UNIVERSITY OF CALIFORNIA

Los Angeles

Designing Novel Catalysts to Convert Green House Gas to Value-added Fuels and Feedstocks

A dissertation submitted in partial satisfaction of the

requirements for the degree Doctor of Philosophy

in Materials Science and Engineering

by

Chungsuk Choi

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ABSTRACT OF THE DISSERTATION

Designing Novel Catalysts to Convert Green House Gas to Value-added Fuels and Feedstocks

by

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Doctor of Philosophy in Materials Science and Engineering

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Professor Yu Huang, Chair

Developing high-efficient catalysts for carbon dioxide reduction reaction (CO_2RR) to value-added fuels and chemicals could dissolve humanity facing problems of shortage of renewable energy sources and global climate change because of upwards of CO_2 emission from human activity.

The electrochemical approach is the easiest and cost-effective method for CO_2RR . Copper (Cu) is the only material to utilize electrochemical CO_2RR to potential fuels and hydrocarbons (especially methane (CH₄) and ethylene (C₂H₄)). However, a mixture of primary products, competition with hydrogen evolution reaction (HER), and high overpotential of CO_2RR from monometallic Cu is still challenging to develop high selectivity of Cu catalysts at less applied potentials. Surface defects have been considered the most attractive electrochemical CO_2RR since

grain boundaries (GBs) exhibited 2.5 times higher CO₂RR activity with a less competitive reaction (HER).

Thus, I have focused on designing and understanding high-efficiency electrochemical Cu catalysts having surface defects as active sites for CO₂RR. I designed two types of Cu-based catalysts; multi-twined nanoparticles (NPs) and Cu nanowires (NWs) with surface steps, which successfully develop CO₂RR performance. Electrochemical and other materials spectroscopies characterized the property of defect structures on the surface of catalysts. This research set improved the status of high-efficiency electrochemical catalysts for CO₂RR and developed the understanding of the effects of surface defect on CO₂RR.

The dissertation of Chungsuk Choi is approved.

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Dedicated to my family

Kyung A Shin, Felicity (Eunseo) Choi, and Philip (Eunwoo) Choi

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1 Chapter 1. Introduction

1.1 Importance of CO₂ Reduction Reaction(CO₂RR)

1.1.1 Global warming

Global warming has been one of the detrimental reasons for Earth's climate changes. Since the emergence of the industrial period, ever-rising fossil fuel consumption by human actives has aggravated global warming because of heating trapping by greenhouse gas in Earth's atmosphere. The estimated carbon dioxide level is rose from 280 ppm to 450 ppm in the atmosphere since the pre-industrial levels period (between 1850 and 1900)¹, inducing an increased global temperature by about 1 degree Celsius. Besides, enhanced human activities with greenhouse gas emissions like CO_2 have chronically increased global temperature by 0.2 degrees Celsius per decade.

Global warming has induced environmental disasters on Earth, including acidic oceans, weather changes, and higher sea levels, and so on. By emitting more CO₂ gas in the atmosphere, the ocean's pH level has been more acidic because of the acidification of water with CO₂ gas. The underwater life and marine ecosystems are under an environmental crisis. Mainly, the ocean's life with calcium carbonate shells or skeletons has been threatened by accelerating acidification. The warmer climate has also changed the climate pattern of Earth. A higher CO₂ level in the atmosphere collects water more, retains moisture longer, and drops water more. Thus, the wet areas have more rain, whereas the dry regions have less rain. The most detrimental effects on Earth's environment from global warming are rising temperature in polar reasons, causing an increase in Earth's sea levels. The measured temperature of the Arctic is increasing twice faster than in other regions, which accelerates the melting of ice sheets. The estimated sea level becomes one to four feet higher in 2100, frightening human society on the island nation and cities.

1.1.2 Alternative fuels

Another humane facing problem is the depletion of energy sources in our society. Fossil fuel accounted for about 85% of the energy source in 2018². Even though fossil fuels continually replenish through natural processes, fossil fuels' consumption rate overwhelms the replenishment rate. The energy consumption rate has been rising faster than before. 2.9% growth rate of energy consumption in the world was reported in 2018³, which was about double higher than the average growth rate over ten years. Fossil fuels will eventually deplete and become critical issues in 100 years.

The need for alternative fuels has been growing with the expected depletion of fossil fuels. The primary fossil fuels will run out over 50 years. Specifically, the oil, one of the primary energy sources, will be depleted over 53 years. The gas reserver could sustain by 52 years more⁴.

Alternative fuels should have no relation to fossil fuels, less greenhouse gas emissions, and be sustainable. There are many candidates for alternative fuels like ethanol, methanol, natural gas, electricity, hydrogen, and propane. Sustainable energy sources like green energy from wind and solar power have been paid more attention to as the ideal alternative fuels.

1.1.3 Carbon recycle loop

Inventing a closed-loop system to recycle CO_2 to value-added fuels is a promising option to mitigate global warming and grant inexhaustible energy sources. The closed-loop system for recycling CO_2 will mimic the natural carbon recycling loop, capturing emitted CO_2 , offering clean water and photons or electrons, and a catalyst system for CO_2 conversion. The essential part of the closed-loop system for recycling CO_2 is an effective catalyst to convert the emitted CO_2 gas to fuels. Electrochemical and photocatalytic methods have been rising to reduce CO_2 to alternative fuels such as ethylene and ethanol.

To reach a cost-competitive carbon recycling loop, all parts of the closing loop should take more steps toward the advanced level. Low-cost CO_2 captured from the flue and following the purification process are essential for consideration of cost. High selectivity for target production and long-term stability ability is a prerequisite for the carbon recycling loops to commercialize the electrochemical CO_2 reduction system.

1.2 Background Information about General Catalyst

1.2.1 Catalysis

Catalysis accelerates the chemical reaction rate by interacting between a catalyst and reactants. The catalysis process reduces the energy of transition states from a high kinetic barrier to a lower kinetic barrier, which improves the possibility for reactants to jump the kinetic barrier. Thus, the catalyst promotes blocked or slowed chemical reactions, changing the reaction path and enhancing the total chemical reaction rate. Figure 1-1 illustrates the catalysis process. Reactants A and B have a reduced energy barrier with catalysts, and then the chemical process accelerates to product C.

The kinetic barriers are mainly related to the enthalpy of reactants, and the enthalpy is bond strength in reactants and pressure change timed volume changes. Therefore, reducing the kinetic barrier means decreasing bond strength in reactants, commonly called "activation state" for catalytic reactions.



Figure 1-1. Illustration of catalysis mechanism

1.2.2 Activation state of catalysis

"Activation state" is the initial step for catalytic reactions, which relates with changing bonding orders of reactants. Without catalysts, the reactant commonly has a stable chemical structure with a low Gibbs free energy. The activation process begins with the adsorption of reactants on the catalyst's surface in figure 1-2a. The electron transfer from the catalyst to the antibonding orbital of the adsorbed reactant molecule generally increases the reactant's bonding order in figure 1-2b. The bonding order is defined as:

Bonding order = (numbers of electrons on bonding state – numbers of electrons on antibonding sate)/2 (1-1)

The transferred electron to antibonding orbitals of reactant molecules induces higher bonding order. Thus, the reactant could join the chemical reaction with lower activation barriers due to the reduced bonding energy in the reactant.



Figure 1-2. Illustration of the activation state of catalysis, a) A schematic of reaction between catalyst and reactant molecule, red is a surface of the catalyst, blue and gray is reactant molecules,
b) Reactant orbital diagram after an electron transfer from the catalyst.

1.2.3 Types of catalysts.

Catalysts are categorized into "heterogeneous catalysts" and "homogeneous catalysts." Heterogeneous catalysts have a different phase in comparison with reactants. In general, most of the heterogeneous catalysts are solid phase, which reacts with gas or liquid phase reactants. The active sites on the heterogeneous catalysts are only small areas on the surface of the catalysts. The large active areas are one of the critical factors in the heterogeneous catalysts. Thus, most of the heterogeneous catalysts with high activity are nanomaterials, which have a large surface and volume ratio. Typical heterogeneous catalysis systems are electrochemical catalysts and photosynthesis catalysts.

In contrast, homogeneous catalysts and reactants have the same phase in the catalysis. Commonly, homogeneous catalysts dissolve in solution and react with a reactant in solution. Most parts of catalysts are considered as active sites, providing high contact angles and bonding strength with reactants. Homogenous catalysis systems are typically electrochemical catalysis, photosynthesis, and biocatalysts. Table 1-1 shows the difference between heterogeneous and homogenous catalysts.

	Heterogeneous Catalysts	Homogeneous Catalysts	
Definition	Catalysts and reactants have different phases.	Catalysts and reactants have the same different phases.	
Cons	 High separation rate due to weak bonding strength as a result of different phases between catalysts and products High catalyst stability because of no strong adsorption between catalysts and products 	 High efficiency because most parts of catalyst are active sites High selectivity because the active sites are well known; thus, we can easily select products. High activity because of high contact areas and strong bonding 	
Pros	1)Small active areas and low catalyst efficiency because only parts of the surface are active sites2)Low selectivity	 Hard separation due to strong bonding energy Low catalyst stability because the temperature for distillation destroys the catalyst Poisoning by reactants due to strong bonding energy 	

Table 1-1. Illustration of the comparison between heterogeneous and homogenous catalysts.

1.3 Electrochemical CO₂ reduction reaction

1.3.1 Challenging in electrochemical CO₂ reduction reactions

 CO_2 is one of the stablest carbon-based molecules at room temperature and atmospheric pressure because the CO_2 molecule has a linear nonpolar structure, closed-shell structure, low repulsive charges, and fully oxidized state of carbon. The stable CO_2 molecule structure causes most CO_2 reduction reactions to be thermodynamically unfavorable with positive free energy in table 1-2. Some CO_2 reduction reactions have a thermodynamically favorable process with negative free energy. The many electron transfer and protonation steps during the electrochemical CO_2 reduction reaction make other types of problems such as kinetic problems. The kinetic issues could slow down the whole reaction rate. In a worse case, the electrochemical CO_2 reduction reaction is blocked by the kinetic barrier. Thus, many researchers have made efforts to develop electrochemical CO_2RR by handling the thermodynamics and kinetic problems during electrochemical CO_2 reduction reaction. However, more fundamental designing catalysts are still necessary to improve the intrinsic activity and selectivity of CO_2RR .

Table 1-2. Illustration of the thermodynamic CO₂ reduction reaction. Copyright © 1996

	$\triangle H^{\circ}$	-T∆S°	$ riangle G^{\circ}$
$H_2(g)+CO_2(g) \rightarrow CO(g)+H_2O(g)$	41.2	22.6	18.60
$H_2(g)+CO_2(g) \rightarrow CO(g)+H_2O(l)$	-2.80	22.8	20.00
$H_2(g)+CO_2(g) \rightarrow HCOOH$	-31.20	64.2	33.00
$2H_2(g)+CO_2(g) \rightarrow CH_2O(g)+H_2O(l)$	-9.00	55.0	44.00
$3H_2(g)+CO_2(g) \rightarrow CH_3OH(g)+H_2O(l)$	-131.30	122.1	-9.20
$4H_2(g)+CO_2(g) \rightarrow CH_4(g)+2H_2O(l)$	-252.90	122.1	-130.80

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1.3.2 Heterogeneous catalysts for electrochemical CO₂ reduction reactions

Several heterogeneous metal catalysts are known to reduce CO₂ in aqueous solutions, which can be classified into two groups: carbon monoxide (CO) production metals (Cu, Au, Ag, Zn, Pd, Ga, Ni, and Pt) and formic acid production metals (Pb, Hg, In, Sn, Cd, and Ti). Cu is the unique heterogeneous metal catalyst to reduce CO₂ toward hydrocarbons or alcohol products with significant activity and efficiency. However, a mixture of primary products, competition with hydrogen evolution reaction (HER), and high overpotential CO₂RR from monometallic Cu is still challenging to develop less overpotential and high selectivity of Cu catalysts.

