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Title

A method for quick assessment of CO2 storage capacity in closed and semi-closed saline formations

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Abstract: Saline aquifers of high permeability bounded by overlying/underlying seals may be surrounded laterally by low-permeability zones, possibly caused by natural heterogeneity and/or faulting. Carbon dioxide $(CO₂)$ injection into and storage in such "closed" systems with impervious seals, or "semi-closed" systems with nonideal (lowpermeability) seals, is different from that in "open" systems, from which the displaced brine can easily escape laterally. In closed or semi-closed systems, the pressure buildup caused by continuous industrial-scale $CO₂$ injection may have a limiting effect on $CO₂$ storage capacity, because geomechanical damage caused by overpressure needs to be avoided. In this research, a simple analytical method was developed for the quick assessment of the $CO₂$ storage capacity in such closed and semi-closed systems. This quick-assessment method is based on the fact that native brine (of an equivalent volume) displaced by the cumulative injected $CO₂$ occupies additional pore volume within the storage formation and the seals, provided by pore and brine compressibility in response to pressure buildup. With nonideal seals, brine may also leak through the seals into overlying/underlying formations. The quick-assessment method calculates these brine displacement contributions in response to an estimated average pressure buildup in the storage reservoir. The $CO₂$ storage capacity and the transient domain-averaged pressure buildup estimated through the quick-assessment method were compared with the "true" values obtained using detailed numerical simulations of $CO₂$ and brine transport in a twodimensional radial system. The good agreement indicates that the proposed method can produce reasonable approximations for storage-formation-seal systems of various geometric and hydrogeological properties. 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36

Keywords: geological CO₂ sequestration; storage capacity; saline aquifer; pressure buildup; numerical simulation 37 38

39 **1. Introduction**

40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 Geological carbon dioxide (CO_2) sequestration in deep formations (e.g., saline aquifers, gas and oil reservoirs, and coal beds) is a promising measure for mitigating the impact of climate change (Bachu et al., 1994, 2002; Koide et al., 1992; IPCC, 2005; van der Meer, 1992). Reliable estimates are needed for the $CO₂$ storage capacity of geologic basins (Bradshaw et al., 2007). Currently, basin-scale storage capacity is often estimated based on the effective pore volume of suitable formations (i.e., those formations with sufficient injectivity, size, and long-term $CO₂$ containment capability). The effectiveness, or the storage efficiency factor, of suitable formations describes the fraction of total pore space available for $CO₂$ storage, limited by heterogeneity, buoyancy effects, residual water saturation, etc. (Bachu and Adams, 2003). Guidelines for estimating the storage capacity of deep saline formations were recently developed by the Capacity and Fairways Subgroup of the Geological Working Group of the U.S. Department of Energy (USDOE) Carbon Sequestration Regional Partnerships (USDOE, 2007). The current practice generally involves estimating storage capacity of "open" formations (Figure 1, top), from which the native fluid can easily escape laterally and make room for the injected $CO₂$ (e.g., Doughty and Pruess, 2004; Holloway et al., 1996; Shafeen et al., 2004; van der Meer, 1995). For such open formations, the pressure buildup caused by $CO₂$ injection is usually not a limiting factor except for maximum bottom-hole pressure at the injection well. However, the large amount of native brine laterally displaced by injected $CO₂$ in open systems may have a hydrological and geochemical impact on shallow groundwater

60 61 resources (Birkholzer et al., 2007; Nicot, 2008), an issue not addressed directly in this paper.

62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 In certain geological situations, a storage basin may be composed of a number of compartmentalized reservoirs laterally separated by low-permeability zones. These zones may be formed by natural heterogeneity and/or faulting. When such a reservoir, bounded vertically by impervious seals, is surrounded on all sides by barriers of very low permeability, this reservoir acts as a "closed" system (Figure 1, middle) (i.e., there is negligible hydraulic communication with other formations during the injection period of interest, usually 30–50 years). Evidence of such closed systems has been found in hydrocarbon reservoirs, as indicated by sharp changes in fluid pressure along their boundaries (Muggeridge et al., 2004; Neuzil, 1995; Puckette and Al-Shaieb, 2003). Examples of such closed systems also include natural $CO₂$ reservoirs of high purity, which can be used as analogues for geological $CO₂$ sequestration (e.g., Allis et al., 2001; Pearce et al., 1996; Stevens et al., 2001). When large volumes of $CO₂$ are injected into a compartmentalized formation, which acts like a closed system (with the time scale of interest being the $CO₂$ injection period), a significant pressure buildup will be produced (e.g., Holloway et al., 1996; Polak et al., 2004). This pressure buildup can severely limit the CO2 storage capacity, because overpressure-associated geomechanical damage needs to be avoided (Rutqvist and Tsang, 2002; Rutqvist et al., 2007). In this case, the storage capacity mainly depends on pore and brine compressibilities that provide expanded pore space available for storing the injected $CO₂$, and on the maximum pressure buildup that the formation can sustain.

82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 Of course, the overlying and underlying seals of a storage aquifer are not perfectly impervious, allowing the pressure buildup caused by $CO₂$ injection and storage to partially dissipate into and through these seals. In this case, the saline aquifer acts like a "semi-closed" system (Figure 1, bottom), allowing some fraction of the displaced brine to migrate into and through the overlying and underlying sealing units, which in turn would increase the storage capacity for $CO₂$. (Meanwhile, the stored $CO₂$ is safely contained within the storage formation because of permeability and capillary barriers.) The importance of this vertical interlayer communication mostly depends on the permeability of the seals, which can vary widely (from 10^{-23} to 10^{-16} m², or from 10^{-8} to 10^{-1} mD) depending on their hydrogeological characteristics (e.g., Domenico and Schwartz, 1998; Hart et al., 2006; Hovorka et al., 2001; Neuzil, 1994). Relatively permeable sealing units (e.g., with permeability on the order of 10^{-18} m² or higher) may allow considerable vertical brine leakage out of the storage reservoir over the injection period. In this case, the pressure buildup may be reduced, and pressure constraints may not be a limiting factor in $CO₂$ storage.

