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Calcium fluoride as a dominating matrix for quantitative analysis by laser ablationinductively coupled plasma-mass spectrometry (LA-ICP-MS): A feasibility study

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20 Abstract

Calcium fluoride formed by the reaction between ammonium bifluoride and calcium chloride was investigated as a dominating matrix for quantitative analysis by laser ablation inductively coupled plasma mass spectrometry (LA-ICP-MS). Transformation from a solid sample to the calcium fluoride-based matrix permitted quantitative analysis based on calibration standards made from elemental standards. A low abundance stable calcium isotope, i.e. ⁴⁴Ca⁺, was monitored as the internal standard for quantitative analysis by LA-ICP-MS. Correlation coefficient factors for multiple elements were obtained with values over 0.999. The results for multiple elements in a certified reference material of soil (NIST SRM 2710a) agreed with the certified values in the range of expanded uncertainty, indicating the present method was valid for quantitation of elements in solid samples.

Keywords: ammonium bifluoride, calcium fluoride, matrix-matching, calibration, LA-ICP-MS,
 quantitative analysis

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1. Introduction

Since the commercial availability in the early 1980s, inductively coupled plasma mass spectrometry (ICP-MS) has been increasingly adopted in inorganic chemical metrology as one of the most accurate quantitative analytical approaches [1]. The measurement by ICP-MS contributed to 56 out of 61 international comparisons organised by the working groups of Consultative Committee for Amount of Substance: Metrology in Chemistry and Biology (i.e. CCQM) since 1998. This could be attributed to the facts that ICP-MS has multiple merits for quantitative analysis, such as capability for simultaneous multi-elemental analysis with quite low instrumental detection limits, robustness permitting introduction of samples with various matrices, capability for overcoming spectral and non-spectral interferences, and so on. On the other hand, laser ablation (LA) had been applied to various research fields as an effective approach for introducing solid samples into the ICP-MS since the mid 1980s [2-11]. However, there are almost no reports on quantitative LA-ICP-MS analysis for chemical metrology activities, such as participating international comparisons or developing certified reference materials (CRMs). The major reason could be attributed to the fact that there was not a well-established calibration strategy applicable to a sample independent of the matrix [9], i.e. calibration strategy is still a key issue for quantitative elemental analysis by LA-ICP-MS.

External calibration (with or without internal standard), standard addition, and isotope dilution are major strategies for quantitative analysis by ICP-MS [12]. In solution-based quantitative elemental analysis, the solution uptake rate could be well controlled by using a stable nebulizer with or without the assist of a solution pump, while the samples and the standards could be made in the same matrix. in solid-sample-based LA-ICP-MS quantitative elemental Similarly, analysis, the sample-introduction rates between the sample and the standard should be identical or could be properly corrected with an internal standard. Furthermore, the matrix of the sample and the standard should be matched so that the signal responses between the sample and the standard are identical, thereby achieving accurate and precise results. Standards with an identical or similar matrix with the samples have been investigated for quantitative results of elements in various sample matrices by LA-ICP-MS, such as bones, minerals, and human teeth [13-17]. Lithium borate glasses had been investigated as a candidate calibrating strategy for analyzing samples of various matrix [18-22]. In these works, lithium borate acted as a dominating matrix and improved the capability for

66 quantitative analysis by LA-ICP-MS. Due to a high temperature (around 950 to 1150 $^{\circ}$ C) is 67 required for making lithium borate glasses, crucibles made of platinum alloys are usually used as the 68 heating vessels for making lithium borate glasses. Contamination from the crucibles can be 69 problematic for quantitative analysis of some elements by LA-ICP-MS [19].

Strategies for quantitative analysis [23, 24] as well as for ablation mechanisms of various matrices have been established for LA-ICP-MS [25-27]. Poly-methyl-methacrylate (PMMA) binder with cesium as an internal standard and silicon-matrix standard solutions have been shown to be effective for quantitative analysis of some elements in solid samples by LA-ICP-MS [23, 24]. However, homogeneity of samples prepared with the PMMA binder needed to be improved for better reproducibility [23], while calibration based on silicon-matrix solution standard required that the concentration of silicon in the sample should be separately determined prior to the analysis of other elements [24]. Slurry-based standard addition and isotope dilution had been reported as an effective calibrating strategy for quantitative analysis of soil samples [28]. However, the principles of standard addition and isotope dilution required to prepare multiple sub-samples (spiked and non-spiked) for each sample and may limit the throughput of sample preparation.

In this work, calcium fluoride was investigated as a dominating matrix for the quantitative analysis of elements in soil samples by LA-ICP-MS based on elemental calibration standards made from solution standards. Traceability confirmation and uncertainty evaluation of the results were addressed for its potential application in chemical metrology. Multiple articles had presented ammonium fluoride or ammonium bifluoride as a reagent for removing silica in solid samples prior to the analysis [29-31]. In this work, ammonia bifluoride was used as a reagent providing fluoride ion to form calcium fluoride.

89 2. Experimental

2.1. Instrumentations

91 The LA-ICP-MS measurements were carried out with a J200 LA instrument (Applied Spectra Inc., 92 Fremont, CA) and an Aurora Elite model ICP-MS instrument (Bruker Cop., Bremen, Germany). 93 The J200 LA instrument was equipped with a 266 nm Nd:YAG laser. The operating conditions of 94 the LA -ICP-MS were selected after careful optimization of each parameter to obtain sufficient and 95 reproducible signal intensities for elements of interest. In order to facilitate the measurement of

complex matrix samples, the ICP-MS was operated at normal sensitivity mode. An automatic
presser (3630 X-Press®, SPEX, Metuchen, NJ) with a 13.1 mm dia. die set were used for making
pellets of solid samples. A Lindberg/Blue MTM model electrical furnace (Thermo Fisher Scientific,
Asheville, NC) was used for heating during sample pretreatment. An analog vortex mixer from
VWR International (Radnor, PA) was used for mixing the sample and the chemicals during sample
pretreatment. A Delta Range[®] model electronic balance from Mettler Toledo (Columbus, OH) was
used for gravimetric sample preparation.

2.2. Chemicals and materials

A certified reference material of soil (SRM 2710a) from the National Institute of Standard and Technology (NIST, Gaithersburg, MD) was used for optimization of sample pretreatment procedure as well as for confirming the validity of the proposed approach.

High purity ammonium bifluoride (ABF, 99.999% trace metals basis) and calcium chloride (anhydrous powder, 99.99 % trace metals basis) from Millipore Sigma Corp., (St. Louis, MO) were used for producing calcium fluoride matrices. A multi-element standard solution (Supelco ICP multi-element standard solution IV) was purchased from Millipore Sigma. The concentrations of Mg, Al, Mn, and Fe were traceable to NIST SRMs 3131a, 3101a, 3132, and 3126a, respectively.

