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Simultaneous consumption of pentose and hexose sugars: an optimal microbial phenotype for efficient fermentation of lignocellulosic biomass

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Abstract Lignocellulosic biomass is an attractive carbon source for bio-based fuel and chemical production; however, its compositional heterogeneity hinders its commercial use. Since most microbes possess carbon catabolite repression (CCR), mixed sugars derived from the lignocellulose are consumed sequentially, reducing the efficacy of the overall process. To overcome this barrier, microbes that exhibit the simultaneous consumption of mixed sugars have been isolated and/or developed and evaluated for the lignocellulosic biomass utilization. Specific strains of *Escherichia coli*, *Saccharomyces cerevisiae*, and *Zymomonas mobilis* have been engineered for simultaneous glucose and xylose utilization via mutagenesis or introduction of a xylose metabolic pathway. Other microbes, such as *Lactobacillus brevis*, *Lactobacillus buchneri*, and *Candida shehatae* possess a relaxed CCR mechanism, showing simultaneous consumption of glucose and xylose. By exploiting CCR-negative phenotypes, various integrated processes have been developed that incorporate both enzyme hydrolysis of lignocellulosic material and mixed sugar

fermentation, thereby enabling greater productivity and fermentation efficacy.

Keyword *Lactobacillus brevis* · Carbon catabolite repression · Simultaneous carbohydrate utilization · Lignocellulosic biomass · SSMSF

Introduction

Use of lignocellulosic biomass is currently under intensive study as an alternative growth substrate for bio-based chemical and energy production. Despite the advantages in sustainability and availability, commercial use of lignocellulose is still problematic. Due to the complexity of lignocellulosic materials, hydrolysis of hemicellulose and cellulose into five- and six-carbon sugars has to be carried out prior to, or concurrently with, the fermentation. During the fermentation of sugars released by hydrolysis, microorganisms tend to selectively utilize a preferred sugar, usually glucose. This preferential consumption of sugar, termed carbon catabolite repression (CCR), makes it challenging to design and efficiently control the fermentation processes using lignocellulosic biomass as a feedstock.

The development of microorganisms to ferment sugars released from lignocellulosic biomass, either through selection of new strains or by genetic engineering of traditional strains, has generally focused on generating maximum product yield from total available sugar. However, the pattern of substrate utilization is also important in overall process design as simultaneous use of all sugars is likely to lead to a shorter and more productive process. In this review, we present several microbial strains that can utilize mixed sugars simultaneously and discuss the

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advantages in lignocellulosic biomass utilization in terms of fermentation process design.

Fermentation of mixed sugars derived from lignocellulosic biomass

Lignocellulose is one of the structural materials of the plant cell wall that contains the heterogeneous complex of cellulose, hemicellulose, and lignin (Buchanan et al. 2000). Cellulose is a β -1,4-linked homopolymer of glucose, whereas hemicellulose is a heteropolymer of hexoses (glucose) and pentoses (mainly xylose and arabinose). Lignin, another component of lignocellulose, is a heterogeneous polymer of phenylpropanoid units that gives the tensile strength of plant material (Boerjan et al. 2003). To use a lignocellulosic biomass as a substrate for a bio-based chemical production, hydrolysis of cellulose and hemicellulose has to be achieved prior to the fermentation of the resulting mixed sugars. Hemicellulose can be chemically degraded at high pressure and high temperature by chemicals such as ammonia (Ammonia fiber explosion: AFEX) or at ambient temperature by dilute sulfuric acid (<1.2%) (Dale and Moreira 1982; Holtzapple et al. 1992; Ropars et al. 1992; Schell et al. 1991). However, cellulose fiber is hydrolyzed to glucose enzymatically by the commercially available cellulases and cellobiases.