1.3.3 Designing copper-based catalysts for electrochemical CO₂ reduction reactions

Developing Cu catalysts have been devoted to modifying structure defects, shapes, size, and chemical states in a decade. Surface defects have been considered as the most attractive sites for electrochemical CO₂RR. Grain boundaries (GBs) exhibited 2.5 times higher CO₂RR activity with a less competitive reaction⁶. Cheng et al. reported that Cu's surface steps having a combination of one strong and one weak CO binding site reduces the *OCCOH formation energy to 0.52 eV⁷.

1.4 Motivation and research scope of the dissertation

Developing high-efficient catalysts for CO₂ reduction reaction to value-added fuels and chemicals could dissolve humanity facing problems of shortage of renewable energy sources and global climate change because of upwards of CO₂ emission from human activity. The easiest and cost-effective method for CO₂RR is the electrochemical approach. Even though engineering an electrochemical device for CO₂RR has achieved high efficiencies and long life CO₂RR productions, more fundamental designing catalysts are necessary to improve intrinsic activity and selectivity of CO₂RR further. Cu is the special catalysts to electrochemically reduce CO₂ to potential fuels and hydrocarbons. However, Cu catalysts are still challenging to develop high selectivity at lower overpotential with long-term stability. Many researchers have made efforts to improve the problems of Cu catalysts. Surface defects have been considered as the most attractive sites for electrochemical CO₂RR among the various catalyst design methods.

My research involves inducing structural defects on Cu's surface using solution-based synthesis and an in-situ electrochemical activation process and understanding the effects of the surface defect on CO₂RR. The dissertation studies experimentally design two types of defective Cu-based catalysts. Multi-twined nanoparticles with stacking faults and stepped surface of Cu nanowires successfully develop CO₂RR performance. In the primary contexts, I studied Cu NPs catalyst and CuNWs by following three categories; 1) synthesis of catalysts decorated with surface defect, 2) measurement of CO₂RR performance, 3) characterize the fundamental mechanism of the developed CO₂RR performance.

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2 Chapter 2. Star Decahedron Cu Nanoparticle (SD-Cu NPs) for CO₂RR

2.1 Introduction

The ever-rising population and fossil fuel consumption present humanity with two major societal challenges: the brink of fossil fuel exhaustion and global climate change. A promising option to mitigate global warming and grant inexhaustible energy sources is to developing materials that efficiently catalyze greenhouse gas to value-added fuels and chemical feedstocks¹⁻⁴. Starting with the pioneering electrochemical CO₂ reduction reaction in aqueous solutions by Hori and co-workers⁵, several other materials capable of reducing CO₂ have been identified⁶⁻⁸.

The most widely used CO₂RR catalysts are copper-based materials, which are the only catalysts shown to produce hydrocarbons (such as CH₄ and C₂H₄) with appreciable reaction rates and efficiency⁹⁻¹¹. At pH 6.8, electrochemical CO₂RR to CH₄ or C₂H₄ are thermodynamically favorable at 0.17 V and 0.08 V vs. RHE (reversible hydrogen electrode, referenced to all potentials⁹. However, in order to attain high specific activity (SA) and high Faradaic efficiency of CO₂RR, commercial Cu foils and NPs require high applied overpotentials (1 > 1.0 V l) due to the kinetically sluggish reaction pathways¹². Unfortunately, such high applied potential also causes Cu electrochemical migration, dissolution, and redeposition that sinter the Cu NPs^{10,13}.

Thus, developing Cu electrocatalysts for CO₂RR with high selectivity and current density at low overpotentials remains a grand challenge, stimulating great scientific endeavors. Numerous chemical modifications and nano-structuring approaches have led to improvements in product selectivity and catalytic activity^{3-5,7,12,14-15}. Since the study showing a linear correlation between grain boundary density and CO₂RR performance by Li et al.¹⁶, grain boundaries have been explored as highly active catalytic sites for both CO₂RR and carbon monoxide reduction (CORR), which promoted the production of CO and formic acid^{2,12}. Promotion of C2 production on Cu grain boundaries has been predicted by Cheng et al, although in Li's studies the production of ethylene is low¹⁷. Cheng et al. also reported a theoretical study showing that highly active twin boundaries (TBs) on the Au surface can be superior to grain boundaries and other defects for CO₂RR¹⁸. Hence it would be interesting to realize Cu nanostructures with high TB for CO₂RR.

Multiple-twinned NPs such as icosahedron and star decahedron NPs are ideal structures to provide surface TBs, which have demonstrated enhanced performance in catalytic performance in various reactions¹⁹⁻²⁵. Icosahedral and decahedral noble metal NPs (Ag, Au, Pt, and Pd) have been reported²⁰⁻²⁵; however, synthesis of multiple-twinned Cu NPs without rod structure has remained a challenge due to the high reactivity and oxidation tendency of Cu^{20,26}. TBs of Cu are more susceptible to oxidation than bulk Cu, leading to the etching of TB-rich NPs during the nucleation stage^{20,26}. Another reason for the difficulty of creating Cu TB-rich NPs is the relatively high internal strain energy of Cu compared to Ag and Au because of the relatively high Young's modulus of Cu^{27,28}.

Herein, I report the synthesis of five-fold twinned star decahedron Cu nanoparticles that greatly enhanced CO₂RR performance compared to commercial Cu NPs. Specifically, SD-Cu NPs showed 0.149 V lower onset potential for CH₄ production compared to commercial Cu NPs, as well as a high FE in the C₂H₄ production of 52.43% at -0.993 \pm 0.0129 V compared to 37.08 \pm 6.87% at -1.009 \pm 0.0113 V for commercial Cu NPs. Quantum Mechanics (QM) calculations suggest that the surface TBs and multiple stacking faults on the surface of the SD-Cu NPs lead to the observed improvement.

2.2 Experimental Section

2.2.1 Preparation of SD-Cu NPs

Copper(II) acetylacetonate (Cu(acac)₂, 99.9%), L-Ascorbic acid (> 99%), Oleylamine (OAm) (> 70%), Ethanol (200 proof) were all purchased from Sigma-Aldrich. The deionized (DI) water (18.2 M Ω cm⁻¹) used in aqueous solutions was prepared by using an ultra-pure purification system (Aqua Solutions). I used oleylamine (OAm) as a capping agent and solvent; L-Ascorbic acid serves as a reducing agent, and Cu(acac)₂ is the precursor. In a typical synthesis of SD-Cu NPs catalyst, Cu(acac)₂ (11 mg), L-Ascorbic acid (52.6 mg) were pre-dissolved in OAm (5 mL) containing 30 ml vial. The mixture was sonicated for 15 min and transferred to an oil bath. The oil bath was heated at 130 °C for 4 h and cooled to room temperature. The synthesized colloidal products were washed five times with hexane/ethanol solvents and collected by centrifuge at 9500 rpm.

2.2.2 Materials characterizations

TEM samples were prepared by dropping and drying ethanol dispersion of catalysts onto carbon-coated copper TEM grids (Ted Pella, Redding, CA) under room temperature. Transmission electron microscopy (TEM) images were taken on an FEI CM120 transmission electron microscope operated at 120 kV. High-resolution TEM images (HRTEM) were carried out on an FEI Titan transmission electron microscope operated at 300 kV. The size of SD-Cu NPs was measured by the longest distance from one corner to one center of the edge. Powder X-ray diffraction (PXRD) patterns were analyzed with a Panalytical X'Pert Pro X-ray Powder Diffractometer with Cu-Kα radiation. Ultraviolet photoelectron spectroscopy (UPS) tests were conducted on Kratos AXIS Ultra DLD spectrometer. To make sure UPS data, we analyzed Cu(100)

foil and d-band of Cu(100), which are well-matched with the d-band shape of Cu(100) foil compared to a published paper²⁹; Cu 4s band around 9 eV, d-band starting 1.94 eV below Fermi level, 2.62 d-band widths and higher intensity at the leading edge as included in figure 2-1. The Shirley background was subtracted to calculate the d-band center. The concentration of catalysts was measured by inductively coupled plasma atomic emission spectroscopy (TJA RADIAL IRIS 1000 ICP-AES).



Figure 2-1. (a) Entire UPS spectra measured for Cu(100) foil, SD-Cu NPs, and PC-Cu NPs, (b) D-band spectra of Cu(100) foil.

2.2.3 Electrochemical measurements

Current densities were measured by using a three-electrode cell. A glassy-carbon rotating disk electrode (RDE) (diameter: 5 mm, area: 0.196 cm²) from Pine Instruments was used as a working electrode. Consumed charges for calculating Faradaic efficiency were collected by using a gas-tight electrolysis H cell (Pine research) separated with anion exchange membrane from Princeton Applied Research VersaSTAT 4 workstation. In a typical setup, 1x1 cm² glassy-carbon electrode, Ag/AgCl (1 M KCl) electrode, and Pt wire electrode were used as working, reference,

and counter electrode, respectively. Every electrochemical CO₂RR was conducted with the 0.1 M KHCO₃ electrolyte solution. CO₂ (Air gas, 99.999%) was bubbled for 30 minutes before CO₂RR; CO₂ was continuously purged into the cathodic compartment at 10 sccm. Cyclic voltammetry (CV) was performed in CO₂-saturated 0.1 M KHCO₃ electrolyte with a potential scan rate of 5 mV s⁻¹. All discussed potentials were converted to those against reversible hydrogen electrode (RHE) after iR corrected during the measurement. The electrochemically active surface area (ECSA) measurements were carried out by Pb under-potential deposition (Pb UPD). The ECSA was determined by subtracting the background current from integrating the Pb desorption charge on the CV at room temperature in nitrogen saturated HClO₄ (0.1 M) + Pb(ClO₄)₂ solution (0.001 M)³¹.

2.2.4 Electrochemical CO₂RR measurements

An outlet gas line from the gas-tight H cell was directly routed to a p-type Hastelloy 6 port sampling loop (1.5 ml). A data point was obtained after applied a constant potential for 35 ± 1 min. 1.5 ml effluence gas was analyzed on Shimadzu Tracera Gas Chromatography Barrier Ionization Discharge (GC-BID) 2010Plus (Shimadzu) equipped with a Restek Micropacked GC column every 35 ± 1 min. The GC-BID detector was calibrated by two standard gases and two different sampling volumes (20 µl and 1.5 ml). Helium was used as the carrier gas (Air gas, 99.9999%). The FE was calculated as below³²:

$$FE_J = \frac{nFv_JGp_0}{RT_0i_{total}} \times 100\% \quad (2-1)$$

where:

n = the number of electrons for a given product.

 V_J (vol%) = volume concentration of gas products in the effluence gas from the electrochemical cell (GC data)
G (ml min⁻¹ at room temperature and ambient pressure) = Gas flow rate measured by a ProFlow 6000 electronic flow meter (Restek) at the exit of the electrochemical cell

 i_{total} (mA) = steady-state cell current

 $p_0=1.01 \ge 105$ Pa, $T_0=298.15$ K, F = 96485 C•mol⁻¹, R = 8.314 J• mol⁻¹• K⁻¹

The liquid product was analyzed by quantitative NMR (Bruker AV-600). For instance, 0.9 mL of the reacted electrolyte was mixed with D_2O (0.1 mL), and 10 µl of dimethyl sulfoxide (25 mM) was added to the mixture as an internal standard. The 1D 1H spectrum was measured with a pre-water saturation method. Densities were measured by using a three-electrode cell. A glassy-carbon rotating disk electrode from Pine Instruments was used as a working electrode. Consumed charges for calculating faradaic efficiency

2.2.5 Computational details

The quantum mechanics calculations were carried out using the VASP software at the version of 5.4.4³³⁻³⁵, with the Perdew, Burke, and Ernzerhof (PBE) flavor³⁶ of density functional theory (DFT). The projector augmented wave (PAW) method³⁷ was used to account for corevalence interactions. The kinetic energy cutoff for plane wave expansions was set to 400 eV, and reciprocal space was sampled by the Γ -centered Monkhorst-Pack scheme with a grid of 3×3×1. The vacuum layer is at least 15 Å above the surface. The convergence criteria are 1 × 10⁻⁷ eV energy differences for solving the electronic wave function. The Methfessel-Paxton smearing of second order with a width of 0.1 eV was applied. All geometries (atomic coordinates) were converged to within 1 × 10⁻² eV Å⁻¹ for maximal components of forces. A post-stage vdW DFT-D3 method with Becke-Jonson damping was applied³⁸.