Flat-bottom perfluoroalkoxy alkane (PFA) reaction vessel sets (7-mL vial with enclosure) from
Savillex (Eden Prairie, MN) were used for sample pretreatment.

2.3. Procedure for sample pretreatment

Sample weighing was carried out with the electronic balance operated with a readability of 0.1 mgand a maximum capacity of 101 g. Typical procedure for treatment of the samples is as follows.

First, approximately 0.3 g of ABF and 0.05 g of initial solid sample (e.g. NIST SRM 2710a) were respectively weighed and placed into the PFA vial. After the addition of 0.5 mL of pure water, the PFA vial was firmly capped and placed on the vortex mixer for one minute. Then, approximately 0.65 g of 40 % (w/w) calcium chloride solution was added into the PFA vial, which was re-capped and put on the vortex mixer for one additional minute. After that, the PFA vial was uncapped and placed into the electrical furnace. Finally, the sample in the PFA vial was heated to 130 $^{\circ}$ C for two hours followed by 230 $^{\circ}$ C for one hour.

 After cooling, the sample was removed from the PFA vial and grounded to fine powder (with a diameter around or less than 10 μ m, confirmed with an optical microscope), which was pressed into a pellet at seven tons of pressure with holding time of four minutes. The sample pellet was analyzed for elemental content with LA-ICP-MS.

Samples for procedure blank were obtained in the same way as described above without the addition of the initial solid sample. Calibration standards with multiple concentration levels were also obtained in the same way by addition of various quantities of elemental standard solutions instead of the initial solid sample in the aforementioned procedure.

3. Results and discussion

3.1. Reaction in the procedure of sample pretreatment

Calcium fluoride was chosen as the matrix for quantitative analysis by LA-ICP-MS because calcium has multiple low-abundance stable isotopes (42 Ca, 43 Ca, 44 Ca, and 46 Ca; 0.6 %, 0.1 %, 2 %, and 0.004 %, respectively), which could be measured as candidate internal standards for various sample-to-matrix mixing levels. Meanwhile, a stable precipitate of calcium fluoride could be easily obtained due to its quite low solubility product at a level of 10^{-11} (mol/L)³ order. In addition, calcium fluoride is a stable, non-hydroscopic (i.e. without swelling water from the air) compound and permits making a durable sample pellet for the analysis by LA-ICP-MS.

As mentioned above, ABF and calcium chloride were added for sample pretreatment. The
reaction between ABF and calcium chloride could be expressed with Eq. (1).

$$NH_4HF_2 + CaCl_2 \rightarrow NH_4Cl + HCl \uparrow + CaF_2 \downarrow$$
(1)

In a preliminary experiment, it was found that the CaCl₂ residue resulted in apparent swelling of the sample pellets by absorption of the water vapour from the air. Therefore, a slight (ca. 5 %, mole ratio) excess quantity of ABF in comparison to that of calcium chloride was added to completely convert calcium chloride to calcium fluoride. Based on the solubility product of calcium fluoride in water, the concentration of residual F and Ca²⁺ after precipitation reaction were both under mmol/L. Therefore, the production efficiency of calcium fluoride was over 99.9% considering the starting concentrations of NH₄HF₂ and CaCl₂.

 After the reaction, water was evaporated to obtain a solid sample. Temperature for evaporation was investigated in the range from 100 °C to 230 °Cin steps of 10 °C. The results showed that the evaporation at a temperature above 140 °C caused splashing of the sample. By contrast, a temperature under 140 $^{\circ}$ C provided a mild evaporation without splashing of the sample but took a longer time to obtain a dry solid sample. Therefore, the samples were heated at 130 °C for two hours to evaporate the majority of water and further heated at 230 $^{\circ}$ C for one hour to obtain a dry solid sample. Taking into consideration the melting temperature of the PFA material of the vial, temperature over 240 $^{\circ}$ C was not investigated.

Raman spectroscopy was performed to confirm the chemical structure of the solid sample obtained by the reaction outlined in Eq. (1). The spectra in Fig. 1 show that the typical peaks for ABF (i.e., peaks at ~1685 cm⁻¹) and calcium chloride (i.e., peaks at ~1638 cm⁻¹ and ~3429 cm⁻¹) disappeared after the reaction, while the peaks for calcium fluoride (i.e., peaks at ~321 cm⁻¹) and ammonium chloride (i.e., peaks at ~1708 cm⁻¹) were observed. These results indicate that the major matrix after the reaction was a mixture of calcium fluoride and ammonium chloride, which were independent of temperature for evaporation in the range from 100 °C to 230 °C.

171 In the present experiment, the reaction between NH_4HF_2 and $CaCl_2$ was dominating. The sample 172 powders were trapped by the resulting NH_4Cl and CaF_2 .

4 3.2. Representative signal intensities for magnesium and calcium in a calibration standard

For quantitative analysis, chemical composition of the sample ablated should be representative of the bulk sample. In order to confirm the minimum number of data points required for quantitative analysis, the results for signal intensities of ${}^{24}Mg^+$ and ${}^{44}Ca^+$ in a calibration standard are plotted in Figs. 2 (a) and (b), whereas the results for the signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$ are plotted in Fig. 2(c). The bars shown in Figs. 2 (a) to (c) indicate the standard uncertainties, which were obtained by dividing the standard deviation with the square root of the number of data points. In principle, the standard uncertainty of a mean value of measurement depends on the standard deviation and the number of data, i.e. the more data, the less standard uncertainty. However, when the number of data was large enough, the contribution of increased data points could be negligible. The results all were obtained after a pre-ablation to exclude possible surface contamination of the pellet.

In Figs. 2 (a) to (c), the plots from the low number of data to the high number of data were respectively obtained by considering 5 to 110 (with a step size of 5) sets of data. In Fig. 2 (a), the results for ²⁴Mg⁺ obtained with various numbers of data agreed with one another in the range of their standard uncertainty. The standard uncertainty decreased with the increase in the number of data from 5 to 60, whereas the improvement in standard uncertainty was quite slight with further increase of the number of data from 60 to 110. The reason can be attributed to the contribution of number of data, approximately 0.45 $(1/\sqrt{5})$, 0.13 $(1/\sqrt{60})$, and 0.10 $(1/\sqrt{110})$ respectively for a number of 5, 60, and 110. The results for ${}^{44}Ca^+$ shown in Fig. 2 (b) were similar to the results for ${}^{24}Mg^+$ in Fig. 2 (a). In Fig. 2 (c), the results for signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$ showed that a stable value with a small uncertainty (relative uncertainty close to or lower than 1 %) could be obtained when the number of data points was over 60. Therefore, each sample or standard in the following experiment was analysed to obtain at least 60 sets of data for quantitative analysis.

