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Energetics of Rare Earth Solids Containing Hydroxide and Halide Ions

By

SHUHAO YANG DISSERTATION

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Approved:

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Abstract

Rare earth (RE) materials have widespread applications and constitute an indispensable part of modern lives. Tailored electrical, optical, and magnetic properties can be achieved by various RE elements in isomorphic structures, providing materials with the desired properties for specific applications. However, the processing of RE materials encounters difficulties in separation and recycling of RE elements due to the similar physical and chemical properties. For better utilization of REs, including mining, recovery, and incorporation into devices, it is essential to have comprehensive knowledge about thermodynamic properties of RE compounds.

The present work comprises not only new experimental thermodynamic studies on selected RE compounds but also a fundamental understanding of the energetics of RE compounds. By means of high temperature oxide melt solution calorimetry, formation enthalpies of RE oxycompounds (REOOH, REOF, and REOCl) and ternary sodium fluorides (NaREF4) were measured to provide reliable data for energetic assessments of REs in diverse structures. NaF–NdF3 nanocrystals and Ca_{1-x}RE_xF_{2+x} solid solutions were also investigated to shed light on the energetics of RE fluoride nanocrystals and solid solutions containing defect clusters. Combining other published thermochemical data, lattice energies of numerous RE compounds were evaluated to reveal the correlations between the energetics and structures of RE materials.

RE oxycompounds are important components of RE precipitates and play a key role in the leaching of RE elements. By different synthesis methods, high-purity single-phase REOOH, REOF, and REOCl with various REs were prepared and characterized by powder X-ray diffraction (PXRD). The formation enthalpies from binary components, determined by high temperature oxide melt solution calorimetry, are all negative but become less exothermic from

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light to heavy RE elements. They confirm the thermodynamic stability of these RE compounds relative to binary oxides and/or halides, The thermal decomposition of REOOH and a structural phase transition in YbOF were studied by differential scanning calorimetry (DSC).

Mixed cation (alkali or alkaline earth) RE fluorides have drawn extensive research interest due to their unique luminescent properties and potential applications in phosphors and laser hosts, but limited thermodynamic studies hinder the rational design and synthesis of these materials. The formation enthalpies of NaREF4 follow an opposite trend compared to most ternary RE oxide compounds, becoming increasingly negative for heavier REs. Energetic studies of NaF–NdF3 nanocrystals coupled with chemical analysis and structural characterizations indicate that the $\alpha \rightarrow \beta$ phase conversion in aqueous solutions is associated with compositional variations and distinct from the $\beta \rightarrow \alpha$ transition driven by temperature for stoichiometric NaNdF4. Formation enthalpies of Ca_{1-x}RE_xF_{2+x} (RE = La, Pr, and Nd) solid solutions were measured and the relationships between the energetics and structures were discussed.

Based on experimental thermodynamic studies, an energetic evaluation of RE crystalline compounds was conducted to identify correlations between structures and thermodynamics. Lattice energies were calculated by Born–Haber cycles, which highly depend on ionic strength and increase in magnitude (becoming more exothermic) from light to heavy RE elements. The slopes of lines relating lattice energies to RE ionic radii are related to RE coordination numbers, contributing to the opposite trends in formation enthalpies for RE oxides and fluorides. A correlation between the magnitude of lattice energies and the structures occurring in RE compounds across the RE series was identified.

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List of Publications

The dissertation includes the following papers:

- 1. <u>Yang, S.</u>; Powell, M.; Kolis, J. W.; Navrotsky, A. Thermochemistry of rare earth oxyhydroxides, REOOH (RE = Eu to Lu). *J. Solid State Chem.* **2020**, 287, 121344.
- Yang, S.; Anderko, A.; Riman, R. E.; Navrotsky, A. Thermochemistry of stoichiometric rare earth oxyfluorides REOF. J. Am. Ceram. Soc. 2022, 105, 1472–1480.
- Yang, S.; Anderko, A.; Riman, R. E.; Navrotsky, A. Thermochemistry of 3D and 2D rare earth oxychlorides (REOCl). *Inorg. Chem.* 2022, DOI: 10.1021/acs.inorgchem.2c00763.
- Yang, S.; Anderko, A.; Riman, R. E.; Navrotsky, A. Thermochemistry of sodium rare earth ternary fluorides, NaREF₄. *Acta Mater.* 2021, 220, 117289.
- Yang, S.; Jayanthi, K.; Anderko, A.; Riman, R. E.; Navrotsky, A. Thermochemical investigation of the stability and conversion of nanocrystalline and high-temperature phases in sodium neodymium fluorides. *Chem. Mater.* 2021, *33*, 9571–9579.
- 6. <u>**Yang, S.**</u>; Anderko, A.; Riman, R. E.; Navrotsky, A. Energetics of anion excess $Ca_{1-x}RE_xF_{2+x}$ (RE = La, Pr, and Nd) solid solutions. **2022**, to be submitted.

In addition, I have published the following publication during Ph.D.'s study.

 <u>Yang, S.</u>; Guo, X.; Verma, A.; Shiflett, M. B.; Corbin, D. R.; Navrotsky, A. Thermochemical insights into stability and hydration of ion-exchanged zeolite ZK-5 (KFI framework). *J. Phys. Chem. C* 2020, 287, 121344.

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Chapter 1

Introduction – Experimental Thermodynamic Studies of Rare Earth Solids

Containing Hydroxide and Halide Ions



1.1 General Remarks

Rare earth (RE) elements, including lanthanide elements (La–Lu) plus scandium (Sc) and yttrium (Y), have a wide variety of technological uses and constitute an indispensable part of modern life. From mobile phones to electric motors, RE containing materials and devices can be found everywhere. Many technologies benefit from the unique physical, chemical, luminescent, and magnetic properties of RE elements and materials. For example, Nd is of importance to hard magnetic materials and Nd-Fe-B magnets represent the strongest permanent magnet.¹ By virtue of appealing luminescent properties, RE doped materials are widely used in optoelectronics such as solid-state lasers and light emitting diodes (LED).^{2–4} Recently, with the development of nanotechnologies, RE nanocrystals have attracted extensive research interest for biomedical applications.⁵ Moreover, Ce is not only a critical ingredient in many catalysts⁶ but also an excellent addition in metal alloys⁷ to improve their mechanical properties.

Despite intermediate overall abundance in the Earth's crust, RE elements have few concentrated occurrences and limited economic minerals. Due to the uneven distribution of minerals and supply chains, RE materials are considered "critical materials" possessing strategic value. However, their similar physical and chemical properties make the extraction, separation, and recycling of RE elements a big challenge. Their mining and extraction are usually accompanied by high energy consumption and pollution.^{8,9} Hence, improving the efficiency of RE processing becomes a vital task in industrial production and environmental protection.

Thermodynamics governs phase stability and plays a key role in material manufacturing and processing. Fundamental studies of thermodynamic properties are essential in developing RE materials, understanding their stability, and optimizing the production process. Complete thermodynamic data of RE materials are also required for sustainable mining, ore handling, and

recirculation of RE. In this regard, many studies have been carried out on thermodynamics of RE oxide compounds,^{10,11} but RE halides and related compounds have received relatively attention, hindering the rational design, synthesis, and utilization of these materials.

1.2 Scope of Dissertation

This dissertation addresses the energetics of RE oxycompounds (REOX, X = OH, F, and Cl) and ternary RE fluorides (NaREF4, NaF–NdF3, and Ca_{1–x}RE_xF_{2+x}), which are intermediate phases during RE separation and have potential applications as functional materials with various luminescent properties.^{12,13} With the help of high temperature oxide melt solution calorimetry, formation enthalpies of REOOH (Chapter 2), REOF (Chapter 3), REOCl (Chapter 4), and NaREF4 (Chapter 5) were determined to evaluate their thermodynamic stability. These studies not only fill the thermodynamic data gap for RE materials but also deepen fundamental understanding of energetics of RE materials with diverse compositions and structures.

Besides stoichiometric RE compounds, thermochemical properties of NaF–NdF₃ nanocrystals (Chapter 6) and Ca_{1-x}RE_xF_{2+x} solid solutions (Chapter 7) were also investigated. The study on NaF–NdF₃ nanocrystals reveals that the $\beta \rightarrow \alpha$ phase conversion of nanocrystals in aqueous solution is different from a typical phase transition driven by temperature ($\alpha \rightarrow \beta$ for stoichiometric NaREF₄) because it is accompanied by compositional changes. Solution calorimetry experiments indicate that Ca_{1-x}RE_xF_{2+x} (RE = La, Pr, and Nd), solid solutions with anion interstitials are entropy-stabilized at synthesis temperature with endothermic formation enthalpies. Effects of RE concentration, ionic size, and annealing temperature on the structure and energetics of Ca_{1-x}RE_xF_{2+x} were determined by combining structural characterizations and experimental thermodynamic studies. Throughout this study, much effort is devoted to two issues: (i) the trend of formation enthalpies across the RE series for various RE compounds and (ii) different phases adopted by RE compounds with varying RE or "phase transitions" driven by RE ionic size. By calculating lattice energies using Born–Haber cycles, the energetics of RE compounds is evaluated and the coordination number of RE ions is found pivotal in slopes of lattice energies versus RE ionic radii, determining the trend of formation enthalpies from binary compounds. The structural difference thanks to different sized RE ions can also be explained from an energetic perspective. These new findings based on recent results of REOX and NaREF4 and previously published thermochemical data on RE oxide compounds are expounded in Chapter 8.

1.3 Synthesis

High quality samples are the key to success of calorimetry experiments, where purity of compositions and phases is paramount. All reactant chemicals were analytical grade and checked by powder X-ray diffraction (PXRD) to confirm their phase purity. RE sesquioxides (RE₂O₃) were annealed at 1000 °C in air to remove any hydroxide and carbonate impurities. RE trichlorides (RECl₃) were unpacked, stored, and processed in a glovebox filled with N₂ (H₂O < 1 ppm) to avoid moisture absorption. Other chemicals and samples were stored in desiccators when not in use.

The solid-state reaction method was employed for the synthesis of REOF, NaREF₄, and $Ca_{1-x}RE_xF_{2+x}$ due to its simplicity and ease to control compositions. The binary fluorides (NaF, CaF₂ and REF₃) and oxides (RE₂O₃) were used as the precursors and mixed in stoichiometric ratios by hand in an agate mortar. Then, the powder mixtures were pelletized and transferred to covered Pt crucibles and heated in a tube furnace at the specified temperature under an Ar or N₂ atmosphere. The weight before and after the reaction was recorded to confirm that no weight

change happened during the reaction, so the chemical composition of the product was the same as that of the precursor. Before cooling to room temperature, NaREF₄ samples were annealed at a relatively low temperature (450 or 500 °C) to avoid high temperature phases.^{14,15} Two series of $Ca_{1-x}RE_xF_{2+x}$ samples were prepared at different annealing temperatures to investigate the effect of temperature on defect aggregation.^{16,17} For the system containing kinetically controlled phases such as rhombohedral YbOF, the cooling process was carefully controlled to produce the thermodynamically stable phase (monoclinic YbOF).¹⁸

REOOH crystals were obtained from collaborators (Matthew Powell and Joseph W. Kolis) at Clemson University, which were prepared by high temperature hydrothermal reactions.^{19,20} Coprecipitation and hydrothermal methods were used to synthesize NaF–NdF₃ nanocrystals, in which pH and temperature were adjusted to get nanocrystals with different phases, shapes, and sizes.²¹⁻²³ Their chemical composition was determined by inductively coupled plasma mass spectrometry (ICP-MS).

Although REOCl with light RE elements can be synthesized by the thermal decomposition of RE chloride hydrates^{24,25} or the chlorination reaction²⁶ between RE₂O₃ and NH₄Cl, it is hard to obtain REOCl with heavy RE elements as a pure phase using these methods. Thus, a salt-flux method was adopted to prepare single-phase REOCl samples, where RECl₃ served as both the reactant and the flux.²⁷ A triple molar excess of RECl₃ was ground with RE₂O₃ in the glovebox and heated above the melting temperature of RECl₃ for 2 days under a N₂ atmosphere. After cooling to room temperature, excess RECl₃ was washed out with deionized water and the residue was separated and dried as crystalline REOCl.

1.4 Characterization

The synthesized samples were characterized by various techniques, not only to corroborate the composition and the phase but also to examine the structure which is closely related to thermodynamic properties. For all samples, PXRD was used to determine the phase composition. Based on peak positions of PXRD patterns, lattice parameters were calculated using MDI Jade software.²⁸ For REOF, NaREF₄, and NaF–NdF₃ samples, PXRD patterns were also analyzed by the Rietveld method implemented in the software GSAS-II to further determine atomic coordinates,²⁹ and refinement profiles are attached in Appendix A. NaF–NdF₃ and Ca_{1–x}RE_xF_{2+x} samples were also characterized by Raman spectroscopy to identify the phase composition.³⁰ Local structural information, especially within the layers of SmSI structure-type REOCl, was gained by means of RE ionic size dependence of Raman shifts.³¹ To shed light on defect clusters, ¹⁹F magic-angle spinning (MAS) nuclear magnetic resonance (NMR) measurements were conducted on Ca_{1–x}La_xF_{2+x} samples,³² and the results were discussed in the context of previous research of structure and ionic conductivity.^{33–41}

1.5 Calorimetry

Differential scanning calorimetry (DSC) was used to study phase transitions and other reactions driven by temperature, and thermogravimetric analysis (TGA) was coupled with DSC in TG-DSC instruments (Netzsch 449 and Setaram LabSYS Evo) to measure the weight change at the same time as heat effects. The temperature and sensitivity of the instruments were calibrated by measuring the temperature and heat of melting of several metals (e.g., In, Sn, Al, Ag, and Au). The water content of NaF–NdF₃ nanocrystals was measured by TGA, and phase transitions and/or reactions during the heating process were also recognized by DSC. TG-DSC experiments were carried out on REOOH to determine the enthalpy of the dehydration (decomposition) reaction from REOOH to RE₂O₃ and H₂O. The obtained results were compared

to those from parallel high temperature drop solution calorimetry experiments and showed good consistency. Different phases of YbOF were studied by DSC, showing that the monoclinic phase is the thermodynamic stable phase, but the transition from the high temperature phase (cubic phase) is slow and easily generates the rhombohedral phase. The enthalpy of the monoclinic– cubic phase transition of YbOF was measured for the first time.

High temperature oxide melt solution calorimetry was heavily used and played an irreplaceable role in these experimental thermodynamic studies. This well-established calorimetric technique can overcome the problem that many solid compounds do not readily dissolve in aqueous solutions, which has given reliable thermodynamic data on oxides, nitrides, carbides, and sulfides.^{42–44} High temperature oxide melt solution calorimetry has been successfully applied to RE oxides,⁴⁵ and this study expanded its scope to RE fluorides and chlorides. A Setaram AlexSYS Tian-Calvet twin microcalorimeter was calibrated against the heat content of high-purity α -Al₂O₃ (99.99%) and used to measure drop solution enthalpies (ΔH_{ds}) of samples in molten sodium molybdate (3NaO·4MoO₃) at 800 °C. The results are listed in Appendix B. All experiments were flushed with O_2 at 60 mL min⁻¹ and bubbled through the solvent at 5 mL min⁻¹ to aid dissolution, prevent local saturation of the solvent, and sweep evolved gas out of the calorimeter. Enthalpies of exchange reactions between RE₂O₃ and NaF or NaCl were calculated based on the ΔH_{ds} . These are equal to reaction enthalpies calculated from thermodynamic tables within experimental error. The agreement indicates the complete dissolution of fluorides or chlorides and no specific interaction between dissolved components in the dilute molten solution. Through thermodynamic cycles, the formation enthalpies of RE compounds from binary compounds ($\Delta H^{\circ}_{f, bc}$) or elements ($\Delta H^{\circ}_{f, el}$) at 25 °C were calculated.

The obtained thermodynamic data was further discussed with the structure information from characterizations to reveal correlations between structures and energetics of RE compounds, which will be described in the subsequent chapters.

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Chapter 2

Thermochemistry of Rare Earth Oxyhydroxides, REOOH (RE = Eu to Lu)

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2.1 Abstract

As intermediate products of the dehydration of hydroxides or the hydration of oxides, rare earth oxyhydroxides (REOOH) have important implications for synthesis and potential applications in luminescent devices. Using high temperature oxide melt solution calorimetry and thermal analysis, thermodynamic properties of REOOH (RE = Eu to Lu), including enthalpies of dehydration and formation, were determined. The exothermic enthalpies of formation from oxides and endothermic enthalpies of dehydration demonstrate that oxyhydroxides are not only synthetic but also thermodynamic intermediates in rare earth oxide – water systems. The linear relationship between enthalpies of formation from oxides and ionic radius of RE^{3+} confirms the key role of cation size in the stability of REOOH, and reveals that REOOH with lighter rare earth elements are easier to form and harder to dehydrate, both thermodynamically and kinetically.

2.2 Introduction

Rare earth oxyhydroxides (REOOH), whose unique luminescence properties make them appealing materials in optical devices,^{1–4} are one of the hydrated forms of rare earth element (RE) oxides. In terms of synthesis, REOOH phases appear as a by-product in the hydrothermal preparation of RE oxide crystals⁵ and can be used as a convenient synthetic precursor for RE nanophase oxides with high surface area.^{6,7} Since the first report of REOOH in 1938,⁸ their crystal structure,^{4,9–14} optical,^{1–3} magnetic,¹¹ and electrical¹⁵ characteristics have been studied, but relatively little work has been done concerning their thermodynamic properties,^{15–18} especially enthalpies of formation. This data gap limits our understanding and restricts rational design of the synthesis of these and related materials. Thus, the aim of this paper is to determine the thermodynamic properties of REOOH and provide energetic insight into the conversion between
REOOH and RE₂O₃. Since rare earth sesquioxides have hexagonal (P3m1), monoclinic (C2/m) and cubic (Ia3) structures (denoted as A-, B-, and C-types, respectively) with different coordination numbers of cations,^{19,20} this work focuses only on oxyhydroxides with rare earth metals forming oxides with the C-type structure at room temperature. The enthalpies of formation and dehydration show the systematic influence of the RE ions on the thermodynamic stability of REOOH and clarify the thermodynamic relationships among RE oxides, oxyhydroxides, and hydroxides.

2.3 Experimental Methods

2.3.1 Material Preparation

Polycrystalline rare earth oxyhydroxide samples, REOOH (RE = Eu to Lu), were grown hydrothermally using an Inconel 718 Tuttle cold-seal autoclave with 27 mL internal volume.^{21,22} Silver ampoules (LeachGarner, 99.99%) having a diameter of 9.5 mm and 70 mm length were used as noble metal liners to house the reactions. Sesquioxide (RE₂O₃) powders (Dy - Strem, 99.9%; Er, Gd, Sm - Alfa Aesar REaction, 99.9%; Eu, Ho, Tm, Yb, Lu - HEFA Rare Earth, 99.99%) were used as the lanthanide source. Tb₄O₇ (HEFA Rare Earth, 99.99%) was used due to the lack of a stable pure-phase Tb(III) oxide. A mineralizer of 20 M KOH was used to facilitate bulk oxyhydroxide growth and was prepared by dissolving KOH pellets (Alfa Aesar, 99.98%) in deionized (DI) water in a 1:1 ratio. Ampoules were closed by an Ar-TIG welded Mercedes crimp on one end before the addition of 0.8 mL 20 M KOH mineralizer and 0.4 g oxide powder. An additional 0.04 mL N₂H₄·H₂O (Alfa Aesar, 99%) was added to facilitate Tb(IV) reduction in the Tb₄O₇ reaction and prevent oxidative silver attack. Then, the other end of the ampoule was also sealed. Three ampoules were placed into an autoclave containing DI water to balance the pressure within the ampoules. Autoclaves were surrounded by vermiculite insulation, maintained at a pressure of 100 MPa, heated by ceramic band heaters to 650 °C, and held at that temperature for 14 days before cooling to room temperature in air over 4 h. After recovering and opening the ampoules, products were filtered and washed thoroughly with DI water. REOOH crystals as plates and slabs were collected and subjected to sonication in DI water and filtration to remove any unreacted RE₂O₃ and hydroxide (RE(OH)₃). To remove RE(OH)₃ mixed in EuOOH and GdOOH samples, initial samples were heated at 325 °C for 0.5 h to obtain purified REOOH samples. In the following experiments, large crystalline and purified samples were ground into fine powder for calorimetry.

2.3.2 Powder X-ray Diffraction

Powder X-ray diffraction (PXRD) patterns were obtained using a Bruker AXS D8 Advance diffractometer operated with Cu K α radiation ($\lambda = 1.54$ Å). The data were collected in the 2 θ range of 5–90°, with a step size of 0.02° and a dwell time of 1 s per step. Analysis of the XRD patterns using Jade 6.5 software was conducted for phase identification and lattice parameter determination.

2.3.3 Thermogravimetry and Differential Scanning Calorimetry

Thermogravimetry and differential scanning calorimetry (TG-DSC) was performed using a Netzsch STA 449 instrument. In each measurement, ~ 25 mg of sample was hand-pressed into a pellet, placed in a Pt crucible, and heated from 30 to 1200 °C ($10 \degree C \min^{-1}$) under O₂ (Praxair, 99.999%) flow (40 mL min⁻¹), but TbOOH was heated under Ar (Praxair, 99.999%, O₂/H₂O < 3 ppm) flow (40 mL min⁻¹). The calorimeter was calibrated against the heat content of a sapphire standard and a buoyancy correction was performed with an empty crucible prior to the experiment.

Three TG-DSC measurements including baseline, sapphire standard, and sample were carried out in turn for the determination of specific heat capacity (C_p) according to the following equation:

$$C_{p}(s) = \frac{m_{std}}{m_{s}} \times \frac{DSC_{s} - DSC_{bl}}{DSC_{std} - DSC_{bl}} \times C_{p}(std)$$
(2.1)

where $C_p(s)$ is the specific heat capacity of the sample, $C_p(std)$ is the specific heat capacity of the sapphire standard, m_{std} is the mass of the sapphire standard, m_s is the mass of the sample, DSC_s is the value of DSC signal from the sample curve, DSC_{std} is the value of DSC signal from the sapphire standard curve, and DSC_{bl} is the value of DSC signal from the baseline. For REOOH samples, the integral of the obtained C_p from room temperature to observed temperature of dehydration was calculated as the heat capacity effect ($\Delta H^o_{Td} - \Delta H^o_{298.15}$).

2.3.4 High Temperature Oxide Melt Solution Calorimetry

High temperature oxide melt solution calorimetry experiments were carried out using a Tian-Calvet twin calorimeter using methods standard to our laboratory and described previously.^{23–25} The calorimeter was calibrated against the heat content of 5 mg pellets of high purity α -Al₂O₃ (99.997%). Pressed sample pellets (~5 mg) were dropped from ambient temperature into the calorimeter at 803 °C containing the solvent, molten sodium molybdate (3Na₂O·4MoO₃), in a platinum crucible. All experiments were flushed with O₂ at 50 mL min⁻¹ with bubbling through the solvent at 5 mL min⁻¹ to aid dissolution and provide oxidizing conditions. The measurement was repeated at least eight times on each sample composition. In the case of TbOOH, because of its possible tendency to oxidize, the samples were pelletized in a glove box filled with nitrogen and transported to the calorimeter in glass vials, limiting contact with laboratory air to a few seconds.

2.4 Results and Discussion

A series of REOOH (RE = Eu to Lu) samples was obtained from the hydrothermal method. According to PXRD patterns (Figure 2.1) and TG-DSC scans (Figure 2.2), some RE(OH)₃ was present in the EuOOH and GdOOH samples, namely 8 and 4 wt %, respectively. To remove the RE(OH)₃ impurities, samples were heated at 325 °C for 0.5 h in air,⁴ which purified REOOH samples very well based on PXRD and TG-DSC results.



Figure 2.1 PXRD patterns of (a) EuOOH and (b) GdOOH samples with the Powder Diffraction

File (PDF) cards.^{4,14,15}



Figure 2.2 TG-DSC scans of (a) EuOOH and (b) GdOOH samples.

PXRD patterns shown in Figure 2.3 reveal that all REOOH samples crystallized as a single phase with monoclinic structure in the P2₁/m space group. Thermal conversion of samples above 500 °C always led to dehydration and the formation of oxides. To avoid any change of oxidation state of rare earth ions (RE³⁺), an oxygen atmosphere was chosen for the process of dehydration, but TbOOH was heated in Ar as trivalent terbium is easily oxidized to terbium (III,IV) oxide in O_2 (Figure 2.4).²⁶ Using these procedures, rare earth oxides (RE₂O₃) were obtained as the products of dehydration (Figure 2.5).



Figure 2.3 PXRD patterns of REOOH samples.



Figure 2.4 (a) The TG-DSC scan of TbOOH sample in O_2 and (b) the PXRD pattern of the sample quenched from 1200 °C under O_2 atmosphere with the PDF cards.



Figure 2.5 PXRD patterns of RE₂O₃ samples.

Based on peak positions of PXRD patterns and monoclinic structural model for REOOH (space group P2₁/m) or cubic structural model for RE₂O₃ (space group Ia³), the unit cell parameters and volumes were determined (Table 2.1). Considering the coordination number of RE³⁺ is different in oxyhydroxides and oxides, two series of ionic radii²⁷ are adopted in the comparation of the unit cell volumes of REOOH and RE₂O₃ as plotted in Figure 2.6. As heavier lanthanide elements have smaller ionic radius, the unit cell volume of oxyhydroxides and oxides decreases from Eu to Lu, following a linear relationship with ionic radius. A similar trend has been observed in rare earth phosphates,²⁸ confirming that the contraction of 4f orbitals in lanthanide series dominates the cell size of rare earth compounds.

Sample	Crystal structure	a (Å)	b (Å)	c (Å)	β (°)	Volume (Å ³)
		Rare ear	th oxyhydroxid	es		
EuOOH	Monoclinic, P2 ₁ /m	6.1099 (4)	3.745 (1)	4.3470 (5)	108.60(1)	94.27 (4)
GdOOH	Monoclinic, P2 ₁ /m	6.0786 (5)	3.720 (1)	4.3404 (6)	108.76 (1)	92.92 (5)
ТЬООН	Monoclinic, P2 ₁ /m	6.0310 (4)	3.691 (1)	4.3211 (2)	108.85 (1)	91.04 (4)
DyOOH	Monoclinic, P2 ₁ /m	5.9928 (8)	3.664 (1)	4.3040 (9)	108.97 (1)	89.38 (7)
НоООН	Monoclinic, P2 ₁ /m	5.9607 (4)	3.641 (1)	4.2961 (1)	109.06(1)	88.12 (6)
ErOOH	Monoclinic, P21/m	5.9263 (4)	3.615 (1)	4.2823 (5)	109.10(1)	86.70 (7)
TmOOH	Monoclinic, P21/m	5.8923 (3)	3.596 (1)	4.2680 (9)	109.18 (1)	85.42 (6)
YbOOH	Monoclinic, P2 ₁ /m	5.8611 (4)	3.573 (4)	4.2522 (9)	109.22 (1)	84.10 (6)
LuOOH	Monoclinic, P2 ₁ /m	5.8392 (4)	3.556 (2)	4.2467 (9)	109.34 (2)	83.21 (9)
		Rare	earth oxides			
Eu ₂ O ₃	Cubic, Ia3	10.8616 (6)				1281.37 (21)
Gd_2O_3	Cubic, Ia3	10.8093 (4)				1262.96 (15)
Tb_2O_3	Cubic, Ia3	10.7223 (5)				1232.71 (16)
Dy_2O_3	Cubic, Ia3	10.6551 (1)				1209.68 (3)
Ho_2O_3	Cubic, Ia3	10.5968 (6)				1189.86 (21)
Er ₂ O ₃	Cubic, Ia3	10.5386 (7)				1170.44 (25)
Tm_2O_3	Cubic, Ia3	10.4767 (1)				1149.96 (3)
Yb ₂ O ₃	Cubic, Ia3	10.4259 (5)				1133.29 (17)
Lu_2O_3	Cubic, Ia3	10.3808 (6)				1118.65 (20)

Table 2.1 Crystal structure and calculated lattice parameters of samples.



Figure 2.6 Variation of the unit cell volume (V) versus the ionic radius (r) of the RE^{3+} in oxyhydroxides (circle) and oxides (triangle).

The dehydration process was investigated by TG-DSC to provide a thermodynamic view of the transition from oxyhydroxides to oxides. The results indicate that all REOOH samples dehydrate between 340 and 500 °C, along with a mass loss in TG curves (Figure 2.7) and an endothermic peak in DSC curves (Fig. 2.8). The experimental mass losses from 4.92 wt% for EuOOH to 4.28 wt% for LuOOH correspond to the theoretical values of the conversion from REOOH to RE₂O₃ (ranging from 4.87 to 4.33 wt%). Therefore, the dehydration process follows the following chemical equation:

REOOH (s,
$$T_d$$
) $\rightarrow 1/2RE_2O_3$ (s, T_d) + 1/2H₂O (g, T_d) (2.2)

Where T_d is the dehydration temperature. Here, onset temperatures in DSC curves are used to compare the dehydration temperatures of oxyhydroxides with different cations because of their smaller dependence on heating rate and sample mass.²⁹ Dehydration temperature decreases

gradually with decreasing ionic radius as shown in Figure 2.9, demonstrating the important role of metal cations in the transformation and durability of REOOH. The deviation of GdOOH from the trend may be due to the electronic configuration of Gd^{3+} with its half-filled 4f subshell $(4f^7)$.¹⁹



Figure 2.7 TG curves of REOOH samples.



Figure 2.8 DSC curves of REOOH samples.



Figure 2.9 Variation of observed temperature of dehydration (T_d) of REOOH versus the ionic radius (r) of the RE³⁺.

To better understand the dehydration process, two methods were applied to estimate the enthalpies of dehydration. First, through integrating the area of the endothermic peak, the reaction enthalpies of the transformation from REOOH to RE₂O₃ were measured by DSC as follows.

$$\Delta H^{\text{DSC}}_{\text{deh}} (\text{kJ mol}^{-1}) = \Delta H_{\text{integral}} (\text{J g}^{-1}) \times M (\text{g mol}^{-1}) / 1000$$
(2.3)

Second, the enthalpies of dehydration are calculated from the enthalpies of drop solution (ΔH_{ds}) of REOOH, which were obtained from high temperature oxide melt solution calorimetry (described in more detail below) using the following relation:

$$\begin{array}{c} \text{REOOH} (\text{s}, 25 \text{ }^{\circ}\text{C}) \xrightarrow{\Delta \text{H}_{1}} 1/2\text{RE}_{2}\text{O}_{3} (\text{sol}, 803 \text{ }^{\circ}\text{C}) + 1/2\text{H}_{2}\text{O} (\text{g}, 803 \text{ }^{\circ}\text{C}) \\ \downarrow_{\Delta \text{H}_{6}} & \uparrow_{1/2\Delta \text{H}_{5}} & \uparrow_{1/2\Delta \text{H}_{7}} \\ \text{REOOH} (\text{s}, \text{T}_{d}) \xrightarrow{\Delta \text{H}^{\text{ox-melt}}_{\text{deh}}} 1/2\text{RE}_{2}\text{O}_{3} (\text{s}, \text{T}_{d}) & \uparrow_{1/2\Delta \text{H}_{2}} \\ & \uparrow_{1/2\Delta \text{H}_{4}} & \uparrow_{1/2\Delta \text{H}_{2}} \\ 1/2\text{RE}_{2}\text{O}_{3} (\text{s}, 25 \text{ }^{\circ}\text{C}) & (2.4) \end{array}$$

Table 2.2 Thermodynamic cycles used to calculate the formation enthalpies of REOOH from RE₂O₃ and H₂O (Δ H^o_{f, ox}), dehydration enthalpies of REOOH estimated from high temperature oxide melt solution calorimetry (Δ H^{ox-melt}_{deh}), and hydration enthalpies of RE₂O₃ to REOOH at 25 °C estimated from DSC (Δ H^{DSC}_{hyd}).