The Gibbs free energies were calculated at 298 K and 1 atm as outlined in (2-2):

$$G = H - T \bigtriangleup S = E_{DFT} + E_{ZPE} + E_{solv} + \int_{0}^{298} C_V dT - T \bigtriangleup S$$
(2-2)

Where E_{DFT} is the DFT-optimized total energy, E_{ZPE} is the zero-point vibrational energy, E_{solv} is the solvation energy. $\int_{0}^{298} C_V dT$ is the heat capacity, T is the temperature, and ΔS is the entropy. Gas-phase molecules such as CO were treated using the ideal gas approximation, whereas adsorbents were treated using a harmonic approximation. The solvation was treated implicitly using the CANDLE³⁹ method using the JDFTx simulation package. The GBRV⁴⁰ ultrasoft pseudopotentials (USPP) were used, with a plane wave cutoff of 544 eV (20 a.u.). All other settings are similar to those in VASP calculations.

2.3 Result and Discussion

2.3.1 Synthesis of SD-CuNPs

In our experiments, to reduce the presence of oxygen in the solvent, I heated OAm at 70 °C for 30 min. During colloid nucleation and growth, the twinned seeds are generally preferred at smaller sizes and transform into a single crystal when they grow bigger. Hence slow growth rate and capping agent are typically used to arrest twinned nanostructures during the colloidal growth process^{20,29}. To this end, I used a weak reduction agent (L-Ascorbic acid), a low (Cu(II) acetylacetonate) concentration, and a low synthesis temperature (130 °C). When the reaction temperature was increased from 130 °C to 150 °C or 170 °C in figure 2-2, the twinned structures disappear due to a higher growth rate that leads to bigger nanoparticle size and the transformation from the twinned structure to the polycrystalline structure.



Figure 2-2. Low magnification TEM images of Cu NPs by different reaction temperatures, (a) Synthesis of Cu NPs with Cu $(acac)_2$ /oleylamine (0.22 mg/ml) at 130 °C, (b) Synthesis of Cu NPs with Cu $(acac)_2$ /oleylamine (0.22 mg/ml) at 150 °C, (c) Synthesis of Cu NPs with Cu $(acac)_2$ /oleylamine (0.22 mg/ml) at 170 °C.

2.3.2 Phase and size of SD-Cu NPs

The prepared SD-Cu NPs were characterized by transmission electron microscopy and high-resolution TEM and powder X-ray diffraction. The PXRD patterns of the colloidal products matched with that of the Cu JCPDS (#00-004-0836) in figure 2-3. The average size of the Cu NPs was determined to be 30 nm±1.89 nm, averaging over more than 100 particles in figure 2-4.



2.3.3 Characterization of SD-Cu NPs by TEM and HRTEM

The HRTEM images show that Cu NPs exhibit a typical star shape with 5-fold TBs crossing the edges of a decahedron in figure 2-5b, c, d⁴¹. The measured angles between two adjacent TBs are 71.5~72.5°, matching star decahedrons in figure 2-5c, d. The structure of the Cu NPs was further analyzed by fast Fourier transform (FFT)⁴¹. Within an SD-Cu NP, each TB was denoted OA, OB, OC, OD, and OE, respectively (figure 2-5c, d). The FFT of two typical SD-Cu NPs (figure 2-5c, d) are shown in figure 2-5e and figure 2-5f, respectively.



Figure 2-4. Size distribution of SD-Cu NPs.

The FFTs show corresponding five-fold symmetry of {111} spots where A, B, C, D, and E are formed by each OA, OB, OC, OD, and OE TBs. Both HRTEM and FFT images matched well with that of five-fold twinned decahedron structure^{42,43}. The complex splitting of FFT spots indicates the formation of bands of twin defects, and the elongation of spots in FFT images suggests steps on the SD-Cu NPs in figure 2-5e, f^{42,43}. I also applied inverse FFT at the Bragg spots (B, E) (figure 2-5e) and (A, B, D, and E) (figure 2-5f) on FFT images to generate selectively filtered power spectrum on TBs⁴⁴. The results confirm the bands of thin twin defects observed on HRTEM images (figure 2-5g, h), and the inverse FFT TBs show well-matched angle (figure 2-5g, h) with those in HRTEM (figure 2-5c, d).



Figure 2-5. (a) Low magnification TEM image of SD-Cu NPs (inset is a schemed atomic structure),
(b) HRTEM image of SD-Cu NPs, (c), (d) Fivefold twin symmetry on HRTEM images of SD-Cu

NPs, (e), (f) Fivefold twin symmetry on FFT images of SD-Cu NPs, (g), (h) Inverse FFT of bands of thin twin defects on SD-Cu NPs.

2.3.4 Electrochemical CO₂RR

I studied the CO₂RR performance for these SD-Cu NPs with a gas-tight H cell by analyzing gas and liquid products at different applied potentials between -0.6 and -1.05 V in CO₂ saturated 0.1 M KHCO₃ (pH 6.8) at room temperature under atmospheric pressure. 0.01 mg Cu was loaded to the rotating disk electrode and measured by inductively coupled plasma atomic emission spectroscopy to evaluate the current density and the electrochemically active surface area in figure 2-6.



Figure 2-6. Measurement of ECSA by using a Pb under potential method, (a) SD-Cu NPs, (b) PC-Cu NPs.



Figure 2-7. Polycrystalline structure of Cu NPs (PC-Cu NPs), (a), (b), (c) TEM images with increasing magnifications, (d) FFT image.

Most products from these reactions were in the gas phase. In general, the SD-Cu NPs showed better performance for CO₂RR than the polycrystalline structure of commercial Cu NPs (PC-Cu NPs in figure 2-7). Figure 2-8a and b show the FE of SD-Cu NPs and PC-Cu NPs,

respectively. The major CO₂RR products from SD-Cu NPs were CH₄ and C₂H₄. Specifically, the formation of CH₄ started at -0.645 V (figure 2-8a, c), and the FE of CH₄ remained below 10% up to -0.98 V (figure 2-8a). At ca. -0.75 V, C₂H₄ formation initiated, with the FE escalating to 50.7% from -0.92 V to -0.98 V (figure 2-8a). The parallel production of C₂H₄ and CH₄ is similar to previously reported observations for a Cu foil⁶. In contrast, C₂H₄ was the primary CO₂RR product from commercial Cu NPs (figure 2-8b), showing 20.90% and 40.92% C₂H₄ produced at -0.93 V and -1.01 V (figure 2-8b), consistent with the CO₂RR performance reported for commercial Cu NPs⁴⁵.

Table 2-1. FE for SD-Cu NPs.

V [RHE]	H2 [%]	CO [%]	CH4 [%]	C2H4 [%]	Ethanol [%]	Acetate [%]	Formate [%]	Total [%]
-0.664 ±0.0059 4	74.3±11 .52	5.5± 1.2	3.06± 0.56	0	2.5	3.2	2.18	82.86±1 0.95
-0.759 ±0.0072 1	82.92±3 .61	11.0 4±1. 8	1.94± 0.81	1.1±0.14 4	4.2	2.34	2.78	96.25±5 .77
-0.85	58.38	17.0 3	4	5.56	0.04	0	0.02	84.97
-0.935 ±0.0016 7	59.93±1 1.12	16.5 0±3. 51	2.76± 1.56	28.42±5. 82	0.03	0	0	107.61± 6.87
-0.993 ±0.0129	33.47±4 .76	$6.79 \pm 3.0 \ 3$	6.58± 1.99	52.43±2. 72	0	0.5	0	97.63±5 .86
-1.029 ±0.0178	29.62±8 .8	4.96±	=2. 7.8 3	1±4. 51.98 14 .72	3±3 2			91.78±1 0.41

Table 2-2. FE for PC-Cu NPs.

V [RHE]	H2 [%]	CO [%]	CH4 [%]	C2H4 [%]	Ethanol [%]	Acetate [%]	Formate [%]	Total [%]
-0.662 ±0.0136	80.74±1 1.78	9.75±1. 29	0	0	0	0	8.14	98.63±1 2.75
-0.749 ±0.009	78.13±5 .20	10.92±1 .06	0	1.09± 1.89	0.77	0.27	8.25	99.44±7 .8
-0.83	80.17	11.93	0	5.91	0	0.46	13	111.47
-0.915 ±0.0128	56.46±3 .90	13.60±4 .76	0.761 ±0.88	14.21 ±9.88	2.3	1.44	6.3	95.09±1 1.6
-1.009 ±0.0113	39.08±1 0.05	8.21±4. 83	6.99± 5.15	37.08 ±6.87	2.14	6.54	1.5	101.54± 9.8



Figure 2-8. (a) FE of SD-Cu NPs, (b) FE of PC-Cu NPs, (c) ECSA normalized CH₄ partial current density, (d) ECSA normalized total current density, (e) The formation energy of *CHO on TB and TB with surface defects, and formation energy of *COH on Cu(111) as a function of surface strain,

(f) The formation energy of *OC-COH and *OC-CHO intermediates on TB as a function of surface strain.

The polycrystalline structure of commercial Cu NPs and the grain boundaries may contribute to the observed difference in C₂H₄ production⁴⁶. Consistently, our SD-Cu NPs showed larger CH₄ partial current densities at all applied potentials than PC-Cu NPs (figure 2-8c). Notably, the onset potential of CH₄ on SD-Cu NPs was only around -0.645 V, which is 0.149 V lower than that of the PC-Cu NPs (-0.794 V) in figure 2-8c. The onset potential for CH₄ was measured by using an interpolation method with linear fitting to initial CH₄ partial current densities than PC-Cu NPs also exhibited higher current densities than PC-Cu NPs at all measured potentials (figure 2-8d). In addition, the partial current density plot behavior^{47,48} for both C₂H₄ and CH₄ shows that SD-Cu NPs consistently exhibit a significantly higher intrinsic activity than PC-Cu NPs in figure 2-9.



Figure 2-9. Partial current densities to CH_4 and C_2H_4 , (a) C_2H_4 partial current densities, (b) CH_4 partial current densities.

To understand the origin for the superior performance of SD-Cu NPs towards CO₂RR to CH₄, we carried out density functional theory calculations using the level of Perdew-Burke-Ernzerhof functional (with Becke-Jonson damping D3 vdW correction) to investigate the critical reactive intermediates in the reaction pathway. As found in our previous work, in the reaction pathway for CH₄ formation via either *CHO formation or *COH formation, depending on the facet, determines the onset potential^{46,49}. For the TB, we considered both possibilities in DFT calculations and found that the formation energy of *CHO is 0.36 eV, which is considerably less than the formation energy of 0.89 eV for *COH. Thus, the DFT calculations predict that CH₄ formation on TBs is through *CHO. Furthermore, from nudged elastic band calculations, we calculated an energy barrier of 0.67 eV for the formation of CH₄, which is 0.13 eV lower than the 0.80 eV energy barrier for the rate determining step of the CH₄ formation on Cu(111), obtained previously from the same level of DFT (figure 2-10)⁴⁹.



*Figure 2-10. TS and formation energy of *COH on (111), *CHO on (111) and *CHO on TB. Data for *COH on (111).*

This indicates an increase in the reaction rate. It is known that the (111) surface is a stable surface under the operando condition as confirmed by Kim et al.⁵⁰ and that the (111) surface selectively reduces CO_2 to CH_4^{51} . Accordingly, it is reasonable to consider that the (111) surface represents poly-crystalline Cu despite the presence of other minor sites (such as steps sites)⁵². Figure 2-8e and 2-10 show that compared with (111), the TB decreases both the reaction energy and the energy barrier of CH_4 formation, which explains the lower onset potential of CH_4 formation we observed.

