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Highlights

Broadband impedance modeling and single bunch instabilities estimations of the advanced light source upgrade project

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- Presents the basic/general workflow to build impedance models for accelerator rings.
- Presents alternative ways to cross-check the simulation results for reliable impedance models.
- Presents systematic results for the 4th generation diffraction-limited soft x-ray radiation source of ALS-U project, both for the accumulator ring with a simple triple-bend achromat lattice, and the storage ring with multi-bend achromat lattice.

Broadband impedance modeling and single bunch instabilities estimations of the advanced light source upgrade project

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Abstract

The Advanced Light Source Upgrade (ALS-U) is a 4th generation diffraction-limited soft x-ray radiation source, consisting of a new accumulator ring (AR) and a new storage ring (SR). In both rings coupling-impedance driven instabilities need careful evaluation to ensure meeting the machine's high-performance goals. This paper presents the workflow followed in building the impedance models and the beam-stability analysis based on those models. We follow the commonly accepted approach of separating the resistive-wall and the geometric parts of the impedance; the former is obtained by analytical formulas, the latter by numerical electro-magnetic codes (primarily CST Studio software) with perfectly-conducting boundary conditions.

Impedance budgets are established and pseudo-Green functions calculated to be used in beam dynamics studies. We also present various ways to cross-check simulation results for reliable impedance modelling. Finally,

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the crucial single-bunch instability current thresholds for various operation modes are determined and discussed.

Keywords: broadband impedance, impedance modeling, impedance budget, pseudo-Green function, single bunch instability, ALS-U project

1. Introduction

The upgrade of the Advanced Light Source (ALS-U) to a diffraction-limited soft x-ray radiation source with brightness about two orders of magnitude higher than in the existing ALS is currently underway at the Lawrence Berkeley National Laboratory (LBNL). The upgrade entails the replacement of the ALS storage-ring (SR) triple-bend achromat (TBA) with a multi-bend achromat (MBA) lattice and the installation of a new low emittance TBA lattice accumulator ring (AR) [1, 2]. The AR is approximately the same size as the SR and shares the same tunnel.

A feature common to all new 4th generation light sources, including the ALS-U, is the narrow vacuum chamber aperture required to accommodate high field-gradient magnets and high-performance insertion devices. Because the beam-coupling impedance tends to scale with some inverse power of the chamber aperture, the new generation machines are intrinsically more sensitive to impedance-driven collective effects [3]. This places particular importance on the need for a detailed and comprehensive modelling of the beam impedance and emphasis on close coordination with vacuum engineers to optimize the design of critical components.

It is well known that significant discrepancies are often found between impedance modeling and beam-based measurements [4, 5, 6, 7], although

21 impedance modeling has improved over the years due to advanced simulation
22 capabilities. It is desirable to have accurate impedance modeling prior to
23 the machine commission, which can be used to predict collective effects in
24 real machines [5, 8, 9]. We presented the systematic impedance calculation,
25 optimization, consistency check, error analysis, and its application to the
26 analysis of collective effects for the upcoming ALS-U. This work will also
27 serve as a record for cross-checking with future beam-based measurements
28 in ALS-U. It is hoped that this documentation will benefit recently started
29 upgrade projects and those that may come in the future [10].

30 The focus of this paper is on the broadband impedance and the associated
31 short-range wakefields [11, 12, 13, 14]. Sources of broadband impedance may
32 extend over a significant length of beam pipe (resistive wall) or be localized,
33 such as beam position monitors (BPM), RF cavities, pump screens, inser-
34 tion devices, etc. In addition to inducing instabilities [11, 7] the broadband
35 impedance can affect the machine's performance/operation by causing par-
36 ticle losses[15, 16] or overheating of vacuum-chamber components [11, 6, 7].

37 Our approach is to represent the broadband impedance by a combination
38 of analytical and numerical models. Analytical formulas have been used to
39 describe resistive wall (RW) impedances and to benchmark the numerical
40 calculations of the impedance of select other sources in the appropriate lim-
41 its. Except for transitions in beampipe radius, which are simulated in pairs,
42 wake fields of components are calculated individually; cross-talk between ele-
43 ments is not an issue for resistive wall, and other contributions are dominated
44 by localized modes. As described in [10], cross-talk may noticeably impact
45 dynamics for 4th generation light sources, but these corrections can be ne-

46 glected for the purpose of ensuring that the beam parameters are far from
47 any instabilities.

48 We have compiled impedance-budget surveys for both the SR and the
49 AR based on the nominal bunch length and computed wake potentials with
50 a 1 mm rms length rigid driver bunch to serve as pseudo-Green functions
51 in beam dynamics macro-particle simulations. The numerical models have
52 been based on detailed designs provided by the vacuum engineers and results
53 from our analysis have informed repeated modifications to those designs.

54 We present results for both the SR and AR. Not surprisingly, impedance
55 effects in the AR are considerably weaker than in the SR, due to the gener-
56 ally simpler vacuum design, relatively large apertures, absence of insertion
57 devices, reduced number of chamber transitions and Non-Evaporable Get-
58 ters (NEG) coated chambers. Preliminary results have appeared before in
59 [17, 18].

60 The paper is organized as follows. In Section 2 we show the overview
61 of the AR and SR from the standpoint of impedance sources including the
62 vacuum chambers and their main features, as well as the relevant machine
63 parameters for the instability study. In Section 3 we describe the workflow,
64 present the RW model, describe select geometric-impedance sources and show
65 comparisons with analytical formulas, and discuss the “RL” fitting model
66 (where R is the resistance, and L is the inductance) of short-range wake
67 functions [19]. Systematic results for the AR and SR are in Sections 4 and 5
68 respectively, including beam-dynamics macroparticle simulation studies with
69 *elegant* [20] for various operating modes. Section 6 shows examples of how
70 our impedance considerations have informed the design of select components.

71 Section 7 presents additional cross-checks for the impedance models, and is
72 followed by the conclusions.

73 **2. ALS-U Accumulator Ring (AR) and Storage Ring (SR)**

74 Figure 1 is an overview of the ALS-U accelerator complex. The SR av-
75 erage current is 500 mA, distributed evenly among the 284 bunches of the
76 beam, consisting of eleven 25- or 26-bunch trains. The harmonic number is
77 $h = 328$. To inject into the small dynamic aperture of the SR, the beam
78 extracted from the booster is first damped in the AR, which is co-located in
79 the storage-ring tunnel along the inner wall. Injection into the SR is on-axis
80 with swap-out of full trains [1, 2] taking place about every half-minute. In
81 both rings the design bunch charge, which is most relevant for single-bunch
82 broadband-impedance driven instabilities, is 1.15 nC. For the AR beam, the
83 rms bunch length is $\sigma_z = 5$ mm, and for the SR beam $\sigma_z = 14$ mm.

84 The vacuum chamber of the AR is relatively simple and made of a sin-
85 gle material (stainless steel) except for the dipole vacuum-chamber sections
86 (copper). The aperture in most arc sections is round with 28 mm inner di-
87 ameter (ID) and round with 47 mm ID in the straight sections. The dipole
88 chamber is elliptical with 14 mm \times 40 mm ID.

89 The chamber dimensions are much narrower in the SR, as most round
90 chambers in the arcs have 20 mm or 13 mm ID and, as in most 4th generation
91 light sources [21, 22], large parts of the chamber are coated with NEG to
92 mitigate the poor vacuum conductance of the small pipes [23].

93 Copper is used as the base layer for most of the SR chambers to counter
94 the design features that enhance the resistive wall impedance (the small aper-

95 ture and extensive use of NEG coating, which mainly affects the imaginary
96 part of the impedance [24]).

97 The vacuum components in the AR (Tab. 1) are also relatively simple
98 since there are few unique devices. The chamber features are much more
99 complex in the SR (Tab. 2), where among other components we have the
100 High-order Harmonic Cavities (HHC) and various insertion devices including
101 narrow-gap Elliptically Polarizing Undulators (EPUs), In-Vacuum Undula-
102 tors (IVU), wiggler, and photon absorbers along the ring.

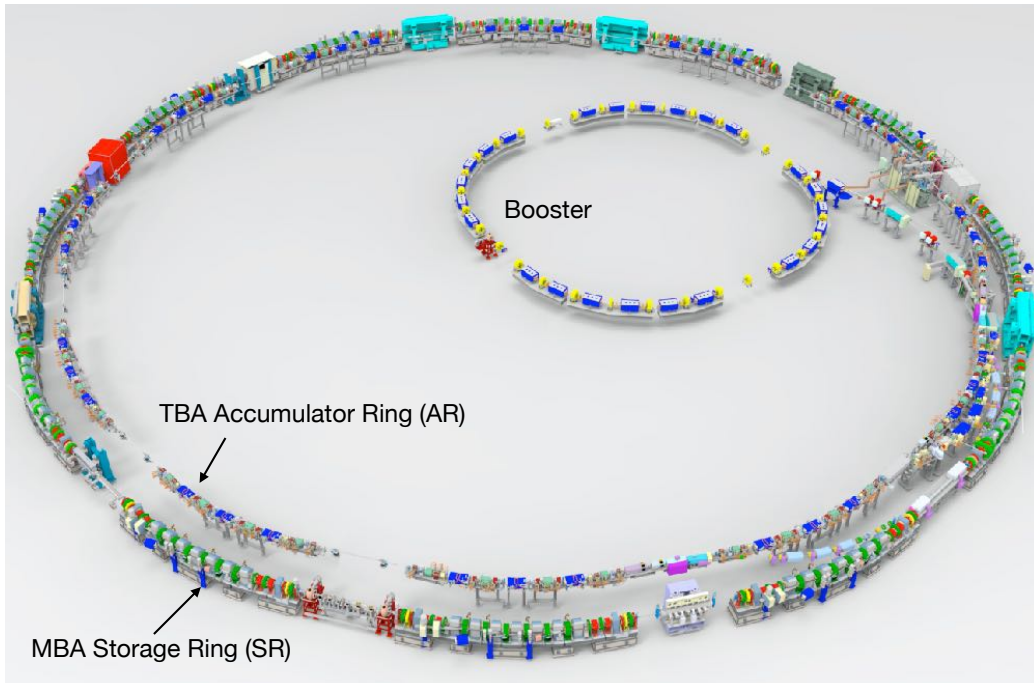


Figure 1: View of the Advanced Light Source Upgrade (ALS-U) complex.

