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¹ Unravelling Solid-State Redox Chemistry in Li_{1,3}Nb_{0,3}Mn_{0,4}O₂ Single-² Crystal Cathode Material

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 - Supporting Information

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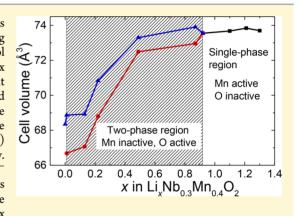
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ABSTRACT: Recent reports on high capacities delivered by Li-excess transition-metal oxide cathodes have triggered intense interest in utilizing reversible oxygen redox for high-energy battery applications. To control oxygen electrochemical activities, fundamental understanding of redox chemistry is essential yet has so far proven challenging. In the present study, micrometer-sized Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ single crystals were synthesized for the first time and used as a platform to understand the charge compensation mechanism during Li extraction and insertion. We explicitly demonstrate that the oxidation of O^{2-} to O^{n-} (0 < n < 2) and O₂ loss from the lattice dominates at 4.5 and 4.7 V, respectively. While both processes occur in the first cycle, only the redox of O^{2-}/O^{n-} participates in the following cycles. The lattice anion redox process triggers irreversible changes in Mn redox, which likely causes the voltage and capacity fade observed on this oxide. Two drastically different redox



activity regions, a single-phase behavior involving only $\text{Mn}^{3+/4+}$ and a two-phase behavior involving $\text{O}^{2-}/\text{O}^{n-}$ ($0 \le n < 2$), were found in $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_2$ (0 < x < 1.3). Morphological damage with particle cracking and fracturing was broadly observed when O redox is active, revealing additional challenges in utilizing O redox for high-energy cathode development.

1. INTRODUCTION

29 Lithium-ion batteries (LIBs) have become increasingly 30 important for energy storage in portable electronics, electric 31 vehicles, and stationary application in power grids. Since the 32 discovery of early generations of cathode materials (e.g., 33 LiCoO₂ and LiMn₂O₄) in the 1980s, only a few compounds 34 with other compositions or crystal structures have been 35 reported in the last three decades. 1-3 The conventional 36 wisdom suggests that in O3-type layered oxides, the 3d orbitals 37 of early transition metals (TMs), are partially overlapped with 38 the 2p orbitals of oxygen. As such, only about half of the 3d 39 electrons are available to participate in the redox reaction, 40 which largely limits practical capacity (for example, ~160 mAh/ 41 g for LiCoO₂) despite their much higher theoretical capacities. 42 To develop high-energy batteries, cathodes with higher specific 43 capacity (>200 mAh/g) and operating voltage (>4.3 V vs Li⁺/ 44 Li) are needed. 1-3

Recently, approaches to enable high-energy cathodes by utilizing redox reactions of both TM cations and oxygen anions have triggered intense interest. One of the most studied examples is the lithium and manganese-rich (LMR) layered

oxides with a general formula of $\text{Li}_{1+x}\text{Mn}_{1-x-y-z}\text{Ni}_{y}\text{Co}_{z}\text{O}_{2}$. 8-10 49 Our recent work showed that, contrary to the common notion 50 of a nanocomposite structure, the oxide has a single monoclinic 51 phase (C2/m) with a large number of domains corresponding 52 to different variants. 11 To involve the O 2p electrons in the 53 following electrochemical reactions, the material typically 54 undergoes an initial activation process signaled by a unique 55 charging voltage profile that is much different from those of the 56 subsequent cycles. Recent studies by Luo et al. suggested the 57 formation of O^- holes in the intermediates, as evidenced by the $_{58}$ progressive growth of a new peak on the O K-edge X-ray 59 absorption spectroscopy (XAS) along with the use of a number 60 of other characterization techniques, including isotopically 61 labeled differential electrochemical mass spectroscopy 62 (DEMS), X-ray absorption near edge structure (XANES), 63 and resonant inelastic X-ray scattering (RIXS). However, this 64 remains controversial as experimental evidence is difficult to 65

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66 obtain, largely due to their high reactivity toward carbonate-67 based electrolyte and/or self-combine to release carbon dioxide 68 and oxygen gases, respectively. These processes also produce 69 significant amount of oxide-ion vacancies in the unit cell, 70 further destabilizing the crystal structure. The activation 71 process also triggers unfavorable phase transformations, 72 possibly involving layered \rightarrow spinel \rightarrow rock-salt, as the cycling 73 proceeds, leading to continuous voltage and capacity fades in 74 the cathode. Various optimization approaches such as 75 doping, $^{13,14}_{13,14}$ surface coating/engineering, and morphology 76 control $^{15-18}_{13,14}$ have been explored as means to mitigate the 77 degradation, but all were met with limited success.

An alternative approach to address the phase instability is to 79 confine O redox process within a rock-salt structure. This 80 strategy was rarely used as it is generally believed that 81 compounds with rock-salt crystal structure lack lithium-ion 82 conduction pathways and are therefore electrochemically 83 inactive. In 2003, Shigemura et al. first reported that the Li/ 84 Ti/FeO₂ system can deliver a capacity of ca. 200 mAh/g at a 85 slow rate of 10 mAh/g. Investigation on lithium-ion $_{86}$ conduction pathways in rock-salt Li_{1.211}Mo_{0.467}Cr_{0.3}O_2 was then $_{87}$ reported by Lee et al. in 2014. Using density functional 88 theory (DFT) calculation, they revealed the percolation of 89 active diffusion channels in disordered Li-excess materials. In 90 2015, Yabuuchi et al. reported a new rock-salt 91 Li_{1,3}Nb_{0,3}Mn_{0,4}O₂ (LNMO) cathode with an impressive 92 discharge capacity of ca. 300 mAh/g.²² With the use of soft/ 93 hard X-ray absorption spectroscopy, the authors proposed the 94 involvement of both $Mn^{3+/4+}$ and O^{2-}/O^- redox reactions 95 during charge. However, the detailed charge compensation 96 mechanism and role of O, particularly the contribution from 97 oxidation of O^{2-} to O^{n-} (0 < n < 2) and O loss from the lattice (in the form of O_2 gas, n = 0), remain unclear. In this study, 99 well-formed Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ single crystals were synthesized 100 by a molten-salt method for advanced diagnostic studies. The 101 use of single crystals allows us to perform additional single-102 particle-based studies for systematic comparison of the changes 103 in crystal structure, chemical state, and microstructure as a 104 function of lithium content in the sample. The results provide 105 us important insights on O activities in the oxide sublattice and 106 how to control/tune them through engineering strategies such 107 as chemical composition and surface morphology control.

