		SHRINC 1632 C	
		SHRING 1633 . C	LODP DVER ALL BOUNDARY ELEMENTS
SHRINC 1576	FUNCTION VARIA (K+X+Y+U+ TANE)	1634	
SHRINC 1577			PIND SHRINKAGE FLOW
SHRINC 1578		16.46	
	FUNCTION VMAT CALCULATES THE VALUE OF THE TIM	2007	CANDON THE COLUMN
-	C OR SHRINKAGE-DEPENDENT VARIABLES REGULAED IN THE ANALYSIS		
•			
-	M. JOHN J. MOMON. MINON AND AND AND AND AND AND AND AND AND AN	SHR INC 1640 -	SAV6# (11.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1
SHRING 1443		SHRING 1641	IF (MAIMOD, EQ.1) ARGS IME
SHRING 1584	BANDANA AL VOLTANA CARAGOLA SI AT NA COLTANA AL CARAGOLA SI AT NA	SHRINC 1642	IF (MATHOD-EQ-2) ARG=SAVG
SHRINC 1585	Olwensian XIII, YIII, SIII	SHRING 1643	XX,XX
SHPINC 1586	U		
SHRINC 1587	IF (K.GT.5) GO TO 110	_	C#(" NY) NY
SHRING 1588	VMATEX(1)		J#X#1. (XS+3)
SHR INC 1589	RETURN	•	4 + U U U U U U U U U U U U U U U U U U
_	·		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
-	Office		Children Children Children
• -	14 MI 100	_	TO TELEFORM TO A SECTION OF THE PROPERTY OF TH
•			ニュー・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・
٠,		SHRING 1651	IF (L. NE 1) 60 10 101
-		SHR1NC 1652	LIMATI(MS+1)
-		SHRINC 1653	
-	NNO 1	SHRING 1654	DIFSEVMAT (K, XYS (J), XYS (J+K), XYS (J+K+K), AKE, 105
SHP1NC 1597		SHRING 1655	FACHFACHOIFS#SORT(2./(2.+ARG))
SHR [NC 1598	140 F (1.EG.1) GU TU 150		TOT TOTAL
	VMAT#Y([-1]+S([-1]*([-/([-1])	-	QB=SUBFAC (1) *FAC*XL(1)
SHRING 1600	RETURN	1658	
SHR INC 1601		1659	ADD TO EFFECTIVE LOAD
SHR INC 1602	150 WRITE (NOUT, 160) NAME, T, X(1), X(N)	1550	
SHRINC 1603	STOP	1661	LAMATI (MS+5)
SHRINC 1604	U		GINERVARICAXYS(UP.XYS(UP.XYS(U).XRG,10H
SHRING 1605			in the state of th
SHRINC 1606	U		
SHRING 1607	160 FORMAT (///+48H		THE CHOREPORT . EG. 1 . AND. MAIN .NE. 13 GO TO 400
		SHRING 1665	

```
CCMMON ZCONTROLZ ITILE(8), 195AD(80), NIN, YOUT, NY UNCH, NUMNP, NUMEL, M
IDAND, YMAT, YORY 76, NGRADGE, SIMEN, VOT, MATMOD
COMMON ZCONRG NGONY, CONV, NOBERNW
DIMENSION LI(1), LJ(1), LMAT(1), SURFAC(1), KODESC(1), MMTYPE(1),
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SUBBOUTINE GRAD (LI,LJ,LMAT, SURFAC,KOCEBC,MMTYPE,MATL,XVS,A,B,O,T3
1,T,LM,X,Y,TIME,NP,T1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SUBPOUTINE GRAD COMPARES SLOPES OF ALL ROUNDANY FLEMENTS
(CALCULATED FROM THE SHRINKAGE DISCHI'STION OF THIS ITERATION )
MITH GRADIENT 94-CS. AND ADDS CORRECTION FLOWS TO EFFECTIVE LOAD
AND EFFECTIVE DIFFUSIVITY TO ADJUST FOR ANY DISCREPANCY.