Lignocellulosic biomass is comprised of up to 45% hemicellulose. Therefore, in order to achieve maximum product yield and productivity, a complete utilization of mixed sugars derived from hemicellulose is essential (Saha 2003). While many fermentation microbes are able to utilize pentose sugars, catabolism of these pentose sugars is typically suppressed by glucose derived from cellulose (Stulke and Hillen 1999). This selective and sequential utilization of mixed sugars by most microbes makes the fermentation process complex and often reduces the yields and productivity on the target biomass (Bothast et al. 1999). When sugars are consumed sequentially during the fed-batch fermentations, the non-preferred sugars (such as pentoses) accumulate in the media until the preferred sugar (i.e., glucose) is completely consumed (Fig. 1a). Due to the high concentration of inhibitory fermentative end products, such as lactic acid or ethanol, the utilization rate of the remaining pentose sugars is slower than if it had been fermented as a sole carbohydrate. Furthermore, if a small amount of glucose is left in the media, pentoses will not be utilized and remain unfermented (Fig. 1b). To avoid the accumulation of pentoses, sequential fermentations of all available glucose and pentose sugars have to be repeated after addition of new substrates during fed-batch fermentation (Fig. 1c). This frequent change of available carbon sources causes a non-steady state of growth, making it

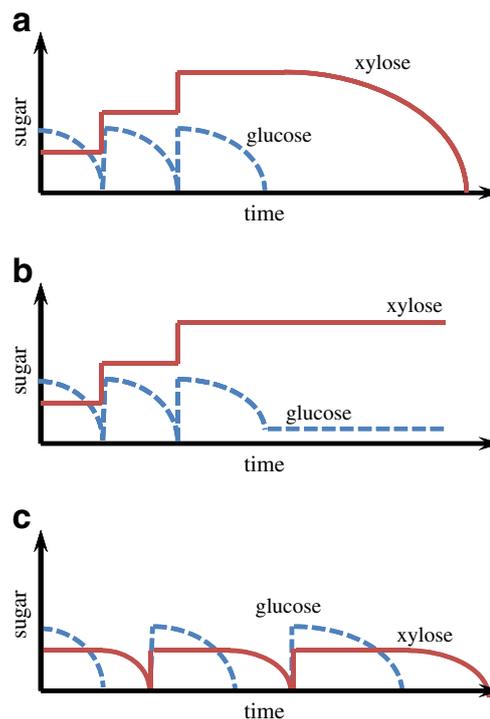


Fig. 1 Schematic diagram of mixed sugar utilization during fed-batch fermentation by CCR positive strain. **a** Pentoses (line) accumulate while glucose (dotted line) is completely consumed. Remaining pentoses is utilized only after depletion of glucose. **b** Pentoses (line) accumulate during the consumption of glucose. Due to the incomplete consumption of glucose, pentoses cannot be fermented. **c** Repetitive sequential utilization of glucose and pentoses. Additional mixed sugar substrate is added after complete and sequential consumption of glucose and pentoses

difficult to predict and control the fermentation process and causing delays between different growth phases. Sequential utilization of mixed sugars, therefore, limits the overall process design and optimization, and restricts maximum yield and productivity of lignocellulosic biomass.

An integrated process of hydrolysis and fermentation, termed simultaneous saccharification and fermentation (SSF), has been well established using cellulosic fiber as a sole carbon source. The advantage of SSF is the removal of glucose by fermentation preventing feedback inhibition of the cellulolytic enzyme. However, to ensure that no glucose remains in the medium, the glucose utilization rate of the microorganism needs to be higher than the glucose production rate by enzymatic hydrolysis. In other words, maximum efficacy of SSF can be achieved when the fermentative microbes are maintained at the interface between substrate-limiting and substrate-rich conditions. During SSF, the fermentative microbe constantly consumes glucose which, in turn, activates CCR. However, if lignocellulosic biomass is used as a substrate, then the overall SSF process must contend with sequential mixed substrate utilization. Pentose sugars will accumulate and remain unfermented in the media during the SSF process. If

carried out in a fed-batch mode, sequential utilization by the host microorganism results in a consecutive repeat of SSF and pentose fermentation which does not truly achieve a full integration of hydrolysis and fermentation.