2. EXPERIMENTAL SECTION

2.1. Synthesis. In a typical crystal synthesis procedure, 109 stoichiometric amounts of Li₂CO₃, Nb₂O₅, and Mn₂O₃ precursors (Sigma-Aldrich, >99%) were milled together with ethanol solvent at 111 200 rpm for 12 h in a planetary ball mill (RETSCH PM100) using a 112 zirconia jar with zirconia balls. About 10–15% extra Li₂CO₃ was used 113 to compensate Li loss that often occurs during high temperature 114 heating. The dried powder was further mixed with KCl flux in a molar 115 ratio of 2.5-5 between the flux and TM precursors (defined as R ratio 116 hereafter). The obtained mixture was then heated at 950 °C for 12 h in 117 an Ar atmosphere. A ramp rate of 4 °C/min was used for both heating and cooling. After the reaction, KCl was dissolved in deionized water, 119 and the final product was obtained after filtration and thorough 120 washing with water. Chemical delithiation of Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ was 121 achieved by reacting the pristine powder with various amounts of 0.1 122 M nitronium tetrafluoroborate (NO₂BF₄) in acetonitrile solution in an 123 argon filled glovebox ($O_2 < 1$ ppm and $H_2O < 1$ ppm). The reaction 124 was carried out at room temperature for 1-4 days. The resulting 125 reaction mixtures were filtered, thoroughly washed with acetonitrile, 126 and then dried overnight in a vacuum oven.

2.2. Characterization. Chemical composition of the samples was last determined by an inductively coupled plasma optical emission

spectrometer (ICP-OES 720 Series). Scanning electron microscopy 129 (SEM) and energy dispersive X-ray spectroscopy (EDS) images were 130 collected on a JEOL JSM-7500F field emission microscope at a 10 kV 131 accelerating voltage. Prior to the analysis, the powder samples were 132 sputtered with a thin top layer of Au to reduce the charging effect. 133 Samples for transmission electron microscopy (TEM) experiments 134 were prepared by drop casting a sonicated solution of the crystals in 135 anhydrous ethanol onto a carbon coated TEM grid or by sectioning 136 using focused ion beam. Selected area electron diffraction (SAED) was 137 performed in TEM mode at 300 kV on the sectioned sample, while 138 high angle annular dark field (HAADF) imaging was performed on 139 dispersed particles in scanning transmission electron microscopy 140 (STEM) mode at 120 kV, both using an FEI Titan electron 141 microscope.

Phase purity was first analyzed by using laboratory X-ray diffraction 143 (XRD) collected on Bruker D2 powder X-ray diffractometer (Cu Kα, 144 40 kV, 30 mA). Synchrotron X-ray diffraction patterns were collected 145 at ambient temperature at 11-BM at the Advanced Photon Source 146 (APS) in Argonne National Laboratory, which operates with a 147 monochromatic X-ray of λ = 0.414 Å. The scans were collected 148 between 0.5° and 50° (2 θ) at a step size of 0.0001° . The samples were 149 first packed into Kapton capillary tubes before exposing to X-ray for 1 150 h. Time-of-flight (TOF) neutron diffraction data were collected at the 151 POWGEN diffractometer at the Spallation Neutron Source, Oak 152 Ridge National Laboratory. Samples were measured inside the 153 vanadium sample cans, and a single bank wave with center wavelengths 154 of 1.333 Å (2 h data collection) was used. Monochromatic (1.2 Å) 155 neutron diffraction data were obtained using the high resolution 156 powder diffractometer at BT1 at National Institute of Standards and 157 Technology (NIST) Center for Neutron Research. The refinement of 158 the diffraction data was carried out using GSAS/EXPGUI package.²³

Mn K-edges hard X-ray absorption spectroscopy data were collected 160 in transmission mode using a (220) monochromator at SSRL 161 beamline 2-2 and 2-3. The crystals were sandwiched between two 162 Kapton films for data collection. Higher harmonics in the X-ray beam 163 were reduced by detuning the Si (220) monochromator by 50% at the 164 Mn edge. Energy calibration was accomplished by using the first 165 inflection point at 6539 eV in the spectra of Mn metal foil reference. 166 X-ray absorption near edge structure spectra were analyzed by Sam's 167 Interface for XAS Package or SIXPACK software, with the 168 photoelectron energy origin E_0 determined by the first inflection 169 point of the absorption edge jump. Soft X-ray absorption spectroscopy 170 measurements were carried out at beamlines 8-2 and 10-1 at SSRL. A 171 thin layer of the crystals was spread onto a conductive carbon tape 172 which was attached to an aluminum sample holder inside an Ar filled 173 glovebox (O₂ < 1 ppm, H₂O < 1 ppm). Measurements were carried 174 out on the 31-pole wiggler beamline 10-1 at SSRL with a ring current 175 of 350 mA, a 1000 l mm⁻¹ spherical grating monochromator with 20 176 mm entrance and exit slits, a 0.2 eV energy resolution, and a 1 mm² 177 beam spot. Data were collected at room temperature under ultrahigh 178 vacuum (10⁻⁹ Torr) in a single load using the total electron yield and 179 fluorescence yield mode detectors.

2.3. Electrochemistry. To prepare the composite electrodes, the 181 active material was first ball-milled with acetylene carbon black 182 (Denka, 20 wt %) to reduce the particle size and improve its electronic 183 conductivity. The mixture was then mixed with acetylene carbon black 184 and a polyvinylidene fluoride (PVdF) binder (Kynar 2801) in a 8:1:1 185 weight ratio in an NMP solvent. The slurry was spread onto aluminum 186 foil and dried overnight at 120 °C under vacuum. Cathode disks with 187 an area of 1.6 cm² and a typical electrode loading of 2-3 mg cm⁻² 188 were cut from the electrode sheets and assembled into 2032-type coin 189 cells in an argon-filled glovebox. Lithium foil (Alfa-Aesar) was used as 190 counter and reference electrodes, Celgard 2400 polypropylene 191 membrane as separators, and 1 M LiPF $_6$ in 1:1 (v/v) ethylene 192 carbonate (EC):diethylene carbonate (DEC) (Novolyte Technologies 193 Inc.) as electrolyte. The cells were galvanostatically cycled between 1.5 194 and 4.8 V using a VMP3 multichannel potentiostat/galvanostat 195 controlled by EC-Lab v10.12 software (BioLogic Science Instru- 196 ments). Cyclic voltammetry tests were carried out using the same coin 197 cell configuration with Li foil as counter and reference electrodes. The 198

199 cells were scanned between 1.5 and 4.8 V with a constant scan rate of 200 5 mV/min. All electrochemical tests were carried out at room 201 temperature.

Differential electrochemical mass spectroscopy measurements were performed in a customized Swagelok-type cell consisting of a lithium anode, a liquid electrolyte (1.0 M LiPF $_6$ in EC/DEC 1:1 v/v), and the crystal composite as the working positive electrode. The cell was periodically pulsed with Ar gas at regular intervals to sweep the evolved gases from the headspace to the mass spectrometer for analysis. The experimental setup is described in detail elsewhere. Electrochemical measurements were carried out with a constant current rate of 25 mA/g between 1.5 and 4.8 V with a rest period of 25 min right after the cells reached the upper or lower cutoff voltages. All data collection was controlled by a BioLogic SP-300 potentiostat.