97 98 99 100 101 102 103 104 Our research aims at developing a method for the quick assessment of $CO₂$ storage capacity in deep closed and semi-closed saline formations, complementing existing methods for capacity estimates in open systems (USDOE, 2007). This method can be used to estimate the storage efficiency factor and the transient domain-averaged pressure buildup. The validity of the method is demonstrated by comparing the estimated storage capacities to the "true" values calculated through detailed modeling of multiphase flow and multicomponent transport of $CO₂$ and brine. The modeling was conducted using the TOUGH2/ECO2N code, which has been tested and compared with other codes (Pruess,

105 106 107 108 2005; Pruess et al., 2004). The validity range is demonstrated for a range of hypothetical formation-seal systems, with varying lateral radial extent (i.e., pore volume) and hydrogeological properties (i.e., permeability and pore compressibility) of the storage formation and sealing units.

109 2. A Quick-Assessment Method for CO₂ Storage Capacity

110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 We developed a simple method for assessing the storage capacity of closed and semiclosed storage formations. The basic principle is that $CO₂$ injection into these systems will lead to pressurization (pressure buildup), because an additional volume of fluid needs to be stored. The injected $CO₂$ displaces an equivalent volume of native brine, which may either (1) be stored in the expanded pore space in the storage formation, (2) be stored in the expanded pore space in the seals, or (3) leak through the seals into overlying/underlying formations. The quick-assessment method predicts the pressurebuildup history over a given injection period and the "actual" storage efficiency factor at the end of injection. We define the storage efficiency factor, *E*, as the volumetric fraction of stored $CO₂$ per unit initial total pore volume of the storage formation, similar to the earlier definition for open systems (USDOE, 2007). The method is designed to provide capacity estimates at early stages of site selection and characterization, when (1) quick assessments of multiple sites may be needed and when (2) site characterization data are rather sparse. More specifically, the estimated pressure increase caused by injection and storage of a specified volume of $CO₂$ can be compared to a sustainable pressure threshold, which is the maximum pressure that the formation can sustain without geomechanical damage. Alternatively, one may determine the maximum $CO₂$ volume 127 that can be injected without jeopardizing the geomechanical structure of the formation-

128 seal system.

129 **2.1. Simplifications and Assumptions**

130 131 132 Several simplifications and assumptions of both reservoir characteristics (geometric and hydrogeological properties) and processes made in the quick-assessment method are outlined below for an idealized, two-dimensional radial formation-seal system:

133 • The homogeneous storage formation for CO₂ sequestration is of radial extent *R* and thickness B_f , with an initial porosity ϕ_f . The initial total pore volume is 135 $V_f = \phi_f AB_f = \pi R^2 \phi_f B_f$, where *A* is the horizontal area. The storage formation has a pore compressibility β_p (134 *p f ^f* ∂ $=\frac{1}{4}$ $\frac{\partial \phi'}{\partial x}$ $\frac{1}{\phi_f} \frac{\partial \phi}{\partial p}$, where ϕ'_{f} is the storage formation porosity, dependent on pressure change), which includes the possible contribution of vertical formation expansion and reflects the confining pressure and overburden stress prior to $CO₂$ injection. 136 137 138 139

140 • The upper and lower homogeneous seals have a uniform, identical thickness, B_s , permeability k_s , porosity ϕ_s , and pore compressibility β_{ps} . The total pore volume of 142 **both seals is** $V_s = 2\phi_s AB_s$. 141

• The native brine has compressibility, $\beta_w = \frac{1}{\rho_w} \frac{\partial \rho_y}{\partial p}$ *w ^w* ∂ $=\frac{1}{2}$ ρ 143 • The native brine has compressibility, β_w (= $\frac{1}{2} \frac{\partial \rho_w}{\partial x}$), representing the change in brine density (ρ_w) in response to pressure buildup, and viscosity, μ_w , dependent on temperature, pressure, and salinity at the initial time of injection. 144 145

147 148 149 146 • The above hydrogeological parameters are assumed to be constant over the relevant range of pressure conditions, from the initial hydrostatic pressure to the elevated pressure value under final storage conditions. Only porosity changes are considered in response to pressure increases.

151 152 153 150 • The storage formation has uniform pressure buildup at any time of injection, independent of formation permeability. This overpressure decreases linearly through the seals to the hydrostatic pressure (prior to $CO₂$ injection) assumed at the top of the overlying seal and at the bottom of the underlying seal.

154 • All injected CO_2 mass is contained as a CO_2 -rich phase, with negligible dissolved $CO₂$ mass within the storage formation. The total volume of stored $CO₂$ depends on CO2 density, which in turn depends on temperature and transient pressure conditions. 155 156

158 157 • Native brine leakage occurs through the entire formation-seal interface with a uniform leakage rate, independent of $CO₂$ plume extent.

159 160 161 162 163 The validity of some of these assumptions is discussed in Section 4, based on the detailed simulation results presented in Section 3. Note that the storage formation can have any shape with varying thickness, because only its total pore volume is used in the quickassessment method. Specifications on the geometry of the storage formation have been chosen for easier comparison with numerical simulation results.

164 **2.2. Basic Equations**

165 166 167 168 169 170 171 The quick-assessment method considers that the pore volume needed to store injected CO_2 , $V_{CO_2}(t_1)$, after a given injection time, t_1 , is provided by three contributions: (1) the expanded storage volume in the storage formation resulting from pressure buildup, (2) the expanded storage volume within the seals resulting from pressure buildup, and (3) the volumetric leakage of brine into the formations above the upper seal and below the lower seal. The expanded storage volume is caused by both brine and pore compressibility. A simple expression describes this volumetric relationship, as follows:

172
$$
V_{CO2}(t_1) = (\beta_p + \beta_w)\Delta p(t_1)V_f + 0.5(\beta_{ps} + \beta_w)\Delta p(t_1)V_s + \int_0^{t_1} \frac{2Ak_s\Delta p(t)}{\mu_wB_s}dt, \qquad (1)
$$

where $\Delta p(t_i)$ is the pressure buildup at time t_i , $\Delta p(t)$ $(t = [0, t_i])$ is the transient pressure buildup from the beginning to the end of injection, and the factor of 0.5 stems from the assumption of linear pressure buildup from zero at the top of the overlying seal (and the bottom of the underlying seal) to the storage-formation value at the formation-173 174 175 176

seal interfaces. Each of the three terms on the right-hand side of Equation (1) corresponds to one of the three storage contributions mentioned above. Equation (1) essentially links $V_{CO2}(t_1)$ to the average pressure buildup in the storage formation. By solving Equation (1) for t_1 , the total pressure buildup in the closed or semi-closed formation can be assessed as a function of $V_{CO2}(t_1)$. 177 178 179 180 181