One solution to the problem of sequential utilization of lignocellulosic-derived sugars is to employ CCR-negative microorganisms. With such microbes, pentoses are co-utilized with glucose and accumulation of pentose sugars did not occur during the fermentation. If pentose utilization is as efficient as glucose utilization, the fermentation process can be designed as if a single carbohydrate were present in the medium. CCR-negative strains have particular merit when operating in SSF mode using lignocellulose hydrolysate (termed simultaneous saccharification and co-fermentation; SSCF). In such a process, pentose utilization and SSF of cellulosic fiber occur independently in a single reactor without the interference from each process. In SSCF, microbial utilization of glucose maximizes the cellulolytic activity by removing feedback inhibition. At the same time, the simultaneous pentose metabolism ensures that microorganisms maintain optimum and steady state cellular activity.

Bacterial carbon catabolite repression

Microorganisms regulate their catabolic activity in response to environmental nutrients. Because glucose is the most abundant carbohydrate monomer, bacterial metabolic pathways have evolved for glucose utilization and, therefore, efficient generation of energy is achieved through oxidation of glucose (Lengeler et al. 1999). At the same time, most bacteria possess alternative sugar utilization mechanisms as well to survive in competitive mixed sugar environments. In this case, hierarchical control of sugar utilization is accomplished by a complex regulatory mechanism and is a common phenomenon of bacteria (Lengeler et al. 1999). Although the control mechanisms, often called CCR, are different between Gram-negative and Gram-positive bacteria, the use of a secondary sugar is generally controlled in two layers. In the first layer, the transport of a secondary sugar is inhibited when a preferred sugar is present, a process called inducer exclusion (or repulsion). In the second layer, transcription of catabolic enzyme for a secondary sugar is regulated by two mechanisms. First, the expression of catabolic enzymes requires an inducer. Commonly, transcription of catabolic enzymes is suppressed by a repressor protein that is released by binding with the secondary sugar. Second, transcription of catabolic enzymes is co-repressed by a carbon catabolite control protein (CcpA; in Gram-positive bacteria (Stulke and Hillen 2000)) or activated by catabolite repression

protein (CRP) complex (in Gram-negative bacteria (Stulke and Hillen 1999)).

Co-consumption of mixed sugars by CCR-negative strains

Targeted genetic engineering for a CCR-negative phenotype

Escherichia coli is widely used as a host strain for industrial processes. As described above, three different mechanisms are involved in CCR in *E. coli*. Inducer exclusion is achieved by being coupled to the phosphoenolpyruvate-dependent sugar phosphotransferase system (PTS) for each specific carbohydrate (Lengeler 1996). As shown in Fig. 2a, translocation occurs by the specific sugar transporter of the EII B and EII C complex (EII BC) accompanied by the phosphorylation of the respective sugar. The phosphate group originates on phosphoenolpyruvate (PEP) and is transferred sequentially to EI, HPr, and finally to EII A. Among these components, the glucose-specific EII A (EII A^{glc}) is a key element for CCR in *E. coli*. In the presence of glucose, dephosphorylated EII A^{glc} is more abundant than phosphorylated EII A (EII A^{glc}-P) because the phosphate group in EII A is transferred to glucose with high affinity. EII A^{glc} then binds onto the EII BC complex of carbohydrates other than glucose and inhibits translocation of these other sugars (a process called inducer exclusion). When glucose is absent, EII A^{glc}-P predominates and cannot bind the EII BC complexes of other carbohydrates, which relieves the inducer exclusion. In addition to inducer exclusion, EII A^{glc} plays an important role in CRP-cAMP-mediated activation of catabolic gene transcription (Fig. 2b). Phosphorylated EII A^{glc} (EII A^{glc}-P) activates the adenylyl cyclase (AC), which, in turn, converts ATP to cyclic AMP (cAMP). The CRP then binds with cAMP and interacts with the upstream regulation region of catabolic operons for alternative sugars, thereby activating transcription.

