1 Ultrathin ferroic HfO₂-ZrO₂ superlattice gate stack for advanced transistors

- 2
- 3 Suraj S. Cheema,¹*[†] Nirmaan Shanker,²* Li-Chen Wang,¹ Cheng-Hsiang Hsu,² Shang-Lin Hsu,²
- 4 Yu-Hung Liao,² Matthew San Jose,³ Jorge Gomez,³ Wriddhi Chakraborty,³ Wenshen Li,² Jong-Ho
- 5 Bae,² Steve K. Volkman,⁴ Daewoong Kwon,² Yoonsoo Rho,⁵ Gianni Pinelli,⁶ Ravi Rastogi,⁶ Do
- 6 minick Pipitone,⁶ Corey Stull,⁶ Matthew Cook,⁶ Brian Tyrrell,⁶ Vladimir A. Stoica,⁷ Zhan Zhang,⁸
- 7 John W. Freeland,⁸ Christopher J. Tassone,⁹ Apurva Mehta,⁹ Ghazal Soheli,¹⁰ David Thompson,¹⁰
- 8 Dong Ik Suh,¹¹ Won-Tae Koo,¹¹ Kab-Jin Nam,¹² Dong Jin Jung,¹² Woo-Bin Song,¹² Chung-Hsun
- 9 Lin,¹³ Seunggeol Nam,¹⁴ Jinseong Heo,¹⁴ Narendra Pariha,¹⁵ Costas P. Grigoropoulos,⁵ Padraic
- 10 Shafer,¹⁶ Patrick Fay,³ Ramamoorthy Ramesh,^{1,17,18} Souvik Mahapatra,¹⁵ Jim Ciston,¹⁹ Suman
- 11 Datta,³ Mohamed Mohamed,⁶ Chenming Hu,² Sayeef Salahuddin^{2,18†}
- 12 ¹Department of Materials Science and Engineering, University of California, Berkeley, CA, USA
- 13 ²Department of Electrical Engineering and Computer Sciences, University of California, Berkeley, CA,
- 14 USA
- ³Department of Electrical Engineering, University of Notre Dame, Notre Dame, IN, USA
- ⁴Applied Science & Technology, University of California, Berkeley, CA, USA
- ⁵Laser Thermal Laboratory, Department of Mechanical Engineering, University of California,
- 18 Berkeley, CA, USA
- 19 ⁶Lincoln Laboratory, Massachusetts Institute of Technology, Lexington, MA, USA
- ⁷Department of Materials Science and Engineering, Pennsylvania State University, UniversityPark, PA,
- 21 USA
- 22 ⁸Advanced Photon Source, Argonne National Laboratory, Lemont, IL, USA
- 23 ⁹Stanford Synchrotron Radiation Lightsource, SLAC National Accelerator Laboratory, MenloPark,
- 24 CA, USA
- 25 ¹⁰Applied Materials, Santa Clara, CA, USA
- 26 ¹¹SK Hynix Inc., Icheon, Gyeonggi-do 17336, Korea
- 27 ¹²Semiconductor R&D Center, Samsung Electronics, Gyeonggi-do, 445-330, Korea
- 28 ¹³Logic Technology Development, Intel Corporation, Hillsboro, Oregon 97124, USA
- 29 ¹⁴Samsung Advanced Institute of Technology, Samsung Electronics, Gyeonggi-do, 445-330, Korea
- 30 ¹⁵Department of Electrical Engineering, Indian Institute of Technology, Bombay, Mumbai 400076, India
- 31 ¹⁶Advanced Light Source, Lawrence Berkeley National Laboratory, Berkeley, CA, USA
- 32 ¹⁷Department of Physics, University of California, Berkeley, CA, USA
- 33 ¹⁸Materials Sciences Division, Lawrence Berkeley National Laboratory, Berkeley, CA, USA
- ¹⁹*National Center for Electron Microscopy, Molecular Foundry, Lawrence Berkeley National Laboratory,*
- 35 Berkeley, CA, USA
- 36 ***These authors contributed equally to this work**
- 37 Correspondence to: <u>s.cheema@berkeley.edu</u> (S.S.C), <u>sayeef@berkeley.edu</u> (S.S.)
- 38

39 With the scaling of lateral dimensions in advanced transistors, an increased gate capacitance 40 is desirable both to retain the control of the gate electrode over the channel and to reduce the operating voltage¹. This led to the adoption of high- κ dielectric HfO₂ in the gate stack in 41 2008², which remains as the material of choice to date. Here, we report HfO₂-ZrO₂ 42 superlattice heterostructures as a gate stack, stabilized with mixed ferroelectric-43 44 antiferroelectric order, directly integrated onto Si transistors, and scaled down to ~ 20 Å, the same gate oxide thickness required for high performance transistors. The overall EOT 45 46 (equivalent oxide thickness) in metal-oxide-semiconductor capacitors is equivalent to ~ 6.5 Å effective SiO₂ thickness. Such a low effective oxide thickness and the resulting large 47 capacitance cannot be achieved in conventional HfO₂-based high- κ dielectric gate stacks 48 49 without scavenging the interfacial SiO₂, which has adverse effects on the electron transport and gate leakage current³. Accordingly, our gate stacks, which do not require such 50 51 scavenging, provide substantially lower leakage current and no mobility degradation. This work demonstrates that ultrathin ferroic HfO₂-ZrO₂ multilayers, stabilized with competing 52 ferroelectric-antiferroelectric order in the 2 nm thickness regime, provide a new path 53 54 towards advanced gate oxide stacks in electronic devices beyond the conventional HfO₂-55 based high-*k* dielectrics.

56

With the two-dimensional scaling of silicon field-effect transistors reaching fundamental limits¹, 57 new functional improvements to transistors⁴, as well as novel computing paradigms and vertical 58 device integration at the architecture-level⁵, are currently under intense investigation^{1,4,6}. Gate 59 60 oxides play a critical role in this endeavor as a common performance booster for all devices, including silicon², new high-performance channel materials^{7,8}, and even materials suitable for 61 three-dimensional integrated transistors^{9,10}. Indeed, the gate oxide transition from SiO_2 to high- κ 62 63 dielectric (DE) is considered a paradigm shift in computing technology. In this context, ferroelectric oxides offer new functionalities¹¹ considered promising for energy-efficient 64 electronics^{4,9}. The advent of atomic layer deposition (ALD) grown ferroelectric doped-HfO₂¹² 65 66 has overcome much of the material compatibility issues that plague traditional perovskite-based ferroelectric materials². In addition, ferroic order persists down to a thickness of 1 nm in this 67 68 system^{13–15}, fostering integration into the most aggressively-scaled devices in which the state-of-69 the-art high-κ oxide thickness is less than 2 nm.

70

In an advanced silicon transistor, the gate oxide is a combination of two distinct layers. The first 71 72 is an interfacial SiO₂ formed with a self-limiting process, resulting in ~8.0-8.5 Å thickness¹⁶. 73 The next is the high- κ (HK) dielectric HfO₂ layer that is typically ~2 nm in thickness. Higher 74 capacitance of this series combination is desirable to suppress short channel effects. The 75 capacitance is conventionally represented by equivalent oxide thickness (EOT), EOT = t_{SiO2} + 76 $t_{HK}/(\varepsilon_{HK}/\varepsilon_{SiO2})$, where lower EOT represents higher capacitance. Therefore, the EOT minimum value is limited by the interfacial SiO₂ thickness. Typically, with HfO₂ as the high- κ layer, the EOT is approximately 9.5 Å. To go below this value^{17,18}, the semiconductor industry has 77 78 implemented sophisticated scavenging techniques^{16,18,19} to reduce the SiO₂ thickness after the 79 80 full gate stack has been deposited. Although this technique is effective in scaling EOT, the thinner SiO₂ results in undesirable leakage²⁰, mobility degradation^{2,16} and reliability issues. 81

82

83 In this work, we present an ultrathin HfO₂-ZrO₂ superlattice gate stack that exploits mixed 84 ferroelectric-antiferroelectric (FE-AFE) order (Fig. 1a,b), stabilized down to 2 nm thickness – 85 the same high- κ oxide thickness used in advanced transistors. When integrated on silicon, the gate stack shows an overall EOT of 6.5 Å, even though both transmission electron microscopy 86 (TEM) and electrical characterization reveal an 8.0-8.5 Å interfacial SiO₂ thickness, as is 87 typically expected from a chemically grown interfacial layer without scavenging. No scavenging 88 89 of the interfacial SiO₂ results in substantially lower leakage current for the same EOT compared to benchmarks established by major semiconductor industries³. In addition, no mobility 90 degradation is observed as EOT is scaled with these HfO₂-ZrO₂ ferroic gate stacks. Therefore, 91 92 ultrathin HfO₂-ZrO₂ gate stacks exploiting ferroic order offer a promising pathway toward 93 advanced energy-efficient transistors.

94

95 Ultrathin FE-AFE HfO₂-ZrO₂ superlattices

96

97 Thin films of HfO_2 -ZrO₂ are grown using ALD in which the nanolaminate periodicity is dictated

by the sequence of Hf:Zr (4:12) ALD cycles before the Hf-Zr superstructure is repeated various
 times (Fig. 1c, Methods). After top metal deposition, the entire gate stack undergoes a low-

⁹⁹ times (Fig. 1c, Methods). After top metal deposition, the entire gate stack undergoes a low-

100 temperature post-metal anneal (200 C, 60s, N_2) which does not interfere with the HfO₂-ZrO₂

- 101 multilayer structure: various characterization techniques synchrotron x-ray reflectivity (XRR),
- 102 layer-resolved electron energy loss spectroscopy (EELS) and angle-resolved X-ray photoelectric

spectroscopy (XPS) – confirm the expected Hf 4 Å - Zr 12 Å periodicity (Extended Data Fig. 1). 103 104 The underlying mixed ferroic order in these HfO_2 -ZrO₂ heterostructures is structurally 105 established by high-resolution transmission electron microscopy (TEM) (Fig. 1d, Extended Data 106 Fig. 2e,f) and in-plane grazing incidence diffraction (Fig. 1e, Extended Data Fig. 2a). Both 107 techniques indicate the presence of the tetragonal ($P4_2/nmc$, T-) and orthorhombic ($Pca2_1, O$ -) 108 phase, which correspond to antiferroelectric and ferroelectric order in fluorite-structure films, 109 respectively. Furthermore, local TEM imaging indicates the ferroelectric (orthorhombic) and 110 antiferroelectric (tetragonal) phases are laterally intertwined (Fig. 1d, Extended Data Fig. 2e,f). Synchrotron X-ray spectroscopy and optical spectroscopy further confirm the presence of 111 112 inversion symmetry breaking in the 2 nm HfO₂-ZrO₂-HfO₂ (HZH) multilayer (Extended Data 113 Fig. 2c,d).

114

We note here that the original Kittel view of an "antipolar" crystal structure²¹ does not apply to 115 116 the nonpolar tetragonal lattice attributed to fluorite-structure antiferroelectricity. Instead, the field-induced tetragonal-to-orthorhombic (nonpolar-to-polar) phase interconversion as the origin 117 of antiferroelectricity has been examined in both $ZrO_2^{22,23}$ and $HfO_2^{22,24}$. Therefore, at low 118 119 electric fields, the mixed ferroelectric-antiferroelectric behavior is analogous to a ferroelectric-120 dielectric (polar-nonpolar) heterostructure, which can impart depolarization fields on the ferroelectric layer²⁵. The laterally-intertwined nonpolar-polar phases present in the ultrathin 121 HfO₂-ZrO₂-HfO₂ heterostructure are conducive to flattening the ferroelectric energy landscape 122 through the aforementioned depolarization fields^{26–28} (Fig. 1a). Furthermore, heterogeneous 123 124 elastic energies in structurally inhomogeneous systems have been shown to destabilize longrange polarization, suppress polarization, and thereby flatten energy landscapes²⁸. 125

126

127 Additionally, the polarization in the ultrathin HfO₂-ZrO₂-HfO₂ multilayer exhibit an in-plane 128 component. 2D reciprocal space maps indicate a strong out-of-plane (111) texture (Extended 129 Data Fig. 2b), which is consistent with TEM images demonstrating vertically-stacked planes of 130 111- interplanar lattice spacing (Extended Data Fig. 2f). Therefore, considering the polarization 131 is directed along a principal lattice direction for the $Pca2_1$ orthorhombic structure, the highly-132 oriented out-of-plane (111) texture indicates an in-plane projected polarization. The in-plane 133 polarization introduces additional depolarization field due to the electrostatic coupling with the 134 nonpolar antiferroelectric phases in the lateral direction. Notably, exploiting inhomogeneity to 135 induce depolarization fields and enhance susceptibility has been demonstrated for perovskites exhibiting heterogeneous polar-nonpolar regions²⁸. Following the same underlying mechanisms, 136 137 our work demonstrates that it is possible to stabilize a mixed nonpolar-polar phase competition in 138 2-nm-thick binary oxide films and enhance its permittivity. We also note that flattening of the energy landscape via depolarization fields is the same underlying principle of the negative 139 capacitance (NC) effect^{11,29}, in which depolarization fields stabilize the ferroelectric locally at a 140 141 higher energy state compared to the ground state of an isolated, homogeneous ferroelectric, leading to negative curvature energy landscapes^{30,31}. 142

143

To confirm the higher susceptibility in the mixed AFE-FE system directly, we have performed capacitance-voltage (*C-V*) hysteresis loops in metal-insulator-metal (MIM) capacitor structures on thicker films with the same superlattice periodicity (Fig. 2a). Besides features indicative of mixed FE-AFE order, the total capacitance for the superlattice is larger than both conventional AFE ZrO_2 and FE $Zr:HfO_2$ of the same thickness (Fig. 2a), demonstrating enhanced

- 149 susceptibility. To quantify the permittivity, capacitance measurements were performed across the
- superlattice thickness series. These measurements yield an extracted permittivity of ~ 52 (Fig.
- 151 2b, Methods), which is larger than both FE orthorhombic $Zr:HfO_2$ and AFE tetragonal ZrO_2 152 values³².
- 152

154 To further understand the ferroic evolution in these HfO₂-ZrO₂ superlattices, we performed low 155 temperature measurements where enhanced FE phase stabilization is expected. Indeed, 156 temperature-dependent C-V loops for thicker HfO₂-ZrO₂ multilayers demonstrate an evolution 157 from mixed-ferroic to FE-like hysteresis upon cooling slightly below room temperature (~240 K, Fig. 2c), consistent with temperature-dependent X-ray spectroscopy indicating transition from 158 159 mixed tetragonal-orthorhombic phase to predominately orthorhombic structure at similar 160 temperatures (Extended Data Fig. 3c). The capacitance decrease upon cooling as the system moves away from the highly-susceptible mixed ferroic phase is consistent with previous work on 161 NC in FE-DE systems²⁹ which establishes the energy landscape link between enhanced 162 capacitance and susceptibility near phase transitions. Notably, the intertwined FE-AFE phases 163 164 within the superlattice and resulting enhancement in susceptibility from the competition of FE 165 and AFE phases is analogous to negative stiffness composites of ferroelastics within a metal matrix 33,34 , i.e., the mechanical analog to NC. 166

167

168 Ultrathin FE-AFE HfO₂-ZrO₂ MOS capacitors

169

170 Next, the superlattices were grown on Si substrates in metal-oxide-semiconductor (MOS) capacitor structures. A self-limiting chemical oxide SiO₂ was grown first, resulting in ~8.0-8.5 Å 171 172 thickness³, following the standard practice in advanced Si devices (Methods). Subsequently, a 173 20-cycle thick multilayer was grown with ALD following the same stacking as before i.e. 174 Hf:Zr:Hf 4:12:4. Accumulation C-V curves of the superlattice stack results in significantly larger 175 capacitance in comparison to other conventional stacks – DE HfO₂, AFE ZrO₂, FE Zr:HfO₂ – of 176 the same 20 Å thickness (Fig. 2d). Furthermore, the Hf:Zr:Hf 4:12:4 trilayer demonstrates 177 enhanced capacitance compared to a bilayer (Hf:Zr 8:12) and solid solution (Hf:Zr [2:3]₄) of the 178 same thickness and Hf:Zr composition (Fig. 2e).