103 **3. Overview of the broadband impedance modeling**

104 *3.1. General workflow for impedance modeling*

105 The general workflow we have followed to build the broadband impedance
106 model is shown in Fig. 2. The main steps are as follows:

- 107 1. Acquire the CAD model of the vacuum components and use tables to
108 keep track of the components' count, design versions, placement within
109 the ring layout, and relevant local lattice parameters. Categorize the
110 vacuum chamber sections for RW calculation by cross-section, aperture,
111 material, etc.
- 112 2. Evaluate the RW and geometric impedance:
 - 113 (a) RW: apply analytical formulas;
 - 114 (b) Geometric impedance: import the CAD model to the 3D simu-
115 lation code CST [25], to solve Maxwell's equations for the fields
116 excited by a rigid driver bunch with the nominal bunch length.
117 The simulation code output is the wake potential [26] and the
118 impedance obtained by Fourier transform of the wake potential.
- 119 3. Calculate impedance budget and pseudo-Green functions:
 - 120 (a) Compile the total impedance budget, based on a nominal-length
121 bunch driver, and rank sources by various metrics (loss factor, kick
122 factor, etc.);
 - 123 (b) Calculate the pseudo-Green functions based on a bunch driver
124 with a length of only 1 mm for individual sources and their total —
125 this covers almost all the frequency information we are concerned
126 about;

- 127 (c) Perform consistency checks between the wake-potentials deter-
 128 mined with the nominal-length bunch driver and the pseudo-Green
 129 functions as a way to detect numerical inaccuracies.
- 130 4. Perform macroparticle beam-dynamics studies based on the pseudo-
 131 Green functions; determine if the impedance budget is acceptable or if
 132 further design optimization is needed.

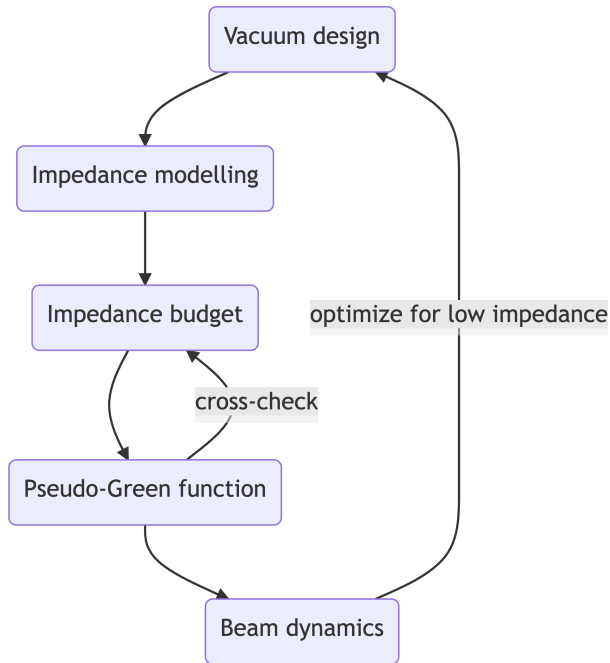


Figure 2: General workflow to for broadband impedance modeling

133 *3.2. Resistive wall impedance modeling*

134 Resistive wall impedance is obtained by applying analytical formulas. Nu-
 135 merical tools are not as accurate as the analytical formulas for resistive wall
 136 impedance calculations, especially for short bunch lengths. Because the skin

137 depth is much smaller than the structure dimension, computer resources are
 138 limited for such cases where dense meshes are required for accurate calcula-
 139 tions.

140 For the purpose of determining the RW impedance, we have classified
 141 the chambers by cross-section type and applied the appropriate analytical
 142 formulas. In particular:

- 143 • Round cross-section chambers (with or without NEG coating): these
 144 are the most common chambers in the AR and SR. Assuming a beam
 145 pipe of circular cross section with a single layer of coating, the longi-
 146 tudinal and transverse impedance per unit length are calculated with
 147 the analytical formulas [24]:

$$\begin{aligned}
 Z_{||}(\omega) &= \frac{Z_0 \omega}{4\pi b c} [\text{sgn}(\omega) - i] \cdot \\
 &\delta_1 \cdot \frac{\alpha \tanh \left[\frac{1-i \text{sgn}(\omega)}{\delta_1} \Delta \right] + 1}{\alpha + \tanh \left[\frac{1-i \text{sgn}(\omega)}{\delta_1} \Delta \right]} \quad (1)
 \end{aligned}$$

$$\begin{aligned}
 Z_{\perp}(\omega) &= \frac{Z_0}{2\pi b^3} [1 - i \text{sgn}(\omega)] \cdot \\
 &\delta_1 \cdot \frac{\alpha \tanh \left[\frac{1-i \text{sgn}(\omega)}{\delta_1} \Delta \right] + 1}{\alpha + \tanh \left[\frac{1-i \text{sgn}(\omega)}{\delta_1} \Delta \right]} \quad (2)
 \end{aligned}$$

148 where c is the speed of light, Z_0 is the vacuum impedance, b is the
 149 pipe radius, $\sigma_{c,1}$ and $\sigma_{c,2}$ are the material conductivities for the beam
 150 pipe and NEG coating respectively, $\delta_1 = \sqrt{2/(\mu_0 \sigma_{c,1} |\omega|)}$ is the NEG-
 151 coating skin depth and Δ the coating thickness. For a good conductor
 152 $\alpha = \delta_1/\delta_2$, with δ_2 being the skin depth of the substrate, assumed to

153 be of infinite thickness. For $\Delta = 0$ the above expressions reduce to the
154 classical DC-conductivity resistive wall impedance formulas [27].

155 • Elliptical cross-section chambers: they include the chamber for the
156 bend magnet in the AR and the hard-bend chambers in three of the arcs
157 and select insertion device chambers in the SR straight sections. These
158 are modelled using the impedance expressions for a round chamber
159 with radius equal to the minor semi-axis of the ellipse and multiplied
160 by the Yokoya factors (see Section Appendix A.1) [28]. These depend
161 on the ratio $q = (a - b)/(a + b)$, where a and b are the major and
162 minor elliptical semi-axes. To a good approximation, the following
163 Yokoya factors apply to all geometries of interest in our case: $F_z \simeq 0.98$
164 (longitudinal), $F_{d,x} \simeq 0.43$ (horizontal dipole), $F_{d,y} \simeq 0.83$ (vertical
165 dipole), $F_q \simeq 0.4$ (quadrupole; defocusing in the vertical and focusing
166 in horizontal).

167 • Planar chambers: relevant for some insertion devices such as the in-
168 vacuum undulators (IVU) with parallel plates in the vertical direction,
169 and large open volumes in the horizontal direction. These are modelled
170 using the impedance expressions for the parallel-plate model [29].

171 • Irregular cross-section chambers. These mainly exist in the SR in-
172 cluding chamber sections in the arc with antechambers and key-holes.
173 These are modelled as idealized round or elliptical cross-section cham-
174 bers, as appropriate. These approximations have been verified with
175 CST simulations using a long bunch driver (rms bunch length 14 mm).

176 *3.3. Geometric impedance modeling*

177 Another important impedance source comes from discontinuities in the
178 ring introduced by components. Selected examples in the SR are shown
179 in Fig. 3, such as flanges with a gasket, button-type beam position moni-
180 tors together with shielded bellows, gate valves with spring shielding, transi-
181 tion flanges for various insertion devices, photon absorbers, the arc keyhole
182 chambers which each have an opening on its side to let radiation out, the
183 collimators and the RF cavities.

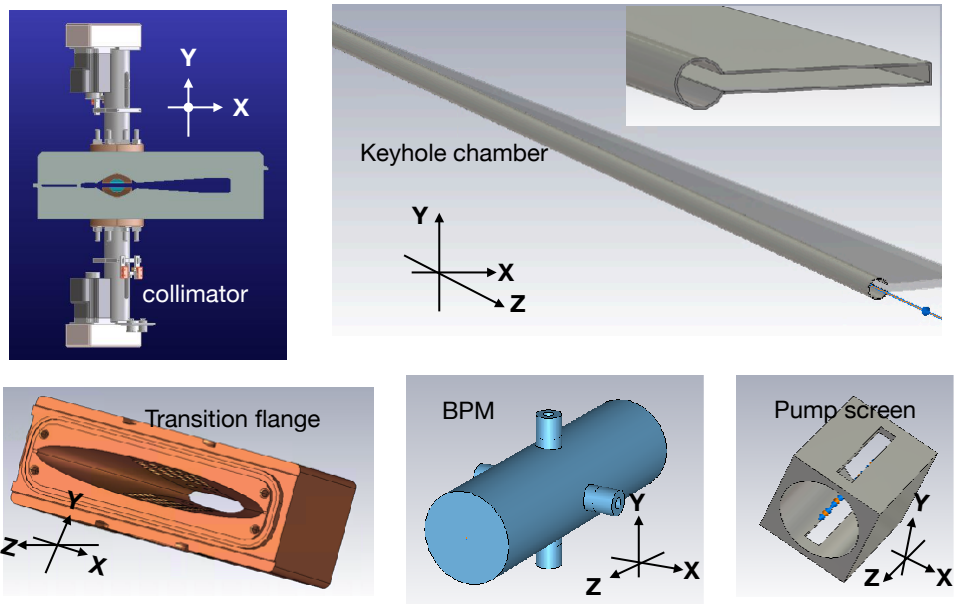


Figure 3: Examples of various geometric impedance sources in the SR, Z is the beam direction

184 CST Particle Studio is applied to compute the impedance of vacuum
185 chamber components with complex, realistic geometries. Where possible,
186 impedances calculated in CST are compared with analytical formulas used

187 for sections with simple geometry, such as pillbox cavities or step transitions,
188 that approximate the design geometry. A useful collection of these formulas
189 is published in [27]. Typically, agreement is best for low frequencies. Further
190 cross-checks are discussed in Section 7.

191 *RF Cavities.* Both rings have RF cavities of similar dimensions. A view
192 of the rf cavity in the AR is shown in Fig. 4, which includes the base of
193 the three HOM-dampers in Fig. 4(a) (right), and the reduced model applied
194 in CST in Fig. 4(b) (left), where the radial depth of the cavity is cut at
195 $h \geq 150$ mm, set by $(g + 4\sigma_z)4\sigma_z \leq (h - b)^2$ [30]. This reduced model saves
196 meshes in simulations, which is critical for short bunch calculations, and is
197 valid for short-range wakefield calculations. Unlike the long-range wakefields,
198 short-range wakefields are sensitive only to the environment near the electron
199 beam [27] (where the reflected RF waves can catch up with particles within
200 the same bunch). CST simulations for a bunch with 5 mm rms bunch length
201 predict a longitudinal loss factor $\kappa_z = 0.98$ V/pC.