182 183 Based on the definition of the storage efficiency factor and Equation (1), the storage efficiency factor, $E(t_i)$, for a semi-closed system can be calculated:

184
$$
E(t_I) = (\beta_p + \beta_w)\Delta p(t_I) + 0.5(\beta_{ps} + \beta_w)\frac{V_s}{V_f}\Delta p(t_I) + \int_0^{t_I} \frac{2Ak_s\Delta p(t)}{\mu_wB_sV_f}dt, \qquad (2)
$$

185 186 187 188 189 190 191 where the storage efficiency factor consists of three individual efficiency contributions from expanded pore volume in the storage formation and the seals, as well as from brine leakage into the underlying and overlying formations. To compare the relative importance of the three individual contributions, we define the volumetric fractions of displaced brine stored in the storage formation (F_f) , in the seals (F_s) , and in the overlying/underlying formations (F_l) , relative to the total pore volume storing CO_2 , as follows:

192
$$
F_f = (\beta_p + \beta_w) \Delta p(t_I) V_f / V_{CO2}(t_I),
$$
 (3a)

193
$$
F_s = 0.5(\beta_{ps} + \beta_w)\Delta p(t_I)V_s/V_{CO2}(t_I),
$$
 (3b)

194
$$
F_{l} = \int_{0}^{t_{l}} \frac{2Ak_{s}\Delta p(t)}{\mu_{w}B_{s}}dt / V_{CO2}(t_{l}).
$$
 (3c)

195 By definition, F_f , F_s , and F_l add up to one. Note that from these volumetric fractions, one can calculate the total volumes of the displaced brine leaking into other formations and stored in the seals and the storage formation, by multiplying these fractions by the volume of stored $CO₂$ at the final storage condition. 196 197 198

199 200 201 202 Note that V_{CO2} is not the total volume of $CO₂$ at the injection condition; it is the total pore volume occupied by injected $CO₂$ under the final storage condition, depending on the density of CO_2 -rich phase. The necessary CO_2 storage capacity for a given site is often provided in total CO₂ mass, M_{CO2} , instead of V_{CO2} . Conversion of volume to mass is achieved through $M_{CO2} = \rho_{CO2}(t_1) V_{CO2}$, in which the CO₂ density, ρ_{CO2} , is evaluated at pressures and temperatures representing the final storage conditions. Because the pressure buildup caused by injection is not known beforehand for a given total $CO₂$ mass, the $CO₂$ density at storage conditions is either estimated a priori (in anticipation of an estimated pressure buildup) or determined in an iterative procedure, using the calculated average pressure to correct the density and vice versa. 203 204 205 206 207 208

209 **2.3. Application to Closed Systems**

210 211 212 213 In a closed system, the available volume for storage of $CO₂$ is provided only by the expansion of the pore volume and the increased brine density in response to pressure buildup in the storage formation. Equation (1) can then be simplified to the following linear expression:

214
$$
V_{CO2}(t_1) = (\beta_p + \beta_w)\Delta p(t_1)V_f
$$
 (4)

215 This equation can be used, for example, to estimate the maximum storage capacity for a 216 given sustainable pressure buildup, Δp_{max} . Similarly, one can calculate the expected

average pressure buildup, $\Delta p(t_1)$, for a given total volume of stored CO₂ or a given CO₂ mass. 217 218

219 220 The storage efficiency factor of $CO₂$ storage in a closed system with average pressure buildup $\Delta p(t_1)$ can be derived from a simplification of Equation (2)

221
$$
E = E_p(\Delta p(t_1)) + E_b(\Delta p(t_1)) = (\beta_p + \beta_w)\Delta p(t_1),
$$
 (5)

222 223 224 225 226 227 228 229 where E_p is the storage efficiency factor caused by pore compressibility, and E_b is the storage efficiency factor produced from brine compressibility. Inserting the sustainable pressure buildup, Δp_{max} , into Equation (5) results in the maximum storage efficiency. For example, using $\Delta p_{\text{max}} = 6.0$ MPa, a pore compressibility of 4.5×10^{-10} Pa⁻¹ and a brine compressibility of 3.5 \times 10⁻¹⁰ Pa⁻¹, we arrive at $E_p = 0.0027$ and $E_b = 0.0021$, and $E =$ 0.0048. In other words, less than half a percent of the total pore volume of a closed system would be available for the volumetric storage of $CO₂$ in a closed system during the injection period.

230 **2.4. Application to Semi-Closed Systems**

231 232 233 234 235 236 237 Unlike the linear relationship of the total volumetric storage capacity and pressure buildup to pore and brine compressibilities for a closed system, such relationships for a semi-closed system are nonlinear and transient, with the pressure buildup in the storage formation affecting leakage rate through the seals, and vice versa. This makes solving of Equation (1) more complicated; however, a solution can be achieved through a simple numerical integration in time. For this purpose, the injection time period $[0, t_I]$ can be discretized into a number (n) of equally spaced time intervals of duration Δt to form a

time series: $t_0, t_1, ..., t_{i-1}, t_i, ..., t_{n-1}, t_n$, with $t_0 = 0$ and $t_n = t_1$. Equation (1) converts into its discrete form as follows: 238 239

240
$$
V_{CO2}(t_i) - \frac{2Ak_s\Delta t}{\mu_wB_s} \sum_{j=0}^{i-1} \Delta p(t_j)
$$

$$
\Delta p(t_i) = \frac{\left(\beta_p + \beta_w\right)V_f + 0.5(\beta_{ps} + \beta_w)V_s + \frac{Ak_s\Delta t}{\mu_wB_s}}, \quad i = [1, n].
$$
 (6)

241 242 243 244 245 246 247 At each new time step, the pressure-buildup values at all previous time steps are known, such that the summation term in Equation (6) (representing the cumulative brine leakage from beginning of injection to the previous time step) can be executed. Equation (6) eventually yields the pressure buildup at all time steps from the beginning to the end of injection. Once Equation (6) has been solved, the storage efficiency factors in Equation (2) or the volumetric fractions in Equation (3) can be derived using the known injection and pressure history.