A CCR-negative phenotype of *E. coli* has been achieved by the manipulation of the *ptsG* gene encoding the EII A^{glc}. Through a deletion mutation of *ptsG*, inducer exclusion can be relieved enabling the translocation of alternative sugars in the presence of glucose. As noted, EII A^{glc} is also involved in the CRP-cAMP-mediated transcriptional activation of catabolic genes for the alternative sugar. However, disruption of *ptsG* successfully achieved simultaneous sugar consumption suggesting that the inducer exclusion is more important for CCR (Kimata et al. 1997). Based on this observation, Nichols and co-workers engineered an *E. coli* strain that is a CCR-negative phenotype and produce ethanol exclusively from lignocellulosic materials (Nichols

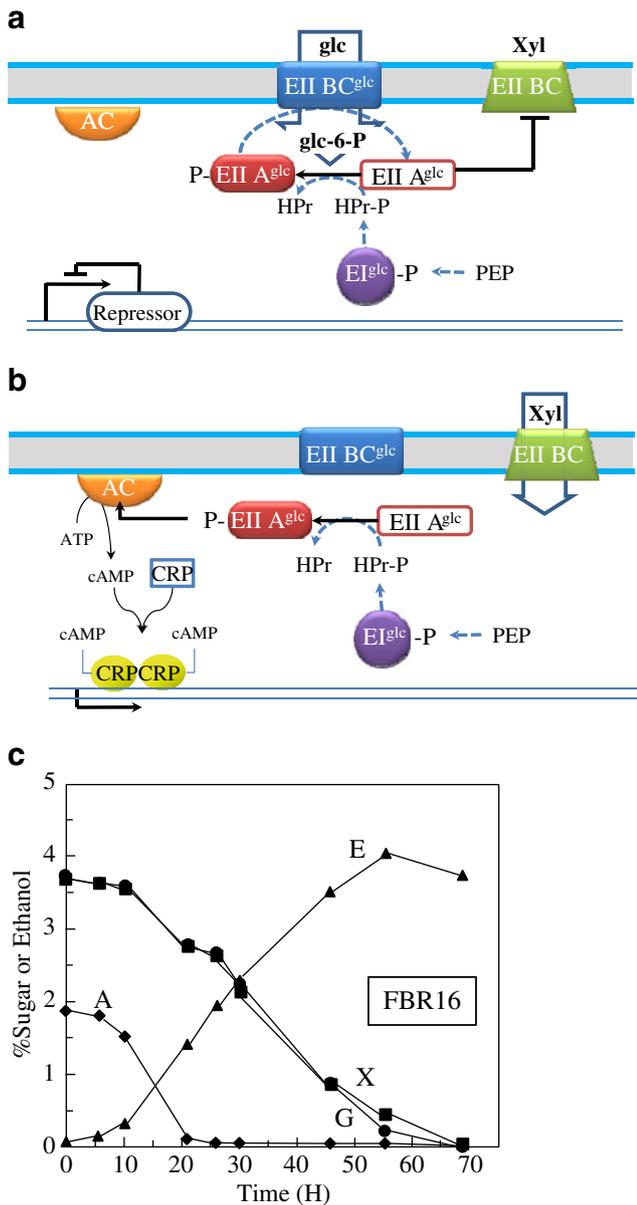


Fig. 2 Carbon catabolite repression of *E. coli* and simultaneous sugar utilization by CCR-negative strain. **a** Schematic diagram of inducer exclusion and **b** CRP mediated transcription activation in *E. coli*. **c** Simultaneous sugar utilization profile by *ptsG* knockout mutant of *E. coli* FRB16 (Nichols et al. 2001). Symbols: (filled circle) glucose; (filled square), xylose; (filled diamond), arabinose; (filled triangle), ethanol. Abbreviations: *AC*, adenylate cyclase; *glc*, glucose; *glc-6-P*, glucose 6-phosphate; *PEP*, phosphoenolpyruvate; *xyl*, xylose; *EII A^{glc}*, EII A component of glucose-specific PTS; *EII BC^{glc}*, EII B and EII C components of glucose-specific PTS; *E^Iglc*, EI component of glucose-specific PTS; *CRP*, catabolite repression protein