202 *Tapered Transitions.* There are plenty of transitions between different beam
203 pipes in both rings. Transitions turn out to be the largest source of trans-
204 verse impedance in the AR. In the AR the two prevalent types of transi-
205 tions are round-to-round and round-to-elliptical (see Fig. 5). Generally, it
206 is preferable to model transitions in pairs (electron beam goes into a nar-
207 rower/wider region, and then out again) instead of treating each of them
208 separately and then adding the results [31, 32]. To minimize computational
209 time, in the numerical model the distance between the transitions can be
210 taken to be shorter than the physical distance, provided that it remains suf-
211 ficiently long compared to the aperture. The distance in the numerical sim-

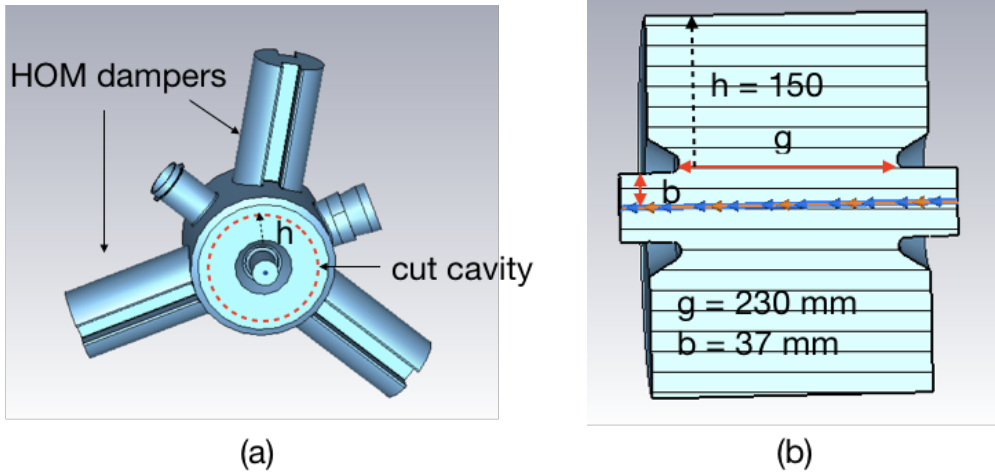


Figure 4: View of the AR rf cavity including the base of the three HOM dampers (a) and reduced model used for the short-range wake field calculation (b).

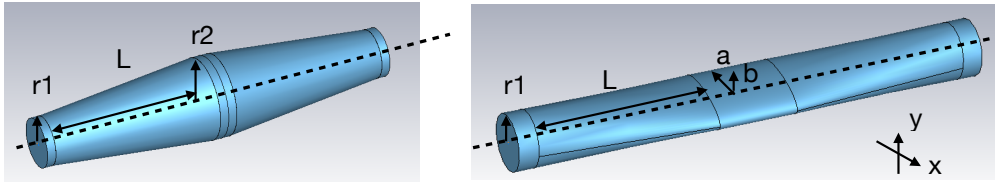


Figure 5: The two main types of tapered transitions in the AR, left: round transition model, right: elliptical transition model.

212 ulations is comparable to the taper length. For transitions of the first type
 213 (round-to-round), the longitudinal and transverse dipolar impedances in the
 214 low-frequency limit have the form [33, 34]: $Z_{||} = -i\omega Z_0 / (2\pi c) \int_0^L ds (d')^2$ and
 215 $Z_{\perp} = -i(Z_0 / \pi) \int_0^L ds (d' / d)^2$, where $d(s)$ is the local radius of the beam pipe,
 216 $d'(s)$ is the slope of the taper and L is the total length of the taper. Exam-
 217 ples of the first type are the transitions between the $r = 23.5$ mm arc and
 218 $r = 14$ mm straight-section chambers. The AR design generally abides by

219 the 10:1 tapering rule, in this case $L = 94$ mm.

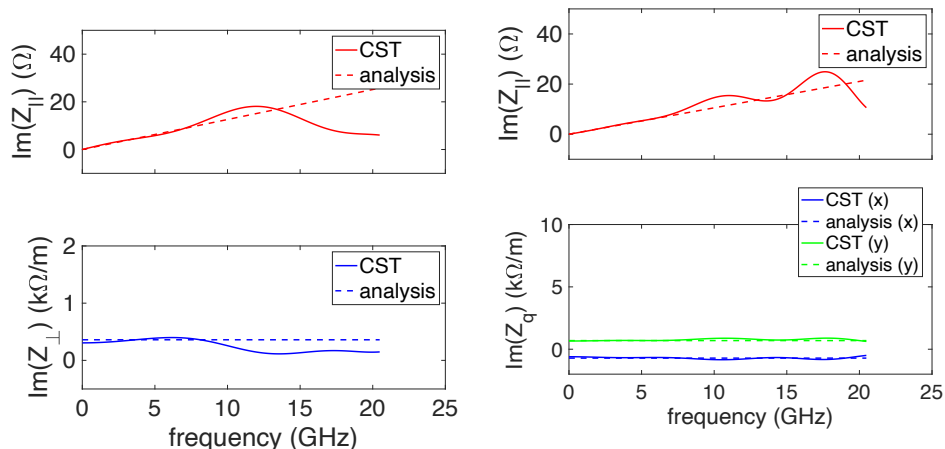


Figure 6: Impedance of tapered transitions: Comparison between the CST simulations and theory, left: imaginary part of impedance for the round transition model (longitudinal and transverse), right: imaginary part of impedance for the impedance of elliptical transition model (longitudinal and transverse quadrupolar impedance).

220 The transitions of the second type are those between the $r = 14$ mm
 221 round arc and the elliptical dipole chamber ($a = 20$ mm and $b = 7$ mm semi-
 222 axes), with a transition length $L = 43.6$ mm (shorter than the values given
 223 by the 10:1 tapering rule, due to limited chamber space). They are the most
 224 prevalent (three pairs per sector) and represent a relatively large contribution
 225 to the overall transverse impedance budget in the AR (as shown in Tab. 1).
 226 The larger impedance is in the vertical plane, and can be estimated as $Z_y \approx$
 227 $-i(2Z_0/\pi)(r_1 - b)^2/(Lbr_1)$ [33]. These transitions are also the main source
 228 of the quadrupolar wakefields [34]. Figure 6 compares the CST numerical
 229 calculation (solid) and theory (dashed) for both transition types, showing
 230 good agreement in the frequency range below the chambers' cut-off.

231 *Bellows with RF Shielding.* A large number of chamber sections connect
 232 through bellows to absorb chamber-to-chamber misalignment and thermal
 233 expansion during vacuum baking. Good shielding from rf fingers is essential
 234 to restore electric continuity and avoid electromagnetic field trapping [35].
 235 The bellow model with rf fingers is shown in the left images of Fig. 7. The
 236 fingers, relatively few and wide, are similar to the National Synchrotron Light
 237 Source (NSLS)-II design [36]. Simulations indicate critical sensitivity to good
 238 sealing of the rf fingers, which should be of concern during installation.

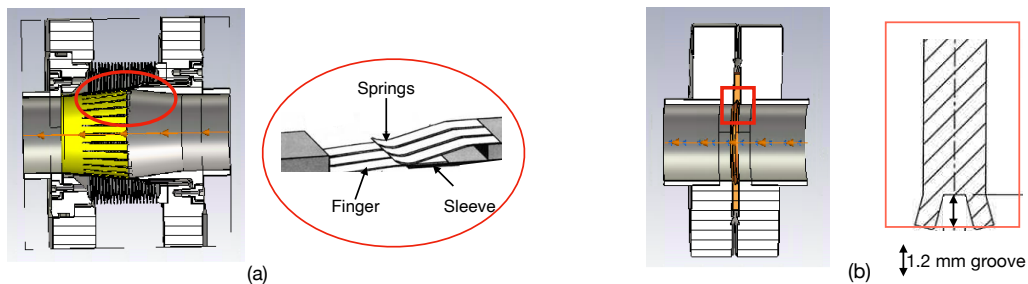


Figure 7: Left (a): Bellows with rf shielding. Right (b): AR adopted flange and gasket design.

239 *Flanges and Gaskets.* Several variants of flange designs [37, 38] have been
 240 studied in both rings including one using an ATLAS-type gasket [39]. The
 241 depth of the gasket groove is a sensitive impedance parameter, due to the
 242 large number of flanges. Our previous flange design with larger grooves in
 243 the AR gasket led to a charge per bunch threshold for the longitudinal single
 244 bunch instability that was 3 times smaller than what we have presented here.
 245 We found that bellows with poor RF shielding or a larger groove depth in the
 246 gasket have the potential to affect single-particle dynamics and decrease the
 247 injection efficiency [15]. The current gasket design has a groove with depth

248 $\simeq 1.2$ mm (right image in Fig. 7), which satisfies mechanical constraints and
 249 is still acceptable from the impedance standpoint.

250 3.4. Key parameters for the impedance budget

251 Following common practice, we categorize the impedance contributed by
 252 distinct sources in terms of a few key parameters as a way to provide a
 253 rough ranking in terms of contributions to the total impedance budget, and
 254 potentially identify problems with the vacuum design. While this is no sub-
 255 stitute for beam-dynamics studies based on the full spectral content of the
 256 impedance, this is often a first useful step towards a full characterization of
 257 impedance effects. These metrics include the loss factor, kick factor, and the
 258 RL-fitting parameters. These are briefly described below.

259 3.4.1. Loss factor and RL fitting for longitudinal wakefield

The loss factor κ_z (units of V/C) can be expressed in terms of longitudinal impedance or wake function:

$$\kappa_z = \frac{1}{2\pi} \int_{-\infty}^{\infty} Z_z(\omega) \tilde{\lambda}^2(\omega) d\omega = \int_{-\infty}^{\infty} W_z(z) \lambda(z) dz, \quad (3)$$

260 where $\lambda(z)$ is the longitudinal bunch profile and $\tilde{\lambda}(\omega)$ its Fourier transform.
 261 In our evaluation of loss factor we use a Gaussian profile for the electron
 262 beam.

In addition, following [19, 5, 40], effective resistive R and inductive L components have been determined by fitting the wake potential to the $R + L$ model, where the wakefield curve is fit to the sum of a purely resistive wake, proportional to the longitudinal charge distribution $\lambda(s)$, plus a purely inductive wake proportional to the derivative of the current, $\lambda'(s)$:

$$W_{R+L}(z) = -Rc\lambda(z) - c^2L\lambda'(z). \quad (4)$$

263 We find the fit $R = 468 \Omega$, $L = 18 \text{ nH}$ for the total AR wakefield as in Fig. 8,
 264 which shows the comparison between the real short range wakefield and the
 265 fit. As a rough way to characterize the rings, we say the AR is more inductive
 266 with the ratio of $R\sigma_z/(cL) < 1$ ($\sigma_z = 5 \text{ mm}$), the wakefield looks more like
 267 the derivative of the bunch shape, and the front of a nominal bunch loses
 268 energy while the tail gets much of that energy back.

We define a goodness-of-fit parameter by:

$$g_{\text{fit}} = 1 - \frac{\sqrt{\int (W(s) - W_{R+L}(s))^2 \lambda(s) ds}}{\sqrt{\int W(s)^2 \lambda(s) ds}} \quad (5)$$

269 The AR model fits well with $g_{\text{fit}} = 0.84$.

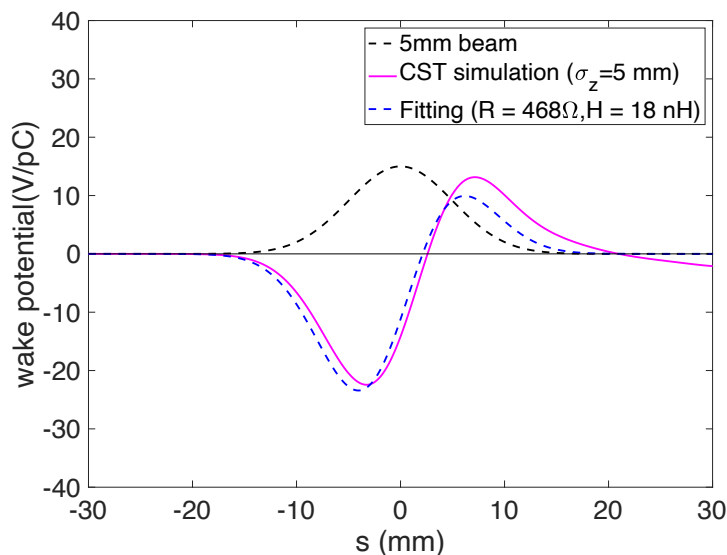


Figure 8: Comparison between the total longitudinal wake field in the AR for 5 mm Gaussian beam from CST with the fitted R+L model.