Another feature of figure 2-8a is the competition between CH₄ and C₂H₄ as the applied potential goes more negative (<-0.75 V). To investigate the formation of C₂H₄ on TB, we carried out DFT calculations for the two possible steps that might become rate limiting: the formation of *OC-COH and the formation of *OC-CHO⁴⁶. DFT calculations show that on the TB the formation energy of *OC-CHO is 0.44 eV while the formation energy of *OC-COH is 0.78 eV (figure 2-8f). Thus, C₂H₄ formation through *OC-CHO is dramatically favored on the TB. This intermediate is formed from the coupling of *CO and *CHO. Since *CHO also is an intermediate in CH₄ formation, we consider *CHO as the common intermediate for both CH₄ and C₂H₄ formation in figure 2-11, which explains the experimental observations as follows: CH₄ likely dominates at low CO coverage, but C₂H₄ may dominate at high coverage.

At high overpotentials, however, the TB alone cannot explain the superior C_2H_4 production of SD-Cu NPs over most previously reported Cu based catalysts. It is well-established that as multiple-twinned NPs grow larger, the internal strain on the surface increases^{42,43}. Larger strain destabilizes multiple-twinned NPs, causing several stress release mechanisms on the surface of NPs to ameliorate the increasing internal stress. Interestingly, the stress-release mechanism induces grooving edges on multiple-twinned NPs and additional structural defects on such surfaces as steps and stacking faults^{42,43}.



Figure 2-11. The atomic simulation model of (a) TB, (b) TB with stacking defect, (c) The optimized geometry of *CHO on TB from side view, (d) Rotated by 90° along z-axis, (e) The optimized geometry of *OC-CHO on TB from side view, (f) Rotated by 90° along z-axis.

Furthermore, the formation of the bands of thin twin layers in one of the {111} sections on the decahedrons could cause HCP stacking faults enclosing the parallel thin twin layers^{43,53}. It has been estimated that Cu decahedrons NPs can maintain a balance between surface energy and strain energy in size that is less than $\sim 30,000$ atoms ($\sim 13 \text{ nm}$)⁵⁴. Indeed our 30 nm SD-Cu NPs, bands of TBs (figure 2-8), clearly exhibit rich stacking faults (figure 2-12a, b, c) and small surface strain (figure 2-12f) as a result of releasing of internal stress.



Figure 2-12. Four types of TB areas, (a) Parallel TB, (b) TB with HCP stacking faults, (c) Single TB, (d) Center of (-11-1) facet, (e) Strain analysis points: top, edge, and center, (f) Strain measured at each above stacking.

Three typical types of TBs in SD-Cu NPs are present in figure 2-12a, b, c: parallel twin boundary, a twin boundary with HCP stacking faults, and a single twin boundary. I determined the stacking sequence by assigning one layer as A and the subsequent layers as B, C and so forth⁵⁵. I analyzed the surface strain of SD-Cu NPs for these three types of TBs as well as at the (111) facet (figure 2-12e, f). All measured strains near the edge of the SD-Cu NPs show tension strains, while strains near the center of the SD-Cu show compression strains except for the case of a single TB (location 3), which is consistent with measured strains in the 2D projection TEM reported for gold decahedron NPs^{56,57}. The single TB shows the highest tension strain (+1.128%) and the strains tend to decrease with bands of thin twin defects and with stacking faults, consistent with the stress release mechanism. Theoretical studies had predicted that only 1% surface strain could shift the d-band center of Pt by about 0.1 eV, which has a pronounced effect on the binding strength of reactive adsorbates^{57,58}. Similarly, the relatively high d-band center to the Fermi level in Cu NPs may lead to higher binding due to a less degree of occupancy of the anti-bonding states⁵⁹.

Both structure defects on catalyst surfaces (point, line, and planar defects) and applied tension strains are known to shift upward the d-band center of surface atoms, which results in increased binding energy between the catalysts and the reacting molecules⁵⁹. By using He I-ion ultraviolet source, valence-level electrons of Cu NPs were scanned from 0 to 16 eV, and the valence band spectra from each Cu NPs catalysts were measured by ultraviolet photoelectron spectroscopy in figure 2-1 and 2-12a.



Figure 2-13. (a) D-band center of SD-Cu NPs (black) and PC-Cu NPs (red), (b) DFT energetics for various defect structures. Most stable is TB with a stacking fault, (c) DFT relative energies for

surface species. Low coverage favors CHO, the intermediate for CH₄ production, and high coverage favors OC-CHO, the intermediate for C_2H_4 .

I observed that SD-Cu NPs exhibit 0.2 eV higher d-band center than that of the PC-Cu NPs. The combined surface tension strains and generation of structural defects from stress releasing in SD-Cu NPs may contribute to the upshift of the d-band center that enhanced the binding of the catalyst surface to surface adsorbates⁵⁹. Thus, a possible driving force of the increased C_2H_4 production observed in SD-Cu NPs may be the higher CO binding energy and increased CO coverage on the surface⁶⁰.

DFT calculations were performed to elucidate these effects by constructing three types of TB atomic models; single TB, single TB with the tension strain, and single TB with the stacking fault. We found that a stacking defect with a single TB leads to a CO binding energy of -0.92 eV, which is about 0.08 eV stronger than a single TB on Cu (111) surface in figure 2-13b. We also found that enrichment of CO concentration on Cu surface promotes C-C coupling to produce C₂H₄ in figure 2-13c. For 0.5 monolayer (ML), ΔE^*_{OC-CHO} decreases to 0.30 eV, 0.14 eV lower than that in the dilute surface. However, ΔE^*_{CHO} increases to 0.54 eV in figure 2-13c. Because ΔE^*_{OC-CHO} is now lower than ΔE^*_{CHO} , these QM calculations suggest that TB with higher CO concentration reduces CO₂ to C₂H₄ instead of CH₄, explaining the high FE of C₂H₄ and the suppression of CH₄ in SD-Cu NPs at higher potentials. In order to determine any structural changes induced by the CO₂RR, I analyzed the SD-Cu NPs after CO₂RR at -1 V for 1 h by using FFT, inverse FFT, and HRTEM in figure 2-14. Figure 2-14a illustrates no apparent change of SD-Cu NPs after 1 h of reaction. The bands of twin defects are still clear in figure 2-14b, which are marked clearly in the FFT, the inverse FFT images in figures 2-14c, d.



Figure 2-14. Analysis of SD-Cu NPs after electrochemical CO₂RR at -1 V for 1 h, (a) Low magnification TEM image of SD-Cu NPs after 1 h, (b) HRTEM image of SD-Cu NPs after 1 h, (c) FFT of SD-Cu NPs after 1 h, (d) Inverse FFT of SD-Cu NPs after 1 h, (e) Bands of twin defects after 1 h.

To test the long-term operating ability of SD-Cu NPs, we performed the stability test under applied -1 V (RHE) for 12 h. I found that the FE_{C2H4} remained over 50% and the current remained 17 mA cm⁻² up to 12 h, as shown in figure 2-15, confirming the high stability of the SD-Cu NPs with high FE_{C2H4} (over 50%).



Figure 2-15. Stability test of SD-Cu NPs under -1 V (RHE) for 12 h, (a) FE of SD-Cu NPs, (b) Geometric area normalized current density of SD-Cu NPs.

I also carefully analyzed structures of SD-Cu NPs after the 12 h stability test (figure 2-16). Compared to the 1 h reaction, I observed that SD-Cu NPs experienced some degree of aggregation, but individual SD-Cu NPs within the aggregate still maintained their morphology after 12 h. More importantly, TBs and bands of twin defect in SD-Cu NPs were clearly visible up to 12 h, and they remained apparent even in the aggregated SD-Cu NPs in figures 2-16. Thus, I attribute the long-term sustained activity of SD-Cu NPs (over 50% FE_{C2H4}) to the stability of the created TBs and bands of twin defects even during NP aggregation.



Figure 2-16. Analysis of SD-Cu NPs after electrochemical CO₂RR at -1 V for 12 h, (a) Low magnification TEM image of SD-Cu NPs after 12 h, (b, c, d, e, f) HRTEM image of SD-Cu NPs after 12 h, (g) HRTEM images of SD-Cu NPs after 12 h (extending of a red box in figure 2-16f), (h) FFT of SD-Cu NPs after 12 h, (i) Inverse FFT of SD-Cu NPs after 12 h, (j) Bands of twin defects after 12 h.

2.4 Conclusion

To summarize, I synthesized multiple-twined SD-Cu NPs with surface defects and tension strains. These SD-Cu NPs show an onset potential of -0.645 V, which is -0.149 V lower than for PC-Cu NPs. I found TBs on Cu NPs decrease the onset potential for CO₂RR to CH₄. Interestingly, I found that TBs combined with additional surface tension strain and stacking faults play essential roles in the increased FE for C₂H₄ formation and the suppression of CH₄ production. SD-Cu NPs show a dramatic improvement in C₂H₄ production in the potential range from -0.92 V to -0.98 V with a concomitant decrease in CH₄ production by -0.98 V. DFT calculations show that the existence of TB significantly decreases the formation energy of *CHO, which facilities the formation of CH₄ at low overpotential. At high overpotential *CHO becomes a common intermediate for forming both CH₄ and C₂H₄, which explains the competition between CH₄ and C₂H₄.

2.5 Chapter 2. Reference

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3 Chapter 3. Cu Nanowires with Rich Surface Steps for CO₂RR

3.1 Introduction

Developing highly-efficient electrocatalysts for the carbon dioxide reduction reaction to value-added fuels and chemicals could remediate problems caused by the ever-increasing CO₂ emission from human activities¹⁻³. Several metal electrodes are known to reduce CO₂ in aqueous solutions⁴. Among the catalysts explored to date, Cu is the only well-known electrocatalytic material that converts CO₂ to hydrocarbons or alcohol products with significant activity and efficiency⁵. Also, due to Cu's natural abundance^{6.7} and low cost, it has been intensively studied for CO₂RR for decades^{6,8-19}. However, the low product selectivity towards valuable fuel products and the lack of long-term stability remain major challenges for Cu based catalysts²⁰. Various approaches have been developed to address these challenges^{8-19,21-33}. For example, Kanan and coworkers reported that the grain boundaries on Cu film²⁸⁻³⁰ and surface defects³¹ promote productions of hydrocarbons with one-carbon (C1 product)¹⁹ (~ 45% CO ca. -0.5 V and ~33% HCO₂H ca. -0.65 V versus the reversible hydrogen electrode (RHE), referenced to for all potentials in this article unless otherwise specified). Moreover, residual surface copper oxides²¹⁻²⁶ have been suggested to enhance hydrocarbons having two carbons (C2)²¹.

Among major gaseous products, ethylene (C₂H₄) is desirable since it is a basic building block to produce various plastics, solvents, and cosmetics. In 2020 alone, 158 million tons of C₂H₄ global market is estimated, and the annual demand for C₂H₄ is expected to grow ~4.5% through to 2027^{34} . However, the low CO₂RR selectivity towards C₂H₄ production remains a challenge, with competition from the hydrogen evolution reaction and methane (CH₄) production³⁵. It has been predicted and shown with single-crystal studies that the formation of specific surface step sites on Cu catalysts can lower the barrier for CO dimerization to promote C2 productions over C1 products^{36,37}. Indeed, Cheng et al. performed a thorough DFT screening of active defect sites for electrochemical CORR to C2 products at GBs of Cu nanoparticles grown from chemical vapor deposition (CVD) on a carbon nanofiber³⁶. They found that the most active surface sites for C2 productions on GBs of Cu NPs combine one strong CO binding site next to one weak CO binding site, dramatically reducing the energy of the *OCCHO transition state, making it active toward C2 production³⁶.



Figure 3-1. Schematic of preparing CuNWs with surface steps. (a) The as-synthesized CuNWs with {100} surface, (b) The CuNWs is activated in situ during the electrochemical CO₂RR to form surface steps.