248 249 250 251 In the quick-assessment method, it is assumed that the semi-closed systems have a radial impervious layer to bound the systems laterally. This method may not be applicable to the systems bounded laterally by a permeable layer with a permeability value between those of the storage formation and the overlying/underlying sealing units.

252 253 254 255 Note that continued $CO₂$ injection into a semi-closed system would eventually lead to a steady-state condition at which the volumetric injection rate, Q_{CO2} (as a function of the steady-state storage condition), equals the rate of displaced brine leakage through the seals, assuming that the geomechanical and hydraulic integrity of the storage unit and 256 seals is maintained. The pressure buildup, Δp_s , associated with this steady-state 257 condition can be calculated as follows:

258
$$
\Delta p_{s} = \frac{Q_{CO2}}{2Ak_{s}/\mu_{w}B_{s}}, \quad Q_{CO2} = \frac{G_{CO2}}{\rho_{CO2}(\Delta p_{s})}, \tag{7}
$$

where G_{CO2} is the injection rate of CO₂ mass. If Δp_s is unrealistically high, i.e., higher than the sustainable pressure buildup, the storage capacity is pressure constrained and needs to be evaluated, using Equation (6). If, on the other hand, Δp_S is relatively small, 259 260 brine leakage through the seals is sufficient to allow for significant $CO₂$ storage without pressurization concerns. In this case, the semi-closed system acts like an open storage formation, and its storage capacity is not pressure-constrained. 261 262 263 264

265 **2.5. Sustainable Pressure Buildup**

266 267 268 269 270 271 272 273 274 The CO2 storage capacity of pressure-constrained systems depends on the *sustainable pressure buildup* that a given formation-seal system is expected to tolerate without geomechanical degradation (such as microfracturing and/or fault reactivation) of the sealing structures (USEPA, 1994; Neuzil, 2003; Rutqvist and Tsang, 2002; Rutqvist et al., 2007). Fluid pressure in the storage formation may also be constrained to limit the pressure driving forces into neighboring formations, or to account for potential concerns about seismicity. According to Rutqvist et al. (2007), the sustainable pressure buildup should be reviewed on a case-by-case basis, taking into account initial stress fields and geomechanical properties of the rock units at the selected sites.

275 276 277 278 279 Some guidance on the determination of a sustainable pressure buildup (for geomechanical damage) is provided by the current practice for underground injection control of liquid wastes. The regulatory standard states that maximum injection pressure should be less than the measured *fracture closure pressure*. Below the fracture closure pressure, any existing fractures cannot open and no new fractures can form, implying no

280 281 282 283 284 285 286 287 288 289 290 291 292 293 enhanced migration of waste fluids out of the injection intervals (USEPA, 1994). The regional guidance for implementation is that the maximum injection pressures can be determined either by a site-specific fracture closure pressure derived from direct or indirect testing, or by formation-specific default values for the fracture-closure pressure gradients. For example, a default value of 0.0129 MPa/m (130% of the hydrostatic pressure gradient) is given for the Mt. Simon Formation in Illinois, USA; 0.0181 MPa/m (181% of the hydrostatic pressure gradient) is reported for the Dundee Limestone in the Michigan Basin in USA. These fracture-closure pressure gradients correspond to sustainable fluid pressures of 15.5 and 21.7 MPa at 1,200 m depth, leading to sustainable pressure buildup of 3.5 and 9.7 MPa, respectively. In the following example applications, we chose a sustainable pressure buildup of 6.0 MPa, which corresponds to 50% of the initial hydrostatic pressure at the top (1,200 m) of the hypothetical storage formation. This value was used to demonstrate the quick-assessment method, and a site-specific value is needed when applied to a specific geologic site.

294

3. Numerical Simulations and Results

295 296 297 298 299 300 301 302 To validate the quick-assessment method discussed above, the "true" $CO₂$ storage capacity of closed or semi-closed formations was calculated through numerical simulation of the multiphase flow and multicomponent transport of $CO₂$ and brine in a hypothetical deep saline formation, using the TOUGH2/ECO2N simulator (Pruess, 2005; Pruess et al., 1999). The validity range of the quick-assessment method was demonstrated using different simulation runs, varying the radial extent to evaluate the effect of storage formation size, varying storage-formation properties to evaluate the uniformity of pressure buildup, and varying seal permeability to investigate the effect of brine leakage 303 304 305 306 307 308 309 310 311 into and through the seals and its impact on storage capacity. For each simulation run, we calculated the storage efficiency factor (*E*) and the domain-averaged pressure buildup. If the simulated pressure buildup in the storage formation at the end of the injection period is less than the sustainable pressure buildup, the designated storage scenario is not pressure-constrained, and we refer to *E* as the *actual storage efficiency factor*. In contrast, in cases where the simulated pressure buildup exceeds the sustainable pressure buildup (which may occur before reaching the designated injection volume), the storage scenario is pressure-constrained. In such cases, we refer to *E* as the *maximum storage efficiency factor*, which corresponds to the sustainable pressure buildup.

312 **3.1. Model Setup**

313 314 315 316 317 318 319 320 321 322 323 324 325 A two-dimensional radially symmetric model domain was chosen to represent a deep saline aquifer. The storage formation, located at a depth of approximately 1,200 m below the ground surface, is 250 m thick and bounded at the top and bottom by sealing units (caprock and baserock) of 60 m thick each. The outer lateral boundary has a no-flow condition. In the base case, the model domain has a radial extent of 20 km, and the sealing units are assumed to be impervious. Carbon dioxide is injected in a zone of 125 m in thickness and 50 m in radial extent. Injection operates over 30 years at a rate of 120 kg/s (i.e., annual rate of 3.8 million tonnes of $CO₂$). The aquifer is initially fully brinesaturated, assuming a hydrostatic fluid pressure distribution. Isothermal conditions are modeled with a uniform temperature of 45ºC. Table 1 lists the assigned values of hydrogeological properties typical of a homogeneous brine aquifer suitable for $CO₂$ storage. Note that the brine compressibility is intrinsically taken into account in TOUGH2/ECO2N in terms of density variation with fluid pressure.