3. RESULTS AND DISCUSSION

3.1. Synthesis and Characterization of 214 Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ Single Crystals. Synthesis of polycrystal-215 line $L_{1.3}Nb_{0.3}Mn_{0.4}O_2$ cathode material was recently carried out 216 by Yabuuchi et al. 22 The process involved ball-milling 217 stoichiometric amount of Li₂CO₃, Mn₂O₃, and Nb₂O₅, pressing 218 the resulting mixture into a pellet, and then heating the pellet in 219 Ar atmosphere at 900 °C for 24 h. Synthesis of 220 Li₁₃Nb₀₃Mn₀₄O₂ single crystals, however, has not been 221 reported in the literature. Here, we adopted a molten-salt 222 method and systematically varied the synthesis conditions to 223 obtain phase-pure and discrete Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ single crystals 224 with uniform morphology and size distribution for the first 225 time. The following parameters were carefully optimized in our 226 synthesis: choice of transition-metal precursor salts and flux 227 salt, the molar ratio between the flux and TM precursors (R 228 ratio), choice and amount of lithium precursor, heating 229 temperature and time, and reaction atmosphere. It was found 230 that the best reaction time and temperature were 12 h and 950 °C, respectively. Li₃NbO₄ was often obtained as an impurity 232 when the reaction time was too short or the heating 233 temperature was below 950 °C. The loss of lithium at elevated 234 temperature was effectively compensated by using additional 235 10-15% of the lithium precursor. Various molten salts, 236 including LiCl, NaCl, KCl, CsCl, KOH, and Li₂SO₄, were 237 used as the flux, but only KCl (mp = 770 °C) led to the 238 formation of phase-pure samples. The optimized R ratio was 239 between 2.5 and 5. In addition, the presence of trace O_2 in the 240 synthesis atmosphere can lead to the formation of Li₂MnO₃ $_{\rm 241}$ and $\rm Li_3NbO_4$ impurities.

The nominal composition of the as-synthesized oxide was analyzed by an inductively coupled plasma optical emission spectrometer, which confirmed the chemical formula of 245 Li_{1.3}Nb_{0.3}Mn_{0.4}O₂. As shown in the scanning electron 246 microscopy image in Figure 1a and high angle annular dark field scanning transmission electron microscopy image in 248 Figure 1b, the particles adopted a large spherical shape with an 249 average size of ca. 5–8 μm and absence of any grain boundaries. This suggests that all the facets have similar thermodynamic stability and grow at a similar rate under current synthesis conditions. Contrast reversal toward the center of the particles observed on HAADF STEM images 254 indicates that the pristine particles are too thick for detailed 255 analytical electron microscopy. Focused ion beam (FIB) milling 256 was then used to reduce the thickness and a SAED pattern in 257 [110] zone axis was taken over an area covering almost entire 258 single particle (Figure 1c). The pattern matches well with the 259 one simulated using $Fm\overline{3}m$ structure with a lattice parameter of 260 a = 4.2 Å (Figure 1d), confirming the single crystal nature of

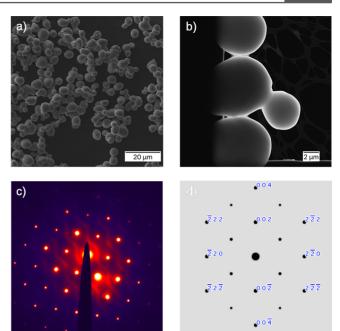


Figure 1. Morphology and structure of $Li_{1.3}Nb_{0.3}Mn_{0.4}O_2$ crystals: (a) secondary electron SEM image, (b) HAADF STEM image, (c) SAED pattern taken in [110] zone axis, and (d) simulated electron diffraction pattern corresponding to panel c.

the particle. It is worth noting that the SAED pattern from this 261 particle also shows diffuse scattering effects that are character- 262 istic of materials with short-range ordering. At this point, it is 263 unclear whether this short-range order occurs broadly in the 264 entire sample or if it has any effect on oxide properties and 265 behavior. Both of them require further investigation with 266 complementary analytical techniques, and the results will be 267 reported in a future publication.

Bulk phase purity and crystal structure of the synthesized 269 samples were evaluated by using both synchrotron X-ray and 270 neutron diffraction studies. Figure 2 shows the Rietveld 271 f2 refinement of the diffraction patterns, while Table 1 lists the 272 t1 refined structural parameter. In both sets of diffraction patterns, 273 the high peak symmetry observed in a wide angular range 274 indicates a single phase with high crystallinity. Rietveld 275 refinement confirms a rock-salt crystal structure with a lattice 276 parameter of 4.1954(1) Šand cell volume of 73.685(1) ų, 277 which is in good agreement with the values reported by 278 Yabuuchi et al. on polycrystalline samples. All cations (Li, Nb, 279 and Mn) were randomly located in the 4a sites, and all M—O 280 bonds had the same distance of 2.0965(1) Å, confirming the 281 disordered nature of the oxide crystals. The refined occupancies 282 agree well with the chemical formula of Li_{1.3}Nb_{0.3}Mn_{0.4}O₂.

3.2. Electrochemical Studies. The electrochemical 284 performance of $\mathrm{Li}_{1.3}\mathrm{Nb}_{0.3}\mathrm{Mn}_{0.4}\mathrm{O}_2$ crystals was evaluated at 285 room temperature in a half-cell configuration. Due to high 286 resistance and poor utilization of large particles, only limited 287 capacities were obtained on composite electrodes made with 288 the as-synthesized micrometer-sized crystals. In a modified 289 procedure, the crystal size was reduced and electronic 290 conductivity improved by ball-milling the oxide crystals 291 to gether with a carbon black additive in a 292 $\mathrm{Li}_{1.3}\mathrm{Nb}_{0.3}\mathrm{Mn}_{0.4}\mathrm{O}_2$:carbon weight ratio of 80:20. A SEM image 293 of the mixture is shown in Figure S1. The mixture was then 294 added into the standard carbon and PVdF slurry in an N- 295 methyl-2-pyrrolidone (NMP) solvent and cast onto the Al 296

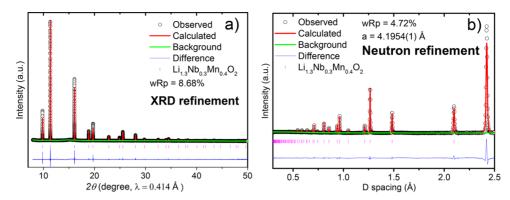


Figure 2. Rietveld refinement of (a) XRD and (b) neutron diffraction patterns collected on pristine $Li_{1.3}Nb_{0.3}Mn_{0.4}O_2$ single crystals (PWEGEN). Values in parentheses indicate standard deviation.