198 Dependence of the relative standard uncertainty on the number of data points is plotted in Fig. 3. 199 As can be seen from Fig. 3, the relative standard uncertainty for each parameter decreased with the 200 increase of number of data points. The relative standard uncertainty for signal intensity ratio of 201 $^{24}Mg^+$ to $^{44}Ca^+$ showed the lowest value for each number of data points over 40, indicating the 202 improvement of measurement precision by internal standard correction.

3.3. Linearity of the calibration curves

The concentration of an element of interest in a solid sample was quantitated based on a calibration curve established using multiple standards made from elemental solution standards. The results for signal intensities of $^{24}Mg^+$, $^{27}Al^+$, $^{55}Mn^+$, and $^{57}Fe^+$ in the calibration standards are summarized in Table 2, along with the slope, the intercept, and the correlation factor for the calibration curves.

In Table 2, the signal intensities for each element in the calibration Standards 2 to 4 were significantly higher than in Standard 1 (i.e. blank). The correlation factor for each element was better than 0.999, showing very good linearity of the calibration curve. Detection limits were calculated as the concentrations corresponding to 3-fold the standard deviations of 10-times measurement of Standard 1. The method detection limits for Mg, Al, Mn, and Fe were respectively 2.0, 1.7, 0.8, and 22 μ g g⁻¹, giving the sample-to-Ca ratio was 0.1.

217 3.4. Analytical results of the elements in NIST SRM 2710a

The method developed in this work was applied to the quantitative analysis of elements in a soil CRM, i.e. NIST SRM 2710a. As the internal standard, the contribution of the contents of Ca in the sample was also considered, which was negligible (< 0.5 %) in comparison to the contents of Ca introduced as calcium chloride for sample preparation. The observed values for the elements in NIST SRM 2710a are summarized in Table 3 with the certified values. In Table 3, both the certified values and the observed values are given as the (Mean \pm expanded uncertainty), with a coverage factor (k = 2) corresponding to an interval having a level of confidence of approximately 95 %. Uncertainty estimation was carried out following the guide to the expression of uncertainty in measurement [32]. The major factors considered for the uncertainties in the observed values were the linearity of the calibration curve (the slope and the intercept) and the measurement of signal intensity in the sample.

In Table 3, $\Delta M/\Sigma U$, i.e. $(M_o-M_c)/(U_o+U_c)$ is given as a parameter for evaluating the extent of agreement between an observed value and a certified value. For this parameter, M_o and M_c are the means of an observed value and a certified value, respectively, while U_o and U_c are the expanded uncertainty of an observed value and a certified value, respectively. A value of Δ $M/\Sigma U$ in the range of [-1, 1] indicates that the observed value was in good agreement with the certified value.

In Table 3, two sets of observed values (A and B, respectively) were obtained with two independent sample pellets made with different sample-to-Ca ratios. The $\Delta M/\Sigma U$ values for Al (set A), Mn (sets A and B), and Fe (sets A and B) were in the range of [-1, 1], indicating good agreement between the observed values and the certified values. By contrast, the $\Delta M/\Sigma U$ values for Mg (sets A and B) and Al (set B) were out of the range of [-1, 1], indicating less agreement between the observed values and the certified values. One of the reasons for such disagreement might be the fact that only a minute portion (roughly 1/50 000) of the sample pellet was subjected to the analysis by LA-ICP-MS, therefore, the inhomogeneity of different elements in the initial sample powder may be ineligible. According to the certificate of NIST SRM 2710a, the homogeneity tests were based on the analysis of at least 170 mg of sample powders, which was over 150 000 folds than the quantity of sample used for obtaining one set of data in the present work. Since the dominating

matrix in the present work was calcium fluoride with ammonium nitrate, the matrix effect due to arelative minor difference in sample mass could be negligible.

The metrological traceability of the results was ensured by using multiple concentration levels of calibration standards made from a multi-element standard solution with elemental concentrations traceable to NIST SRMs. All of the sample and standard pretreatment operations were carried out based on a gravimetric method by using an analytical balance.

3.5. Comparison of quantitation strategy used in the present work and selected references

A comparison of quantitation strategies used in this work with those used in multiple literature references is summarized in Table 4. It is notable that the standards for calibration curves described in Refs. 13 to 17 were respectively matrix-matched with the samples to ensure better quantitative results. By contrast, calcium fluoride was introduced as an additional matrix for the measurement of soil sample in this work; calibration standards made from elemental solutions could be used for quantitative analysis of the elements in soil sample. The precision and correlation coefficient of calibration curves measured in this work were comparable to or better than the values previously reported.

4. Conclusions

Calcium fluoride was investigated as a dominating matrix for quantitative analysis of elements in solid samples by LA-ICP-MS. Transformation from a soil sample to the calcium fluoride matrix permitted quantitative analysis based on calibration standards made from elemental solutions. A low abundance stable calcium isotope, i.e. ⁴⁴Ca⁺ providing moderate signal intensity comparable to the elements of interest, was measured and used as the internal standard for quantitative analysis by LA-ICP-MS. Linearity with good correlation coefficient (> 0.999) was obtained for the calibration curves of multiple elements. The results for a soil sample, NIST SRM 2710a, agreed with the certified values, indicating that the present method could be a reliable candidate for quantitative analysis of the elements in solid sample by LA-ICP-MS. The possibility of ensuring metrological traceability and evaluating uncertainty of the results permits the application for chemical metrology purposes.

The whole process of the present method takes several hours, which is longer or comparable to

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276 lithium borate fusion and microwave-assisted acid digestion. Due to a relatively lower temperature 277 is required for heating, the present method permits the use of PFA and PTFE vessels for sample 278 preparation, which contributes to a better control of procedure blank. The solid samples are more 279 stable and have a much smaller size than a sample solution obtained by acid digestion; this feature is 280 a merit for long term monitoring and remeasurement for quality control.

Calcium was used as the internal standard in the present work. Special attention should be paid to spectral interferences of calcium isotopes to ensure the accuracy of the results. The concentration of calcium in the sample should be negligible in comparison to the quantity of calcium introduced as the matrix or precisely quantified and considered for internal standard correction.

Four elements, i.e. Mg, Al, Mn, and Fe, were discussed in the present work from the viewpoint of quantitative analysis. Based on the results obtained by adding multiple levels of sample quantities (i.e. sample to CaF_2 ratio), good linearity with a correlation coefficient value over 0.999 was also observed for Sc (5.3 %), Ti (0.8 %), V (0.9 %), Cr (3.6 %), Co (4.8 %), Ni (2.1 %), Cu (1.3 %), Zn (2.0 %), Ge (2.6 %), Rb (2.4 %), Sr (1.1 %), Y (4.6 %), Zr (5.7 %), Ru (9.7 %), Pd (8.9 %), Ag (1.2 %), Cd (1.1 %), In (2.2 %), Ba (1.5 %), La (3.3 %), Ce (5.8 %), Pr (4.7 %), Nd (7.0 %), Sm (5.5 %), Eu (2.2 %), Gd (2.9 %), Tb (5.9 %), Dy (7.2 %), Tl (3.8 %), Pb (1.4 %), Th (3.9 %), and U (1.6 %), respectively, where the value in the parentheses following each element is the typical relative standard deviation of the signal intensity observed in the same conditions as those used for "Observed value B" in Table 3. However, due to the range of concentrations for these elements, additional optimization of the calibrating standards is required for quantitative analysis. The works about quantitative analysis of these elements are still in progress and the authors will try to publish the results in the near future.