et al. 2001). Starting from *E. coli* NZN111, a strain that contains knockout mutations in lactate dehydrogenase (*ldhA*) and pyruvate-formate lyase (*pfl*) genes (Bunch et al. 1997), Nichols and co-workers further deleted the fumarate dehydrogenase (Δ *frdABCD*), preventing the pro-

duction of succinic acid to minimize byproduct formation. For production of ethanol, a plasmid encoding both pyruvate decarboxylase (*pdc*) and alcohol dehydrogenase (*adhA*) was introduced to construct an ethanol-producing pathway. At the same time, the CCR-negative variant was generated by knocking out the *ptsG* gene. As a result, xylose and arabinose were simultaneously consumed as fast as glucose, suggesting the catabolic pathways for xylose and arabinose were fully activated despite the presence of glucose in the medium (*E. coli* FRB16; Fig. 2c).

Co-utilization of mixed sugars by metabolic pathway implantation

In addition to the modulation of a specific CCR component, different metabolic engineering approaches result in a simultaneous sugar utilization in microorganisms that do not naturally use five-carbon sugars, even in the absence of glucose. To enable pentose utilization, the metabolic pathway for xylose and/or arabinose metabolism of *E. coli* was transferred into *Zymomonas mobilis* (Lawford and Rousseau 2002; Zhang et al. 1995). Since the pentose metabolic pathway came from an exogenous source, *Z. mobilis* host regulation (CCR or otherwise) did not govern its expression, resulting in co-utilization of glucose and pentoses (Joachimsthal and Rogers 2000; Lawford and Rousseau 2002). However, since *Z. mobilis* did not have a specific transporter for xylose (or arabinose) (Parker et al. 1995), the consumption of pentoses was slow. When this strain was grown on the same initial amounts of xylose and glucose, less than 10% of the xylose was consumed, while the glucose was completely depleted. Perhaps future engineering to introduce an exogenous pentose transport system into this organism will further increase pentose co-utilization in this strain.

Saccharomyces cerevisiae has long history of development as a host strain for ethanol production from renewable resources, including lignocellulosic biomass. The genes necessary for xylose catabolism have been incorporated into *S. cerevisiae* to produce ethanol from mixtures of glucose and xylose (Hahn-Hagerdal et al. 2007; Ho et al. 1998; Kuyper et al. 2004; Sedlak and Ho 2004a). As was the case with *Z. mobilis*, heterologous xylose catabolism was expressed regardless of the presence of glucose, thus enabling the simultaneous utilization of glucose and xylose. In spite of this capacity, a lack of xylose-specific transporter in engineered strains has hindered the efficient use of xylose in a mixed sugar fermentation. It has been reported that *S. cerevisiae* transports xylose and glucose using the same transporter, and the presence of glucose inhibited xylose uptake and its utilization rate (Meinander and Hahn-Hagerdal 1997; Sedlak and Ho 2004b). While *S. cerevisiae* has 18 different hexose transport proteins

(Leandro et al. 2009), a study of glucose and xylose uptake kinetics revealed that *S. cerevisiae* exhibited low and high affinity uptake systems, respectively, depending on the extracellular concentration of glucose. Xylose could be transported both cases; however, the transporters exhibited a low affinity for xylose when the glucose concentration was high. Conversely, when the extracellular glucose concentration was low, there was an 85% increase in the maximum xylose transport rate (Lee et al. 2002). Therefore, in order to fully enable the co-utilization of xylose and glucose in this organism, glucose had to be maintained at a low concentration (Meinander et al. 1999; Pitkanen et al. 2003; Lee et al. 2003). Like the engineered *Z. mobilis* strain, the amount of xylose consumed was only 10–20% of glucose in mixed sugar fermentation. Moreover, the xylose utilization rate was still slow even after depletion of glucose since xylose alone cannot match the redox balance of the cell (Lau and Dale 2009; Sedlak and Ho 2004b). To enable the effective co-utilization of xylose and glucose during SSCF, Olofsson and co-workers suggested modulation of the cellulase level to maintain a low (but not zero) concentration of glucose in order to promote the xylose uptake and metabolism. In this fashion, total xylose consumption was increased to 40–80% (Bertilsson et al. 2009; Olofsson et al. 2010).