Table 1. Structural Parameters of Pristine Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ Crystals Determined from Joint Rietveld Refinements of Synchrotron X-ray and TOF Neutron Data^a

atom	position	Wyck. site	осср.	$d_{(\mathrm{M-O})}$ (Å)	bond valence	$100(U_{\rm iso}) \\ ({\rm \AA}^2)$				
Li	0,0,0	4a	0.65	2.0965(1)	1.092	1.13(1)				
Mn	0,0,0	4a	0.2	2.0965(1)	2.43	1.13(1)				
Nb	0,0,0	4a	0.15	2.0965(1)	3.66	1.13(1)				
O	0,0,0.5	4b	1.0	2.9650(1)		1.72(1)				
$^aFm\overline{3}m,~a~(\text{Å})=4.1954(1)~V~(\text{Å}^3)=73.845(1),~wR_p=9.22\%,~\delta=0.0(0).$										

297 current collector. The final weight ratio of active materi-298 al:carbon additive:PVdF binder in the thus-prepared electrodes 299 was 56:34:10. Electrode disks with a size of 1.6 cm² and an active material loading of ca. 2–3 mg/cm² were then cut out 300 and used as cathodes in coin cells, which were cycled between 301 1.5 and 4.8 V vs Li⁺/Li at a constant current density of 10 mA/ 302 g. Figure 3a shows the voltage profiles of the first four cycles. 303 f3 Similar to what was observed in the LMR oxide cathodes, two 304 distinct regions, a sloping region and a plateau region, are 305 present during the first charge. In the sloping region, the 306 voltage increased steadily from the open circuit voltage (OCV) 307 of 3.0 to 4.3 V, which delivered a specific capacity of ~115 308 mAh/g. Whereas in the plateau region, the voltage increased 309 only slightly from 4.3 to 4.5 V before it rapidly increased to the 310 cut off voltage of 4.8 V. A specific capacity of ~215 mAh/g was 311 obtained above 4.3 V on the first cycle, leading to a total charge 312 capacity of 330 mAh/g. An overall sloping discharge profile was 313 observed, which delivered a total discharge capacity of ~290 314

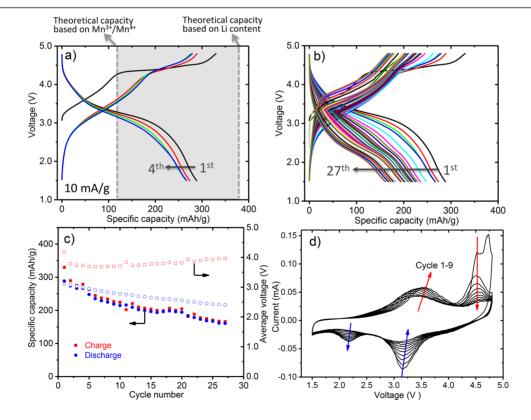


Figure 3. (a and b) Voltage profiles of $Li_{1.3}Nb_{0.3}Mn_{0.4}O_2$ half-cell cycling. (c) Specific capacity and average voltage as a function of cycle number. (d) Cyclic voltammogram of the first 9 scans at a scan rate of 5 mV/min. Solid symbols and open symbols in panel c represent capacity and voltage, respectively.

315 mAh/g at the cutoff voltage of 1.5 V. The Coulombic efficiency 316 for the first cycle is therefore \sim 88%. Two guidelines, one 317 showing the theoretical capacity originated from the Mn³+/318 Mn⁴+ redox couple at 118 mAh/g and the other showing the 319 theoretical capacity based on Li content at 383 mAh/g are also 320 shown in Figure 3a. It is clear that both charge and discharge 321 capacities (330 and 290 mAh/g, respectively) are significantly 322 larger than the theoretical capacity of the Mn³+/Mn⁴+ redox 323 (118 mAh/g). The charge capacity obtained in the sloping 324 region is consistent with the capacity from the Mn³+/Mn⁴+ 325 redox couple, suggesting that Mn³+/Mn⁴+ may be the sole 326 redox process occurring in this region below 4.3 V.

In the second cycle, there is an overall decrease in the charging voltage of the sloping region, which led to an 329 increased capacity of ~180 mAh/g upon reaching 4.3 V. The plateau region became somewhat sloping, but voltage increase 331 remained slow. With cycling, the degree of sloping gradually 332 increased, and the capacity obtained from this plateau region continued to decrease. The same trend was also observed on 334 the discharge capacity, which was reduced to 160 mAh/g after 27 cycles, a loss of nearly 45% (Figures 3b and c). These results 336 obtained from room-temperature cycling are comparable to what was obtained at 60 °C by Yabuuchi et al. Although more carbon was used in our electrode, which likely contributed to 339 the improved performance, the results may also indicate that the crystal samples have a kinetic advantage compared to the 341 polycrystalline samples synthesized using the solid-state 342 method. Further analysis showed that the oxide experienced not only capacity fade but also voltage fade. As shown in Figure 344 3c, the average discharge voltage, obtained by dividing the total 345 cell energy (E) by the cell capacity (Q) at 1.5 V, continues to 346 decrease along with cycling. The extent of decay appears to be 347 sensitive to the discharge cutoff voltage, and much faster decay 348 was observed when the cutoff voltage was reduced from 1.5 to

Further insights on the redox activities of Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ 350 351 crystals were obtained from cyclic voltammetry performed 352 between 1.5 and 4.8 V at a scan rate of 5 mV/min. Figure 3d 353 shows the results obtained from the first nine cycles. A broad 354 peak centered at 3.5 V and a split peak between 4.5 and 4.7 V 355 were observed during the first oxidation, corresponding to the 356 sloping and plateau regions on the charging voltage profile, 357 respectively. In the following scans, the oxidation peak at 3.5 V gradually moves toward high voltage, and its intensity grew 359 while that of the peak at 4.5 V decreased, along with the 360 disappearance of the split peak at 4.7 V after the first cycle. As the peak around 4.5-4.7 V is often attributed to the oxidation 362 of O^{2-} to O^{n-} ($0 \le n < 2$), the disappearance of the split peak and the continuous decrease in peak intensity suggest the complex and irreversible nature of the processes. During the 365 first reduction, only a single peak was observed around 3.2 V, 366 which decreased its intensity along with the appearance and 367 gradual growth of a new peak around 2.2 V in the following scans. The pair of peaks centered at 3.5 V during oxidation and 3.2 V during reduction is likely associated with the Mn³⁺/Mn⁴⁺ 370 redox couple. The growth of the reduction peak at 2.2 V at the expense of the peak at 3.2 V suggests the gradual trans-372 formation of the Mn species and the increasing contribution 373 from the lower voltage process along with cycling. This 374 transformation was not observed when the upper cutoff voltage 375 was limited to 4.0 V, before the onset of the oxygen oxidation 376 peak. The results suggest that the oxidation of O^{2-} to O^{n-} at 377 high voltage may be responsible for the irreversible conversion

of the Mn³⁺ redox species, which ultimately led to both capacity 378 and voltage fade in this oxide cathode. 379