Reactions	ΔΗ
REOOH (s, 25 °C) $\rightarrow 1/2RE_2O_3$ (soln, 803 °C) + 1/2H ₂ O (g, 803 °C)	$\Delta H_1 = \Delta H_{ds}$
$RE_2O_3 (s, 25 ^\circ\text{C}) \rightarrow RE_2O_3 (\text{soln}, 803 ^\circ\text{C})$	ΔH_2
$H_2O (1, 25 \ ^\circ C) \rightarrow H_2O (g, 803 \ ^\circ C)$	ΔH_3 ³⁰
$1/2\text{RE}_2\text{O}_3 (s, 25 \text{ °C}) + 1/2\text{H}_2\text{O} (l, 25 \text{ °C}) \rightarrow \text{REOOH} (s, 25 \text{ °C})$	$\Delta H^{o}{}_{f, ox}$
$\Delta H^{o}_{f, ox} = -\Delta H_1 + 1/2\Delta H_2 + 1/2\Delta H_3$	
REOOH (s, 25 °C) $\rightarrow 1/2RE_2O_3$ (soln, 803 °C) + 1/2H ₂ O (g, 803 °C)	$\Delta H_1 = \Delta H_{ds}$
$RE_2O_3 (s, 25 ^\circ\text{C}) \rightarrow RE_2O_3 (\text{soln}, 803 ^\circ\text{C})$	ΔH_2
$RE_2O_3 (s, 25 \text{ °C}) \rightarrow RE_2O_3 (s, T_d)$	ΔH_4 ³¹
$RE_2O_3 (s, T_d) \rightarrow RE_2O_3 (soln, 803 \ ^\circ C)$	$\Delta H_5 = \Delta H_2 - \Delta H_4$
REOOH (s, 25 °C) \rightarrow REOOH (s, T _d)	ΔH_6
$\mathrm{H_{2}O}\ (\mathrm{g},\mathrm{T_{d}}) \rightarrow \mathrm{H_{2}O}\ (\mathrm{g},803\ ^{\circ}\mathrm{C})$	ΔH_7^{30}
REOOH (s, T_d) $\rightarrow 1/2RE_2O_3$ (s, T_d) + 1/2H ₂ O (g, T_d)	$\Delta H^{ox-melt}_{deh}$
$\Delta \mathbf{H}^{\text{ox-melt}}_{\text{deh}} = \Delta \mathbf{H}_1 - 1/2\Delta \mathbf{H}_5 - \Delta \mathbf{H}_6 - 1/2\Delta \mathbf{H}_7$	
REOOH (s, T_d) $\rightarrow 1/2RE_2O_3$ (s, T_d) + 1/2H ₂ O (g, T_d)	$\Delta H_8 = \Delta H^{\rm DSC}_{\rm deh}$
$RE_2O_3 (s, 25 \text{ °C}) \rightarrow RE_2O_3 (s, T_d)$	ΔH_4 ³¹
REOOH (s, 25 °C) \rightarrow REOOH (s, T _d)	ΔH_6
$H_2O(1, 25 \text{ °C}) \rightarrow H_2O(g, T_d)$	ΔH_9 30
$1/2\text{RE}_2\text{O}_3 (s, 25 \text{ °C}) + 1/2\text{H}_2\text{O} (l, 25 \text{ °C}) \rightarrow \text{REOOH} (s, 25 \text{ °C})$	$\Delta H^{DSC}_{~~hyd}$
$\Delta \mathbf{H}^{\mathrm{DSC}}_{\mathrm{hyd}} = 1/2\Delta \mathbf{H}_4 - \Delta \mathbf{H}_6 - \Delta \mathbf{H}_8 + 1/2\Delta \mathbf{H}_9$	

This enthalpy refers to the observed temperature of dehydration, and thermodynamic cycles are listed in Table 2.2. The values calculated by the two approaches are gathered in Table 2.3 and depicted in Figure 2.10. Overall, the agreement is reasonable and the difference between the values gained from DSC and high temperature oxide melt solution, such as the case of Eu, can be attributed to systematic and random errors during DSC experiments resulting from accuracy of

the instrument and integration errors. The dehydration process is endothermic by 32.2–46.7 (ΔH^{DSC}_{deh}) or 37.9–57.3 kJ mol⁻¹ ($\Delta H^{ox-melt}_{deh}$) for all REOOH compounds, which suggests that oxyhydroxides are energetically stable with respect to oxides plus water. In addition, the enthalpies of dehydration from both experiments follow a similar trend versus ionic radius of RE³⁺, i.e., the dehydration of REOOH becomes less endothermic with heavier and smaller cations. Combining the dehydration temperatures and enthalpies of dehydration, the thermodynamics of dehydration indicates that oxyhydroxides have a stronger thermodynamic driving force to dehydrate during the heating process when the rare earth ion shrinks in size. The general trend for the dehydration of rare earth oxyhydroxides reflects the strength of ionic bonds in REOOH, which become weaker with the decrease of ionic radius of cations.

Table 2.3 Enthalpies of drop solution (ΔH_{ds}), enthalpies of dehydration estimated from DSC (ΔH^{DSC}_{deh}) and high temperature drop solution calorimetry ($\Delta H^{ox-melt}_{deh}$) for REOOH, and heat capacity effects of REOOH from 25 °C to observed dehydration temperature (ΔH°_{Td} –

ΔH°	298.15).
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Lanthanide oxyhydroxides	ΔH_{ds}^{a} (kJ mol ⁻¹)	ΔH^{DSC}_{deh} (kJ mol ⁻¹)	$\frac{\Delta H^{o}_{Td} - \Delta H^{o}_{298.15}}{(kJ \text{ mol}^{-1})}$	$\Delta H^{\text{ox-melt}}_{\text{deh}}$ (kJ mol ⁻¹)
EuOOH	11.85 ± 0.18 (8)	43.59 ± 2.90	32.19 ± 2.25	57.28 ± 3.33
GdOOH	$7.54 \pm 0.49 \ (9)$	46.65 ± 2.32	30.08 ± 2.10	52.04 ± 4.19
ТЬООН	8.03 ± 0.66 (11)	44.62 ± 4.29	31.63 ± 2.21	46.74 ± 3.53
DyOOH	10.64 ± 0.25 (8)	39.42 ± 2.92	35.94 ± 2.51	41.76 ± 3.35
HoOOH	$13.06 \pm 0.34 \ (8)$	39.34 ± 2.64	37.75 ± 2.63	42.73 ± 3.72
ErOOH	11.65 ± 0.38 (8)	37.17 ± 1.64	34.79 ± 2.43	41.95 ± 3.52
TmOOH	$13.32\pm 0.52\ (8)$	35.23 ± 2.41	32.92 ± 2.30	41.14 ± 3.28
УЬООН	12.57 ± 0.47 (8)	32.21 ± 1.93	30.83 ± 2.15	37.90 ± 2.82
LuOOH	$12.30\pm 0.32\ (8)$	34.38 ± 3.47	31.95 ± 2.23	40.20 ± 2.94

^a Error is two standard deviations of the mean, and value in parentheses is the number of

experiments.



Figure 2.10 Enthalpies of dehydration (ΔH_{deh}) of REOOH as a function of ionic radius (r) of RE³⁺ estimated from high temperature oxide melt solution calorimetry (blue trace) and DSC (green trace).



Figure 2.11 Enthalpies of drop solution (ΔH_{ds}) of REOOH in $3Na_2O \cdot 4MoO_3$ at 803 °C.

To evaluate the stability of REOOH at room temperature, the enthalpies of formation were measured by means of high temperature oxide melt solution calorimetry, in which samples were dropped into $3Na_2O \cdot 4MoO_3$ at 803 °C and enthalpies of drop solution (ΔH_{ds}) were measured (Figure 2.11 and Table 2.3). Thermodynamic cycles employed to calculate the enthalpies of formation from oxides ($\Delta H^{\circ}_{f, ox}$) are presented in Table 2.2 following the relation:

$$\begin{array}{c} \text{REOOH} (\text{s}, 25 \ ^{\circ}\text{C}) \xrightarrow{\Delta \text{H}_{1}} 1/2\text{RE}_{2}\text{O}_{3} (\text{sol}, 803 \ ^{\circ}\text{C}) + 1/2\text{H}_{2}\text{O} (\text{g}, 803 \ ^{\circ}\text{C}) \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & \\ & & & & & & & & \\ & & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & \\ & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & \\$$

The data used to calculate $\Delta H^{\circ}_{f, ox}$ and enthalpies of formation from elements ($\Delta H^{\circ}_{f, el}$) are given in Table 2.4. The DSC dehydration enthalpies (ΔH^{DSC}_{deh}) are calculated back to room temperature as enthalpies of hydration from RE₂O₃ to REOOH estimated from DSC (ΔH^{DSC}_{hyd}) by subtracting the heat capacity effects ($\Delta H^{\circ}_{Td} - \Delta H^{\circ}_{298.15}$):

$$\begin{array}{c} \text{REOOH}\left(s, T_{d}\right) \xrightarrow{\Delta H_{8}} 1/2\text{RE}_{2}O_{3}\left(s, T_{d}\right) + 1/2\text{H}_{2}O\left(g, T_{d}\right) \\ \uparrow^{\Delta H_{6}} & \uparrow^{1/2\Delta H_{4}} & \uparrow^{1/2\Delta H_{9}} \\ \text{REOOH}\left(s, 25 \text{ }^{\circ}\text{C}\right) \xleftarrow{\Delta H^{\text{DSC}}_{\text{hyd}}} 1/2\text{RE}_{2}O_{3}\left(s, 25 \text{ }^{\circ}\text{C}\right) + 1/2\text{H}_{2}O\left(l, 25 \text{ }^{\circ}\text{C}\right) \end{array}$$

$$(2.6)$$

The results are shown in Table 2.5.

Table 2.4 Enthalpies of drop solution (ΔH_{ds}) of rare earth oxides in molten sodium molybdate at 800–805 °C with their enthalpies of formation from elements ($\Delta H^{\circ}_{f, el}$).

Rare earth oxides	$\Delta H_{ds} (kJ mol^{-1})$	$\Delta \mathrm{H}^{\circ}_{\mathrm{f, el}} (\mathrm{kJ} \mathrm{mol}^{-1})$
Eu_2O_3	-122.46 ± 1.80 (8) ³²	$-1662.5\pm 6.0\ ^{31}$
Gd_2O_3	-121.00 ± 3.20 (7) ³³	$-1819.7\pm3.6\ ^{31}$
$Tb_2O_3^a$	-114.15 ± 1.33 (8) ³²	-1865.2 ± 6.0^{31}
Dy_2O_3	$-108.11 \pm 1.68 \ (8)^{34}$	$-1863.4\pm5.0\ ^{31}$
Ho ₂ O ₃	-109.51 ± 1.50 (6) ³⁵	-1883.3 ± 8.2 ³¹
Er_2O_3	-107.20 ± 1.42 (6) ³⁵	-1900.1 ± 6.5 ³¹

Tm_2O_3	-97.97 ± 0.93 (6) ³⁵	-1889.3 ± 5.7 ³¹
Yb ₂ O ₃	-90.71 ± 0.40 (8) ^b	-1814.5 ± 6.0^{31}
Lu_2O_3	$-99.98 \pm 0.79 \ (9)^{\mathrm{b}}$	-1877.0 ± 7.7 ³¹

Error is two standard deviations of the mean, and value in parentheses is the number of experiments.

^a The prior experiments³² on Tb took into account the ease of oxidation of Tb_2O_3 to Tb_4O_7 to provide a reliable value for the enthalpy of drop solution of the sesquioxide, with Tb trivalent when dissolved in the molten sodium molybdate.

 b The ΔH_{ds} of Yb_2O_3 and Lu_2O_3 at 803 °C are measured in this work.

Table 2.5 Enthalpies of formation from oxides ($\Delta H^{\circ}_{f, ox}$) and elements ($\Delta H^{\circ}_{f, el}$) at 25 °C for REOOH, and enthalpies of hydration from RE₂O₃ to REOOH estimated from DSC (ΔH^{DSC}_{hyd}), plus enthalpies of formation from oxides ($\Delta H^{\circ}_{f, ox}$) at 25 °C for RE(OH)₃.

Lanthanide oxyhydroxides	$\Delta \mathrm{H^{\circ}_{f, ox}}$ (kJ mol ⁻¹)	$\Delta \mathrm{H}^{\mathrm{DSC}}{}_{\mathrm{hyd}}$ (kJ mol $^{-1}$)	$\Delta \mathrm{H^{o}_{f, el}}$ (kJ mol ⁻¹)	Lanthanide hydroxides	$\frac{\Delta \mathrm{H^{\circ}_{f, ox}}^{36, 37}}{\mathrm{(kJ mol^{-1})}}$
EuOOH	-36.49 ± 1.08	-22.80 ± 5.14	-1010.6 ± 4.1	Eu(OH) ₃	-59.15 ± 13.15
GdOOH	-31.45 ± 2.09	-26.06 ± 4.42	-1084.2 ± 3.9	Gd(OH) ₃	-70.35 ± 11.95
ТЬООН	-28.52 ± 1.33	-26.40 ± 6.49	-1104.0 ± 4.4	Tb(OH) ₃	-53.50 ± 13.15
DyOOH	-28.11 ± 0.85	-25.76 ± 5.43	-1102.7 ± 3.4	Dy(OH) ₃	-68.00 ± 12.65
НоООН	-31.23 ± 1.09	-27.84 ± 5.27	-1115.8 ± 5.2	Ho(OH) ₃	-60.75 ± 14.25
ErOOH	-28.66 ± 1.09	-24.02 ± 4.71	-1121.6 ± 4.4	Er(OH) ₃	-53.75 ± 13.40
TmOOH	-25.72 ± 0.99	-19.81 ± 4.70	-1113.3 ± 3.9	Tm(OH) ₃	-47.75 ± 13.00
УЬООН	-21.34 ± 0.67	-15.64 ± 4.08	-1071.5 ± 3.7	Yb(OH) ₃	-59.55 ± 13.15
LuOOH	-25.70 ± 0.72	-19.88 ± 5.70	-1107.1 ± 4.6	Lu(OH) ₃	-59.80 ± 14.00

Figure 2.12 shows the enthalpies of formation of REOOH from RE₂O₃ and water at 25 °C, ranging from -36.49 ± 1.08 (EuOOH) to -21.34 ± 0.67 (YbOOH) kJ mol⁻¹. And the enthalpies of hydration from RE₂O₃ to REOOH estimated from DSC (Figure 2.13) vary from -27.84 ± 5.43 (HoOOH) to -15.64 ± 4.08 (YbOOH) kJ mol⁻¹. The negative values confirm the thermodynamic

stability of oxyhydroxides relative to oxides at ambient temperature since it is unlikely that entropy effects will overpower the significant negative enthalpy of formation, especially when



Figure 2.12 Enthalpies of formation from oxides ($\Delta H^{\circ}_{f, ox}$) at 25 °C of REOOH measured by high temperature oxide melt solution calorimetry.



Figure 2.13 Enthalpies of hydration (ΔH_{hyd}) from RE₂O₃ to REOOH estimated from DSC.

the reference state of water is liquid. A roughly linear relationship is seen between these enthalpy values and the ionic radius of the lanthanide, and enthalpies of formation from oxides become more negative with increasing ionic radius of RE^{3+} . This trend can be ascribed to the decrease of basicity of RE_2O_3 across the rare earth series, and weaker acid-base interaction between water and RE_2O_3 .

With further hydration of RE oxides, hydroxides will form as products.

$$\operatorname{REO}_{1.5}(s, 25 \,^{\circ}\mathrm{C}) \xrightarrow{1/2\mathrm{H}_2\mathrm{O}} \operatorname{REOOH}(s, 25 \,^{\circ}\mathrm{C}) \xrightarrow{\mathrm{H}_2\mathrm{O}} \operatorname{RE(OH)}_3(s, 25 \,^{\circ}\mathrm{C})$$
(2.7)

Their enthalpies of formation from oxides are listed in Table 2.5. A complete picture of the thermochemistry of rare earth oxide – water systems for whole lanthanide series is illustrated in Figure 2.14.^{18,36–39} The enthalpies of formation from oxides become more exothermic with increasing hydration, so the energetic stability follows the order: $REO_{1.5} < REOOH < RE(OH)_3$, where oxyhydroxides serve as thermodynamic "intermediates" between oxides and hydroxides.



Figure 2.14 Enthalpies of formation of rare earth oxyhydroxides (blue trace) and hydroxides (red trace) from corresponding oxides at 25 °C.

2.5 Conclusions

The enthalpies of formation of a series of REOOH were measured by high temperature oxide melt solution calorimetry and the energetics of dehydration were determined both by high temperature oxide melt solution calorimetry and by DSC. Combined with heat capacity effects, enthalpies of conversion between REOOH and RE₂O₃ were determined at room temperature and dehydration temperature. From the perspective of thermodynamics, oxyhydroxides are more energetically stable than oxides plus water in the rare earth series and act as intermediates between hydroxides and oxides. For different rare earth elements, the thermodynamic stability of REOOH decreases with decreasing ionic radius of RE³⁺. Hence, oxyhydroxides with lighter rare earth elements are more likely to form and more difficult to be removed during the preparation of rare earth oxides, especially for the hydrothermal synthesis.

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Chapter 3

Thermochemistry of Stoichiometric Rare Earth Oxyfluorides REOF

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3.1 Abstract

Rare earth oxyfluorides (REOF) have potential applications in luminescent devices and energy storage and are important for synthesis and properties of RE-doped oxyfluoride glasses. This study evaluates the thermodynamic properties of stoichiometric REOF with varying RE (RE = La, Nd, Gd, Ho, Y, and Yb) elements using high temperature oxide melt solution calorimetry and investigates the phase transitions of YbOF by differential scanning calorimetry. The formation enthalpies from binary oxides and fluorides are exothermic and become less exothermic with the decrease of ionic radius of RE³⁺, showing that REOF compounds are energetically stable relative to equal molar mixtures of RE₂O₃ and REF₃ and the RE–O interactions contribute to most of their thermodynamic stabilities. Different from REOF with large RE ions (La–Er and Y) having the rhombohedral phase, REOF with small cations (e.g., Yb) possesses the monoclinic structure as the more energetically stable phase at room temperature. However, the slow transition between the monoclinic and cubic phases easily generates the rhombohedral phase, which is favored by kinetics.

3.2 Introduction

Rare earth oxyfluorides (REOF) are examples of mixed-anion RE compounds. Owing to unique luminescent properties and variable structures, they are regarded as promising host lattices for RE luminescent materials. ^{1–4} RE oxyfluorides also show changeable electric and ionic conductivity varying with ratios of O and F anions,^{5,6} which may be of interest for energy applications. As potential components in oxyfluoride glasses, formation and crystallization of RE oxyfluorides have great effects on the manufacture and properties of RE-doped glasses.^{7,8} Due to

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their wide applications and important places in RE materials chemistry, many studies have been conducted to investigate crystal structures and synthetic methods of RE oxyfluorides.

By means of X-ray and neutron diffraction,^{9–17} thermal analysis,^{6,18} and spectroscopy,^{19,20} crystal structures and relationships between various structures at different temperatures and compositions have been determined for most RE oxyfluorides. For the stoichiometric compound with equal molar O^{2-} and F^- (REOF), a distorted fluorite structure (rhombohedral β phase, space group: R3m) is adopted for most RE elements as the phase which appears to be stable at room temperature. With temperature increasing, a reversible phase transition leads to a fluorite-type structure (cubic α phase, space group: Fm3m) as the high temperature phase. However, for the last three lanthanide elements (Tm, Yb, and Lu), a monoclinic structure (isostructural to α -ZrO₂, space group: P2₁/c) is found and proposed as the more stable phase for these REOF compounds.²¹ When the content of F is higher than that of O, nonstoichiometric oxyfluorides REO_{1-x}F_{1+2x} have tetragonal and orthorhombic structures (Vernier phases) for light and heavy RE elements, respectively.^{11,12}

Generally, there are three methods to synthesize bulk RE oxyfluoride crystals: (i) solid-state reaction between RE oxides and fluorides, which is the most straightforward way; (ii) hydrolysis of RE fluorides above 900°C;²² and (iii) low temperature solid-state synthesis using polytetrafluoroethylene (PTFE), which is a recently developed method.^{23,24} It is worth to note that the last two methods require careful control of synthetic conditions during the synthesis of stoichiometric REOF compounds. Otherwise, nonstoichiometric RE oxyfluoride compounds and RE oxides may form as side products.^{4,25}

Despite the above studies, no work has reported thermodynamic stability of RE oxyfluorides, especially enthalpies of formation for stoichiometric REOF compounds. Regarding

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various RE elements, trends of thermodynamic stability of RE compounds along RE series have been determined for many RE oxide systems²⁶ and recently for ternary sodium RE fluorides²⁷. In addition, with respect to heavy RE elements (Tm, Yb, and Lu), the reason why the monoclinic phase is preferred compared to the rhombohedral phase and energetic stabilities of these phases remain to be studied. All these thermodynamic data and research gaps limit the understanding and utilization of RE oxyfluoride materials. In this paper, using high temperature oxide melt solution calorimetry, the thermodynamic stability of stoichiometric REOF with varying RE elements relative to binary oxides and fluorides, RE₂O₃ and REF₃, are determined to better define conditions under which they may form or decompose. Further, to achieve a better understanding of thermodynamic stability and phase transitions in oxyfluorides of heavy RE elements, differential scanning calorimetry (DSC) is used for YbOF in combination with oxide melt solution calorimetry.

3.3 Experimental Methods

3.3.1 Material Preparation

Before using, rare earth sesquioxides (RE₂O₃), including La₂O₃ (99.999 %, Aldrich), Nd₂O₃ (99.99 %, Apache Chemicals), Gd₂O₃ (99.99 %, Aldrich), Ho₂O₃ (99.99 %, Alfa-Aesar), Yb₂O₃ (99.99 %, Alfa-Aesar), and Y₂O₃ (99.99 %, Alfa-Aesar), were annealed at 1000 °C for several hours in air to destroy any hydroxides and carbonates which are common impurities during storage at ambient conditions. Rare earth trifluorides (REF₃), including LaF₃ (99.99 %), NdF₃ (99.9 %), GdF₃ (99.9 %), HoF₃ (99.99 %), YbF₃ (99.99 %), and YF₃ (99.9 %) were purchased from Alfa-Aesar and dried at 200 °C under vacuum overnight. All chemicals have been checked by powder X-ray diffraction to confirm the phase purity.

Rare earth oxyfluorides (REOF, RE = La, Nd, Gd, Ho, and Y) were prepared by solid-state reactions, in which equal molar ratio of RE₂O₃ and REF₃ were mixed, pelletized, reacted at 1000 °C (or 950 °C for Ho, Yb, and Y) for 2 days, and then annealed at 500 °C for 1 day in Pt crucibles under Ar atmosphere. No weight change was observed during the reaction, so the composition of the rare earth oxyfluorides is the same as the precursors, namely REOF.

For ytterbium oxyfluoride (YbOF), the phases of samples highly depend on cooling rates, so different cooling processes were applied to prepare YbOF samples after solid-state reactions at 950 °C for 1 day. (I) The sample annealed at decreasing various temperatures down to 400 °C in a week was termed as YbOF-mon; (II) The sample slowly cooled down to room temperature with a cooling rate of ~1 °C min⁻¹ was termed as YbOF-mon/rhd; (III) The sample fast cooled down to room temperature using a tube furnace with a movable sample stage was designated as YbOF-quenching, and the cooling process was done by moving samples out of the heating area under Ar flow and the cooling time was estimated to be less than 5 min total, with a much shorter time (1 min or less) to reach a temperature below 500 °C, at which point any further phase transformation is unlikely. No weight change was observed during these reactions, so the composition of all samples is the same as the precursor, namely YbOF.

3.3.2 Powder X-ray Diffraction

Powder X-ray diffraction (PXRD) patterns were obtained using a Bruker D2 Phaser diffractometer operated with Cu K α radiation ($\lambda = 1.54184$ Å). The data for REOF samples were collected in the 2 θ range of 10–120° with a step size of 0.02° and a dwell time of 5 s per step, which were analyzed using the Rietveld method implemented in the program GSAS-II.²⁸ The data for RE₂O₃, REF₃, and samples after DSC measurements were collected in the 2 θ range of 10–80° with a step size of 0.02° and a dwell time of 0.45 s per step.

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3.3.3 High Temperature Oxide Melt Solution Calorimetry

High temperature oxide melt solution calorimetry experiments were carried out using a Setaram AlexSYS Tian-Calvet twin microcalorimeter using methods standard to our laboratory and described previously.^{29–31} The calorimeter was calibrated against the heat content of high purity α -Al₂O₃ (99.997 %). Pressed sample pellets (~10 mg) were dropped from ambient temperature into the calorimeter containing the solvent, molten sodium molybdate (3Na₂O·4MoO₃), in a Pt crucible at 800 °C. All experiments were flushed with O₂ at 60 ml min⁻¹ with bubbling through the solvent at 5 ml min⁻¹ to aid dissolution and prevent local saturation of the solvent. The measurement was repeated at least eight times on each sample.

3.3.4 Differential Scanning Calorimetry

Differential scanning calorimetry (DSC) measurements were performed in a Setaram LabSYS Evo calorimeter. The temperature and enthalpy calibration of the instrument was performed by measuring the temperature (T_m) and heat (Δ H_m) of melting of the following metals: Pb (T_m = 327.47 °C, Δ H_m = 23.00 J g⁻¹), Zn (T_m = 419.56 °C, Δ H_m = 107.4 J g⁻¹), Al (T_m = 660.33 °C, Δ H_m = 401.3 J g⁻¹), Ag (T_m = 961.78 °C, Δ H_m = 104.8 J g⁻¹), and Au (T_m = 1064.18 °C, Δ H_m = 64.5 J g⁻¹). In each measurement, ~50 mg of the YbOF-mon sample was pressed into a pellet, placed in a Pt crucible with a lid, and an empty Pt crucible with a lid was used as the reference. The heating was performed from 30 to 900 °C at a rate of 5 °C min⁻¹. After keeping at 900 °C for 1 h, the cooling was performed at different rates from 2.5 to 50 °C min⁻¹. All experiments were conducted under an inert atmosphere by flowing with 20 ml min⁻¹ Ar. The empty Pt crucible is measured in the same conditions for the blank experiment subtraction to reduce the influence of unavoidable asymmetries. The peak onset temperatures observed on heating were considered as the transition temperature (T_w), and the peak areas were integrated as enthalpies of phase transitions (ΔH_{tr}). The result is based on the average value of three measurements.

3.4 Results

As shown in Figure 3.1, there are three crystal structures for stoichiometric REOF. The rhombohedral and the monoclinic structure are the low temperature phase for light (La-Er and Y) and heavy (Tm, Yb, and Lu) RE elements, respectively, and can be considered originating from the cubic structure for the high temperature phase of REOF. The rhombohedral structure (Figure 3.1a) is also called the β phase, in which oxygen and fluorine anions are distributed in alternating layers along the z axis, and RE cations lie between two triangular pyramids consisting of O and F anions, respectively. Each RE³⁺ is eightfold coordinated to four O²⁻ and four F⁻ in a distorted cube. In the monoclinic structure (Figure 2.1b), each RE cation has sevenfold coordination in a REF₃O₄ polyhedron instead of eightfold coordination for larger RE cations in the rhombohedral structure. This monoclinic structure is also known as baddeleyite (α -ZrO₂). As a mixed-anion compound, the cationic sublattice distortion from the fluorite structure is accompanied by shorter RE–O distance than RE–F distance to balance the charge difference of the anions rather than to balance the valence bond deficiency in ZrO₂.²¹ A similar position shift of cations, that is, RE ions are closer to O plane nets and further from F plane nets, also exists in the rhombohedral structure of REOF. Although O²⁻ and F⁻ are shown as randomly distributed on the anion sublattice in the cubic structure (Figure 2.1c), some thermodynamic studies imply that this fluorite-like structure is made up of random REO₄F₄ polyhedra.¹⁸



Figure 3.1 The crystal structure of REOF with the (a) rhombohedral (β phase), (b) monoclinic, and (c) cubic (α phase) structures, in which the last three lanthanide elements (Tm, Yb, and Lu) are represented by pastel blue balls in the monoclinic structure.

To obtain the stochiometric RE oxyfluorides (REOF) without composition variations, all samples were prepared by solid-state reactions between RE sesquioxides (RE₂O₃) and RE trifluorides (REF₃). All starting materials were checked by PXRD, which shows that light and heavy RE elements have different structures for their oxides (Figures 3.2) and fluorides (Figures 3.3). The sesquioxides, La₂O₃ and Nd₂O₃ adopt the A-type structure (space group: P3⁻m1) compared to the C-type structure (space group: Ia³) for Gd₂O₃, Ho₂O₃, Y₂O₃, and Yb₂O₃. LaF₃ and NdF₃ have the "LaF₃" structure (space group: P³c₁) compared to the "YF₃" structure (space group) compared to the "YF₃



Figure 3.2 PXRD patterns of RE₂O₃.



Figure 3.3 PXRD patterns of REF₃.

According to PXRD characterizations (Figure 3.4), except for YbOF, all REOF samples show the rhombohedral structure (β phase). Rietveld analysis of the PXRD patterns (Tables 3.1 and 3.2, Figure A.1–A.5) shows that the lattice parameters decrease from light to heavy RE elements when ionic size of RE³⁺ also diminishes.



Figure 3.4 PXRD patterns of REOF in the rhombohedral structure (β phase).

Table 3.1 Lattice parameters of REOF in the space group of $R\overline{3m}$ (Z = 6) obtained from Rietveld refinements of PXRD patterns.

Sample	a (Å)	c (Å)	$V(Å^3)$	R	wR	GOF
LaOF	4.0521(1)	20.2109(3)	287.40(1)	2.68%	4.88%	2.34
NdOF	3.95484(5)	19.7111(2)	266.993(4)	3.88%	3.29%	2.37
GdOF	3.8680(1)	19.2693(4)	249.67(1)	2.86%	7.34%	2.12
HoOF	3.80358(9)	18.9354(3)	237.241(9)	2.20%	3.34%	2.79
YOF	3.79814(7)	18.8861(2)	235.947(7)	2.08%	5.58%	3.57

Sample	Atom	Wyckoff	Х	У	Z	SOF	U _{iso}
	La	6c	0	0	0.24237	1	0.01
LaOF	0	6c	0	0	0.36833	1	0.01
	F	6c	0	0	0.11903	1	0.01
	Nd	6c	0	0	0.24194	1	0.01
NdOF	0	6c	0	0	0.11429	1	0.01
	F	6c	0	0	0.37373	1	0.01
GdOF	Gd	6c	0	0	0.74191	1	0.01
	0	6c	0	0	0.61851	1	0.01
	F	6c	0	0	0.86856	1	0.01
	Но	6c	0	0	0.74172	1	0.01
HoOF	0	6c	0	0	0.61912	1	0.01
	F	6c	0	0	0.86975	1	0.01
	Y	6c	0	0	0.74174	1	0.01
YOF	0	6c	0	0	0.61990	1	0.01
	F	6c	0	0	0.86920	1	0.01

Table 3.2 Atomic coordinates and isotropic displacement parameters in REOF.