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2	402	Table 1	
3 4	403	Operating conditions of LA -ICP-MS.	
5	404		
6	405	Laser ablation	J200 LA
8	406	Wavelength	266 nm
9	407	Energy per pulse	20 mJ
10	408	Beam diameter	80 µm
12	409	Pulse repetition rate	10 Hz
13	410	Scan rate	$100 \mu\text{m s}^{-1}$
14	411	Line-to-line distance	400 um
15 16	412	Pre-ablation	45 s
17	413	Lines per pellet	6
18	414	Line-to-line delay	15 s
19 20	415	ICP-MS	Aurora Elite
20	416	REpower	1400 W
22	417	Plasma gas flow rate	Ar 14 $I_{\rm min}^{-1}$
23	418	Auxiliary gas flow rate	$Ar = 1.00 \text{ L} \text{ min}^{-1}$
24 25	410	Carrier gas flow	$\operatorname{Ar} 1.4 \mathrm{L} \mathrm{min}^{-1}$
26	410	Scanning mode	Deak hopping
27	420	Dwell time per isotope	5 ms
28 29	421	Data acquisition mode	Time resolved (TP Λ)
30	422	Data acquisition mode	
31	423		
32 33	424		
34 35	425		
36 37	426		
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Table 2	
Signal intensities for the elements in calibration standards obtained by LA-ICP-MS.	

Ctore dowd	Element-to-Ca	Signal intensity ^a / CPS (after internal standard correction by using $^{44}Ca^+$ signal intensity)											
Standard	ratio (×10 ⁻⁶)	$^{24}\mathrm{Mg}^{+}$		²⁷ Al ⁺			⁵⁵ Mn ⁺			⁵⁷ Fe ⁺			
1	0.000	23300	±	500	1500	±	100	1600	±	300	46100	±	1400
2	0.401	2449000	±	11000	727000	±	8000	3584000	±	170000	689000	±	7000
3	0.839	5189000	±	28000	1523000	±	10000	7839000	±	387000	1393000	±	18000
4	1.251	7684000	±	66000	2266000	±	12000	10970000	±	769000	2000000	±	11000
5	1.663	9954000	±	58000	2975000	±	19000	14437000	±	219000	2609000	±	17000
Slope		6011000		1793000		8685000		1542000					
Intercept		65910		8979			150800		66620				
Correlation factor		0.9	9998		0.9999		0.9992		0.9998				

a, Mean \pm standard uncertainty.

Table 3

Element		Concentration ^{<i>a</i>} / %		Δ M/ Σ U d
Element	Certified value	Observed value A ^b	Observed value B ^c	Observed value A Observed value B
Mg	0.734 ± 0.038	0.654 ± 0.038	0.657 ± 0.030	-1.05 -1.12
Al	5.95 \pm 0.05	5.92 ± 0.29	5.53 ± 0.28	-0.09 -1.27
Mn	0.214 ± 0.006	0.166 ± 0.077	0.172 ± 0.052	-0.58 -0.72
Fe	4.32 ± 0.08	4.33 ± 0.12	4.37 ± 0.13	0.07 0.25

Analytical results of the elements in NIST SRM 2710a.

a. Mean \pm expanded uncertainty, k = 2. b. Sample-to-Ca ratio, 0.100. c. Sample-to-Ca ratio, 0.150.

d. $\Delta M/\Sigma U$, i.e. $(M_o-M_c)/(U_o+U_c)$; M_o and M_c , Means of observed value and certified value, respectively; U_o and U_c , Expanded uncertainty of observed value and certified value, respectively.

Table 4

A comparison of the present work with reported methods for quantitation analysis.

Ref. No.	Element	Sample	Standard	Process for making calibrating standard	Typical precision / RSD	Correlation coefficient of calibration curve
Ref. 13	Pb	Bone	Bone CRM	Pressed pellets	10-20%	\mathbf{NA}^{a}
Ref. 14	Co, Ni, Cu, Ga, Zn, Se, Pb	Iron sulphide	Element + Pyrite (iron sulfide)	Welding and re-solidification	<15%	NA^{a}
Ref. 15	Mg, Al, V, Mn, Zn, As, Sr, Rb, Cd, Ba, Hg, Pb	Fish dorsal spine	Hydroxyapatite (calcium phosphate)	Coprecipitation and pressed pellets	1.6-24%	0.9690-0.9997
Ref. 16	Al, Ba,La, Sr	Human teeth	Elements + Human teeth	Solution-standard spiking, drying, and pressed pellets	2.1-4.2%	0.9991-0.9996
Ref. 17	Rare earth elements	Scheelite (calcium tungstate)	Elements + Tungstate	Solid-state reaction and pressed pellets	<4%	>0.9999
Present work	Mg, Al, Cu, Fe	Soil+CaF ₂	Elements + CaF_2	Coprecipitation and pressed pellets	<5%	>0.999

a. Not available.



Fig. 1 Raman spectroscopic results of solid samples obtained in the present work at different evaporating temperatures. (1) Sample, evaporating temperature, 100 °C; (2) Sample, evaporating temperature, 140 °C; (3) Sample, evaporating temperature, 170 °C; (4) Sample, evaporating temperature, 200 °C; (5) Sample, evaporating temperature, 230 °C; (6) Standard, NH₄Cl; (7) Standard, CaF₂; (8) Standard, ABF; (9) Standard, CaCl₂.

^a The signal intensity for each sample was normalized to its largest signal intensity.



Fig. 2 Results for ${}^{24}Mg^+$ and ${}^{44}Ca^+$ in a calibration standard measured by LA-ICP-MS (bar, standard uncertainty).

(a) Signal intensity of ${}^{24}Mg^+$, (b) Signal intensity of ${}^{44}Ca^+$, (c) Signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$.



Fig. 3 Dependence of relative standard uncertainty on the number of data points.

• Signal intensity of ${}^{24}Mg^+$, • Signal intensity of ${}^{44}Ca^+$, • Signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$.