179

180 Notably, the composition in our films is close to where several previous reports have postulated a possible morphotropic phase boundary (MPB) in thicker HfO₂-ZrO₂ solid solution films³⁵. Note 181 MPB systems follows strict symmetry requirements³⁶, which have not been established for the 182 183 HfO₂-ZrO₂ system. In our ultrathin HfO₂-ZrO₂-HfO₂ multilayers, the negative free energy 184 curvature of the polar FE O-phase compensates the positive curvature of the nonpolar AFE T-185 phase (Fig. 1a), leading to a flattened energy landscape. Similarly, energy landscape flattening is postulated as the thermodynamic origin of enhanced piezoelectric response in the canonical 186 perovskite ferroelectrics³⁶, in which multiple crystal symmetries are nearly degenerate across a 187 188 composition phase boundary (MPB). However, a critical distinction is that here, the overall 189 energy landscape flattening, and corresponding increase in capacitance, is determined by the 190 stacking of the atomic-scale HfO₂-ZrO₂ layers, and not the volume fraction of the constituent elements³⁷: solid solution of the same Hf:Zr composition does not provide the same high 191 capacitance (Fig. 2e). Furthermore, compared to HfO2-ZrO2 solid solutions across a range of 192 typically-reported Zr-rich "MPB"-like compositions³⁵, the HfO₂-ZrO₂-HfO₂ multilayer 193 194 demonstrates larger capacitance (Extended Data Fig. 4). This indicates the enhanced capacitance

in HfO₂-ZrO₂-HfO₂ films is not simply driven by doping^{32,38}, but can instead be tuned by the configuration of the multilayer structure (Extended Data Fig. 4, 5). In the ultrathin regime, surface energies become a more dominant consideration for determining polymorphic phase stability²²; accordingly, the importance of stacking is amplified.

199

200 To quantify the observed capacitance, we have performed EOT simulations of MOS capacitors 201 using the industry standard Synopsys simulation platform (Methods). The Hf:Zr:Hf 4:12:4 202 trilayer stacks vary between 6.5-7.0 Å EOT (Fig. 2f), consistent over many measured capacitors. 203 Notably, this EOT is smaller than the expected thickness of the interfacial SiO₂ layer (8.0-8.5 Å), 204 as mentioned. To investigate further, high-resolution TEM of the gate stacks (Extended Data Fig. 205 6) illustrates the SiO₂ thickness is indeed ~ 8.5 Å. To supplement this physical characterization, 206 we next implemented electrical characterization of the interfacial layer via inverse capacitance vs 207 thickness analysis of conventional dielectric HfO_2 and Al_2O_3 thickness series grown on the same 208 SiO₂ (Methods, Extended Data Fig. 6). All thermal processing is kept the same as the HfO₂-ZrO₂ 209 superlattice gate stack. The extracted HfO₂ and Al₂O₃ permittivity - 19 and 9, respectively - is 210 consistent with the typical dielectric phases of these two materials. Therefore, one can reliably 211 extract the SiO₂ layer thickness, yielding 8 Å (Extended Data Fig. 6), consistent with the HR-212 TEM results and values established by the semiconductor industry³.

213

214 Moreover, the consistent interlayer thickness extracted from both material systems indicates that 215 neither Hf nor Al encroaches into the interfacial SiO₂, which would reduce its thickness and/or 216 increase its permittivity. This is expected considering the gate oxides are processed at much lower temperature than that needed for silicate formation³⁹ and works reporting an increased 217 SiO₂ interlayer permittivity⁴⁰. Furthermore, XRR, EELS and XPS data indicate that for both the 218 219 undoped control HfO₂ gate stack and the superlattice gate stack, the HfO₂ layer sits right on top 220 of SiO₂, leading to the same interface in both cases (Extended Data Fig. 1). Therefore, considering the interfacial layer thickness as 8 Å, the HfO₂-ZrO₂-HfO₂ multilayer gate stack 221 demonstrates an overall EOT ~ 1.5 Å lower than the constituent SiO₂ thickness. We note for 222 223 simplicity, we have used an EOT to quantify the capacitance of the superlattice stack; however, for a rigorous description, one should solve for the non-linearities that are expected to emerge 224 from the ferroic nature of the gate-oxide 41 . 225

226

227 To supplement the C-V evidence of capacitance enhancement, pulsed current-voltage (I-V) 228 measurements of MOS capacitors integrating the ~ 2 nm HfO₂-ZrO₂-HfO₂ gate stack – which can quantify the amount of charge as a function of voltage²⁶ (Methods, Extended Data Fig. 7) – 229 demonstrate larger stored charge than if just interfacial SiO₂ was sitting on top of Si. This 230 231 provides further electrical evidence of charge enhancement in the ultrathin mixed ferroic gate 232 stack (Extended Data Fig. 7e). Furthermore, from these measurements, the extracted 233 polarization- electric field relationship for just the HfO₂-ZrO₂-HfO₂ multilayer (Extended Data 234 Fig. 7f) exhibits a regime of negative slope, which mathematically corresponds to negative capacitance stabilization²⁶. 235

236

238

237 Ultrathin FE-AFE HfO₂-ZrO₂ Device Results

The practical implication of this capacitance enhancement can be clearly seen in Fig. 3b, which shows leakage current vs. EOT behavior. The leakage current is measured at $V_G - V_{fb} = -1$ V, where V_{fb} is the flatband voltage of the semiconductor. All other data points on this plot are taken from reported industrial gate stacks³. The leakage current for the Hf:Zr:Hf 4:12:4 stack is substantially lower at the same EOT. Note that below 9 Å, the other gate stacks need sophisticated scavenging techniques to reduce the thickness of the interfacial SiO₂³. On the other hand, the ferroic gate stack can achieve ~ 6.5 Å without any scavenging, resulting in the lower leakage current (Fig. 3b).

247

Furthermore, the scavenging of the interfacial SiO₂ leads to a loss of mobility of ~ 20 cm²/V-s per 248 every Å of scavenged SiO₂ due to an increase in remote phonon scattering^{3,16}. To examine how 249 250 the mobility evolves with EOT, we compared transistors implementing the lower-EOT HfO₂-251 ZrO₂-HfO₂ gate stack compared to higher-EOT conventional HfO₂ gate stack, both of the same 252 physical thickness (Methods). Notably, the mobility remains essentially the same for both stacks, 253 demonstrating there is no fundamental change in electron transport due to the mixed-ferroic 254 multilayer gate stack compared to the standard high-k dielectric gate stack (Extended Data Fig. 255 8d). Furthermore, this work demonstrates no penalty in mobility below 9 Å EOT, the point 256 where conventional high- κ gate stacks display mobility degradation due to scavenging necessary 257 for lowering EOT (Fig. 3c, Extended Data Fig. 8d). Indeed, raw mobility extracted from long-258 channel transistors integrating the 2 nm HfO₂-ZrO₂-HfO₂ (HZH) mixed-ferroic heterostructure 259 gate stack exceed that of industry-reported long-channel transistors integrating standard 2 nm HfO₂ high- κ dielectric gate stacks⁴² at the same EOT (Fig. 3c). 260

261

262 To examine how the capacitance enhancement in the 2 nm HfO₂-ZrO₂-HfO₂ gate stack behaves 263 at high frequency, radio frequency (RF) measurements were performed on the same long channel 264 $(L_G = 1 \ \mu m)$ devices (Methods, Extended Data Fig. 9) to extract device parameters up to ~800 265 MHz for our devices (close to the cut-off frequency). Of particular interest is the transconductance (g_m) , which is proportional to the product of capacitance and electron velocity 266 (mobility). From Y-parameter measurements one can find AC transconductance as $Re(Y_{21}) =$ 267 $g_{\rm m}+af^2$, where f is the frequency (Methods). This yields an AC transconductance as a function of 268 applied gate voltage (V_G). Plotting this dependence together with DC transconductance $(\partial I_D / \partial V_G)$ 269 270 from DC I_D - V_G) (Fig. 3h) illustrates DC and AC transconductance are similar, with AC 271 transconductance roughly 15% larger at the peak value. This slightly larger AC transconductance 272 may result from the fact that certain interface traps, which affect the DC behavior, cannot 273 respond at frequencies larger than 100 MHz, leading to better gate control. More importantly, 274 these RF results show that the observed capacitance enhancement is not limited to the low frequency regime^{43,44}. 275

276

Next, shorter channel ($L_G = 90$ nm) devices, fabricated on a silicon-on-insulator (SOI) transistor 277 278 with 18 nm SOI thickness, were examined. The transfer and output characteristic of a typical 279 transistor are shown in Fig. 3e, f. Note that the threshold voltage of this device is 0.55 V, which 280 is consistent with the work function of W used as the gate metal. Because of this, the transistors 281 have been driven up to 1.6 V gate voltage so that an overdrive voltage ($V_{ov} = V_G - V_T$) of ~1 V 282 can be applied. It is found that at a drain voltage (V_D) and V_{ov} of 1 V, the drain current exceeds 1 283 mA/ μ m. Additionally, the measured extrinsic transconductance of ~1.1 mS/ μ m (Fig. 3g) 284 corresponds to an intrinsic transconductance of ~ 1.75 mS/µm (Methods, Extended Data Fig. 10). 285 The transconductance is substantially larger than conventional 90 nm transistors. In addition, it is 286 larger than control devices with HfO₂ gate stack of the same physical thickness, demonstrating

the dual benefits of the HfO_2 - ZrO_2 - HfO_2 mixed-ferroic gate stack: low EOT without adversely affecting the electron transport.

289

Finally, to probe the interface quality, especially trap-induced effects⁴⁵ relevant for MOSFET 290 reliability – a very crucial aspect for commercial application – we performed positive bias 291 292 temperature instability (PBTI) measurements on nFET transistors (Extended Data Fig. 8e-h). The 293 results demonstrate very similar behavior for both the HfO₂-ZrO₂-HfO₂ and control HfO₂ stacks 294 of the same physical thickness, and similar to those reported in literature for high-κ HfO₂ 295 stacks⁴⁶. This is not unexpected; reliability characteristics are predominantly determined by the interfacial oxide and its high- κ interface⁴⁶; here, both stacks have the same un-scavenged SiO₂ 296 297 interlayer (Extended Data Fig. 1). Furthermore, stress measurements on capacitors demonstrate 298 negligible V_{fb} shift and non-existent capacitance degradation with increased stress time 299 (Extended Data Fig. 8i,j).

300

301 Discussion

302

Capacitance enhancement via negative capacitance (NC) has been demonstrated for ferroelectric-303 dielectric superlattices in many single-crystalline perovskite-structure systems^{30,31,47,48}. This 304 305 work demonstrates that the same enhancement is possible in HfO₂-ZrO₂ fluorite-structure 306 superlattices on Si, which exhibit mixed ferroelectric-antiferroelectric (polar-nonpolar) order in 307 films as thin as just ~ 2 nm. The ability to go down to such thickness and still stabilize 308 competing ferroic order, conducive for NC mediated capacitance enhancement, is very important 309 for advanced electronic devices as dimensional scaling requires ultrathin gate stacks. 310 Furthermore, this work establishes the critical role of atomic-layer stacking – as opposed to conventional doping techniques 32,38 – in controlling the ferroic phase space and permittivity of 311 fluorite-structure oxides down to ultrathin limits, leveraging its unique size effects^{13–15} and rich 312 antiferroelectric-ferroelectric polymorphs^{22,23}. When this mixed phase HfO₂-ZrO₂ multilayer is 313 integrated on Si, the gate stack exhibits a capacitance enhancement, lowering the EOT below a 314 315 threshold which traditionally required careful scavenging of interfacial SiO₂, which would otherwise degrade mobility³. Additionally, this EOT is achieved at over an order of magnitude 316 317 lower leakage current. Therefore, harnessing atomic-scale layering in ultrathin HfO₂-ZrO₂ ferroic 318 gate oxides presents a promising materials design platform for future Si transistors beyond the 319 conventional high- κ dielectrics which have spurred semiconductor industry scaling over the past 320 decades. two

- Theis, T. N. & Wong, H.-S. P. The End of Moore's Law: A New Beginning for Information Technology. *Computing in Science & Engineering* 19, 41–50 (2017).
- 323 2. Schlom, D. G., Guha, S. & Datta, S. Gate Oxides Beyond SiO₂. *MRS Bulletin* 33, 1017–
 324 1025(2008).
- 325 3. Ando, T. Ultimate Scaling of High-κ Gate Dielectrics: Higher-κ or Interfacial Layer
 326 Scavenging? *Materials* 5, 478–500 (2012).
- 327 4. Salahuddin, S., Ni, K. & Datta, S. The era of hyper-scaling in electronics. *Nature*328 *Electronics* 1, 442–450 (2018).
- Shulaker, M. M. *et al.* Three-dimensional integration of nanotechnologies for computing
 anddata storage on a single chip. *Nature* 547, 74–78 (2017).
- Wong, H.-S. & Salahuddin, S. Memory leads the way to better computing. *Nature Nanotechnology* 10, 191–194 (2015).
- 333 7. Del Alamo, J. A. Nanometre-scale electronics with III–V compound semiconductors.
 334 *Nature* 479, 317–323 (2011).
- Butler, S. Z. *et al.* Progress, challenges, and opportunities in two-dimensional materials
 beyond graphene. *ACS Nano* 7, 2898–2926 (2013).
- 337 9. Khan, A. I., Keshavarzi, A. & Datta, S. The future of ferroelectric field-effect transistor
 338 technology. *Nature Electronics* 3, 588–597 (2020).
- 339 10. Dutta, S. *et al.* Monolithic 3D Integration of High Endurance Multi-Bit Ferroelectric FET
 340 for Accelerating Compute-In-Memory. In 2020 IEEE International Electron Devices
 341 Meeting(IEDM), 36.4.1–36.4.4 (IEEE, 2020).
- Salahuddin, S. & Datta, S. Use of Negative Capacitance to Provide Voltage Amplification
 forLow Power Nanoscale Devices. *Nano Letters* 8, 405–410 (2008).
- Böscke, T. S., Müller, J., Bräuhaus, D., Schröder, U. & Böttger, U. Ferroelectricity in hafnium oxide thin films. *Applied Physics Letters* 99, 102903 (2011).
- 346 13. Cheema, S. S. *et al.* Enhanced ferroelectricity in ultrathin films grown directly on
 347 silicon. *Nature* 580, 478–482 (2020).
- 348 14. Lee, H.-J. *et al.* Scale-free ferroelectricity induced by flat phonon bands in HfO₂. *Science*349 369,1343–1347 (2020).
- 15. Noheda, B. & Iniguez, J. A key piece of the ferroelectric hafnia puzzle. *Science* 369, 1300–
 1301 (2020).
- Ando, T. *et al.* Understanding mobility mechanisms in extremely scaled HfO₂ (EOT 0.42
 nm) using remote interfacial layer scavenging technique and V_t-tuning dipoles with gate first process. In 2009 IEEE International Electron Devices Meeting (IEDM), 1–4 (IEEE,
 2009).
- Wong, H. & Iwai, H. On the scaling of subnanometer EOT gate dielectrics for ultimate
 nano CMOS technology. *Microelectronic Engineering* 138, 57–76 (2015).
- 18. Narasimha, S. *et al.* 22nm High-performance SOI technology featuring dual-embedded
 stressors, Epi-Plate High-K deep-trench embedded DRAM and self-aligned Via 15LM
 BEOL. In 2012 International Electron Devices Meeting, 3.3.1–3.3.4 (IEEE, 2012).
- 361 19. Huang, J. Gate first high-k/metal gate stacks with zero SiOx interface achieving