In this study, I report the preparation of Cu nanowires with highly active stepped surfaces through the in situ electrochemical activation of pregrown CuNWs with {100} surfaces in figure 3-1. The electrochemical CO₂RR studies demonstrate a remarkably high C2 selectivity with a Faradaic efficiency towards C₂H₄ (FE_{C2H4} > 70%), as well as exceptionally high stability for ~200

hours. The high C_2H_4 selectivity is attributed to the unique surface structure of the CuNWs with abundant stepped sites. Our DFT studies showed that the Cu(511) plane [3(100)×(111)] stepped surface is thermodynamically favored at CO₂RR conditions over either Cu(100) or Cu(111) under the operating conditions, which explains the experimentally observed long-term stability. The calculations also revealed a higher barrier for the C1 path, along with a slower HER on Cu(511) compared with that of C2, which leads to the greatly enhanced selectivity towards C₂H₄.

3.2 Experimental Section

3.2.1 Preparation of CuNWs

Copper(II) chloride dihydrate (CuCl₂·2H₂O, 99.999%), D-(+)-Glucose (> 99.5%), Hexadecylamine(HDA)(> 98 %), Ethanol (200 proof), 25 nm Cu NPs were all purchased from Sigma-Aldrich. Potassium hydroxide (KOH) and Hexane (99.9%) were purchased from Fisher Chemical. All chemicals were used without purification. Ultra-pure purification system (Milli-Q advantage A10) produced the DI water (18.2 M Ω /cm) used in making solutions. The 99.9% Cu foil from Metal Remnants, Inc. cut to 1 cm², and mechanically polished by 400G sandpaper from 3M, and electrochemically polished in 85% phosphoric acid under -1 V (RHE) for 5 min. The Cu foil was subsequently rinsed with DI water and used for CO₂RR. In a typical synthesis of CuNW catalysts, 22 mg CuCl₂·2H₂O, 50 mg D-(+)-Glucose, 180 mg HDA were pre-dissolved in 10 mL DI water in 30 mL vial. The chemical solution was mixed in the sonication for 15 min and then transferred to an oil bath. The mixture was heated from room temperature to 100 °C for 8 h and cooled to room temperature. The synthesized CuNWs were washed five times with sonication in hexane/ethanol (1:1 volume) solvent for 20 min. The CuNWs were collected by centrifuge at 9500 rpm.

3.2.2 Materials characterization

Hexane dispersion of catalysts was dropped and dried onto carbon-coated copper TEM grids (Ted Pella, Redding, CA) under room temperature to prepare TEM samples. The FEI CM120 TEM at 120 kV was used for low-resolution TEM images. The FEI Titan TEM operating at 300 kV was used to take HRTEM. Dark field scanning TEM image was taken by JEM-ARM300F Grand ARM TEM at 300 kV. Scanning electron microscopy images were taken by Nova Nano 230, and SEI was taken by JEOL 2800 TEM with 200 kV. The size of CuNWs was measured by the largest diameter within the CuNWs. The size was determined by averaging more than 100 NWs. A Panalytical X'Pert Pro X-ray Powder Diffractometer with Cu-K α radiation was used for PXRD patterns. ICP-AES (TJA RADIAL IRIS 1000) was conducted to determine the metal concentration in the catalysts used.

3.2.3 Electrode preparation and electrochemical CO₂RR measurements

4 mg of dried CuNWs was mixed with 1 mL ethanol and ultrasonication for 1 h. Subsequently, 10 μ L of Nafion (5 wt%) was added and kept ultrasonication for an extra 10 min. 10 μ L of the catalysts ink was dropped onto electrodes using a pipette and dried under ambient air. The 10 μ L of the catalysts ink contained 0.04 mg Cu, which was measured by ICP-AES.

To activate CuNW catalysts and measure FE, a gas-tight electrolysis H-Cell (WizMac) separated with the Nafion ion exchange membrane (Sigma Aldrich) was used. The working electrode coated with catalysts was a L-type glassy-carbon electrode (diameter: 5 mm, area: 0.196 cm²) from WizMac. The Pt coil from Pine Instruments was used as a counter electrode. The 4 M KCl Ag/AgCl electrode from Pine Instruments was used as a reference electrode. The impedance of each solution was tested on a Princeton VersaSTAT 4 electrochemistry workstation. After iR correction, all discussed potentials were converted to those against RHE.

The 0.1 M KHCO₃ electrolyte solution was used for every electrochemical CO₂RR. Before CO₂RR, I bubbled CO₂ (Air gas, 99.99%) for 30 min to reach saturation, and I kept purging CO₂ into the cathodic compartment at 15 sccm with stirring a stir bar (1200 rpm) during CO₂RR. The activation of CuNW catalysts was conducted with chronoamperometry (CA) in CO₂-saturated 0.1 M KHCO₃ solution at -1.05 V (RHE) over 1 h. We measured FE by using CA for 30 - 40 min at each applied potential except for the synthesized Cu nanowires (termed Syn-CuNWs) catalysts. The FEs of Syn-CuNW catalysts were measured in 10 min to prevent any activation of CuNW catalysts. For the long-term stability test, the CO₂ saturated 0.1 M KHCO₃ electrolyte was replaced every 12 h and applied pulse potentials (~ -0.97 V (RHE) for 600 s and 0.32 V (RHE) for 10 s) to remove possible surface poisoning from the produced formate^{38,39}. The FEs was measured roughly every 2 - 3 h during the stability test except for during the night shift. The stability test was performed at room temperature and under atmospheric pressure.

Gas product analysis was done with a Shimadzu Tracera gas chromatography barrier ionization discharge 2010 Plus (Shimadzu) equipped with a Restek micropacked GC column. The standard curve of GC-BID was calibrated by five standard gases (Air gas). The carrier gas was helium (Air gas, 99.9999 %). A p-type Hastelloy 6 port sampling loop (1.5 mL) was directly routed to an outlet gas line of gas-tight H cell. 1.5 mL effluence gas was analyzed with the Shimadzu Tracera GC-BID 2010 Plus. The FE was calculated as below:⁴⁰

$$FE_J = \frac{nFv_J Gp_0}{RT_0 i_{total}} \times 100\% (3-1)$$

where:

n = the number of electrons for a given product.

 v_j (vol.%) = The volume concentration of gas products(CO, H₂, CH₄, and C₂H₄) in the effluence gas from the electrochemical cell (GC data)
G (ml/min at room temperature and ambient pressure) = Gas flow rate measured by a ProFlow 6000 electronic flow meter (Restek) at the exit of the electrochemical cell

 i_{total} (mA) = steady-state cell current

 $p_0=1.01 \ge 105$ Pa, $T_0=298.15$ K, F = 96485 C•mol⁻¹, R = 8.314 J•mol⁻¹• K⁻¹

Quantitative NMR (Bruker AV-600) was conducted to analyze the liquid product. Specifically, 0.3 mL of D₂O was added to 0.65 mL of the reacted electrolyte, and 50 μ L of dimethyl sulfoxide (0.512 μ M/mL) was also mixed as an internal standard. The 1D 1H spectrum was measured with a pre-water saturation method.

3.2.4 Electrochemical measurements

Before I carried out OH_{ad} on CuNWs, the CuNWs on the L-type glassy carbon electrode was activated in H-cell with CO_2 saturated 0.1 M KHCO₃ by purging CO_2 gas. Then, the catalysts on the L-type glassy carbon electrode were transferred to a three-electrode cell.

For OH⁻ adsorption reaction, we conducted OH⁻ adsorption reaction CV in 0.1 M KOH at 100 mV/s scan rate with Hg/HgO reference electrode (CH Instrument). The OH⁻ adsorption reaction is described accurately by one electron process as follows⁴¹.

$$Cu^* + OH \rightarrow Cu^*(OH)_{ad} + e^- (3-2)$$

$$Cu + OH \rightarrow Cu(OH)_{ad} + e^{-}(3-3)$$

To calculate the number of OH^2 adsorptions on each Cu planes on the CV scan, the linear background was subtracted⁴². I integrated currents corresponding to the assigned Cu{100} facets, Cu{110} facets, Cu{111} facets, and A-(hkl) by each peak scan time as follows;

$$\frac{\int IdV}{v \times e}$$
 = The numbers of OH adsorption on Cu facets (3-4)

Where:

I (C/s) = the current under OH^- absorption peak corresponding to each Cu facets

dV (V) = voltage of each Cu facets, v (V/s) = scan rate of OH⁻ adsorption CV scan, e = electric charge (1.602 x 10^{-19} C)

For the total current densities and ECSA measurement, the three-electrode cell was used. The working electrode was a glassy-carbon RDE (diameter: 5 mm, area: 0.196 cm^2) from Pine Instruments coated with catalysts. The graphite rod was used as the counter electrode. The double junction Ag/AgCl (the inner filling 4 M KCl and the outer filling 10% KNO₃) electrode from Pine Instruments was the reference electrode. The total current densities were measured from CV scans between 0 V to -1.1 V (RHE) at 50 mV/s with rotating RDE at 1200 rpm in CO₂ saturated 0.1 M KHCO₃. Subsequently, the ECSA of the CuNWs was measured by Pb UPD. The background current was measured in N₂-saturated 0.1 M HClO₄ between 0.26 V to -0.38 V (RHE) at 10 mV/s. In N₂-saturated 0.1 M HClO₄ + 0.001 M Pb(ClO₄)₂ solution at room temperature, the ECSA was carried out by subtracting the background current from the integrated Pb desorption charge on the CV between 0.26 V to -0.38 V (RHE) at 10 mV/s⁴³. A conversion factor of 310 μ C/cm² is based on a monolayer of Pb adatoms coverage over Cu and 2e⁻ Pb oxidation⁴³.

3.2.5 Computational details

The quantum mechanics calculations were carried out using the VASP software at the version of $5.4.4^{44.46}$, with the Perdew, Burke, and Ernzerhof flavor⁴⁷ of DFT. The projector augmented wave method⁴⁸ was used to account for core-valence interactions. The kinetic energy cutoff for plane wave expansions was set to 500 eV, and reciprocal space was sampled by the Monkhorst-Pack scheme with a grid of $3\times3\times1$ and $2\times3\times1$ for Cu(100) and Cu(511), respectively. The vacuum layer is at least 20 Å above the surface. The convergence criteria are 1×10^{-5} eV energy differences for solving the electronic wave function. The Methfessel-Paxton smearing of

second order with a width of 0.1 eV was applied. All geometries (atomic coordinates) were converged to within 0.03 eV Å⁻¹ for maximal components of forces. A post-stage vdW DFT-D3 method with Becke-Jonson damping was applied⁴⁹. The solvation was treated implicitly using the VASPsol⁵⁰ method.

We employed CI-NEB method⁵¹ with five images to find potential energy surface along with the reaction coordinates, and the subsequent dimer method was applied near the saddle point to find the transition state until force converges < 0.01 eV/Å. All transition state has only one imaginary frequency.

All Gibbs free energy includes vibrational contributions of zero-point energy, enthalpy, and entropy. To compare all surfaces, we normalized the Gibbs free energy to its surface area in table 3-1. The Gibbs free energies were calculated at 298 K and 1 atm as outlined in:

$$G = H - T\Delta S = E_{DFT} + E_{ZPE} + E_{solv} + \int_{0}^{298} C_v dT - T\Delta S (3-5)$$

Where E_{DFT} is the DFT-optimized total energy, E_{ZPE} is the zero-point vibrational energy, E_{solv} is the solvation energy. $\int_{0}^{298} C_v dT$ is the heat capacity, T is the temperature, and ΔS is the entropy.

For the surface phase diagram, Gibbs free energy change is calculated at 298 K, pH 7 as outlined:

$$\Delta G_{surf} = G_{surf-sol} - G_{bulk-sol} - NG_{H2O-sol} + n\left(\frac{1}{2}G_{H_2}^{\circ} + k_BT\ln a_{H^+} - eU\right) (3-6)$$

Where G is the Gibbs free energy, kB is the Boltzmann constant, T is the temperature, a_{H+} is the proton activity, U is an applied potential.