270 The corresponding parameters in the SR are as $R = 613 \Omega$ and $L =$
 271 27 nH , which characterize the SR as a more resistive ring, with the ratio of

272 $R\sigma_z/(cL) > 1$ ($\sigma_z = 14$ mm), so the total wakes look like the mirror image
 273 of the bunch shape, and the whole bunch loses energy due to short-range
 274 wakefields.

275 The resistive and inductive components can then be used to define the
 276 real and imaginary part of a normalized impedance according to

$$\frac{Z_z}{n} = \frac{\omega_0 \sigma_z}{c} R + i\omega_0 L, \quad (6)$$

277 with Z_z the impedance at a representative frequency ω , and $n = \omega/\omega_0$ where
 278 the revolution frequency $\omega_0 = 2\pi c/C$, with C the ring circumference. Thus,
 279 we have $|Z/n| = 0.21 \Omega$ for the AR impedance model, and $|Z/n| = 0.43 \Omega$
 280 for the SR model.

281 3.4.2. Boussard Criterion with longitudinal impedance budget

The Boussard criterion is often used as a first estimation of the instability
 threshold [41, 42]. It is known to give a rough and conservative estimate of
 the threshold to a strong instability. According to this criterion, the threshold
 bunch charge is given by:

$$Q_{th,B} = (2\pi)^{3/2} \frac{\alpha \sigma_z E \sigma_\delta^2}{c |Z/n|} \quad (7)$$

282 with α the momentum compaction factor, E the beam energy, σ_δ the relative
 283 beam energy spread, and $|Z/n|$ the effective impedance.

284 For the accumulator ring, taking $\alpha = 1.1 \times 10^{-3}$, $E = 2$ GeV, $\sigma_\delta =$
 285 0.84×10^{-3} , and $|Z/n| = 0.21 \Omega$, we obtain $Q_{th,B} = 1.91$ nC, which is about
 286 66% higher than the design working point with 1.15 nC per bunch. In other
 287 words, the threshold of the effective impedance is $|Z/n|_{th,B} = 0.34 \Omega$ for the
 288 design charge of 1.15 nC per bunch.

289 For the storage ring, where we have $\alpha = 2.025 \times 10^{-4}$, $E = 2 \text{ GeV}$,
 290 $\sigma_\delta = 1.02 \times 10^{-3}$, and $|Z/n| = 0.43 \Omega$, we obtain $Q_{th,B} = 0.77 \text{ nC}$, which is
 291 33% lower than the design charge of 1.15 nC per bunch.

292 The Boussard criterion is generally over-conservative and will tend to
 293 predict a lower threshold than simulations [43]. The simulation results for
 294 AR and SR based on beam-dynamics study with pseudo-Green functions
 295 are presented in Sec. 4 and Sec. 5 respectively. Our experience indicates
 296 that the accuracy of the the Boussard criterion depends on the character
 297 of the total wakefield. If the ring is more inductive, as is the case for the
 298 AR, the Boussard criterion can be quite conservative, and is about 8 times
 299 more stringent than indicated by the simulations. While for the SR, where
 300 the total wakefield is more resistive, the Boussard criterion is closer to the
 301 simulations, but still about 3 times more restrictive.

302 3.4.3. Kick factor and tune shift for transverse wakefield

303 One of the main parameters that impacts transverse beam dynamics is
 304 the beta-function-weighted transverse impedance:

$$\beta Z_x(z) = \sum_{j\text{-source}} \beta_{x,j} Z_{x,j}(z), \quad (8)$$

$$\beta Z_y(z) = \sum_{j\text{-source}} \beta_{y,j} Z_{y,j}(z). \quad (9)$$

305 where $\beta_{x,j}$ and $\beta_{y,j}$ are respectively the horizontal and vertical beta function
 306 at the j -th impedance source.

307 The kick factor $\kappa_{\perp,j}$ (units of V/C/m) contributed by the j -th impedance

308 source is:

$$\kappa_{\perp,j} = \frac{1}{2\pi} \int_{-\infty}^{\infty} \tilde{\lambda}(\omega) Z_{\perp,j}(\omega) d\omega = \int_{-\infty}^{\infty} \lambda(s) W_{\perp,j}(z) dz, \quad (10)$$

309 which is associated with the coherent tune shift:

$$\Delta\nu_{\perp,j} = -\frac{Q_b \beta_{\perp,j} \kappa_{\perp,j}}{4\pi E/e}, \quad (11)$$

310 where Q_b is the bunch charge. The total kick factor κ_{\perp} and coherent tuneshift
 311 $\Delta\nu_{\perp}$ result from the sum over all the impedance sources. The effective trans-
 312 verse impedance is also introduced as

$$Z_{\perp}^{\text{eff}} = 2\sqrt{\pi}\sigma_{\tau}\kappa_{\perp}. \quad (12)$$

313 3.5. Macroparticle simulation studies

314 One general method to simulate beam dynamics affected by wakefields is
 315 to apply the macro-particle simulation code ‘*elegant*’ [20], which offers the
 316 *ILMATRIX* element, which is an individualized linear matrix for each parti-
 317 cle for fast symplectic tracking through all or a portion of the ring, including
 318 chromatic and amplitude-dependent effects. The wakefield is applied using
 319 the *WAKE* and *TRWAKE* elements, which use the longitudinal and trans-
 320 verse pseudo-Green functions respectively to represent the whole impedance
 321 budget. The *elegant* code, by doing the convolution between the density dis-
 322 tribution and the pseudo-Green functions, applies the wakefield kick (both
 323 longitudinal and transverse) to the beam in a manner which is updated for
 324 each pass based on the distribution at that moment, and tracks the parti-
 325 cles while approaching the equilibrium state. A consistency check for the
 326 longitudinal pseudo-Green function is presented in Section 7.3.

327 *Longitudinal. Elegant* was applied to study the longitudinal microwave in-
328 stability (MWI) [44]. Tracking was done with the 1 mm drive-beam wake
329 potential calculated with CST and analytical formulas (RW) to represent the
330 wake function, with the appropriate flag in the *elegant* “WAKE” command
331 set to accept violation of causality. The charge per bunch was gradually in-
332 creased for each run, and we monitored the evolution of the bunch to check
333 the bunch lengthening effect due to short-range wakefields [4, 45], as well as
334 the energy spread growth due to MWI. The MWI threshold is determined by
335 noting that the equilibrium energy spread remains constant below the MWI
336 threshold, and only starts to increase above the MWI threshold [46, 44].

337 *Transverse.* The transverse mode coupling instability (TMCI) [47, 48, 49]
338 was studied by launching the beam with an initial small transverse offset
339 and monitoring the evolution of the beam centroid. The threshold of TMCI
340 was determined by gradually increasing the charge per bunch for each run,
341 and monitoring the evolution of the beam centroid until instability and ex-
342 ponential growth was observed.

343 **4. AR results**

344 All the AR vacuum chambers are circular, with the exception of the
345 elliptical vacuum chambers in the dipole magnets. The RW impedances
346 of chambers with elliptical cross-section can be obtained from the formulas
347 for a round chamber with radius matching the smaller semi-axis, using the
348 Yokoya factors given above. Finite-resistivity elliptical chambers also gener-
349 ate quadrupole wakes, but for the AR these are a minor effect and will be
350 ignored in this analysis of the beam dynamics. The dipole vacuum chamber

351 sections also differ in that they are NEG coated for better vacuum quality.
 352 For these, Eq. 1 and Eq. 2 are used, corrected with the appropriate Yokoya
 353 factors.

354 *Impedance budget.* The CST calculation for the total impedance and break-
 down into the main components is shown in Fig. 9.

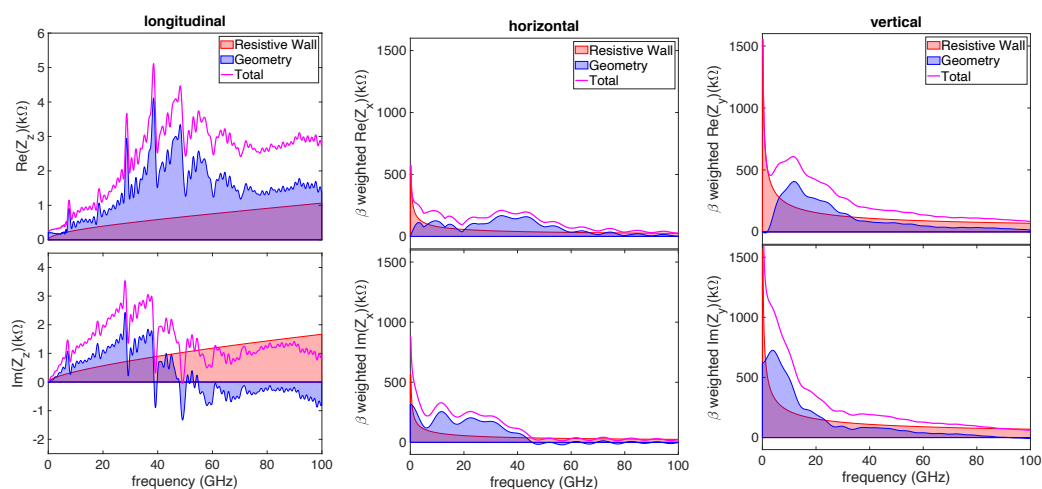


Figure 9: For the AR, impedance budget from a 1 mm drive beam in CST, from each component and the total. Upper: Real component of the impedance Z . Lower: Imaginary component of the impedance. Shown from left to right are the longitudinal impedance (a) and (b), beta-weighted horizontal impedance (c) and (d), and beta-weighted vertical impedance (e) and (f).

355

356 *Budget table.* The associated key parameters of broadband impedance (lon-
 357 gitudinal and transverse) for the relevant sources in the AR are shown in
 358 Tab. 1, which includes the longitudinal loss factor, normalized impedance
 359 (both real part and imaginary part), the transverse kick factors and corre-
 360 sponding tune shift from components, following the definitions in Sec. 3.4.