- EOT=0.59nm for 16nm application. In 2009 Symposium on VLSI Technology, 34–35 (2009).
- Yeo, Y.-C., King, T.-J. & Hu, C. Direct tunneling leakage current and scalability of
 alternativegate dielectrics. *Applied Physics Letters* 81, 2091–2093 (2002).
- 366 21. Kittel, C. Theory of Antiferroelectric Crystals. *Physical Review* 82, 729–732 (1951).
- 36722.Materlik, R., Künneth, C. & Kersch, A. The origin of ferroelectricity in $Hf_{1-x}Zr_xO_2$: A368computational investigation and a surface energy model. *Journal of Applied Physics* **117**,369134109 (2015).
- Reyes-Lillo, S. E., Garrity, K. F. & Rabe, K. M. Antiferroelectricity in thin-film ZrO₂ from
 first principles. *Physical Review B* 90, 140103 (2014).
- Qi, Y. & Rabe, K. M. Phase competition in HfO₂ with applied electric field from first
 principles. *Physical Review B* 102, 214108 (2020).
- 25. Lomenzo, P. D., Richter, C., Mikolajick, T. & Schroeder, U. Depolarization as Driving
 Force in Antiferroelectric Hafnia and Ferroelectric Wake-Up. ACS Applied Electronic
 Materials 2,1583–1595 (2020).
- 377 26. Hoffmann, M. *et al.* Unveiling the double-well energy landscape in a ferroelectric
 378 layer. *Nature* 565, 464–467 (2019).
- 379 27. Íñiguez, J., Zubko, P., Luk'yanchuk, I. & Cano, A. Ferroelectric negative capacitance.
 380 *NatureReviews Materials* 4, 243–256 (2019).
- 28. Li, F., Zhang, S., Damjanovic, D., Chen, L.-Q. & Shrout, T. R. Local Structural
 Heterogeneity and Electromechanical Responses of Ferroelectrics: Learning from Relaxor
 Ferroelectrics. Advanced Functional Materials 28, 1801504 (2018).
- Khan, A. *et al.* Experimental evidence of ferroelectric negative capacitance in nanoscale
 heterostructures. *Applied Physics Letters* 99, 113501 (2011).
- 386 30. Yadav, A. K. *et al.* Spatially resolved steady-state negative capacitance. *Nature* 565, 468–
 471(2019).
- 388 31. Das, S. *et al.* Local negative permittivity and topological phase transition in polar
 389 skyrmions. *Nature Materials* 20, 194–201 (2021).
- 390 32. Müller, J. *et al.* Ferroelectricity in Simple Binary ZrO₂ and HfO₂. *Nano Letters* 12, 4318–
 4323(2012).
- 392 33. Lakes, R. S., Lee, T., Bersie, A. & Wang, Y. C. Extreme damping in composite materials
 393 with negative-stiffness inclusions. *Nature* 410, 565–567 (2001).
- 394 34. Jaglinski, T., Kochmann, D., Stone, D. & Lakes, R. S. Composite Materials with
 395 ViscoelasticStiffness Greater Than Diamond. *Science* 315, 620–622 (2007).
- 396 35. Ni, K. *et al.* Equivalent Oxide Thickness (EOT) Scaling With Hafnium Zirconium Oxide
 397 High-κ Dielectric Near Morphotropic Phase Boundary. In 2019 IEEE International
 398 ElectronDevices Meeting (IEDM), 7.4.1–7.4.4 (IEEE, 2019).
- 36. Budimir, M., Damjanovic, D. & Setter, N. Piezoelectric response and free-energy instability in the perovskite crystals BaTiO₃, PbTiO₃, and Pb(Zr, Ti)O₃. *Physical Review B* 401
 73, 174106(2006).
- 402 37. Noheda, B. et al. A monoclinic ferroelectric phase in the $Pb(Zr_{1-x}Ti_x)O_3$ solid

- 403 solution. *Applied Physics Letters* **74**, 2059–2061 (1999).
- 38. Schroeder, U. *et al.* Recent progress for obtaining the ferroelectric phase in hafnium
 oxide based films: impact of oxygen and zirconium. *Japanese Journal of Applied Physics*58, SL0801 (2019).
- 407 39. Schlom, D. G. & Haeni, J. H. A Thermodynamic Approach to Selecting Alternative Gate
 408 Dielectrics. *MRS Bulletin* 27, 198–204 (2002).
- 409 40. Bersuker, G. *et al.* The effect of interfacial layer properties on the performance of Hf-based
 410 gate stack devices. *Journal of Applied Physics* 100, 094108 (2006).
- 411 41. Liao, Y.-H. *et al.* Electric Field-Induced Permittivity Enhancement in Negative-412 Capacitance FET. *IEEE Transactions on Electron Devices* 1–6 (2021).
- 413 42. Ragnarsson, L.-Å. *et al.* Ultrathin EOT high-κ/metal gate devices for future technologies:
 414 Challenges, achievements and perspectives. *Microelectronic Engineering* 88, 1317–1322
 415 (2011).
- 416 43. Chatterjee, K., Rosner, A. J. & Salahuddin, S. Intrinsic speed limit of negative capacitance
 417 transistors. *IEEE Electron Device Letters* 38, 1328–1330 (2017).
- 418 44. Kwon, D. *et al.* Response Speed of Negative Capacitance FinFETs. 2018 IEEE Symposium
 419 on VLSI Technology 49–50 (2018).
- 420 45. Pae, S. *et al.* Reliability characterization of 32nm high-K and Metal-Gate logic transistor
 421 technology. In *2010 IEEE International Reliability Physics Symposium*, II, 287–292 (IEEE,
 422 2010).
- 423 46. Mukhopadhyay, S. *et al.* Trap Generation in IL and HK layers during BTI/TDDB stress in
 424 scaled HKMG N and P MOSFETs and implications on t_{inv}-scaling. In 2014 IEEE
 425 International Reliability Physics Symposium, GD.3.1–GD.3.11 (IEEE, 2014).
- 426 47. Gao, W. *et al.* Room-Temperature Negative Capacitance in a Ferroelectric–Dielectric
 427 Superlattice Heterostructure. *Nano Letters* 14, 5814–5819 (2014).
- 428 48. Zubko, P. *et al.* Negative capacitance in multidomain ferroelectric superlattices. *Nature*429 534, 524–528 (2016).
- 430 49. Wong, J. C. & Salahuddin, S. Negative Capacitance Transistors. *Proceedings of the* 431 *IEEE* **107**, 49–62 (2019).
- 432
- 433

434 Acknowledgements This research was supported in part by the Berkeley Center for Negative 435 Capacitance Transistors (BCNCT), the DARPA Technologies for Mixed-mode Ultra Scaled Integrated 436 Circuits (T-MUSIC) program, the University of California Multicampus Research Programs and 437 Initiatives (UC MRPI) project and the U.S. Department of Energy, Office of Science, Office of Basic 438 Energy Sciences, Materials Sciences and Engineering Division under Contract No. DE-AC02-05-439 CH11231 (Microelectronics Co-Design program) for the development of materials for low-power 440 microelectronics. This research used resources of the Advanced Photon Source, a U.S. Department of 441 Energy (DOE) Office of Science User Facility at Argonne National Laboratory and is based on research 442 supported by the U.S. DOE Office of Science-Basic Energy Sciences, under Contract No. DE-AC02-443 06CH11357. VAS and JWF were supported by the US Department of Energy, Office of Science, Basic 444 Energy Sciences, under Award Number DE-SC-0012375. Use of the Stanford Synchrotron Radiation 445 Light source, SLAC National Accelerator Laboratory, is supported by the U.S. Department of Energy, 446 Office of Science, Office of Basic Energy Sciences under Contract No. DE-AC02-76SF00515. This 447 research used resources of the Advanced Light Source, which is a DOE Office of Science User Facility 448 under contract no. DE-AC02-05CH11231. Electron microscopy of was performed at the Molecular 449 Foundry, LBNL, supported by the Office of Science, Office of Basic Energy Sciences, US Department of 450 Energy (DE-AC02-05CH11231). Device fabrication was performed at the Marvell Nanofabrication 451 Laboratory at U.C. Berkeley. This material is based upon work supported by the Secretary of Defense for 452 Research and Engineering under Air Force Contract No. FA8702-15-D-0001. Any opinions, findings, 453 conclusions or recommendations expressed in this material are those of the author(s) and do not 454 necessarily reflect the views of the Secretary of Defense for Research and Engineering.

455

456 Author contributions S.S.C. and S.S. designed the research. S.S.C. performed design, synthesis, and 457 optimization of the superlattice oxide heterostructure and its ferroic characterization. N.S. and C.-H.H. 458 performed capacitor fabrication. C.-H.H. helped optimize annealing treatments. N.S. and S.S.C. 459 performed capacitor measurements and analysis. L.-C.W. fabricated the transistors and performed DC 460 characterization. D.W.K. and J.B. developed the initial processes for transistor fabrication. Y.-H.L. 461 performed simulations including EOT estimation, series resistance determination and mobility and 462 transconductance analysis. M.S.J., J.G. and W.L. contributed to RF electrical measurements and analysis. 463 N.S. performed MOSCAP stress measurements. W.C. and N.S. performed MOSFET reliability measurements under the guidance of S.D., S.M., and S.S. M.M., R.R., C.S., D.P., G.P., M.C., B.T. 464 465 contributed to capacitor fabrication and characterization at MIT LL. S.-L.H. performed TEM. S.S.C. and 466 S.-L.H. performed TEM analysis. Y.R. performed second harmonic generation. S.K.V. performed X-ray 467 photoelectron spectroscopy. S.S.C. and C.-H.H. performed synchrotron soft X-ray spectroscopy at ALS. 468 S.S.C., V.A.S., J.W.F. performed synchrotron X-ray spectroscopy at APS. S.S.C., C.-H.H., V.A.S., Z.Z. 469 performed synchrotron in-plane diffraction at APS. S.S.C. and N.S. performed synchrotron X-ray 470 reflectivity and 2D diffraction at SSRL. S.S.C. and S.S. co- wrote the original manuscript; S.S.C., N.S. 471 and S.S. revised the manuscript. S.S. supervised the research. All authors contributed to discussions and 472 manuscript preparations.

473

474 **Competing interests** The authors declare that they have no competing financial interests.

475

476 **Correspondence and requests for materials** should be addressed to S.S.C. (s.cheema@berkeley.edu)

477 and S.S. (sayeef@berkeley.edu). 478 Fig. 1. Atomic-scale design of negative capacitance in ultrathin HfO_2 - ZrO_2 . (a) Energy 479 landscape flattening. A ferroelectric (FE) double-well energy landscape is flattened by the 480 depolarization field energies (Dep) originating from electrostatic and elastic inhomogeneities 481 present in the laterally-arranged polar-nonpolar (orthorhombic ferroelectric - tetragonal 482 antiferroelectric) thin film system. The energy landscape flattening increases the overall system's 483 permittivity, as susceptibility is proportional to the inverse landscape curvature; such flattening is analogous to negative capacitance stabilization^{29,30,49}. (b) Engineering ferroic phase competition 484 in the HfO_2 - ZrO_2 fluorite-structure system. Beyond the conventionally-studied tuning parameters – composition, electric field, temperature^{32,38} – here we introduce dimensional confinement via 485 486 487 superlattice layering to tailor ferroic phase competition at the atomic-scale. (c) Schematic of the 488 HfO₂-ZrO₂ fluorite-structure multilayer on Si; the heterostructures maintain distinct layers (i.e. 489 not solid solution alloys) based on EELS, XRR, and depth-resolved XPS (Extended Data Fig. 1). 490 The role of the layering on the underlying ferroic order and capacitance is studied by electrical 491 measurements as a function of HfO2-ZrO2 stacking structure and annealing temperature 492 (Extended Data Fig. 4 and 5, respectively). (d) HR-TEM image of the atomic-scale HfO₂-ZrO₂-493 HfO₂ trilayer (top) and extracted *d*-lattice spacings (bottom) corresponding to the fluorite-494 structure AFE tetragonal ($P4_2$ /nmc, red) and FE orthorhombic ($Pca2_1$, blue) phases, respectively. 495 The layer delineations are approximate, as the HfO₂-ZrO₂ and SiO₂ interlayer thicknesses are 496 more rigorously determined by XRR and TEM analysis (Extended Data Fig. 1 and 6, 497 respectively). Note imaging the crystallinity of the HfO₂-ZrO₂ layers requires mistilt with respect 498 to the Si lattice (Methods). (e) Synchrotron IP-GiD demonstrating the presence of both the AFE 499 T-phase (101)_t and FE O-phase (111)_o reflections whose d-lattice spacings are consistent with 500 those extracted from TEM. Detailed indexing for structural identification is provided by wide-501 angle synchrotron diffraction (Extended Data Fig. 2a).

502 Fig. 2. Enhanced capacitance in ultrathin HfO_2 -Zr O_2 mixed-ferroic heterostructures. (a) 503 MIM C-V hysteresis loops for a mixed FE-AFE HfO₂-ZrO₂ multilayer demonstrating higher 504 capacitance compared against its AFE (ZrO₂) and FE (Zr:HfO₂) counterparts of the same 505 thickness. (b) Inverse capacitance versus thickness for MIM HfO₂-ZrO₂ multilayers up to 5 506 superlattice repeats (10 nm); the extracted permittivity of 52 is large for HfO_2 -based oxides. (c) 507 MIM C-V hysteresis loops for HfO₂-ZrO₂ multilayers of the same periodicity demonstrating an 508 evolution from mixed-ferroic to FE-like hysteresis upon cooling slightly below room 509 temperature. The proximity to the temperature-dependent phase transition (Extended Data Fig. 3) 510 suggests the HfO₂-ZrO₂ heterostructures lies near its maximum electric susceptibility position, ideal for negative capacitance stabilization^{30,49}. (d) MOS accumulation C-V of HfO₂-ZrO₂-HfO₂ 511 trilayer compared to AFE ZrO₂, FE Zr:HfO₂, and DE HfO₂, all of the same thickness (20 Å), 512 513 indicating mixed-ferroic behavior is optimal for enhancing capacitance. (e) Accumulation C-V of 514 the HfO₂-ZrO₂-HfO₂ (HZH) trilayer compared to bilayer and solid solutions films of the same thickness (ALD cycles) and composition (Hf:Zr cycles), demonstrating the capacitance 515 enhancement is not simply driven by Hf:Zr composition^{32,38}, but rather the atomic-scale stacking 516 517 (Extended Data Fig. 4, 5). Inset: Schematic multilayer versus solid solution (Hf and Zr cations vertically-separated versus intermixed). (f) Accumulation C-V for a 2 nm HZH grown on sub-nm 518 519 SiO₂ fit EOT simulations. Inset: Gate leakage of the same stack. 2 nm HZH on SiO₂ 520 demonstrates lower EOT than the thickness of SiO₂ interlayer alone, carefully extracted via physical (8.5 Å) and electrical (8.0 Å) methodologies (Extended Data Fig. 6), providing evidence 521 of capacitance enhancement via NC. Furthermore, these 2 nm ferroic gate stacks demonstrate 522 523 amplified charge from pulsed I-V measurements relative to the SiO₂ interlayer (Extended Data Fig. 7), marking the thinnest demonstration of charge and/or capacitance enhancement (Extended 524 525 Data Fig. 7).