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3	1	Calcium fluoride as a dominating matrix for quantitative analysis by laser ablation-inductively
4 5	2	coupled plasma-mass spectrometry (LA-ICP-MS): a feasibility study
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8 9	4	Yanbei Zhu ^{a,b,*} , Jhanis J. Gonzalez ^{a,c} , Xinyan Yang ^{a,d} , George CY. Chan ^a , Xin He ^e , Robert
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20 Abstract

Calcium fluoride formed by the reaction between ammonium bifluoride and calcium chloride was investigated as a dominating matrix for quantitative analysis by laser ablation inductively coupled plasma mass spectrometry (LA-ICP-MS). Transformation from a solid sample to the calcium fluoride-based matrix permitted quantitative analysis based on calibration standards made from elemental standards. A low abundance stable calcium isotope, i.e. ⁴⁴Ca⁺, was monitored as the internal standard for quantitative analysis by LA-ICP-MS. Correlation coefficient factors for multiple elements were obtained with values over 0.999. The results for multiple elements in a certified reference material of soil (NIST SRM 2710a) agreed with the certified values in the range of expanded uncertainty, indicating the present method was valid for quantitation of elements in solid samples.

Keywords: ammonium bifluoride, calcium fluoride, matrix-matching, calibration, LA-ICP-MS,
 quantitative analysis

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1. Introduction

Since the commercial availability in the early 1980s, inductively coupled plasma mass spectrometry (ICP-MS) has been increasingly adopted in inorganic chemical metrology as one of the most accurate quantitative analytical approaches [1]. The measurement by ICP-MS contributed to 56 out of 61 international comparisons organised by the working groups of Consultative Committee for Amount of Substance: Metrology in Chemistry and Biology (i.e. CCQM) since 1998. This could be attributed to the facts that ICP-MS has multiple merits for quantitative analysis, such as capability for simultaneous multi-elemental analysis with quite low instrumental detection limits, robustness permitting introduction of samples with various matrices, capability for overcoming spectral and non-spectral interferences, and so on. On the other hand, laser ablation (LA) had been applied to various research fields as an effective approach for introducing solid samples into the ICP-MS since the mid 1980s [2-11]. However, there are almost no reports on quantitative LA-ICP-MS analysis for chemical metrology activities, such as participating international comparisons or developing certified reference materials (CRMs). The major reason could be attributed to the fact that there was not a well-established calibration strategy applicable to a sample independent of the matrix [9], i.e. calibration strategy is still a key issue for quantitative elemental analysis by LA-ICP-MS.

External calibration (with or without internal standard), standard addition, and isotope dilution are major strategies for quantitative analysis by ICP-MS [12]. In solution-based quantitative elemental analysis, the solution uptake rate could be well controlled by using a stable nebulizer with or without the assist of a solution pump, while the samples and the standards could be made in the same matrix. in solid-sample-based LA-ICP-MS quantitative elemental Similarly, analysis, the sample-introduction rates between the sample and the standard should be identical or could be properly corrected with an internal standard. Furthermore, the matrix of the sample and the standard should be matched so that the signal responses between the sample and the standard are identical, thereby achieving accurate and precise results. Standards with an identical or similar matrix with the samples have been investigated for quantitative results of elements in various sample matrices by LA-ICP-MS, such as bones, minerals, and human teeth [13-17]. Lithium borate glasses had been investigated as a candidate calibrating strategy for analyzing samples of various matrix [18-22]. In these works, lithium borate acted as a dominating matrix and improved the capability for

66 quantitative analysis by LA-ICP-MS. Due to a high temperature (around 950 to 1150 $^{\circ}$ C) is 67 required for making lithium borate glasses, crucibles made of platinum alloys are usually used as the 68 heating vessels for making lithium borate glasses. Contamination from the crucibles can be 69 problematic for quantitative analysis of some elements by LA-ICP-MS [19].

Strategies for quantitative analysis [23, 24] as well as for ablation mechanisms of various matrices have been established for LA-ICP-MS [25-27]. Poly-methyl-methacrylate (PMMA) binder with cesium as an internal standard and silicon-matrix standard solutions have been shown to be effective for quantitative analysis of some elements in solid samples by LA-ICP-MS [23, 24]. However, homogeneity of samples prepared with the PMMA binder needed to be improved for better reproducibility [23], while calibration based on silicon-matrix solution standard required that the concentration of silicon in the sample should be separately determined prior to the analysis of other elements [24]. Slurry-based standard addition and isotope dilution had been reported as an effective calibrating strategy for quantitative analysis of soil samples [28]. However, the principles of standard addition and isotope dilution required to prepare multiple sub-samples (spiked and non-spiked) for each sample and may limit the throughput of sample preparation.

In this work, calcium fluoride was investigated as a dominating matrix for the quantitative analysis of elements in soil samples by LA-ICP-MS based on elemental calibration standards made from solution standards. Traceability confirmation and uncertainty evaluation of the results were addressed for its potential application in chemical metrology. Multiple articles had presented ammonium fluoride or ammonium bifluoride as a reagent for removing silica in solid samples prior to the analysis [29-31]. In this work, ammonia bifluoride was used as a reagent providing fluoride ion to form calcium fluoride.

89 2. Experimental

2.1. Instrumentations

91 The LA-ICP-MS measurements were carried out with a J200 LA instrument (Applied Spectra Inc., 92 Fremont, CA) and an Aurora Elite model ICP-MS instrument (Bruker Cop., Bremen, Germany). 93 The J200 LA instrument was equipped with a 266 nm Nd:YAG laser. The operating conditions of 94 the LA -ICP-MS were selected after careful optimization of each parameter to obtain sufficient and 95 reproducible signal intensities for elements of interest. In order to facilitate the measurement of

complex matrix samples, the ICP-MS was operated at normal sensitivity mode. An automatic
presser (3630 X-Press®, SPEX, Metuchen, NJ) with a 13.1 mm dia. die set were used for making
pellets of solid samples. A Lindberg/Blue MTM model electrical furnace (Thermo Fisher Scientific,
Asheville, NC) was used for heating during sample pretreatment. An analog vortex mixer from
VWR International (Radnor, PA) was used for mixing the sample and the chemicals during sample
pretreatment. A Delta Range[®] model electronic balance from Mettler Toledo (Columbus, OH) was
used for gravimetric sample preparation.

2.2. Chemicals and materials

A certified reference material of soil (SRM 2710a) from the National Institute of Standard and Technology (NIST, Gaithersburg, MD) was used for optimization of sample pretreatment procedure as well as for confirming the validity of the proposed approach.

High purity ammonium bifluoride (ABF, 99.999% trace metals basis) and calcium chloride (anhydrous powder, 99.99 % trace metals basis) from Millipore Sigma Corp., (St. Louis, MO) were used for producing calcium fluoride matrices. A multi-element standard solution (Supelco ICP multi-element standard solution IV) was purchased from Millipore Sigma. The concentrations of Mg, Al, Mn, and Fe were traceable to NIST SRMs 3131a, 3101a, 3132, and 3126a, respectively.