CCR-negative lactic acid bacteria for lignocellulosic biomass utilization

CCR for lactic acid bacteria (LAB) has been reported in *Lactobacillus casei* (Gosalbes et al. 1999; Veyrat et al. 1994; Viana et al. 2000), *Lactobacillus pentosus* (Chaillou et al. 2001; Chaillou et al. 1999; Mahr et al. 2000), *Lactobacillus plantarum* (Marasco et al. 1998), *Lactobacillus sakei* (Zuniga et al. 1998), and *Lactobacillus delbrueckii* (Morel et al. 1999; Schick et al. 1999). The regulatory mechanism for sugar utilization in LAB is similar to that in *Bacillus subtilis*, which possesses CcpA-mediated and PTS-related CCR mechanisms (Stulke and Hillen 1999; Titgemeyer and Hillen 2002; Warner and Lolkema 2003). As summarized in Fig. 3a, inducer exclusion is coupled with PTS. However, instead of EII A, the histidine-containing phosphocarrier protein HPr plays a key role in CCR. Histidine-phosphorylated HPr (P-[His]HPr) transfers a phosphate group to incoming carbohydrate via the EII BC complex; however, P-[His]HPr then interacts with the EII BC complexes of other carbohydrates to prevent the translocation of alternative sugars as well. At the same time, some HPr is involved in a CcpA-mediated transcription repression. Upon activation by glycolytic metabolites such as a fructose 1, 6 biphosphate (Fru-1,6-BisP), another enzyme, HPr kinase,

phosphorylates the serine residue of Hpr (P-[Ser]Hpr). P-[Ser]Hpr then complexes with CcpA and Fru-1,6-BisP. A complex of CcpA/P-[Ser]Hpr/Fru-1,6-BisP lands on the catabolite repression element (*cre*) sequence in the up-