Operando differential electrochemical mass spectroscopy was 380 used to further examine the oxidation process of O^{2-} to O^{n-} (0 381 $\leq n < 2$) occurring between 4.5 and 4.7 V. Figure 4 shows the 382 f4

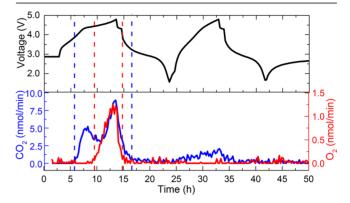


Figure 4. (a) Voltage profile and (b) O_2 and CO_2 gas evolution analyzed by DEMS of a cathode containing 2.66 mg $\text{Li}_{1,3}\text{Nb}_{0,3}\text{Mn}_{0,4}O_2$ active material.

results obtained during the first 2 cycles at a constant current 383 density of 25 mA/g. The voltage profiles are similar to those 384 obtained from the coin cell tests, validating the excellent quality 385 of the in situ electrochemical cell. During the first cycle, both 386 CO2 and O2 evolution were detected. CO2 evolution began 387 around 3.8 V during the charge (the first blue guideline in the 388 figure) and completed around the mid-discharge cycle (the 389 second blue guideline). There was an increase in intensity 390 around the midplateau after the onset of O₂ evolution, and the 391 peak CO₂ evolution was reached at the end of charge at 4.8 V. 392 Oxygen gas was not detected until the midplateau region at 393 about 4.5 V (the first red guideline in the figure), which also 394 peaked at the upper cutoff voltage of 4.8 V. Oxygen evolution 395 completes at the beginning of first discharge after the resting 396 step (the second red guideline). The cumulative CO₂ and O₂ 397 evolved from the first cycle were 1.53 and 0.11 μ mol, 398 respectively, from a cathode that contained 2.66 mg of active 399 materials. Oxygen evolution, therefore, is much reduced 400 compared to what was reported on the lithium and 401 manganese-rich layered oxide system by Luo et al.^{9,10} In the 402 second cycle, the amount of CO₂ was reduced from 1.53 to 403 0.46 μ mol, while negligible O_2 evolution was detected.

Several sources may contribute to the evolution of CO₂ gas. 405 Li₂CO₃, a precursor from synthesis or a byproduct formed 406 during air exposure of Li-TM oxide samples, can decompose 407 during charging and release CO₂ gas. Recent studies confirmed 408 that in LMR oxide cathodes, ²⁶ all CO₂ gas evolved during the 409 first charge in the typical voltage region, results from residual 410 Li₂CO₃ in the samples. Given the similar outgassing behavior of 411 Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ cathode to LMR, we postulate that residual 412 Li₂CO₃ likely accounts for most, if not all, CO₂ evolution 413 observed in Figure 4. Nevertheless, carbonate-based electrolytes 414 are usually unstable at voltages above 4.3 V, especially in the 415 presence of high valence transition metals (such as Mn⁴⁺) that 416 may catalyze the process and further lower the decomposition 417 voltage, and a small percentage of CO2 evolution at high 418 potentials may originate from this degradation process. 419 Carbonate solvent decomposition due to the attack of oxygen 420 species has also been reported in the context of Li-O2 421 batteries.^{27–29} This represents another possible mechanism 422

423 for lattice oxygen loss in addition to oxygen gas evolution. In 424 the simplest case where we safely assume only O atoms in O_2 425 gas originate from $Li_{1.3}Nb_{0.3}Mn_{0.4}O_2$ cathode material, the total 426 lattice O loss from a cathode containing 2.66 mg of active 427 materials was 0.11 μ mol, which corresponds to 0.38 mol % of 428 oxygen ion vacancy in the delithiated cathode and a capacity of 429 4.48 mAh/g. Although some of the first charge capacity may 430 also come from Li_2CO_3 oxidizes to CO_2 via a 2 e⁻/ CO_2 process 431 and side reactions from electrolyte decomposition, it is evident 432 that the redox process of O^{2-} to O^{n-} (0 < n < 2) species 433 accounts for the majority of the first charge capacity above 4.3 434 V (215 mAh/g) and the first discharge capacity (290 mAh/g) 435 in $Li_{1.3}Nb_{0.3}Mn_{0.4}O_2$ cathode.

The DEMS results also reveal that capacity contribution from 437 O extraction from the oxide lattice occurs above ~4.5 V. This mechanism is active during the first charge which disappears in 439 the following cycles. This is consistent with the observation on 440 the CV studies, where the oxidation peak centered at 4.7 V was 441 observed only during the first scan. The combined results 442 suggest that the peak at 4.7 V is likely related to O²⁻ oxidation 443 to O₂ gas. The peak centering at 4.5 V, therefore, is attributed 444 to the oxidation O^{2-} anion to O^{n-} (0 < n < 2) species. While 445 both O₂ gas evolution and lattice oxygen oxidation occur in the 446 first charge, the following cycles involve only the redox of O²⁻ 447 to O^{n-} (0 < n < 2) species, signaled by the single oxidation peak at 4.5 V. The continuous decrease in peak intensity along with scanning indicates that the lattice anion redox process is highly 450 irreversible. After merely nine cycles, the O redox process no 451 longer participates.

3.3. Structural, Chemical, and Morphological Evolu-453 tion during the First Delithiation. To gain further insights 454 on structural and chemical changes during the first charge, we 455 resorted to chemical delithiation, which allows for the 456 preparation of samples in the large quantity needed for a 457 number of analytical techniques. This approach also allows us 458 to monitor morphological evolution as large single crystals can 459 be used directly without the prior milling process, a necessary 460 step to electrochemically charge and discharge the sample. 461 Pristine Li_{1,3}Nb_{0,3}Mn_{0,4}O₂ crystals were mixed with various 462 amount of nitronium tetrafluoroborate oxidant in acetonitrile to 463 prepare a series of $Li_xNb_{0.3}Mn_{0.4}O_2$ (x = 1.21, 1.1, 1.06, 1.03, 464 0.92, 0.87, 0.81, 0.76, 0.64, 0.56, 0.49, 0.40, 0.32, 0.22, 0.13, 465 0.01, and 0) samples at different states of charge, which were 466 subsequently examined by synchrotron X-ray and neutron 467 diffraction, hard and soft X-ray absorption spectroscopy, and 468 SEM. While the Li content was determined by ICP 469 measurements, the Mn/Nb ratio in each sample was verified 470 to be consistent with the calculated value of 1.33 by using 471 energy dispersive X-ray spectroscopy. Figure 5a shows the powder XRD patterns collected at 11-BM at the Advanced Photon Source. As discussed earlier, the pristine Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ is phase pure with a rock-salt crystal structure $(Fm\overline{3}m; a = 4.1954(1) \text{ Å})$. The 4a sites are occupied by Li, Nb, 476 and Mn cations, whereas the 4b sites are occupied only by O 477 anions. Oxygen vacancy was not detected in the pristine sample. With Li extraction, a single rock-salt phase remained when the lithium content is above 0.9 (x > 0.9). Further 480 removing Li from the structure led to peak broadening and peak shifting toward to high angle, suggesting an overall 482 reduction in lattice dimension. Similar results were also 483 observed in neutron patterns collected on several samples in 484 the series, as shown in Figure 5b. Joint X-ray and neutron 485 Rietveld refinement was performed in cases where the same