As shown in Figure 3.5, three YbOF samples were prepared by solid-state reactions and the phases of the products formed appear to mainly depend on the cooling processes. A mixture of the monoclinic and rhombohedral phases (YbOF-mon/rhd) was obtained when the sample was cooled slowly to room temperature at ~1 °C min⁻¹. The amount of the rhombohedral phase decreases as cooling time increases, and a sample with nearly pure monoclinic phase (YbOF-mon) was acquired after a week of stepwise cooling. On the other hand, a mixture of rhombohedral and another phase(s) (possibly cubic and/or defect cubic) was formed when the sample was quickly quenched from 950°C in several minutes. Except for YbOF-mon with the monoclinic phase, extra peaks were detected in the XRD patterns compared to the ideal rhombohedral or cubic structure, which is possibly associated with defect structures and lower symmetry during fast quenching and phase transitions.⁴



Figure 3.5 PXRD patterns of YbOF samples from different cooling processes.

Table 3.3 Drop solution enthalpies (ΔH_{ds}) in molten $3Na_2O \cdot 4MoO_3$ at 800 °C and enthalpies of formation from elements ($\Delta H^{\circ}_{f, el}$) at 25 °C of binary rare earth oxides and fluorides.

Element	$\frac{\Delta H_{ds}(RE_2O_3)}{(kJ mol^{-1})}$	$\Delta H_{ds}(REF_3)$ (kJ mol ⁻¹)	$\frac{\Delta \mathrm{H^{o}_{f,el}(RE_{2}O_{3})}}{(\mathrm{kJ}\ \mathrm{mol}^{-1})}$	$\frac{\Delta H^{\circ}_{f, el}(REF_3)}{(kJ mol^{-1})}$
La	-221.81 ± 2.25 ³²	$154.89 \pm 0.58 \ ^{27}$	-1791.6 ± 2.0^{33}	$-1731.8\pm5.0\ ^{34}$
Nd	$-156.95 \pm 1.05 \ ^{35}$	$151.02 \pm 1.32 \ ^{27}$	-1806.9 ± 3.0^{-33}	$-1712.9\pm 4.2\ ^{34}$
Gd	$-134.48 \pm 1.70 \ ^{35}$	$145.72\pm 0.66\ ^{27}$	$-1819.7\pm 3.6\ ^{33}$	$-1713.3\pm 4.6\ ^{34}$
Но	$-109.51 \pm 1.50 \ ^{35}$	$140.89 \pm 0.72 \ ^{27}$	-1883.3 ± 8.2 ³³	-1714.2 ± 6.3 ³⁴
Y	-116.34 ± 1.21 ³⁵	$146.69 \pm 0.56 \ ^{27}$	-1932.8 ± 5.2 ³⁶	-1718.4 ± 3.3 ³⁴
Yb	$-90.71\pm0.40\ ^{37}$	$126.94 \pm 0.51 \ ^{27}$	$-1814.5\pm 6.0\ ^{33}$	$-1656.9\pm10.0^{a\ 34}$

The enthalpies of formation of REOF were determined by high temperature oxide melt solution calorimetry. Samples were dropped in molten sodium molybdate (3Na₂O·4MoO₃) at

800 °C to measure their drop solution enthalpies (ΔH_{ds}). The ΔH_{ds} values for RE₂O₃ and REF₃ are listed in Table 3.3 with their enthalpies of formation from elements ($\Delta H^{\circ}_{f, el}$). For REOF, their ΔH_{ds} values are shown in Table 3.4 with the enthalpies of formation from oxides and fluorides ($\Delta H^{\circ}_{f, ox/fl}$) or from elements ($\Delta H^{\circ}_{f, el}$) calculated from thermodynamic cycles in Table 3.5.

Table 3.4 Drop solution enthalpies (ΔH_{ds}), enthalpies of formation from oxides and fluorides ($\Delta H^{\circ}_{f, \text{ ox/fl}}$) and from elements ($\Delta H^{\circ}_{f, \text{ el}}$) of REOF.

Sample	$\Delta H_{ds} (kJ mol^{-1})$	$\Delta H^{\circ}_{f, ox/fl} (kJ mol^{-1})$	$\Delta H^{\circ}_{f, el} (kJ mol^{-1})$
LaOF	14.25 ± 0.37 (8)	-36.56 ± 0.86	-1211.0 ± 2.0
NdOF	$26.48 \pm 0.45 \ (8)$	-28.46 ± 0.72	-1201.7 ± 1.9
GdOF	26.89 ± 0.25 (8)	-23.14 ± 0.66	-1200.8 ± 2.1
HoOF	$29.99 \pm 0.25 \ (8)$	-19.53 ± 0.61	-1218.7 ± 3.5
YOF	$27.87 \pm 0.37 \ (8)$	-17.75 ± 0.58	-1234.8 ± 2.1
YbOF-mon	$26.87 \pm 0.29 \ (8)$	-14.79 ± 0.36	-1171.9 ± 3.9

Table 3.5 Thermodynamic cycles to calculate enthalpies of formation from oxides and fluorides or elements for REOF.

Reaction	ΔΗ
REOF (s, 25 °C) \rightarrow 1/3RE ₂ O ₃ (soln, 800 °C) + 1/3REF ₃ (soln, 800 °C)	$\Delta H_1 = \Delta H_{ds}(\text{REOF})$
$RE_2O_3 (s, 25 \ ^\circ C) \rightarrow RE_2O_3 (soln, 800 \ ^\circ C)$	$\Delta H_2 = \Delta H_{ds}(RE_2O_3)$
$\operatorname{REF}_3(s, 25 \ ^\circ C) \rightarrow \operatorname{REF}_3(\operatorname{soln}, 800 \ ^\circ C)$	$\Delta H_3 = \Delta H_{ds}(REF_3)$
$1/3\text{RE}_2\text{O}_3 (s, 25 \text{ °C}) + 1/3\text{REF}_3 (s, 25 \text{ °C}) \rightarrow \text{REOF} (s, 25 \text{ °C})$	$\Delta H^{\circ}_{f, ox/fl}(REOF)$
$\Delta \mathrm{H}^{\circ}_{\mathrm{f, ox/fl}}(\mathrm{REOF}) = -\Delta \mathrm{H}_{1} + 1/3\Delta \mathrm{H}_{2} + 1/3\Delta \mathrm{H}_{3}$	
$2\text{RE}(s, 25 \text{ °C}) + 3/2\text{O}_2(g, 25 \text{ °C}) \rightarrow \text{RE}_2\text{O}_3(s, 25 \text{ °C})$	$\Delta H_4 = \Delta H^{\circ}_{f,el}(RE_2O_3)$
$\operatorname{RE}\left(s, 25 \ ^{\circ}\mathrm{C}\right) + 3/2F_{2}\left(g, 25 \ ^{\circ}\mathrm{C}\right) \rightarrow \operatorname{REF}_{3}\left(s, 25 \ ^{\circ}\mathrm{C}\right)$	$\Delta H_5 = \Delta H^{\circ}_{f,el}(REF_3)$
RE (s, 25 °C) + 1/2O ₂ (g, 25 °C) + 1/2F ₂ (g, 25 °C) \rightarrow REOF (s, 25 °C)	$\Delta H^{\circ}_{f,el}(REOF)$
$\Delta H^{\circ}_{f,el}(\text{REOF}) = \Delta H^{\circ}_{f, \text{ ox/fl}}(\text{REOF}) + 1/3\Delta H_4 + 1/3\Delta H_5$	

As shown in Figure 3.6, $\Delta H^{\circ}_{f, \text{ ox/fl}}$ values of REOF become less exothermic for smaller RE ions, ranging from -36.6 (LaOF) to -14.8 (YbOF-mon) kJ mol⁻¹. These significantly exothermic values confirm thermodynamic stability for these oxyfluorides relative to oxides plus fluorides.



Figure 3.6 Enthalpies of formation from oxides and fluorides ($\Delta H^{\circ}_{f, ox/fl}$) of REOF versus ionic radii of RE³⁺ in 8 coordination. Except for YbOF in the monoclinic structure, all REOF samples are in the rhombohedral structure.

The phase transitions of YbOF driven by temperature were studied by DSC. As demonstrated in Figure 3.7, when YbOF-mon is heated with a rate of 5 °C min⁻¹, an endothermic peak (onset temperature: 715°C) shows up with a shoulder at higher temperature (peak temperature: 740°C) in the DSC curve. The transition enthalpy (Δ H_{tr}) is 7539 ± 146 J mol⁻¹ by integrating the peak area. After heating to 900°C and keeping for 1 h, cooling processes with rates ranging from 2.5 to 50 °C min⁻¹ were monitored by DSC measurements and the obtained samples were checked by PXRD (Figure 3.8). At a cooling rate of 2.5 °C min⁻¹, there is a sharp
exothermic peak along with a relatively wide exothermic peak as the side peak, leading to a mixture of monoclinic and rhombohedral phases. When the cooling rate increases, the first exothermic peak becomes broader while the second peak moves to lower temperature and shrinks. The content of the monoclinic phase decreases with the increasing of cooling rates. Finally, at the cooling rate of 50 °C min⁻¹, there is a broad exothermic peak from 650 to 500°C with a little exothermic peak afterward in the DSC profile, and the monoclinic phase disappears in the XRD pattern.



Figure 3.7 Normalized DSC curves of YbOF-mon with 5 °C min⁻¹ heating rate and different cooling rates.



Figure 3.8 PXRD patterns of YbOF samples obtained from different cooling rates.

3.5 Discussion

Different from RE ternary oxides or fluorides containing various metal cations, REOF phases have the anion sublattice with half O^{2-} and half F⁻, so the energies of REOF mainly come from the two cation–anion interactions between RE³⁺ and O²⁻ or F⁻. Because O²⁻ possesses twice the charge of F⁻, its electrostatic potential with RE³⁺ is double that of F⁻ at the same cation– anion distance, which is the main contribution to the lattice energies of REOF. By constructing Born–Haber cycles, lattice energies (U) of RE₂O₃, REF₃, and REOF are calculated from $\Delta H^{\circ}_{f, el}$ (Tables 3.6–3.8). Although all of them become more exothermic when the ionic size of RE³⁺ decreases and the lattice contracts, the lattice energy differences for the formation of REOF from RE₂O₃ and REF₃ (U_D) become less exothermic from light to heavy rare earth elements (Figure 3.9), owing to the larger slope of U versus the ionic radius of RE³⁺ for RE₂O₃ than for REF₃ (see Figure 3.9). Therefore, the trend of $\Delta H^{\circ}_{f, ox/fl}$ is more like enthalpies of formation from binary oxides ($\Delta H^{\circ}_{f, ox}$) for most ternary RE oxide compounds²⁶ than enthalpies of formation from binary fluorides ($\Delta H^{\circ}_{f, fl}$) for ternary RE fluoride compounds,²⁷ which is related to the increasing coordination of RE³⁺ from RE₂O₃ to REOF.

Table 3.6 Summary	y of reaction	1s in Born–H	aber cycles	for the formation	of REOF and RE ₂ O ₃
			2		

Reaction	$\Delta H (kJ mol^{-1})$
$\operatorname{RE}(s, 25 \ ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}(g, 25 \ ^{\circ}\mathrm{C})$	$\Delta H_1 = \Delta H_{sub}$
$\operatorname{RE}(g, 25 ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}^{3+}(g, 25 ^{\circ}\mathrm{C}) + 3e^{-}$	$\Delta H_2 = (I_1 + I_2 + I_3)$
$O_2(g, 25 \ ^\circ C) \rightarrow 2O(g, 25 \ ^\circ C)$	$\Delta H_3 = 498.458 \pm 0.004 \ ^{38}$
$O(g, 25 \text{ °C}) + 2e^- \rightarrow O^{2-}(g, 25 \text{ °C})$	$\Delta H_4 = 703^{-39}$
$F_2(g, 25 \ ^\circ C) \rightarrow 2F(g, 25 \ ^\circ C)$	$\Delta H_5 = 158.670 \pm 0.096 \ ^{38}$
$F(g, 25 \text{ °C}) + e^- \rightarrow F^-(g, 25 \text{ °C})$	$\Delta H_6 = -328.164^{-38}$
RE (s, 25 °C) + 1/2O ₂ (g, 25 °C) + 1/2F ₂ (g, 25 °C) → REOF (s, 25 °C)	$\Delta H_7 = \Delta H^{\circ}_{f, el}(REOF)$
$\operatorname{RE}^{3+}(g, 25 \ ^{\circ}\mathrm{C}) + \operatorname{O}^{2-}(g, 25 \ ^{\circ}\mathrm{C}) + \operatorname{F}^{-}(g, 25 \ ^{\circ}\mathrm{C}) \to \operatorname{REOF}(s, 25 \ ^{\circ}\mathrm{C})$	U(REOF)
$U(\text{REOF}) = \Delta H_7 - \Delta H_1 - \Delta H_2 - 1/2\Delta H_3 - \Delta H_4 - 1/2\Delta H_5 - \Delta H_6$	
$\operatorname{RE}(s, 25 \ ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}(g, 25 \ ^{\circ}\mathrm{C})$	$\Delta H_1 = \Delta H_{sub}$
$\operatorname{RE}(g, 25 ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}^{3+}(g, 25 ^{\circ}\mathrm{C}) + 3e^{-}$	$\Delta H_2 = (I_1 + I_2 + I_3)$
$O_2(g, 25 \ ^\circ C) \rightarrow 2O(g, 25 \ ^\circ C)$	$\Delta H_3 = 498.458 \pm 0.004 \ ^{38}$
$O(g, 25 \text{ °C}) + 2e^- \rightarrow O^{2-}(g, 25 \text{ °C})$	$\Delta H_4 = 703^{-39}$
$2\text{RE}(s, 25 \text{ °C}) + 3/2\text{O}_2(g, 25 \text{ °C}) \rightarrow \text{RE}_2\text{O}_3(s, 25 \text{ °C})$	$\Delta H_8 = \Delta H^{\circ}_{f, el}(RE_2O_3)$
$2RE^{3+}(g, 25 \text{ °C}) + 3O^{-}(g, 25 \text{ °C}) \rightarrow RE_2O_3(s, 25 \text{ °C})$	$U(RE_2O_3)$
$U(RE_2O_3) = \Delta H_8 - 2\Delta H_1 - 2\Delta H_2 - 3/2\Delta H_3 - 3\Delta H_4$	

Table 3.7 Enthalpies of sublimation (ΔH_{sub}) and ionization ($I_1+I_2+I_3$) of rare earth elements.

Element	$\Delta H_{sub} (kJ mol^{-1})$	$(I_1+I_2+I_3)$ (kJ mol ⁻¹)
La	434.5 ± 3.0 ⁴⁰	3455 ± 5^{-41}
Nd	325.6 ± 2.0 ⁴⁰	3694 ± 5 ⁴¹
Gd	406.9 ± 2.0 ⁴⁰	3750 ± 5 ⁴¹
Но	305.5 ± 5.0 ⁴⁰	3924 ± 5 ⁴¹
Y	421.3 ± 5.0 ⁴²	3777 ± 5 ⁴¹
Yb	152.4 ± 1.0 ⁴⁰	4194 ± 5 ⁴¹

Element	$U(RE_2O_3)$ (kJ mol ⁻¹)	U(REF ₃) (kJ mol ⁻¹)	U(REOF) (kJ mol ⁻¹)
La	-12427.3 ± 11.8	$-4874.8\pm7.7~^{27}$	-5803.9 ± 6.2
Nd	-12702.8 ± 11.2	$-4986.0\pm 6.8\ ^{27}$	-5924.7 ± 5.7
Gd	-12990.2 ± 11.4	$-5123.7\pm7.1\ ^{27}$	-6061.1 ± 5.8
Но	-13199.0 ± 16.3	$-5197.2\pm9.5\ ^{27}$	-6151.6 ± 7.9
Y	-13186.1 ± 15.1	$-5170.2\pm7.8\ ^{27}$	-6136.5 ± 7.4
Yb	-13364.0 ± 11.8	-5256.8 ± 11.2 ²⁷	-6221.7 ± 6.4

Table 3.8 Lattice energies (U) of RE₂O₃, REF₃ and REOF calculated from Born–Haber cycles.



Figure 3.9 Lattice energies (U) of RE₂O₃, REF₃ and REOF with differences for the formation of REOF from RE₂O₃ and REF₃ (U_D = U(REOF) – U(RE₂O₃)/3 – U(REF₃)/3) versus ionic radius of RE³⁺.

With RE ions shrinking in size, not only thermodynamic stability but also lattice parameters of REOF decrease from light to heavy RE elements. When reaching the small cations (i.e., Tm, Yb, and Lu), the monoclinic instead of the rhombohedral phase becomes the room temperature stable phase for their stoichiometric REOF compounds. Similar "phase transitions" driven by ionic size have been observed in many RE compound systems, like A-type \rightarrow C-type for RE₂O₃ and "LaF₃" structure \rightarrow "YF₃" structure for REF3 as ionic radius of RE³⁺ decreases. Along with these "phase transitions," generally, light RE ions have higher coordination than heavy RE ions resulting from their relatively large ionic size. The decrease of the coordination number of Yb³⁺ from 8 to 7 may explain the relative stability of the monoclinic structure compared with the rhombohedral structure considering its relatively small ionic radius. This is also supported by the trend of $\Delta H^{\circ}_{f, ox/fl}$, which becomes less exothermic from large to small RE ions. The structural and energetic instability makes the rhombohedral phase the metastable phase in the stoichiometric YbOF system.

Considering that most REOF (RE = La–Er and Y) have the rhombohedral–cubic phase transition driven by temperature,^{13,15} it is reasonable to assume that YbOF has a cubic structure as the high-temperature phase as well. Based on the ΔH_{tr} (7539 ± 146 J mol⁻¹) and the transition temperature (T_{tr} = 715°C), the transition entropy (ΔS_{tr}) of YbOF-mon is 7.63 ± 0.15 J mol⁻¹ K⁻¹, which is comparable to the corresponding ΔS_{tr} of the rhombohedral–cubic phase transition for other REOF.¹⁸ This value is also close to the configurational entropy of α -REOF as 8.83 J mol⁻¹ K⁻¹ in accordance with the disordered structure composed of random REO₄F₄ polyhedra. But the undercooling of transitions is over 50°C for YbOF at the scanning rate of 5°C min⁻¹, indicating the high activation energy for this transition. The slow kinetics of monoclinic–cubic transformation is also corroborated by incomplete transitions back to the monoclinic phase and the appearance of the metastable rhombohedral phase during fast cooling. Bond valence sum calculations show that there is considerable bond strain in the cubic phase, which can be relieved in the rhombohedral phase and results in the fast nonquenchable kinetics of the order–disorder phase transition for YOF.¹⁷ Therefore, although the rhombohedral phase of YbOF is metastable in energetics, its formation is favored by kinetics and hard to be avoided in fast cooling processes.

3.6 Conclusions

Thermodynamic stabilities of stoichiometric REOF with varying RE elements have been determined by high temperature oxide melt solution calorimetry. The exothermic formation enthalpies of REOF confirm their energetic stabilities relative to the mixture of RE₂O₃ and REF₃. Enthalpies of formation become less exothermic with the decrease of the ionic size of RE³⁺, reflecting that the RE–O interactions dominate in the energetics of REOF. Compared to the rhombohedral structure for most REOF (RE = La–Er and Y), the monoclinic phase is favored as the low temperature stable phase for small RE ions (Tm, Yb, and Lu) with lower coordination. However, the slow monoclinic–cubic transition can easily lead to the formation of the rhombohedral phase, especially after fast cooling.

3.7 Acknowledgements

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Chapter 4

Thermochemistry of 3D and 2D Rare Earth Oxychlorides (REOCls)

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4.1 Abstract

The thermodynamic stability of rare earth (RE) materials plays a key role in the design of separation and recycling processes for RE elements. Thermodynamic stability is fundamentally influenced by the lanthanide contraction, as observed in the systematic reduction of unit cell volumes with increasing atomic number. RE materials are found in the form of solids having primary bonds in three dimensions (3D materials) as well as ones with primary bonds in two dimensions (2D materials) whose layers are held together by weak van der Waals (vdW) forces. While studies of synthesis, structure, and physical properties of 2D RE materials are numerous, no systematic research has compared their thermodynamic stability to that of 3D materials. In the present work, RE oxychlorides (REOCls), which display a structural transition from a 3Dpolyhedral network (PbFCl-type) to a vdW-bonded layered one (SmSI-type) as the RE size decreases, were all synthesized by the flux method. High temperature oxide melt solution calorimetry was used to determine their formation enthalpies to enable Born-Haber cycles to calculate lattice energies. Our results indicate that REOCl compounds are thermodynamically stable when compared to their binary oxides and chlorides. The lattice energies of 3D REOCIs increase with decreasing RE size yet are insensitive to unit cell volumes for 2D REOCls. This is caused by interatomic interactions parallel and perpendicular to layers in the SmSI-type REOCls, causing a different structure response to the lanthanide contraction than 3D RE materials.

4.2 Introduction

Rare earth oxychlorides (REOCls) have attracted great research interest in recent years owing to potential applications as chloride ion conductors,^{1,2} catalysts,^{3–5} and luminescent materials.^{6–9} As an important component in the RE₂O₃–RECl₃ system, REOCl compounds are

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Figure 4.1 Crystal structures of REOCls adopting (a) the PbFCl-type structure and (b) the SmSItype structure, in which large and small RE elements are indicated in orange or azure, respectively.

critical in the conversion and leaching of RE elements in aqueous solutions, which can be used for the separation and recycling of RE elements.^{10,11} Two crystal structures are adopted by REOCls. As shown in Figure 4.1a, the majority of REOCls (RE = La–Ho, and Y) crystallize in a tetragonal PbFCl-type structure (P4/nmm), in which RE³⁺ is coordinated to four O²⁻ and four Cl⁻ in the neighboring layers with another Cl⁻ in the next nearest layer forming a REO4Cl5 square antiprism. A rhombohedral SmSI-type structure (R3m) is favored by REOCls with heavier (smaller) RE ions (Figure 4.1b). Instead of three-dimensional (3D) polyhedral networks, the SmSI-type REOCl has a two-dimensional (2D) structure held together by van der Waals (vdW) forces, where RE³⁺ is coordinated to four O²⁻ and three Cl⁻ in each layer. The size difference of various RE ions enables RE compounds with the same stoichiometry to show diverse crystal structures. In general, coordination numbers decrease with smaller RE ions. For example, stoichiometric RE oxyfluorides (REOFs) have a distorted fluorite structure (rhombohedral) and a monoclinic structure with eightfold or sevenfold coordination for large and small RE, respectively.¹² However, the transition from 3D bulk materials to 2D materials sets REOCls apart from other RE ceramic materials. This transition not only introduces a new family of 2D RE materials with appealing properties^{13,14} but also provides an opportunity to investigate the effect of ionic size on the energetics of 2D materials.^{15,16}

In contrast to RE oxyfluorides having nonstoichiometric phases, REOCl is the only ternary phase composition in RE(III)–O–Cl systems.¹⁷ Common synthesis methods include thermal decomposition reactions of RE chloride hydrates (RECl₃·xH₂O),^{18,19} solid-state reactions between RE₂O₃ and RECl₃, and chlorination reactions of RE₂O₃ using NH₄Cl.²⁰ Some synthetic routes based on solvothermal reactions have also been developed for REOCl nanocrystals.^{21,22} Although such methods work well for REOCls with light RE elements, it is more difficult to synthesize REOCl compounds containing heavy RE elements as a single phase. Specifically, HoOCl, YOCl, and ErOCl are reported to be dimorphic²³ and the YOF-type REOCls may form in low-temperature flux reactions.^{24,25} It is not clear whether this phase progress arises from either kinetic reasons or a small thermodynamic driving force to form a 2D material. This paper seeks to answer this question.

Thermodynamic properties, especially formation enthalpies, of REOCls have not been studied extensively. The only available data was obtained from reaction or solution calorimetry at room temperature,^{26,27} which could have very limited utility. This is because slow dissolution and the lack of precisely controlled reaction conditions could have introduced complexities, making this data less reliable.^{28–30} Thermodynamic evaluations have been attempted on REOCl

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systems to estimate the formation enthalpies, but limited and ambiguous experimental data reduce the reliability of such studies and restrict them to compounds having the PbFCI-type structure.^{31–33} In the present work, the formation enthalpies of REOCIs were determined from light to heavy RE elements (La, Nd, Gd, Y, and Ho–Lu) by high temperature oxide melt solution calorimetry. This calorimetric technique has been widely employed in oxide compounds and was recently applied to fluoride and oxyfluoride systems.^{12,34,35} The methodology was extended and proven to be effective for chloride and oxychloride compounds in this work. Experimental thermodynamic data were used in Born–Haber cycles to calculate the lattice energies of REOCIs, shedding light on the effects of RE ionic size on the energetics of 3D and 2D RE materials.

4.3 Experimental Methods

4.3.1 Material Preparation

Rare earth sesquioxides (RE₂O₃) and rare earth trichlorides (RECl₃) were used as the starting materials in the flux synthesis. RE₂O₃, including La₂O₃ (99.999%, Aldrich), Nd₂O₃ (99.99%, Apache Chemicals), Gd₂O₃ (99.99%, Aldrich), Ho₂O₃ (99.99%, Alfa Aesar), Y₂O₃ (99.99%, Alfa Aesar), Er₂O₃ (99.99%, Alfa Aesar), Tm₂O₃ (99.99%, Alfa Aesar), Yb₂O₃ (99.99%, Alfa Aesar), and Lu₂O₃ (99.99%, Alfa Aesar), were annealed prior to use at 1000 °C for several hours in air to remove any hydroxide and carbonate impurities. RECl₃, including LaCl₃ (99.99%, Alfa Aesar), NdCl₃ (99.99%, Alfa Aesar), GdCl₃ (99.99%, Alfa Aesar), HoCl₃ (99.95%, Alfa Aesar), YCl₃ (99.99%, Alfa Aesar), ErCl₃ (99.99%, Alfa Aesar), TmCl₃ (99.95%, Alfa Aesar), YCl₃ (99.99%, Alfa Aesar), ErCl₃ (99.99%, Sigma-Aldrich), Were unpacked and stored in a glovebox filled with N₂ (H₂O < 1 ppm) to avoid moisture absorption. NaCl (99.999%, Sigma-Aldrich) was used for solution calorimetry experiments without further purification. All chemicals were checked by powder X-ray diffraction to confirm the phase purity.

Rare earth oxychlorides (REOCls) were prepared by a flux-based method,^{36,37} in which RECl₃ served as both reactant and flux. The RE₂O₃ and RECl₃ mixture in a molar ratio of 1:3 was ground by a mortar and pestle in a glovebox and kept in a covered Pt crucible, which was then placed into a tube furnace and heated at 1050 °C (heating rate: 5 °C min⁻¹) and held for 2 days under a N₂ atmosphere. After cooling to room temperature at 5 °C min⁻¹, the excess RECl₃ was washed out with deionized water and the residue was separated by vacuum filtration and oven-dried in air at 120 °C for several hours. The product, crystalline REOCl, was ground into a fine powder and dried at 300 °C under a high vacuum (< 1 mmHg) for 10 h.

4.3.2 Powder X-ray Diffraction

Powder X-ray diffraction (PXRD) patterns were obtained using a Bruker D2 Phaser diffractometer operated with Cu K α radiation ($\lambda = 1.54184$ Å), 1.0 mm air scatter screen, and 0.6 mm divergency slit. The data were collected in the 2 θ range of 5–90° with a step size of 0.02° and a dwell time of 5 s per step. RECl₃ powders were transferred to an airtight holder inside the glovebox to collect their PXRD patterns. Lattice parameters of REOCls were refined based on peak positions in the PXRD patterns using MDI Jade software.

4.3.3 Raman Spectroscopy

Raman spectra were collected at room temperature on a custom-built Raman spectrometer in a 180° geometry. The sample was excited using a 50 mW diode laser with a wavelength of 633 nm. The laser beam was focused onto the sample using a 50× APO Mitutoyo microscope objective with a numerical aperture of 0.42. The signal was isolated from the laser excitation source using a Kaiser laser band-pass filter combined with a Semrock RazorEdge ultrasteep longpass edge filter. The data were collected using an Andor 750 spectrometer combined with an iDus Back-thinned CCD detector. Raman spectra were calibrated according to the peak position and intensity of a quartz standard.

4.3.4 High Temperature Oxide Melt Solution Calorimetry

High temperature oxide melt solution calorimetry experiments were carried out using a Setaram AlexSYS Tian-Calvet twin microcalorimeter using methods standard to our laboratory and described previously.^{38–40} The calorimeter was calibrated against the heat content of high-purity α -Al₂O₃ (99.99%). Pressed sample pellets (~3 mg) were dropped from ambient temperature into the calorimeter containing the solvent, molten sodium molybdate (3Na₂O·4MoO₃), in a Pt crucible at 800 °C. Hygroscopic RECl₃ was pelletized in the glovebox and transported to the calorimeter in closed centrifuge tubes under N₂ atmosphere, limiting contact with laboratory air to a few seconds. All experiments were flushed with O₂ at 60 mL min⁻¹ and bubbled through the solvent at 5 mL min⁻¹ to aid dissolution and prevent local saturation of the solvent. The measurement was repeated at least eight times on each sample.

4.4 Results and Discussion

PXRD characterizations of synthesized materials (Figure 4.2) indicate the formation of two crystal structures. For the larger RE (La–Ho, and Y), PXRD patterns can be indexed to the PbFCl-type structure (P4/nmm). Despite SmSI-type and YOCl-type structures having the same space group (R3m), (104) reflections, the distinguishing feature of the YOCl-type structure,^{24,25} show very weak intensity and confirm the SmSI-type structure for REOCls with smaller RE size (Er–Lu). Similarly, different crystal structures are adopted by RE₂O₃ (A-type and C-type) and RECl₃ (UCl₃-type and AlCl₃-type) with varying RE elements (Figure 4.3 and 4.4). Significant preferred orientation along the [001] axis was observed in PbFCl-type REOCls, which is

particularly obvious in HoOCl and YOCl. The anisotropic growth of REOCl crystals is not unusual in molten salt reactions.^{41,42} As the ionic radius of RE³⁺ decreases, the lattice of REOCls shrinks and Cl–Cl distances become shorter with stronger anion–anion repulsion.⁴³ The strain concentrates in the Cl layer and finally leads to a transformation to the SmSI-type structure for smaller RE.



Figure 4.2 PXRD patterns of REOCls.



Figure 4.3 PXRD patterns of RE₂O₃.



Figure 4.4 PXRD patterns of RECl₃.

Unit cell parameters (a, c, and V) of REOCl compounds were refined. The results are listed in Table 4.1 and plotted versus the ionic radii⁴⁴ of RE³⁺ in ninefold or sevenfold coordination in Figure 4.5 and 4.6. Considering the different Z values in the unit cell of PbFCl-type (Z = 2) and SmSI-type (Z = 6) REOCls, tripled lattice parameters (3c and 3V) of REOCls with the PbFCltype structure are used for ease of comparison. As a result of the lanthanide contraction, lattice parameters and unit cell volumes of PbFCl-type REOCls decrease from light to heavy RE. In contrast, SmSI-type REOCl compounds are affected subtly by the variation of RE, i.e., the alattice parameter value decreases from Er to Lu, but c-lattice parameter and V-unit cell volume values change only slightly. This observation is consistent with the diverse interatomic interactions along different directions in SmSI-type REOCls. Within the layers, cations and anions are bound by ionic interactions, leading to decreasing a values for smaller RE ions, following the same trend as PbFCl-type REOCls; along the *c*-axis, the layers were held together by weak vdW interactions, giving rise to longer RE–RE distances. It appears that vdW forces are not notably affected by the RE size, so the almost unchanged c (~27.7 Å) and V (~332 Å³) are seen in 2D REOCls.