The capacity of $CO₂$ storage in a closed or semi-closed system depends on the hydrogeological properties of the storage formation and the confining units (e.g., permeability, porosity, and pore compressibility), and the total pore volume of the storage formation (e.g., thickness and radial extent). The sensitivity simulations conducted in this study are listed in Table 2. In each sensitivity case, only the property of interest was changed from the base-case value. The van Genuchten model was used to calculate the capillary pressure and the relative permeabilities for the two phase flow in all the simulation cases (van Genuchten, 1980). This model contains two fitting parameters α 326 327 328 329 330 331 332 and m ; the van Genuchten α parameter represents the inverse of the characteristic 333 capillary pressure or roughly of the entry pressure for the nonwetting phase and the van Genuchten *m* parameter is a measure of the pore-size distribution. The α and *m* values of 334 335 the storage formation used in the simulations are 5.1×10^{-5} Pa⁻¹ and 0.46, respectively (Table 1). In Cases 10 through 13 with imperfect seals, the seal porosity and α 336 337 parameter are 0.05 and 5.1×10^{-6} Pa⁻¹, respectively. All other properties of the seals are identical to the storage formation. In the model, fixed hydrostatic pressure conditions are set at the top of the upper seal and the bottom of the lower seal. 338 339 340 341

342 **3.2. Results and Discussion**

343 344 345 346 347 348 Figures 2a and 2b show the spatial distributions of $CO₂$ saturation and pressure buildup (compared to the initial hydrostatic pressure) at the end of the 30-year injection period for the base case. The $CO₂$ plume is approximately 4 km wide and is concentrated at the top portion of the aquifer, a result of the buoyant $CO₂$ accumulating below the impervious caprock. As shown in Figure 2b, the region of elevated pressure is much larger than the $CO₂$ plume size. In fact, a substantial pressure increase is observed throughout the entire 349 350 351 352 353 354 355 356 357 20 km model domain, with the pressure buildup at the outer radial boundary at approximately 4.5 MPa. The pressure buildup near the injection zone is slightly higher than 6.0 MPa, thus exceeding the assumed sustainable threshold. Notice that the pressurebuildup contour lines away from the $CO₂$ plume region are mostly vertical, indicating horizontal brine displacement. Nonvertical contour lines can be seen in the $CO₂$ plume region, where the pressure conditions are affected by buoyancy and nonlinearity inherent in two-phase flow processes. We may conclude that this example features a pressureconstrained formation near or slightly beyond its capacity limits at the end of the designated injection time.

358 359 360 361 362 363 364 365 366 367 368 369 370 371 Radial pressure-buildup profiles at different times throughout the injection period are shown in Figure 3. At the very beginning of injection, the injected $CO₂$ displaces native brine in the area very close to the injection zone. The strong initial pressure buildup results from (1) the driving forces needed to move native brine away from the injection zone and (2) phase interference between aqueous and $CO₂$ phases in the region of twophase flow (Pruess and Garcia, 2002). This pressure increase, referred to here as *injection-driven pressure buildup*, depends on the boundary condition (i.e., $CO₂$ injection rate in the injection zone, injection strategy), formation permeability, and two-phase flow conditions. The pressure pulse propagates away from the injection zone and reaches the outer radial boundary after approximately two years. After that, the pressure at the outer boundary starts to increase with injection time in an approximately linear manner; i.e., the entire model domain becomes overpressurized such that additional pore volume is made available to store the injected $CO₂$. The pressure buildup related to the need for generating additional pore space is referred to as *storage-driven pressure buildup*, which 372 373 depends mainly on the pore compressibility of the formation (as well as on changes in brine density).

374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 Cases 1 through 5 analyze different storage formation sizes, with radial extent ranging from 10 km to 100 km, including scenarios that range from clearly pressure-constrained to not pressure-constrained for the given injection volume. Figures 2c and 2d show the spatial distribution of $CO₂$ saturation and pressure buildup at the end of the 30-year injection period for the case of a domain of 100 km radial extent. Comparison of Figures 2a and 2c indicates that the $CO₂$ plumes in both cases are generally similar in shape, with minor differences in the lateral extent of the plumes caused by differences in pressure buildup and thus CO_2 density. In contrast to the small difference in CO_2 plume extent, a significant difference in the pressure conditions is observed in Figures 2b and 2d. The larger model domain is not pressure-constrained, representing the pressure conditions of an open system. As a result, the maximum pressure increase near the injection zone, about half of which is observed in the 20 km case, mainly represents injection-driven pressure buildup. At a radial distance of 20 km, the pressure buildup is 0.8 MPa in the 100 km case, significantly lower than the 4.5 MPa observed in the 20 km case. In the 10 km case (not shown), the simulated total pressure buildup actually reaches an unrealistically high level at the end of 30-year injection, with maximum values above 18.0 MPa. Injection would have to cease after approximately eight years to keep the actual pressure buildup smaller than the sustainable threshold of 6.0 MPa.

392 393 394 Figure 4 shows the sensitivity of local pressure buildup near the injection zone to the permeability and pore compressibility of the storage formation. For the case with higher permeability (one order of magnitude higher than the base case), the pressure buildup in

the formation is almost uniform over the entire domain, varying from 5.1 MPa close to the injection zone to 4.7 MPa at the outer boundary (Figure 4a). For the second case with a lower permeability (a factor of two lower than the base case), a strong local pressure buildup near the injection zone leads to fluid pressure buildup in excess of the assumed sustainable threshold of 6.0 MPa—see Figure 4b. As a result, the permeability of the storage formation influences both the uniformity of pressure buildup over the domain and the propagation velocity of the pressure pulse away from injection zone. This behavior can be explained easily using the two-dimensional radial flow equation (i.e., the diffusion equation for pressure propagation), and the diffusivity defined by 395 396 397 398 399 400 401 402 403 $D_d = k/[\phi_f(\beta_w + \beta_p)\mu_w]$, neglecting the two-phase flow within the CO₂ plume (de Marsily, 1986; Muggeridge et al., 2004). Pressure dissipates (diffuses) faster for higher permeability and/or lower compressibility. 404 405 406

407 408 409 410 411 412 413 414 415 As shown in Figures 4c and 4d, the domain-averaged pressure buildup at 30 years is 0.8 and 9.0 MPa for the pore compressibility of 4.5×10^{-9} and 4.5×10^{-11} Pa⁻¹, respectively. This indicates that for the case of lower pore compressibility, the system will be pressureconstrained, and the designated $CO₂$ mass cannot be safely injected into the closed system without geomechanical damage. The pore compressibility of the storage formation is a key input parameter in the quick-assessment method. Wide ranges of pore compressibility have been reported in the literature, depending on the subsurface materials (e.g., Fjaer et al., 1991; Domenico and Schwartz, 1998; Hart, 2000; Harris, 2006).