                                                                                                                                                                                                                                                                                                                                                          STORE PORTION OF FLOW LOAD OUE TO GRADIENT BOUNDARY CONDITIONS ON-VECTOR T3
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     ITERATIVE SUBROUTINE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           A(II,1)=A(II,1) + T3(1)/2.
A(JJ,1)=A(JJ,1) + T3(1)/2.
IF (JJ-LT-II) GO TO 500
A(II,JJ-II+1)=A(II,JJ-II+1) + T3(1)/2.
500 IF (II-LT-JJ) GO TO 600
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                A(33,11-33+1)=A(33,11-33+1) + T3(1)/2+
                                                                                                                                                                          A(II,1)=A(II,1) + 08/2.
A(II,1)=A(II,1) + 08/2.
IF (JJLLTII) 50 TO 200
A(II,1)-III)=A(II,JJ-II1) + 08/2.
200 IF (II,LT,JJ) 50 TO 300
                                                                                                                                                                                                                                                                                                              A(JJ, 11-JJ+1) #A(JJ, 11-JJ+1) + 08/2.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              IN THE CASE OF MAIN .NE. 1
MDDIFY A AND B USING 13 DIRECTLY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                       IF (KODERC(1), EQ. 0) GO TO 100
                                                                                                                                 ADD TO EFFECTIVE DIFFUSIVITY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         B(JJ)=8(JJ) + T3(I)*SINF
Q(II)=8(II)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             B(11)=B(11) + T3(1) #SINF
8(11) =8(11) + 08*51NF
8(JJ)=8(JJ) + 08*51NF
0(11) =8(11)
Q(JJ)=8(11)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          ((()8=(())
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               GC TO 100
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               100 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  T3(1)=08
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          600 CONTINUE
                                                                                                                                                                                                                                                                                                                                         300 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 RETURN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             400
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   0000
                                                                                                                                                                                                                                                                                                                                                                      0000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1714
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1710
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1713
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1718
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1699
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1708
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           1711
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1719
                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1684
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1688
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              6891
                                                                                                         0291
                                                                                                                                                                                                                                     1675
1675
1677
1678
1679
                                                                                                                                                              1672
                                                                                                                                                                                                                                                                                                                                                                   1680
                                                                                                                                                                                                                                                                                                                                                                                                                        1682
                                                                                                                                                                                                                                                                                                                                                                                                                                                   643
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1686
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1690
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           1692
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1695
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               9691
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1698
                                                                                                                                 1671
                                                                                                                                                                                                                                                                                                                                                                                                 1681
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1697
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1691
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  693
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1694
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHEING
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SHR INC
SHR INC
SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRING
SHRING
SHRING
SHRING
                                                                            SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                     SHR INC
SHR INC
SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRING
SHRING
                                                                                                                                                                                                             SHRINC
                                                                                                                                                                                                                                                                                                                                         SHR INC
                                                                                                                                                                                                                                                            SHR INC
  SHR INC
SHR INC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHDING
                                                                                                                                                                                                                                                                                                                    SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                 SHRING
                                                                                                                                                                                      SHRING
     IMATE(1), XYS(!), A(NP,1), B(1), Q(!), F3(!), T(!), LM(5,1), X(!), Y(!),
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    FIND SHRIMKAGE SLOPE OF THIS BOUNDARY ELEMENT THAT RESULTS FROM THE SHRINKAGE SOLUTION OF THE CURRENT ITEXATION
                                                                                                         LONP OVER ALL DRYING SURFACE SEGMENTS WITH GRADIENT M.C.S
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       DFFS#WAT(12, XYS(1)1), XYS(1)+JJ), XYS(1)+JJ+JJ), ARG;10H
FAC=WAT(1J+XYS(13)+J), XYS(13+J)+J), ARG;10H
SIMF=WAT(0, XYS(13), XYS(13), XYS(13), ARG;10H S(INF))
                                                                                                                                                                                                                                           FIND MAYERIAL UPOPERTIES FOR THIS BOUNDARY SEGMENT
                                                                                                                                                                                                                                                                                                                                                                      IF (NPEFORM.ED.1) SAVG=(F(KI) + T(KJ))/2.