Sample	Space group	a (Å)	c (Å)	V (Å ³)
LaOCl		4.107(2)	6.865(2)	115.8(2)
NdOC1		4.014(2)	6.756(4)	108.8(2)
GdOC1	P4/nmm (No. 129)	3.937(2)	6.649(3)	103.1(2)
HoOC1	(100.125)	3.886(2)	6.591(1)	99.5(1)
YOCl		3.895(3)	6.584(1)	99.9(2)
ErOC1		3.725(2)	27.71(2)	332.9(5)
TmOCl	R3m	3.717(3)	27.69(2)	331.3(6)
YbOCl	(No. 166)	3.723(4)	27.780(4)	333.4(7)
LuOCl		3.709(1)	27.779(3)	331.0(2)

Table 4.1 Lattice parameters of REOCls.



Figure 4.5 Lattice parameters of REOCls versus ionic radii of RE³⁺ in ninefold and sevenfold coordination for PbFCl-type and SmSI-type structures, respectively.



Figure 4.6 Unit cell volumes (*V*) of REOCls versus ionic radii of RE^{3+} in ninefold and sevenfold coordination for PbFCl-type and SmSI-type structures, respectively.

Raman spectra were obtained to investigate the local structure of REOCls with the SmSItype structure (Figure 4.7). In the range from 50 to 300 cm⁻¹, three prominent Raman bands in accord with E_g and A_{1g} modes are observed.¹³ The peak positions obtained by peak fitting are presented in Figure 4.8. Raman peaks of YbOCl show some deviations from those of the other SmSI-type REOCls, which may be due to the presence of divalent Yb²⁺ impurity in assynthesized YbOCl.⁴⁵ The traces of Yb²⁺ and derived defects are probably correlated to the relatively large unit cell volume of YbOCl (Figure 4.6), but we did not investigate this further. Raman peak positions show a good linear dependence on ionic radii of RE³⁺, except for YbOCl. When the ionic radius of RE³⁺ increases, a redshift is observed in the E_g mode located at 87 cm⁻¹, revealing the expansion along the layer plane. With larger RE cations, two A_{1g} modes (141 and 271 cm⁻¹) originating from different out-of-plane vibrations show a blueshift and a redshift, respectively, implying that the vertical expansion mainly happens between RE and Cl layers with concomitant shorter distances between O layers.



Figure 4.7 Raman spectra of SmSI-type REOCls.



Figure 4.8 Raman frequencies of E_g and A_{1g} modes as a function of ionic radii of RE^{3+} in sevenfold coordination. The dashed lines are linear fitting of the peak positions of ErOCl, TmOCl, and LuOCl, which are represented by solid dots.

High temperature oxide melt solution calorimetry experiments were conducted to determine the formation enthalpies, in which drop solution enthalpies (ΔH_{ds}) corresponding to the heat effects of samples dropped from room temperature and dissolved in the molten solvent ($3Na_2O.4MoO_3$) at 800 °C were measured. To check the effectiveness of this method on RE chlorides, enthalpies of the exchange reactions between NaCl and RE₂O₃

$$6NaCl (s, 25 °C) + RE_{2}O_{3} (s, 25 °C) \rightarrow 3Na_{2}O (s, 25 °C) + 2RECl_{3} (s, 25 °C)$$
(4.1)

were calculated based on ΔH_{ds} ($\Delta H_{exchange}$) (Table 4.2). As demonstrated in Table 4.3, $\Delta H_{exchange}$ values are equal to reaction enthalpies ($\Delta H_{reaction}$) calculated using formation enthalpies from elements ($\Delta H^{\circ}_{f, el}$) within experimental error, suggesting complete dissolution of chlorides and no specific interaction between chloride components in the dilute molten solution. A similar

methodology had been used to confirm reliable dissolution when developing oxide melt solution calorimetry for OH^- and F^- -containing materials.^{34,46} There were no unanticipated problems in calorimetric procedures.

Table 4.2 Thermodynamic cycles used to calculate enthalpies of the exchange reactions betweenNaCl and RE_2O_3 .

Reaction	ΔH
NaCl (s, 25 °C) \rightarrow NaCl (soln, 800 °C)	ΔH_1
$RE_2O_3 (s, 25 \ ^\circ C) \rightarrow RE_2O_3 (soln, 800 \ ^\circ C)$	ΔH_2
Na ₂ O (s, 25 °C) \rightarrow Na ₂ O (soln, 800 °C)	ΔH_3
$\operatorname{RECl}_3(s, 25 \ ^\circ \mathrm{C}) \rightarrow \operatorname{RECl}_3(\operatorname{soln}, 800 \ ^\circ \mathrm{C})$	ΔH_4
$6\text{NaCl}(s, 25 ^{\circ}\text{C}) + \text{RE}_2\text{O}_3(s, 25 ^{\circ}\text{C}) \rightarrow 3\text{Na}_2\text{O}(s, 25 ^{\circ}\text{C}) + 2\text{RECl}_3(s, 25 ^{\circ}\text{C})$	$\Delta H_{\text{exchange}}$
$\Delta H_{exchange} = 6\Delta H_1 + \Delta H_2 - 3\Delta H_3 - 2\Delta H_4$	
Na (s, 25 °C) + $1/2Cl_2$ (g, 25 °C) \rightarrow NaCl (s, 25 °C)	ΔH_5
$2\text{RE}(s, 25 \text{ °C}) + 3/2\text{O}_2(g, 25 \text{ °C}) \rightarrow \text{RE}_2\text{O}_3(s, 25 \text{ °C})$	ΔH_6
2Na (s, 25 °C) + 1/2O ₂ (g, 25 °C) \rightarrow Na ₂ O (s, 25 °C)	ΔH_7
$RE (s, 25 ^{\circ}C) + 3/2Cl_2 (g, 25 ^{\circ}C) \rightarrow RECl_3 (s, 25 ^{\circ}C)$	ΔH_8
$6\text{NaCl}(s, 25 ^{\circ}\text{C}) + \text{RE}_2\text{O}_3(s, 25 ^{\circ}\text{C}) \rightarrow 3\text{Na}_2\text{O}(s, 25 ^{\circ}\text{C}) + 2\text{RECl}_3(s, 25 ^{\circ}\text{C})$	$\Delta H_{reaction}$
$\Delta H_{reaction} = -6\Delta H_5 - \Delta H_6 + 3\Delta H_7 + 2\Delta H_8$	

Table 4.3 Drop solution enthalpies in $3Na_2O \cdot 4MoO_3$ at 800 °C of binary chlorides (ΔH_{ds-cl}) and oxides (ΔH_{ds-ox}), and formation enthalpies of binary chlorides ($\Delta H^\circ_{f, el-cl}$) and oxides ($\Delta H^\circ_{f, el-ox}$) from elements, plus reaction enthalpies of the exchange reactions between NaCl and RE₂O₃ calculated from ΔH_{ds} ($\Delta H_{exchange}$) or $\Delta H^\circ_{f, el}$ ($\Delta H_{reaction}$).

Element	$\frac{\Delta H_{ds-cl}^{a}}{(kJ mol^{-1})}$	ΔH_{ds-ox} (kJ mol ⁻¹)	$\Delta \mathrm{H^{o}}_{\mathrm{f, el-cl}}$ (kJ mol ⁻¹)	$\Delta \mathrm{H}^{\circ}_{\mathrm{f, el-ox}}$ (kJ mol ⁻¹)	$\Delta H_{exchange}$ (kJ mol ⁻¹)	$\Delta H_{reaction}$ (kJ mol ⁻¹)
Na	77.51 ± 0.30 (9)	$-195.90 \pm \\ 4.23^{34}$	$-411.12 \pm \\ 0.34^{\ 47}$	$-418.0_{47}\pm 4.2$		

La	-16.41 ± 0.85 (8)	$-221.81 \pm \\2.25 \ ^{48}$	$-1071.6 \pm 1.5 \\ _{49}$	-1791.6 ± 2.0^{50}	$\begin{array}{c} 863.8 \pm \\ 13.1 \end{array}$	861.1 ± 13.3
Nd	-26.13 ± 0.55 (8)	$-156.95 \pm \\ 1.05^{51}$	$-1040.9_{49}\pm1.0$	$-1806.9 \pm \\3.0^{50}$	$948.1 \pm \\ 12.9$	937.8 ± 13.3
Gd	-50.24 ± 0.76 (8)	$-134.48 \pm \\ 1.70^{51}$	$-1018.2_{49} \pm 1.5_{49}$	$-1819.7 \pm \\3.6 {}^{50}$	$\begin{array}{c} 1018.8 \pm \\ 13.0 \end{array}$	996.0 ± 13.6
Но	-87.35 ± 0.91 (8)	$-109.51 \pm \\ 1.50^{51}$	$-997.7_{49}\pm 2.5$	$-1883.3 \pm \\ 8.2^{50}$	$\begin{array}{c} 1118.0 \pm \\ 13.0 \end{array}$	$\begin{array}{c} 1100.6 \pm \\ 16.0 \end{array}$
Y	$-100.17 \pm \\ 0.73 \ (8)$	$-116.34 \pm \\ 1.21 \\ ^{51}$	-1018.4 ± 2.6	$-1932.8 \pm \\5.2^{53}$	$\begin{array}{c} 1136.8 \pm \\ 13.0 \end{array}$	$\begin{array}{c} 1108.7 \pm \\ 14.7 \end{array}$
Er	-96.85 ± 0.39 (8)	$-107.2 \pm 1.42_{54}$	$-994.4_{49}\pm 2.0$	$-1900.1 \pm \\ 6.5 \ {}^{50}$	$\begin{array}{c} 1139.3 \pm \\ 12.9 \end{array}$	$\begin{array}{c} 1124.0 \pm \\ 14.9 \end{array}$
Tm	-89.78 ± 0.46 (8)	$-97.97 \pm 0.93 _{54}$	$-996.3_{49}\pm 2.5$	$-1889.3 \pm \\5.7^{50}$	$\begin{array}{c} 1134.4 \pm \\ 12.9 \end{array}$	$\begin{array}{c} 1109.4 \pm \\ 14.8 \end{array}$
Yb	-90.33 ± 0.45 (8)	-90.71 ± 0.40	$-959.5_{49}\pm 3.0$	$-1814.5 \pm \\ 6.0^{50}$	$\begin{array}{c} 1142.7 \pm \\ 12.9 \end{array}$	$\begin{array}{c} 1108.2 \pm \\ 15.3 \end{array}$
Lu	-71.50 ± 0.73 (8)	$-99.98 \pm 0.79 \\ {}_{55}$	$-987.1_{49}\pm 2.5$	$-1877.0 \pm \\7.7 \ {}^{50}$	$\begin{array}{c} 1095.8 \pm \\ 12.9 \end{array}$	1115.5 ± 15.7

^a Value is the mean of the number of experiments indicated in parentheses. Two standard deviations of the mean are given as errors.

 ΔH_{ds} values of REOCl compounds in 3Na₂O·4MoO₃ at 800 °C are given in Table 4.4 with the standard formation enthalpies from binary compounds ($\Delta H^{\circ}_{f, bc}$) and $\Delta H^{\circ}_{f, el}$ calculated from the thermodynamic cycles in Table 4.5. As shown in Figure 4.9, $\Delta H^{\circ}_{f, bc}$ becomes less exothermic from light to heavy RE ions, ranging from -73.54 ± 0.85 (LaOCl) to -26.45 ± 0.63 (LuOCl) kJ mol⁻¹. The considerably exothermic $\Delta H^{\circ}_{f, bc}$ confirms the thermodynamic stability of REOCls relative to the mechanical mixture of binary oxides and chlorides. Compared to REOCls with light RE elements, REOCls containing heavy RE have less exothermic $\Delta H^{\circ}_{f, bc}$, which may account for the difficulties in their synthesis. Thus, it is reasonable to attribute the dimorphism of HoOCl, ErOCl, and YOCl to the close $\Delta H^{\circ}_{f, bc}$ values of REOCl located at the frontier between PbFCl-type and SmSI-type structures. Considering that YOF-type structure has a very similar local coordination environment as SmSI-type structure,⁵⁶ it is reasonable to conclude that they have similar energetic properties, which may explain the appearance of YOF-type REOCls in some synthesis experiments.^{24,25}

Table 4.4 Drop solution enthalpies (ΔH_{ds}) in 3Na₂O·4MoO₃ at 800 °C, and formation enthalpies from binary compounds ($\Delta H^{\circ}_{f, bc}$) and from elements ($\Delta H^{\circ}_{f, el}$) at 25 °C of REOCls.

Sample	$\Delta { m H_{ds}}^{ m a}$ (kJ mol ⁻¹)	$\Delta \mathrm{H^{\circ}_{f, bc}}$ (kJ mol ⁻¹)	$\Delta {\rm H^{\circ}}_{\rm f, el}$ (kJ mol ⁻¹)
LaOCl	-5.87 ± 0.28 (8)	-73.54 ± 0.85	-1027.9 ± 1.2
NdOCl	-0.54 ± 0.15 (9)	-60.49 ± 0.42	-1009.8 ± 1.1
GdOCl	-13.00 ± 0.32 (8)	-48.57 ± 0.70	-994.5 ± 1.5
HoOC1	$-30.58\pm0.38\ (8)$	-35.04 ± 0.70	-995.4 ± 2.9
YOCl	-34.01 ± 0.61 (8)	-38.16 ± 0.77	-1021.9 ± 2.1
ErOCl	-30.19 ± 0.48 (8)	-37.83 ± 0.69	-1002.7 ± 2.4
TmOCl	-29.98 ± 0.48 (8)	-32.60 ± 0.59	-994.5 ± 2.2
YbOCl	-30.48 ± 0.55 (8)	-29.87 ± 0.59	-954.5 ± 2.3
LuOCl	-30.71 ± 0.52 (8)	-26.45 ± 0.63	-981.2 ± 2.8

^a Value is the mean of the number of experiments indicated in parentheses. Two standard deviations of the mean are given as errors.

Table 4.5 Thermodynamic cycles used to calculate formation enthalpies from binary compounds $(\Delta H^{\circ}_{f, bc})$ or elements $(\Delta H^{\circ}_{f, el})$ of REOCls.

Reaction	ΔΗ
$REOCl (s, 25 \text{ °C}) \rightarrow 1/3RE_2O_3 (soln, 800 \text{ °C}) + 1/3RECl_3 (soln, 800 \text{ °C})$	$\Delta H_1 = \Delta H_{ds}$
$RE_2O_3 (s, 25 \text{ °C}) \rightarrow RE_2O_3 (soln, 800 \text{ °C})$	$\Delta H_2 \!=\! \Delta H_{ds\text{-}ox}$
$\operatorname{RECl}_3(s, 25 \ ^\circ \mathrm{C}) \rightarrow \operatorname{RECl}_3(\operatorname{soln}, 800 \ ^\circ \mathrm{C})$	$\Delta H_3 = \Delta H_{ds\text{-}cl}$
$1/3\text{RE}_2\text{O}_3 (s, 25 ^\circ\text{C}) + 1/3\text{RECl}_3 (s, 25 ^\circ\text{C}) \rightarrow \text{REOCl} (s, 25 ^\circ\text{C})$	$\Delta H^o{}_{f,\text{bc}}$
$\Delta H^{\circ}_{f, bc} = -\Delta H_1 + 1/3\Delta H_2 + 1/3\Delta H_3$	
$2\text{RE}(s, 25 \text{ °C}) + 3/2\text{O}_2(g, 25 \text{ °C}) \rightarrow \text{RE}_2\text{O}_3(s, 25 \text{ °C})$	$\Delta H_4 = \Delta H^{\circ}{}_{\rm f, el-ox}$
$RE (s, 25 \text{ °C}) + 3/2Cl_2 (g, 25 \text{ °C}) \rightarrow RECl_3 (s, 25 \text{ °C})$	$\Delta H_5 = \Delta H^{\circ}{}_{\rm f, el-cl}$
RE (s, 25 °C) + $1/2O_2$ (g, 25 °C) + $1/2Cl_2$ (g, 25 °C) \rightarrow REOCl (s, 25 °C)	$\Delta H^{\circ}{}_{f, el}$
$\Delta H^{\circ}_{f, el} = \Delta H^{\circ}_{f, bc} + 1/3\Delta H_4 + 1/3\Delta H_5$	



Figure 4.9 Formation enthalpies from binary compounds ($\Delta H^{\circ}_{f, bc}$) of REOCls at 25 °C versus ionic radii of RE³⁺ in ninefold and sevenfold coordination for PbFCl-type (red) and SmSI-type (blue) structures, respectively.

By means of Born–Haber cycles (Table 4.6–4.8), lattice energies (U) of REOCIs and the corresponding binary oxides (REO_{1.5}) and chlorides (RECl₃) were calculated and shown in Figure 4.10. Ionic radii of RE^{3+} in eightfold coordination are used in Figure 4.10 to recognize the change in coordination number due to the lanthanide contraction. Since U is largely determined by Columbic interactions between cations and anions, higher charges and shorter cation–anion distances produce more exothermic U. As more O^{2-} anions are incorporated in the structure, the strength of U follows the sequence: $RECl_3 < REOCl < REO_{1.5}$. When varying RE, U increases in magnitude (becomes more exothermic) from light to heavy RE. This trend generally exists in RE compounds because smaller RE ions are packed more closely with other ions in the structure with shorter cation–anion distances and stronger ionic interactions.^{12,34} Typically, U is correlated

with the volume of the formula unit or molecular volume (V_m), which reflects the packing density and can be used as a factor to evaluate the cation-anion distance in complex ionic solids.⁵⁷ However, in spite of V_m comparable to that of NdOCl, U values of SmSI-type REOCls are much more exothermic than that of NdOCl and become more exothermic from ErOCl to LuOCl. The lack of dependence of U on volume can be ascribed to the vdW forces between the layers in the SmSI-type REOCls, which are minimally affected by the RE size but affect the volume. On the other hand, ionic interactions within the layers contribute strongly to the energetics of these 2D REOCls and become stronger for smaller RE ions, albeit having little impact on volumes. Different slopes of U against the RE size result in different trends of $\Delta H^{\circ}_{f, bc}$, which are related to the coordination numbers of RE³⁺ in binary and ternary RE compounds.³⁴ In the RE₂O₃-RECl₃ system, REO_{1.5} and RECl₃ show larger slopes of U versus the ionic radius of RE³⁺ compared to REOCls because they have lower RE coordination, generating the less exothermic $\Delta H^{\circ}_{f, bc}$ of REOCls for smaller RE. The reduction of RE coordination in the structural conversion from PbFCl-type to SmSI-type leads to the similar $\Delta H^{\circ}_{f, bc}$ values of HoOCl, ErOCl, and YOCl.

 Table 4.6 Summary of reactions in Born–Haber cycles for the formation of REOCl, REO1.5, and

 RECl₃.

Reaction	$\Delta H (kJ mol^{-1})$
RE (s, 25 °C) \rightarrow RE (g, 25 °C)	$\Delta H_1 = \Delta H_{sub}$
$\operatorname{RE}(g, 25 ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}^{3+}(g, 25 ^{\circ}\mathrm{C}) + 3e^{-}$	$\Delta H_2 = (I_1 \! + \! I_2 \! + \! I_3)$
$O_2 (g, 25 \ ^\circ C) \rightarrow 2O (g, 25 \ ^\circ C)$	$\Delta H_3 = 498.458 \pm 0.004 \ ^{58}$
$O (g, 25 \text{ °C}) + 2e^- \rightarrow O^{2-} (g, 25 \text{ °C})$	$\Delta H_4 = 703^{59}$
$\operatorname{Cl}_2(g, 25 ^{\circ}\mathrm{C}) \rightarrow 2\mathrm{Cl}(g, 25 ^{\circ}\mathrm{C})$	$\Delta H_5 = 242.851 \pm 0.096 \ ^{58}$
$Cl (g, 25 \ ^{\circ}C) + e^{-} \rightarrow Cl^{-} (g, 25 \ ^{\circ}C)$	$\Delta H_6 = -348.575 \pm 0.003 \ {}^{58}$
$\operatorname{RE}\left(s, 25\ ^{\circ}\mathrm{C}\right) + 1/2\mathrm{O}_{2}\left(g, 25\ ^{\circ}\mathrm{C}\right) + 1/2\mathrm{Cl}_{2}\left(g, 25\ ^{\circ}\mathrm{C}\right) \rightarrow \operatorname{REOCl}\left(s, 25\ ^{\circ}\mathrm{C}\right)$	$\Delta H_7 = \Delta H^{\circ}_{f, el}(REOCl)$

$\operatorname{RE}^{3+}(g, 25 \ ^{\circ}\mathrm{C}) + \operatorname{O}^{2-}(g, 25 \ ^{\circ}\mathrm{C}) + \operatorname{Cl}^{-}(g, 25 \ ^{\circ}\mathrm{C}) \rightarrow \operatorname{REOCl}(s, 25 \ ^{\circ}\mathrm{C})$	U(REOCl)
$U(\text{REOCl}) = -\Delta H_1 - \Delta H_2 - 1/2\Delta H_3 - \Delta H_4 - 1/2\Delta H_5 - \Delta H_6 + \Delta H_7$	
$RE (s, 25 °C) \rightarrow RE (g, 25 °C)$	$\Delta H_1 = \Delta H_{sub}$
RE (g, 25 °C) \rightarrow RE ³⁺ (g, 25 °C) + 3e ⁻	$\Delta H_2 = (I_1 + I_2 + I_3)$
$O_2(g, 25 \ ^\circ C) \rightarrow 2O(g, 25 \ ^\circ C)$	$\Delta H_3 = 498.458 \pm 0.004 \ ^{58}$
$O(g, 25 °C) + 2e^{-} \rightarrow O^{2-}(g, 25 °C)$	$\Delta H_4 = 703^{-59}$
$2\text{RE}(s, 25 \text{ °C}) + 3/2\text{O}_2(g, 25 \text{ °C}) \rightarrow \text{RE}_2\text{O}_3(s, 25 \text{ °C})$	$\Delta H_8 = \Delta H^{\circ}_{f, el} (RE_2O_3)^{50,53}$
$RE^{3+}(g, 25 \text{ °C}) + 3/2O^{-}(g, 25 \text{ °C}) \rightarrow REO_{1.5}(s, 25 \text{ °C})$	U(REO _{1.5})
$U(REO_{1.5}) = -\Delta H_1 - \Delta H_2 - 3/4\Delta H_3 - 3/2\Delta H_4 + 1/2\Delta H_8$	
RE (s, 25 °C) \rightarrow RE (g, 25 °C)	$\Delta H_1 = \Delta H_{sub}$
$\operatorname{RE} (g, 25 \ ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}^{3+} (g, 25 \ ^{\circ}\mathrm{C}) + 3e^{-}$	$\Delta H_2 = (I_1 + I_2 + I_3)$
$Cl_2 (g, 25 \ ^{\circ}C) \rightarrow 2Cl (g, 25 \ ^{\circ}C)$	$\Delta H_5 = 242.851 \pm 0.096 \ ^{58}$
$Cl (g, 25 \circ C) + e^- \rightarrow Cl^- (g, 25 \circ C)$	$\Delta H_6 {=}{-}348.575 \pm 0.003~^{58}$
$RE (s, 25 ^{\circ}C) + 3/2Cl_2 (g, 25 ^{\circ}C) \rightarrow RECl_3 (s, 25 ^{\circ}C)$	$\Delta H_9 = \Delta H^{\circ}_{f, el} (RECl_3)^{49,52}$
$\operatorname{RE}^{3+}(g, 25 \ ^{\circ}\mathrm{C}) + 3\operatorname{Cl}^{-}(g, 25 \ ^{\circ}\mathrm{C}) \rightarrow \operatorname{RECl}_{3}(s, 25 \ ^{\circ}\mathrm{C})$	U(RECl ₃)
$U(\text{REC1}_3) = -\Delta H_1 - \Delta H_2 - 3/2\Delta H_5 - 3\Delta H_6 + \Delta H_9$	

Table 4.7 Enthalpies of sublimation (ΔH_{sub}) and ionization ($I_1+I_2+I_3$) of RE elements.

Element	$\Delta H_{sub} (kJ mol^{-1})$	$(I_1+I_2+I_3)$ (kJ mol ⁻¹)
La	$434.5\pm 3.0\ ^{60}$	3455 ± 5 62
Nd	325.6 ± 2.0 60	3694 ± 5 62
Gd	$406.9 \pm 2.0 \ ^{60}$	$3750\pm5~^{62}$
Но	$305.5 \pm 5.0 \ ^{60}$	$3924\pm5~^{62}$
Y	421.3 ± 5.0^{-61}	$3777\pm5~^{62}$
Er	316.1 ± 3.0^{-60}	3934 ± 5 ⁶²
Tm	$232.5 \pm 1.5 \ ^{60}$	4045 ± 5 62
Yb	152.4 ± 1.0^{-60}	4194 ± 5 ⁶²
Lu	$428\pm3~^{60}$	3896 ± 5 62

Element	$U(REOCI) (kJ mol^{-1})$	$U(\text{REO}_{1.5}) (\text{kJ mol}^{-1})$	U(RECl ₃) (kJ mol ⁻¹)
La	-5642.5 ± 6.0	-6213.6 ± 5.9	-4279.7 ± 5.8
Nd	-5754.5 ± 5.5	-6351.4 ± 5.6	-4379.1 ± 5.5
Gd	-5876.5 ± 5.6	-6495.1 ± 5.7	-4493.7 ± 5.6
Но	-5950.0 ± 7.6	-6599.5 ± 8.2	-4545.8 ± 7.5
Y	-5945.3 ± 7.4	-6593 ± 7.5	-4535.3 ± 7.5
Er	-5977.9 ± 6.3	-6628.5 ± 6.7	-4563.1 ± 6.2
Tm	-5997.1 ± 5.7	-6650.5 ± 5.9	-4592.4 ± 5.8
Yb	-6026.0 ± 5.6	-6682 ± 5.9	-4624.5 ± 5.9
Lu	-6030.3 ± 6.5	-6690.8 ± 7.0	-4629.7 ± 6.3

Table 4.8 Lattice energies (U) of REOCl, REO_{1.5}, and RECl₃ calculated from Born–Haber cycles.



Figure 4.10 Lattice energies (U) of REO_{1.5}, RECl₃, and REOCls as a function of ionic radii of RE³⁺ in eightfold coordination, in which compounds having the same structure are connected by lines.

4.5 Conclusions

Single-phase REOCI compounds have been synthesized by flux reactions and characterized by PXRD and Raman spectroscopy. With the help of high temperature oxide melt solution calorimetry, formation enthalpies of REOCls were determined, and they give insights into the energetics of 3D and 2D RE materials. The exothermic formation enthalpies indicate the thermodynamic stability of all of these REOCI phases relative to binary oxides and chlorides. Enthalpies of formation become less exothermic with decreasing RE ionic radii. The similar formation enthalpies of REOCls with medium size RE (Ho, Y, and Er) may account for their dimorphism. Lattice energies were calculated by Born-Haber cycles to determine the effects of cation size on the energetics of REOCls with the two crystal structures. For 3D REOCls (PbFCltype), the lattice contracts from light to heavy RE, reflecting the closer packing of ions in the smaller unit cell and stronger lattice energies. In contrast, the 2D SmSI-type REOCl phases show relatively large volumes with heavier RE but more negative lattice energies. The trend that lattice energies become more exothermic for smaller RE is also observed in these 2D REOCI materials regardless of almost unchanged unit cell volumes. These results reveal that the diverse interactions in SmSI-type REOCls have different effects on volumes and lattice energies, which are dominated by vdW and ionic interactions, respectively. As vdW forces are less sensitive to ionic size, the molecular volume is no longer a good indicator for lattice energies of vdW layered materials. This work lays a foundation for the energetics of 2D RE materials, but more structural and thermodynamic studies are needed for 2D RE and other materials to provide a deeper fundamental understanding of these systems.

4.6 Acknowledgements

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Chapter 5

Thermochemistry of Sodium Rare Earth Ternary Fluorides, NaREF₄

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5.1 Abstract

Sodium rare earth fluorides, NaREF₄ (RE = rare earth), are used as luminescent materials for light emission and biomedical applications and are important compositions for extracting and separating RE elements. Solution calorimetric measurements of a series of β -structured NaREF₄ (Na_{1.5}RE_{1.5}F₆) phases with various RE elements determined their heats of formation. Though the lattice contracts from light to heavy RE elements, NaREF₄ compounds show more exothermic enthalpies of formation from binary components with the decrease of RE³⁺ radii, contrary to behavior seen in most RE oxide ternary compounds. By constructing Born–Haber cycles, the different slopes of lines relating lattice energies to lattice parameters in binary and ternary fluorides appear to be the reason for this reverse trend, which can be associated with changes in the coordination number of RE cations. These trends and the metastability of sodium light RE fluorides not only reveal the key role of ionic radius in RE compound stability, but also are significant for the design and synthesis of new materials and motivate the more effective utilization of RE.

5.2 Introduction

Sodium rare earth ternary fluorides, NaREF₄ (RE = rare earth) draw much interest for their unique photoluminescent properties as promising materials for up-conversion phosphors.^{1–3} Although synthesis methods, luminescence, and applications of NaREF₄ have been explored extensively,⁴ thermodynamic studies are very limited,^{5,6} and a comprehensive understanding of their thermodynamic stability along the RE series is absent. The lack of thermodynamic understanding hinders the rational design and synthesis of these and related materials. For

example, previous research on NaREF₄ mostly focuses on ternary fluorides with heavy RE elements.⁷ On the other hand, properties of NaLaF₄ are reported minimally.⁸

Not only synthesized in laboratories, RE fluorides are also common precipitates in rare earth mineral processing.⁹ For separation and regeneration of RE, it is necessary and useful to know variations of thermodynamic properties of their compounds. Furthermore, because 4f orbitals of RE³⁺ ions are well shielded by 5s and 5p orbitals, not participating in bonding directly, the thermodynamics of RE compounds across the lanthanide series provides a good model to understand the role of cation size in determining the energetics of ionic compounds with different structures. Previous thermodynamic studies of RE compounds mainly revolved around oxides^{10–18} and oxysalts^{19–24}, rarely involving fluoride compounds²⁵. Given that F⁻ anion has only one negative charge and relatively small ionic size, it is possible that RE fluorides display distinct thermodynamic and structural properties from oxides.

In this work, we determined enthalpies of formation of a series of NaREF₄ isostructural phases using high temperature oxide melt solution calorimetry, confirming that this wellestablished calorimetric method can be applied to RE fluoride systems. Lattice energies were calculated from Born–Haber cycles to access the effects of ionic size and coordination of RE cations on thermodynamic stability of NaREF₄ with varying RE elements. Considering the crystal structures, it is shown that the coordination number change of RE cations is a major factor defining the trend of energetic stability of RE ionic compounds with respect to ionic size.

5.3 Experimental Methods

5.3.1 Material Preparation

NaF (ACS reagent, \geq 99%) and Na₂CO₃ (anhydrous, ACS reagent, \geq 99.5%) were purchased from Sigma-Aldrich. LaF₃ (99.99%), CeF₃ (99.9%), PrF₃ (99.9%), NdF₃ (99.9%), GdF₃ (99.9%), HoF₃ (99.99%), YbF₃ (99.99%), and YF₃ (99.9%) were purchased from Alfa-Aesar. All chemicals have been checked by X-ray diffraction and used without further purification.

Ternary sodium rare earth fluorides were prepared by solid state reactions, in which equal molar ratio of NaF and rare earth trifluorides (REF₃) were mixed, pelletized, reacted at 550 °C (or 500 °C for Ho, Yb, and Y) for 24 h, and annealed at 500 °C (or 450 °C for Ho, Yb, and Y) for 24 h in Pt crucibles under N₂ atmosphere. Heating and cooling rates of 5 and 1 °C min⁻¹, respectively, were used. No weight change was observed during the reaction, so the composition of the ternary sodium rare earth fluoride is the same as the precursor, namely NaREF₄ or Na_{1.5}RE_{1.5}F₆.