526 Fig. 3. Device performance benefits utilizing ultrathin mixed-ferroic HfO₂-ZrO₂ gate 527 stacks.

528 (a) EOT scaling pathways: conventional interlayer scavenging implementing standard high- κ 529 dielectric HfO₂ reduces the EOT by thinning the SiO₂ interlayer (red), leading to leakage and mobility degradation³; integrating a ferroic NC oxide exhibiting a capacitance enhancement 530 531 effect on SiO_2 (blue) lowers the EOT without reducing the SiO_2 interlayer thickness. (b) 532 Leakage-EOT scaling of the HfO₂-ZrO₂-HfO₂ (HZH) multilayer gate stacks (blue) benchmarked 533 against reported HKMG literature³, including interlayer-scavenged 2 nm HfO₂ (red), high-k 534 doped HfO₂ (gray), and SiO₂/poly-Si (black). The leakage is the lowest reported for a 6.5 Å EOT 535 MOS capacitor on silicon³, and similar as the standard higher-EOT 2 nm HfO₂ high- κ dielectric 536 (black), due to maintaining the same SiO_2 thickness. (c) Raw mobility versus EOT for long-537 channel transistors integrating the 2 nm HZH (blue) versus industry-reported long-channel transistors integrating standard 2 nm HfO₂ (red)⁴², reported at 10^{13} /cm² charge density. The raw 538 mobility for HZH sits above the industry-reported trend line⁴² due to scaling EOT without 539 requiring scavenging. Mobility results are also benchmarked against other industrial HKMG 540 541 reports³ (Extended Data Fig. 8d). (d) Schematic transistor device layout which integrates the 2 nm HZH gate stack. (e, f, g) DC I-V transfer characteristics (I_d - V_{gs} , e), DC output characteristics 542 $(I_d - V_{ds}, f)$, and DC transconductance $(g_m - V_{gs}, g)$ for short-channel $(L_G = 90 \text{ nm})$ SOI transistors. 543 Notably, the maximum on-current and g_m at $V_{DS} = 1$ V exceeds 1 mA/µm and 1 mS/µm, 544 respectively. (h) Transconductance versus gate voltage for long-channel bulk transistors ($L_G = 1$ 545 µm) via DC (derivative of I_d - V_{gs}) and RF ($Re[Y_{21}]$) measurements at $V_{DS} = 1$ V. Inset: De-546 547 embedded $Re[Y_{21}]$ (open circles) as a function of squared frequency at different DC bias points 548 extrapolated to the zero-frequency limit (dotted lines) to extract the RF g_m (Extended Data Fig. 549 9).

550 Methods

551552 Gate stack

553

554 Gate oxide Thin films of HfO₂-ZrO₂ were grown by atomic layer deposition (ALD) in a Fiji 555 Ultratech/Cambridge Nanotech tool (U.C. Berkeley) at 270°C in which tetrakis 556 (ethylmethylamino) hafnium and tetrakis (ethylmethylamino) zirconium precursors are heated to 557 75°C and water vapor is used as the oxidant. For metal-ferroelectric-insulator-semiconductor 558 (MFIS) capacitor structures, sub-nm chemically-grown SiO₂ on lightly-doped Si $(10^{15} \text{ cm}^{-3})$ was 559 prepared by the standard clean (SC-1) solution (5:1:1 H₂O:H₂O₂:NH₄OH at 80°C for 10 minutes) 560 after the Si wafer was cleaned in Piranha (120°C for 10 minutes) to remove organics and HF 561 (50:1 H₂O:HF at room temperature for 30 s) to remove any native oxide. Subsequently, HfO₂-562 ZrO₂-HfO₂ multilayers are deposited at 270°C by ALD. After ALD deposition, post-deposition 563 annealing (PDA) was performed at 175°C (20 min, forming gas N₂/H₂ background) to help cure 564 the SiO₂-oxide interface. For confirmation and reproducibility, HfO₂-ZrO₂-HfO₂ multilayers of 565 the same ALD cycling were also deposited at MIT Lincoln Laboratory (MIT LL); after ALD 566 deposition, PDA was performed at 250°C (1 min, N₂ background).

567

568 **Gate metal** For UC Berkeley capacitors, the first layer of the gate metal, TiN, is deposited by 569 ALD (250°C, 20 cycles, 15 Å) in N₂ and H₂ plasma. Subsequently, W is deposited by sputtering 570 (room temperature, 60 nm). For MIT LL capacitors, the gate metal, TiN, is deposited by PVD 571 (room temperature).

572

573 Annealing The entire gate stack undergoes a low-temperature post-metal anneal (200°C, 1 min, 574 N₂) to cure interface defects. This low temperature does not interfere with the HfO₂-ZrO₂-HfO₂ 575 multilayer structure, as confirmed by various characterization techniques (Extended Data Fig. 1). 576 and maintains the mixed ferroic behavior, as high-temperature annealing would induce purely 577 ferroelectric behavior (Extended Data Fig. 5). X-ray diffraction and TEM confirm the presence 578 of crystalline ultrathin films despite the low deposition temperature, afforded by the low crystallization temperature of ZrO_2^{50} . In fact, non-post-annealed ALD-grown ZrO_2 has 579 580 previously demonstrated crystallization into the ferroelectric orthorhombic phase on Si⁵¹.

581

582 **Device fabrication**

583

584 **MOS and MIM capacitors, Bare Structures** For MOS capacitor structures, after gate stack 585 deposition, top electrodes are defined by photolithography and dry etching. For bare structures 586 (structural studies), the top metal is removed by chemical etching to expose the gate oxide 587 surface. For metal-insulator-metal (MIM) capacitors, W is deposited by sputtering (room 588 temperature, 30 nm) on a lightly-doped Si substrate as the bottom metal electrode. After ferroic 589 film deposition by ALD, 60 nm of W is deposited by sputtering. The top electrodes are then 590 again defined by photolithography and dry etching.

591

Bulk transistors The n-type bulk transistors were fabricated by a non-self-aligned gate-last process on bulk silicon wafers $(10^{17} \text{ cm}^{-3})$ with local oxidation of silicon (LOCOS) as device isolation technique. First, a 10 nm of SiO₂ thermal oxide and a 30 nm of low-pressure chemical vapor deposition (LPCVD) Si₃N₄ were grown on the Si substrates. After the active region was 596 defined by photolithography and Si₃N₄/SiO₂ etching, dry oxidation was performed to form the 597 LOCOS isolation. Next, the source/drain regions were defined by photolithography and ion implantation with an ion dose of 3×10^{15} ions/cm². The dopants were then activated by a rapid 598 thermal anneal (RTA) at 900°C for 7 min in N₂ ambient. The gate stacks with the sub-nm 599 600 chemically-grown SiO₂, 2 nm HfO₂-ZrO₂-HfO₂ heterostructure, and 100 nm of sputtered W gate 601 were then deposited. After the gate fingers (from 500 nm to 50 µm) were patterned by 602 photolithography and etched by inductively-coupled plasma (ICP) metal etching, the 400 nm 603 thick interlayer dielectric (ILD) SiO₂ was deposited using plasma-enhanced CVD (PECVD). 604 Last, after the contact hole opening, the Ti/TiN contact metal was deposited by sputtering, 605 defined by photolithography, and then etched by ICP metal etching.

606

607 Short-channel SOI Transistors The n-type short-channel transistors were fabricated by a non-608 self-aligned gate-last process on SOI substrates with a gate length (L_G) down to 90 nm. First, the 609 device layer was thinned down to 20 nm and the active regions were defined by photolithography with expose regions etched slightly into the buried oxide. The hydrogen 610 611 silsequioxane (HSQ) negative resist were written by e-beam lithography as a hard mask for the ion implantation with a dose of 5×10^{15} ions/cm². The dopant activation was conducted in an 612 RTA at 900°C for 15 seconds in N₂ ambient. The gate stacks with the sub-nm chemically-grown 613 SiO₂, 2 nm HfO₂-ZrO₂-HfO₂ heterostructure, 1.5 nm of PEALD TiN, and 100 nm of sputtered W 614 615 were sequentially deposited. The gate region (250 nm) was then patterned by photolithography. Like the back-end process for the bulk transistors, 400 nm of ILD and sputtered Ti/TiN contact 616 617 metal were deposited and defined by photolithography and ICP etching.

- 618
- 619 Microscopy
- 620

621 **Transmission electron microscopy** Electron microscopy was performed at the National Center 622 for Electron Microscopy (NCEM) facility of the Molecular Foundry at Lawrence Berkeley 623 National Laboratory (LBNL). The high-resolution bright field TEM images of HfO₂-ZrO₂-HfO₂ 624 thin films were performed by FEI ThemIS 60-300 microscope with image aberration corrector 625 operated at 300 kV (Fig. 1d, Extended Data Fig. 2e,f). To prepare cross-sectional TEM samples 626 of HfO₂-ZrO₂-HfO₂ thin films, mechanical polishing was employed by using an Allied High 627 Tech Multiprep at a 0.5° wedge to thin down the total thickness of samples down to 10 μ m. 628 Later, Ar ion milling of the Gatan Precision Ion Milling System was utilized to make an 629 electron-transparent sample, starting from 4 keV down to 200 eV as final cleaning energy. For 630 high-resolution imaging, in order to capture the crystallinity of the HfO₂-ZrO₂-HfO₂ layers, the 631 zone axis alignment required varying degrees of mistilt with respect to the Si lattice, explaining 632 the slightly obscured Si atomic columns (Fig. 1d, Extended Data Fig. 2e,f).

633

The local interplanar *d*-spacing in the ultrathin HfO_2 -ZrO₂-HfO₂ films (Extended Data Fig. 2e,f) was measured by DigitalMicrograph software using its line profile plus integration width analysis. For the 2 nm HfO₂-ZrO₂-HfO₂ multilayer film, the extracted interplanar lattice spacings were averaged over multiple lattice periodicities and confirmed across various local regions of the film (Extended Data Fig. 2e,f). The SiO₂ interlayer thickness from low-magnification wide

639 field-of-view (FoV) imaging was determined by the same method (Extended Data Fig. 6a). In

640 particular, the intensity line scan from the wide FoV image (Extended Data Fig. 6a) is obtained

641 from averaging across the entire FoV specified by the teal-colored box (~150 nm). Next, the

inflection points of the intensity peak were used as the criteria to set the boundaries of the SiO_2 interlayer (Extended Data Fig. 6a). This methodology was also utilized to determine the boundaries of the HfO₂-ZrO₂-HfO₂ layers from the EELS spectrum (Extended Data Fig. 1c). Regarding the wide FoV cross-sectional TEM (Extended Data Fig. 6a), both the low atomic weight and lack of crystallinity of the SiO₂ layer contribute to its weak scattering (bright color), which aids in the visual delineation of the layer boundaries and the thickness extraction from the corresponding averaged intensity line scan.

649

650 **Optical microscopy** Second harmonic generation (SHG) measurements (Extended Data Fig. 2d) 651 were performed with a Ti:sapphire femtosecond laser (Tsunami, Spectra Physics, $\lambda \sim 800$ nm, 652 frequency ~ 80 MHz). The linearly polarized femtosecond laser beam was focused through 50X 653 objective lens ($NA \sim 0.42$) which results in a focal spot size of 2 µm. The generated SHG signal 654 was collected through the same objective lens and separated from the fundamental beam by the 655 harmonic separator. After passing through the optical bandpass filter, the SHG signals were registered to the photon multiplier tube (PMT) without a polarizer. The fundamental beam was 656 657 mechanically chopped, and the signal collected by the PMT was filtered by a lock-in amplifier to 658 reduce the background noise. For SHG spatial mapping, a two-axis piezo stage was utilized and 659 the coordinate was synchronized with the PMT signal. The SHG intensity was obtained by 660 averaging the mapping signals across a 100 μ m \times 100 μ m sample area.

661

662 X-ray characterization

663

664 X-ray reflectivity Synchrotron X-ray reflectivity (XRR) – performed at Sector 33-BM-C beamline of the Advanced Photon Source, Argonne National Laboratory and at Beamline 2-1 of 665 the Stanford Synchrotron Radiation Lightsource, SLAC National Accelerator Laboratory -666 confirmed the thickness of HfO₂-ZrO₂-HfO₂ heterostructures (Extended Data Fig. 1b). The 667 668 overall thickness of the HfO₂-ZrO₂-HfO₂ heterostructures is consistent with the growth rate (~ 1 Å/cycle) of ALD-grown Zr:HfO₂ as demonstrated in our previous work¹³. Furthermore, the 669 670 presence of irregularly spaced fringes in the thicker HfO₂-ZrO₂-HfO₂ heterostructures suggests the presence of well-separated HfO2-ZrO2-HfO2 layers, i.e. not a solid solution. This is 671 confirmed by XRR fitting (Extended Data Fig. 1b) performed with the python package GenX⁵² 672 673 which considers factors such as density, roughness, and thickness.

674

675 In-plane grazing incidence diffraction Synchrotron in-plane grazing-incidence diffraction (GID) (Fig. 1e, Extended Data Fig. 2a) was performed at Sector 33-ID-D beamline of the 676 677 Advanced Photon Source, Argonne National Laboratory. A Pilatus-II 100K Area Detector 678 mounted on the del-arm was used to collect diffraction signal with a grazing incidence geometry. 679 The region-of-interest on the detector was set such that the ring-like signal was fully integrated. 680 In-plane GID was collected by sweeping the in-plane angle v (8-50°) with a fixed out-of-plane 681 grazing angle δ ($\delta = 0.9^{\circ}$); the corrected Bragg angle (2 θ) over which the data is plotted and 682 indexed is determined from the relationship $\cos(2\theta) = \cos(v) \cdot \cos(\delta)$ set by the geometry of the 683 diffractometer. The X-ray source was fixed at 16 keV ($\lambda = 0.775$ Å). In-plane diffraction yields 684 more diffraction peaks with better defined width, likely due to the preferred orientation and discshape domains in the film. Therefore, in-plane GID enables clear indexing to the ferroelectric 685 686 orthorhombic (Pca2₁) and antiferroelectric tetragonal (P4₂/nmc) fluorite structure in the ultrathin

687 HfO₂-ZrO₂-HfO₂ films, as the presence of many reflections from the in-plane GID spectra (Fig.

688 1e, Extended Data Fig. 2a) allow for clear distinction from other nonpolar fluorite-structure 689 polymorphs. Such diffraction spectra would be otherwise prohibited in typical out-of-plane 690 geometry due to the lack of vertical diffraction planes and the large linewidth inherent to 691 ultrathin films.

692

693 Two-dimensional diffraction Two-dimensional reciprocal space maps (Extended Data Fig. 2b) 694 were measured at Beamline 11-3 of the Stanford Synchrotron Radiation Lightsource, SLAC 695 National Accelerator Laboratory. Rayonix MX225 CCD area detector collected diffraction flux 696 in gazing incidence ($<0.20^\circ$) geometry; the X-ray source (50 microns vertical x 150 microns 697 horizontal beam size) was fixed at 12.7 keV. The sample-detector work distance was set to 80 mm to enable detection of a wide region of reciprocal space (Q-range 0.2 to 5 Å⁻¹) at the expense 698 699 of reciprocal space resolution, set by the pixel size. The two-dimensional diffraction scans - in 700 which a wide portion of the entire reciprocal space was collected simultaneously, rather than at 701 discrete regions in Q_x - Q_y space – were averaged over data collection time and for repeated scans. 702 These measurement features, in tandem with the high X-ray flux afforded by the synchrotron 703 source, enabled sufficient diffraction signal detection and contrast in films just two nanometers 704 in thickness. Data analysis was performed Nika, an Igor Pro package for correction, calibration, 705 and reduction of two-dimensional areal maps into one-dimensional data⁵³. Two-dimensional 706 reciprocal space maps on bare HfO₂-ZrO₂-HfO₂ heterostructures confirm the presence of 707 crystalline ultrathin films despite the low deposition temperature, afforded by the low 708 crystallization temperature of ZrO_2 on Si^{50} . 709

710 Ferroic phase identification from diffraction For fluorite-structure thin films, the main phases 711 to consider are the dielectric monoclinic $(P2_1/c)$, antiferroelectric tetragonal $(P4_2/nmc)$, and 712 ferroelectric orthorhombic (Pca2₁) phases. Various diffraction reflections from the wide-angle 713 IP-GiD spectra enable indexing to the orthorhombic $Pca2_1$ phase. Lattice parameters (a, b, c) – determined via Bragg's law from the d_{200} family of reflections – are self-consistently checked against the (111) lattice spacing $(\frac{1}{d_{111}^2} = \frac{1}{a^2} + \frac{1}{b^2} + \frac{1}{c^2})$ as well as other higher-order reflections 714 715 716 present in the in-plane diffraction spectra (Extended Data Fig. 2a). For example, the lattice 717 parameters extracted from the {200} reflections were a = 5.36 Å, b = 5.23 Å, c = 5.47 Å. This corresponds to a d_{211} lattice spacing of 2.209 Å, which agrees well with the lattice spacing (2.205 718 Å) obtained from Bragg's law based on the reflection position. 719 720

721 The monoclinic phase was ruled out due to a lack of two {111} peaks in the diffraction spectra 722 and the $(111)_{0}$ and $(101)_{t}$ reflections being significantly offset from its expected peak position in 723 the monoclinic phase. With regards to the indexing of tetragonal $(101)_t$ peak (Extended Data Fig. 2a), it is always reported that the tetragonal $(101)_t$ reflection has a smaller *d*-spacing⁵⁴ in thicker 724 HfO₂-based films⁵⁵, and is therefore expected to be present at a higher angle compared to the 725 726 orthorhombic $(111)_{0}$ reflection, which is the case in the indexed diffraction spectra (Extended 727 Data Fig. 2a) based on the self-consistent indexing methodology outlined above provides.