416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 Figure 5 shows horizontal profiles of pressure buildup at the top of the storage formation, as a function of seal permeability. The pressure buildup observed in the storage formation is very sensitive to increases in seal permeability. While the lowest seal permeability $(10^{-20} \text{ m}^2 \text{ or } 10^{-5} \text{ mD})$ shows a behavior similar to the closed system for the time scale relevant to estimating $CO₂$ storage capacity (i.e., the injection time period), we see a strong reduction of overall pressure buildup in all other cases, particularly those with permeabilities of 10^{-18} and 10^{-17} m². In these cases, a significant fraction (e.g., 0.46 and 0.93) of the displaced brine escapes from the storage formation into the seals, and through the seals into the overlying and underlying formations during the injection period of 30 years, thereby providing additional storage capacity for the injected $CO₂$ such that less pressure buildup occurs. We have calculated the cumulative fraction of displaced brine escaping from the storage formation relative to the total volume of stored $CO₂$ at insitu conditions. With a seal permeability of 10^{-20} m² (10^{-5} mD), this volume fraction is rather insignificant at 0.07, whereas with a seal permeability of 10^{-17} m² (10^{-2} mD), this fraction increases to 0.93; i.e., the additional $CO₂$ storage capacity from brine leakage would amount to about 93% of the total injected $CO₂$ at 30 years. (In the latter case, the average Darcy's velocity in the seals is approximately 2.0 mm/year for the steady-state condition.) This effect can be very important for storage-capacity estimates in compartmentalized systems that have sealing units with small, but non-zero, permeability. Notice that the pressure profiles in Figure 5d remain relatively unchanged after a few years of injection, indicating that a quasi-steady state has been reached in which the volumetric rate of leakage of displaced brine is identical to the volumetric rate of injected $CO₂$ under final storage conditions.

In contrast to the significant leakage of displaced brine, negligible amounts of $CO₂$ escape from the storage formation into the seals. The cumulative fractions of $CO₂$ leaking into the caprock are $0.22, 0.35, 0.70,$ and 3.1% of the total injected CO₂ mass, for the seal permeability cases of 10^{-20} (10^{-5} mD) to 10^{-17} m² (10^{-2} mD) respectively. Most of this leakage is dissolved $CO₂$ that the quick-assessment method cannot account for, migrating with leaking brine from the storage formation into the seals. Carbon dioxide as the nonwetting-phase fluid needs to overcome a considerable capillary entry pressure before being able to migrate into the water-saturated pores of the sealing units. The observed migration of $CO₂$ within the seals is limited to the immediate vicinity of the storage formation; $CO₂$ is not able to escape into units overlying or underlying the seals. When a higher entry pressure is used (as represented by a smaller site-specific value of the van 450 Genuchten α parameter), the CO₂ phase leakage will be smaller. 439 440 441 442 443 444 445 446 447 448 449

451 452 453 454 455 456 457 458 459 The simulation results suggest that compartmentalized storage reservoirs with reasonably good, but imperfect, seals may allow for enough displaced brine leaking out of the formation to offset pressure-related storage limitations, while still having sufficient sealing capacity to trap supercritical $CO₂$. Seal permeabilities can range over orders of magnitude, from 10^{-23} to 10^{-16} m² (Domenico and Schwartz, 1998; Hart et al., 2006; Hovorka et al., 2001; Neuzil, 1994). Relevant to geological $CO₂$ sequestration, the measured permeability of the sealing unit overlying the storage formation is 1.0×10^{-18} $m² (10⁻³ mD)$ at the Frio test site (Doughty and Pruess, 2004; Hovorka et al., 2001), and 0.75 to 1.5×10^{-18} m² at the Sleipner site (Chadwick et al., 2007).

460 **4. Validity of the Quick-Assessment Method**

461 462 463 464 To validate the quick-assessment method, we derived quick estimates of domainaveraged pressure buildup and storage efficiency factors for the simulation scenarios discussed above, and compared those estimates with their corresponding "true" values obtained via detailed numerical simulations.

465 **4.1. Comparison of Pressure-Buildup Estimates**

466 467 468 469 470 The first step in demonstrating the validity of the quick-assessment method is to compare the estimated domain-averaged pressure buildup against the numerical simulation results for both closed and semi-closed systems. Figure 6a shows domain-averaged pressure buildup, as a function of injection time, for closed systems of varying total pore volume (Cases 1 through 5 in Table 2). The quick-assessment estimates have been obtained using Equation (4), solving for pressure buildup $\Delta p(t)$ at given times *t* during the injection period. The corresponding cumulative CO_2 volume $V_{CO_2}(t)$ at each time step t is derived from the constant CO_2 injection rate of 120 kg/s used in the numerical simulation, and the $CO₂$ density under the storage condition. Conversion from $CO₂$ mass to $CO₂$ volume is conducted at each time step using the $CO₂$ density calculated at average pressure conditions. The agreement between the true numerical solutions and the quick estimates is excellent, considering that several simplifications and assumptions are involved in the quick-assessment method (e.g., uniform pressure buildup in domain, no dissolution, constant compressibility values). In Case 2, with 10 km radial extent, pressure builds up to values exceeding the sustainable pressure threshold soon after injection. 471 472 473 474 475 476 477 478 479 480

481 482 Figures 6b and 6c show domain-averaged pressure buildup for the closed-system cases with varying formation permeability (Cases 1, 6, and 7 in Table 2) and varying pore 483 484 485 486 487 488 489 490 491 492 493 494 compressibility (Cases 1, 8, and 9 in Table 2), for a radial extent of 20 km. The results of the quick-assessment method are independent of formation permeability, and only one profile obtained by the quick-assessment method is shown in Figure 6b. The agreement between simulated and estimated average pressure buildup is very good. While formation permeability defines the magnitude of local injection-driven pressure buildup (see Figure 4), the average pressure change over the entire domain is hardly affected by permeability changes. Pore compressibility, in contrast, has a strong impact on the average pressure buildup in response to $CO₂$ injection (Figure 6c). In the case with the lowest pore compressibility, pressure buildup is so strong that the designated $CO₂$ volume cannot be safely stored. Since pore compressibility is a parameter explicitly accounted for in the quick-assessment method, the quick-assessment estimates provide an accurate representation of the detailed simulation results.