361 The parameters are calculated for an rms bunch length of 5 mm.

Component	no.	Single component					Total				
		κ_z V/pC	Re(Z_z/n) m Ω	Im(Z_z/n) m Ω	κ_x V/pC/m	κ_y V/pC/m	κ_z V/pC	Re(Z_z/n) m Ω	Im(Z_z/n) m Ω	$\Delta\nu_x$ (10^{-4})	$\Delta\nu_y$ (10^{-4})
Resistive wall	1	3.090	31.40	61.70	509.2	651.4	3.090	31.40	61.70	-1.553	-3.465
Arc transition	36	0.004	0.018	0.871	0.230	0.230	0.144	0.659	31.37	-0.068	-2.699
Flange	240	0.001	0.009	0.219	2.300	2.300	0.209	2.088	52.49	-1.066	-1.156
Straight transition	12	0.041	0.413	2.109	5.500	5.500	0.492	4.958	25.31	-0.453	-0.177
Pump screen	48	0.001	0.006	0.098	0.580	0.580	0.028	0.278	4.680	-0.010	-0.133
Bellows	84	0.014	0.144	0.241	0.850	0.850	1.193	12.12	20.24	-0.297	-0.128
BPM	72	0.001	0.014	0.040	2.600	2.600	0.101	1.022	2.873	-0.053	-0.084
Inline pump	48	0.000	0.001	0.032	0.850	0.850	0.144	0.059	1.546	-0.103	-0.043
RF Cavity	2	0.980	9.930	-7.097	7.800	7.800	1.960	19.86	-14.19	-0.107	-0.036
longitudinal feedback	1	0.490	4.969	-3.383	5.100	5.100	0.490	4.969	-3.383	-0.035	-0.012
Cavity transition	2	0.088	0.898	1.973	1.200	1.200	0.176	1.796	3.946	-0.036	-0.012
LFB transition	1	0.075	0.765	1.620	0.032	1.100	0.075	0.765	1.620	-0.016	-0.005
Stripline kicker	1	0.010	0.087	0.000	0.530	0.510	0.010	0.087	0.000	-0.004	-0.001
Ring total							8.112	80.06	188.2	-3.801	-7.950

Table 1: For the AR, associated key parameters of broadband impedance (longitudinal and transverse) for the relevant sources. Calculation of factors for an rms bunch length of 5 mm. Components are ordered by tune shift in the vertical plane (last column).

362 *Beam dynamics study.* The macro particle simulation code *elegant* [20] was
363 applied to study the longitudinal and transverse single-bunch instabilities.
364 The simulation results (Fig. 10) show a longitudinal MWI instability thresh-
365 old at about 15 nC/bunch. Calculations for the instability threshold by
366 analysis of the corresponding Vlasov-Fokker-Planck equation [50] gave very
367 similar results.

368 The TMCI was studied by launching the beam with an initial small trans-
369 verse offset (0.1 mm) and monitoring the evolution of the beam centroid. A
370 threshold is observed at $Q \sim 5.8$ nC per bunch, as shown in Fig. 11 for the
371 vertical plane (in the horizontal plane the threshold is somewhat higher).

372 In conclusion, the instability thresholds in both the transverse and lon-
373 gitudinal planes appear to be safely above the AR design charge of 1.15 nC

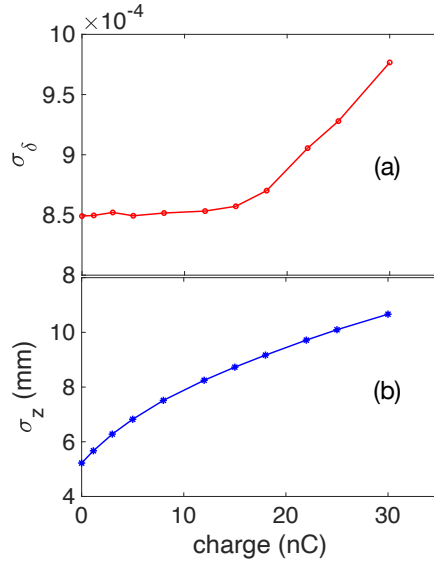


Figure 10: AR: Single-bunch longitudinal dynamics simulations indicate a ~ 15 nC/bunch threshold for the onset of a microwave instability. The two images show the rms bunch length (upper) and relative energy spread (lower) vs. bunch charge after about 2.5 damping times.

374 per bunch.

375 5. SR results

376 An accurate model of the resistive-wall impedance was constructed based
 377 on a detailed segmentation of the vacuum chamber for arcs and straight
 378 sections. For the vacuum chamber in the SR we use the segmentation concept
 379 involving three materials (Cu, Al, and stainless steel, with conductivity $\sigma_c =$
 380 5.8×10^7 , 1.7×10^7 , and 1.3×10^6 $\text{m}^{-1}\Omega^{-1}$, respectively), and NEG coating
 381 with $\sigma_c = 0.66 \times 10^7$ $\text{m}^{-1}\Omega^{-1}$.

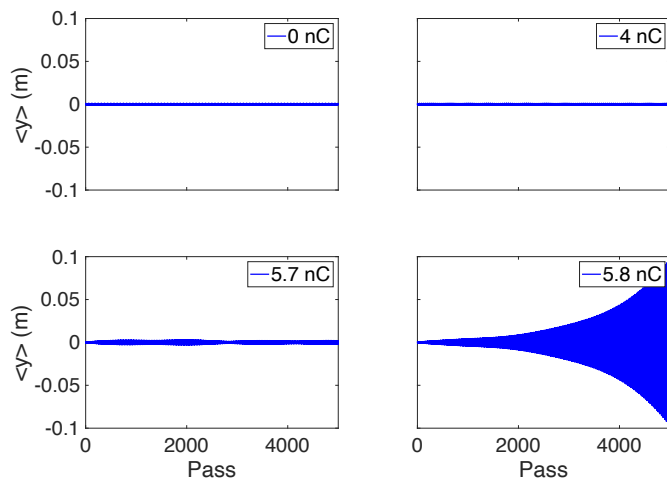


Figure 11: AR: TMCI simulations place the instability threshold just below $Q_b = 5.8$ nC.

382 *Impedance budget.* The CST calculation for the total longitudinal and trans-
 383 verse impedance, as well the breakdown in the main components is shown in
 384 Fig. 12.

385 *Budget table.* The associated key parameters of broadband impedance (longi-
 386 tudinal and transverse) for the relevant sources in the SR is shown in Tab. 2,
 387 which follows the same format as for the AR, while the parameters are cal-
 388 culated for the nominal rms bunch length of 14 mm.

389 *Beam dynamics study.* Two distinct modes are modeled in the simulations of
 390 the SR single bunch instability: one is the design operation mode, where the
 391 high order harmonic cavities (HHC) are used to yield a flat-top bunch profile
 392 with a factor of about 4 bunch lengthening, and the equilibrium bunch is a
 393 flat-top beam with nominal bunch length about 14 mm rms. The other mode
 394 is to turn off the HHC in simulations to mimic the commissioning stage of the
 395 machine, when beam current is too low to drive the HHC and the equilibrium

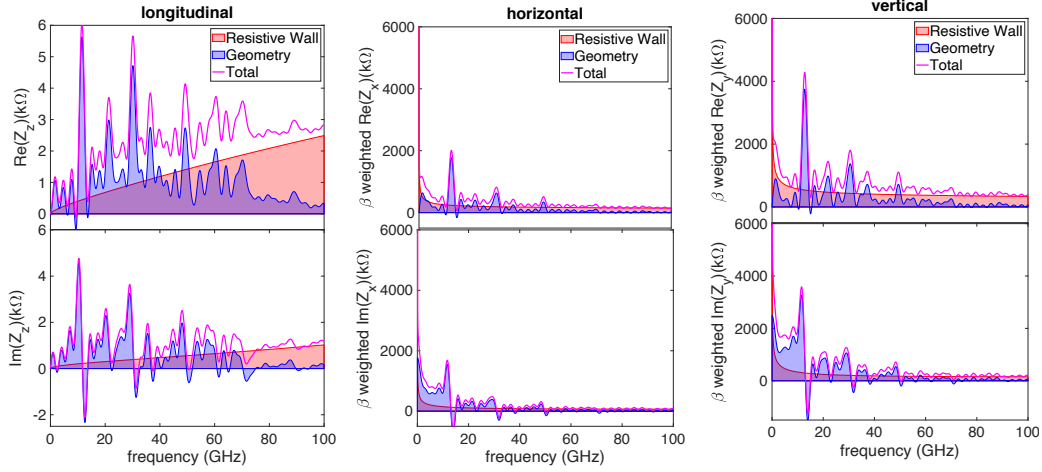


Figure 12: For the SR, impedance budget from a 1 mm drive beam in CST, from each component and the total. Upper: Real component of the impedance Z . Lower: Imaginary component of the impedance. Shown from left to right are the longitudinal impedance (a) and (b), beta-weighted horizontal impedance (c) and (d), and beta-weighted vertical impedance (e) and (f). Note that the artificial negative value in $\text{Re } Z$ is due to the limited simulation range of the trapped modes, which does not affect the broad-band impedance calculation.

396 bunch is a Gaussian beam with nominal bunch length about 3.5 mm rms. In
 397 both modes, the design charge per bunch is 1.15 nC from the AR injection,
 398 but the latter mode has fewer bunches thus lower average current.

399 The macro-particle simulation code *elegant* [20] was applied to study the
 400 longitudinal and transverse single-bunch instabilities. The simulation results
 401 (Fig. 13 and Fig. 14) show an instability threshold at about 4 nC/bunch with
 402 HHC and 2 nC/bunch without HHC.

403 Figure 15 summarizes the macro-particle-simulation study for three
 404 impedance models including *i*) resistive wall impedance only, *ii*) geomet-

component	quantity	single					Sum				
		κ_z V/pC	$\text{Re}(Z_z/n)$ $m\Omega$	$\text{Im}(Z_z/n)$ $m\Omega$	κ_x V/pC/m	κ_y V/pC/m	κ_z V/pC	$\text{Re}(Z_z/n)$ $m\Omega$	$\text{Im}(Z_z/n)$ $m\Omega$	$\Delta\nu_x$ $\times 10^{-4}$	$\Delta\nu_y$ $\times 10^{-4}$
RW	1	-0.481	38.304	90.037	1063.570	2090.861	-0.481	38.304	90.037	1.703	3.827
collimator	2	-0.000	-0.121	19.680	426.245	426.245	-0.000	-0.243	39.360	0.683	1.560
flange	384	-0.000	-0.012	0.198	1.243	1.243	-0.002	-4.542	76.103	0.486	0.988
transitions* ¹	10	-0.045	3.566	3.422	9.030	47.985	-0.448	35.660	34.218	0.145	0.878
gate valve	48	-0.000	0.009	0.519	3.869	3.869	-0.000	0.449	24.900	0.334	0.704
BPM* ²	216	0.000	-0.017	0.092	0.622	0.622	0.046	-3.689	19.841	0.072	0.270
arc-keyhole	12	-0.038	2.572	5.987	44.373	6.299	-0.459	30.868	71.840	0.731	0.173
HHC	1	-0.511	40.683	-21.783	5.812	5.812	-0.511	40.683	-21.783	0.028	0.032
absorber	50	-0.008	0.617	1.437	38.918	0.441	-0.388	30.868	71.840	0.890	0.017
LFB	1	-0.262	20.861	-15.069	5.946	5.946	-0.262	20.861	-15.069	0.010	0.011
RF cavity	2	-0.600	47.788	-31.877	0.000	0.000	-1.200	95.575	-63.754	0.000	0.000
Ring total							-3.703	284.795	327.533	5.081	8.460

Table 2: For the SR, associated key parameters of broadband impedance (longitudinal and transverse) for the relevant sources. Calculation of factors for an rms bunch length of 14 mm. Components are ordered by tune shift in the vertical plane (last column).

ric impedance only and *iii*) the combination of the two. We determined the
instability threshold in the presence and absence of harmonic cavities. For
the transverse head-tail instability study we also vary the chromaticity of
the machine, which can go up to 4 to 5 without diminishing the beam life-
time [51, 52]. At vanishing chromaticities, the simulation results indicate an
instability threshold below the design bunch charge where the presence of
harmonic cavities is shown to aggravate the instability [53]. Positive chro-
maticities have the expected stabilizing effect, particularly when the bunch is
lengthened by the harmonic cavities. Chromaticities of $\xi_y \sim 0.2$ and $\xi_y \sim 1.4$
are seen to stabilize bunches with the nominal charge of 1.15 nC with and
without harmonic cavities respectively.