728

729 In terms of extracting the phase fraction of the tetragonal and orthorhombic phases, while 730 Rietveld refinement has been applied to grazing incidence x-ray diffraction of thick (10 nm) $Zr:HfO_2^{56}$ to determine the orthorhombic phase fraction, that methodology cannot be applied in 731 732 the ultrathin regime, as the films are highly oriented, as opposed to fully polycrystalline 733 (Extended Data Fig. 2b), which is a requirement to apply Rietveld refinement.

734

735 Regarding strain effects: strain-induced ferroelectricity in antiferroelectrics is a key consideration; strain-induced ferroelectricity has been predicted in ZrO_2^{23} , which is indeed what 736 737 we observe in certain lateral regions of our film. From the cross-sectional TEM (Fig. 1d, 738 Extended Data Fig. 2e,f), the presence of both the FE orthorhombic Pca2₁ phase grains and AFE 739 P4₂/nmc tetragonal phase grains can be locally identified to persist throughout the entire HfO₂-740 ZrO₂-HfO₂ thickness. Considering the 2 nm HfO₂-ZrO₂-HfO₂ heterostructure has distinct layers 741 (evidenced by XRR, EELS, and XPS characterization in Extended Data Fig. 1), that means the 742 middle ZrO₂ layer has local regions where it is stabilized in the FE orthorhombic phase, and 743 other local regions where it is stabilized in the AFE tetragonal phase.

744

Regarding structural indicators of such strain effects, again we look to the measured d_{111} (*O*phase) and d_{101} (*T*-phase) lattice spacings for the ~2 nm HfO₂-ZrO₂-HfO₂ (HZH) film – structural markers for distortion and strain in this fluorite-structure system¹³. Note that truly stress-free values cannot be obtained as bulk ferroelectricity is not stabilized in this material system, so we compare against DFT values²² for HfO₂, ZrO₂, and Zr:HfO₂ (HZO)²², which closely match experimental values for thicker HfO₂-ZrO₂ ferroic films⁵⁷.

751

In particular, the ferroelectric O-phase d_{111} -spacing for HfO₂-ZrO₂-HfO₂ (3.09 Å) is larger than 752 typical values for thick ferroelectric HZO films $(2.95 \text{ Å})^{22}$, demonstrating that the individual 753 HfO₂ and ZrO₂ layers in the HZH multilayer are in fact strained i.e. increased rhombic distortion. 754 755 This is consistent with the ultrathin-enhanced lattice distortions trend observed in previous ALDgrown highly-oriented orthorhombic ferroelectric HZO films¹³ as well as epitaxial orthorhombic 756 ferroelectric HZO films⁵⁸. On the other hand, we observe that the *d*-spacing for the tetragonal 757 758 (101) reflection (2.95 Å) is nearly the same as is expected for prototypical antiferroelectric Tphase ZrO₂ (2.94 Å)²². This is expected: when the tetragonal phase is strained, it transitions to 759 760 the lower symmetry orthorhombic phase as opposed to remaining in the tetragonal phase, as it 761 does not have the same tolerance of the FE O-phase to maintain its symmetry when strained. Consequently, the larger d-spacing is always attributed to the FE O-phase⁵⁷, as confirmed by 762 self-consistent indexing to higher-order reflections (Extended Data Fig. 2a). These diffraction-763 764 based d-spacings are confirmed by cross-sectional TEM (Extended Data Fig. 2e,f). Furthermore, 765 the presence of the ZrO_2 layer developing ferroelectricity is supported by the presence of orbital 766 polarization at the Zr L-edge from synchrotron X-ray linear dichroism (Extended Data Fig. 2c).

767

768 X-ray absorption spectroscopy Hard and soft synchrotron X-ray spectroscopy (Extended Data 769 Fig. 2c) was measured at beamline 4-ID-D of the Advanced Photon Source, Argonne National 770 Laboratory and Beamline 4.0.2. of the Advanced Light Source, Lawrence Berkeley National 771 Laboratory, respectively. Spectroscopy measurements were taken at the oxygen K-edge (520-550 772 eV), zirconium $M_{3,2}$ -edge (325-355 eV), hafnium M_3 -edge (2090-2150 eV), and zirconium $L_{3,2}$ -773 edge (2200-2350 eV). X-rays were incident at 20° off grazing. XAS (XLD) was obtained from 774 the average (difference) of horizontal and vertical linearly polarized X-rays. To eliminate 775 systematic artifacts in the signal that drift with time, spectra measured at ALS were captured 776 with the order of polarization rotation reversed (e.g., horizontal, vertical, vertical, and horizontal) in successive scans, in which an elliptically polarizing undulator tuned the polarization and 777 photon energy of the synchrotron X-ray source⁵⁹. Spectra measured at ALS were recorded under 778 total electron yield (TEY) mode⁵⁹ from room temperature down to 100 K. Spectra measured at 779

APS were recorded under various modes: total electron yield (TEY), fluorescence yield (FY), and reflectivity (REF).

781 782

783 Ferroic phase identification from spectroscopy X-ray spectroscopy provides various 784 signatures to distinguish the competing ferroelectric orthorhombic ($Pca2_1$) and antiferroelectric 785 tetragonal (P4₂/nmc) phase. Simulated XAS spectra at the oxygen K-edge (Extended Data Fig. 786 3d) for ZrO_2 in the various fluorite-structure polymorphs (orthorhombic $Pca2_1$ and tetragonal P4₂/nmc) were computed through the Materials Project⁶⁰ open-source database for XAS 787 spectrum⁶¹. The *T*-phase (P4₂/nmc) nonpolar distortion (D_{4h} , 4-fold prismatic symmetry) from 788 regular tetrahedral (T_d , full tetrahedral symmetry) fluorite-structure symmetry does not split the 789 degenerate e-bands $(d_{x^2-y^2}, d_{3z^2-r^2})$, as confirmed by experiment⁶² and the aforementioned 790 XAS simulations¹³. Meanwhile, the *O*-phase (Pca2₁) polar rhombic pyramidal distortion ($C_{2\nu}$, 2-791 792 fold pyramidal symmetry) does split the *e*-manifold based on crystal field symmetry, providing a 793 spectroscopic means to distinguish the T- and O-phases. The additional spectroscopic feature 794 present between the main e- and t_2 - absorption features due to orthorhombic symmetry-lowering 795 distortion is illustrated by its crystal field diagram (Extended Data Fig. 3b). This provides a 796 spectroscopic fingerprint for phase identification beyond diffraction which can often be 797 ambiguous due to the nearly identical T- and O-phase lattice parameters. For the 2 nm HfO₂-798 ZrO₂-HfO₂ trilayer, the experimental O K-edge XAS spectra demonstrates tetrahedral and 799 rhombic splitting features closely matching the polar O-phase (Pca2₁) emerge slightly below 800 room temperature, indicative of the mixed tetragonal-orthorhombic to orthorhombic phase 801 transition upon cooling. This temperature-dependent tetragonal-orthorhombic structural evolution is expected for fluorite-structure thin films⁶³ and is consistent with temperature-802 803 dependent capacitance measurements (Extended Data Fig. 3f). Further XAS phase identification 804 details are provided in previous work on ultrathin Zr:HfO₂ films¹³.

805

X-ray photoelectron spectroscopy Angle-resolved photoelectron spectroscopy (ARPES) was
performed using a Phi Versaprobe III at the Stanford Nano Shared Facilities (Extended Data Fig.
1d). A monochromated aluminum source was used to give a photon energy of 1486.6 eV. Data
was fit and analyzed using CasaXPS. Angle-dependent XPS at various incident grazing angles
enabled depth-resolved composition analysis to help confirm the HfO₂-ZrO₂-HfO₂ multilayer
structure.

812

813 Dielectric measurements

814

815 Metal-oxide-semiconductor (MOS) capacitance Capacitance-voltage (C-V) measurements 816 were performed using a commercial Semiconductor Device Analyzer (Agilent B1500) with a 817 multi-frequency capacitance measuring unit (MFCMU). 19 micron W tips (d.c.P-HTR 154-001, 818 FormFactor) made electrical contact within a commercial probe station (Cascade Microtech); 819 voltage was applied to the W top electrode and the lightly-doped Si bottom electrode was 820 grounded. To eliminate contributions from series and parasitic resistances, frequency-dependent 821 C-V measurements were performed. In particular, C-V data was analyzed at two frequencies 822 (100-500 kHz regime) to allow for the extraction of accurate frequency-independent C-V via a 823 three-element circuit model consisting of the capacitor and the parasitic series and parallel 824 resistors⁶⁴. The frequency-independent capacitance is given by

$$C = \frac{f_1^2 C_1 (1 + D_1^2) - f_2^2 C_2 (1 + D_2^2)}{f_1^2 - f_2^2}$$

where C_i and D_i refer to the measured capacitance in parallel mode (C_p-R_p) and dissipation values at frequency f_i . The dissipation factor is given by $D = -\cot \theta$, where θ is the phase. In order to maximize the accuracy of this method, it is important the dissipation factors are small (<<1) at the frequencies chosen; therefore, high frequencies were selected.

829

830 **Permittivity extraction** The permittivity of Al_2O_3 and HfO_2 dielectric layers was extracted from 831 thickness-dependent MOS *C-V* measurements on lightly-doped p-substrates (Extended Data Fig. 832 6). In the accumulation region of the MOS *C-V* measurements, the MOS capacitor can be 833 modeled as three capacitors (Al_2O_3 or HfO_2 dielectric layer, SiO₂ interlayer, and Si space charge 834 layer) in series using the following equation

$$\frac{1}{C} = \frac{1}{\epsilon_0 \epsilon_{H\kappa}} t_{H\kappa} + \frac{1}{\epsilon_0 \epsilon_{SiO2}} \left[t_{SiO2}^{phys} + \frac{t_{CL} \epsilon_{SiO2}}{\epsilon_{Si}} \right]$$

where t_{HK} is the thickness of the high- κ (Al₂O₃ or HfO₂) layer, t_{phys} is the physical SiO₂ 835 thickness, and t_{CL} is the charge layer thickness in silicon. The physical SiO₂ thickness is constant 836 837 across all the thickness series (Al₂O₃ and HfO₂ single layers). Additionally, the capacitance values were extracted at various values of fixed charge (Q = 0 to $-3 \mu C/cm^2$) which ensures that 838 839 the charge- layer thickness is constant across all thicknesses and in the accumulation region. 840 Therefore, the inverse capacitance at a fixed charge as a function of film thickness should result 841 in a line and the permittivity can be extracted from the slope. This yielded extracted 842 permittivities of 9 and 19 for the Al_2O_3 and HfO_2 thickness series, respectively, as expected for 843 these systems. Note that for the HfO₂ thickness series, thicknesses of 6 nm and higher were used to ensure HfO₂ stabilizes in the dielectric monoclinic phase ($\kappa \sim 18$)²². Similarly, the permittivity 844 of the HfO₂-ZrO₂-HfO₂ heterostructures was extracted from thickness-dependent MIM C-V 845 846 measurements (Fig. 2b). The inverse capacitance is a linear function of the film thickness, and 847 the permittivity can be extracted from the slope.

848

Electrical interlayer thickness extraction The thickness of the SiO₂ interlayer was determined not only by TEM (Extended Data Fig. 6a), but also electrically via *C-V* measurements of both dielectric HfO₂ and Al₂O₃ thickness series on SiO₂-buffered Si (Extended Data Fig. 6f). The inverse capacitance at a fixed charge as a function of dielectric thickness should result in a line and the capacitance-equivalent thickness (CET) of the SiO₂ interlayer and Si charge layer can be extracted from the y-intercept. By extracting the CET at different charge values, the *Q-V* relation of the SiO₂ interlayer and Si charge layer can be calculated through the following equation

$$V - V_{fb} = \int_0^Q \frac{t_{SiO2}^{phys} + \frac{t_{CL}\epsilon_{SiO2}}{\epsilon_{Si}}}{\epsilon_0\epsilon_{SiO2}} dQ$$

856 where V_{fb} is the flatband voltage (Extended Data Fig. 6b,d). To confirm this methodology, another method for determining the Q-V relation of the SiO₂ interlayer and Si charge layer was 857 858 extracted from the Q-V relations of both the dielectric HfO₂ and Al₂O₃ thickness series. At a fixed charge, the corresponding voltage values of each thickness were fit to a line and the y-859 860 intercept corresponds to the voltage value for the SiO_2 interlayer and Si charge layer Q-V relation (Extended Data Fig. 6c,e). As expected, both methods lead to the same extracted Q-V relation 861 862 (Extended Data Fig. 6c,e), corresponding to 8 Å EOT (Extended Data Fig. 6f) – close to the SiO₂ 863 physical thickness of 8.5 Å obtained via TEM (Extended Data Fig. 6a) – based on simulated

TCAD Q-V relations of different SiO₂ thicknesses on lightly-doped Si.

865

Hysteretic *C-V* measurements Capacitance-voltage (*C-V*) measurements on MIM capacitors
were performed using a commercial Semiconductor Device Analyzer (Agilent B1500) with a
multi-frequency capacitance measuring unit. 19 micron W tips (d.c.P-HTR 154-001,
FormFactor) made electrical contact within a commercial probe station (Cascade Microtech);
voltage was applied to the W top electrode and the W bottom electrode was grounded.

871

872 Electrical characterization

873

874 **Benchmarking to HKMG literature** In Fig. 3b, the leakage-equivalent oxide thickness $(J_G$ -875 EOT) scaling of the negative capacitance multilayer gate stack benchmarked against reported HKMG literature includes references taken from interlayer-scavenged 2 nm HfO₂^{16,19,65} (red), 876 high- κ doped HfO₂¹⁹(gray), and SiO₂/poly-Si³ (black). In Fig. 3c, the raw mobility of long-877 878 channel transistors integrating the negative capacitance multilayer gate stack (blue) is 879 benchmarked against industry-reported long-channel transistors integrating standard 2 nm HfO₂ high- κ dielectric gate stacks (red) of various EOT⁴². In Extended Data Fig. 8d, the normalized 880 mobility versus EOT scaling of the negative capacitance multilayer gate stack benchmarked 881 882 against reported HKMG literature includes references taken from interlayer-scavenged 2 nm $HfO_2^{16,19,42}$ (red) and hybrid silicate-scavenged interlayer¹⁶ (magenta). In the Extended Data Fig. 883 8d inset, the SiO₂ interlayer thickness versus EOT scaling scatter plot considers the 7.0 Å EOT 884 885 HfO₂-ZrO₂-HfO₂ trilayer to HKMG references which employ interlayer scavenging to reduce EOT^{16,19,65,66} 886

887

888 **Transistor transfer and output characteristics** Transistor I_d - V_g and I_d - V_d characterization of 889 short-channel and long-channel transistors were performed using a commercial Semiconductor 890 Device Analyzer (Agilent B1500). 19 micron W tips (d.c.P-HTR 154-001, FormFactor) made 891 electrical contact within a commercial probe station (Cascade Microtech); voltage was applied to 892 the gate and drain contacts, while the source and Si substrate were grounded.