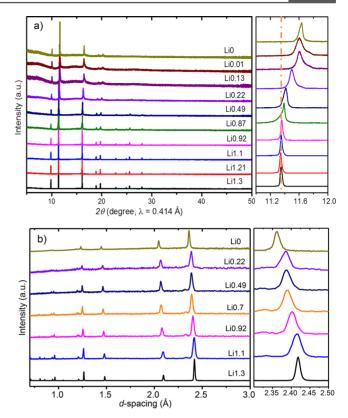


Figure 5. (a) Synchrotron X-ray diffraction and (b) monochromatic neutron diffraction patterns collected on chemically delithiated $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_2$ crystals. For neutron measurement, Li1.3 and Li0 samples were measured at SNS (POWGEN) using TOF, while Li1.1, Li0.92, Li0.7, Li0.49, and Li0.22 samples were measured at NIST (BT-1) using a single wavelength of $\lambda = 1.19$ Å. Note that the Li contents were determined by ICP measurements where an error range of up to ± 0.06 is possible.

sample was examined by both techniques. Figure S2 and Table 486 t2 2 show the results obtained from Rietveld refinement of these 487 t2 XRD patterns. The structural transformation can be separated 488 into two regions: single phase (phase 1) behavior when x > 0.9 489 (region I) and a two-phase (phase 2 and 3) behavior when 0 < 490x < 0.9 (region II). The unit cell volume and phase fraction as a 491 function of Li content were constructed from the refinement 492 and shown in Figures 6a and b, respectively. The Vegard's law 493 f6 is only followed in region I, where the total volume change is 494 ca. 0.2%. This is consistent with the participation of simple 495 cation redox from Mn³⁺ to Mn⁴⁺ along with the extraction of 496 0.4 Li⁺ from the Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ structure. Complex mixed 497 oxygen activities are likely involved in region II, where phases 2 498 and 3 with the same rock-salt crystal structure but different 499 lattice dimension evolve along with the extraction of Li. Smaller 500 sized phase 3 reaches the maximum fraction when x is ~ 0.5 , 501 whereas phase 2 becomes the main phase with further Li 502 removal. Combining with the results from the electrochemical 503 studies, we propose that lattice O^{2-} oxidation to O^{n-} (0 < n < 504 2) mainly occurs in phase 3, whereas loss of O from the lattice 505 mainly occurs in phase 2. This was further supported by results 506 from the joint X-ray and neutron refinements (Figure S3), 507 which revealed that ~2 and 7.8 mol % of oxygen ion vacancies 508 exist in the delithiated $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_{2-\delta}$ with x = 0.2 and 0, 509 respectively. Compared to the oxygen ion vacancies in the 510 electrochemically charged samples, the much higher concen- 511 tration is likely due to the fact that chemical delithiation was 512

Table 2. Summary of Structural Parameters in $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_{2-\delta}$ ($0 \le x \le 1.3$) Determined from Rietveld Refinement of Synchrotron X-ray Diffraction and Neutron Data^a

x	1.3	1.21	1.1	0.92	0.87	0.49	0.22	0.13	0.01	0
V_1 (Å ³)	73.845(1)	73.839(1)	73.689(1)	73.544(1)						
V_2 (Å ³)					73.84(1)	73.295(1)	70.838(1)	68.93(1)	68.89(1)	
V_3 (Å ³)					72.877(2)	72.494(1)	68.80(2)	67.07(3)	66.69(1)	68.34(1)
n_1	1.0	1.0	1.0	1.0						
n_2					0.57(1)	0.24(1)	0.93(1)	0.84(1)	0.93(1)	
n_3					0.43(1)	0.76(1)	0.07(1)	0.16(1)	0.07(1)	1.0
d_1 (Å)	2.0965(1)	2.0976(1)	2.0962(1)	2.0948(1)						
d_2 (Å)					2.0976(5)	2.0736(7)	2.0690(2)	2.0500(4)	2.0495(3)	
d_3 (Å)					2.0885(4)	2.0667(4)	2.0541(3)	2.0315(3)	2.0276(7)	2.0444(1)
$100(U_{\rm iso1})~({\rm \AA}^2)$	1.13(1)	1.22(1)	1.44(1)	1.47(1)						
	1.72(1)	1.90(1)	2.18(1)	2.28(2)						
$100(U_{\rm iso2})~({\rm \AA}^2)$					1.55(3)	2.39(1)	4.11(1)	4.75(6)	3.03(4)	
					2.53(5)	3.15(1)	4.85(1)	6.08(9)	3.59(5)	
$100(U_{\rm iso3})~({\rm \AA}^2)$					2.92(4)	2.39(1)	4.11(1)	4.75(6)	3.03(4)	5.46(6)
					2.75(6)	3.15(1)	4.85(1)	6.08(9)	3.59(5)	6.15(8)
δ	0(0)		0(0)			0(0)	0.02(1)			0.08(1)
$_{\rm w}R_{\rm p}$ (%)	9.22	6.78	6.85	7.40	7.25	8.91	6.71	8.70	6.91	8.16

 $^{a}V_{1}$, V_{2} , V_{3} , n_{1} , n_{2} , n_{3} , d_{1} , d_{2} , d_{3} , U_{iso1} , U_{iso2} , and U_{iso3} represent the unit cell volume, phase fraction, bond distance of Li/Mn/Nb–O), and thermal factors for Li/Nb/Mn and O in phase 1, 2, and 3, respectively. δ represents oxygen anion vacancy in each phase, while $_{w}R_{p}$ represent the residual factor of the refinement.

513 performed in an open system that shifts the equilibrium toward 514 more gas evolution. We also like to point out that protons were 515 detected on the chemically delithiated oxides based on the 516 prompt-gamma activation analysis (PGAA). This is likely 517 molecular in nature as delithiated samples generally have higher 518 surface area (as shown in the SEM images in Figure 9) and 519 tend to absorb water during brief air exposure. However, it is 520 possible that the detected protons may originate from cation 521 exchange between Li⁺ and H⁺, as previously reported on the 522 classic layered oxides. ³⁰ Further analysis is needed to fully 523 understand the source of protons in these samples.

The kinetic properties of delithiation were evaluated by the relationship between the molar ratio of oxidant/oxide used and the residual Li content in the sample (Figure 6c), as determined by ICP. While a linear relationship is apparent in region I, significant deviation is seen in region II, further confirming the complex nature of mixed anion activities at lower Li contents.