IF (MATMOD.ED.1) ARG=TIME
IF (MATMOD.ED.2) ARG=SAVG
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SL2=(X(K[]-X(KJ))*#2 + (Y(K[]-Y(KJ))*#2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SLIE (XCEN-X(KI)) ** 2 + (YCEN-Y(KI)) ** 2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    TCEN#(T(K1)+T(K2)+T(K3)+T(K4))/4.
XCEN#(X(K1)+X(K2)+X(K3)+X(K4))/4.
YCEN#(Y(K1)+Y(K2)+Y(K3)+Y(K4))/4.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SL3=(KCEN-XS)**2 + (YCEN-YS)**2
SL1=0.5*SORY(SL3)
ALF=2.**SIN(SL3/SL1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    XS=X(KI) + RATIG*(X(KJ)-X(KI))
YS=Y(KI) + PATIG*(Y(KJ)-Y(KI))
                                                                                                                                                              DO 100 1=1,NDRYBC
IF (KODEBC(1).EG.0) GD TO 100
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              PICKETTS MATERIAL PROPERTIES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          IF (J2.NE.-1) GD TO 5
DIFS=DIFS*SQRT(2./(2.+ARG))
FAC*FAC*DIFS
                                                                                                                                                                                                                                                                                                                                                  SAVG=(T1(K1)+T1(KJ))/2.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           IF (J2.E0.-1) JJ=0
J3=MAT, (MS+3)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     IF (J4.EQ.-1) JE=0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      91=511 * SIN( ALF)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                NS=MMTYPE ( WEL )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   SL1=50RT(SL1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          MS=(4S - 1)#6
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                K1=LM(1,MEL)
K2=LM(2,MEL)
K3=LM(3,MEL)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     SL 2= 50R T( SL 2)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             RAT 10=SL1/SL2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            J2=MATL(45+2)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   JA=MATL (MS+4)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                JS=WATL (MS+5)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   KABLM(4,MFL)
                                271(1)
INTEGER FLG
                                                                                                                                                                                                                                                                                                   K[=[[[]]
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       KI=LIII
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          33=15
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          Ų. O
                                                                                           000
                                                                                                                                                                                                                      000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         ú
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  0000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     1760
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              1766
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1769
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     770
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  780
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1761
                                                                                                                                             729
                                                                                                                                                                                                                                                                                                                                                       736
                                                                                                                                                                                                                                                                                                                                                                                  737
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHE INC
SHE IN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRINC
SHRINC
SHRINC
SHRINC
           SHR INC
SHP I NC
SHR I NC
                                                                                                               SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                           SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                          SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                      SHRING
                                                                                        HRING
```

```
COMMON ZCONTROLZ ITITLE(8), (READ(80), NIN, NOUT, NPUNCH, NUMNP, NUMEL, M
                                                                                                       19AND, NMAT, NDGYBG, NGRADBG, SINFAV, DT. MAT MOD OF WEINSTON T(1), AT(1), AT(1), LM(5,1), X(1), Y(1), MMTYPE(1), XX(1), YY(1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  NCDAL COORDINATES PUNCHED THE FIRST TIME SHRINKAGE DATA IS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | F (NUMNP-42) 160,150,150
| 150 WATER (NP,420) (1,XX(I),YY(I),I=NI,NZ),NODE,IPI
| F (NZ-E0.NUMNP) 60 TO 170
TP2 - COUNTER FOR ELEMENT DATA CAPDS PUNCHED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               WRITE (NP,L) (I, XX(I), YY(I), I = NI, N2), NODE, IPI
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                WAITE (NP, 440) TIME, NUMNP, NOOE, IP1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 PUNCHING NODAL POINT SHRINKAGES
                                                                                                                                                                                                                                                                                               IF (12.EQ.1.08.12.EQ.3) 110,210
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     MRITE (NP, 390) ITITLE, NODE, IP1
                                                                                                                                                                                                                                                                                                                                                                                                                                          IF (JP.EQ.3H ) GO TO 120
ENCODE (4,380,NODE) JP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    WRITE (NP, 400) NODE, IP1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      WRITE (NP,410) NODE, IP1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   IF ( [P1 .NE. 0) GO TO 170
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             ENCODE (30,430,L) N.M.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               DG 130 IM1, NUMNP
XX(I) #X(I) + 0, 000001
130 YY(I) #Y(I) +0, 000001
                                                                                                                                                                                                                                                                                                                                              PUNCHING NODAL DATA
                                                                                                                                                                                                                                                                                                                                                                                                 WRITE (NGUT, 370)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           IN-I+GNWONEN