495 496 497 498 499 500 501 502 503 Figure 6d shows a similar comparison of domain-averaged pressure buildup for the semiclosed system with nonideal seals of different permeability (Cases 10 through 13). In these cases, the quick-assessment estimates are obtained using Equation (6). Overall, the agreement between estimated and numerical results is reasonably good, with a maximum discrepancy of less than 6%. While the quick-assessment method captures well the general transient, nonlinear trends in pressure buildup, it slightly underestimates the pressure buildup for the case with the lowest seal permeability (i.e., 10^{-20} m² or 10^{-5} mD) and slightly overestimates pressure buildup in the cases with relatively high seal permeability (e.g., 10^{-17} m² or 10^{-2} mD).

504 505 506 507 Both numerical and estimated results show clearly that the average pressure approaches an asymptotic maximum after a few years for the case with the relatively high seal permeability of 10^{-17} m² (Figure 6d). This indicates a steady-state condition with equal volumetric rates of $CO₂$ entering and displaced brine leaving the storage formation. We 508 509 510 511 512 513 514 515 516 517 518 apply Equation (7) to estimate the average pressure buildup that would correspond to such a condition and arrive at values of 0.34, 3.23, and 27.02 MPa for the three cases with seal permeabilities of 10^{-17} , 10^{-18} , and 10^{-19} m² $(10^{-2}, 10^{-3}, 10^{-4}$ mD), respectively. In the first case, the estimated value is identical to the final pressure buildup shown in Figure 6d. In the second case, a steady-state condition has not yet been established after 30 years of injection, but would be reached if injection would continue for a few more years. The pressure value of 3.23 MPa associated with this steady-state condition is less than the sustainable pressure threshold, indicating that this scenario would not be pressure-constrained even if the injection period were much longer. In the third case, however, with a seal permeability of 10^{-19} (10^{-4} mD) or less, a steady-state condition cannot be reached without geomechanical degradation.

519 520 521 522 In summary, the quick-assessment method provides reliable pressure estimates that can be compared with the sustainable pressure buildup to judge whether the designated volume of $CO₂$ can be safely stored in a storage formation, with or without vertical interlayer communication with other formations.

523 **4.2. Comparison of Storage Efficiency Factors for Closed Systems**

524 525 526 527 528 529 530 We now compare the calculated and estimated (actual) storage efficiency factors of $CO₂$ storage in a closed system with different total pore volume (i.e., radial extents of 10, 20, 30, 50, 100 km). The estimated values are obtained using Equation (5) and the pressure buildup calculated from Equation (4) for the same injection and storage-formation conditions as in the numerical simulations. We calculate the actual storage efficiency factor corresponding to the considered scenarios of injection and observed pressure buildup, regardless of whether this pressure buildup is higher than the sustainable 531 532 pressure buildup. Notice that the simulated storage efficiency factors include storage contributions from CO_2 in supercritical phase, as well as CO_2 dissolved in brine.

533 534 535 536 537 538 539 540 541 542 Table 3 shows the comparison of the actual storage efficiency factors for each case after 30 years of injection, indicating reasonable agreement between estimated and calculated results. The quick-assessment estimates are slightly higher than those obtained through detailed numerical simulations. The significant decrease in the actual storage efficiency factor is observed with the increase in the radial extent, because of the decrease in the pressure buildup. In comparison, the maximum storage efficiency factor, calculated using the sustainable pressure buildup of 6.0 MPa and assigned brine and pore compressibilities would be $E = 0.0048$. The calculated actual storage efficiency factors can be evaluated against the maximum storage efficiency factor to check whether the designated $CO₂$ volume can be safely stored.

543 **4.3. Comparison of Storage Contributions for Semi-Closed Systems**

544 545 546 547 548 549 550 551 552 553 In this validation exercise, we compare the three volumetric fractions for a semi-closed system obtained through the quick-assessment method (using Equations 3a through 3c) against those directly derived from the numerical simulations. Table 4 summarizes the results at the end of the 30-year injection period for the different seal permeability cases. Most of the storage capacity is provided by the storage formation when seal permeability is low (e.g., more than 90% for seal permeability of 10^{-20} m² or 10^{-5} mD). In contrast, most of the storage capacity is provided by brine escaping through the seals when seal permeability is comparably high (e.g., more than 90% for seal permeability of 10^{-17} m² or 10^{-2} mD). In all cases, the match between the simulated and estimated fractions is reasonably good. The largest relative discrepancies occur with respect to the seal storage 554 555 of brine, because of the assumed linear pressure variation within the seals in the quickassessment method.

556 **4.4. Adequacy of Important Assumptions and Simplifications**

557 558 559 560 561 562 563 564 565 566 567 As shown in the above comparisons, the quick-assessment method provides reasonable estimates for the $CO₂$ storage capacity and pressure buildup in closed and semi-closed saline formations at various conditions. The accuracy of these estimates depends on the degree to which the process-related assumptions are satisfied in a real problem. One assumption is that the pressure buildup throughout the entire storage formation is uniform. This assumption works well as long as the average pressure is reasonably representative of the true pressure conditions (or, in other words, if the injection-driven pressure buildup is less important than the storage-driven pressure buildup). The detailed simulations in Section 3.2 feature one sensitivity case with small formation permeability of 5×10^{-14} m² (50 mD), where injection pressure alone exceeds the sustainable threshold. The quick-assessment method is not applicable in this case.

568 569 570 571 572 573 574 575 576 We generally recommend judging the quick-assessment results with care, knowing that average pressure predictions may underestimate the local conditions near the injection zone. On the other hand, the assumption of negligible $CO₂$ dissolution leads to an overestimation of pressure buildup and an underestimation of $CO₂$ storage capacity. The resultant approximation error depends on the $CO₂$ solubility in brine (which in turn varies with pressure, temperature, and salinity) and the fraction of $CO₂$ in contact with water. The detailed numerical simulations presented in this study suggest that the mass fraction of CO_2 dissolved in brine ranges from 0.02 to 0.03, and that the dissolved CO_2 accounts for approximately 7% of the total injected $CO₂$ mass at the end of 30-year injection.