Hard X-ray absorption spectroscopy correlates the changes in 531 the absorption edge energy to the variations in the average oxidation state of the absorbing atoms being analyzed in the bulk material.31,32 The technique also probes the local and electronic structures near the absorbing atoms and has the ability to reveal element-specific structural changes in the samples. Due to the energy limit of the XAS beamline at SSRL, Nb spectra were not collected in this study. A previous report 538 from Yabuuchi et al. indicated that Nb remains at 5+ during the entire charge/discharge process.²² The normalized spectra of 540 Mn K-edge and XANES spectra of the chemically delithiated Li_xNb_{0.3}Mn_{0.4}O₂ series are shown in Figures 7a and b, 542 respectively. The spectrum of pristine $Li_{1.3}Nb_{0.3}Mn_{0.4}O_2$ is consistent with that of Mn3+ collected on the standard 544 reference. Substantial blue-shift of the edge energy was observed as the lithium content was reduced from 1.3 to 0.9, 546 consistent with the oxidation of Mn³⁺ to Mn⁴⁺. Negligible 547 changes were observed in samples with the Li content below 548 0.9. The edge position, defined by Photoelectron Energy Origin (E_0) , is a commonly used parameter for extracting edge energy 550 level in XANES spectra. 33 Figure 7c compares the edge position as a function of lithium content in $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_2$ samples. It 551 is clear that Mn *K*-edge energy shifts toward higher value in a 552 near linear fashion when x > 0.9 (region I) whereas it remains 553 nearly constant when 0 < x < 0.9 (region II). This is consistent 554 with the results from X-ray and neutron diffraction studies, 555 further confirming that Mn is only redox active in region I.

Further changes were observed in the intensity of Mn pre- 557 edge absorption peaks arising from the dipole forbidden 1s \rightarrow 558 3d electronic transitions, which are typically weak in the 559 transition metals. In the presence of 3d and 4p orbital 560 hybridization, often resulting from structural distortion in local 561 symmetry or noncentrosymmetric environment between the 562 metal and oxygen coordination, the transitions are made 563 partially allowed, and the peaks become much stronger. 34-36 As 564 shown in Figure 7d, the intensity of the pre-edge absorption 565 peaks is similar in region I, which becomes noticeably stronger 566 in region II. This suggests that although Mn redox activities are 567 not involved in region II, the nature of Mn-O bond is altered 568 in these samples, providing further evidence for oxygen redox 569 activities in this region as the processes are likely behind the 570 changes in local symmetry and environment of metal-ligand 571 coordination. Similar to the edge shift observed in Figures 7a 572 and b, the absorption energy of the pre-edge peaks also 573 experienced blue shift in region I while maintaining nearly 574 constant in region II, corroborating with the observation of Mn 575 redox activity in region I only.

Oxygen redox activities during delithiation of 577 Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ were investigated by soft XAS that directly 578 probes the chemical changes of the element as a function of 579 penetration depth. The depth profiling from the surface to bulk 580 were achieved by using two different detectors in total electron 581 yield (TEY) and fluorescence yield (FY) modes, which have a 582 typical probing depth of 5 and 50 nm, respectively. Figures 8a 583 68 and b show the evolution of TEY and FY O K-edge XAS 584 spectra as a function of Li content in Li_xNb_{0.3}Mn_{0.4}O₂. In both 585 cases, the spectra can be separated into the pre-edge region and 586 postedge region at the black dashed line (533 eV) shown in the 587 figures. Features in the postedge region are often attributed to 588

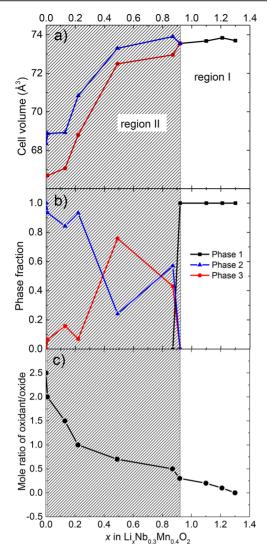


Figure 6. (a and b) Cell volume and phase fraction as a function of x in delithiated $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_2$ samples and (c) relationship between the molar ratio of oxidant/oxide and residue Li content in chemically delithiated $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_2$ samples.

 $O1s \rightarrow O2p-TM4s4p$ hybridization, while those in the pre-edge 590 region are attributed to O1s \rightarrow O2p-TM3d hybridization. 591 Due to the crystal field effect and octahedral coordination of oxygen, the pre-edge peaks are often represented by multiplets between 528 and 533 eV. As the O2p and TM3d band electrons are of most interest to redox activities, we focus on 595 the analysis in the pre-edge region. It is clear that as lithium is extracted from Li_{1,3}Nb_{0,3}Mn_{0,4}O₂, both TEY and FY spectra exhibit a significant increase in the pre-edge peak intensity. This increase is often used as a qualitative measure for the generated 599 holes left by electron extraction from either oxygen or TM at 600 the O2p-TM3d energy levels. 39-41 A new shoulder peak at 601 ~529 eV also appeared and gradually grew along with 602 delithiation, suggesting the involvement additional O-TM 603 hybridization (referred to as p-band) during the process. Due 604 to similarity between the p-band and the pre-edge absorption 605 peak often observed in peroxides and superperoxides, 22,40,42,43 606 we speculate this new O-TM hybridization arises from the 607 interaction between oxygen anions as a result of oxygen redox 608 activities. Note that similar results were previously reported on 609 the LMR cathode materials. 22,40

To better understand the oxygen redox activities as a 610 function of Li content, quantifications of peak features in both 611 TEY and FY O K-edge XAS spectra were performed, and the 612 results are shown in Figures 8c and d. The detailed peak fitting 613 method is also shown in Figure S4. For both TEY and FY 614 spectra, the ratio between the pre-edge peaks and postedge 615 peaks continuously increase with lithium extraction, as shown 616 in Figure 8c. This confirms electron extraction from O2p and 617 TM 3d hybridization and agrees with the previous report by 618 Yabuuchi et al.²² It is, however, unclear on the contribution 619 from TM and O due to the hybridization nature between them. 620 The quantification on the p-band intensity, on the other hand, 621 provides an opportunity to directly probe oxygen redox 622 activities. As shown in Figure 8d, the initial p-band intensity 623 is fairly low in the pristine Li_{1.3}Nb_{0.3}Mn_{0.4}O₂ and remains nearly 624 constant below Li content of ~0.9, suggesting negligible 625 interactions between oxygen anions or oxygen redox activities. 626 As x decreases to below 0.9, there is an increase in the p-band 627 intensity, and the trend continues to full delithiation (x = 0). 628 The results suggest a continuous increase in oxygen valence 629 states in this region and the participation of oxygen redox for 630 charge compensation. Combined with the results from the Mn 631 K edge XAS spectra which shows that Mn is active when x > 6320.9 and inactive when x < 0.9, the quantification of O K-edge 633 XAS spectra enables the understanding of complete charge 634 compensation mechanism during delithiation of 635 Li_{1,3}Nb_{0,3}Mn_{0,4}O₂ crystals. Note that the *p*-band intensity in 636 the x < 0.9 region is generally higher in the FY mode than that 637 in the TEY mode, consistent with a difference in oxygen 638 activities, likely enhanced lattice O loss on the surface.