			Energy [eV]	Frequency [cm ⁻¹]	ZPE [eV]	Cv [eV]	TS [eV]
		IS	-263.645	3719.04	1.606498	0.170446	0.232887
	C1	TS	-262.971	3643.092	1.473867	0.179751	0.250323
Cy(100)		FS	-263.98	3716.55	1.731384	0.179365	0.249453
Cu(100)		IS	-263.878	2697.653	0.630043	0.167448	0.253563
	C2	TS	-263.45	2757.024	0.613232	0.13664	0.189569
		FS	-264.291	2751.579	0.674542	0.148478	0.22949
Cu(511)	C1	IS	-207.912	3711.546	1.435686	0.159278	0.221053
		TS	-207.204	3762.022	1.348848	0.189453	0.279913
		FS	-208.391	3759.418	1.583465	0.156297	0.230906
		IS	-208.175	2704.296	0.641028	0.162215	0.24363
	C2	TS	-207.709	2709.244	0.617154	0.140325	0.20639
		FS	-208.316	2813.459	0.680842	0.122072	0.179666

Table 3-1. Free energy, Frequency, Zero-point energy, Enthalpy (Cv), Entropy of all states in DFT calculations.

3.3 Result and discussion

3.3.1 Synthesis of CuNWs(Syn-CuNWs) and activation of CuNWs(A-CuNWs)

In a typical synthesis of CuNWs catalyst, 22 mg CuCl₂·2H₂O, 50 mg of glucose, and 150 mg of hexadecylamine were pre-dissolved in 10 mL deionized water $(18.2 \text{ M}\Omega/\text{cm})^{52}$. The mixture was sonicated for 15 min, heated from room temperature to 100 °C, and kept there for 8 h in an oil bath. The Syn-CuNWs were collected by centrifuge and washed five times with hexane/ethanol mixture. The structure of Syn-CuNWs was characterized by transmission electron microscopy, scanning electron imaging (SEI), and powder X-ray diffraction. The PXRD peaks of the prepared products match well with those of the Cu JCPDS (#00-004-0836) in figure 3-2a. The average size of these Syn-CuNWs was determined to be 25 nm ± 7.7 nm in diameter in figure 3-2b.



Figure 3-2. (a) PXRD of Syn-CuNWs, (b) Size of Syn-CuNWs. The size was determined by averaging more than 100 NWs. (c) PXRD of polycrystalline Cu-foil.

High-resolution TEM shows that these NWs have flat surfaces containing surface oxidation and amorphous carbons in figure 3-3a. A fast Fourier transform of the surface of Syn-CuNWs in figure 3-3a exhibits a superimposition of two face-centered cubic (FCC) patterns, i.e. [001] zone axis (T1, twin 1) and [112] zone axis (T2, twin 2)⁵³, indicating the [110] growth direction of the Syn-CuNW with twin planes. Figure 3-3a shows the Cu(220) index, matching with the CuNWs growth direction⁵².



Figure 3-3. TEM characterizations of the Syn-CuNW and A-CuNW. (a) Low magnification TEM image of Syn-CuNWs (insets: schematic illustration (top) and FFT (bottom) of a Syn-CuNW, showing electron beam direction, <110> NW axial growth direction and expressed {100} side

facets), (b) Low magnification TEM image of A-CuNW, (c) HRTEM image of A-CuNW (inset: FFT of the corresponding Cu phase, indicating <110> axial direction and expression of {100} planes on the side surface. (d) HRTEM image of an A-CuNW surface indicating step structure (insert: FFT from yellow box).

To activate the CuNWs surface for generation of rich surface steps, the prepared 10 μ L Syn-CuNWs catalyst ink was deposited on the 5 mm diameter glassy carbon electrode and was subsequently subject to a high reduction bias (V= -1.05 V) over 1 h. After this electrochemical activation, activated CuNWs (termed A-CuNWs) showed highly uneven surfaces in figure 3-3b and figure 3-4.



Figure 3-4. CuNWs structure change after the activation process, (a) Low magnification dark field STEM image of Syn-CuNWs, (b) Low magnification dark field STEM image of A-CuNWs, (c) Low magnification bright field STEM image of A-CuNWs, (d) Dark field STEM image of Syn-CuNWs, (e) Dark field STEM image of A-CuNWs, (f) Bright field STEM image of A-CuNWs, (g) Surface of Syn-CuNWs, (h) High magnification dark field STEM image of A-CuNWs, (i) High magnification bright field STEM image of A-CuNWs.

HRTEM of A-CuNWs after one hour of activation showed zone [01-1] of fast Fourier transform spots. The plane spacing in zone [01-1] of the FFT spots shows 2.08 Å, 1.80 Å and 1.27 Å, which were indexed as Cu{111}, Cu{200} and Cu{220}, respectively^{52,53}. Both the Cu₂O and Cu phases were found on the A-CuNW surface with the <110> axial direction and <100> towards the sides, which suggests a {100}-rich side surface in figure 3-3c and figure 3-5. The Cu₂O observed in HRTEM on the surface of the A-CuNWs was probably due to the instant surface oxidation after removing the reduction potential²², which will convert back to Cu under applied reduction potentials of about -0.8 to -1.1 V⁵⁴. The HRTEM images indicate surface steps in the form of S-[n(100) x m(111)] and S-[n(111) x m(100)] on the A-CuNWs surface in figure 3-3d and figure 3-5f.



Figure 3-5. The highly stepped surface of A-CuNWs after the activation process, (a), (b) FFT on parts of A-CuNW, (c), (d) HRTEM images of the surface of A-CuNW, (e) $[n(001) \times (011)]$ steps on the surface of A-CuNW, (f) $[n(100) \times (111)]$ on the surface of A-CuNW.

I also observed (100) terraces next to n multiple steps of (110) (S- $[n(100) \times (110)]$) in figure 3-5e. Secondary electron imaging from scanning transmission electron microscopy mode also confirms pronounced surface step morphology of the A-CuNWs compared to Syn-CuNWs in figure 3-6.



Figure 3-6. (a) SEI of Syn-CuNWs, (b) SEI of A-CuNWs.

In addition, Pb under potential deposition at room temperature in N₂-saturated 0.1 M HClO₄ + 0.001 M Pb(ClO₄)₂ solution⁴³ in figure 3-7 reveals that the electrochemical surface area of the A-CuNWs is higher than that of the Syn-CuNWs (1.68 m²/g \rightarrow 3.07 m²/g) in figure 3-7. Thus, the surface activating process produced A-CuNWs with stepped surfaces and larger ECSA compared to the Syn-CuNWs catalyst. Besides, electrochemical impedance spectroscopy (EIS) showed that the A-CuNWs catalyst demonstrated similar and slightly lower ohmic resistance (3 Ω less) than that of the Syn-CuNWs in figure 3-8



Figure 3-7. Pb under-potential deposition of Syn-CuNWs (black line) and A-CuNWs (blue line) to extract ECSA measured in N_2 -saturated 0.1 M HClO₄ + 0.001 M Pb(ClO₄)₂ solution at room temperature. The background current (dotted lines) were measured in N_2 -saturated 0.1 M HClO₄.



Figure 3-8. (a, b) Nyquist plot of Syn-CuNWs (black) and A-CuNWs (blue).

3.3.2 Characterization of the stepped surface

To further evaluate the CuNWs surfaces, we conducted a Cu \leftrightarrow Cu₂O redox reaction cyclic voltammetry in 0.1 M KOH from 0.13 V to 0.68 V at 100 mV/s scan rate in figure 3-9. Before the activation process, the Syn-CuNWs catalyst showed OH⁻ adsorption peaks at 0.362 and ~ 0.395 in figure 3-10a, which matches well with the OH⁻ adsorption sites on Cu facets (Cu(OH)_{ad}) reported in the previous studies^{42,55-57}. A very sharp adsorption peak at 0.362 V matches with the OH⁻ adsorption on Cu{100} facet perfectly, and the ~ 0.395 V peak matches with the OH⁻ adsorption on the Cu{110} facet⁵⁵⁻⁵⁷.



Figure 3-9. Redox reaction of Syn-CuNWs and A-CuNWs in 0.1 M KOH at 100 mV/s scan rate. Cu(100) at ~0.362 V, Cu(110) at 0.395 – 0.43 V, Cu(111) at ~0.492 V, and A-(hkl) (high energy steps) at a negative shift from Cu(100)).

Importantly, the A-CuNWs catalyst exhibits an apparent strong OH⁻ adsorption peak at 0.316 V in figure 3-10c. This additional peak (assigned here to A-(hkl)) appears at a more negative potential than those of the low index facets of Cu, indicating stronger OH⁻ adsorption^{41,58}. The stronger OH⁻ adsorption has been suggested to appear on the surfaces with high energy steps^{56,59}. Raciti et al. also reported an OH⁻ adsorption peak (~ 0.33 V) with a negative shift from Cu{100} peak (~ 0.35 V), which they assigned to Cu(211) (S-[3(111) x (100)])⁵⁶. DFT calculations of Cu-O binding energy by Tian et al. also reported that the stepped surface of Cu(311) (S-[2(100) x (111)]) led to stronger Cu-O binding energy (5.17 eV) compared with 5.13 eV Cu(100) and 4.29 eV Cu(111)⁵⁹. These results are consistent with our observations for A-CuNWs and Syn-CuNWs in figure 3-3d and figure 3-5f.



Figure 3-10. Electrochemical characterization of the surfaces of the CuNWs. (a) Redox reaction of Syn-CuNWs and A-CuNWs in 0.1 M KOH, (b-e) Fitted OH⁻ adsorption peaks of Syn-CuNWs (b, inset is a schematic of the corresponding Syn-CuNW structure) and A-CuNWs with different

activation duration: (c): 0.5 h, (d): 1 h and (e): 1.5h. Peaks of different colors represent different facets on the NW surfaces. Blue color - {100} facets, green color - {110} facets, and red color - A-(hkl) (high energy steps), black open circle (original data), yellow open circle (fitted data); (f) Correlation between the portion of surface facet and the activation duration on A-CuNW surface, showing increasing A-(hkl) with longer activation.

The percentage of surface planes on Syn-CuNWs and A-CuNWs catalyst was calculated by integrating each OH_{ad} peaks. I find that compared to Syn-CuNWs, A-Cu NWs catalysts exhibit a considerably high percentage (28.98%) of A-(hkl) surface, while the expressed Cu{100} and Cu{110} were reduced from 67.49% to 57.16% and from 32.5% to 13.85%, respectively, after CO₂RR at -1.05 V for 1 h in table 3-2. To further illustrate the surface characteristics of the CuNWs. I also conducted charge displacement CO adsorption to confirm the formation of the step sites in 0.1 M K₂HPO₄ + 0.1 M KH₂PO₄ (pH 6.8) saturated with CO or N₂ at 0 °C^{37,60,61}. With N₂ purging, there is no visible charge displacement of CO adsorption in figure 3-11.

Table 3-2. The surface portions of OH_{ad} *on each facet of all catalysts.*

Reaction Time	A-(hkl) (%)	Cu{100} (%)	Cu{110} (%)
Before	0	67.49	32.50
10 min	0	73.83	26.16
30 min	17.03	62.38	20.57
1 h	28.98	57.16	13.85
1.5 h	41.12	39.50	19.37
205 h	46.82	31.58	21.58



Figure 3-11. (a) CO adsorption on Syn-CuNWs catalyst and A-CuNWs catalyst in CO-saturated 0.1 M $HK_2PO_4+H_2KPO_4$ (pH 6.8) at 0 °C and HER of A-CuNWs catalyst in N₂ saturated 0.1 M $HK_2PO_4+H_2KPO_4$ (pH 6.8) at 0°C, (b) 1st derivative CO adsorption of Syn-CuNWs catalyst and A-CuNWs catalyst in 0.1 M $HK_2PO_4+H_2KPO_4$ (pH 6.8) at 0 °C, (c) Enlarged small orange box in CO adsorption cyclic voltammetry (CV), (d) Enlarged big orange box in CO adsorption in CV.