Flat-bottom perfluoroalkoxy alkane (PFA) reaction vessel sets (7-mL vial with enclosure) from
Savillex (Eden Prairie, MN) were used for sample pretreatment.

2.3. Procedure for sample pretreatment

Sample weighing was carried out with the electronic balance operated with a readability of 0.1 mgand a maximum capacity of 101 g. Typical procedure for treatment of the samples is as follows.

First, approximately 0.3 g of ABF and 0.05 g of initial solid sample (e.g. NIST SRM 2710a) were respectively weighed and placed into the PFA vial. After the addition of 0.5 mL of pure water, the PFA vial was firmly capped and placed on the vortex mixer for one minute. Then, approximately 0.65 g of 40 % (w/w) calcium chloride solution was added into the PFA vial, which was re-capped and put on the vortex mixer for one additional minute. After that, the PFA vial was uncapped and placed into the electrical furnace. Finally, the sample in the PFA vial was heated to 130 $^{\circ}$ C for two hours followed by 230 $^{\circ}$ C for one hour.

 After cooling, the sample was removed from the PFA vial and grounded to fine powder (with a diameter around or less than 10 μ m, confirmed with an optical microscope), which was pressed into a pellet at seven tons of pressure with holding time of four minutes. The sample pellet was analyzed for elemental content with LA-ICP-MS.

Samples for procedure blank were obtained in the same way as described above without the addition of the initial solid sample. Calibration standards with multiple concentration levels were also obtained in the same way by addition of various quantities of elemental standard solutions instead of the initial solid sample in the aforementioned procedure.

3. Results and discussion

3.1. Reaction in the procedure of sample pretreatment

Calcium fluoride was chosen as the matrix for quantitative analysis by LA-ICP-MS because calcium has multiple low-abundance stable isotopes (42 Ca, 43 Ca, 44 Ca, and 46 Ca; 0.6 %, 0.1 %, 2 %, and 0.004 %, respectively), which could be measured as candidate internal standards for various sample-to-matrix mixing levels. Meanwhile, a stable precipitate of calcium fluoride could be easily obtained due to its quite low solubility product at a level of 10^{-11} (mol/L)³ order. In addition, calcium fluoride is a stable, non-hydroscopic (i.e. without swelling water from the air) compound and permits making a durable sample pellet for the analysis by LA-ICP-MS.

As mentioned above, ABF and calcium chloride were added for sample pretreatment. The
reaction between ABF and calcium chloride could be expressed with Eq. (1).

$$NH_4HF_2 + CaCl_2 \rightarrow NH_4Cl + HCl \uparrow + CaF_2 \downarrow$$
(1)

In a preliminary experiment, it was found that the CaCl₂ residue resulted in apparent swelling of the sample pellets by absorption of the water vapour from the air. Therefore, a slight (ca. 5 %, mole ratio) excess quantity of ABF in comparison to that of calcium chloride was added to completely convert calcium chloride to calcium fluoride. Based on the solubility product of calcium fluoride in water, the concentration of residual F and Ca²⁺ after precipitation reaction were both under mmol/L. Therefore, the production efficiency of calcium fluoride was over 99.9% considering the starting concentrations of NH₄HF₂ and CaCl₂.

 After the reaction, water was evaporated to obtain a solid sample. Temperature for evaporation was investigated in the range from 100 °C to 230 °Cin steps of 10 °C. The results showed that the evaporation at a temperature above 140 °C caused splashing of the sample. By contrast, a temperature under 140 $^{\circ}$ C provided a mild evaporation without splashing of the sample but took a longer time to obtain a dry solid sample. Therefore, the samples were heated at 130 °C for two hours to evaporate the majority of water and further heated at 230 $^{\circ}$ C for one hour to obtain a dry solid sample. Taking into consideration the melting temperature of the PFA material of the vial, temperature over 240 $^{\circ}$ C was not investigated.

Raman spectroscopy was performed to confirm the chemical structure of the solid sample obtained by the reaction outlined in Eq. (1). The spectra in Fig. 1 show that the typical peaks for ABF (i.e., peaks at ~1685 cm⁻¹) and calcium chloride (i.e., peaks at ~1638 cm⁻¹ and ~3429 cm⁻¹) disappeared after the reaction, while the peaks for calcium fluoride (i.e., peaks at ~321 cm⁻¹) and ammonium chloride (i.e., peaks at ~1708 cm⁻¹) were observed. These results indicate that the major matrix after the reaction was a mixture of calcium fluoride and ammonium chloride, which were independent of temperature for evaporation in the range from 100 °C to 230 °C.

171 In the present experiment, the reaction between NH_4HF_2 and $CaCl_2$ was dominating. The sample 172 powders were trapped by the resulting NH_4Cl and CaF_2 .

4 3.2. Representative signal intensities for magnesium and calcium in a calibration standard

For quantitative analysis, chemical composition of the sample ablated should be representative of the bulk sample. In order to confirm the minimum number of data points required for quantitative analysis, the results for signal intensities of ${}^{24}Mg^+$ and ${}^{44}Ca^+$ in a calibration standard are plotted in Figs. 2 (a) and (b), whereas the results for the signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$ are plotted in Fig. 2(c). The bars shown in Figs. 2 (a) to (c) indicate the standard uncertainties, which were obtained by dividing the standard deviation with the square root of the number of data points. In principle, the standard uncertainty of a mean value of measurement depends on the standard deviation and the number of data, i.e. the more data, the less standard uncertainty. However, when the number of data was large enough, the contribution of increased data points could be negligible. The results all were obtained after a pre-ablation to exclude possible surface contamination of the pellet.

In Figs. 2 (a) to (c), the plots from the low number of data to the high number of data were respectively obtained by considering 5 to 110 (with a step size of 5) sets of data. In Fig. 2 (a), the results for ²⁴Mg⁺ obtained with various numbers of data agreed with one another in the range of their standard uncertainty. The standard uncertainty decreased with the increase in the number of data from 5 to 60, whereas the improvement in standard uncertainty was quite slight with further increase of the number of data from 60 to 110. The reason can be attributed to the contribution of number of data, approximately 0.45 $(1/\sqrt{5})$, 0.13 $(1/\sqrt{60})$, and 0.10 $(1/\sqrt{110})$ respectively for a number of 5, 60, and 110. The results for ${}^{44}Ca^+$ shown in Fig. 2 (b) were similar to the results for ${}^{24}Mg^+$ in Fig. 2 (a). In Fig. 2 (c), the results for signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$ showed that a stable value with a small uncertainty (relative uncertainty close to or lower than 1 %) could be obtained when the number of data points was over 60. Therefore, each sample or standard in the following experiment was analysed to obtain at least 60 sets of data for quantitative analysis.