893

894 **Mobility extraction** The low-field transistor mobility for SOI transistors integrating ~2 nm 895 HfO₂-ZrO₂-HfO₂ ferroic multilayers and standard high- κ HfO₂ gate stacks of the same physical 896 thickness (Fig. 3c, Extended Data Fig. 8c) is calculated based on the channel resistance (R_{ch}) and 897 inversion sheet charge density (Q_{inv}), which are extracted respectively from transfer 898 characteristics ($I_d - V_{gs}$, Extended Data Fig. 8b) and from the intrinsic gate capacitance-voltage 899 (C_{gg} vs V_{gs} - V_{fb} , Extended Data Fig. 8a) measurements. Given the device aspect ratio of channel 890 length (L) and channel width (W), we have

$$R_{ch}(V_{gs}) = \frac{L}{W} \times \frac{1}{\mu_{eff}(V_{gs})Q_{inv}(V_{gs})}$$

901 Firstly, the channel resistance is extracted at 50 mV drain-to-source bias (V_{ds}) by subtracting the 902 parasitic resistance (R_p) from the measured drain-to-source resistance (R_{ds}).

$$R_{ds}(V_{gs}) = \frac{V_{ds}}{I_D(V_{gs})} = R_{ch}(V_{gs}) + R_p$$

where R_p is ascribed to the resistance of the source and the drain contacts and the n+ extension regions that are extrinsic to the channel region. When the overdrive voltage ($V_{ov} = V_{gs} - V_T$, where V_T is the threshold voltage) is sufficiently large, R_{ch} is known to be inversely proportional 906 to V_{ov} . Therefore, R_p can be extracted using a linear extrapolation of the $R_{ds} - 1/V_{ov}$ relationship, 907 which is derived from the $I_d - V_{gs}$ (Extended Data Fig. 8b) from which V_T can be characterized 908 with the max- g_m method. Secondly, the C_{gg} vs V_{gs} - V_{fb} (Extended Data Fig. 8a) is integrated and 909 normalized to the channel area to estimate the inversion charge.

$$Q_{inv}(V_{gs}) \approx \int_{-\infty}^{V_{gs}} \frac{C_{gg}(v_{gs})}{A} dv_{gs}$$

Finally, we combine the above characterizations to obtain the effective mobility (Fig. 3c,Extended Data Fig. 8c).

913 **Transconductance extraction from DC measurements** The measured transconductance ($g_m = \partial I_d / \partial V_{gs}$) and the output conductance ($g_{ds} = \partial I_d / \partial V_{ds}$) are affected by the series resistance on the 915 source (R_s) and the drain sides (R_d), as they reduce the voltage drops on the channel region,

- 917 $V_{gs,i} = V_{gs} I_d R_s$ 918 $V_{ds,i} = V_{ds} - I_d (R_s + R_d)$
- 918 $V_{ds,i} = V_{ds} I_d(R_s + R_d)$ 919

where $V_{gs,i}$ and $V_{ds,i}$ are the gate-to-source and the drain-to-source voltages intrinsic to the 920 921 channel, respectively. $R_s \approx R_d \approx R_{p'}/2$ because the transistor is symmetric. R_p can be extracted 922 from the R_{ds} –1/ V_{ov} relationships as discussed in the "Mobility Extraction" Methods section. 923 Besides, devices with different gate length (L_G) series are fabricated on Silicon-On-Insulator (SOI) wafers, which enables another extraction method with R_{sd} - L_G relations. At low V_d and a 924 given V_{ov} , Q_{inv} and μ_{eff} are unchanged across different L_G if short-channel effects are not 925 926 significant, making R_{ch} proportional to the channel length. Such condition is confirmed by the 927 consistency of V_T across measured L_G (Extended Data Fig. 10a). Therefore, the L_G offset as well 928 as the R_p can be found at the intersection of the linear relations of the $R_{sd}-L_G$ with different V_{ov} 929 (Extended Data Fig. 10c). The two R_p extraction methods yield consistent results.

930

912

916

931 The following equation is solved to extract the intrinsic $g_{m,i} = \partial I_d / \partial V_{gs,i}$ and $g_{ds,i} = \partial I_d / \partial V_{ds,i}$ 932 without the degradation due to R_s and R_d .

 $\begin{pmatrix} 1 - g_m R_s & -g_m (R_s + R_d) \\ -g_{ds} R_s & 1 - g_{ds} (R_s + R_d) \end{pmatrix} \begin{pmatrix} g_{mi} \\ g_{dsi} \end{pmatrix} = \begin{pmatrix} g_m \\ g_{ds} \end{pmatrix}$

933

934

935 where g_m and g_{ds} are measured, and $R_s \approx R_d \approx R_p/2$ from the above discussed characterizations. 936 Using this methodology, the intrinsic $g_{m,i}$ and intrinsic $g_{ds,i}$ are extracted (Fig. 3g, Extended Data 937 Fig. 10d,e).

938

939 **Transconductance extraction from RF measurements** Scattering-parameters (S-parameters) 940 for $L_G = 1 \mu m$ bulk transistors (henceforth referred to as the device under test, DUT) at various 941 DC biases as well as open and short structures (Extended Data Fig. 9a) are measured using a 942 Keysight E8361C Network Analyzer in conjunction with a Keysight 4155C Semiconductor 943 Parameter Analyzer. The devices were measured using low contact resistance Infinity Series 944 probes. To calibrate the measurement setup, a line-reflect-reflect-match (LRRM) calibration was 945 performed with a Cascade Microtech Impedance Standard. Following calibration, S-parameters 946 were measured for each of the DUT, open, and short structures. These measured S-parameters 947 were converted to admittance parameters (Y-parameters), Y_{DUT} , Y_{open} , and Y_{short} . To remove the

948 effects of parasitic shunt parasitic pad capacitance and series pad resistance and inductance of the 949 DUT, the following de-embedding process was followed. First, to decouple the effect of shunt 950 parasitic capacitances, the Y-parameters of the open structure (Y_{open}) are subtracted from the Yparameters of the DUT and short structure, and then are converted to impedance parameters (Z-951 952 parameters): 953

 $Z_{I} = (Y_{DUT} - Y_{open})^{-1}$ $Z_{2} = (Y_{short} - Y_{open})^{-1}$ Next, to decouple the effect of series pad resistance and inductance of DUT, Z_{2} is subtracted

956 957 from Z_l and the resulting difference is converted back to admittance parameters, Y_{corr} : 958

$$Y_{corr} = (Z_1 - Z_2)^{-1}$$

 Y_{corr} represents the de-embedded admittance parameters of the DUT. This de-embedding 961 procedure is schematically represented in Extended Data Fig. 9a. 962 963

964 To extract the transconductance (g_m) from the de-embedded admittance parameters, a small-965 signal model of the transistor was assumed (Extended Data Fig. 9b). Under this small-signal 966 model, the Y-parameters can be written in terms of model parameters and frequency (assuming $R_s = R_d = 0$, $C_{gg} = C_{gs} + C_{gd}$, and $4\pi^2 C_{gg}^2 R_g^2 f^2 \ll 1$) 967

968

954 955

959 960

- 969
- 970
- 971
- 972 973

$$\begin{split} Y_{11} &= 4\pi^2 C_{gg}^2 R_g f^2 + j2\pi f C_{gg} \\ Y_{12} &= -4\pi^2 C_{gd} C_{gg} R_g f^2 - j2\pi f C_{gd} \\ Y_{21} &= g_m - 4\pi^2 C_{gd} C_{gg} R_g f^2 + j2\pi f (C_{gd} + g_m R_g C_{gg}) \\ Y_{22} &= g_{ds} + 4\pi^2 C_{gd} R_g (C_{gd} + C_{gg} g_m R_g) f^2 + j2\pi f (C_{ds} + C_{gd} + C_{gd} g_m R_g). \end{split}$$

974 The transconductance (gm) can therefore be extracted at a fixed DC bias via the following 975 relation (Fig. 3h, Extended Data Fig. 9c).

$$g_m = Re(Y_{21})|_{f^2=0}$$

976

977 Reliability Positive bias temperature instability (PBTI) measurements were performed on bulk nMOSFET devices integrating the ~2 nm mixed-ferroic HfO₂-ZrO₂-HfO₂ (HZH) and 978 979 conventional high-k dielectric HfO₂ gate stacks at 85°C at electric fields up to 9 MV/cm 980 (Extended Data Fig. 8f,g). A measure-stress-measure (MSM) voltage scheme (Extended Data Fig. 8e) was used to apply the PBTI bias, where the drain current was measured with a 981 minimized delay time (600 µs) at $V_{ds} = 50$ mV to minimize the recovery effect⁶⁷. The measured 982 drain current was then converted to a ΔV_T shift by comparing it to the drain current measured on 983 the virgin device. Additionally, the time exponent, n, was extracted by noting that ${}^{67}\Delta V_T = At^n$. 984 The extracted time exponent, n, was found to similar to those reported in literature for high- κ 985 HfO₂ stacks⁶⁷, which is expected considering the reliability characteristics are predominantly 986 determined by the interfacial (IL) oxide and IL-high- κ interface⁴⁶; both stacks with different 987 EOT have HfO₂ sitting on the same SiO₂ IL (Extended Data Fig. 1). Furthermore, the DC 988 989 lifetime⁶⁷ – the stress time needed to induce a 50 mV ΔV_T shift – was extracted as a function of 990 electric field from the PBTI measurements for the HZH and HfO₂ gate stacks. Both HZH and 991 HfO₂ show comparable rates of degradation as a function of field (Extended Data Fig. 8h), which is expected for the aforementioned reasons related to the consistent SiO₂ IL. 992

993

994 Additionally, the extracted time exponent for HZH (n = 0.14, Extended Data Fig. 8f) is closer to the ideal value⁶⁷ of n = 0.16 compared to HfO₂ (n = 0.10, Extended Data Fig. 8g), indicating that 995 996 there are initially a smaller number of interface traps for HZH. When field stress is applied, trap 997 generation accelerates until the number of traps reaches a certain threshold beyond which it 998 eventually saturates. As a result, the relative degradation is larger for HZH at smaller fields, 999 although the absolute degradation is always slightly smaller than HfO_2 . This can also be seen 1000 directly from the extracted DC lifetimes (Extended Data Fig. 8h) as the DC lifetime is slightly 1001 better for HZH at intermediate field stresses before it becomes similar to HfO₂ at high field stresses. We again note that extracted *n* values are similar to what has been reported in literature 1002 for HfO₂ based high- κ metal gate stacks⁶⁷. 1003

1004

1011

1005 Stress measurements were also performed on lightly-doped p-type MOS capacitors with the ~2 1006 nm mixed-ferroic HfO₂-ZrO₂-HfO₂ and conventional high- κ dielectric HfO₂ gate stacks at room 1007 temperature (Extended Data Fig. 8i,j) at $V_g - V_{fb} = -1$ V. The stresses were applied again with a 1008 MSM voltage scheme, where the accumulation *C*-*V* was measured in between bias application at 1009 500 kHz. The stress-induced effect was found to be minimal (Extended Data Fig. 8i,j) and no 1010 EOT degradation was observed after 10³ s of stress at $V_g - V_{fb} = -1$ V (Extended Data Fig. 8i,j).

- 1012 **Charge boost measurements** Pulsed charge-voltage measurements (Extended Data Fig. 7) 1013 were conducted on p-Si/SiO₂/HfO₂-ZrO₂-HfO₂ (2 nm)/TiN/W capacitor structures to extract the energy landscape of the ferroic HfO2-ZrO2-HfO2 heterostructure, following the measurement 1014 scheme detailed in previous works^{26,68-70}. The capacitor structures were connected to an Agilent 1015 81150A Pulse Function Arbitrary Noise Generator and the current and voltage was measured 1016 1017 through an InfiniiVision DSOX3024A oscilloscope with 50 Ω and 1 M Ω input impedances, 1018 respectively. Short voltage pulses (500 ns) with increasing amplitudes were applied to the 1019 capacitor (Extended Data Fig. 7c). From the integration of the measured discharging current, a 1020 charge vs voltage relationship was extracted (Extended Data Fig. 7d). The voltage was calculated 1021 by max(V - IR), where V is the applied voltage pulse, I is the measured current, and R is a 1022 combination of the oscilloscope resistance (50 Ω) and parasitic resistances associated with the 1023 setup and lightly-doped substrate (220 Ω). Fast voltage pulses were applied in order to minimize charge injection into the ferroelectric-dielectric interface, which could mask the observation of 1024 the negative capacitance regime^{26,69}. Additionally, short voltage pulses help prevent electrical 1025 breakdown of the SiO₂ layer. The O-V relation of the series capacitance of the SiO₂ interlayer 1026 and Si charge layer was determined via thickness-dependent C-V measurements of Al₂O₃ and 1027 HfO₂ (Extended Data Fig. 6, Methods, Electrical interlayer thickness extraction), which 1028
 - 1030 the difference between the Q-V relations of the 2 nm HfO₂-ZrO₂-HfO₂ heterostructure and the 1031 series combination of the SiO₂ interlayer and the Si charge layer (Extended Data Fig. 7e).
 - 1032

1029

1033 In order to determine the polarization-electric field $(P-E_F)$ relation of just the 2 nm HfO₂-ZrO₂-1034 HfO₂ heterostructure (Extended Data Fig. 7f), the electric field across the ferroic HfO₂-ZrO₂-1035 HfO₂ heterostructure was calculated by subtracting the voltage across the series capacitance of

1036 the SiO₂ interlayer and Si charge layer (V_D) at a fixed charge value,

$$E_F = \frac{1}{t} \left(V - V_D \right)$$

corresponded to 8 Å SiO₂ on lightly-doped Si. The charge boost was calculated by integrating

1037 where *t* is the thickness of the HfO_2 - ZrO_2 - HfO_2 heterostructure.

1038

1039 Modeling

1040

1041 **Energy landscape considerations** One can write the total free energy (*F*) of the system as: 1042

$$F = \int_{V} [f_{bulk} + f_{elas} + f_{elec} + f_{grad}] dV$$

1043 where *V* is the volume, f_{bulk} is the bulk free energy (Landau), f_{elas} is the elastic energy density, f_{elec} 1044 is the electrostatic energy density, and f_{grad} is the gradient energy density.

1045

1046 For the laterally-arranged mixed FE-AFE phase present in our material, all of the above terms 1047 are important, especially the gradient terms, which are by default present due to the mixed polar-1048 nonpolar (FE-AFE) phase distribution. Additionally, heterogeneous elastic energies in 1049 structurally inhomogeneous systems - like our mixed orthorhombic-tetragonal (FE-AFE) system 1050 - have been shown to destabilize long-range polarization, leading to suppressed polarization and a flattened energy landscape^{28,71}. Furthermore, considering the polarization in our films has an 1051 1052 in-plane component (as described in the Main Text), this leads to an additional depolarization 1053 field on the ferroelectric grains, similar to a ferroelectric-dielectric heterostructure (albeit in the 1054 in-plane direction). At low electric fields, the mixed ferroelectric-antiferroelectric behavior is 1055 analogous to a ferroelectric-dielectric (polar-nonpolar) heterostructure - due to the nonpolar 1056 parent structure of fluorite-structure antiferroelectricity - which has been shown to impart depolarization fields on the ferroelectric layer^{25,72}. The laterally-intertwined nonpolar-polar 1057 1058 phases present in the ultrathin HfO₂-ZrO₂-HfO₂ heterostructure are conducive to flattening the ferroelectric energy landscape through the aforementioned depolarization fields^{26–28} (Fig. 1a). 1059

1060

1061 Overall, the above contributions all lead to a suppression of the bulk polarization via 1062 depolarization fields. As it has been shown^{26–28}, the depolarization field essentially flattens the 1063 bulk energy landscape for the ferroelectric – $(E_d \propto -P$ hence $\vec{E} \cdot \vec{P} > 0)$ – and leads to a 1064 permittivity enhancement ($\varepsilon \propto [\partial^2 F/\partial D^2]^{-1}$). Depolarization field induced flattening of the energy 1065 landscape is also the underlying physics of the negative capacitance effect^{26,27,29,30,49}.