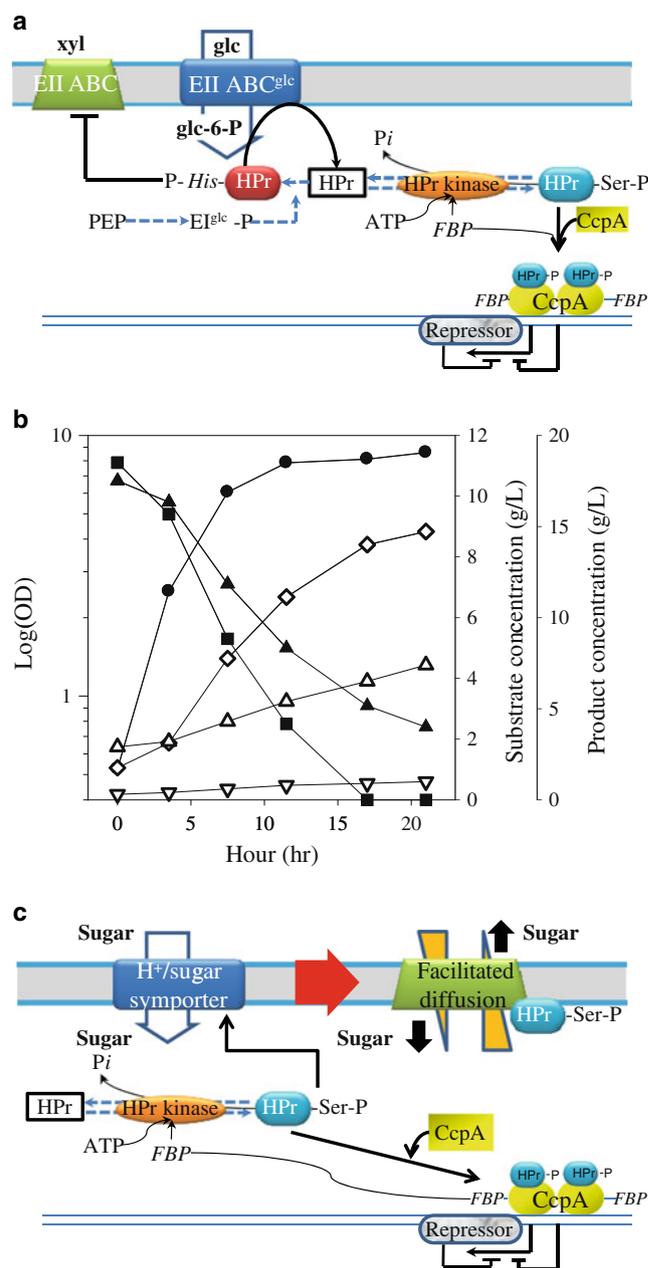


Fig. 3 Carbon catabolite repression of LAB and simultaneous sugar utilization by *L. brevis*. **a** Schematic diagram of carbon catabolite repression in LAB. **b** Simultaneous glucose and xylose utilization by *L. brevis* ATCC14869 (the figure was recreated from data presented in Kim et al. 2009). Symbols: (filled circle), glucose; (filled square), xylose; (empty triangle), acetate; (inverted triangle), ethanol; (empty diamond), lactate. **c** Relaxed mode of carbon catabolite repression in *L. brevis*. Abbreviations: *glc*, glucose; *glc-6-P*, glucose 6-phosphate; *PEP*, phosphoenolpyruvate; *FBP*, fructose biphosphate; *xyl*, xylose; *EII ABC^{glc}*, EII A, EII B, and EII C components of glucose-specific PTS; *CcpA*, carbon catabolite protein A

stream region of catabolic operons and inhibits transcription initiation.

Recently, we reported that *Lactobacillus brevis*, a facultative heterofermentative LAB, is able to simultaneously utilize any fermentable sugars present in the media (Kim et al. 2009). As shown in Fig. 3b, both glucose and xylose were consumed simultaneously and completely. Importantly, xylose was utilized as efficiently as glucose exhibiting similar specific consumption rates. Moreover, the specific consumption rate of total sugar during the mixed sugar fermentation was the same as when either glucose or xylose was fermented separately as a sole carbon source. These fermentation kinetics enable a mixed sugar fermentation process to be designed as if a single carbon source existed in the medium. When rice straw hydrolysate was used as a carbon source, the resulting mixed sugars were utilized simultaneously as well, and the kinetic parameters were equivalent to mixed sugar fermentations using rich media. These results suggest that *L. brevis* is also resistant to possible inhibitors commonly present in lignocellulosic hydrolysate. When applied in an integrated process (termed simultaneous saccharification and mixed sugar fermentation (SSMSF)), the hydrolysis of cellulose and fermentation of mixed sugars were carried out independently, yet simultaneously, without cross inhibition. Efficient consumption of glucose by *L. brevis* completely relieved feedback inhibition of cellulase and cellobiase. Moreover, xylose and arabinose derived from hemicellulose were simultaneously consumed, thus providing a consistent energy source even when concentration of glucose reached zero to remove the feedback inhibition of enzymes. As a consequence, sugar utilization and product formation profiles during SSMSF were similar to those observed in a control mixed sugar fermentations using rich media (Kim et al. 2010b).

While components of CCR have been observed in *L. brevis* (Chaillou et al. 1998; Kim et al. 2009; Reizer et al. 1987, 1988), a putative mechanism enabling simultaneous sugar utilization was proposed (Fig. 3c) (Kim et al. 2009). Instead of PTS, the sugar transport system of *L. brevis* consists of H^+ symporters that operate at the expense of the proton motive force for the translocation of sugar. As shown by the work of Saier (Djordjevic et al. 2001; Ye and Saier 1995a, b), when glucose is present in the media, the transport mechanism for secondary sugar such as xylose or galactose changes from H^+ symport to facilitated diffusion. This results in xylose or galactose in the cytosol being excreted into medium, thereby achieving inducer exclusion. However, it also opens up the possibility that external (secondary) sugars can be imported via facilitated diffusion, depending on the cytosolic concentration of that sugar. Moreover, introduction of a secondary sugar into cytosol via facilitated diffusion can relieve the transcription

repression by the repressor protein. Consequently, the CcpA–Hpr complex-mediated transcriptional repression solely regulates the CCR in *L. brevis*. Through this mechanism, the co-presence of glucose and a pentose sugar possibly relaxes the CCR of sugar utilization.