                                                                                                                                                                                          INTEGER ELEM
                                                                                                                                                                                                                                                                                                                                                                                                                              NODE= 4HNODE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         GD TO 140
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                M=72-N# 16
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         N1=N2+1
                                                                                                                                                                                                                                            NPHNPCNCH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      REQUESTED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             [p]=[p]+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         14141=141
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     Ibl=Ibl+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         [p] = [b] +1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1+1012101 041
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    101=101
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                160 N2=NUNNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        NEWNMAND
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           120 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          180 N2=N1+5
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1+22#14
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               140 N2=N1+3
                                                                                                                                                               1), NL(3)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           200
                                                                                                                                                                                                                                                                                                                                                                                                      110
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   υ u
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     v
           ں ں ں
                                                                                                                                                                                                                                                                       v
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1884
1885
1886
1847
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   0681
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1894
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1868
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            1881
1882
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1888
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1860
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    1860
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1878
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1883
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1661
                                                                                                                                     1847
                                                                                                                                                                                                                                                                                                                                                                                                                                                         1859
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         862
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        867
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               873
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1879
                                                                                        845
                                                                                                                84.6
                                                                                                                                                                                             849
                                                                                                                                                                                                                                                                             952
                                                                                                                                                                                                                                               851
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRING
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
SH
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRINC
     SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                              SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                         SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHR INC
                                                                                                                                                                                                                     SHAIND
                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    SUBROUTINE PUBUT (II, 12, T, AT, LM, X, Y, WHIYPE, TIME, IPI, IP2, XX, YY, JP)
                                                                                                                                                                                                                                                                                               COMPARE COMPUTED SLOPE AND 8.C. SLOPE
CALCULATE CORRECTION FLOW TO EQUALIZE THE TWO FOR NEXT ITERATION
                                                                                                                                                                                             FIND THE GRADIENT WHICH WAS SPECIFIED AS A BOUNDARY CONDITION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SUBROUTINE PLOUT PUNCHES THE SHRINKAGE DISTRIBUTIONS THAT RESULT FROW THE ANALYSIS DONE IN THE PROJECTAN.

10 - 10FWITELER TO BE USED IN LAST 31 COLUMNS

101 - COUNTER FOR NODAL DATA CARDS PUNCHED
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           1000 FORMAT (7730H BOUNDARY ELEMENTS TOC IRREGULAR - STOP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      ADD CORRECTION FLOW TO EFFECTIVE DIFFUSIVITY
                                                                                                                                                                                                                                            SCHADHC= (FAC#SURFAC(1)/31FS)*(SINF - SMID)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             A(KJ,1)=A(KJ,1) + OBCOR/2.

If (KJ,L'K,1) G0 T0 203

A(K,KJ-K+1)=A(K,L-K+1) + OBCOR/2.

If (KI,L'K,J) G0 T0 300

A(KJ,K[-KJ+1)=A(KJ,K[-KJ+1) + OBCOR/2.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ADD CORRECTION FLOW TO EFFECTIVE LOAD
                                                                                  09=5L1#CD5(ALF)
5M1D=T(K1) + (08/5L2)#(T(KJ)-T(K1))
5GRAD=(SM10-TCEN)/DL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    STORE NEW EFFECTIVE LOAD ON B
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       RESET 13 FOR NEXT ITERATION
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        A(KI,1) = A(KI,1) + QBCOR/2.