1066

1067 **Technology computer-aided design simulations** The measured C-V curves are calibrated to Sentuarus Technology computer-aided design simulations (TCAD) device simulator which 1068 1069 solves the electrostatics, electron and hole transports, and the quantum confinement effect selfconsistently⁷³. MOS capacitors with 10^{15} cm⁻³ p-type substrate doping and planar SOI 1070 MOSFETs are simulated with finite-element methods. The equivalent oxide thickness (EOT) and 1071 1072 the metal work function (φ_m) are the only two parameters that are fit to the MOS capacitor 1073 measurement results, yet the slope of the accumulation capacitance can be successfully captured by the model (Fig. 2f, Extended Data Fig. 6). Similarly, the intrinsic C_{gg} vs $V_{gs} - V_{fb}$ extracted 1074 from SOI transistors can be successfully model by the TCAD model with appropriate EOT and 1075 1076 φ_m (Extended Data Fig. 8a).

1077

1079

1078 Atomic-scale HfO₂-ZrO₂-HfO₂ mixed-ferroic heterostructure

1080 Thickness limits and atomic-scale heterostructures Recent perspectives on HfO2-based

ferroelectricity for device applications^{9,74–77} posed the technological challenges stemming from 1081 1082 thickness limit concerns of HfO₂-based ferroelectricity, and thereby, negative capacitance. The use of short-period superlattices i.e. nanolaminates is common in the high-k field to enhance per-1083 mittivity⁷⁸⁻⁸²; in particular, rutile-structure TiO₂ is often paired with fluorite-structure HfO₂ 1084 and/or ZrO_2 in DRAM capacitors⁸³. Recently, fluorite-structure nanolaminates were employed to 1085 tune the ferroelectric behavior of HfO₂-ZrO₂-HfO₂ films⁸⁴⁻⁸⁶. However, all of these works have 1086 1087 studied nanolaminates with thick periodicity, going as thin as 10 ALD cycles (~ 1.1 nm) per superlattice sub-layer⁸⁴. In this work, we scale down to a much thinner thickness limit while still 1088 maintaining physical separation of the individual layers (Extended Data Fig. 1). The reasoning 1089 1090 behind using a short-period superlattice structure to scale down the ferroic behavior of HfO₂-1091 ZrO₂-HfO₂ rather than simply thinning down a solid solution stems from the notorious thicknessdependent ferroelectric behavior in Zr:HfO₂ at fixed composition^{38,57,63}. Here, the use of 1092 1093 nanolaminated structures can help provide thickness-independent scaling of ferroic order, as has 1094 been previously demonstrated to overcome the upper thickness limit of HfO₂-based ferroelectricity⁸⁶. The persistence of high capacitance for these 2 nm films is notable considering 1095 1096 other high-k dielectric systems suffer from significant permittivity degradation in the thin film (sub-10 nm) regime, particularly TiO₂- and SrTiO₃-based oxides^{83,87}. Sustaining the mixed 1097 ferroic order underlying negative capacitance to the 2 nm regime is extremely relevant for 1098 advanced technology nodes⁸⁸ which budget only ~ 2 nm for the oxide layer. 1099

1100

Iso-structural polycrystalline multilayer Previous attempts to heterostructure ferroelectric $Zr:HfO_2$ with dielectric $Al_2O_3^{26,69,70}$ failed to demonstrate capacitance enhancement, which was 1101 1102 attributed to the fixed charges at the ferroelectric-dielectric interface. These charges can screen 1103 1104 the ferroelectric polarization, pushing the stable point of the energy well to one the minimum 1105 points, and thereby preventing stabilization of negative capacitance regime via depolarization 1106 fields from the dielectric. Here, the use of iso-structural HfO₂-ZrO₂-HfO₂ to serve as both the nonpolar (antiferroelectric) and polar (ferroelectric) layers and leveraging the high (low) onset 1107 crystallization temperature of HfO₂ (ZrO₂) on Si⁵⁰, enables interfaces with diminished defects, 1108 1109 allowing for the polar layer to experience the depolarization fields and stabilize in the "forbidden" NC regime. Regarding the polycrystalline nature of the ultrathin multilayers, it has been experimentally⁴⁸ and theoretically⁸⁹ established that negative capacitance can be stabilized 1110 1111 in the presence of ferroelectric domains, as recently reviewed⁷⁶. 1112

- 1113
- 1114
- 1115

1116 Methods References

- 1117 50. Hsain, H. A., Lee, Y., Parsons, G. & Jones, J. L. Compositional dependence of 1118 crystallization temperatures and phase evolution in hafnia-zirconia (Hf_xZr_{1-x})O₂ thin 1119 films. *Applied Physics Letters* **116**, 192901 (2020).
- 1120 51. Lin, B.-T., Lu, Y.-W., Shieh, J. & Chen, M.-J. Induction of ferroelectricity in nanoscale
 1121 ZrO₂thin films on Pt electrode without post-annealing. *Journal of the European Ceramic*1122 Society **37**, 1135–1139 (2017).
- 112352.Björck, M. & Andersson, G. GenX : an extensible X-ray reflectivity refinement program1124utilizing differential evolution. Journal of Applied Crystallography 40, 1174–1178 (2007).
- 1125 53. Ilavsky, J. Nika : software for two-dimensional data reduction. *Journal of Applied Crystal-*1126 *lography* 45, 324–328 (2012).
- 1127 54. Park, M. H., Shimizu, T., Funakubo, H. & Schroeder, U. Structural Origin of Temperature1128 Dependent Ferroelectricity. In *Ferroelectricity in Doped Hafnium Oxide: Materials,*1129 *Proper-ties and Devices*, 193–216 (Elsevier, 2019).
- 113055.Mehmood, F., Mikolajick, T. & Schroeder, U. Lanthanum doping induced structural
changes and their implications on ferroelectric properties of $Hf_{1-x}Zr_xO_2$ thin film. Applied
Physics Letters **117**, 092902 (2020).
- 1133 56. Mukundan, V. et al. Quantifying non-centrosymmetric orthorhombic phase fraction in 10 1134 nm ferroelectric $Hf_{0.5}Zr_{0.5}O_2$ films. *Applied Physics Letters* **117**, 262905 (2020).
- 1135 57. Park, M. H. *et al.* Ferroelectricity and Antiferroelectricity of Doped Thin HfO₂-Based
 1136 Films. *Advanced Materials* 27, 1811–1831 (2015).
- 1137 58. Lyu, J., Fina, I., Solanas, R., Fontcuberta, J. & Sánchez, F. Growth Window of
 Ferroelectric Epitaxial Hf_{0.5}Zr_{0.5}O₂ Thin Films. ACS Applied Electronic Materials 1, 220–
 228 (2019).
- 1140 59. Young, A. T. et al. Variable linear polarization from an x-ray undulator. *Journal of* 1141 *Synchrotron Radiation* **9**, 270–4 (2002).
- 1142 60. Jain, A. *et al.* The materials project: A materials genome approach to accelerating materials
 1143 innovation. *APL Materials* 1, 011002 (2013).
- Mathew, K. *et al.* High-throughput computational X-ray absorption spectroscopy. *Scientific Data* 5, 180151 (2018).
- 1146 62. Cho, D.-Y., Jung, H.-S. & Hwang, C. S. Structural properties and electronic structure of HfO₂-ZrO₂ composite films. *Physical Review B* 82, 094104 (2010).
- 1148 63. Park, M. H. & Hwang, C. S. Fluorite-structure antiferroelectrics. *Reports on Progress in Physics* 82, 124502 (2019).
- Yang, K. & Hu, C. MOS capacitance measurements for high-leakage thin dielectrics. *IEEE Transactions on Electron Devices* 46, 1500–1501 (1999).

- 115265.Changhwan Choi *et al.* Fabrication of TaN-gated ultra-thin mosfets (eot >1.0nm) with1153 HfO_2 using a novel oxygen scavenging process for sub 65nm application. In 20051154Symposium on VLSI Technology, 226–227 (IEEE, 2005).
- 1155 66. Takahashi, M. *et al.* Gate-First Processed FUSI/HfO₂/HfSiO_x/Si MOSFETs with EOT=0.5
 1156 nm Interfacial Layer Formation by Cycle-by-Cycle Deposition and Annealing. In 2007
 1157 *IEEEInternational Electron Devices Meeting (IEDM)*, 523–526 (IEEE, 2007).
- Mahapatra, S. (ed.) *Fundamentals of Bias Temperature Instability in MOS Transistors*, vol.
 52 of *Springer Series in Advanced Microelectronics* (Springer India, New Delhi, 2016).
- 1160 68. Kim, Y. J. *et al.* Time-Dependent Negative Capacitance Effects in Al₂O₃/BaTiO₃
 1161 Bilayers. *Nano Letters* 16, 4375–4381 (2016).
- 1162 69. Hoffmann, M. *et al.* Demonstration of High-speed Hysteresis-free Negative Capacitance
 1163 in Ferroelectric Hf_{0.5}Zr_{0.5}O₂. 2018 IEEE International Electron Devices Meeting (IEDM)
 1164 31.6.1–31.6.4 (2018).
- 1165 70. Kim, K. D. *et al.* Transient Negative Capacitance Effect in Atomic-Layer1166 Deposited Al₂O₃/Hf_{0.3}Zr_{0.7}O₂ Bilayer Thin Film. *Advanced Functional Materials* 29, 1808228 (2019).
- 1168 71. Chen, L. Q. Phase-field method of phase transitions/domain structures in ferroelectric
 1169 thinfilms: A review. *Journal of the American Ceramic Society* **91**, 1835–1844 (2008).
- 1170 72. Lomenzo, P. D. *et al.* A Gibbs energy view of double hysteresis in ZrO₂ and Si-doped HfO₂. *Applied Physics Letters* **117**, 142904 (2020).
- 1172 73. Synopsys. Sentaurus Device User Guide, Version O-2018.06 (2018).
- 1173 74. Park, J. Y. *et al.* A perspective on semiconductor devices based on fluorite-structured ferro1174 electrics from the materials-device integration perspective. *Journal of Applied Physics* 128, 240904 (2020).
- 1176 75. Hoffmann, M., Slesazeck, S., Schroeder, U. & Mikolajick, T. What's next for negative capacitance electronics? *Nature Electronics* **3**, 504–506 (2020).
- 1178 76. Hoffmann, M., Slesazeck, S. & Mikolajick, T. Progress and future prospects of negative capacitance electronics: A materials perspective. *APL Materials* 9, 020902 (2021).
- 1180 77. Mikolajick, T. *et al.* Next generation ferroelectric materials for semiconductor process
 1181 integration and their applications. *Journal of Applied Physics* **129**, 100901 (2021).
- 1182 78. Li, Y.-L. *et al.* Electrical and Reliability Characteristics of FinFETs With High-k Gate
 1183 Stack and Plasma Treatments. *IEEE Transactions on Electron Devices* 68, 4–9 (2021).
- Padmanabhan, R., Mohan, S., Morozumi, Y., Kaushal, S. & Bhat, N. Performance and Reliability of TiO₂/ZrO₂/TiO₂ (TZT) and AlO-Doped TZT MIM Capacitors. *IEEE Transactions on Electron Devices* 63, 3928–3935 (2016).
- 1187 80. Shin, Y. et al. Crystallized HfLaO embedded tetragonal ZrO₂ for dynamic random access

- 1188 memory capacitor dielectrics. *Applied Physics Letters* **98**, 173505 (2011).
- 1189 81. Mise, N. *et al.* Scalability of TiN/HfAlO/TiN MIM DRAM capacitor to 0.7-nm-EOT and 1190 beyond. In 2009 IEEE International Electron Devices Meeting (IEDM), 1–4 (IEEE, 2009).
- 1191 82. Kil, D.-S. *et al.* Development of New TiN/ZrO₂/Al₂O₃/ZrO₂/TiN Capacitors Extendable to
 45nm Generation DRAMs Replacing HfO₂ Based Dielectrics. In 2006 Symposium on VLSI
 1193 Technology, 38–39 (IEEE, 2006).
- 1194 83. Kim, S. K. & Popovici, M. Future of dynamic random-access memory as main memory.
 1195 *MRSBulletin* 43, 334–339 (2018).
- 1196 84. Park, M. H. *et al.* A comprehensive study on the mechanism of ferroelectric phase formation
 in hafnia-zirconia nanolaminates and superlattices. *Applied Physics Reviews* 6, 041403
 (2019).
- 1199 85. Weeks, S. L., Pal, A., Narasimhan, V. K., Littau, K. A. & Chiang, T. Engineering of Fer1200 roelectric HfO₂–ZrO₂ Nanolaminates. *ACS Applied Materials & Interfaces* 9, 13440–13447
 1201 (2017).
- 1202 86. Riedel, S., Polakowski, P. & Müller, J. A thermally robust and thickness independent ferro1203 electric phase in laminated hafnium zirconium oxide. *AIP Advances* 6, 095123 (2016).
- 1204 87. Osada, M. & Sasaki, T. The rise of 2D dielectrics/ferroelectrics. *APL Materials* 7, 120902 (2019).
- 1206 88. IRDS Executive Summary. In *The International Roadmap for Devices and Systems:* 1207 2020 (IEEE, 2020). URL <u>http://irds.ieee.org.</u>
- Park, H. W., Roh, J., Lee, Y. B. & Hwang, C. S. Modeling of Negative Capacitance in Ferroelectric Thin Films. *Advanced Materials* 31, 1805266 (2019).
- 121090.Park, M. H. *et al.* Morphotropic Phase Boundary of $Hf_{1-x}Zr_xO_2$ Thin Films for Dynamic1211Random Access Memories. ACS Applied Materials & Interfaces 10, 42666–42673 (2018).
- 1212 91. Das, D. & Jeon, S. High- κ Hf_xZr_{1-x}O₂ Ferroelectric Insulator by Utilizing High Pressure 1213 Anneal. *IEEE Transactions on Electron Devices* **67**, 2489–2494 (2020).
- 121492.Kim, S. *et al.* Method to Achieve the Morphotropic Phase Boundary in $Hf_xZr_{1-x}O_2$ by1215ElectricField Cycling for DRAM Cell Capacitor Applications. *IEEE Electron Device Letters*1216**42**, 517–520 (2021).
- 1217 93. Kashir, A. & Hwang, H. Ferroelectric and Dielectric Properties of Hf_{0.5}Zr_{0.5}O₂ Thin Film
 1218 Near Morphotropic Phase Boundary. *physica status solidi (a)* 218, 2000819 (2021).
- 1219 94. Appleby, D. J. R. *et al.* Experimental Observation of Negative Capacitance in
 1220 Ferroelectrics at Room Temperature. *Nano Letters* 14, 3864–3868 (2014).
- 1221
- 1222

- **Data availability** The experimental data contained in the manuscript are available for download at https://doi.org/10.5281/zenodo.5797030.

1226 Extended Data Fig. 1. Atomic-scale multilayer structure. (a) Schematic of the HfO₂-ZrO₂ 1227 multilayer structure on SiO₂-buffered Si. (b) Synchrotron x-ray reflectivity (XRR) of thicker 1228 HfO₂-ZrO2 heterostructures (left) repeated with the same periodicity as the thinner trilayer 1229 structure; XRR fitting (right) demonstrates the presence of well-separated HfO₂-ZrO₂ layers, i.e. not a solid- solution, for three different multilayer repeats of fixed periodicity, all approximately 1230 1231 following the expected 4 Å - 12 Å - 4 Å HfO₂-ZrO₂-HfO₂ structure. (c) Layer-resolved electron 1232 energy loss spectroscopy (EELS) of the 2 nm HfO₂-ZrO₂-HfO₂ trilayer, demonstrating clear 1233 separation of HfO₂ and ZrO₂ layers. The exact layer thicknesses are extracted from XRR, which 1234 spans a wider sample footprint, rather than the local EELS measurement in which the apparent 1235 width increase can be due to beam spreading and local thickness variation. (d) Angle-resolved 1236 X-ray photoelectric spectroscopy (XPS) of the 2 nm HfO₂-ZrO₂-HfO₂ trilayer (left) and the 1237 extracted atomic composition (right). The presence of increasing Zr-content as the grazing angle 1238 increases is expected from the multilayer structure in which Zr-content increases after the surface 1239 Hf-rich layer. Therefore XRR, EELS, and XPS data all indicate the presence of a multilayer 1240 structure in which the HfO₂ layer is directly on the SiO₂ layer.