5.3.2 Powder X-ray Diffraction

Powder X-ray diffraction (PXRD) patterns were obtained using a Bruker D2 Phaser diffractometer operated with Cu K α radiation ($\lambda = 1.54184$ Å). The data for Na_{1.5}RE_{1.5}F₆ were collected in the 2 θ range of 10–120° with a step size of 0.02° and a dwell time of 5 s per step. The PXRD patterns in the 2 θ range of 10–100° were analyzed using the Rietveld method implemented in the program GSAS-II.²⁶ The data for REF₃ were collected in the 2 θ range of 10– 80° with a step size of 0.02° and a dwell time of 0.45 s per step.

5.3.3 High Temperature Oxide Melt Solution Calorimetry

High temperature oxide melt solution calorimetry experiments were carried out using an AlexSYS Tian-Calvet twin microcalorimeter using methods standard to our laboratory and

described previously.^{27–29} The calorimeter was calibrated against the heat content of high purity α -Al₂O₃ (99.997 %). Pressed sample pellets (~5 mg) were dropped from ambient temperature into the calorimeter containing the solvent, molten sodium molybdate (3Na₂O·4MoO₃), in a Pt crucible at 800 °C. All experiments were flushed with O₂ at 60 mL min⁻¹ with bubbling through the solvent at 5 mL min⁻¹ to aid dissolution and prevent local saturation of the solvent. The measurement was repeated at least eight times on each sample.

5.4 Results

NaREF₄ (RE = La–Nd, Gd, Ho, Yb, and Y) samples were prepared by solid state reactions and characterized by PXRD (Figure 5.1) with Rietveld analysis (Table 5.1, Figure A6–A13). The composition and phase purity of samples was confirmed by the weight consistency during solid state reactions and PXRD patterns. All NaREF₄ adopt a hexagonal structure (P6) termed as the β structure,³⁰ with the unit cell of Na_{1.5}RE_{1.5}F₆ as shown in Figure 5.2, in which there are three cation sites: a one-fold site (RE1) is fully occupied by RE³⁺, the other one-fold site (Na2/RE2) is occupied by 1/2Na⁺ and 1/2RE³⁺, and the two-fold site (Na1) is occupied by the equal proportions of Na⁺ and vacancies. For convenience in discussing the relationship between the crystal structure and thermodynamic properties of NaREF₄, the formula Na_{1.5}RE_{1.5}F₆ is used in the rest of this article unless otherwise stated. From La to Yb, as RE cations become smaller, the lattice parameters decrease (Table 5.2) and unit cell volumes of Na_{1.5}RE_{1.5}F₆ shrink following a linear trend versus the ionic radius³¹ of RE³⁺ in nine-fold coordination (Figure 5.3). Similar decrease of lattice parameters with increasing atomic number is widespread among RE compounds,³² indicating that lanthanide contraction dominates the cell size of RE compounds.



Figure 5.1 PXRD patterns of $Na_{1.5}RE_{1.5}F_6$ (RE = La–Nd, Gd, Ho, Yb, and Y) samples.

Table 5.1 Atomic coordinates and isotropic displacement parameters in $Na_{1.5}RE_{1.5}F_6$ with reliability factors of Rietveld analysis.

Sample	Atom	Wyckoff	Х	У	Z	SOF	U_{iso}	Reliability factors.
	Lal	1a	0	0	0	1.000	0.01531	
	Na1	2h	1/3	2/3	0.65482	0.500	0.01439	R = 3.29%
$Na_{1.5}La_{1.5}F_6$	Na2/La2	lf	2/3	1/3	1/2	0.500/0.500	0.01328	wR = 5.13%
	F1	3j	0.63197	0.06620	0	1.000	0.01889	GOF = 2.61
	F2	3k	0.69959	0.73631	1/2	1.000	0.01073	
	Ce1	1a	0	0	0	1.000	0.01669	
	Na1	2h	1/3	2/3	0.65931	0.500	0.01289	R = 2.88%
Na _{1.5} Ce _{1.5} F ₆	Na2/Ce2	1f	2/3	1/3	1/2	0.500/0.500	0.00458	wR = 4.16%
	F1	3j	0.63251	0.06616	0	1.000	0.02117	GOF = 2.30
	F2	3k	0.69928	0.73405	1/2	1.000	0.00355	
	Pr1	1a	0	0	0	1.000	0.01331	
Na _{1.5} Pr _{1.5} F ₆	Na1	2h	1/3	2/3	0.65095	0.500	0.02904	R = 2.38%
	Na2/Pr2	lf	2/3	1/3	1/2	0.500/0.500	0.00816	wR = 3.47%
	F1	3ј	0.63150	0.05129	0	1.000	0.01974	GOF = 2.16
	F2	3k	0.69833	0.73073	1/2	1.000	0.01217	

	Nd1	1a	0	0	0	1.000	0.00953	
	Na1	2h	1/3	2/3	0.64019	0.500	0.01870	R = 3.10%
Na1.5Nd1.5F6	Na2/Nd2	1f	2/3	1/3	1/2	0.500/0.500	0.00869	wR = 3.19%
	F1	3j	0.63723	0.05225	0	1.000	0.01509	GOF = 2.26
	F2	3k	0.69640	0.73879	1/2	1.000	0.00259	
	Gd1	1a	0	0	0	1.000	0.01194	
	Nal	2h	1/3	2/3	0.65252	0.500	0.01850	R = 4.85%
$Na_{1.5}Gd_{1.5}F_6$	Na2/Gd2	lf	2/3	1/3	1/2	0.500/0.500	0.00408	wR = 8.99%
	F1	3j	0.63760	0.07524	0	1.000	0.01370	GOF = 2.44
	F2	3k	0.70901	0.73759	1/2	1.000	0.00804	
	Ho1	1a	0	0	0	1.000	0.01079	
	Na1	2h	1/3	2/3	0.64542	0.500	0.02286	R = 5.17%
Na _{1.5} Ho _{1.5} F ₆	Na2/Ho2	lf	2/3	1/3	1/2	0.500/0.500	0.00487	wR = 4.52%
	F1	3j	0.63569	0.07407	0	1.000	0.01900	GOF = 3.76
	F2	3k	0.70800	0.74124	1/2	1.000	0.00929	
	Yb1	1a	0	0	0	1.000	0.01232	
	Na1	2h	1/3	2/3	0.63641	0.500	0.01570	R = 3.68%
$Na_{1.5}Yb_{1.5}F_6$	Na2/Yb2	1f	2/3	1/3	1/2	0.500/0.500	0.00288	wR = 6.45%
	F1	3j	0.63572	0.08052	0	1.000	0.01569	GOF = 4.71
	F2	3k	0.69792	0.73315	1/2	1.000	0.00836	
	Y1	1a	0	0	0	1.000	0.01770	
	Na1	2h	1/3	2/3	0.63210	0.500	0.01968	R = 3.15%
$Na_{1.5}Y_{1.5}F_6$	Na2/Y2	lf	2/3	1/3	1/2	0.500/0.500	0.00452	wR = 5.57%
	F1	3j	0.63744	0.07035	0	1.000	0.01910	GOF = 3.66
	F2	3k	0.71442	0.73500	1/2	1.000	0.01010	



Figure 5.2 The β structure of Na_{1.5}RE_{1.5}F₆, in which the two one-fold sites RE1 and Na₂/RE2 have 9 coordination (shown in red and blue, respectively), and the two-fold site (Na₁) is occupied by the equal proportions of Na⁺ and vacancies.

Sample	a (Å)	c (Å)	$V(Å^3)$
Na _{1.5} La _{1.5} F ₆	6.1830(3)	3.82819(6)	126.74(1)
Na _{1.5} Ce _{1.5} F ₆	6.1541(4)	3.78222(7)	124.06(1)
$Na_{1.5}Pr_{1.5}F_{6}$	6.1295(4)	3.74692(7)	121.92(1)
Na1.5Nd1.5F6	6.1098(4)	3.71776(8)	120.19(1)
Na _{1.5} Gd _{1.5} F ₆	6.0329(5)	3.61194(9)	113.85(1)
Na _{1.5} Ho _{1.5} F ₆	5.9843(4)	3.54079(7)	109.81(1)
$Na_{1.5}Yb_{1.5}F_6$	5.9428(3)	3.47937(6)	106.42(1)
Na _{1.5} Y _{1.5} F ₆	5.9745(3)	3.52959(5)	109.11(1)

Table 5.2 Lattice parameters of Na_{1.5}RE_{1.5}F₆ in the space group of P6 (Z = 1) obtained from Rietveld refinements of PXRD patterns.



Figure 5.3 Unit cell volumes of $Na_{1.5}RE_{1.5}F_6$ derived from PXRD patterns versus ionic radii of RE^{3+} in 9 coordination with a linear fit in red.



Figure 5.4 PXRD patterns of REF₃.



Figure 5.5 Schematic structures of (a) LaF₃ and (b) YF₃, in which red, blue, and green balls represent light and heavy RE elements and fluorine, respectively. The two longer RE–F bonds in the "LaF₃" structure are drawn with dotted lines.

All RE trifluorides were inspected by PXRD to confirm the phase purity (Figure 5.4). They form in two different structures: "LaF3" structure for light RE fluorides (LaF₃, CeF₃, PrF₃, and NdF₃) and "YF3" structure for heavy RE fluorides (GdF₃, HoF₃, YbF₃, and YF₃) (Figure 5.5). Light and heavy RE cations have (9+2) and 9 coordination in these two crystal structures, respectively.

High temperature oxide melt solution calorimetry was used to measure the enthalpy of drop solution (ΔH_{ds}) of fluorides, which is the enthalpy associated with dropping the sample from room temperature and dissolving it in sodium molybdate ($3Na_2O \cdot 4MoO_3$) melt at 800 °C. The data are shown in Table 5.3 and Table 5.4. The enthalpy of formation of the ternary fluorides from the binary fluorides ($\Delta H^{\circ}_{f, fl}$) is based on the following reaction,

$$3/2NaF(s, 25 \ ^{\circ}C) + 3/2REF_{3}(s, 25 \ ^{\circ}C) \rightarrow Na_{1.5}Nd_{1.5}F_{6}(s, 25 \ ^{\circ}C)$$
 (5.1)

which is calculated directly from the calorimetric data via the thermodynamic cycle shown in Table 5.5.

Table 5.3 Enthalpies of drop solution of REF₃ (Δ H_{ds}-REF₃) and RE₂O₃ (Δ H_{ds}-RE₂O₃) in 3Na₂O·4MoO₃ at 800 °C and enthalpies of formation from elements of REF₃ (Δ H°_{f, el}-REF₃) and RE₂O₃ (Δ H°_{f, el}-RE₂O₃), plus reaction enthalpies of the exchange reactions between NaF and RE₂O₃ from Δ H_{ds} (Δ H_{exchange}) or Δ H°_{f, el} (Δ H_{reaction}).

Element	ΔH_{ds} -REF ₃ ^a (kJ mol ⁻¹)	ΔH_{ds} -RE ₂ O ₃ ^b (kJ mol ⁻¹)	$\Delta H^{\circ}_{f, el}$ -REF3 (kJ mol ⁻¹)	$\Delta \mathrm{H^{o}}_{\mathrm{f, el}}$ - RE ₂ O ₃ (kJ mol ⁻¹)	$\Delta H_{exchange}$ (kJ mol ⁻¹)	$\Delta H_{reaction}$ (kJ mol ⁻¹)
La	154.89 ± 0.58 (9)	-221.81 ± 2.25 ³³	$-1731.8 \pm \\ 5.0^{34}$	$-1791.6 \pm \\2.0^{\ 35}$	$504.91 \pm \\ 14.93$	$525.8 \pm \\16.9$
Ce	134.54 ± 0.62 (8) ^c		$-1732.6 \pm \\ 4.2^{34}$	$-1799.8 \pm \\ 1.8^{\ 35}$		$532.4 \pm \\16.0$
Pr	152.45 ± 0.86 (9)		$-1712.1 \pm \\ 5.0^{34}$	$-1809.9 \pm \\ 3.0^{\ 35}$		$583.5 \pm \\17.1$

Nd	$151.02 \pm 1.32 \\ (8)$	-156.95 ± 1.05 ¹⁵	$-1712.9 \pm \\ 4.2^{34}$	-1806.9 ± 3.0^{35}	$577.51 \pm \\ 14.98$	578.9 ± 16.2
Gd	$145.72 \pm 0.66 \\ (8)$	$-134.48 \pm \\ 1.70^{15}$	$-1713.3 \pm \\ 4.6^{34}$	$-1819.7 \pm \\3.6^{35}$	$\begin{array}{c} 610.58 \pm \\ 14.87 \end{array}$	$590.9 \pm \\16.7$
Но	$140.89 \pm 0.72 \\ (8)$	$-109.51 \pm \\ 1.50 \ ^{15}$	$-1714.2 \pm \\ 6.3^{34}$	$-1883.3 \pm \\ 8.2^{35}$	$\begin{array}{c} 645.21 \pm \\ 14.86 \end{array}$	$\begin{array}{c} 652.7 \pm \\ 20.2 \end{array}$
Yb	126.94 ± 0.51 (9)	-90.71 ± 0.40	${-1656.9 \pm \atop 10^{d}}{}^{34}$	$-1814.5 \pm \\ 6.0^{\ 35}$	$\begin{array}{c} 691.91 \pm \\ 14.75 \end{array}$	$\begin{array}{c} 698.5 \pm \\ 24.9 \end{array}$
Y	$\begin{array}{c} 146.69\pm0.56\\(8)\end{array}$	-116.34 ± 1.21^{15}	$-1718.4 \pm \\ 3.3^{34}$	$-1905.0 \pm \\ 4.2^{\ 34}$	$\begin{array}{c} 626.78 \pm \\ 14.80 \end{array}$	$\begin{array}{c} 666.0 \pm \\ 15.6 \end{array}$

^a Value is the mean of the number of experiments indicated in parentheses.

^b There is no data of enthalpies of drop solution of Ce₂O₃ and Pr₂O₃ in 3Na₂O·4MoO₃ at 800 °C.

^c Final state of Ce is Ce⁴⁺ dissolved in 3Na₂O·4MoO₃ at 800 °C.

^d The error is not given in the reference and 10 kJ mol⁻¹ is used as the error in the calculation.

Table 5.4 Enthalpies of drop solution (ΔH_{ds}), enthalpies of formation from fluorides ($\Delta H^{\circ}_{f, fl}$) and elements ($\Delta H^{\circ}_{f, el}$) of Na_{1.5}RE_{1.5}F₆.

Sample	$\Delta { m H_{ds}}^{ m a}$ (kJ mol ⁻¹)	$\Delta H^{\circ}_{f, fl}$ (kJ mol ⁻¹)	$\frac{\Delta \mathrm{H^{o}_{f, el}}^{c}}{(\mathrm{kJ} \ \mathrm{mol}^{-1})}$
$Na_{1.5}La_{1.5}F_6$	340.36 ± 0.98 (10)	7.29 ± 1.4	-2302.2 ± 5.1
$Na_{1.5}Ce_{1.5}F_{6}^{\ b}$	315.16 ± 0.66 (8)	1.97 ± 1.24	-2306.6 ± 4.4
$Na_{1.5}Pr_{1.5}F_6$	348.14 ± 0.87 (8)	-4.15 ± 1.63	-2290.2 ± 5.2
$Na_{1.5}Nd_{1.5}F_6$	352.03 ± 0.97 (8)	-10.18 ± 2.26	-2295 ± 4.5
Na1.5Gd1.5F6	359.47 ± 0.96 (8)	-25.57 ± 1.47	-2305.6 ± 4.8
Na _{1.5} Ho _{1.5} F ₆	354.34 ± 0.59 (8)	-27.69 ± 1.33	-2308 ± 6.4
$Na_{1.5}Yb_{1.5}F_6$	336.28 ± 0.85 (8)	-30.55 ± 1.25	-2252.6 ± 10.1
Na _{1.5} Y _{1.5} F ₆	361.29 ± 0.55 (8)	-25.94 ± 1.12	-2311 ± 3.5

^a Value is the mean of the number of experiments indicated in parentheses.

^b Final state of Ce is Ce⁴⁺ dissolved in 3Na₂O·4MoO₃ at 800°C.

 $^{c} \Delta H^{o}_{f, el}$ values refer to the chemical formula NaREF4.

Reaction	ΔH
$Na_{1.5}RE_{1.5}F_6 (s, 25 \text{ °C}) \rightarrow 3/2NaF (soln, 800 \text{ °C}) + 3/2REF_3 (soln, 800 \text{ °C})$	$\Delta H_1 = \Delta H_{ds}$
NaF (s, 25 °C) \rightarrow NaF (soln, 800 °C)	ΔH_2
$\operatorname{REF}_3(s, 25 \ ^\circ C) \rightarrow \operatorname{REF}_3(\operatorname{soln}, 800 \ ^\circ C)$	ΔH_3
$3/2$ NaF (s, 25 °C) + $3/2$ REF ₃ (s, 25 °C) \rightarrow Na _{1.5} Nd _{1.5} F ₆ (s, 25 °C)	$\Delta H^o{}_{f,fl}$
$\Delta H^{o}{}_{f,fl} = -\Delta H_1 + 3/2\Delta H_2 + 3/2\Delta H_3$	

Table 5.5 Thermodynamic cycles used to calculate enthalpies of formation from fluorides at 25 °C.

To determine the ΔH_{ds} value of Na₂O in 3Na₂O·4MoO₃ at 800 °C, ΔH_{ds} of Na₂CO₃ under the same condition was measured and another thermodynamic cycle based on the following reaction is used (Table 5.6).

$$Na_{2}CO_{3} (s, 25 \ ^{\circ}C) \rightarrow Na_{2}O (soln, 800 \ ^{\circ}C) + CO_{2} (g, 800 \ ^{\circ}C)$$
(5.2)

Table 5.6 Thermodynamic cycles used to calculate the drop solution enthalpy of Na₂O in $3Na_2O \cdot 4MoO_3$ at 800 °C.

Reaction	$\Delta H (kJ mol^{-1})$
$Na_2CO_3 (s, 25 \ ^\circ C) \rightarrow Na_2O (soln, 800 \ ^\circ C) + CO_2 (g, 800 \ ^\circ C)$	$\begin{array}{l} \Delta H_1 = \Delta H_{ds}(Na_2CO_3) = \\ 160.77 \pm 0.48^a \end{array}$
$Na_2CO_3 (s, 25 \ ^\circ C) \rightarrow Na_2O (s, 25 \ ^\circ C) + CO_2 (g, 25 \ ^\circ C)$	$\Delta H_2 {=} 319.27 \pm 4.20 \ {}^{36}$
$\operatorname{CO}_2(g, 25 \ ^\circ\mathrm{C}) \rightarrow \operatorname{CO}_2(g, 800 \ ^\circ\mathrm{C})$	$\Delta H_3 = 37.40^{-36}$
Na ₂ O (s, 25 °C) \rightarrow Na ₂ O (soln, 800 °C)	$\Delta H_4 = \Delta H_{ds}(Na_2O)$
$\Delta H_4 = \Delta H_1 - \Delta H_2 - \Delta H_3 = -195.90 \pm 4.23 \text{ kJ mol}^{-1}$	

^a The value is based on eight drop experiments.

The enthalpy of formation from the elements ($\Delta H^{\circ}_{f, el}$) is calculated using the enthalpies of formation from the binary fluorides and the literature values of enthalpies of formation of binary fluorides from the elements.

To further check the consistency of the data, we calculated exchange enthalpies between oxides and fluorides for the exchange reaction

$$6NaF(s, 25 \ ^{\circ}C) + RE_{2}O_{3}(s, 25 \ ^{\circ}C) \rightarrow 3Na_{2}O(s, 25 \ ^{\circ}C) + 2REF_{3}(s, 25 \ ^{\circ}C)$$
(5.3)

based on the thermodynamic cycle shown in Table 5.7.

Table 5.7 Thermodynamic cycles used to calculate reaction enthalpies of the exchange reactions between NaF and RE₂O₃, in which $\Delta H_{\text{exchange}}$ and $\Delta H_{\text{reaction}}$ are from enthalpies of drop solution (ΔH_{ds}) and enthalpies of formation from elements ($\Delta H^{\circ}_{\text{f, el}}$), respectively.

Reaction	$\Delta H (kJ mol^{-1})$			
NaF (s, 25 °C) \rightarrow NaF (soln, 800 °C)	$\Delta H_{1} = 76.88 \pm 0.33^{a}$			
$\operatorname{REF}_3(s, 25 \ ^\circ C) \rightarrow \operatorname{REF}_3(\operatorname{soln}, 800 \ ^\circ C)$	ΔH_2			
Na ₂ O (s, 25 °C) \rightarrow Na ₂ O (soln, 800 °C)	$\Delta H_3 \!=\! -195.90 \pm 4.23$			
$RE_2O_3 (s, 25 \ ^\circ C) \rightarrow RE_2O_3 (soln, 800 \ ^\circ C)$	ΔH_4			
$6\text{NaF}(s, 25 ^{\circ}\text{C}) + \text{RE}_{2}\text{O}_{3}(s, 25 ^{\circ}\text{C}) \rightarrow 3\text{Na}_{2}\text{O}(s, 25 ^{\circ}\text{C}) + 2\text{REF}_{3}(s, 25 ^{\circ}\text{C})$				
$\Delta H_{exchange} = 6\Delta H_1 + \Delta H_4 - 3\Delta H_3 - 2\Delta H_2$				
Na (s, 25 °C) + 1/2F ₂ (g, 25 °C) \rightarrow NaF (s, 25 °C)	$\Delta H_5 {=}{-}575.3\pm0.8~{}^{36}$			
$\operatorname{RE}\left(s, 25 \ ^{\circ}\mathrm{C}\right) + 3/2F_{2}\left(g, 25 \ ^{\circ}\mathrm{C}\right) \rightarrow \operatorname{REF}_{3}\left(s, 25 \ ^{\circ}\mathrm{C}\right)$	ΔH_6			
$2Na (s, 25 °C) + 1/2O_2 (g, 25 °C) \rightarrow Na_2O (s, 25 °C)$	$\Delta H_7 {=}{-}418.0 \pm 4.2~^{36}$			
$2\text{RE}(s, 25 \text{ °C}) + 3/2\text{O}_2(g, 25 \text{ °C}) \rightarrow \text{RE}_2\text{O}_3(s, 25 \text{ °C})$	ΔH_8			
$6\text{NaF}(s, 25 ^{\circ}\text{C}) + \text{RE}_2\text{O}_3(s, 25 ^{\circ}\text{C}) \rightarrow 3\text{Na}_2\text{O}(s, 25 ^{\circ}\text{C}) + 2\text{REF}_3(s, 25 ^{\circ}\text{C})$				
$\Delta H_{reaction} = 3\Delta H_7 + 2\Delta H_6 - 6\Delta H_5 - \Delta H_8$				

^a The value is based on eight drop experiments.

As demonstrated in Table 5.3, the reaction enthalpies of the exchange reactions between NaF and RE₂O₃ from ΔH_{ds} ($\Delta H_{exchange}$) and from $\Delta H^{\circ}_{f, el}$ ($\Delta H_{reaction}$) are the same within experimental error. This agreement suggests that the reaction between fluorides and oxygen atmosphere is negligible in the dropping process, and there are no problems with dissolution and no specific interactions between fluoride components in the dilute molten solution. Earlier experiments show that the final state of most RE elements is RE^{3+} when dissolved in molten $3Na_2O\cdot 4MoO_3$, but Ce^{3+} is oxidized to Ce^{4+} , producing less endothermic values of ΔH_{ds} compared to other light RE fluorides.³⁷ However, since the same final oxidation state occurs for CeF_3 and $Na_{1.5}Ce_{1.5}F_6$ in an O_2 atmosphere, these oxidation effects cancel out in calculating the heat of formation. The fluorides are completely dissolved and no solid intermediates are visible after dissolution in molten $3Na_2O\cdot 4MoO_3$. Thus, any transient intermediate reactions during the dissolution of fluorides are included in ΔH_{ds} and cancelled out when any such possible intermediates (for which there is no evidence) dissolve. Furthermore, earlier studies²⁸ have shown that the molar heat of solution of a given RE fluoride does not depend on its (low) concentration in the melt or on the presence of dissolved NaF. This confirms that interactions between the dissolved fluoride species do not affect the measured enthalpies and the calorimetric cycles used give reliable results.

5.5 Discussion

As shown in Figure 5.6, $\Delta H^{\circ}_{f, fl}$ values range from +7.3 to -30.6 kJ mol⁻¹, and most ternary fluorides are energetically stable relative to binary fluorides. Nevertheless, sodium light RE fluorides, especially Na_{1.5}La_{1.5}F₆ and Na_{1.5}Ce_{1.5}F₆, have small positive enthalpies of formation and must be entropy-stabilized. A positive enthalpy of formation may result from differences in vibrational entropies and, more importantly, from configurational entropies arising from cation disorder. However, these entropy changes cannot be quantified at present. The idea that there is little or no thermodynamic driving force for formation of the La and Ce compounds near room temperature is consistent with their harsh synthetic conditions reported by previous studies,³⁸ and LaF₃ is often formed instead of Na_{1.5}La_{1.5}F₆ at relatively low temperature.³⁹ In addition, when serving as luminescent host matrices, RE fluorides are usually doped with different RE elements, and the mixing entropy may play a role in stabilizing these solid solution (alloy) materials.⁴⁰



Figure 5.6 Enthalpies of formation from binary fluorides ($\Delta H^{\circ}_{f, fl}$) of Na_{1.5}RE_{1.5}F₆ at 25 °C. Light and heavy RE fluorides are shown in red and blue, respectively.

The variation of RE ion size partially explains the difference of thermodynamic stability in ternary fluorides. From La to Yb, the cation-anion radius ratio of RE^{3+}/F^- changes from 0.914 to 0.783, so light RE elements tend to form polyhedra with high coordination in fluorides. In particular, La, Ce, Pr, and Nd form binary fluorides in the "LaF₃" structure with (9+2) coordination, instead of the "YF₃" structure with 9 coordination formed for heavier RE. Ternary fluorides with sodium, in which RE^{3+} has 9 coordination on both RE1 and Na2/RE2 sites, form more favorably with heavy RE elements with smaller ionic radii than those with larger light RE cations. The ionic radius difference is also reflected in the nonuniform contraction of interatomic

distances with respect to the overall decrease of lattice parameters. Bond length contraction mainly happens on the relatively loosely packed site (RE1) for light RE elements (La, Ce, Pr, and Nd) and then on the site with mixed occupancy (Na2/RE2) for heavy RE elements (Gd, Ho, Yb, and Y) (Figure 5.7), while the mean distance between the Na1 site and fluoride anions remains relatively constant (Figure 5.8).



Figure 5.7 Interatomic distances for RE³⁺ versus ionic radii of RE³⁺ in Na_{1.5}RE_{1.5}F₆.



Figure 5.8 Interatomic distances for Na⁺ versus ionic radii of RE³⁺ in Na_{1.5}RE_{1.5}F₆.

Compared to most ternary RE oxide compounds,⁴¹ enthalpies of formation from binary components of Na_{1.5}RE_{1.5}F₆ follow a reverse trend, namely they become more exothermic with the decreasing RE ionic radii. Based on enthalpies of formation from elements (Δ H°_{f, el}), the Born–Haber cycles were used to calculate lattice energies of NaREF₄ and REF₃ (Table 5.8– 5.10), both of which become more exothermic as the ionic radius of RE³⁺ decreases, as generally expected (Figure 5.9). But different slopes of lattice energies against ionic radii or lattice shrinkage lead to more negative values of lattice energy differences for formation of NaREF₄ from NaF and REF₃ for smaller RE cations, supporting the observed trend in enthalpies of formation.

Reaction	$\Delta H (kJ mol^{-1})$
$Na (s, 25 \ ^{\circ}C) \rightarrow Na (g, 25 \ ^{\circ}C)$	$\Delta H_1 = 107.5 \pm 0.7 \ ^{36}$
$Na (g, 25 \ ^{\circ}C) \rightarrow Na^{+} (g, 25 \ ^{\circ}C) + e^{-}$	$\Delta H_2 = 495.8^{-36}$
RE (s, 25 °C) \rightarrow RE (g, 25 °C)	$\Delta H_3 = \Delta H_{sub}$
$\operatorname{RE} (g, 25 ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}^{3+} (g, 25 ^{\circ}\mathrm{C}) + 3e^{-}$	$\Delta H_4 = (I_1 + I_2 + I_3)$
$F_2 (g, 25 \text{ °C}) \rightarrow 2F (g, 25 \text{ °C})$	$\Delta H_5 = 158.7 \pm 0.1 \ ^{42}$
$F(g, 25 \text{ °C}) + e^- \rightarrow F^-(g, 25 \text{ °C})$	$\Delta H_6 = -328.2^{42}$
$Na (s, 25 \text{ °C}) + RE (s, 25 \text{ °C}) + 2F_2 (g, 25 \text{ °C}) \rightarrow NaREF_4 (s, 25 \text{ °C})$	$\Delta H_7 = \Delta H^{\circ}_{f, el}$ -NaREF ₄
$\mathrm{Na^{+}}\left(\mathrm{g},\mathrm{25\ ^{\circ}C}\right)+\mathrm{RE^{3+}}\left(\mathrm{g},\mathrm{25\ ^{\circ}C}\right)+\mathrm{4F^{-}}\left(\mathrm{g},\mathrm{25\ ^{\circ}C}\right)\rightarrow\mathrm{NaREF_{4}}\left(\mathrm{s},\mathrm{25\ ^{\circ}C}\right)$	U(NaREF ₄)
$U(NaREF_4) = \Delta H_7 - \Delta H_1 - \Delta H_2 - \Delta H_3 - \Delta H_4 - 2\Delta H_5 - 4\Delta H_6$	
RE (s, 25 °C) \rightarrow RE (g, 25 °C)	$\Delta H_3 = \Delta H_{sub}$
$\operatorname{RE} (g, 25 ^{\circ}\mathrm{C}) \rightarrow \operatorname{RE}^{3+} (g, 25 ^{\circ}\mathrm{C}) + 3e^{-}$	$\Delta H_4 = (I_1 + I_2 + I_3)$
$F_2 (g, 25 \text{ °C}) \rightarrow 2F (g, 25 \text{ °C})$	$\Delta H_5 = 158.7 \pm 0.1 \ ^{42}$
$F(g, 25 \text{ °C}) + e^- \rightarrow F^-(g, 25 \text{ °C})$	$\Delta H_6 = -328.2^{42}$
$\operatorname{RE}\left(s, 25\ ^{\circ}\mathrm{C}\right) + 3/2F_{2}\left(g, 25\ ^{\circ}\mathrm{C}\right) \rightarrow \operatorname{REF}_{3}\left(s, 25\ ^{\circ}\mathrm{C}\right)$	$\Delta H_8 = \Delta H^{\circ}_{\rm f, el} \text{-} REF_3$
$\operatorname{RE}^{3+}(g, 25 \ ^{\circ}\mathrm{C}) + 3F^{-}(g, 25 \ ^{\circ}\mathrm{C}) \rightarrow \operatorname{REF}_{3}(s, 25 \ ^{\circ}\mathrm{C})$	U(REF ₃)
$U(\text{REF}_3) = \Delta H_8 - \Delta H_3 - \Delta H_4 - 3/2\Delta H_5 - 3\Delta H_6$	

RE element	$\Delta H_{sub} (kJ mol^{-1})$	$(I_1+I_2+I_3)$ (kJ mol ⁻¹)
La	$434.5\pm 3.0\ ^{43}$	$3455\pm5~^{44}$
Ce	$424.8\pm 3.0\ ^{43}$	3523 ± 5 ⁴⁴
Pr	356.6 ± 3.0 ⁴³	$3627\pm5~^{44}$
Nd	325.6 ± 2.0 ⁴³	$3694\pm5~^{44}$
Gd	$406.9\pm 2.0\ ^{43}$	$3750\pm5~^{44}$
Но	305.5 ± 5.0 ⁴³	$3924\pm5~^{44}$
Yb	152.4 ± 1.0 ⁴³	$4194\pm5~^{44}$
Y	421.3 ± 5.0 ⁴⁵	$3777\pm5~^{44}$

Table 5.9 Enthalpies of sublimation (ΔH_{sub}) and ionization ($I_1+I_2+I_3$) of rare earth elements.