With the harmonic cavities off, the observed irregular behavior of the
curves is a result of various head-tail modes coming in and out of play in
driving the instability. The simulation does not yet include a model of the

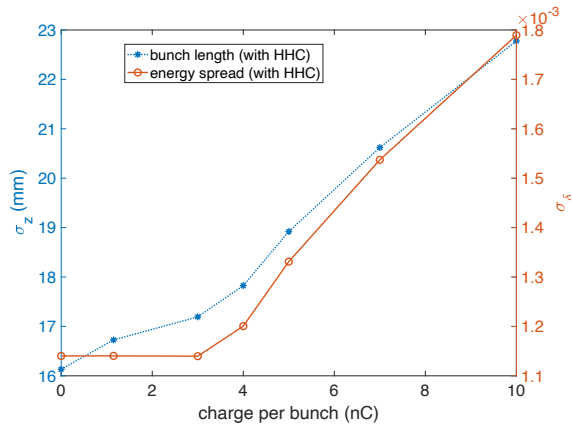


Figure 13: SR: With HHC, single-bunch longitudinal dynamics simulations indicate ~ 4 nC/bunch threshold for the onset of the instability. The rms bunch length (left) and energy spread (right) are reported vs. bunch charge after about 2.5 damping times.

419 transverse feedback system, which in the ALS is found to be quite effective
 420 at raising the transverse instability threshold [54].

421 6. Benefits of impedance workflow on ring design

422 By generating an approximate but rapid estimate of the threshold for
 423 various instabilities, this workflow allows for repeated cycles of identifying
 424 beamline elements which could be an issue, generating improved designs,
 425 and assessing the impact of the updated designs. This process also allows for
 426 quick responses to questions about the ring design or the simulation methods.
 427 Two examples are described below for how vacuum element designs which
 428 impacted the total impedance budget were optimized through this feedback
 429 process. The flange design, described earlier, was also improved.

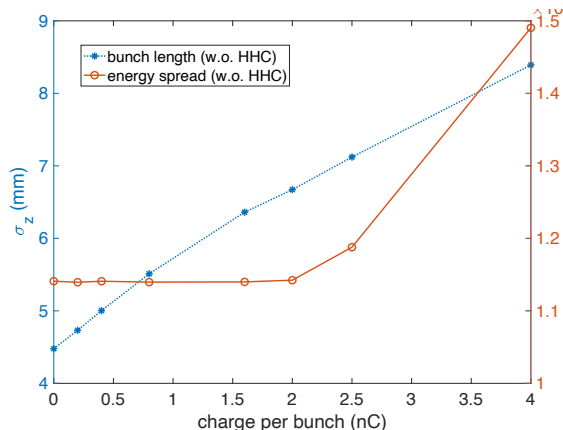


Figure 14: SR: Without HHC, the single-bunch longitudinal instability threshold is at about 2 nC/bunch. The rms bunch length (left) and energy spread (right) are reported vs. bunch charge after about 2.5 damping times.

430 *Pump slots.* The two designs of the pump screen are shown in Fig. 16(a) and
 431 (b), being the original and revised designs respectively. The key parameters
 432 of the pumping slots are the slot length l and slot width w , which determine
 433 the impedance at low frequencies as $Z_{||} \propto (w^3(0.1814 - 0.0344w/l))$ [27, 55].

434 Generally speaking, the narrower slots lead to lower impedance. We have
 435 modified the original model (a), having one wide slot with $w = 12$ mm to
 436 the model (b), having 3 slots each with $w = 4$ mm to keep the same vacuum
 437 conductance while reducing the longitudinal wakefield as shown in Fig. 16(c).

438 *Collimator with transitions.* We had two collimators for beam scraping in the
 439 storage ring, and together they are the second largest source for the vertical
 440 tune shift as shown in Tab. 2. The model used is borrowed from the current
 441 ALS design as shown in Fig. 17(a); the blue part is the vacuum part and
 442 the surrounding materials are perfect electrical conductor (PEC). The gap

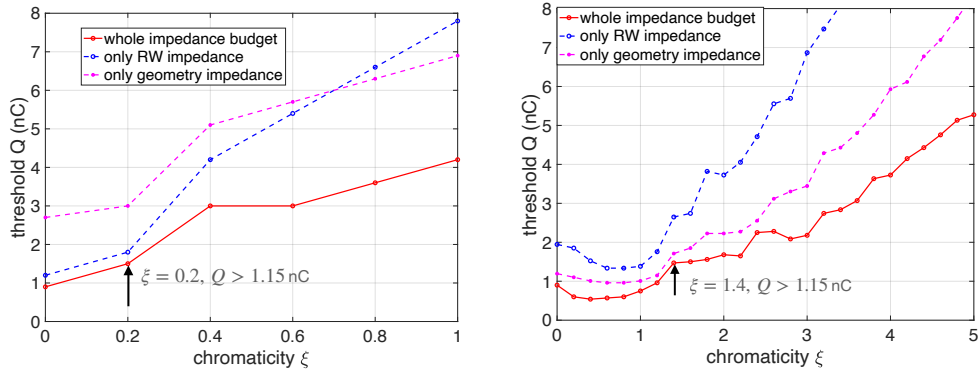


Figure 15: SR: Single-bunch vertical instability threshold as a function of the vertical chromaticity including resistive-wall impedance only (blue line), geometric impedance only (magenta curve) and total impedance (red curve). Results are with (left) and without (right) HHC. For vanishing chromaticity the threshold is lower than the design bunch charge but it improves quickly with finite chromaticity. Chromaticities of $\xi_y \sim 0.2$ and $\xi_y \sim 1.4$ are seen to stabilize 1.15 nC nominal-charge bunches with and without harmonic cavities respectively.

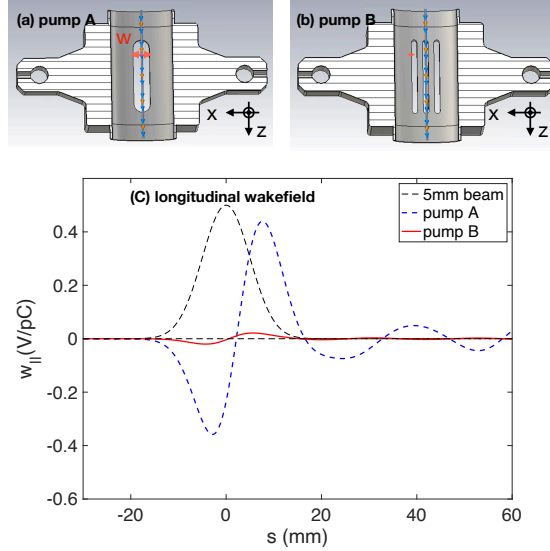


Figure 16: Two designs of the pump screen: (a) the original simplified one and (b) the revised one to reduce the wakefield and keep the same vacuum conductance; (c) comparison of the longitudinal wakefield of two models.

443 between the metal scrapers (grey parts shown in the figures) is about 2.8 mm.
 444 We revised it as shown in Fig. 17(b), where we added a tapered transition
 445 to avoid a sudden change in the chamber profile. We are using a 5 mm (the
 446 natural bunch length in the AR) drive beam in CST. The revised collimator
 447 has reduced the vertical wakefield almost in half as shown in Fig. 17(c).

448 *Photon absorbers.* Photon absorbers are distributed around the SR to limit
 449 and control photon heating and, while this is a common component of storage
 450 rings, there is little literature available considering the impact on impedance.
 451 We found that the impedance is strongly impacted by the crotch absorbers
 452 inserted into the beam pipe because there is strong coupling from the beam to
 453 the absorber cavities from the beam pipe opening, and also because there are

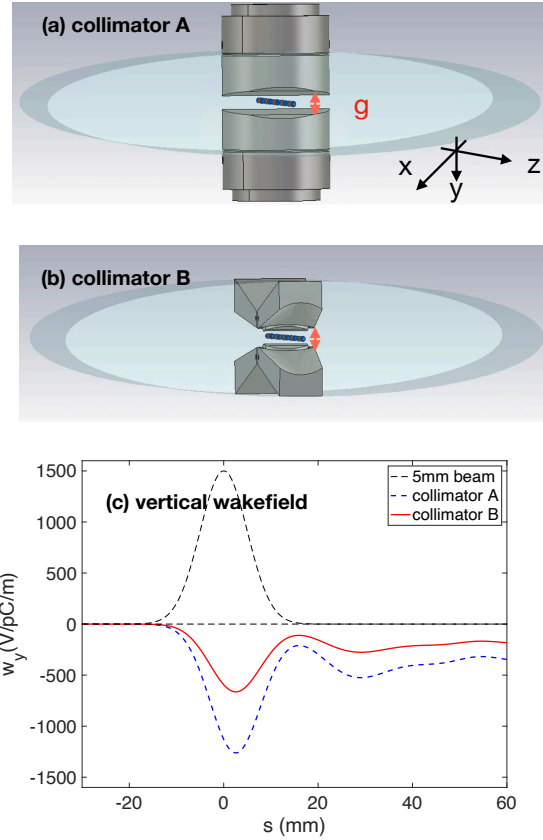


Figure 17: Two simplified models of the collimators in CST: (a) the current one and (b) the revised one under consideration to reduce the wakefield; (c) comparison of the vertical wakefield of the two models.

454 more than 20 absorbers in the entire ring. Thus, the resonant impedance can
 455 cause transverse instability. Mitigation of the absorber impedance was chal-
 456 lenging because it has to be coordinated with studies of the photon scattering
 457 and thermal dynamics. We finally reach a design that gradually transitions
 458 to a narrower beam pipe opening as shown in Fig. 18 (b), compared to the
 459 original design without impedance considerations (Fig. 18 (a)), and we also
 460 modified the absorber to follow the beam pipe opening to reduce the cou-

461 pling between the beam and the absorber chamber. The modified model
 462 has a much smaller dipolar impedance as shown by comparing Fig. 18(c) and
 463 Fig. 18(d).