1241 Extended Data Fig. 2. Ferroic phase insights from structural characterization. (a) (left) In-1242 plane synchrotron grazing-incidence diffraction (IP-GiD) of a bare 2 nm HfO₂-ZrO₂-HfO₂ 1243 trilayer indexed to the tetragonal P4₂/nmc and orthorhombic Pca2₁ phases and (right) zoom-in of 1244 the spectrum about the orthorhombic $(111)_{a}$ and tetragonal $(101)_{t}$ reflections, confirming the coexisting structural polymorphs in the 2 nm film. These two peaks were differentiated via self-1245 1246 consistent indexing of the entire spectrum, in which interplanar lattice spacings - determined 1247 from the $\{200\}_o$ family of reflections – closely match the *d*-spacings for all other reflections – 1248 $(111)_o$, $(120)_o$, $(211)_o$, $(202)_o$ – determined by Bragg's law (Methods). (b) Two-dimensional 1249 reciprocal space map of the bare 2 nm HfO₂-ZrO₂-HfO₂ trilayer, indexed by integrating the 1250 diffraction spectrum. The lack of fully polycrystalline rings illustrates that the 2 nm HfO₂-ZrO₂- HfO_2 trilayer is highly-oriented, consistent with TEM imaging. (c) Synchrotron spectroscopy 1251 1252 (XAS) of the bare 2 nm HfO₂-ZrO₂-HfO₂ trilayer at the (left) Hf M_3 - and (center) Zr $L_{3,2}$ -edges: 1253 (right) the presence of linear dichroism (orbital polarization) provides further evidence of 1254 symmetry-breaking in these oriented thin films. (d) Second harmonic generation (SHG) mapped across the bare 2 nm HfO₂-ZrO₂-HfO₂ trilayer; the presence of SHG intensity confirms broken 1255 1256 inversion symmetry in these ultrathin ferroic films. (e, f) Additional cross-sectional TEM providing complementary evidence of the (e) tetragonal P4₂/nmc and (f) orthorhombic Pca2₁ 1257 phases, in which the extracted $(101)_t$ lattice spacing (~ 2.95 Å) and $(111)_o$ lattice spacing (~ 3.08 1258 Å) extracted from IP-GiD are consistent with the average lattice spacings extracted from the 1259 1260 periodicity of the TEM-imaged planes. The white scale bars in all the TEM images represent 1 1261 nm.

1262 Extended Data Fig. 3. Ferroic phase insights: proximity to temperature-dependent phase 1263 transition. (a) Schematic of temperature-dependent antiferroelectric-ferroelectric phase 1264 evolution in fluorite-structure oxides. At lower temperatures, the higher symmetry tetragonal 1265 phase is expected to transition to the lower symmetry orthorhombic phase. (b) Schematic crystal field splitting diagram for fluorite-structure polymorphs; symmetry-induced *e*-splitting provides 1266 1267 a spectroscopic signature for the polar O-phase (Methods). (c) Temperature-dependent XAS at 1268 the oxygen K-edge for a 2 nm HfO_2 -Zr O_2 -Hf O_2 bare film demonstrating clearer spectroscopic 1269 signatures of the ferroelectric O-phase emerge slightly below room temperature. (d) Simulated 1270 oxygen K-edge XAS spectra (Materials Project) for the respective O- and T-phases. XAS 1271 provides spectroscopic signatures to distinguish between the O- and T-phases (difficult to resolve 1272 from GI-XRD). (e) Prototypical C-V behavior for mixed antiferroelectric-ferroelectric (shoulder-1273 like features in addition to the characteristic butterfly-like shape) and ferroelectric films (just 1274 butterfly-like) in MIM capacitor structures. (f) Temperature-dependent C-V for thicker HfO₂-1275 ZrO₂ multilayers of the same periodicity (in MIM capacitor structure) demonstrating an 1276 evolution from mixed-ferroic to ferroelectric-like hysteresis upon cooling slightly below room 1277 temperature. Thinner HfO₂-ZrO₂ multilayers films suffer from leakage-limitations, preventing 1278 such hysteretic C-V measurements. The thicker HfO₂-ZrO₂ multilayers of the same periodicity – 1279 annealed at the same low-temperature condition to maintain the multilayer structure -1280 demonstrate a similar mixed ferroic to ferroelectric phase transition slightly below room temperature as the thinner 2 nm multilayer (c). 1281

1282 Extended Data Fig. 4. Solid solutions versus superlattice structure: Role of ALD period and 1283 **Zr-content.** (a) Schematic of HfO₂-ZrO₂ multilayer and Zr-rich Hf:ZrO₂ solid solution films. 1284 With shorter ALD periods, the mixed FE-AFE multilayer structure transitions towards a Hf:ZrO₂ 1285 solid-solution with AFE-like behavior. In the solid-solution state, the loss of the mixed ferroic order yields diminished capacitance due to the lack of mixed-ferroic-induced capacitance 1286 1287 enhancement (Fig. 1a). (b) MOS accumulation C-V of the HfO₂-ZrO₂-HfO₂ trilayer (60% Zr) 1288 compared to solid solutions films of the same thickness (2 nm) and composition (60% Zr), as 1289 well as solid solutions films of the same thickness and higher Zr-composition (67%-100% Zr). 1290 (c) MIM C-V hysteresis loops of the HfO_2 -ZrO₂ superlattice (60% Zr) compared to solid 1291 solutions films of the same thickness (6 nm) and composition (60% Zr), as well as solid solutions films of the same thickness and higher Zr-composition (67%-100% Zr). Hf:ZrO₂ solid solution 1292 1293 films with higher Zr-content (60%-75%) is around the range attributed to the "MPB" in thicker Hf:ZrO₂ alloys^{35,55,90–93}. These results indicate the capacitance enhancement in multilayer films is 1294 not simply driven by Zr-content^{32,38,57,63}, but instead the atomic-scale stacking, as the solid 1295 solution films with sub-atomic superlattice period do not demonstrate the same mixed ferroic 1296 1297 behavior and enhanced capacitance as the superlattices.

1298 Extended Data Fig. 5. Solid solutions versus superlattice structure: Role of annealing 1299 temperature. (a) Schematic of HfO₂-ZrO₂ multilayer and Hf:ZrO₂ solid solution films. Under a high-temperature anneal, the multilayer structure transitions towards a Hf:ZrO₂ solid-solution-1300 1301 like structure demonstrating more FE-like behavior. The solid solution state yields diminished 1302 capacitance due to the lack of both the higher-permittivity AFE phase and the mixed-ferroic-1303 induced capacitance enhancement (Fig. 1a). (b) Comparison of MOS capacitor accumulation C-1304 V characteristics in HfO_2 -Zr O_2 multilayers, where the superstructure was repeated (left) 1, 1305 (center) 2, or (right) 3 times, under both low- and high-temperature anneals. (c) Comparison of 1306 mixed-ferroic behavior in low-temperature treated MIM HfO₂-ZrO₂ multilayers versus FE 1307 behavior in the same multilayers annealed at high temperatures, where the superstructure was 1308 repeated (left) 3, (center) 4, or (right) 5 times. In all instances, the high-temperature anneal (> 1309 500°C) results in diminished accumulation capacitance compared to the low-temperature 1310 anneals, as the multilayered mixed-ferroic films presumably transition to more FE-like solid-1311 solution alloys.

1312 Extended Data Fig. 6. SiO₂ interlayer thickness. (a) Wide field-of-view (FoV) cross-sectional 1313 TEM images of the HfO₂-ZrO₂ multilayer structure and its corresponding intensity line scan (bottom right) averaged across the entire top cross-sectional image FoV (~ 150 nm, teal-colored 1314 1315 box). Note the vertical teal-colored lines in the intensity line scan correspond to the inner tealcolored box in the wide-FoV image, which delineate the SiO₂ interlayer boundaries. The bottom 1316 1317 cross-sectional TEM image highlights the thin SiO2 interlayer (white region) without 1318 obfuscation by the teal-colored box. A physical SiO₂ thickness of 8.6 Å is extracted from 1319 analysis of the averaged intensity line scan of the wide FoV TEM (Methods). (b), (d) C-V measurements of HfO₂ (b) and Al₂O₃ (d) thickness series in MOS capacitor structures (left), 1320 1321 extracted inverse capacitance versus thickness at different charge values (center), and extracted 1322 Q-V relation Si charge layer and SiO₂ interlayer (SiL) (right), which fits to TCAD simulations 1323 for 8.0 Å SiO₂. The SiL Q-V relation was found by integrating the extracted capacitance equivalent thickness of SiL versus charge (right, inset). This electrical interlayer thickness (8.0 1324 Å) is slightly less than the physical thickness determined by TEM (8.6 Å). As a sanity check, the 1325 extracted permittivity from this methodology for HfO₂ and Al₂O₃ corresponds to 19 and 9, 1326 1327 respectively, as is expected (Methods, Permittivity Extraction). (c), (e) Q-V curves for HfO₂ (c) 1328 and Al_2O_3 (e) thickness series obtained from integrating MOS C-V measurements (left), 1329 extracted voltage vs thickness at various charge values (center), and extracted Q-V relation of 1330 SiL (right). The SiL Q-V relation is consistent with the Q-V relation extracted from the C-V data 1331 (inset). (f) Consistency in the SiL Q-V relation extracted from the C-V data from both the HfO₂

1332 and Al_2O_3 thickness series, which both fit to 8.0 Å SiO₂ interlayer thickness.

1333 Extended Data Fig. 7. Capacitance and charge enhancement. (a) MOS schematic of the 20 Å HfO₂-ZrO₂-HfO₂ (HZH) mixed ferroic trilayer sample on lightly-doped Si (10¹⁵ cm⁻³) 1334 considered for the following C-V and pulsed I-V measurements. (b) Accumulation C-V curves 1335 1336 for 2 nm HZH grown on sub-nm SiO_2 fit to equivalent oxide thickness (EOT) simulations (Methods). Inset: Externally verified MOS accumulation C-V of the same trilayer stack 1337 1338 (Methods), demonstrating 6.5 Å EOT. The 2 nm trilayer on top of SiO₂ demonstrates lower EOT 1339 than the thickness of SiO₂ interlayer alone, carefully extracted via physical (8.5 Å) and electrical 1340 (8.0 Å) methodologies (Extended Data Fig. 6), providing evidence of capacitance enhancement. 1341 (c) The applied voltage pulse (top), measured current response (center), and integrated charge 1342 (bottom) as a function of time for 2 nm HZH in MOS capacitors. (d) The maximum charge Q_{max} , 1343 the residual charge Q_{res} , and their difference, Q_{rev} , derived from the charge vs time curve for each 1344 of the voltage pulses (Methods). (e) The reversible charge of the MOS layer (top) compared 1345 against the extracted charge of the Si charge layer plus SiO₂ interlayer (SiL) derived electrically (Extended Data Fig. 6f). The charge boost (bottom) present in the total MOS structure (SiL plus 1346 HZH capacitors) compared to just the SiL is a signature of negative capacitance $(NC)^{26,69}$. (f) 1347 1348 The polarization-electric field $(P-E_F)$ relationship for just the 2 nm HZH layer, extracted from the charge-voltage relationship in (e). Note the presence of a negative slope regime in the 1349 extracted $P-E_F$ relation corresponds to NC stabilization^{26,69}. (g) Scatter plot of reported 1350 ferroelectric-dielectric systems demonstrating capacitance or charge enhancement at the 1351 capacitor-level, via C-V or pulsed I-V measurements, respectively. The plot considers fluorite-1352 structure bilayers^{26,69} (red), perovskite-structure bilayers^{29,94} (blue, BL), and perovskite-structure 1353 superlattices^{30,31,47,48} (blue, SL). This work marks the thinnest demonstration of NC. 1354

Extended Data Fig. 8. Mobility and Reliability (a) Intrinsic C_{gg} vs V_{gs} - V_{fb} for ~ 20 Å HfO₂-1355 ZrO₂-HfO₂ (HZH) and HfO₂ gate stacks, which fit to 7.5 Å and 9.5 Å, respectively, extracted 1356 from SOI transistors. (b) I_d vs $V_{gs} - V_T$ at $V_d = 50$ mV for transistors implementing HZH and 1357 HfO₂ gate stacks. (c) EOT and mobility (at 5×10^{12} /cm²) for HZH and HfO₂, demonstrating no 1358 mobility degradation. (d) Normalized mobility versus EOT for transistors integrating the 2 nm 1359 1360 HZH mixed-ferroic gate stack (blue) versus a 2 nm HfO₂ standard high-κ dielectric gate stack (black) of higher EOT, demonstrating no mobility degradation. These results are also 1361 benchmarked against reported HKMG literature³ implementing interlayer-scavenged 2 nm HfO₂ 1362 (red). Inset: SiO₂ interlayer thickness versus EOT for 6.5 Å EOT HZH stack against notable 1363 HKMG literature employ interlayer scavenging³. This scatter plot highlights the underlying 1364 1365 reason for the improved leakage-EOT and mobility-EOT behavior in the ultrathin HZH gate 1366 stacks: achieving low EOT without reducing the SiO₂ interlayer thickness. (e) Measure-Stress-Measure scheme used in PBTI reliability measurements. (f, g) ΔV_T vs stress time for long-1367 channel bulk transistors integrating HZH (f) and HfO₂ (g) at varying stress conditions (up to 9 1368 MV/cm), measured at 85°C. The extracted time exponent, n, is similar to reported high- κ HfO₂ 1369 1370 stacks⁶⁷, which is expected considering the similar interfacial (IL) oxide and IL-high- κ interface⁴⁶; both stacks with different EOT have HfO₂ sitting on the same SiO₂ IL (Extended 1371 Data Fig. 1). (h) DC lifetime (stress time needed to induce a 50 mV ΔV_T shift) vs electric field 1372 for HZH and HfO₂, demonstrating similar rates of degradation. (i, j) Evolution of MOSCAP 1373 1374 accumulation C-V curves as a function of stress time at a stress of V_{fb} - 1 V for HZH (i) and HfO₂ 1375 (i).

1376

1377

1378 Extended Data Fig. 9. RF device characterization. (a) De-embedding procedure for extracting 1379 corrected admittance parameters (Y_{corr}) by decoupling parasitic shunt capacitance and series 1380 resistance and inductance by measuring scattering parameters for the device under test (DUT) as well as open and short structures. More details can be found in the Methods. (b) Small-signal 1381 model for transistor used to extract transconductance (g_m) and total gate capacitance $(C_{gg} = C_{gs} +$ 1382 C_{gd} . (c) De-embedded $(2\pi f)^{-1}Re(Y_{21})$ points extrapolated to the zero frequency limit (dotted 1383 lines) to extract the RF g_m . All data shown were extracted from bulk transistors ($L_G = 1 \ \mu m$) 1384 1385 integrating the 2 nm HfO₂-ZrO₂-HfO₂ ferroic gate stack. 1386

1387 **Extended Data Fig. 10. Transconductance extraction.** (a) Threshold voltage extraction by 1388 linear extrapolation for various channel lengths. All channel lengths give nearly constant V_T (~ 1389 0.42 V), satisfying the assumption for the line resistance method. (b) Source/drain series 1390 resistance extracted using the $1/V_{ov}$ method (Methods). By performing a linear interpolation of 1391 the total resistance for $V_{ov} = 0.5-0.6$ V, the extracted series resistance is ~ 500 Ω -µm. (c) 1392 Source/drain series resistance extracted using the line resistance method (Methods). The trend is 1393 considered down to $L_G = 90$ nm, which intersects at ~ 500-600 Ω -µm – consistent with the $1/V_{ov}$ 1394 method- with an L_G offset of ~ 50 nm. (d, e) Measured (left) and extracted (right) 1395 transconductance (d) and output conductance (e) versus V_g for $V_{ds} = 0.9-1.1$ V, assuming $R_s = R_d$ = 250 Ω -µm for L_G = 90 nm. The de-embedding of intrinsic $g_{m,i}$ and $g_{ds,i}$ from extrinsic g_m and 1396 1397 g_{ds} is described in the Methods. All data shown were measured on SOI short-channel transistors

1398 integrating the 2 nm HfO_2 - ZrO_2 - HfO_2 ferroic gate stack.