Table 5.10 Lattice energies (U) of NaF, REF3 and NaREF4 calculated from Born–Haber cycles.

Fluoride	U (kJ mol ^{-1})	Fluoride	U (kJ mol ^{-1})
NaF	-927 ⁴⁶		
LaF ₃	-4874.8 ± 5.8	NaLaF ₄	-5799.6 ± 7.8
CeF ₃	-4933.9 ± 5.8	NaCeF ₄	-5862.3 ± 7.3
PrF ₃	-4949.2 ± 5.8	NaPrF ₄	-5881.7 ± 7.8
NdF ₃	-4986.0 ± 5.4	NaNdF ₄	-5922.5 ± 7.1
GdF ₃	-5123.7 ± 5.4	NaGdF ₄	-6070.4 ± 7.3
HoF ₃	-5197.2 ± 7.1	NaHoF ₄	-6145.4 ± 9.6
YbF ₃	-5256.8 ± 5.1	NaYbF ₄	-6206.9 ± 11.3
YF ₃	-5170.2 ± 7.1	NaYF ₄	-6117.2 ± 7.9



Figure 5.9 Lattice energies (U) of REF₃ and NaREF₄ plus differences from REF₃ and NaF to NaREF₄ (U_D = U(NaREF₄) – U(REF₃) – U(NaF)) versus ionic radii of RE³⁺.

In most oxide compounds, RE^{3+} generally occupies cation sites with coordination numbers ranging from 7 to 12, higher than in corresponding sesquioxides (6 and 7 coordination for C and A type, respectively).⁴⁷ The increase of coordination numbers, leading to increasing bond lengths, is in conjunction with the trend of less exothermic enthalpies of formation from oxides ($\Delta H^{\circ}_{f, ox}$) from light to heavy RE elements (Figure 5.10). However, when RE^{3+} has lower coordination in the ternary crystal structure, such as LaREO₃¹⁶ and BaRE₂O₄¹⁰, $\Delta H^{\circ}_{f, ox}$ becomes more exothermic with heavier RE elements. It is reasonable to link the coordination number of RE cations to the trend of lattice energies versus ionic radii, i.e., higher coordination is accompanied by a slower increase of lattice energies with lattice contraction. In contrast to coordination in oxides, RE^{3+} has relatively high coordination in binary trifluorides, i.e., (9+2) and 9 coordination in "LaF3" and "YF3" structures, respectively. The formation of Na_{1.5}RE_{1.5}F₆ from binary fluorides occurs with a decrease or constancy of the coordination number of RE³⁺, as well as with more exothermic $\Delta H^{\circ}_{f, fl}$ for heavier RE elements. This tendency is more obvious among light RE elements with coordination reduction from REF₃ to Na_{1.5}RE_{1.5}F₆, manifesting as more rapid variation of $\Delta H^{\circ}_{f, fl}$ from La to Nd (Figure 5.6). Considering that presently known ternary RE fluorides have the same or lower coordination numbers than REF₃,⁴⁸ it is possible that more "reverse" trends of enthalpies of formation exist in other ternary RE fluoride systems.



Figure 5.10 Summary of enthalpies of formation from oxides ($\Delta H^{\circ}_{f, ox}$) of ternary RE oxide compounds versus ionic radii of RE³⁺ in various coordination numbers. Data are from References 10–24.

5.6 Conclusions

With the help of high temperature oxide melt solution calorimetry, enthalpies of formation of sodium RE fluorides were determined to investigate thermodynamic stability of NaREF4 in the β structure (Na_{1.5}RE_{1.5}F₆) with varying RE elements. These results have important implications in syntheses and applications of NaREF4 materials, particularly from aqueous systems, in which the formation of ternary fluorides is in competition with the formation of binary fluorides. Different from most ternary RE oxide compounds, a reverse trend of enthalpies of formation from binary fluorides were found in this ternary fluoride system. The more exothermic enthalpies of formation from fluorides for heavier RE cannot be explained simply by size difference, and the quantitative assessment of lattice energies by Born-Haber cycles illustrates that coordination of RE ions plays an important role in thermodynamic stability of compounds along the lanthanide series. In opposition to the formation of most RE oxide ternary compounds showing coordination increase from the binaries, the formation of ternary RE fluorides occurs with a decrease or constancy of the coordination number of RE^{3+} , resulting in a faster increase of lattice energies versus lattice contraction and more exothermic enthalpies of formation for smaller RE ions. The coordination number change of RE ions not only gives a new perspective on the energetics of ionic compounds, but also guides predictions of thermodynamic stability of other possible RE compounds. In addition, the reverse trend of RE fluorides compared to oxide compounds may inspire new reaction pathways to recycle RE elements from leachate compositions or to separate RE elements in solutions.

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Chapter 6

Thermochemical Investigation of the Stability and Conversion of Nanocrystalline and High-Temperature Phases in Sodium Neodymium Fluorides

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6.1 Abstract

As important upconversion materials, sodium rare-earth fluorides (nominally NaREF4 in composition but actually often harboring sodium deficiency, especially in nanophase materials) have been subjected to intensive studies, particularly in the synthesis and applications of nanocrystals. However, the mechanisms of the conversion between the two phases (α and β) of NaREF4 nanocrystals during the synthesis are still controversial and lack thermodynamic investigations, which limit the rational design, synthesis, and processing of these materials. In this work, aiming at NaREF₄ with light rare-earth elements, the thermochemistry of the NaF– NdF₃ system, including the α and β phases in nanocrystalline/nanophase and bulk stoichiometric samples, is systematically studied by thermogravimetry and differential scanning calorimetry and high temperature oxide melt solution calorimetry. With the help of compositional analysis and structural characterization, a strong Na deficiency is found in nanocrystals with small crystal sizes, which leads to the formation of cubic (α) crystallographic polymorphs at the nucleation stage, possibly because of the relative thermodynamic stability of the α phase compared to the β phase in such compositions. After converting to the hexagonal (β) structure, the crystal growth is accompanied by an increase of Na content in nanocrystals with increasing energetic stability until the formation of the stoichiometric compound (β -NaNdF₄). On the contrary, the stoichiometric α phase (α -NaNdF₄) is metastable at room temperature but is the intermediate phase as the temperature increases. We show that the $\alpha \rightarrow \beta$ phase conversion in aqueous solution synthesis is distinct from the $\beta \rightarrow \alpha$ transition driven by temperature because of composition differences.

6.2 Introduction

Sodium rare-earth fluorides (NaREF₄) have drawn great research interest and are widely used as host materials for a variety of phosphors due to their unique upconversion properties.^{1,2} Benefitting from the development of nanotechnology, steady progress has been made in the synthesis and applications of NaREF₄ nanocrystals, in particular for bioimaging and therapeutic applications.^{3,4} With the emergence of precise control of nanostructures, new photoluminescence (PL) phenomena were also achieved in NaREF₄ nanomaterials.^{5–7} All these advances not only shed light on the structure–property relationships in the optical field but also motivate the research to understand the structural changes in the synthetic process.

Solvothermal reactions were initially used to synthesize high-quality NaREF₄ nanocrystals.⁸ However, owing to economic advantages and environmental friendliness, aqueous-phase synthesis, including coprecipitation and hydrothermal reactions, is gradually becoming the mainstream route in the preparation of NaREF₄ nanocrystals.^{9,10} In aqueous solutions, a number of synthetic factors such as precursors, temperature, and pH have great influence on the phase, size, composition, and morphology of nanocrystals.^{11–14} For example, a cubic α phase is usually obtained as nanocrystals with small sizes and transforms to a hexagonal β phase as nanocrystals grow larger when the synthesis time or temperature increases. Many studies involved the $\alpha \rightarrow \beta$ phase conversion for NaYF₄ nanocrystals and proposed related crystal growth mechanisms based on the oriented growth of nanoparticles.^{12,15,16} However, these theories cannot give a good reason for the appearance of the α phase in the low-temperature range (<200 °C), which occurs as hightemperature solid solutions with less NaF than REF₃ in the phase diagrams.^{17,18} In addition, a β $\rightarrow \alpha$ transition happens in NaREF₄ when the temperature increases, ^{19,20} indicating the metastability of the α phase of NaREF₄ at room temperature. Hence, the energetic relationship between α and β phases in nanocrystals remains unknown, and the thermodynamics of the phase conversion in aqueous solutions needs further research.^{21,22}

NaNdF₄ nanocrystals can be used as photothermal agents by virtue of the near-infrared absorbing window^{23,24} but are more difficult to prepare compared to NaREF₄ nanocrystals with heavier RE elements.²⁵ In our previous work, the thermochemistry of stoichiometric NaREF₄ with varying RE elements was systematically investigated, showing that the thermodynamic stability of NaREF₄ compounds increases from light to heavy RE elements.²⁶ Here, to study the energetics of α and β phases in nanocrystals and at different temperatures, especially for NaREF₄ with light RE elements, a series of NaF–NdF₃ samples with α and/or β phases were synthesized and characterized.



Figure 6.1 Crystal structures of a (a) stoichiometric β -NaNdF₄ compound and (b) NaF–NdF₃ solid solution with the α phase structure.

The typical β phase is a stoichiometric compound NaNdF₄ or Na_{1.5}Nd_{1.5}F₆ with three cation sites in the hexagonal lattice (Figure 6.1a), in which a one-fold site is occupied by Nd³⁺, the other one-fold site is occupied by 1/2Na⁺ and 1/2Nd³⁺, and the two-fold site is occupied by Na⁺ and vacancies.^{27,28} In contrast, the α phase has a fluorite-type structure, and Na⁺ and Nd³⁺ are randomly distributed in the cationic sublattice (Figure 6.1b) with an empirical composition of

5NaF·9NdF₃ according to the phase diagram.¹⁷ The present work is focused on compositional and structural characterizations, thermal stabilities, and formation enthalpies of various phases in the NaF–NdF₃ system determined by thermogravimetry and differential scanning calorimetry (TG-DSC) and high temperature oxide melt solution calorimetry.

6.3 Experimental Methods

6.3.1 Material Preparation

Sodium fluoride (NaF, 99%, Mallinckrodt), neodymium(III) nitrate hexahydrate (Nd(NO₃)₃·6H₂O, 99.9%, Alfa Aesar), and neodymium(III) fluoride (NdF₃, 99.9%, Alfa Aesar) were used as precursors without further purification. Nitric acid (HNO₃, 70%, EMD Millipore) and ammonium hydroxide (NH₄OH, 28% NH₃, Alfa Aesar) were used to adjust the pH of the solutions.

Coprecipitation and hydrothermal reactions were employed to synthesize NaF–NdF₃ nanocrystals. In a typical coprecipitation experiment, Nd(NO₃)₃ aqueous solution (0.15 M) was added dropwise into a 5-fold excess of saturated NaF solution. After stirring for 3 h, the obtained suspension was separated by vacuum filtration, washed with deionized water, and dried under vacuum at 50 °C overnight. α phase nanocrystals were obtained without adding NH₄OH (pH = 5.9), and β phase nanocrystals were obtained by changing the pH of the solution to 10.3. In a hydrothermal experiment, 22 mL of the as-prepared solution with pH = 10.3 was transferred into a Teflon bottle, sealed within a stainless steel autoclave, and heated at 120, 160, or 200 °C for 24 h. The products were separated by vacuum filtration and collected as described before. To investigate the phase transitions and reactions driven by temperature, part of the NaF–NdF₃

nanocrystals were heated at 550 °C for 1 h, quenched to room temperature, and collected for further structural characterization.

In solid-state (SS) reactions, equal molar amounts of NaF and NdF₃ were ground, pelletized, and heated at different temperatures in a Pt crucible with a lid for 48 h. To get pure β -NaNdF₄, a mixture of NaF and NdF₃ in a molar ratio of 1:1 was reacted at 550 °C for 48 h, with heating and cooling rates of 5 or 1 °C min⁻¹, respectively. The other samples were sintered and air-quenched from a specific temperature ranging from 650 to 800 °C.

6.3.2 Powder X-ray Diffraction

Powder X-ray diffraction (PXRD) patterns were obtained using a Bruker D2 Phaser diffractometer operated with Cu K α radiation ($\lambda = 1.54184$ Å). For phase determination, the data were collected in the 2 θ range of 10–80° with a step size of 0.02° and a dwell time of 0.45 s per step. To get XRD patterns for Rietveld refinements, the data were collected in the 2 θ range of 10–120° with a step size of 0.01° and a dwell time of 2 s per step. The PXRD patterns were analyzed using the Rietveld method implemented in the program GSAS-II.²⁹

6.3.3 Raman and Photoluminescence Spectra

Raman and PL emission spectra were collected at room temperature on a custom-built Raman/PL spectrometer in a 180° geometry. For Raman spectra, the sample was excited using a 50 mW diode laser with a wavelength of 633 nm. The laser beam was focused onto the sample using a 50× APO Mitutoyo microscope objective with a numerical aperture of 0.42. PL emission spectra were obtained by exciting samples using a 20 mW Cobalt Zook laser with a wavelength of 355 nm, which was focused onto the sample using a 50× super long working distance objective (M Plan APO NUV Mitutoyo) with a numerical aperture of 0.42. The signal was
discriminated from the laser excitation using a laser Kaiser bandpass filter combined with a Semrock RazorEdge ultrasteep long pass edge filter. The data were collected using an Andor 750 spectrometer combined with an iDus Backthinned CCD detector. Raman spectra were calibrated according to the peak position and intensity of a cyclohexane standard.

6.3.4 Inductively Coupled Plasma Mass Spectrometry

The Na/Nd ratios of the samples were determined by inductively coupled plasma mass spectrometry (ICP–MS) using a Thermo Scientific Quadrupole (iCap-Q) instrument. Samples for ICP–MS measurements were prepared by adding 5 mg of samples to 15 mL of 0.32 M HNO3 and then shaking vigorously. After resting for several minutes, 1 mL of supernatant was separated and diluted by 0.32 M HNO3 to make a 1:100 dilution. A previously published microwave digestion procedure was also used to prepare ICP–MS samples,³⁰ whose results are found to be consistent with the samples prepared by the method described before, confirming the effectiveness of this sample preparation method.

6.3.5 Scanning Electron Microscopy

Secondary electron micrographs were obtained using field emission scanning electron microscopy (SEM) (Philips XL30) at an accelerating voltage of 30 kV. The samples were dispersed in methanol, ultrasonicated, and deposited on silicon wafers.

6.3.6 Thermogravimetry and Differential Scanning Calorimetry

TG-DSC experiments were performed using a Setaram LabSYS EVO instrument. In each measurement, ~30 mg of sample was pressed into a pellet, placed in a Pt crucible, and heated from 30 to 1200 °C (10 °C min^{-1}) under Ar flow (20 mL min⁻¹). A buoyancy correction was

performed with an empty crucible prior to the experiment. The water content of samples was obtained from the corresponding weight loss.

6.3.7 High Temperature Oxide Melt Solution Calorimetry

High temperature oxide melt solution calorimetry experiments were carried out using a Setaram AlexSYS Tian-Calvet twin microcalorimeter using methods standard to our laboratory and described previously.^{31–33} The calorimeter was calibrated against the heat content of high-purity α -Al₂O₃ (99.997%). Pressed sample pellets (~5 mg) were dropped from ambient temperature into the calorimeter containing the solvent, molten sodium molybdate (3Na₂O·4MoO₃), in a Pt crucible at 800 °C. All experiments were flushed with O₂ at 60 mL min⁻¹ with bubbling through the solvent at 5 mL min⁻¹ to aid dissolution and purge the evolved water vapor generated by dissolution of samples. The measurement was repeated at least six times on each sample.

6.4 Results and Discussion

As shown in Figure 6.2, a range of NaF–NdF₃ samples containing the two phases (α and β) were prepared by aqueous (AQ) and SS reactions at various temperatures. Their chemical compositions and water contents were determined by ICP–MS and TG-DSC, respectively. The chemical formulas are calculated according to the charge balance as Na_{3x}Nd_{2-x}F₆. Since the nanocrystals from aqueous solution synthesis have considerable composition deviations from the stoichiometric compound (NaNdF₄), they are called NaF–NdF₃ for differentiation from the bulk samples from SS reactions. Lattice parameters and phase contents were analyzed by Rietveld refinements of PXRD patterns (Table 6.1, Figures A14–A23). All these results are listed in Table 6.2.



Figure 6.2 PXRD patterns of $NaF-NdF_3$ samples from (a) aqueous solution synthesis and (b)

solid-state reactions at different temperatures.

Samula	Space group	Atomic Coordinates				Reliability	
Sample		Atom (Wyckoff)	(x, y, z)	Occ	U_{iso}	factors	
AQ1	Fm3m (No 225)	Nd (4a)	(0, 0, 0)	0.580	0.00606	R = 3.39 %	
		Na (4a)	(0, 0, 0)	0.253	0.00606	wR = 5.30 %	
		F (8c)	(1/4, 1/4, 1/4)	1.000	0.01000	GOF = 2.44	
		Nd1 (1a)	(0, 0, 0)	1.000	0.01931		
	P6 (No 174)	Na1 (2h)	(1/3, 2/3, 0.6560)	0.275	0.01000	R = 3.90 %	
AQ2		Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.220/0.780	0.00181	wR = 6.37 %	
		F1 (3j)	(0.6337, 0.0429, 0)	1.000	0.01000	GOF = 2.93	
		F2 (3k)	(0.7339, 0.7549, 1/2)	1.000	0.01000		
	P6 (No 174)	Nd1 (1a)	(0, 0, 0)	0.973	0.01454		
		Na1 (2h)	(1/3, 2/3, 0.6450)	0.283	0.01250	R = 3.97 %	
AQ3		Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.233/0.767	0.01740	wR = 5.78 %	
		F1 (3j)	(0.5907, -0.0056, 0)	1.000	0.07021	GOF = 2.60	
		F2 (3k)	(0.7100, 0.7200, 1/2)	1.000	0.07021		
AQ4	P6 (No 174)	Nd1 (1a)	(0, 0, 0)	0.950	0.01007		
		Na1 (2h)	(1/3, 2/3, 0.5887)	0.340	0.00896	R = 3.05 %	
		Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.280/0.720	0.00921	wR = 4.36 %	
		F1 (3j)	(0.6275, 0.0171, 0)	1.000	0.00658	GOF = 1.98	
		F2 (3k)	(0.7308, 0.7479, 1/2)	1.000	0.00658		

Table 6.1 Atomic coordination obtained from Rietveld refinements of PXRD patterns.

				0.044		
AQ5	Рб	Ndl (la)	(0, 0, 0)	0.961	0.01292	
		Nal (2h)	(1/3, 2/3, 0.6586)	0.335	0.01589	R = 3.31 %
	(No 174)	Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.331/0.669	0.00125	WR = 4.66 % GOF = 2.01
		F1 (3 _J)	(0.6064, 0.0152, 0)	1.000	0.01407	001 - 2.01
		F2 (3k)	(0.7317, 0.7439, 1/2)	1.000	0.01407	
		Nd1 (1a)	(0, 0, 0)	1.000	0.00984	
	P6	Na1 (2h)	(1/3, 2/3, 0.6281)	0.480	0.01000	R = 2.77 %
SS1	(No 174)	Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.500/0.500	0.00916	wR = 3.74 %
		F1 (3j)	(0.6281, 0.0396, 0)	1.000	0.01249	GOF = 1.70
		F2 (3k)	(0.7264, 0.7475, 1/2)	1.000	0.01249	
		Nd1 (1a)	(0, 0, 0)	1.000	0.01000	
	DC	Na1 (2h)	(1/3, 2/3, 0.6281)	0.500	0.01000	
	P6 (No 174)	Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.460/0.500	0.00900	
662	(110 174)	F1 (3j)	(0.6281, 0.0396, 0)	1.000	0.01200	R = 3.33%
552		F2 (3k)	(0.7264, 0.7475, 1/2)	1.000	0.01200	WR = 4.68 % GOF = 2.11
	_	Nd (4a)	(0, 0, 0)	0.500	0.00600	2.11
	Fm3m	Na (4a)	(0, 0, 0)	0.500	0.00600	
	(100 223)	F (8c)	(1/4, 1/4, 1/4)	1.000	0.01000	
		Nd1 (1a)	(0, 0, 0)	1.000	0.01000	
		Na1 (2h)	(1/3, 2/3, 0.6281)	0.500	0.01000	
	P6	Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0.460/0.500	0.00900	
	(No 174)	F1 (3j)	(0.6281, 0.0396, 0)	1.000	0.01200	R = 4.90 %
SS3		F2 (3k)	(0.7264, 0.7475, 1/2)	1.000	0.01200	wR = 7.97 %
		Nd (4a)	(0, 0, 0)	0.500	0.00600	GOF - 3.33
	Fm3m	Na (4a)	(0, 0, 0)	0.500	0.00600	
	(No 225)	F (8c)	(1/4, 1/4, 1/4)	1.000	0.01000	
		Nd1 (1a)	(0, 0, 0)	1.000	0.01000	
		Na1 (2h)	$(1/3 \ 2/3 \ 0 \ 6281)$	0 500	0.01000	
	P6 (No 174)	Na2/Nd2 (1f)	(2/3, 1/3, 1/2)	0 460/0 500	0.00900	
		F1(3i)	(0.6281, 0.0396, 0)	1 000	0.01200	R = 5.23 %
SS4		$F^{2}(3k)$	(0.0201, 0.0390, 0) (0.7264, 0.7475, 1/2)	1.000	0.01200	wR = 8.32 %
		12(3k) Nd (4a)	(0, 7204, 0.7475, 172)	0.500	0.01200	GOF = 3.57
	Fm3m	Na $(4a)$	(0, 0, 0)	0.500	0.00000	
	(No 225)	F(8c)	(0, 0, 0) (1/4, 1/4, 1/4)	1,000	0.00000	
		Nd1 (1a)	(1/4, 1/4, 1/4)	1.000	0.01000	
SS5		$\frac{1}{12}$	(0, 0, 0) (1/2, 2/2, 0, (281))	1.000	0.01000	
	P6 (No 174)	$\frac{1}{10}$	(1/3, 2/3, 0.0281)	0.300	0.01000	
		Na2/Nd2 (11)	(2/3, 1/3, 1/2)	0.460/0.500	0.00900	R = 4.96 %
		FI(3j)	(0.6281, 0.0396, 0)	1.000	0.01200	wR = 8.45 %
	Fm3m (No 225)	F2 (3k)	(0.7264, 0.7475, 1/2)	1.000	0.01200	GOF = 3.71
		Nd (4a)	(0, 0, 0)	0.500	0.00600	
		Na (4a)	(0, 0, 0)	0.500	0.00600	
		F (8c)	(1/4, 1/4, 1/4)	1.000	0.01000	

						Lattice parameters		
Sample	Synthesis method	conditions	Observe d phase	Chemical composition	Crystal on structure	a (Å)	c (Å)	V (Å ³)
AQ1	Coprecipitation	25 °C pH = 5.9	α	$Na_{0.76}Nd_{1.75}F_{6}{\cdot}0.24H_{2}O$	Fm3m	5.69233(8)		184.447(7)
AQ2	Coprecipitation	25 °C pH = 10.3	β	$Na_{0.77}Nd_{1.74}F_{6}{\cdot}0.84H_{2}O$	P6	6.136(2)	3.7190(3)	121.27(4)
AQ3	Hydrothermal	120 °C pH = 10.3	β	$Na_{0.81}Nd_{1.73}F_{6}{\cdot}0.68H_{2}O$	Рб	6.149(1)	3.7281(2)	122.09(3)
AQ4	Hydrothermal	160 °C pH = 10.3	β	$Na_{0.96}Nd_{1.68}F_6{\cdot}0.41H_2O$	Рб	6.1406(6)	3.7211(1)	121.51(1)
AQ5	Hydrothermal	200 °C pH = 10.3	β	$Na_{1.08}Nd_{1.64}F_{6}{\cdot}0.32H_{2}O$	Рб	6.1295(6)	3.7126(1)	120.80(1)
SS1	Solid state	550 °C Slow cooling	β	$Na_{1.46}Nd_{1.51}F_6$	Рб	6.1062(2)	3.71476(4)	119.951(5)
SS2	Solid state	650 °C Quenching	β+α	$Na_{1.46}Nd_{1.51}F_6$	P6 (91.5 %) Fm3m (8.5 %)	6.1109(3) 5.6284(2)	3.71784(5)	120.235(7) 178.30(2)
SS3	Solid state	700 °C Quenching	β+α	$Na_{1.46}Nd_{1.51}F_6$	P6 (87.1 %) Fm3m (12.9 %)	6.0908(4) 5.6099(4)	3.70227(7)	118.95(1) 176.55(4)
SS4	Solid state	750 °C Quenching	$\beta + \alpha$	$Na_{1.46}Nd_{1.51}F_6$	P6 (66.9 %) Fm3m (33.1 %)	6.0819(6) 5.6010(2)	3.69664(9)	118.42(1) 175.71(2)
SS5	Solid state	800 °C quenching	$\alpha + \beta$	$Na_{1.46}Nd_{1.51}F_6$	P6 (19.8 %) Fm3m (80.2 %)	6.087(2) 5.60711(9)	3.7013(3)	118.78(5) 176.286(8)

Table 6.2 Summary of the experimental conditions and the corresponding phases, chemical

compositions, crystal structures, a	and lattice parameters of the samples.
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At room temperature, NaF–NdF₃ nanocrystals with the α or β structure can be coprecipitated from aqueous solutions of Nd(NO₃)₃ and saturated NaF at different pH values, which are labeled AQ1 and AQ2, respectively. The phase seen in the nanocrystals is highly correlated with pH values. In an acidic environment (pH = 2.2), NdF₃ instead of NaF–NdF₃ compounds is formed as the precipitate because the release of F⁻ is not favored in such an acidic system.³⁴ In neutral conditions without adding HNO₃ or NH₄OH (pH = 5.9), the cubic phase (α) is formed. By adding NH₄OH, the hexagonal phase (β) shows up with an increase of pH to 10.3 (Figure 6.3). The two samples from coprecipitation at room temperature have similar composition with much less Na than Nd, and their Na/Nd ratio is around 0.44. Such a strong Na deficiency in NaF–NdF₃ nanocrystals was also reported in previous studies.^{25,35} The $\alpha \rightarrow \beta$ phase conversion associated with higher pH values may come from the basic environment favoring the selective crystal growth along some preferred orientations, which promotes the transformation from the isotropic unit cell structure of the α phase to the anisotropic unit cell structure of the β phase.^{9,13} However, we have no additional evidence for such a proposed mechanism. The phase differences are also manifested in the morphology of nanocrystals, which have polyhedral and rod shapes for α and β phases, respectively (Figure 6.4). However, when the synthesis temperature increases, the α phase starts to decompose in the aqueous solution and NdF₃ crystals are formed instead (Figure 6.5).



Figure 6.3 PXRD patterns of co-precipitation samples from different pH values compared with ICDD PDF cards.



Figure 6.4 SEM images of NaF–NdF₃ samples from aqueous solution synthesis in different conditions: (a) coprecipitation at 25 °C and pH = 5.9 (AQ1), (b) coprecipitation at 25 °C and pH = 10.3 (AQ2), and (c) hydrothermal reaction at 120 °C and pH = 10.3 (AQ3).



Figure 6.5 PXRD patterns of samples from hydrothermal reactions with different temperatures at pH = 5.9 compared with ICDD PDF cards.

Hydrothermal reactions at different temperatures (120, 160, and 200 °C) were also used to synthesize NaF–NdF₃ nanocrystals, and all the obtained samples (AQ3, AQ4, and AQ5) have the β phase structure (Figure 6.2a). Similar to the samples from coprecipitation, NaF–NdF₃ samples from hydrothermal synthesis show composition deviations from the stoichiometric β -NaNdF₄ (Na_{1.5}Nd_{1.5}F₆) with Na/Nd ratios increasing from 0.47 to 0.66 when the reaction temperature is raised from 120 to 200 °C. Besides the change of chemical compositions, smaller lattice parameters are seen with the increase of Na contents in the nanocrystals (Table 6.2). It appears that the particle sizes of nanocrystals from hydrothermal reactions are larger than those for samples from coprecipitation (Figure 6.4c). For example, the average particle sizes are 92 nm for AQ1, 58 × 280 nm for AQ2, and 73 × 283 nm for AQ3 based on the SEM images.

Bulk NaNdF₄ samples with the stoichiometric composition were prepared by SS reactions between the same molar amount of NaF and NdF₃ at different temperatures (Figure 6.2b). At a relatively low temperature (550 °C) with slow cooling rate, pure β -NaNdF₄ was obtained, called SS1. At higher temperatures (650–800 °C), the $\beta \rightarrow \alpha$ phase transition happens, and the two phases coexist in the quenched samples (termed as SS2, SS3, SS4, and SS5). The α phase content increases with the temperature from 8.5% for SS2 quenched from 650 °C to 80.2% for SS5 quenched from 800 °C.

The structural differences of samples were further investigated by Raman and PL spectroscopies. As shown in Figure 6.6a, AQ1 shows a broad peak at 360 cm⁻¹, which is consistent with the O_h symmetry for the α phase with the fluorite structure.³⁶ For samples with the β phase, their Raman spectra have bands at 290, 338, 378, and 406 cm⁻¹, corresponding to the Raman-active modes for the hexagonal P6 structure.³⁷ An additional broad band located around 505 cm⁻¹ is noted in the spectra of AQ2, which may be associated with the lower symmetry

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during the crystal growth of nanocrystals.³⁸ The $\beta \rightarrow \alpha$ phase transition driven by temperature in bulk samples is also characterized by Raman spectroscopy (Figure 6.6b). The bands assigned to the β phase diminish accompanying the appearance of the band for the α phase, indicating that more α -NaNdF₄ forms as the temperature increases. Although the α phase structure is acquired for both nanocrystals from coprecipitation (AQ1) and high temperature quenching (SS2–SS5), the Raman band of O_h symmetry occurs at higher wavenumber for bulk samples (~400 cm⁻¹), consistent with more Nd than Na existing in the α phase nanocrystals.



Figure 6.6 Raman spectra of NaF–NdF₃ samples from (a) aqueous solution synthesis and (b) SS reactions.

Figure 6.7 displays the emission spectra of NaF–NdF₃ nanocrystals and the energy-level diagram of Nd³⁺ ions.^{39–41} The observed emission peaks at around 740, 790, 860, and 900 nm are attributed to the transitions of ${}^{4}F_{7/2} \rightarrow {}^{4}I_{9/2}$, ${}^{4}F_{5/2} \rightarrow {}^{4}I_{9/2}$, ${}^{4}F_{3/2} \rightarrow {}^{4}I_{9/2}$, and ${}^{4}F_{9/2} \rightarrow {}^{4}I_{13/2}$, respectively. The symmetry difference between α and β phases are also reflected in the PL spectra, in which nanocrystals with the α or β phase have a singlet or a doublet for the ${}^{4}F_{5/2} \rightarrow {}^{4}I_{9/2}$ transition, respectively. Because electric dipole transitions are more sensitive to the local



Figure 6.7 (a) PL emission ($\lambda_{ex} = 355 \text{ nm}$) spectra of NaF–NdF₃ samples from aqueous solutions (the intensities of peaks are normalized according to the peak at 740 nm) and (b) energy diagram of Nd³⁺ involved in this work.