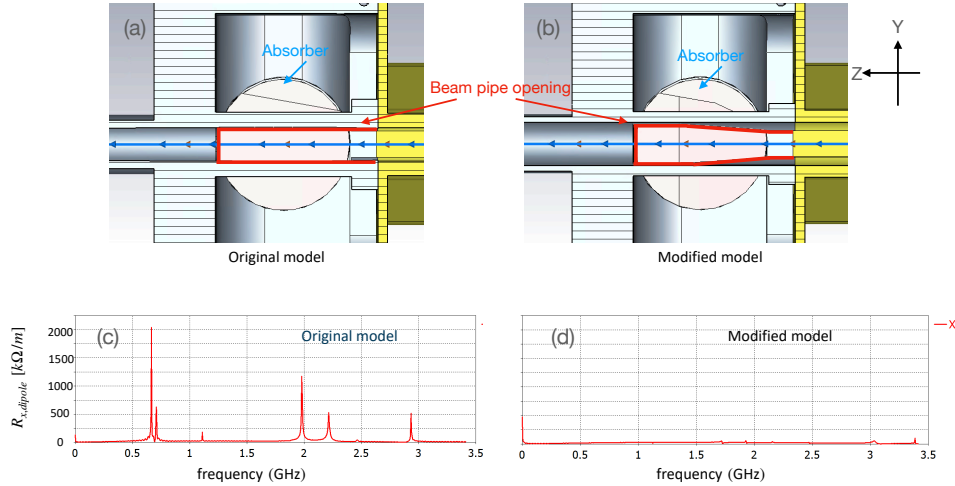


Figure 18: Impedance mitigation of photon absorber in the storage ring: (a) original model of the absorber chamber with beam pipe; (b) modified model with transitioned beam pipe opening; (c) horizontal dipolar impedance of original model; (d) horizontal dipolar impedance of modified model, which has much smaller impedance compared to results shown in (c).

464 7. Additional consistency checks

465 As discussed in Section 3.3, we cross-check the CST calculations with
 466 analytical formulas as much as applicable [27]. Fig. 6 is an example of the
 467 comparison between simulations and formulas, which also demonstrates one
 468 way to cross-check our calculations. Good agreement at low frequencies
 469 indicates that we have the correct settings in CST simulations.

470 We cross-checked our impedance modeling in multiple ways, which justi-
 471 fied our view of the accuracy of the calculations. More examples and discus-
 472 sions of these consistency checks are presented in the following sections.

473 7.1. RF cavity impedance

Properties of individual modes in the rf cavities below the rf frequency cutoff can be examined using the simulation code T3P [56]. The numerical contribution of those modes to the longitudinal loss factor of the AR rf cavity is given by

$$\kappa_l \simeq \sum_n \frac{\omega_n}{4} \left(\frac{R}{Q} \right)_n \tilde{\lambda}(\omega_n, \sigma_z) \simeq 0.63 \text{ V/pC}$$

where $(R/Q)_n$ is the mode amplitude, $\tilde{\lambda}(\omega_n, \sigma_z)$ the bunch form factor at the mode frequency, and the sum only includes modes below the cutoff frequency, such that $\omega_n/2\pi < f_c \simeq 2.4c/2\pi b \approx 3.1$ GHz. This leaves out the modes above cutoff, but their contribution can be approximated using the diffraction model [30]:

$$\kappa_d \simeq \frac{Z_0 c}{4\pi^{5/2} b} \sqrt{g/\sigma_z} \left[\Gamma(1/4) - 4\sqrt{\omega_c \sigma_z / c} \right] \simeq 0.40 \text{ V/pC}.$$

474 The sum of these two terms, $\kappa_l + \kappa_d = 1.03$ V/pC agrees well with the direct
 475 calculation of 0.98 V/pC using CST.

476 7.2. Separation of resistive wall impedance and geometric impedance

477 Our work follows the general method of separating the short-range wakes
 478 into purely geometrical terms, which neglect the resistivity of the walls, and
 479 resistive wakes which are calculated for mode properties that are approxi-
 480 mated as only weakly affected by the resistivity. We justified the separation

481 in multiple ways. Firstly, for the smooth components with a fixed cross-
 482 section, resistive wall impedance from CST simulations agree well with ana-
 483 lytical formulas in the form of the Yokoya factor, as shown in Fig. 19, where
 484 we have an aluminum elliptical chamber with a length of 0.3 meters and a
 485 vertical semi-axis of 5 mm in the simulation. When using perfect conducting
 486 boundary conditions instead of aluminum material in CST, the results are
 487 at noise level for the impedance which agrees with the physics.

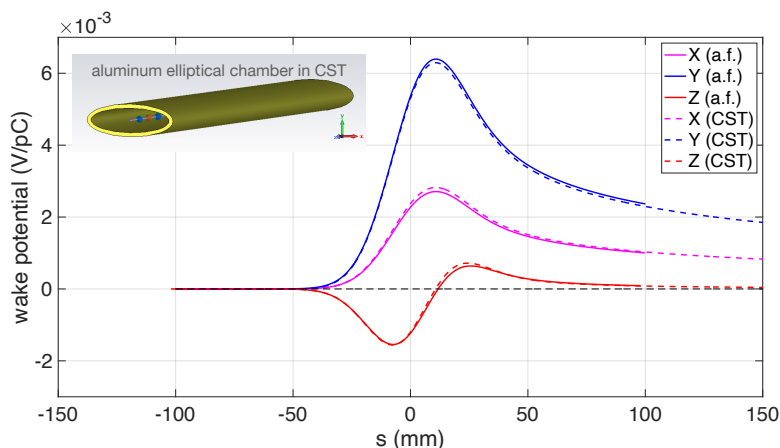


Figure 19: Comparison of the wakefield from analytical formulas (a.f.) for resistive wall impedance with CST results on a smooth aluminum elliptical chamber.

488 Secondly, for the specialized components listed in the budget tables, the
 489 geometric impedance is far larger than the resistive wall impedance. Thus,
 490 rough approximations of the resistive wall effect for these elements should
 491 not have much impact. One example is the arc-keyhole chamber, where the
 492 round beam pipe has an opening on the horizontal plane to let the radiation
 493 out. The keyhole chamber has a relatively large resistive wall impedance
 494 due to the small radius (10 mm) and the relatively long chamber length (1.5

495 m). Still, for a single keyhole chamber, the resistive wall horizontal kick
 496 factor is 0.0032 V/pC/m, which is orders of magnitude smaller than for the
 497 geometric impedance where the horizontal kick factor is 44.373 V/pC/m as
 498 listed in Table. 2.

499 7.3. Pseudo-Green functions

500 To study the beam dynamics, a driving beam with 1/5 of the nominal
 501 bunch length, or even shorter, is chosen to obtain the pseudo-Green function
 502 in both rings through numerical simulations using CST, which is then applied
 503 within a beam dynamics code such as *elegant*.

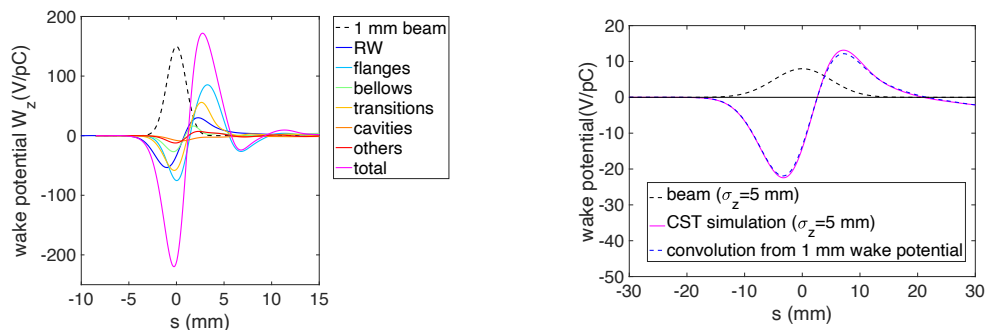


Figure 20: Wake potential curve from a 1 mm beam in the AR: (a) pseudo-Green functions obtained by simulating a 1 mm beam in CST; (b) comparison between the convolution (blue curve), generated by the total result in (a) with 5 mm Gaussian beam, and the CST result directly driven by 5 mm beam (magenta curve)

504 Figure 20(a) shows the pseudo-Green function in the AR, which is the
 505 total wake potential curve of a 1 mm drive beam (magenta curve). We have
 506 cross-checked the pseudo-Green function, by doing the convolution of the
 507 1 mm beam's wake potential (magenta curve in Fig. 20(a)) with a 5 mm
 508 Gaussian distribution to get the blue curve in Fig. 20(b), and then compared

509 it with the direct result of a 5 mm drive beam in CST simulations (magenta
510 curve in Fig. 20(b)).

511 The comparison shown in Fig. 20(b) indicates acceptable overall agree-
512 ment. The discrepancy of the two curves can be attributed to a comparatively
513 long bunch used for the pseudo-Green function calculation.

514 *7.4. Non-Gaussian beam in the SR*

515 The beam in the CST wakefield solver is a Gaussian beam with a self-
516 defined bunch length. The real beam in the storage ring with HHC is a
517 stretched flat-top beam (rms 14 mm) or a double-horn distribution when
518 overstretched, which is done to further increase the beam lifetime [57]. The
519 impedance budget table for the SR shows the key impedance parameters
520 of a Gaussian beam with rms bunch length of 14 mm. This allows for a
521 quick comparison of impedance contributions from each component, while
522 the beam dynamics study in the *elegant* code is based on a convolution of
523 the pseudo-Green functions, automatically recalculating the wakefields for a
524 given distribution.

525 We compared the frequency spectrum of the 14 mm Gaussian beam with
526 the more realist flat-top beam and double-horn beam as shown in Fig. 21,
527 which indicated that a 14 mm Gaussian beam covers the main frequencies we
528 are concerned about for both realistic distributions.

529 *7.5. Impedance budget with weldment errors*

530 No weldment or flange joint can be made perfectly, and offsets between
531 components inside the wall will cause step transitions distributed along the
532 ring which will change the total impedance budget. As many of these joints

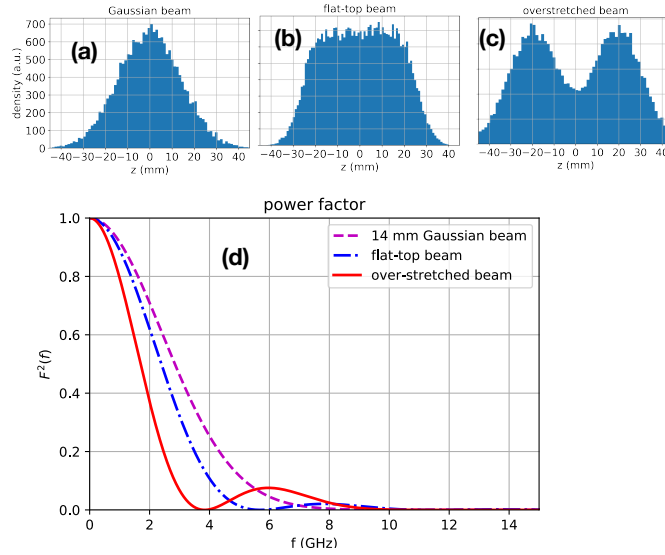


Figure 21: Beam distributions of (a) a rms. 14 mm Gaussian beam, (b) a flat-top beam with rms. bunch length 14 mm and (c) a overstretched double-horn beam in the SR. (d) frequency spectrum of the different distributions.