The evolution of particle morphology during the first 640 delithiation is revealed by the SEM images collected on the 641 series of delithiated crystal samples (Figure 9). Some surface 642 f9 roughing was observed but the particles remain intact when x > 6430.9. With further lithium extraction, large cracks begin to 644 appear, which tend to propagate across the entire particle, 645 leading to the eventual fracturing of the crystals. The number of 646 cracks on each crystal increases along with the decrease in x but 647 appears to reach the maximum at a Li content of 0.5-0.6. This 648 coincides with the occurrence of maximum fraction of phase 3, 649 as shown in Figure 6b. The change in morphology is also 650 consistent with the fact that Mn is redox active when x > 0.9 651 while O is redox active when x < 0.9. The participation of 652 oxygen redox appears to cause significant morphological 653 damage. Our results also suggest that lattice oxidation of O²⁻ 654 to O^{n-} (0 < n < 2) is more damaging than O_2 gas evolution, 655 although it is possible that particles become more stable when x 656 is less than 0.5-0.6 as mechanical stress is released by certain 657 cracks and fractures at that point. Further evaluation on oxygen 658 oxidation and mechanical damage in Li-excess oxides is 659 warranted, but we emphasize that particle cracking and 660 fracturing create fresh surfaces which can contribute to 661 increased O loss from the lattice and side reactions with the 662 electrolyte. Successful surface stabilization strategies such as 663 elemental segregation and coating treatment therefore need to 664 take consideration in particle morphology evolution during 665 cycling. 666

4. CONCLUSION

Disordered, Li-excess transition-metal oxide cathodes are 667 capable of delivering high capacities and are promising next- 668 generation LIB cathodes. In this study, uniform and phase-pure 669 Li $_{1.3}$ Nb $_{0.3}$ Mn $_{0.4}$ O $_2$ single crystals were synthesized by a molten- 670

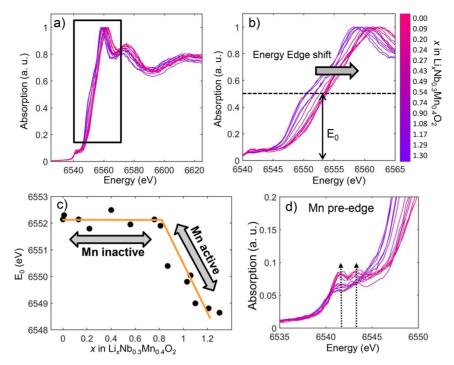


Figure 7. (a and b) Mn K-edge hard XAS and XANES spectra, (c) XANES energy edge (E_0) as a function of Li content in Li_xNb_{0.3}Mn_{0.4}O₂ samples, and (d) Mn K-edge pre-edge spectra.

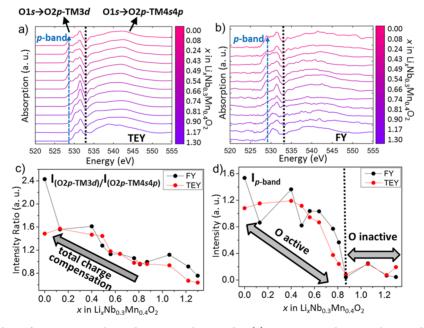


Figure 8. (a and b) O K-edge soft XAS spectra obtained in TEY and FY modes, (c) intensity ratio between the pre-edge and postedge absorption peaks as a function of lithium content, and (d) intensity of the p-band as a function of lithium content. In panels a and b, black dashed line divides the pre- and postedge regions, and the blue dashed arrow follows the evolution of the p-band intensity.

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671 salt method for the first time and used as a diagnostic tool to 672 understand the charge compensation mechanism during Li 673 extraction and insertion. Electrochemical evaluation suggests 674 structural irreversibility after the first cycle, leading to capacity 675 and voltage fade of the cathode. Both CO_2 and O_2 gas 676 evolution was found during the first cycle, with the latter only 677 accounting for ~1% of the charge capacity, in addition to the 678 contribution of ~35% capacity from the $Mn^{3+/4+}$ redox couple. 679 A large fraction of capacity therefore originates from the redox 680 process of O^{2-}/O^{n-} (0 < n < 2). Joint refinement on

synchrotron X-ray and neutron diffraction patterns of $_{681}$ Li $_x$ Nb $_{0.3}$ Mn $_{0.4}$ O $_2$ series showed that the oxide undergoes a $_{682}$ single-phase reaction involving Mn $^{3+/4+}$ redox reaction when $_{683}$ 0.9 < x < 1.3 and a two-phase reaction involving mixed O $^{2-}$ / $_{684}$ O $^{n-}$ (0 \leq n < 2) reactions when 0 < x < 0.9. For the fully $_{685}$ delithiated sample, \sim 7.8 mol % of oxide-ion vacancies were $_{686}$ found, resulting from O loss from the lattice. Cracks and $_{687}$ fractures initiated and intensified with deep lithium extraction, $_{688}$ which serves as a means to release the mechanical stress $_{689}$

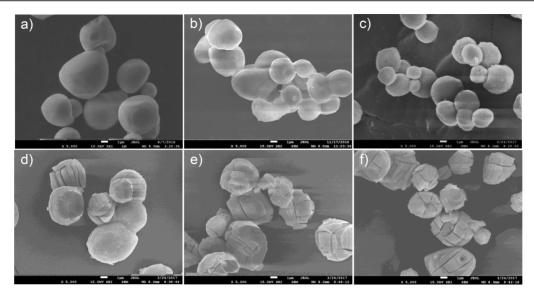


Figure 9. SEM images of chemically delithiated $\text{Li}_x \text{Nb}_{0.3} \text{Mn}_{0.4} \text{O}_2$ crystals: x = (a) 1.3, (b) 1.1, (c) 0.87, (d) 0.76, (e) 0.56, and (f) 0.13.

690 endured by the large crystals during the oxygen redox 691 processes.

692 ASSOCIATED CONTENT

693 Supporting Information

694 The Supporting Information is available free of charge on the 695 ACS Publications website at DOI: 10.1021/acs.chemma-696 ter.7b05036.

SEM image of carbon mixed LiNb_{0.3}Mn_{0.4}O₂ crystals after ball milling, Rietveld refinement of synchrotron X-ray diffraction patterns collected on chemically delithiated Li_xNb_{0.3}Mn_{0.4}O₂ crystals, Rietveld refinement of synchrotron X-ray and neutron diffraction patterns collected on chemically delithiated Li₀Nb_{0.3}Mn_{0.4}O₂ crystals, and process used to quantify O K-edge XAS data (PDF)

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