Figure 6.8 The SEM image of the sample AQ4.

symmetry compared to magnetic dipole transitions, electric dipole transitions generally become stronger by decreasing the crystallite size as more atoms are on the surface with lower symmetry.⁸ Hence, after normalizing the PL spectra according to the magnetic–dipole transition $({}^{4}F_{7/2} \rightarrow {}^{4}I_{9/2})$, the relative intensities of electric–dipole transitions $({}^{4}F_{5/2} \rightarrow {}^{4}I_{9/2}$ and ${}^{4}F_{9/2} \rightarrow$ ${}^{4}I_{13/2}$) decrease with the increase of synthesis temperatures, implying a great effect of temperature on the size of nanocrystals from aqueous solutions.^{12,13} The SEM image (Figure 6.8) also shows that NaF–NdF₃ nanocrystals synthesized at higher temperature have a larger average particle size, such as 94 × 285 nm for AQ4 synthesized at 160 °C.

TG-DSC measurements were used to determine the water contents and study phase transitions driven by temperature for NaF–NdF₃ samples. As shown in Figure 6.9, there are two dehydration steps in the TG profiles, suggesting the existence of two types of water in nanocrystals. Physically adsorbed water on the surface of nanocrystals is lost in the early stages of dehydration (30–200 °C), while crystal water needs higher temperature to be dehydrated (300–400 °C).⁴² The number of water molecules per formula in Table 6.2 is calculated based on the total weight loss upon dehydration on the TG curves, in which AQ1 has a weight loss of 1.1 wt % and weight losses range from 1.5 to 3.8 wt % for β phase nanocrystals (AQ2–AQ5).



Figure 6.9 TG curves of NaF–NdF₃ samples.



Figure 6.10 DSC curves of NaF–NdF₃ samples.

When NaF–NdF₃ samples are heated, the DSC curves show various exothermic and endothermic peaks (Figure 6.10). For the bulk β phase sample (SS1), a large endothermic peak at ~850 °C and a small endothermic peak at lower temperature correspond to the melting and the β $\rightarrow \alpha$ phase transition of the stoichiometric NaNdF₄, respectively. For nanocrystals of the β phase, besides two endothermic peaks, there are three exothermic peaks on their DSC curves. Although the peaks at ~200 and ~380 °C are associated with the loss of water in nanocrystals and are more obvious for samples with higher water contents, the decomposition of the β phase to form a mixture of α and β phases of NaF–NdF₃ compounds with NdF₃ happens at the same time (Figure 6.11), making the overall heat effects exothermic and different from the typical endothermic dehydration process. Like oxide and hydroxide nanoparticles,^{43–45} the presence of water may stabilize the nanosystems, especially the nonstoichiometric NaF–NdF₃ nanocrystals with the β phase structure, but the quantitative study of these effects is out of the scope of this work. The content of the α phase and NdF₃ decreases with increasing synthesis temperature. In contrast, only β -NaNdF₄ and NdF₃ exist in sample SS1 annealed at 550 °C. The phase separations of NaF–NdF₃ nanocrystals in the heating processes are associated with the Na insufficiency in compositions and are in accord with the phase diagram of the NaF–NdF₃ system (Figure 6.12).^{17,18} Based on this, the two endothermic peaks in the DSC profiles of β phase nanocrystals correspond to the formation and melting of solid solutions with the α phase, while the extra endothermic peak at ~1050 °C on the DSC curve of SS1 is due to the reverse peritectic reaction of the cubic NaF–NdF₃ solid solution.



Figure 6.11 PXRD patterns of NaF–NdF₃ samples annealed from 550 °C.



Figure 6.12 The phase diagram of NaF–NdF₃ system.¹⁷ Orange, blue, and red arrows represent the heating processes of the samples AQ1, AQ2–AQ5, and SS1, respectively.

Energetics of NaF–NdF₃ samples were investigated by high temperature oxide melt solution calorimetry employing molten sodium molybdate (3Na₂O·4MoO₃) solvent at 800 °C. The formation enthalpies (Δ H_f) from fluorides (or plus water for nanocrystals) at 25 °C are calculated using thermodynamic cycles in Table 6.3. The drop solution enthalpies (Δ H_{ds}) and Δ H_f are listed in Table 6.4. To confirm the consistency and validity of thermodynamic data gained from this method, Δ H_{ds} of NaF or a hydrated NaF sample (NaF·0.31H₂O, whose TG-DSC curve is shown in Figure 6.13) and NdF₃ were measured alternatively and have been found to be constant and not affected by fluorides already in the solvent (Table 6.5). The reliability of applying high temperature oxide melt solution calorimetry to RE fluoride compounds was also checked by exchange enthalpies between NaF and RE sesquioxides in our previous study.²⁶

Reaction	$\Delta H (kJ mol^{-1})$
Na _{3x} Nd _{2-x} F ₆ ·nH ₂ O (s, 25 °C) → 3xNaF (soln, 800 °C) + (2-x)NdF ₃ (soln, 800 °C) + nH ₂ O (g, 800 °C)	$\Delta H_1 = \Delta H_{ds}$
NaF (s, 25 °C) \rightarrow NaF (soln, 800 °C)	$\Delta H_2 = 76.88 \pm 0.33 \ ^{26}$
$NdF_3 (s, 25 \ ^\circ C) \rightarrow NdF_3 (soln, 800 \ ^\circ C)$	$\Delta H_3 = 151.02 \pm 1.32 \ ^{26}$
$H_2O(l, 25 \text{ °C}) \rightarrow H_2O(g, 800 \text{ °C})$	$\Delta H_4 = 73.05^{46}$
$3xNaF (s, 25 °C) + (2-x)NdF_3 (s, 25 °C) + nH_2O (l, 25 °C) \rightarrow Na_{3x}Nd_{2-x}F_6 \cdot nH_2O (s, 25 °C)$	$\Delta H_{\rm f}$
$\Delta H_{f} = -\Delta H_{1} + 3x\Delta H_{2} + (2-x)\Delta H_{3} + n\Delta H_{4}$	
$Na_{3x}Nd_{2-x}F_{6} (s, 25 ^{\circ}\text{C}) \rightarrow 3xNaF (soln, 800 ^{\circ}\text{C}) + (2-x)NdF_{3} (soln, 800 ^{\circ}\text{C})$	$\Delta H_1 = \Delta H_{ds}$
NaF (s, 25 °C) \rightarrow NaF (soln, 800 °C)	$\Delta H_2 = 76.88 \pm 0.33 \ ^{26}$
$NdF_3 (s, 25 \ ^\circ C) \rightarrow NdF_3 (soln, 800 \ ^\circ C)$	$\Delta H_3 = 151.02 \pm 1.32 \ ^{26}$
$3xNaF(s, 25 \circ C) + (2-x)NdF_3(s, 25 \circ C) \rightarrow Na_{3x}Nd_{2-x}F_6(s, 25 \circ C)$	ΔH_{f}
$\Delta H_{f} = -\Delta H_{1} + 3x\Delta H_{2} + (2-x)\Delta H_{3}$	

Table 6.3 Thermodynamic cycles used to calculate the formation enthalpies (ΔH_f) at 25 °C.

Table 6.4 Drop solution enthalpies (ΔH_{ds}) in $3Na_2O \cdot 4MoO_3$ at 800 °C and formation enthalpies

Sample	$\Delta H_{ds} \ (kJ \ mol^{-1})^a$	$\Delta H_{\rm f} (\text{kJ mol}^{-1})$
AQ1	309.90 ± 1.18 (8)	29.64 ± 2.60
AQ2	$280.15 \pm 0.87 \ (8)$	103.77 ± 2.47
AQ3	300.68 ± 0.99 (8)	72.32 ± 2.51
AQ4	322.18 ± 0.90 (8)	34.99 ± 2.42
AQ5	321.03 ± 0.95 (8)	32.91 ± 2.39
SS1	$343.20\pm0.58~(8)$	-2.45 ± 2.14
SS3	319.91 ± 1.21 (6)	20.84 ± 2.39
SS4	291.46 ± 1.03 (6)	49.29 ± 2.30
SS5	185.75 ± 0.92 (6)	155.00 ± 2.25

 (ΔH_f) at 25 °C of NaF–NdF₃ samples.

^a Value is the mean of the number of experiments indicated in parentheses. Two standard deviations are given as errors.



Figure 6.13 TG-DSC curves of the hydrated NaF sample (NaF · 0.31H₂O).

Table 6.5 Drop solution enthalpies (ΔH_{ds}) of NaF (or NaF·0.31H₂O) and NdF₃ in 3Na₂O·4MoO₃ at 800 °C, in which NaF (or NaF·0.31H₂O) and NdF₃ data are labeled in blue and red, respectively.

Solute being dropped	Solute already in molten	$\Delta H_{ds} (kJ mol^{-1})$				
First batch						
4.453 mg NaF	None	77.46				
3.076 mg NaF	4.453 mg NaF	73.97				
7.102 mg NaF	7.529 mg NaF	75.80				
5.342 mg NaF	14.631 mg NaF	73.64				
11.411 mg NdF ₃	19.973 mg NaF	154.53				
	Second batch					
7.220 mg NaF • 0.31H ₂ O	None	93.31				
4.683 mg NdF ₃	6.375 mg NaF	152.76				
3.685 mg NaF • 0.31H ₂ O	6.375 mg NaF and 4.683 mg NdF_3	92.39				
4.429 mg NdF ₃	9.629 mg NaF and 4.683 mg NdF_3	152.85				
5.386 mg NaF·0.31H ₂ O	9.629 mg NaF and 9.112 mg NdF_3	91.12				
6.504 mg NdF ₃	14.385 mg NaF and 9.112 mg NdF_3	152.34				
	Third batch					
7.220 mg NaF • 0.31H ₂ O	None	93.31				
4.683 mg NdF ₃	6.375 mg NaF	152.76				
3.685 mg NaF • 0.31H₂O	6.375 mg NaF and 4.683 mg NdF_3	92.39				
4.429 mg NdF ₃	9.629 mg NaF and 4.683 mg NdF_3	152.85				
5.386 mg NaF·0.31H ₂ O	9.629 mg NaF and 9.112 mg NdF_3	91.12				
6.504 mg NdF ₃	14.385 mg NaF and 9.112 mg NdF_3	152.34				



Figure 6.14 Formation enthalpies (ΔH_f) of NaF–NdF₃ samples at 25 °C. Samples with the α phase, the β phase, or a mixture of α and β phases are shown in orange, blue, and red, respectively.

Calorimetric data show that all nanocrystals precipitated from aqueous solutions are not energetically stable compared to binary fluorides and water (Figure 6.14). When having high Na deficiencies, the nanocrystal with the β phase is less stable than the α phase with ΔH_f values of 103.77 ± 2.47 (AQ2) and 29.64 ± 2.60 (AQ1) kJ mol⁻¹, respectively. These are very substantial energetic metastabilities, unlikely to be overcome by entropy contributions near room temperature. However, with increasing Na content, ΔH_f becomes less endothermic for β phase nanocrystals and reaches 32.91 ± 2.39 kJ mol⁻¹ for AQ5, and the trend continues to the nearly stoichiometric sample (SS1) with an exothermic ΔH_f value (-2.45 ± 2.14 kJ mol⁻¹). On the other hand, other bulk NaNdF₄ samples with the α phase have more endothermic ΔH_f ranging from 20.84 ± 2.39 to 155.00 ± 2.25 kJ mol⁻¹ when the α phase content increases from 8.5 to 80.2%. A roughly linear relationship is seen between the ΔH_f values and α phase contents in the quenched samples (Figure 6.15).



Figure 6.15 Formation enthalpies (ΔH_f) of NaNdF₄ samples from solid state reactions versus α phase contents.

The trend of energetic stabilities among NaF–NdF₃ nanocrystals reveals the thermodynamic driving force for the $\alpha \rightarrow \beta$ phase conversion in aqueous solutions. At the nucleation stage and/or the early stage of crystal growth, less NaF than NdF₃ precipitates because of the solubility difference, leading to the significant Na inadequacy in nanocrystals and favoring the formation of the α phase for its relatively smaller endothermic ΔH_f . With the growth of crystals, the β phase starts to form, and the energetic stability increases as more NaF is incorporated in nanocrystals. The increasing stability continues until the composition is close to the stoichiometric compound (β -NaNdF₄), which has an exothermic ΔH_f . Hence, the appearance of the α phase in small-sized nanocrystals is owing to the Na deficiency at the nucleation stage, and the composition deviation causes the thermodynamic instability of nanocrystals with the β phase, which can be reduced during the crystal growth. Different from the changed stabilities caused by composition variations, the $\beta \rightarrow \alpha$ phase transition in the stoichiometric compound gives rise to a metastable α phase (α -NaNdF₄) at room temperature with much more endothermic Δ H_f. Despite the same fluorite-type structure, α -NaNdF₄ has significant differences in chemical composition and thermodynamic properties compared to the α phase nanocrystals, while the latter is more like the cubic solid solution with less Na than Nd (Na_{0.5-x}Nd_{0.5+x}F_{2+2x}) at high temperatures in the NaF– NdF₃ system.

Nucleation and growth processes are governed by the interface energy and Gibbs energies of solids and liquids. Although surface energies of NaF–NdF₃ nanocrystals are not yet known, which are probably similar for α and β phases, the big enthalpy difference between the two phases is very likely the reason for the formation of α phase nanocrystals in the presence of a strong Na deficiency. The $\alpha \rightarrow \beta$ transformation of NaF–NdF₃ nanocrystals in aqueous synthesis is essentially a chemical reaction rather than a phase transition like many publications suggested.²¹ The formation of the α phase is closely related to the Na deficiency, which may be a result of the much higher solubility of NaF than NdF₃ in water,^{47,48} and stoichiometry changes accompany the conversion to the β phase during the crystal growth. A similar phase conversion of NaYF4 due to composition variations was recently observed in oxyfluoride phosphate glass ceramics.⁴⁹ The α phase structure can also be acquired by annealing stoichiometric β -NaNdF₄, but its chemical and thermodynamic properties are dissimilar to those of α phase nanocrystals because of the composition difference. Considering that upconversion luminescence is sensitive to the phase of the host lattice, this finding may not only guide the synthesis of nanocrystals but also inspire more precise applications taking advantage of phase control.

6.5 Conclusions

The thermochemistry of a series of NaF–NdF₃ samples is studied by thermal analysis and solution calorimetry to reveal the energetic relationship between α and β phases in nanocrystal synthesis and annealing processes. The $\alpha \rightarrow \beta$ phase conversion during the nucleation and crystal growth of nanocrystals relates to stoichiometric variations, and the strong Na deficiency causes the formation of the α phase, which is energetically more stable than the β phase with comparable composition. With further crystal growth, more NaF is incorporated in nanocrystals with an accompanying increase in the thermodynamic stability of the β phase until the formation of the stoichiometric compound (β -NaNdF₄) as the room-temperature stable phase. Although the α phase structure can be obtained from β -NaNdF₄ by increasing the temperature, the stoichiometric α -NaNdF₄ is an intermediate phase between the hexagonal β phase and the molten phase, showing great distinctions in chemical compositions and thermodynamic properties compared to α phase nanocrystals. This thermochemical investigation provides a new understanding of the phase conversion in nanocrystals, especially for NaREF₄ with light RE elements, and is instructive for the rational design and synthesis of these and related materials.

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Chapter 7

Energetics of Anion Excess $Ca_{1-x}RE_xF_{2+x}$ (RE = La, Pr, and Nd) Solid Solutions

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7.1 Abstract

Rare earth (RE) doped CaF₂ possesses unique optical and ionic transport properties showing widespread applications in solid state lasers, upconversion nanoparticles, and fluorine ion conductors. As a typical anion-excess solid solution, $Ca_{1-x}RE_xF_{2+x}$ (typically $0 \le x \le 0.4$) provides intriguing case studies in defect structures containing interstitial anions, on which extensive structural studies have been carried out.¹⁻¹⁸ However, there has been no experimental thermodynamic investigation into these systems, leaving a lack of thermodynamic understanding. By means of high temperature oxide melt solution calorimetry, formation enthalpies of $Ca_{1-x}RE_xF_{2+x}$ (RE = La, Pr, and Nd) over a range of compositions were determined. The formation of fluorite-structured $Ca_{1-x}RE_xF_{2+x}$ is endothermic with respect to binary fluorides, indicating the decisive role of temperature in the formation of these entropy-stabilized materials. Based on solid state nuclear magnetic resonance (SS NMR) and previous research on structure and ionic conductivity, it is evidenced that defect aggregation changes with dopant concentration and annealing temperature, leading to various clusters with different energetic properties. Defect clustering is more preferred in CaF₂ doped with smaller RE ions and is accompanied by less endothermic formation enthalpies, which is consistent with the presence of ordered superstructures in CaF₂–REF₃ systems for heavy RE elements. The thermodynamic assessment of anion-excess solid solutions not only deepens knowledge of solid-state chemistry but also contributes to the rational design, synthesis, and application of these materials.

7.2 Introduction

Calcium fluoride (CaF₂) doped with rare earth (RE) ions shows widespread applications in optical materials¹⁹ and fluoride ion conductors²⁰ and has attracted extensive research interest.^{21–24}

As a typical interstitial defect solid solution, the structural properties of anion-excess CaF2 have been thoroughly investigated in the past several decades to reveal their defect structures. Despite the simple fluorite structure of the host lattice, complicated defect clusters can be formed by charge-compensating F interstitials with doped trivalent cations and anion vacancies.²⁵ These local clusters formed by defect aggregation are correlated with RE ionic radii, dopant concentrations, and synthesis temperatures. A variety of structural characterizations, including X-ray and neutron diffraction,^{1–9} extended X-ray absorption fine structure (EXAFS),^{10,11} and nuclear magnetic resonance (NMR)^{12,13} have been applied to gain structural information, especially short-range order in fluorites. Computational simulation,^{14–18} thermal depolarization^{26,27} and ionic conductivity^{28,29} measurements were also performed to have a basic understanding of defect structures and build relationships between structure and properties. Furthermore, as important components in oxyfluoride glass ceramics,³⁰ Ca_{1-x}RE_xF_{2+x} solid solutions have dramatic impacts on properties and stability of these materials.³¹ Unfortunately, experimental thermodynamic studies are absent in these systems, which not only leads to a thermodynamic data gap but also restricts the energetic understanding of anion-excess solid solutions. Accordingly, this work aims to determine the underlying energetics of CaF₂ doped with light RE (La, Pr, and Nd) and shed light on local defect configurations.

As shown in Figure 7.1a, in Ca_{1-x}RE_xF_{2+x} solid solutions, Ca²⁺ and RE³⁺ are mixed on the cation sublattice and vacancies are formed on the anion sublattice with concomitant F⁻ interstitials. The interstitial F⁻ ions mainly locate at three sites (labelled F₁, F₂, and F₃): F₁ and F₂ interstitials occupy 48i positions at (1/2, u, u) with u \approx 0.37 and 32f positions at (v, v, v) with v \approx 0.41, respectively, while F₃ interstitials are considered as relaxed normal anions with the coordinates of (w, w w) and w \approx 0.31. It has been widely confirmed that, as the dopant

concentration increases (> 1 mol %), defects are no longer isolated but aggregate to form local clusters consisting of substitutional RE³⁺, anion vacancies, and interstitial F⁻ to stabilize defect structures.³² Various defect cluster models have been proposed containing different numbers of substitutional doping ions, vacancies, and interstitials (Figure 7.1b). For small RE ions like Y³⁺, 2:2:2 and 3:4:2 clusters referring to clusters comprising 2 vacancies, 2 F₁ and 2 F₂ interstitials or 3 vacancies, 4 F₁ and 2 F₂ interstitials, respectively, are formed at low dopant concentrations.^{1,2} Larger clusters labelled 8:12:1 (8 vacancies, 12 F₁ and 1 F₂ interstitials) and relevant ordered superstructures are observed at high concentrations and after long annealing time.^{6,11} On the other hand, large clusters are not favored by CaF₂ doped with light (large) RE ions. Instead, neutral 1:0:3 clusters and charged 2:2:3 and 1:0:4 clusters with interstitial deficient species may form depending on annealing temperature and time.^{3-5,10}



Figure 7.1. (a) The crystal structure of $Ca_{1-x}RE_xF_{2+x}$ and normal (F_n) and interstitial (F₁, F₂, and F₃) sites for F ions, plus (b) potential defect clusters, in which relaxed F ions (F₃) are not shown for clarity.

The thermodynamics of fluorite-structured oxides with cation substitution, such as trivalent RE doped ZrO₂, HfO₂, and CeO₂, have been studied systematically using high temperature oxide melt solution calorimetry.^{33–40} The energetics of these anion-deficient solid solutions shows a strong correlation with vacancy–vacancy interactions and defect clusters, which can be related to the ionic conductivity.^{41,42} Recently, this well-established calorimetric technique has been extended to fluoride and oxyfluoride compounds.^{43–45} In the present work, the thermodynamic stability of Ca_{1-x}RE_xF_{2+x} (RE = La, Pr, and Nd) was determined by high temperature oxide melt solution calorimetry. The effects of dopant radii, concentrations, and annealing temperature on the energetics of defect structures were discussed in light of structural characterizations conductivity studies.

7.3 Experimental Methods

7.3.1 Material Preparation

 $Ca_{1-x}RE_xF_{2+x}$ (RE = La, Pr and Nd) samples were prepared by solid state reactions, in which different molar ratios of CaF₂ (99.95 %, Alfa Aesar) and LaF₃ (99.99 %, Alfa Aesar), PrF₃ (99.9 %, Alfa Aesar) or NdF₃ (99.9 %, Alfa Aesar) were mixed, pelletized, and heated at 900 or 1200 °C in a covered Pt crucible under an Ar atmosphere for 1 day, then fast cooled down to room temperature (within 30 min) and ground into powder. No weight loss was observed during the synthesis, confirming that the composition is the same as the precursor. In hydrothermal experiments, Ca(NO₃)₂ (Fisher Scientific, ACS grade), Pr(NO₃)₃·6H₂O (99.9 %, Alfa Aesar), Nd(NO₃)₃·6H₂O (99.9 %, Alfa Aesar), and NH₄F (Baker Analyzed, ACS grade) were used to prepare aqueous solutions. 7.5 mL 0.3 M Ca(NO₃)₂ and Pr(NO₃)₃ or Nd(NO₃)₃ solutions in different ratios were stirred with 14 mL 2.0 M NH₄F solutions at room temperature, then transferred into a Teflon bottle, sealed in a stainless steel autoclave, and heated at 160 °C for 1 day. The solid products were separated by vacuum filtration and dried under vacuum at 50 °C overnight. Heat treatments were done by further heating samples obtained from hydrothermal reactions at 1000 °C under an Ar atmosphere for 1 hour, during which heating and cooling rates of 10 and 20 °C min⁻¹ were used, respectively.

7.3.2 Powder X-ray Diffraction

Powder X-ray diffraction (PXRD) patterns were obtained using a Bruker D2 Phaser diffractometer operated with Cu K α radiation ($\lambda = 1.54184$ Å). The data for Ca_{1-x}RE_xF_{2+x} samples were collected in the 2 θ range of 10–120° with a step size of 0.02° and a dwell time of 5 s per step. The other data were collected in the 2 θ range of 10–80° with a step size of 0.02° and a dwell time of 0.45 s per step. Lattice parameters were calculated based on peak positions in the PXRD patterns using MDI Jade software.

7.3.3 Nuclear Magnetic Resonance

The ¹⁹F magic-angle spinning (MAS) nuclear magnetic resonance (NMR) measurements were performed on a Varian VNMRS 400 MHz spectrometer with a 1.6 mm T3 High Speed MAS probe. 40 kHz MAS spinning speed was used for the direct ¹⁹F MAS experiment. The depth protocol was used to minimize ¹⁹F background signals with a 20 second recycle delay. The ¹⁹F MAS NMR spectra were calibrated according to a polytetrafluoroethylene (PTFE) standard. All spectra were collected at ambient temperature.

7.3.4 Raman Spectroscopy

Raman spectra were collected at room temperature on a custom-built Raman spectrometer in a 180° geometry. The sample was excited using a 150 mW Coherent Sapphire SF laser with a 532 nm wavelength. The laser power was controlled using a neutral density filter wheel with an initial laser power of 100 mW. The laser beam was focused onto the sample using a 50× APO Mitutoyo microscope objective with a numerical aperture of 0.42. The signal was isolated from the laser excitation using an Ondax SureBlock ultranarrow-band notch filter combined with two optigrate notch filters. The data were collected using an Andor 750 spectrometer combined with an iDus Backthinned CCD detector. Raman spectra were calibrated according to the peak position and intensity of a quartz standard.

7.3.5 High Temperature Oxide Melt Solution Calorimetry

High temperature oxide melt solution calorimetry experiments were carried out using a Setaram AlexSYS Tian-Calvet twin microcalorimeter using methods standard to our laboratory and described previously.^{46–48} The calorimeter was calibrated against the heat content of high purity α -Al₂O₃ (99.99%). Pressed sample pellets (~5 mg) were dropped from ambient temperature into the calorimeter containing the solvent, molten sodium molybdate (3Na₂O·4MoO₃), in a Pt crucible at 800 °C. All experiments were flushed with O₂ at 60 mL min⁻¹ and bubbled through the solvent at 5 mL min⁻¹ to aid dissolution and prevent local saturation of the solvent. The measurement was repeated at least eight times on each sample.

7.4 Results

 $Ca_{1-x}RE_xF_{2+x}$ samples were synthesized by solid state reactions at 900 or 1200 °C (termed $Ca_{1-x}RE_xF_{2+x}$ -900 or $Ca_{1-x}RE_xF_{2+x}$ -1200) and characterized by PXRD (Figure 7.2 to 7.4). The PXRD patterns of all $Ca_{1-x}RE_xF_{2+x}$ -1200 show a single cubic fluorite phase up to 40 mol % RE, which is the solubility limit of REF₃ in CaF₂.⁴⁹ Trace amounts of REF₃ phases (tysonite structure) are seen in PXRD patterns of samples from 900 °C with 40 mol % RE ($Ca_{0.6}RE_{0.4}F_{2.4}$ -900) as the diffuse phase transition in the CaF₂–REF₃ systems primarily occurs around 900 °C



Figure 7.2 PXRD patterns of Ca_{1-x}La_xF_{2+x}.



Figure 7.3 PXRD patterns of Ca_{1-x}Pr_xF_{2+x}.


Figure 7.4 PXRD patterns of Ca_{1-x}Nd_xF_{2+x}.

leading to a decrease of solubility limit with decreasing temperature.⁵⁰ Different from Ca_{0.9}Pr_{0.1}F_{2.1} and Ca_{0.9}Nd_{0.1}F_{2.1}, two phases are obtained in Ca_{0.9}La_{0.1}F_{2.1}-900, and a small amount of this second phase is also detected in Ca_{0.8}La_{0.8}F_{2.2}-900. Ca_{1-x}RE_xF_{2+x}-1200 samples have sharper diffraction peaks with different relative intensities compared to samples reacted at 900 °C, implying some structural differences. The lattice parameters of Ca_{1-x}RE_xF_{2+x}, refined by whole pattern fitting, are listed in Table 7.1. Figure 7.5 shows that the unit cell volume (V) increases with the RE content and samples from 1200 °C have larger V at room temperature than ones from 900 °C. The abnormal behavior of V for Ca_{1-x}La_xF_{2+x}-900 is correlated with the phase separation or the limited LaF₃ solubility at low and high La compositions, respectively.



Figure 7.5 Unit cell volumes (V) of Ca_{1-x}RE_xF_{2+x} samples versus RE content.

Sample	a (Å)	V (Å ³)
$Ca_{0.9}La_{0.1}F_{2.1}$ -900	5.508(4) 5.471(2)	167.1(4) 163.8(2)
$Ca_{0.8}La_{0.2}F_{2.2}$ -900	5.556(4)	171.5(3)
$Ca_{0.7}La_{0.3}F_{2.3}$ -900	5.619(2)	177.4(1)
$Ca_{0.6}La_{0.4}F_{2.4}$ -900	5.642(2)	179.6(2)
$Ca_{0.9}La_{0.1}F_{2.1}$ -1200	5.507(1)	167.0(1)
$Ca_{0.8}La_{0.2}F_{2.2}$ -1200	5.569(1)	172.7(1)
$Ca_{0.7}La_{0.3}F_{2.3}$ -1200	5.619(2)	177.4(2)
$Ca_{0.6}La_{0.4}F_{2.4}$ -1200	5.672(2)	182.5(2)
$Ca_{0.9}Pr_{0.1}F_{2.1}$ -900	5.481(4)	164.7(3)
$Ca_{0.8}Pr_{0.2}F_{2.2}$ -900	5.527(5)	168.8(4)
$Ca_{0.7}Pr_{0.3}F_{2.3}$ -900	5.564(5)	172.2(5)
$Ca_{0.6}Pr_{0.4}F_{2.4}$ -900	5.621(2)	177.6(2)
$Ca_{0.9}Pr_{0.1}F_{2.1}$ -1200	5.500(2)	166.4(2)
$Ca_{0.8}Pr_{0.2}F_{2.2}$ -1200	5.549(2)	170.9(2)
$Ca_{0.7}Pr_{0.3}F_{2.3}$ -1200	5.584(3)	174.1(2)
$Ca_{0.6}Pr_{0.4}F_{2.4}$ -1200	5.632(2)	178.6(2)
$Ca_{0.9}Nd_{0.1}F_{2.1}$ -900	5.479(2)	164.5(2)
$Ca_{0.8}Nd_{0.2}F_{2.2}$ -900	5.523(4)	168.5(4)
$Ca_{0.7}Nd_{0.3}F_{2.3}$ -900	5.559(4)	171.8(4)
$Ca_{0.6}Nd_{0.4}F_{2.4}$ -900	5.595(4)	175.1(3)
$Ca_{0.9}Nd_{0.1}F_{2.1}1200$	5.495(2)	165.9(2)
$Ca_{0.8}Nd_{0.2}F_{2.2}$ -1200	5.535(3)	169.6(2)
$Ca_{0.7}Nd_{0.3}F_{2.3}$ -1200	5.577(2)	173.5(2)
$Ca_{0.6}Nd_{0.4}F_{2.4}$ -1200	5.604(3)	176.0(3)

Table 7.1 Lattice parameters of $Ca_{1-x}RE_xF_{2+x}$ (space group: Fm $\overline{3m}$).

¹⁹F MAS NMR experiments were performed on Ca_{1-x}La_xF_{2+x}-900 and Ca_{1-x}La_xF_{2+x}-1200 samples with undoped CaF₂ and LaF₃ (Figure 7.6). The spectrum of CaF₂ shows a single resonance at -108 ppm corresponding to the F ions (F_n) occupying normal 8c sites in the fluorite structure. Besides the resonance near -110 ppm (line 1), resonances around -80 (line 2), -70 (line 3), -40 (line 4), and -10 (line 5) ppm are also seen in the ¹⁹F MAS NMR spectra of

Ca_{1-x}La_xF_{2+x}. The ¹⁹F signals at -22 and 26 ppm can be attributed to the existence of LaF₃ phases in Ca_{0.7}La_{0.3}F_{2.3}-900 and Ca_{0.6}La_{0.4}F_{2.4}-900, which are consistent with the spectrum of LaF₃. The broad and overlapping peaks of LaF₃ phases imply that amorphous nanodomains or small nanocrystals may constitute the main form of LaF₃ phases in Ca_{1-x}La_xF_{2+x}-900 samples with over 30 mol % La.^{51,52} Ca_{1-x}Pr_xF_{2+x}-900 and Ca_{1-x}Nd_xF_{2+x}-900 samples also show a shoulder at 400 cm⁻¹ on the broad Raman peak of the fluorite structure at 322 cm⁻¹ (Figure 7.7). The additional Raman band matches the A_{1g} mode of REF₃ with tysonite structure, ⁵³ which was previously reported in Ca_{1-x}La_xF_{2+x} crystals as a glass-like inclusion.⁵⁴



Figure 7.6 ¹⁹F MAS NMR spectra of Ca1-xLa_xF_{2+x} with CaF₂ and LaF₃.