533 are distributed along the ring, this can be a potential source of discrepancy
 534 with impedance modeling. We have analyzed different models of weldment
 535 error and step transitions and, finally, choose a step of 0.5 mm error as a
 536 conservative estimate for the typical weldment error. We add over 500 of
 537 these errors into the impedance budget, as every two-component and two-
 538 chamber joint contributes one error. The pseudo-Green functions with (red)
 539 and without (blue) weldment errors are shown in Fig. 22(a).

540 We update the beam dynamics study with the pseudo-Green functions
 541 that include weldment errors, and while we observe no change to the in-
 542 stability threshold, the errors do affect the details of the beam dynamics.
 543 An example of this is shown in Fig. 22 (b) for the microwave instability
 544 study with a 4 nC bunch without HHC; the case where weldment errors are

545 included shows some instability suppression due to the inductance of the
546 impedance errors from the step transitions. This is similar to previous work
547 on impedance modeling which indicates that inductive impedance helps to
548 suppress some of the instabilities in the ring [5].

549 This change in the impedance budget and dynamics due to weldment
550 errors around the ring, which has not been reported previously in the liter-
551 ature, indicates a possible source for the common problem of inconsistencies
552 between impedance modeling and beam-based measurement [7]. There is sig-
553 nificant ongoing research into resolving these inconsistencies and to improve
554 the impedance modeling for a more accurate prediction on beam dynam-
555 ics, however, the goal is challenging as the beam dynamics is complicated
556 by collective effects [4, 42, 58]. Our study shows that weldment errors and
557 other variations from the idealized vacuum design may alter the dynamics in
558 the ring but also suggests that, for the ALS-U, it is unlikely for these types
559 of errors to dramatically alter more critical behaviors such as the threshold
560 current for the onset of instabilities. The work presented here will serve as a
561 record for cross-checking with future measurements in the upcoming ALS-U.

562 **8. Conclusions**

563 In summary, we have presented a systematic calculation of the impedance
564 for the upcoming ALS-U, together with optimizations, consistency checks, er-
565 ror analysis, and its application to the analysis of collective effects. In the
566 study, we have described the general workflow to build the impedance bud-
567 get in the accelerator rings, and presented systematic results for the ALS-U
568 project for both the 3rd generation light source type ring of the accumula-

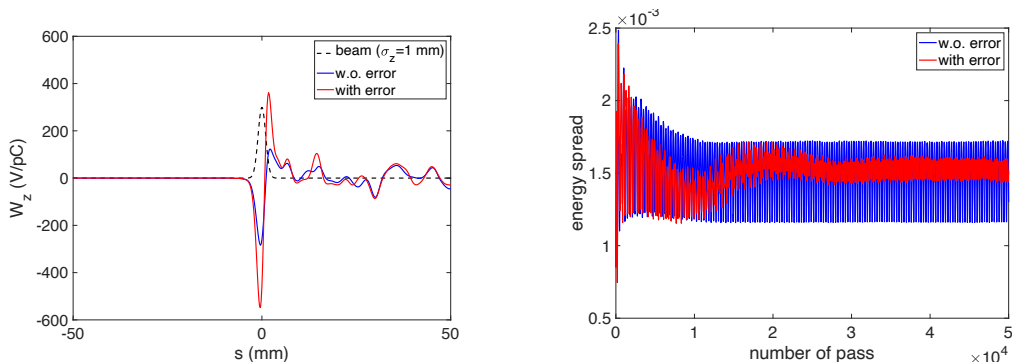


Figure 22: Error analysis of impedance budget. Left: comparison of pseudo-Green function with and without weldment errors. Right: Corresponding beam dynamics study with error and without error, specifically for the evolution of the energy spread for a 4 nC beam in the storage ring without high harmonic cavities. Errors from weldment have the effect of instability suppression due to the conductance of the impedance.

569 tor ring (AR) and the 4th generation light source MBA ring of the storage
 570 ring (SR). The key parameters for impedance are introduced and the RL
 571 fitting model and Boussard criterion are discussed. We also present alterna-
 572 tive ways to cross-check the simulation results for reliable impedance mod-
 573 els, such as comparison between CST simulations and analytical formulas
 574 at low frequency, consistency checks for the separation of impedance sources
 575 into resistive wall and geometric contributions, accuracy estimates for the
 576 pseudo-Green functions, and evaluating the impact of weldment errors on the
 577 impedance budget. Modelling of the ALS-U impedance and beam dynamics
 578 studies suggest a large safety margin for both longitudinal and transverse
 579 single-bunch instability thresholds in the AR. The margin in the SR is about
 580 2-fold of the design charge (longitudinal instability, with high-order harmonic
 581 cavity), which is smaller than the AR due to the narrower beam pipe and

582 complicated insertion devices in the storage ring.

583 The workflow presented here has identified key elements that were con-
584 suming too much of the overall impedance budget, and allowed for repeated
585 optimizations of those elements, especially the pump screen, collimator blades
586 and photon absorbers.

587 This paper presents the application of impedance modeling methods to
588 the study of a new-class light-source machine characterized by unusually
589 narrow vacuum-chamber apertures, following best practices in the field and
590 extending them to include effects which have not been previously considered.
591 The results of this analysis give strong reassurance that impedance effects
592 will be manageable and will not compromise the intended performance of the
593 machine. This outcome is a critical result for the ALS-U project and was
594 not a foregone conclusion, considering the impedance-effect challenges posed
595 by the new generation of machines.

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606 **Appendix A. Appendix**

607 *Appendix A.1. Yokoya factors for elliptical chambers*

608 The dipole chamber in the accumulator ring has an elliptical shape instead
 609 of round, with major axis $2a = 40$ mm and minor axis $2b = 14.2$ mm. The
 610 ratio of the impedance and wakefield between elliptical chamber and round
 611 chamber with a radius of b can be connected with Yokoya factors[28], which
 612 is given as a function of the elliptic parameter u_0 by:

$$\frac{a-b}{a+b} = e^{-2u_0}$$

$$\begin{aligned} F_z(u_0) &= \frac{\sinh(u_0)}{2\pi} \int_0^{2\pi} dv \frac{Q_0^2(v, u_0)}{\sqrt{\sinh^2(u_0) + \sin^2(u_0)}} & (A.1) \\ F_{x,d}(u_0) &= \frac{\sinh^3(u_0)}{4\pi} \int_0^{2\pi} dv \frac{Q_{1x}^2(v, u_0)}{\sqrt{\sinh^2(u_0) + \sin^2(u_0)}} \\ F_{y,d}(u_0) &= \frac{\sinh^3(u_0)}{4\pi} \int_0^{2\pi} dv \frac{Q_{1y}^2(v, u_0)}{\sqrt{\sinh^2(u_0) + \sin^2(u_0)}} \\ F_q(u_0) &= \frac{\sinh^3(u_0)}{4\pi} \int_0^{2\pi} dv \frac{Q_0 Q_{xy}(v, u_0)}{\sqrt{\sinh^2(u_0) + \sin^2(u_0)}} \end{aligned}$$

613

with:

$$\begin{aligned}
 Q_0(v, u_0) &= 1 + 2 \sum_{m=1}^{\infty} (-1)^m \frac{\cos 2mv}{\cosh 2mu_0} \\
 Q_{1x}(v, u_0) &= 2 \sum_{m=0}^{\infty} (-1)^m (2m+1) \frac{\cos(2m+1)v}{\cosh(2m+1)u_0} \\
 Q_{1y}(v, u_0) &= 2 \sum_{m=0}^{\infty} (-1)^m (2m+1) \frac{\cos(2m+1)v}{\cosh(2m+1)u_0} \\
 Q_{xy}(v, u_0) &= -8 \sum_{m=0}^{\infty} (-1)^m \frac{m^2 \cos(2mv)}{\cosh(2mu_0)}
 \end{aligned} \tag{A.2}$$

615 For $(a-b)/(a+b) > 0.5$, the Yokoya factors approach asymptotic limits,
 616 as shown in Fig. A.23. For the AR dipole chamber, $a-b/a+b = 0.48$,
 617 yielding the following Yokoya factors: longitudinal, $F_z = 0.98$; horizontal
 618 dipolar $F_{d,x} = 0.43$; vertical dipolar $F_{d,y} = 0.83$; and quadrupolar $F_q = 0.40$,
 619 which is defocusing in the Y direction and focusing in the X direction.

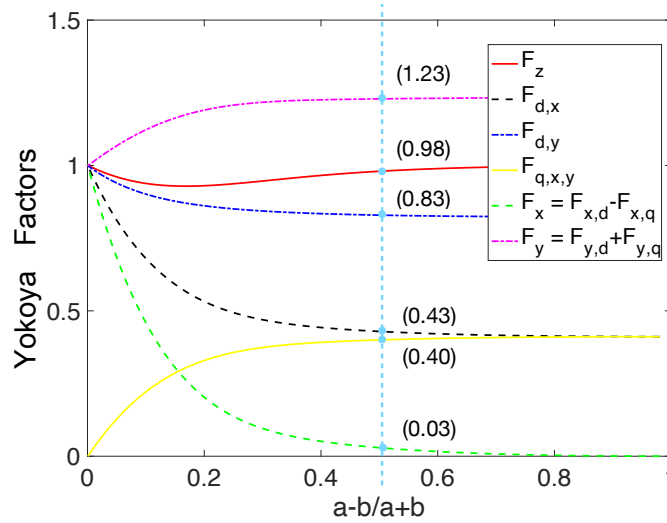


Figure A.23: Yokoya factors depending on the ratio of $a-b/a+b$

620 **Appendix B. Resistive wall impedance for parallel plates**

621 The most significant plate geometries in the storage ring are the kicker
 622 and in-vacuum undulators (IVUs) in the straight sections. Since they con-
 623 tribute the most narrow gap in the vertical plane and are relatively long,
 624 they contribute significantly to both the vertical dipolar wakefield and the
 625 quadrupolar wakefield.

626 An accurate calculation of the wakefields for a flat geometry can be ob-
 627 tained analytically with the method of surface impedance [29]:

$$\begin{aligned}
 Z_l(\kappa) &= 2 \left(\frac{Z_0 c}{4\pi} \right) \left(\frac{s_0}{ca^2} \right) \int_0^\infty dx \cdot \operatorname{sech}(x) \\
 &\quad \times \left(\frac{2}{1-i\sqrt{\kappa}} \cosh(x) - i\kappa \frac{\sinh(x)}{x} \right)^{-1} \\
 Z_{y,d}(k) &= 2 \left(\frac{Z_0 c}{4\pi} \right) \left(\frac{2}{cka^3} \right) \int_0^\infty dx \cdot x^2 \frac{\operatorname{csch}(x)}{\sinh(x)/\epsilon - ika \cosh(x)/x} \\
 Z_{y,q}(k) &= 2 \left(\frac{Z_0 c}{4\pi} \right) \left(\frac{2}{cka^3} \right) \int_0^\infty dx \cdot x^2 \frac{\operatorname{sech}(x)}{\cosh(x)/\epsilon - ika \sinh(x)/x}
 \end{aligned} \tag{B.1}$$

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