        IF (ALF.LE.1.58) GG TO 10 WRITE (NOUT, 1000)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         0(K1) = 0(K1) + 0HC09*SINF
0(KJ) = 0(KJ) + 0BC0R*SINF
                                                                                                                                                                                                                                                                                                                                                                                                                                    GBCOR#08#(RATIO -: 1.0)
                                                                                                                                                                                                                                                                                                                                                                                                         RATIO#SGRADBC/SGRAD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       13(1)=08COR + 08
100 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      00 400 I=1,NUMNP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     300 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         RETURN
                                                                    STOP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      200
                                                                                              2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       400
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      Ų
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     000000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    U
                                                                                                                                                                                                                                                                                                                                                                                                                                                                  000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    U
                                                                                                                                                                           000
                                                                                                                                                                                                                                                                                ų v
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      1633
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       1440
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1836
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1827
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1838
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1819
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1837
                                            1786
1767
1788
                                                                                                                                              1790
                                                                                                                                                                           1201
                                                                                                                                                                                                                                                                                                           196
                                                                                                                                                                                                                                                                                                                                                                                                               800
                                                                                                                      1749
                                                                                                                                                                                                                                                                                                                                  101
                                                                                                                                                                                                                                                                                                                                                                                     1799
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            803
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 RO 7
                                                                                                                                                                                                                                                                                                                                                                                                                                          801
                                                                                                                SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHRING
SHRING
SHRING
SHRING
SHRING
SHRING
              SHRING
SHRING
SHRING
SHRING
```

```
370 FORMAT (*///,37H . . . . PUNCHING NODAL DATA . . . . . )
806 FORMAT (IHN,A2)
390 FORMAT (7AID,A2,A4,14)
400 FORMAT (52H NODAL POINT SHRINKAGES FOR SELECTEO TIME INTERVALS,20
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           ELEMENT SHRINKAGES FOR SELECTED TIME INTERVALS, 24x, 44
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  1,14)
SOO FORMAT (43H ELEMENT CENTROID CODROINATES - NUMBER,X,Y,Z9X,A4,14)
SIO FORMAT (37H ----ELEMENT SARINKAGES AT TIME = ,F7,3,3H - ,13,9H
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        NODAL POINT COORDINATES - NUMBER, X, Y, 34X, A4, 14)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          450 FORMAT (6(14,FB.6),A4,14)
460 FORMAT (1M(,11,10H(14,FB.6),,12,8HX,A4,14))
470 FORMAT (///,39H . . . . PUNCHING ELEMENT DATA . . . .)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        410 FORWAT (38H NODAL POINT COORDINATES - NUMBER,X,Y
420 FORMAT (4(14,5F6.3),87,4A,14) 4
430 FORMAT (1H+,11,11H(14,2F6.3),1,12,8HX,44,14))
440 FORMAT (1H+,11,11H(14,2F6.3),1,12,8HX,44,14))
                                                                                                                                                                                                                                                          IF (NUMEL-N2) 350,340,340
MRITE (ND,450) (1,4T(1),1=N1,N2),ELEW,IP2
IF (N2,E0,NUMEL) GO TO 360
                                                                                                                                                                                                                                                                                                                                                                                                         NENUMEL+1-NI
ENCODE (30,460,L) N,M
MAITE (NP,L) ([,AT(1),1=N1,N2),ELEM, [P2
360 CONTINUE
                                                      IF (M.EQ.N) GO TO 300
AT(1)=(T(J)+F(K)+(M)+T(N))/4.0
GO TO 310
                                                                                                                                             AT(1)=(T(J)+T(K)+T(M))/3.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1,6H NODES,12X,A4,14)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         1 ELEMENTS, 13X, A4, 14)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         (1HE, A3)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         490 FURMAT (48H
                                                                                                                                                                                                                                                                                                                                            GG TG 330
350 N2=NUMEL
M=72=N#12
  K = LM(2,1)
M=LM(3,1)
N=LM(4,1)
                                                                                                                                                                                                                                              192×192+1
                                                                                                                      300 CONTINUE
                                                                                                                                                               310 CONTINUE
                                                                                                                                                                                 320 CCNTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          1X, A4, [4]
                                                                                                                                                                                                                          330 N2=N1+5
                                                                                                                                                                                                                                                                                                                            NIENZ+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         480 FURMAT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             RETURN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               Ç
                                                                                                                                                                                                                                                                                       340
                                                                                                                                                                                                                                                                                                                                              1983
1984
1985
1986
1989
1989
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   2006
                                                                                                                    972
                                                                                                                                                                                                                                                                                     981