A similar CCR-negative phenotype has been found in two other *Lactobacillus* species. *Lactobacillus buchneri* NRRL B-30929, a strain isolated at a fuel ethanol production facility, exhibited co-utilization of glucose and xylose (Liu et al. 2008). Fermentation of lignocellulosic hydrolysate by NRRL B-30929 demonstrated that the strain could simultaneously and completely consume mixed sugars, while producing lactate, acetate, and ethanol (Liu et al. 2009). Recently, we generated a CCR-negative mutant of *Lactobacillus pentosus* by repeated selection in the presence of 2-deoxyglucose (Kim et al. 2010a). This derived strain can utilize a broad range of sugar substrates simultaneously with glucose. Notably, both *L. pentosus* JH5XP5 and *L. buchneri* NRRL B-30929 are able to produce ethanol with similar or higher molar yields than lactate when grown on hexoses, suggesting the potential use of these strains in the bio-ethanol production from lignocellulosic biomass.

Other CCR-negative microorganisms

Although CCR is considered a common regulation mechanism for microorganisms, there are several microbes for which simultaneous utilization of mixed carbon sources has been reported. Many LAB are able to consume citrate with glucose simultaneously (Kennes et al. 1991; Ramos et al. 1994). *Streptococcus thermophilus* was shown to co-metabolize lactose and sucrose (Poolman et al. 1995). Co-utilization of glucose and glycerol has been observed in *Lactobacillus reuteri* and *L. brevis* (El-Ziney et al. 1998; Veiga da Cunha and Foster 1992). Maltose and fructose co-fermentation has been reported in *L. brevis* subsp. *lindneri* CB1 (Gobbetti and Corsetti 1996). Other bacteria have also been shown to simultaneously consume sugars as well. *Clostridium thermohydrosulfuricum* can co-metabolize mixtures of glucose and xylose as well as combinations of cellobiose, xylose, and xylobiose (Cook et al. 1993; Slaff and Humphrey 1986).

Ruminal bacteria are able to degrade cellulose and hemicelluloses and to ferment the resulting sugars. Two *Butyrivibrio fibrisolvens* strains were shown to utilize xylose and glucose simultaneously (Marounek and Kopečný 1994). *B. fibrisolvens* strain D1 consumed glucose and xylose simultaneously, but preferred xylose over arabinose. Interestingly, this strain showed strong preference for disaccharides such as maltose and cellobiose over glucose and pentose sugars (Strobel and Dawson 1993). *Ruminococcus albus* preferred cellobiose over xylose and

arabinose as well, but was able to utilize glucose and xylose simultaneously (Thurston et al. 1994). Another ruminal bacterium, *Prevotella ruminicola* B₁₄, was shown to simultaneously metabolize pentoses and glucose or maltose, but the strain preferentially fermented pentoses over cellobiose and preferred xylose to sucrose (Strobel 1993).

Finally, two eukaryotic strains have shown CCR-negative phenotypes. Maheshwari and Balasubramanyam reported that an unidentified thermophilic fungus could simultaneously consume glucose and sucrose (Maheshwari and Balasubramanyam 1988). In addition *Candida shehatae*, a strain used for the lignocellulosic biomass utilization, exhibited simultaneous consumption of glucose with xylose (Kastner et al. 1998; Kastner and Roberts 1990).

Conclusion

In terms of substrate utilization and predictable control of overall process, CCR-negative microorganisms appear ideal for mixed sugar utilization. However, the fermentation characteristics of only a few CCR-negative strains have been studied, much less their potential application for the lignocellulose-based processes. Most current strain development mainly focuses on the product yield, for example, by removing the byproduct formation or enabling xylose utilization. However, when considering the whole production scheme, it is just as important to consider how the fermentation host strains consume the mixed substrates as how much target bioproduct they produce.

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