198 Dependence of the relative standard uncertainty on the number of data points is plotted in Fig. 3. 199 As can be seen from Fig. 3, the relative standard uncertainty for each parameter decreased with the 200 increase of number of data points. The relative standard uncertainty for signal intensity ratio of 201 $^{24}Mg^+$ to $^{44}Ca^+$ showed the lowest value for each number of data points over 40, indicating the 202 improvement of measurement precision by internal standard correction.

3.3. Linearity of the calibration curves

The concentration of an element of interest in a solid sample was quantitated based on a calibration curve established using multiple standards made from elemental solution standards. The results for signal intensities of $^{24}Mg^+$, $^{27}Al^+$, $^{55}Mn^+$, and $^{57}Fe^+$ in the calibration standards are summarized in Table 2, along with the slope, the intercept, and the correlation factor for the calibration curves.

In Table 2, the signal intensities for each element in the calibration Standards 2 to 4 were significantly higher than in Standard 1 (i.e. blank). The correlation factor for each element was better than 0.999, showing very good linearity of the calibration curve. Detection limits were calculated as the concentrations corresponding to 3-fold the standard deviations of 10-times measurement of Standard 1. The method detection limits for Mg, Al, Mn, and Fe were respectively 2.0, 1.7, 0.8, and 22 μ g g⁻¹, giving the sample-to-Ca ratio was 0.1.

217 3.4. Analytical results of the elements in NIST SRM 2710a

The method developed in this work was applied to the quantitative analysis of elements in a soil CRM, i.e. NIST SRM 2710a. As the internal standard, the contribution of the contents of Ca in the sample was also considered, which was negligible (< 0.5 %) in comparison to the contents of Ca introduced as calcium chloride for sample preparation. The observed values for the elements in NIST SRM 2710a are summarized in Table 3 with the certified values. In Table 3, both the certified values and the observed values are given as the (Mean \pm expanded uncertainty), with a coverage factor (k = 2) corresponding to an interval having a level of confidence of approximately 95 %. Uncertainty estimation was carried out following the guide to the expression of uncertainty in measurement [32]. The major factors considered for the uncertainties in the observed values were the linearity of the calibration curve (the slope and the intercept) and the measurement of signal intensity in the sample.

In Table 3, $\Delta M/\Sigma U$, i.e. $(M_o-M_c)/(U_o+U_c)$ is given as a parameter for evaluating the extent of agreement between an observed value and a certified value. For this parameter, M_o and M_c are the means of an observed value and a certified value, respectively, while U_o and U_c are the expanded uncertainty of an observed value and a certified value, respectively. A value of Δ $M/\Sigma U$ in the range of [-1, 1] indicates that the observed value was in good agreement with the certified value.

In Table 3, two sets of observed values (A and B, respectively) were obtained with two independent sample pellets made with different sample-to-Ca ratios. The $\Delta M/\Sigma U$ values for Al (set A), Mn (sets A and B), and Fe (sets A and B) were in the range of [-1, 1], indicating good agreement between the observed values and the certified values. By contrast, the $\Delta M/\Sigma U$ values for Mg (sets A and B) and Al (set B) were out of the range of [-1, 1], indicating less agreement between the observed values and the certified values. One of the reasons for such disagreement might be the fact that only a minute portion (roughly 1/50 000) of the sample pellet was subjected to the analysis by LA-ICP-MS, therefore, the inhomogeneity of different elements in the initial sample powder may be ineligible. According to the certificate of NIST SRM 2710a, the homogeneity tests were based on the analysis of at least 170 mg of sample powders, which was over 150 000 folds than the quantity of sample used for obtaining one set of data in the present work. Since the dominating

matrix in the present work was calcium fluoride with ammonium nitrate, the matrix effect due to a relative minor difference in sample mass could be negligible.

The metrological traceability of the results was ensured by using multiple concentration levels of calibration standards made from a multi-element standard solution with elemental concentrations traceable to NIST SRMs. All of the sample and standard pretreatment operations were carried out based on a gravimetric method by using an analytical balance.

3.5. Comparison of quantitation strategy used in the present work and selected references

A comparison of quantitation strategies used in this work with those used in multiple literature references is summarized in Table 4. It is notable that the standards for calibration curves described in Refs. 13 to 17 were respectively matrix-matched with the samples to ensure better quantitative results. By contrast, calcium fluoride was introduced as an additional matrix for the measurement of soil sample in this work; calibration standards made from elemental solutions could be used for quantitative analysis of the elements in soil sample. The precision and correlation coefficient of calibration curves measured in this work were comparable to or better than the values previously reported.

4. Conclusions

Calcium fluoride was investigated as a dominating matrix for quantitative analysis of elements in solid samples by LA-ICP-MS. Transformation from a soil sample to the calcium fluoride matrix permitted quantitative analysis based on calibration standards made from elemental solutions. A low abundance stable calcium isotope, i.e. ⁴⁴Ca⁺ providing moderate signal intensity comparable to the elements of interest, was measured and used as the internal standard for quantitative analysis by LA-ICP-MS. Linearity with good correlation coefficient (> 0.999) was obtained for the calibration curves of multiple elements. The results for a soil sample, NIST SRM 2710a, agreed with the certified values, indicating that the present method could be a reliable candidate for quantitative analysis of the elements in solid sample by LA-ICP-MS. The possibility of ensuring metrological traceability and evaluating uncertainty of the results permits the application for chemical metrology purposes.

The whole process of the present method takes several hours, which is longer or comparable to

276 lithium borate fusion and microwave-assisted acid digestion. Due to a relatively lower temperature 277 is required for heating, the present method permits the use of PFA and PTFE vessels for sample 278 preparation, which contributes to a better control of procedure blank. The solid samples are more 279 stable and have a much smaller size than a sample solution obtained by acid digestion; this feature is 280 a merit for long term monitoring and remeasurement for quality control.

Calcium was used as the internal standard in the present work. Special attention should be paid to spectral interferences of calcium isotopes to ensure the accuracy of the results. The concentration of calcium in the sample should be negligible in comparison to the quantity of calcium introduced as the matrix or precisely quantified and considered for internal standard correction.

Four elements, i.e. Mg, Al, Mn, and Fe, were discussed in the present work from the viewpoint of quantitative analysis. Based on the results obtained by adding multiple levels of sample quantities (i.e. sample to CaF_2 ratio), good linearity with a correlation coefficient value over 0.999 was also observed for Sc (5.3 %), Ti (0.8 %), V (0.9 %), Cr (3.6 %), Co (4.8 %), Ni (2.1 %), Cu (1.3 %), Zn (2.0 %), Ge (2.6 %), Rb (2.4 %), Sr (1.1 %), Y (4.6 %), Zr (5.7 %), Ru (9.7 %), Pd (8.9 %), Ag (1.2 %), Cd (1.1 %), In (2.2 %), Ba (1.5 %), La (3.3 %), Ce (5.8 %), Pr (4.7 %), Nd (7.0 %), Sm (5.5 %), Eu (2.2 %), Gd (2.9 %), Tb (5.9 %), Dy (7.2 %), Tl (3.8 %), Pb (1.4 %), Th (3.9 %), and U (1.6 %), respectively, where the value in the parentheses following each element is the typical relative standard deviation of the signal intensity observed in the same conditions as those used for "Observed value B" in Table 3. However, due to the range of concentrations for these elements, additional optimization of the calibrating standards is required for quantitative analysis. The works about quantitative analysis of these elements are still in progress and the authors will try to publish the results in the near future.