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               1992
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               993
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             996
1997
998
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            2002
                                                                                                                                                                                                   976
                                                                                                                                                                                                                                              978
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          666
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            0000
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          2003
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              2005
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              2009
                                                                                                                                                               974
                                                                                                                                                                                                                        977
                                                                                                                                                                                                                                                                 979
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             1661
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            2004
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       2011
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING SH
                                                                                                                                                                                                                                                                                SHRING
  SHRING
                                                                               SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                   SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHRING
                                                                                                                                                                                                                                                                 SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR I MC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            SHRINC
                                           SHP I NC
                                                                                                                                                               SHP INC
                                                                                                                                                                                 SHRING
                                                                                                                                                                                                                                              SHRING
                                                               SHRING
                                                                                                                                                                                                                                                                                                   PUNCH OUT THE ELEMENTS CENTROLD COORDINATES DURING THE FIRST REQUEST FOR ELEMENTAL DATA
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            IF (NUMEL-N2) 280,270,270
WRITE (NP,420) (1,XX(1),YY(1),1*N1,N2),ELEM,1P2
IF (N2,EQ,NUMEL) GO TO 290
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               ENCODE (30,430,L) N+M
WRITE (NP,L) (1,XX(1),T=N1,N2),ELEM,IP2
                                                                                                                                                                                                                                                                                                                                                            CALCULATE THE CENTROIDS OF EACH ELEMENT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               CALCULATE THE AVERAGE ELEMENT SHRINKAGE
                  MAITE (NP,510) TIME,NUMEL,ELEM, 1P2
IF (11,E9,2,9P,11,E0,3) GO TO 320
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  N=LM(4,1)
FF (M=CG.N) GD TO 240
XK[[]=(K(J)+X(K)+X(M)+X(N))/4+0
YY[]]=(Y(J)+Y(K)+Y(M)+Y(N))/4+0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   WRITE (NP, 390) ITITLE, ELEM, IP2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        PUNCHING ELEMENT SHRINKAGES
                                                                                                                                                                                                                     IF (JP.60.3H ) GO TO 230
ENCODE (4,480,ELEM) JP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      240 XX(1)=(X(J)+X(K)+X(M))/3.0
YY(1)=(Y(J)+Y(K)+Y(M))/3.0
                                                                                                                                                        WPITE (NOUT,470)
IF (192.NE.0) GO TO 290
ELEMMAHELEM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          WATTE (NP, 490) ELEM, IP2
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     WRITE (NP,500) ELEN, IP2
                                                                                                                      PUNCHING ELEMENT DATA
                                                                                                                                                                                                                                                                                                                                                                                                    00 256 1=1,NUMEL
J=LM(1,1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     00 310 f=1,NUMEL
J=[m(1,1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         NHNUMEL +1-N1
N=NCKND+1-71
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    GO TO 260
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 GO TO 250
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 [P2#[P2+]
                                                                                                                                                                                                                                                                                                                                                                                                                                                K#LM(2,1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   IP2#IP2+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                1+5=1 | 5+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                  4 = LM ( 3, 1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          IP2=1P2+1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 [P2=[P2+]
                                                                                                                                                                                                                                                            2 30 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             250 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              260 N2=N1+3
                                                                                                                                                          220
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         270 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 290
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       280
                                                                                                    Ų
                                                                                                                                                                                                                                                                                                                       0000
                                                                                                                                                                                                                                        1916
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1936
                                                                                                                                                               1912
                                                                                                                 SHRING I
                                                                                                                                                                                                                                                                                SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                  SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  SHR I NC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHRINC
SHRINC
SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRINC 1
SHRINC SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR I NC
SHR I NC
                                                                             SHP INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 SHRING
SHRING
SHRING
SHRING
SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHP INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             SHRINC
SHRINC
SHRINC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              SHR INC
SHR I NC
SHR I NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         SHR1 NC
SHR1 NC
                                                           SHR INC
                                                                                                                                                                                                                                                                                                                                                                                  SHRING
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                SHPINE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       SHR INC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        SHR [NC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           SHRINC
```

z , F7.3,3H - ,13