577 578 579 580 581 582 583 Carbon dioxide density is calculated based on the estimated domain-averaged pressure buildup at storage conditions and the initial hydrostatic pressure. The density calculation captures transient pressure changes, but still introduces some inaccuracies because the domain-averaged pressure buildup may differ from actual pressure conditions within the $CO₂$ plume (which, of course, define $CO₂$ density). For native brine, the assumption of constant viscosity and compressibility leads to negligible errors over the pressure range relevant in this study.

584 **5. Summary and Conclusions**

585 586 587 588 589 590 591 592 593 594 We evaluated the $CO₂$ storage capacity in compartmentalized structures, where potential storage formations are bounded laterally and by overlying/underlying seals. If $CO₂$ is injected at an industrial scale into such closed systems (with impervious seals) or semiclosed systems (with non-ideal seals), pressure buildup can have a limiting effect on $CO₂$ storage capacity. We developed a simple quick-assessment method to assess the expected pressure buildup and $CO₂$ storage capacity in such potentially pressure-constrained systems. For validation of the method, we used "true" results from a numerical simulation model, which captures all relevant multiphase processes, determining the transient pressure buildup and $CO₂$ plume evolution in a hypothetical two-dimensional radial system.

595 596 597 598 599 The validity of the proposed method was demonstrated by the good agreement between the simple estimates and the numerical results regarding (1) the pressure buildup history over the injection period and (2) the storage efficiency factor calculated at the end of the injection period. We consider the new method useful for site selection and characterization, when storage capacity estimates may have to be compared over a large

600 601 602 number of sites. For a storage formation of relatively low permeability, the quickassessment method may not be suitable because of low injectivity and high degree of non-uniformity of the pressure field, and detailed numerical simulations are required.

603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 One interesting finding of this research is the importance of upper- and lower-seal permeability on pressure buildup in the storage formation. Closed systems with impermeable seals allow $CO₂$ storage only up to the point at which pressure in the storage formation approaches a sustainable threshold. This pressure constraint translates into small storage efficiency, on the order of 0.5% of the initial pore space for a typical pore compressibility value. However, only storage-formation-seal systems with very low seal permeabilities of 10^{-20} m² or less exhibit such a closed-system behavior at the time scale of interest to capacity estimation; i.e., the leakage of native brine into and through the bounding seals is so small that the observed pressure buildup is similar to a closed system. With seal permeability varying from 10^{-19} to 10^{-17} m², brine leakage into and through the seals had a moderate to strong effect in reducing or limiting the pressure buildup in the storage formation, thus allowing for considerably higher storage efficiency, while $CO₂$ was still safely trapped because of the combined capillary and permeability barriers. Our results indicate that a semi-closed system with seal permeability of 10^{-17} m² is essentially an open system with respect to pressure buildup, because the rate of displaced brine leaking through the seals equals the rate of injected $CO₂$ at a later time of injection.

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- 741 742 Figure 1. Schematic showing open systems versus closed or semi-closed systems (not to scale)
- 743 744 745 746 747 Figure 2. Spatial distributions, simulated at 30 years of $CO₂$ injection, of (a) $CO₂$ saturation and (b) pressure buildup for the base case with the closed domain of a 20 km radial extent, and (c) $CO₂$ saturation and (d) pressure buildup for the case of a closed domain of 100 km radial extent. Figures 2a and 2c show close-ups of the $CO₂$ plume region with two-phase flow of $CO₂$ and brine
- 748 749 750 Figure 3. Pressure-buildup profiles along the aquifer top at different injection times. Filled squares indicate the $CO₂$ plume extent to show the radial extent of the evolving two-phase flow region
- 751 752 753 754 Figure 4. Horizontal profiles of pressure buildup at different times of $CO₂$ injection for formation permeability of (a) 10^{-12} and (b) 5×10^{-14} m², and pore compressibility of (c) 4.5×10^{-9} and (d) 4.5×10^{-11} Pa⁻¹. All other parameters are kept the same as the base case. See comparison with Figure 3
- 755 756 757 Figure 5. Horizontal profiles of pressure buildup along the aquifer top at different times of CO₂ injection for seal permeability of (a) 10^{-20} , (b) 10^{-19} , (c) 10^{-18} , and (d) 10^{-17} m². See comparison with Figure 3
- 758 759 760 761 762 763 764 Figure 6. Comparison of the transient profiles of domain-averaged pressure buildup obtained through numerical simulations and through the quick-assessment method for (a) a closed system with varying radial extents *R*, (b) a closed system with radial extent $R = 20$ km and varying formation permeability, (c) a closed system with radial extent $R = 20$ km and varying pore compressibility, and (d) a semi-closed system with radial extent $R = 20$ km and seals of varying permeability (ks)
- 765 766 Table 1. Hydrogeologic properties for the storage formation and $CO₂$ injection rate used in the base-case simulations
- 767 768 769 Table 2. Numerical simulation runs for different radial extents of storage formation, and different values of permeability and pore compressibility of the storage formation, as well as permeability of the seals
- 770 771 772 Table 3. Comparison of the actual storage efficiency factors for $CO₂$ storage in closed systems, obtained through numerical simulation results and the quickassessment method in Equation (5), at 30 years of injection
- 773 774 775 776 777 Table 4. Comparison between simulated and estimated volumetric fractions of displaced brine stored in the storage formation, in the seals, and in the overlying and underlying formations, relative to the total pore volume occupied by $CO₂$ at the end of the 30-year injection period, for different seal permeability values

Open System

Closed System

779

780 Figure 1.

787 Figure 3.

794 Figure 5.

795

796 Figure 6.

797 Table 1.

Properties	Values
Horizontal permeability (m^2)	10^{-13}
Vertical permeability (m^2)	10^{-13}
Pore Compressibility (Pa^{-1})	4.5×10^{-10}
Porosity	0.12
van Genuchten (1980) m	0.46
van Genuchten α (Pa ⁻¹)	5.1×10^{-5}
Residual $CO2$ saturation	0.05
Residual water saturation	0.30
$CO2$ injection rate (kg/s)	120

799 Table 2.

801 Table 3.

802 803

^a Injected mass is identical for all domains. Stored volumes differ slightly because of different pressure/density conditions.

804 805 ^b Average pressure buildup is higher than sustainable threshold. The calculated actual storage efficiency is therefore not feasible.

806

808 Table 4.