In contrast, with CO purging, charge displacement of CO adsorption at \sim -0.33 V corresponding to Cu{100} was found for both Syn-CuNWs and A-CuNWs. Besides, on the A-CuNWs catalyst, I also observed the appearance of a new CO adsorption peak ranging from -0.43

~ -0.55 V in figure 3-11b, d, which is consistent with the charge displacement of CO adsorption on the stepped surface of $Cu^{37,61}$. These results all support a strong correlation between the high energy surface steps on A-CuNWs and its high C₂H₄ selectivity.

3.3.3 Electrochemical CO₂RR

I studied the CO₂RR performance for CuNWs catalyst with a gas-tight H cell by analyzing effluent gas and liquid products at different applied potentials between -0.75 and -1.2 V in CO₂-saturated 0.1 M KHCO₃ (pH 6.8) at room temperature and under atmospheric pressure. To assess the current density and ECSA, I loaded 0.04 mg of Cu NWs catalyst, measured by inductively coupled plasma atomic emission spectroscopy, onto the rotating disk electrode. Because most of the products from CO₂RR of our catalysts were in the gas phase, we focus our discussions of FEs on gas-phase products in table 3-3, 3-4, and 3-5. The performance of the A-CuNWs was compared to commercial Cu foil, commercial Cu NPs, and Syn-CuNWs, respectively. First, I observed that the A-CuNWs (with one hour activation) showed a considerably higher yield of C₂H₄ with an average peak FE_{C2H4} of 69.79 \pm 1.44% at around -1.00 V in figure 3-12c and table 3-3, when compared with the Syn-CuNWs (FE_{C2H4} = 44.65 \pm 2.20%) in figure 3-12b and table 3-4 and the polycrystalline Cu foil (FE_{C2H4} = 22.80 \pm 4.60%).

V (RHE)	H2%	CO%	CH4 %	C2H4 %	Ethanol %	Acetate %	Formate %	Total %
-0.76 ±0.01	74.11 ±16.3 7	15.56 ±11.1 6	0	8.10 ±3.52	0	0	1.53	99.32 ±4.44
-0.94 ±0.00	25.60 ±5.74	4.05 ±0.98	3.19 ±1.87	53.62 ±1.09	0	0	1.51	87.98 ±6.61
-0.98 ±0.00	28.82 ±2.33	3.35 ±1.47	3.18 ±4.40	67.14 ±1.56	1.50	0	0.73	104.75 ±0.73
-1.00 ±0.00	19.90 ±3.39	3.05 ±1.11	7.09 ±2.71	69.79 ±1.44	2.61	1.35	0.43	104.24 ±1.55
-1.06 ±0.00	16.30 ±4.16	1.65 ±1.28	22.22 ±3.26	59.95 ±2.82	3.39	0	0.24	103.77 ±6.78

Table 3-3. FEs for A-CuNWs. Each point was averaged, and the standard deviation was calculated from three independent measurements.

Table 3-4. FEs for Syn-CuNWs. Each point was averaged, and the standard deviation wascalculated from three independent measurements.

V (RHE)	H2%	CO%	CH4%	C2H4%	Total%
-0.89±0.01	63.59±15.01	4.25±0.97	0	22.05±6.02	89.90±9.92
-0.97±0.00	49.02±10.61	4.35±3.06	2.18±1.24	30.76±9.43	86.32±13.64
-1.00±0.00	44.39±7.62	2.23±0.98	6.09±1.49	44.65±2.20	97.38±10.09
-1.03±0.00	51.03±9.74	1.84±1.49	4.29±2.45	34.48±1.75	91.92±7.93
-1.07±0.00	30.44±11.94	1.76±0.69	24.43±11.27	37.25±1.84	93.90±3.00

Table 3-5. FEs for Cu foil. Each point was averaged, and the standard deviation was calculatedfrom three independent measurements

V (RHE)	H2%	CO%	CH4%	C2H4%	Ethanol %	Acetate %	Formate %	Total%
-0.75 ±0.01	94.89 ±2.26	2.04 ±2.95	0	0	0	2.08	4.79	103.81 ±3.82
-0.86 ±0.00	73.87 ±3.17	1.51 ±1.40	0.95 ±0.62	2.17 ±1.09	0	1.68	2.91	83.12 ±3.73
-0.93 ±0.00	77.87 ±11.8 2	6.76 ±5.17	2.42 ±1.22	6.74 ±2.73	0.31	0.46	2.39	96.96 ±8.13
-1.04 ±0.00	46.96 ±4.49	4.36 ±5.59	24.67 ±5.15	22.80 ±4.60	0.91	0.18	0.65	100.53 ±6.71
-1.07 ±0.01	35.59 ±0.62	1.67 ±0.25	40.97 ±2.49	24.81 ±1.38	0.89	0.09	0.22	104.25 ±3.03

I note that the primary CO₂RR products of the polycrystalline Cu foil were found to be CH₄ (24.67 \pm 5.15%) and C₂H₄ (22.80 \pm 4.60%) around -1.04 V in table 3-5, which is consistent with a previously reported CO₂RR of Cu polycrystalline foil⁶⁰.



Figure 3-12. Electrochemical CO₂RR performance. (a) FEs of Cu foil, (b) FEs of Syn-CuNWs, (c) FEs of A-CuNWs (The error bars in c in the Y-direction are the standard deviation of each FE. The error bars in the X-direction are the standard deviation of iR-corrected potential. Each error bar was calculated from three independent measurements), (d) Correlation between A-(hkl) and FEs at ~ -0.99 to -1.00 V (RHE), (e) Stability test of A-CuNW catalysts at corrected potentials ranging from ~ -0.97 to ~ -1.07 V (RHE).

Overall, the A-CuNWs catalyst showed better CO₂RR performance with higher partial current densities of CO, CH₄, and C₂H₄ than the Syn-CuNWs. And the A-CuNWs catalyst demonstrates a higher partial current density of FE_{C2H4} at all applied potentials than Syn-CuNWs catalyst in figure 3-13a. On the other hand, the Syn-CuNWs catalyst exhibits a higher partial current density of HER in figure 3-13d.



Figure 3-13. (a-d) Partial current density of Syn-CuNW and A-CuNW catalysts for each product.

It has been reported that a high surface roughness could lead to enhanced C_2H_4 production¹², so I further compared the FE_{C2H4} between commercial 25 nm Cu NPs and the A-CuNWs. I found

that A-CuNWs showed less surface roughness but still exhibited a FE_{C2H4} about 30% higher than that of the commercial 25 nm Cu NPs (37.08 ± 6.87% FE_{C2H4} at -1.00 ± 0.01 V) in figure 3-14b, which rules out the likely contribution from the sample surface roughness to product selectivity. Hence, I tentatively attribute the high C₂H₄ selectivity observed in A-CuNWs to their highly stepped surface.



Figure 3-14. (a) Surface roughness factor (SRF) of commercial-Cu nanoparticles and A-CuNWs,
(b) FEs for commercial-Cu nanoparticles. The SRF was calculated from CV of electrochemical double-layer from 152 to 202 mV by changing scan rates.

To further confirm the correlation between FE_{C2H4} and the stepped-surface structure A-(hkl), I further compared different products from A-CuNWs with different activation durations and thus different surface portions of A-(hkl). Indeed, a clear correlation was observed between FE_{C2H4} and A-(hkl). Specifically, as the stepped surface A-(hkl) gradually increased from 0 to 40.68%, the FE_{C2H4} correspondingly increased from 47.04 to 71.19% in figure 3-12d. At the same time, I observed decreasing FE_{CH4} and FE_{H2} values with increasing A-(hkl) in figure 3-12d.

Remarkably, these A-CuNWs with stepped surfaces exhibit superior structural and chemical stability during CO₂RR. The A-CuNWs catalyst showed tremendous stability in C₂H₄ production (61% ~ 72% FE_{C2H4} for 205 h at corrected potentials ranging from -0.98 to ~ -1.07 V) in figure 3-12e. In comparison, the Cu foil only showed less than 2 h stability at 20 ~ 34% FE_{CH4} at -1.07 V in figure 3-15.



Figure 3-15. Stability of Cu foil at -1.07 V in 0.1 M KCHO₃.



Figure 3-16. Stability test of A-CuNW catalysts at potential ranging from -0.98 to -1.07 V (RHE) for 198 hours, Top axis indicates corrected potential.

A repeated stability test that lasted 198 hours further confirmed the sustainable high performance of A-CuNWs with 64–79% FE_{C2H4} in figure 3-16. The sustained high FE_{C2H4} suggested a high stability of the A-(hkl) surface steps on A-CuNWs. Additionally, the SEI images confirmed that the A-CuNWs retained their one-dimensional morphology and stepped surface topology after the long-term stability tests in figure 3-17a, b, c.

Indeed, the OH_{ad} spectra of A-CuNWs showed that the A-(hkl) portion remained at a stable range within $45.40 \pm 5.62\%$ for ~200 hours after the initial activation period (~1.5 hours) in figure 3-18a. I also observed that during the stability test, the A-(hkl) continued to increase slightly with the ongoing CO₂RR after the initial 1.5 hours of activation in figure 3-18a, correspondingly led to a further increase in FE_{C2H4} figure 3-18d. The highest FE_{C2H4} (79%) was hence achieved around 24 hours into the reaction during the stability test, which corresponded to an A-(hkl) of around 50% in figure 3-16 and figure 3-18d. Averaging over 16 FE measurements during the stability tests at a potential of around -1 V, I obtained a remarkably high FE_{C2H4} of ~77.40 ± 3.16% in table 3-6. Together, the A-CuNWs demonstrated a remarkably high FE_{C2H4} while maintaining their exceptional stability for 200 hours of continuous operation in a H-cell in table 3-6 and table 3-7



Figure 3-17. (a) Low magnification SEI of A-CuNW catalysts after CO_2RR for 205 h, (b), (c) High magnification SEI of A-CuNW catalysts after CO_2RR for 205 h. (d) OH⁻ adsorption of CuNWs after CO_2RR for 24 h, (b) after CO_2RR for 50 h, (c) after CO_2RR for 205 h. Cu(100) at ~0.362 V (blue color), Cu(110) at 0.395 – 0.43 V (green color), and A-(hkl) (high energy steps_red color) at a negative shift from Cu(100).



Figure 3-18. (a) Correlation between A-(hkl) and FE_{C2H4} over the long-term stability test (x-axis is broken at 2.1 h, 0 - 1.5 h correspond to activation period); (b) Correlation of both A-(hkl) and FEs with activation times at -0.99 V - -1.00 V (RHE); (c) Correlation of both A-(hkl) and FEs with activation times at -1.05 V - -1.07 V (RHE), (d) Correlation of A-(hkl) and FE_{C2H4} including data points from stability tests (indicated by solid red stars).

Table 3-6. Comparison of CO_2RR in peak C_2H_4 production for different Cu-based catalysts in Hcells. The FE_{C2H4} of A-CuNWs was averaged from 16 measurements in the stability tests.