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2	402	Table 1	
3 4	403	Operating conditions of LA -ICP-MS.	
5	404		
6	405	Laser ablation	J200 LA
8	406	Wavelength	266 nm
9	407	Energy per pulse	20 mJ
10	408	Beam diameter	80 µm
12	409	Pulse repetition rate	10 Hz
13	410	Scan rate	$100 \mu\text{m s}^{-1}$
14	411	Line-to-line distance	400 um
15 16	412	Pre-ablation	45 s
17	413	Lines per pellet	6
18	414	Line-to-line delay	15 s
19 20	415	ICP-MS	Aurora Elite
20	416	REpower	1400 W
22	417	Plasma gas flow rate	Ar 14 $I_{\rm min}^{-1}$
23	418	Auxiliary gas flow rate	$Ar = 1.00 \text{ L} \text{ min}^{-1}$
24 25	410	Carrier gas flow	$\operatorname{Ar} 1.4 \mathrm{L} \mathrm{min}^{-1}$
26	410	Scanning mode	Deak hopping
27	420	Dwell time per isotope	5 ms
28 29	421	Data acquisition mode	Time resolved (TP Λ)
30	422	Data acquisition mode	Time resolved (TKA)
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Table 2	
Signal intensities for the elements in calibration standards obtained by LA-ICP-MS.	

Ctore dowd	Element-to-Ca	Signal intensity ^{<i>a</i>} / CPS (after internal standard correction by using $^{44}Ca^+$ signal intensity)							
Standard ratio ($\times 10^{-6}$)		$^{24}\mathrm{Mg}^{+}$		$^{27}Al^{+}$		$^{55}Mn^{+}$		⁵⁷ Fe ⁺	
1	0.000	23300 ±	± 500	1500 ±	100	1600 ±	300	46100 ±	1400
2	0.401	2449000 ±	± 11000	$727000 \pm $	8000	3584000 \pm	170000	689000 ±	7000
3	0.839	5189000 ±	± 28000	$1523000 \pm$	10000	$7839000 \pm $	387000	$1393000 \pm$	18000
4	1.251	7684000 ±	£ 66000	$2266000 \pm $	12000	$10970000 \pm $	769000	$2000000 \pm$	11000
5	1.663	9954000 ±	± 58000	$2975000 \pm $	19000	$14437000 \pm $	219000	$2609000 \pm$	17000
S	lope	6011	000	17930	00	86850	00	154200)0
Inte	ercept	659	910	8979)	15080	00	66620)
Correla	tion factor	0.99	998	0.999	9	0.999	2	0.9998	8

a, Mean \pm standard uncertainty.

Table 3

Element		Concentration ^{<i>a</i>} / %	Δ M/ Σ U d		
Element	Certified value	Observed value A ^b	Observed value B ^c	Observed value A Observed value B	
Mg	0.734 ± 0.038	0.654 ± 0.038	0.657 ± 0.030	-1.05 -1.12	
Al	5.95 \pm 0.05	5.92 ± 0.29	5.53 ± 0.28	-0.09 -1.27	
Mn	0.214 ± 0.006	0.166 ± 0.077	0.172 ± 0.052	-0.58 -0.72	
Fe	4.32 ± 0.08	4.33 ± 0.12	4.37 ± 0.13	0.07 0.25	

Analytical results of the elements in NIST SRM 2710a.

a. Mean \pm expanded uncertainty, k = 2. b. Sample-to-Ca ratio, 0.100. c. Sample-to-Ca ratio, 0.150.

d. $\Delta M/\Sigma U$, i.e. $(M_o-M_c)/(U_o+U_c)$; M_o and M_c , Means of observed value and certified value, respectively; U_o and U_c , Expanded uncertainty of observed value and certified value, respectively.

Table 4

A comparison of the present work with reported methods for quantitation analysis.

Ref. No.	Element	Sample	Standard	Process for making calibrating standard	Typical precision / RSD	Correlation coefficient of calibration curve
Ref. 13	Pb	Bone	Bone CRM	Pressed pellets	10-20%	\mathbf{NA}^{a}
Ref. 14	Co, Ni, Cu, Ga, Zn, Se, Pb	Iron sulphide	Element + Pyrite Welding and (iron sulfide) re-solidification <15%		<15%	NA^{a}
Ref. 15	Mg, Al, V, Mn, Zn, As, Sr, Rb, Cd, Ba, Hg, Pb	Fish dorsal spine	Hydroxyapatite (calcium phosphate)	Coprecipitation and pressed pellets	1.6-24%	0.9690-0.9997
Ref. 16	Al, Ba,La, Sr	Human teeth	Elements + Human teeth	Solution-standard spiking, drying, and pressed pellets	2.1-4.2%	0.9991-0.9996
Ref. 17	Rare earth elements	Scheelite (calcium tungstate)	Elements + Tungstate	Solid-state reaction and pressed pellets	<4%	>0.9999
Present work	Mg, Al, Cu, Fe	Soil+CaF ₂	Elements + CaF_2	Coprecipitation and pressed pellets	<5%	>0.999

a. Not available.



Fig. 1 Raman spectroscopic results of solid samples obtained in the present work at different evaporating temperatures. (1) Sample, evaporating temperature, 100 °C; (2) Sample, evaporating temperature, 140 °C; (3) Sample, evaporating temperature, 170 °C; (4) Sample, evaporating temperature, 200 °C; (5) Sample, evaporating temperature, 230 °C; (6) Standard, NH₄Cl; (7) Standard, CaF₂; (8) Standard, ABF; (9) Standard, CaCl₂.

^a The signal intensity for each sample was normalized to its largest signal intensity.



Fig. 2 Results for ${}^{24}Mg^+$ and ${}^{44}Ca^+$ in a calibration standard measured by LA-ICP-MS (bar, standard uncertainty).

(a) Signal intensity of ${}^{24}Mg^+$, (b) Signal intensity of ${}^{44}Ca^+$, (c) Signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$.



Fig. 3 Dependence of relative standard uncertainty on the number of data points.

• Signal intensity of ${}^{24}Mg^+$, • Signal intensity of ${}^{44}Ca^+$, • Signal intensity ratio of ${}^{24}Mg^+$ to ${}^{44}Ca^+$.