Catalysts	Applied potentials V (RHE)	JC2H4 mA/cm ²	Max FEc2H4	Electrolyte	CO2 Flow rate (sccm)	Source
A-CuNWs	-1.01 ±0.01	~17.3	77.40 ±3.16%	0.1 M KHCO3	15	This work
Cu Nanocube (250 - 300 nm)	-0.95	11.2	45%	0.1 M KHCO ₃	20	(62)
Cu Nanocube (10 - 40 nm)	~ -0.86	6.7	33%	0.1 M KHCO ₃	20	(63)
Plasma treated Cu foil	-0.90	7.2	60%	0.1 M KHCO ₃	30	(14)
Electro- ReDeposited- Cu	-1.20	22.2	39%	0.1 M KHCO3	20	(64)
Branched CuO NPs	-1.05	~17.0	~70%	0.1 M KHCO ₃	60	(65)
Cu-based NPs	-1.10	~10.0	57%	0.1 M KHCO ₃	20	(66)

Catalysts	Applied potential V (RHE)	Stable FE _{C2H4}	Reported Duration (hours)	Electrolyt e	CO2 Flow rate (sccm)	Source
A-CuNWs	-0.97 1.07	61 – 72%	205	0.1 M KHCO3	15	This work
A-CuNWs	-0.98 1.07	64 - 79%	198	0.1 M KHCO3	15	This work
Cu Nanocube (250 – 300 nm)	- 0.95	45%	1	0.1 M KHCO ₃	20	(62)
Cu Nanocube (10 – 40 nm)	- 0.75	~32%	10	0.1 M KHCO ₃	20	(63)
Plasma treated Cu foil	- 0.9	60%	5	0.1 M KHCO ₃	30	(14)
Electro-redeposited Cu	- 1.2	40-45%	5	0.1 M KHCO ₃	20	(64)
CuZn nanoparticles	- 1.3	~30%	8	0.1 M KHCO ₃	20	(67)

3.3.4 Ethylene production

The observation of a long-term stability of the high-index A-(hkl) surface is rather counterintuitive and intriguing, as high-energy surface steps were generally believed to be less stable than the low-index ones. To this end, we sought to assess the stability of the stepped surface under the working conditions. We performed grand canonical DFT calculations based on the Cu(S)-[n(100) x m(111)] stepped surface to construct the surface phase diagram. In figure 3-19a,b show the surface energies for Cu(100), Cu(111) and Cu(511) (Cu(S)-[3(100) x (111)]) as a function of RHE potential. On Cu(100), we find one monolayer (ML) hydrogen (H) for U < -0.07V and 2 ML H for U < -0.83 V for most equilibrium H coverage ($\theta_{\rm H}$). On Cu(511), we find 1 ML H for U < -0.10 V, 1.33 ML H for U < -0.74 V and further increase of H* evoke a severe surface reconstruction. On Cu(111), 1 ML H (U < -0.08 V) is the maximum coverage, which allows a local minimum of H* without any imaginary frequency. At U = $-0.98 \sim -1.06$ V, Cu(511) with $\theta_{\rm H} = 1.33$ has the lowest surface energy compared with the Cu(100) with $\theta_{\rm H} = 2$ and Cu(111) with $\theta_{\rm H} = 1$ in figure 3-19a, b. Therefore, we expect that once the stepped surface is formed, there is no driving force to reconstruct back to the flat Cu(100) surface at working potential, which provides good stability of stepped surfaces.



Figure 3-19. DFT calculations on the stability of the Cu(511) step surface and the formation energy of *OCCHO. (a) Surface phase diagram of Cu(100) and Cu(511) (Cu(S)-[3(100) x (111)])for 0 ML, 1 ML H and the highest stabilized H coverages as a function of potentials at pH 7, (b)

Magnified view of the yellow box in figure 3-19a, (c) CO, and 2CO adsorption energies (ΔG_{ads}) on Cu(100) and Cu(511), The CO+* represents CO and an active site on the surface before the adsorption of CO; the CO* represents the active site with CO adsorption. (d) C1 and C2 pathway on Cu(100) and Cu(511), Transition states for C2 pathway on (e) Cu(100) and (f) Cu(511). Orange, gray, red, and white balls stand for Cu, C, O, and H, respectively.

We also calculated CO adsorption free energies to verify if the stepped surface is beneficial for CO adsorption since the CO population is a key factor for C2+ products. We found that the step on Cu(511) has 0.17 eV higher affinity to a single CO adsorption compared to Cu(100) shown in table 3-8. Besides, the two adjacent molecular CO adsorption can occur cooperatively with 0.44 eV more stable on the step sites on Cu(511) in contrast to Cu(100) where c(2×2)-CO adlayer structure is observed in operando STM study⁶⁸. Therefore, we confirm that the step on Cu(511) can secure a higher local CO surface population, and this facet is also favorable for two adjacent CO adsorption, which is beneficial for C-C coupling.

Table 3-8. CO adsorption energies (ΔG_{ads}), kinetic barriers (ΔG^{\dagger}) and free energy changes (ΔG) for C1, C2 pathways by 1 ML of H*.

	1CO*	$D^* \qquad 2CO^* \qquad \qquad HCC \qquad \\ \rightarrow HCC \qquad \qquad$		CO* COH*	CO*+ $\rightarrow OC$	HCO* CCHO*
	ΔG_{ads}	ΔG_{ads}	ΔG [‡]	ΔG	ΔG‡	ΔG
Cu(100)	-0.21	-0.36	0.53	-0.22	0.44	-0.36
Cu(511)	-0.38	-0.80	0.59	-0.34	0.46	-0.28

Next, we performed DFT to explain the reaction kinetics. The OCCHO* intermediate, an important intermediate toward the production of C2 productions especially at higher overpotentials⁶⁹⁻⁷¹, while the HCO* intermediate can branch out to form either HCOH* for the C1 pathway or OCCHO* for the C2 pathway. We calculated the reaction energy barriers (ΔG^{\ddagger}) and reaction free energies (ΔG) for each pathway, as shown in table 3-8. All frequency contributions are listed table 3-1. For kinetic barrier calculations for the protonation of HCO* intermediate into HCOH*, we introduced a surface water molecule as a proton source at pH 6.8. The reduction of HCO* to HCOH* occurs with $\Delta G^{\ddagger} = 0.53$ eV on Cu(100) and $\Delta G^{\ddagger} = 0.59$ eV on Cu(511), respectively. So the Cu(511) has 0.06 eV higher reaction barrier from HCO* to HCOH*, which is ten times slower than that on the Cu(100) at 298 K. On the other hand, despite the fact that the high stability of 2CO* configuration, the kinetic barrier for C-C coupling from CO*+HCO* toward OCCHO* (C2 pathway) on Cu(511) is only 0.02 eV higher compared to that on Cu(100), so only two times slower than that on Cu(100). We also performed DFT calculations for hydrogen binding energy (HBE) on Cu(100), and various adsorption sites on Cu(511) to estimate HER activity based on the fact that low HER activity for Cu is attributed to the weak HBE⁷². The HBE for Cu(100) are -0.31 eV (4 fold), respectively. On the other hand, on Cu(511), we considered 8 H* binding sites, and all of them have less HBE compared to Cu(100) in figure 3-20, which indicates the suppression of HER on Cu(511).



Figure 3-20. The H binding energies of eight possible binding sites on Cu(511). Cu atoms on the step are indicated by red.*

Thus, we suggest that the high local population of 2CO*, the higher barrier for the C1 path on Cu(511) and the slower HER are the key factors that underlie the enhancement in C2 production observed on A-CuNWs. These results are all consistent with the experimental observations that an increasing surface ratio of the stepped surface A-(hkl) led to an increase FE_{C2H4} and a decrease in both FE_{CH4} and FE_{H2} in figure 3-12d and figure 18b,c. In addition, the stronger OH⁻ adsorption on A-CuNWs can also induce longer H₂O adsorption residence times on the surface of Cu, which leads to the preference of hydrocarbon products (for example, C₂H₄) over alcohol products (for example, ethanol), which share a common intermediate with C₂H₄ (refs.^{73,74}). This is consistent with the observed low ethanol production for A-CuNW catalysts in table 3-3.

3.4 Conclusion

In conclusion, I report here that CuNW catalysts with a highly stepped surface exhibit a high FE_{C2H4} (77.40±3.16%) that is stable for ~200 hours in H-cells. Coupled with structural and electrochemical surface characterizations of A-CuNWs, our DFT calculations showed that the stepped surface [3(100)×(111)]) exhibits a high local population of 2CO* and a higher barrier for the C1 path compared with that for Cu(100), which leads to a higher product selectivity towards C₂H₄. These findings suggest an effective approach to engineer catalyst surfaces for high reactivity, high selectivity and high stability under operando conditions.

3.5 Chapter 3. Reference

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4 Chapter 4. Summary and Outlook

4.1 Concluding remarks

This dissertation demonstrates highly active defect sites on the copper catalysts for the electrochemical CO_2 reduction reaction. Electrochemical CO_2 reduction to value-added chemical feedstocks is of considerable interest for renewable energy storage and renewable source generation while mitigating CO_2 emission from human activity.

Copper represents an effective catalyst in reducing CO_2 to hydrocarbons or oxygenates but is often plagued by low product selectivity and limited long-term stability. Thus, the development of highly active catalysts at low overpotential is desired for electrochemical CO_2 reduction.

In chapter two, the high-yield synthesis of unique star decahedron copper nanoparticles electrocatalysts displaying twin boundaries and multiple stacking faults leads to low overpotentials for methane and high efficiency for ethylene production. Particularly, star decahedron copper nanoparticles show an onset potential for CH₄ production lower by 0.149 V than commercial copper nanoparticles. More impressively, star decahedron copper nanoparticles demonstrate a Faradaic efficiency of $52.43\% \pm 6.87$ for C₂H₄ production at -0.993±0.0129 V. Quanterm mechanic theory indicates that the surface stacking faults and twin defects increase CO binding energy, leading to the enhanced CO₂RR performance on star decahedron copper nanoparticles.

In chapter three, the stepped surfaces on the activated copper nanowires have been generated via a simple in-situ electrochemical activation. The copper nanowires with rich surface steps exhibit remarkably high faradaic efficiency for C_2H_4 that shows Faradaic efficiency toward ethylene (FE_{C2H4}>70%), as well as exceptionally high stability for ~200 hours. Moreover, our comprehensive experimental measurement and theoretical analysis demonstrate that stepped sites having n rows of (100) terraces next to n rows of (111) steps on the surface of A-CuNWs catalyst

are responsible the observed dramatic performance enhancement. These steps are thermodynamically favored compared to Cu(100) under operating conditions, and the stepped surface favors C2 products by suppressing C1 pathway and hydrogen production.

4.2 Future outlook

Electrochemical and photocatalytic systems have been rising to reduce CO_2 to alternative fuels such as ethylene and ethanol. The electrochemical CO_2 reduction system remains a few steps more to reach the industrial level electrochemical CO_2 reduction. However, the photocatalyst system for artificial photosynthesis is still at the initial stage even though the photocatalyst system is considering the best candidate for CO_2 conversion in our society because of no need for applied potentials and electrolytes. The extremely low efficiency of CO_2 conversion(~µmol g⁻¹ h⁻¹) from the photocatalyst system at cutting edge technology is a primary challenge to develop the closedloop artificial photosynthetic system.

Improving catalysts research categorizes into three main parts: 1) design catalysts and test catalysis, 2) characterize catalysts and catalysis, 3) proving the catalysis principle. The balanced those three parts have made significant progress in catalysts research. #1 and #2 depends on insitu and ex-situ experiments. The proving principle is mainly based on quantum mechanic theory because catalysis is all at the atomic scale. However, there is always a gap between complex experimental catalysis and simple theoretical quantum mechanics because we can take only a small part of experimental data for modeling quantum mechanics and stipulate experimental variations as fixed.

Thus, we can understand parts of catalysis or misunderstand catalysis, which are chronic problems in catalysts research. Embodying all possible experimental variables of catalysis into

quantum mechanics theory is a solution to reduce the gap between experiments and theory. However, the computational capacity and required calculation time at the current level theory limit the numbers of considering variables in quantum mechanics theory. The effective way to establish feasible quantum mechanics calculations as experimental environments scales is to divide experiments into small pieces of quantum mechanics conditions. Furthermore, by combining the experimentally confirmed quantum mechanics data into a whole complete piece again, we can reflect all possible experimental variables in quantum mechanics theory. Deep learning could be a method to build the entire work from divided small pieces of quantum mechanics data and experimental data. The well developed deep learning model could directly correlate the anticipation from quantum mechanics theory with complex experimental conditions. This model will uncover the hidden catalysis reactions and variables, enhancing our understanding of the complicated CO₂ conversion reaction. Thus, the trained deep learning model could drive challenging photocatalyst for the artificial photosynthetic system to the well organized industrial level photocatalysis because the chance to solve scientific issues of catalysis has taken root in the level of understanding them.