The relative intensities of resonances were estimated by fitting observed data using Gaussian functions. The results are listed in Table 7.2 and plotted in Figure 7.8 as a function of La content. The relative intensity of line 1 decreases roughly linearly with increasing La content, and line 3 becomes more intense in the range of 10–30 mol % La. The resonance at –80 ppm (line 2) disappears at high La compositions, while two new resonances (line 4 and 5) arise above 30 mol % La. A negative shift of resonances at higher concentrations is seen for all lines as a result of lattice expansion.¹³



Figure 7.7 Raman spectra of (a) $Ca_{1-x}Pr_xF_{2+x}$ -900 and (b) $Ca_{1-x}Nd_xF_{2+x}$ -900 with CaF_2 and PrF_3 or NdF₃.

High temperature oxide melt solution calorimetry experiments were conducted to determine the formation enthalpies. The drop solution enthalpies (ΔH_{ds}), corresponding to the heat effects of samples dropped from room temperature and dissolved in molten $3Na_2O \cdot 4MoO_3$ at 800 °C, are listed in Table 7.3. The thermodynamic cycles in Table 7.4 were used to calculate the formation enthalpies of Ca_{1-x}RE_xF_{2+x} from fluorides ($\Delta H_{f, fl}$) or elements ($\Delta H_{f, el}$) at 25 °C. The thermochemical data are summarized in Table 7.3 and $\Delta H_{f, fl}$ values are presented in Figure 7.9.

Sample	Line 1	Line 2	Line 3	Line 4	Line 5	LaF ₃	phase
CaF ₂	-108.1 (100.0%)						
$Ca_{0.9}La_{0.1}F_{2.1}\text{-}1200$	-110.0 (79.0%)	-80.2 (4.0%)	-68.8 (17.0%)				
$Ca_{0.9}La_{0.1}F_{2.1}\text{-}900$	-109.4 (79.0%)	-81.3 (2.9%)	-69.3 (18.1%)				
$Ca_{0.8}La_{0.2}F_{2.2}1200$	-111.6 (58.0%)	-83.8 (3.6%)	-71.2 (38.4%)				
$Ca_{0.8}La_{0.2}F_{2.2}$ -900	-111.1 (59.1%)	-83.4 (9.9%)	-71.4 (31.0%)				
$Ca_{0.7}La_{0.3}F_{2.3}$ -1200	-112.7 (29.6%)		-72.8 (55.9%)	-41.0 (10.9%)	-7.6 (3.6%)		
$Ca_{0.7}La_{0.3}F_{2.3}$ -900	-112.9 (27.1%)		-72.8 (53.0%)	-45.2 (6.8%)		-22.0 (13.1%)	
$Ca_{0.6}La_{0.4}F_{2.4}$ -1200	-113.0 (10.1%)		-73.0 (56.9%)	-40.9 (20.5%)	-14.4 (12.5%)		
$Ca_{0.6}La_{0.4}F_{2.4}\text{-}900$	-113.2 (13.8%)		-72.9 (48.6%)	-45.2 (7.4%)		-22.3 (25.8%)	25.6 (4.4%)

Table 7.2 Resonances (ppm) and relative intensities (in parentheses) of the 19 F MAS NMR

spectra.



Figure 7.8 The relative intensities of ¹⁹F MAS NMR resonances as a function of the La content, in which dashed and solid lines represent samples annealed from 900 and 1200 °C, respectively.

Sample	$\Delta H_{ds}{}^{a} (kJ mol^{-1})$	$\Delta H_{f, fl} (kJ mol^{-1})$	$\Delta H_{f, el} (kJ mol^{-1})$
CaF ₂	133.29 ± 0.24 (10)		-1225.9 ± 6.3^{55}
LaF ₃	154.89 ± 0.58^{43}		-1731.8 ± 5.0^{56}
PrF ₃	152.45 ± 0.86^{43}		-1712.1 ± 5.0^{56}
NdF ₃	151.02 ± 1.32^{43}		-1712.9 ± 4.2^{56}
$Ca_{0.9}La_{0.1}F_{2.1}1200$	$134.34 \pm 0.34 \ (8)$	1.11 ± 0.41	-1275.4 ± 5.7
$Ca_{0.8}La_{0.2}F_{2.2}\text{-}900$	$129.60 \pm 0.27 \ (8)$	8.01 ± 0.35	-1319.1 ± 5.2
$Ca_{0.8}La_{0.2}F_{2.2}1200$	$130.14 \pm 0.34 \ (9)$	$\textbf{7.47} \pm \textbf{0.41}$	-1319.6 ± 5.2
$Ca_{0.7}La_{0.3}F_{2.3}$ -900	$130.40\pm 0.36\ (8)$	9.37 ± 0.43	-1368.3 ± 4.7
$Ca_{0.7}La_{0.3}F_{2.3}1200$	$132.09 \pm 0.37 \ (8)$	7.68 ± 0.44	-1370.0 ± 4.7
$Ca_{0.6}La_{0.4}F_{2.4}\text{-}900$	$133.59 \pm 0.42 \ (8)$	8.34 ± 0.50	-1419.9 ± 4.3
$Ca_{0.6}La_{0.4}F_{2.4}1200$	$132.25 \pm 0.39 (8)$	9.68 ± 0.48	-1418.6 ± 4.3
$Ca_{0.9}Pr_{0.1}F_{2.1}\text{-}900$	$131.05\pm0.35\ (8)$	4.16 ± 0.42	-1270.4 ± 5.7
$Ca_{0.9}Pr_{0.1}F_{2.1}\text{-}1200$	$133.68 \pm 0.52 \ (8)$	1.53 ± 0.57	-1273 ± 5.7
$Ca_{0.8}Pr_{0.2}F_{2.2}\text{-}900$	$130.90\pm 0.32\ (8)$	$\boldsymbol{6.22\pm0.41}$	-1316.9 ± 5.2
$Ca_{0.8}Pr_{0.2}F_{2.2}\text{-}1200$	$133.51 \pm 0.34 \ (8)$	3.61 ± 0.43	-1319.5 ± 5.2
$Ca_{0.7}Pr_{0.3}F_{2.3}$ -900	$128.50\pm 0.30\ (9)$	10.54 ± 0.43	-1361.2 ± 4.7
$Ca_{0.7}Pr_{0.3}F_{2.3}$ -1200	$130.88 \pm 0.30 \ (8)$	8.16 ± 0.43	-1363.6 ± 4.7
$Ca_{0.6}Pr_{0.4}F_{2.4}$ -900	$133.12\pm 0.43\ (8)$	7.83 ± 0.57	-1412.5 ± 4.3
$Ca_{0.6}Pr_{0.4}F_{2.4}$ -1200	$133.06 \pm 0.47 \ (8)$	7.89 ± 0.60	-1412.5 ± 4.3
$Ca_{0.9}Nd_{0.1}F_{2.1}\text{-}900$	$130.59 \pm 0.56 \ (8)$	4.47 ± 0.61	-1270.1 ± 5.7
$Ca_{0.9}Nd_{0.1}F_{2.1}1200$	133.86 ± 0.27 (8)	1.20 ± 0.37	-1273.4 ± 5.7
$Ca_{0.8}Nd_{0.2}F_{2.2}\text{-}900$	$129.20\pm0.43\ (8)$	7.64 ± 0.54	-1315.7 ± 5.1
$Ca_{0.8}Nd_{0.2}F_{2.2}1200$	133.55 ± 0.26 (8)	3.29 ± 0.42	-1320.0 ± 5.1
$Ca_{0.7}Nd_{0.3}F_{2.3}\text{-}900$	$129.49 \pm 0.41 \ (8)$	9.12 ± 0.59	-1362.9 ± 4.6
$Ca_{0.7}Nd_{0.3}F_{2.3}\text{-}1200$	$133.78 \pm 0.36 \ (8)$	4.83 ± 0.56	-1367.2 ± 4.6
$Ca_{0.6}Nd_{0.4}F_{2.4}\text{-}900$	$130.06 \pm 0.53 \ (8)$	10.32 ± 0.76	-1410.4 ± 4.2
$Ca_{0.6}Nd_{0.4}F_{2.4}\text{-}1200$	131.50 ± 0.50 (8)	8.88 ± 0.74	-1411.8 ± 4.2

Table 7.3 Drop solution enthalpies (ΔH_{ds}) in 3Na₂O·4MoO₃ at 800 °C and formation enthalpies of Ca_{1-x}RE_xF_{2+x} from fluorides ($\Delta H_{f, fl}$) or elements ($\Delta H_{f, el}$) at 25 °C.

^a Value is the mean of the number of measurements indicated in parentheses. Two standard

deviations of the mean are given as errors.

Table 7.4 Thermodynamic cycles used to calculate formation enthalpies of $Ca_{1-x}RE_xF_{2+x}$ from fluorides ($\Delta H_{f, fl}$) or elements ($\Delta H_{f, el}$) at 25 °C.

Reaction	ΔΗ
$Ca_{1-x}RE_{x}F_{2+x} (s, 25 \text{ °C}) \rightarrow (1-x)CaF_{2} (\text{soln}, 800 \text{ °C}) + xREF_{3} (\text{soln}, 800 \text{ °C})$	$\Delta H_1 = \Delta H_{ds}$
$CaF_2 (s, 25 \ ^{\circ}C) \rightarrow CaF_2 (soln, 800 \ ^{\circ}C)$	ΔH_2
$\operatorname{REF}_3(s, 25 \ ^\circ C) \rightarrow \operatorname{REF}_3(\operatorname{soln}, 800 \ ^\circ C)$	ΔH_3
$(1-x)CaF_2 (s, 25 \ ^{\circ}C) + xREF_3 (s, 25 \ ^{\circ}C) \rightarrow Ca_{1-x}RE_xF_{2+x} (s, 25 \ ^{\circ}C)$	$\Delta H_4 = \Delta H_{\rm f.~fl}$
$\Delta H_4 = -\Delta H_1 + (1-x)\Delta H_2 + x\Delta H_3$	
$Ca (s, 25 °C) + F_2 (g, 25 °C) \rightarrow CaF_2 (s, 25 °C)$	ΔH_5
$\operatorname{RE}\left(\mathrm{s},25\ ^{\mathrm{o}}\mathrm{C}\right)+3/2\mathrm{F}_{2}\left(\mathrm{g},25\ ^{\mathrm{o}}\mathrm{C}\right)\rightarrow\operatorname{REF}_{3}\left(\mathrm{s},25\ ^{\mathrm{o}}\mathrm{C}\right)$	ΔH_6
$(1-x)Ca (s, 25 °C) + xRE (s, 25 °C) + (1+x/2)F_2 (g, 25 °C) \rightarrow Ca_{1-x}RE_xF_{2+x} (s, 25 °C)$	$\Delta H_7 = \Delta H_{f.~el}$
$\Delta H_7 = \Delta H_4 + (1-x)\Delta H_5 + x\Delta H_6$	



Figure7.9 Formation enthalpies of $Ca_{1-x}RE_xF_{2+x}$ from binary fluorides ($\Delta H_{f, fl}$) versus the RE content, in which dash lines are the linear fitting excluding the data of $Ca_{0.6}RE_{0.4}F_{2.4}$ -900.

 $\Delta H_{f, fl}$ values of Ca_{1-x}RE_xF_{2+x} are all endothermic ranging from 1.1 to 10.5 kJ mol⁻¹ and generally become more endothermic as the RE content increases. The data show a linear trend with RE compositions except for Ca_{0.6}RE_{0.4}F_{2.4}-900. The deviation may be caused by the presence of REF₃ phases. The endothermic $\Delta H_{f, fl}$ indicates that light RE doped CaF₂ with fluorite structure is not energetically favored compared to the binary fluorides and must be entropy-stabilized at synthesis temperature. This result is also confirmed by hydrothermal synthesis at relatively low temperature, in which mixtures of CaF₂ and REF₃ were obtained after hydrothermal reactions at 160 °C and were transformed to Ca_{1-x}RE_xF_{2+x} solid solutions having the fluorite structure after annealing at 1000 °C (Figure 7.10).



Figure7.10 PXRD patterns of (a) $Ca_{1-x}Pr_xF_{2+x}$ and (b) $Ca_{1-x}Nd_xF_{2+x}$ samples obtained from hydrothermal reactions (dash) and after heat treatments at 1000 °C (solid).

7.5 Discussion

Similar resonances are manifested in the ¹⁹F MAS NMR spectra of the two Ca0.9La0.1F2.1 samples, suggesting similar short-range structure regardless of different components. There are five F⁻ environments in the fluorite structure resolved in the ¹⁹F MAS NMR spectra of $Ca_{1-x}La_xF_{2+x}$. In addition to the resonances at -110 ppm contributed by F_n ions, the resonance at -70 ppm (line 3) can be assigned to F₃ interstitials because relaxed F₃ sites have the highest relative intensity of the interstitials in all defect models.¹² Neutron scattering, computational simulation, and EXAFS revealed that 2:2:2 clusters capturing an additional F⁻ interstitial (2:2:3 type) represent the dominant defect cluster structure in 5–10 mol % La doped CaF2.^{3,10} Powder neutron diffraction studies indicated that small 1:0:3 clusters involving two ninefold coordinated La^{3+} are present in $Ca_{1-x}La_xF_{2+x}$ (x = 0.1–0.38) solid solutions.^{4,5} It was also found that F ionic transport in Ca_{1-x}La_xF_{2+x} shows drastic changes near $x \approx 0.15$.²⁸ Based on these structure and conductivity investigations, it is plausible that diverse dimer clusters coexist in Ca_{1-x}La_xF_{2+x} at different concentrations. In the ¹⁹F MAS NMR spectra, as the La content increases, line 4 (-40 ppm) replaces line 2 (-80 ppm). This alternation can be contributed to F interstitials in the two different cluster structures (such as 1:0:3 and 2:2:2 type), respectively. A new resonance around -10 ppm (line 5) arises for Ca_{0.7}La_{0.3}F_{2.3}-1200 and Ca_{0.6}La_{0.4}F_{2.4}-1200. By increasing annealing temperature from 900 to 1200 °C, line 3 becomes stronger, indicating that there are more relaxed F^- in Ca_{1-x}La_xF_{2+x}-1200. According to computational simulation, trapping an extra F^- in dimer clusters to form negatively charged clusters (1:0:4 and 2:2:3 type) with interstitial deficient species is energetically favored.¹⁶ These cluster reactions may happen more commonly in Ca_{1-x}La_xF_{2+x}-1200 at high doping levels, producing more relaxed F interstitials. Hence, the additional resonance (line 5) is likely representative of F ions associating with interstitial deficient species with positive charge.

The $\Delta H_{f,fl}$ of Ca_{1-x}RE_xF_{2+x} can be regarded as the sum of the transition enthalpy (ΔH_{tr}) of REF₃ from tysonite to fluorite structure and the mixing enthalpy (ΔH_{mix}) between REF₃ and CaF₂ as the fluorite end members. However, the ΔH_{tr} is unknown for REF₃ because the transformation of REF₃ from hexagonal tysonite to cubic fluorite structure has not been observed and apparently cannot be achieved by increasing temperature. Even so, we can speculate that ΔH_{tr} is insensitive to RE concentrations and has similar values for REF₃ containing different light RE elements (La, Pr, and Nd) considering the ΔH_{tr} of A- or C-type REO_{1.5} to the fluorite phase.^{35–37} Hence, the ΔH_{mix} associated with defect clustering is likely to be the major factor affecting the trend in ΔH_{f} . fi and may compensate the endothermic ΔH_{tr} to some extent. As shown in Figure 7.9, for $Ca_{1-x}RE_xF_{2+x}$ -1200, slopes of the linear fitting of $\Delta H_{f, fl}$ against the RE content follow the order: La > Pr > Nd. This trend is in accordance with density functional theory (DFT) calculations,¹⁸ showing that defect clusters are more stable in fluorite structured solid solutions doped with smaller RE ions. In contrast, $\Delta H_{f, fl}$ values of Ca_{1-x}RE_xF_{2+x}-900 are less affected by RE ionic radii and are more endothermic compared to those of $Ca_{1-x}RE_xF_{2+x}$ -1200 with the same RE contents. The energetic difference between Ca1-xRExF2+x annealed at 900 or 1200 °C supports the view that clustering, playing a role to stabilize CaF₂–REF₃ systems energetically, mainly emerges at higher temperature. This emergence is probably controlled by kinetics, suggesting high activation energy. The less endothermic $\Delta H_{f, fl}$ of $Ca_{1-x}RE_xF_{2+x}$ -1200 and defect clusters identified by ¹⁹F MAS NMR reveal that the cluster formation and reactions of neutral clusters to form charged clusters and species are kinetically hindered and less likely to take place at the low synthesis temperature, albeit they are more energetically favorable according to computational simulation.^{14–17} It has been shown that there is a correlation between formation enthalpies and ionic conductivities at relatively low temperatures in RE doped ceria, i.e., the maximum

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conductivity is accompanied by the most endothermic formation enthalpy.⁴² In CaF₂ doped with light RE elements, increasing ionic conductivities at higher concentrations were found.^{28,29} The effects of annealing temperature on ionic conductivities remain to be studied.

The positive $\Delta H_{f, fl}$ and the small ΔH_{mix} compared to ΔH_{tr} suggest that the long-rangeordered superstructures are unlikely in CaF₂–REF₃ systems with light RE elements. In phase diagram research, no ordered stoichiometric compound has been identified in these systems.⁴⁹ On the other hand, according to computational simulation, clusters containing small RE ions are more stable and large clusters are more easily formed in fluorite solid solutions doped with heavy RE ions.¹⁷ It is reasonable to infer that the ΔH_{mix} in CaF₂–REF₃ systems is more exothermic for heavy RE elements contributing more thermodynamic stability, since hexamer cluster-based superstructures and ordered phases are more common in CaF₂–REF₃ systems where RE = Ho–Lu.^{49,57}

From the structural perspective, RE^{3+} has ninefold coordination in REF_3 phases (9+2 coordination in tysonite structure), higher than eightfold coordination for Ca^{2+} in fluorite structure. The formation of clusters containing interstitials can increase RE coordination to realize coordination conditions similar to those in the structure of their trifluorides.³² Restricted by limited solubility at low temperatures, REF_3 phases ($RE_{1-y}Ca_yF_{3-y}$) appear in heavily doped CaF_2 samples to stabilize the whole system. The size mismatch of doping ions and lattice cations may be accompanied by substantial stabilization because of defect redistribution as in ZrO_2 -YO_{1.5} and HfO₂-YO_{1.5} systems.^{33,34} In the RE series, the ionic size of RE³⁺ decreases from light to heavy RE, ranging from a similar radius to Ca^{2+} (1.16 and 1.12 Å for 8-coordinated La³⁺ and Ca^{2+}) to smaller radii (such as 0.985 Å for 8-coordinated Yb³⁺).⁵⁸ Thus, the size variation of RE ions may imply increasing energetic stability of $Ca_{1-x}RE_xF_{2+x}$ from light to heavy RE.

7.6 Conclusions

The formation enthalpies of CaF₂ doped with light RE ions were determined by high temperature oxide melt solution calorimetry. The fluorite structured Ca_{1-x}RE_xF_{2+x} (RE = La, Pr, and Nd) is energetically less stable with respect to a mixture of binary fluorides and is entropy-stabilized at solid state reaction temperatures. Based on diffraction and spectroscopy in this work and previous structure and ionic conductivity studies, defect aggregation is found to be affected by RE ionic size, dopant concentration, and annealing temperature to form different local clusters. Clusters with smaller RE ions are more stable in Ca_{1-x}RE_xF_{2+x} with fluorite structure, resulting in less endothermic formation enthalpies. Reactions forming dimer clusters with additional F^- interstitials and interstitial deficient species are more common at high temperature, which can stabilize the CaF₂–REF₃ system thermodynamically but need higher temperature to overcome kinetic barriers. At relatively low temperatures, REF₃ phases arise at lower concentrations with smaller formation enthalpies. These results provide a fundamental understanding of defect clusters in substitutional solid solutions containing anion interstitials, which can guide the design, synthesis, and functionalization of these materials.

7.7 Acknowledgements

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7.8 References

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Chapter 8

Trends in Structure and Energetics of Rare Earth Compounds



8.1 Introduction

Taking advantage of the development of experimental thermodynamic methods, extensive new thermodynamic data of rare earth (RE) materials have been acquired, which not only enrich the database for thermodynamic modeling and material computation¹ but also provide an opportunity to build a secure basis for a fundamental understanding of the thermodynamics of RE compounds. In this dissertation, energetics of RE oxycompounds and ternary fluorides were studied via direct calorimetric techniques and have been discussed in the preceding chapters. Two remarkable features have been discovered in these RE systems: (i) distinct trends of formation enthalpies or thermodynamic stability relative to binary compounds are manifested in different RE compounds across the RE series; (ii) structural tolerance to variable RE ions differs among RE compounds. Because thermodynamic stability and phase transformations have a dominant position in processing and applications of materials, it is vital to have a fundamental understanding of these phenomena. Lattice energies (U), reflecting the interaction strength between constituent ions in ionic solids, appear to be the entrance to reveal the underlying reason for the trends seen. Some attempts have been made in previous studies,^{2–4} but an extensive analysis covering diverse RE systems is needed to reach comprehension on a broader scale. In this chapter, U of RE compounds, including ones studied in this dissertation and RE oxides or oxysalts with published thermodynamic data, were calculated by Born–Haber cycles. Structures of involved RE compounds are also introduced briefly for the convenience of correlating energetics and structures. By combining structural and thermodynamic perspectives, the crucial role of the RE coordination number in the trends of formation enthalpies is identified, which shows a correlation with the slope of U across the RE series. Moreover, the structural

consistency of RE compounds throughout RE elements shows an association with the magnitude of U and the ionic strength of RE compounds.



8.2 Lattice Energies of Rare Earth Compounds

Figure 8.1 Lattice energies (U) of RE compounds as a function of ionic radius (r) of RE³⁺ in eight-fold coordination, in which compounds having the same structure are connected by dashed lines.

To better compare U, the formula of RE compounds is normalized as the composition containing a single RE, which is used in this chapter unless otherwise stated. The U values of RE compounds were calculated using Born–Haber cycles based on the published thermochemical data of binary RE oxides and halides,^{5–9} RE oxycompounds,^{3,4,10,11} and ternary RE fluorides² and oxides^{12–21} or oxysalts^{22–24}. Except for REPO4 and K₃RE(PO4)₂ which treat PO4^{3–} as an ion with –3 charge,²⁵ all U refer to the heat of formation of RE compounds from gaseous mono-ions at

standard conditions (298 K and 1 atm). The results are listed in Appendix C and plotted versus ionic radii²⁶ of RE^{3+} in eight-fold coordination (Figure 8.1).

The U of all RE compounds becomes more exothermic with decreasing RE size. This is consistent with the lattice shrinkage of RE compounds from light to heavy RE elements, giving rise to shorter cation–anion distances and stronger Coulombic interactions. Besides interionic distances or unit cell volumes embodying cation–anion distances in three-dimensional (3D) lattices, the ionic strength (I) has a great effect on U of ionic solids.^{27–29} It can be calculated as follows:

$$I = \frac{1}{2} \sum n_i z_i^2 \tag{8.1}$$

where n_i is the number of ions with z_i charge in the chemical formula. As shown in Figure 8.2, I values of RE compounds have a similar order of magnitude as that of U, indicating the predominant role of composition and charge number in the energetics of ionic compounds.



Figure 8.2 Ionic strength of RE compounds.



8.3 Crystal Structures of Rare Earth Compounds

Figure 8.3 Crystal structures of RE binary compounds: (a) A- and (b) C-type structured RE₂O₃, (c) LaF₃ and (d) YF₃ structured REF₃, and (e) UCl₃ and (f) AlCl₃ structured RECl₃.

The crystal structures of chosen RE compounds are introduced before discussing their correlations with U. For binary oxides, RE sesquioxides (RE₂O₃) adopt A-, B-, and C-type structures as the atomic number increases. Light (La to Nd) and heavy (Eu to Lu plus Y) RE elements prefer the A or C structure, respectively, while the B-type structure is only adopted by Sm₂O₃ as the room temperature stable phase.³⁰ The A form of RE₂O₃ has the P3m1 space group where RE ions are in seven-fold coordination (Figure 8.3a), while the C form has a cubic structure (space group: Ia3) in which RE ions are six-coordinated (Figure 8.3b). The structure variation across the RE series exists in RE trifluorides (REF₃) and trichlorides (RECl₃) as well. Light RE fluorides (LaF₃ to NdF₃) have the "LaF₃" (tysonite) structure (space group: P3c1) with 9+2 coordination of RE ions (Figure 8.3c), and heavy RE fluorides (SmF₃ to LuF₃ plus YF₃)

have the "YF₃" (β-YF₃) structure (space group: Pnma) with nine-fold coordination of RE ions (Figure 8.3d).³¹ Anhydrous RECl₃ possesses the hexagonal UCl₃ structure (space group: P6₃/m) from La to Gd (Figure 8.3e) and the monoclinic AlCl₃ structure (space group: C2/m) from Dy to Lu plus Y (Figure 8.3f), where RE ions are in nine-fold or six-fold coordination, respectively.^{32,33}



Figure 8.4 Crystal structures of RE oxycompounds: (a) REOOH, (b) β -LaOF and (c) α -ZrO₂ structured REOF, (d) PbFCl-type and (e) SmSI-type structured REOCl.

The crystal structure of REOOH is presented in Figure 8.4a, which is isostructural with YOOH for all lanthanide elements.^{34–36} The RE ions are in a distorted monocapped trigonal prism and seven-coordinated with three hydroxyl groups and four O anions, and the structure is not hydrogen bonded.³⁷ Different crystal structures are adopted by light and heavy RE elements for RE oxyhalides due to the cationic size difference. From La to Er plus Y, REOF has a distorted fluorite structure in the rhombohedral system (space group: R3m) termed β -LaOF,

where RE³⁺ is eight-fold coordinated to four O²⁻ and four F⁻ in a distorted cube (Figure 8.4b).^{38,39} On the other hand, a monoclinic structure is favored by REOF with the last three lanthanide elements (Tm, Yb, and Lu) as the thermodynamic stable phase, which is isostructural to α -ZrO₂ (baddeleyite) and made up of REF₃O₄ polyhedra (Figure 8.4c).⁴⁰ A 3D (PbFCl-type, space group: P4/nmm) and a two-dimensional (2D) (SmSI-type, space group: R₃m) structure occur for REOCl with large (La to Ho plus Y) and small (Er to Lu) cations, respectively.⁴¹⁻⁴³ In the PbFCl-type structure (Figure 8.4d), RE³⁺ is coordinated to four O²⁻ and four Cl⁻ in the neighboring layers with another Cl⁻ in the next nearest layer forming an square antiprism. As shown in Figure 8.4e, layers constituted by REO₄Cl₃ polyhedra are held together by van der Waals (vdW) forces in the SmSI-type REOCl.



Figure 8.5 Crystal structures of (a) NaREF₄, (b) BaRE₂O₄, and (c) LaREO₃.

Figure 8.5a displays the hexagonal structure of NaREF₄ (termed β -NaYF₄, space group: P6) with a mixed cation sublattice.⁴⁴ In the unit cell, a one-fold site is completely occupied by RE³⁺, the other one-fold site is occupied by 1/2Na⁺ and 1/2RE³⁺, and the two-fold site is occupied by the equal proportions of Na⁺ and vacancies. The one-fold sites are in nine-fold coordination while the two-fold site is surrounded by six F⁻ ions. As presented in Figure 8.5b, BaRE₂O₄

crystallizes in the CaV₂O₄-type structure where RE^{3+} is six-fold coordinated by O^{2-} ions.⁴⁵ In interlanthanide perovskites, La and heavy RE (Ho to Lu) ions occupy A and B sites with eightfold and six-fold coordination, respectively, in the orthorhombic perovskite structure of LaREO₃ (Figure 8.5c).^{46,47}



Figure 8.6 Crystal structures of (a) monazite and (b) xenotime for REPO₄, (c) arcanite-type K₃RE(PO₄)₂, and (d) La₃NbO₇, (e) weberite, (f) defect fluorite structured RE₃NbO₇ and RE₃TaO₇.

As the most common RE minerals, REPO₄ have two dimorphs, monazite (Figure 8.6a) and xenotime (Figure 8.6b), for light (La to Gd) and heavy (Tb to Lu plus Y) RE elements, respectively. Monazite is monoclinic (space group: P2₁/m) composed of REO₉ polyhedra, while xenotime incorporates REO₈ polyhedra in a tetragonal structure (space group: I4₁/amd). Most $K_3RE(PO_4)_2$ (RE = La–Yb and Y) exhibit a monoclinic structure (arcanite-type) with the space

group P2₁/m (Figure 8.6c),⁴⁸ but K₃Lu(PO₄)₂ shows a hexagonal P3 structure (distorted glaserite).²³ These two structures are derived from the glaserite structure: phosphate groups rotate in the distorted glaserite structure, maintaining their six-fold RE coordination, while in the arcanite structure, one [PO₄] tetrahedron shares an edge with the RE polyhedron, increasing the RE coordination number to seven.⁴⁹



Figure 8.7 Crystal structures of (a) pyrochlore for RE₂Sn₂O₇ and RE₂Ti₂O₇, (b) orthorhombic RE₂TiO₅, (c) orthorhombic perovskite for REAlO₃ or RECoO₃, and (d) zircon for REVO₄.

Fluorite-derived structures are adopted by RE₃NbO₇, RE₃TaO₇, RE₂Sn₂O₇, and RE₂Ti₂O₇ having the formula A₃BO₇ or A₂B₂O₇. Throughout the RE series, RE₃NbO₇ and RE₃TaO₇ undergo the structure transformation La₃NbO₇ \rightarrow weberite \rightarrow defect fluorite as the RE ionic radius decreases.^{19,21} The La₃NbO₇ structure (Figure 8.6d) is highly distorted from ideal fluorite structure, evolving into an orthorhombic superstructure (space group: Pnma) and commonly found in the presence of large RE (La to Nd), in which RE ions locate at two sites in seven-fold or eight-fold coordination.⁵⁰ Weberite (Figure 8.6e) and pyrochlore (Figure 8.7a) are derivates of the fluorite structure, in which RE ions typically occupy eight-coordinated A sites while part of RE ions make up AO₇ layers in the weberite structure with the formula A₃BO₇. These fluoriterelated structures have been summarized elsewhere.^{51,52} Defect fluorite (Figure 8.6f) denotes a disordered fluorite structure (space group: Fm3m) with a mixed cation sublattice and vacancies in the anion sublattice.

Besides RE₂Ti₂O₇ (RE = Sm–Lu) with the pyrochlore structure, RE₂TiO₅ represent additional RE titanates with the orthorhombic symmetry for most RE elements (La to Dy plus Y), whose structure is shown in Figure 8.7b with seven-fold RE coordination.^{53,54} Figure 8.7c displays the orthorhombic perovskite structure of RECoO₃ and REAIO₃ (RE = Sm–Lu and Y), in which RE ions occupy A sites in eight-fold coordination.^{55,56} The rhombohedral perovskite structure is also reported for LaCoO₃ and REAIO₃ (RE = La–Nd) with twelve-fold coordinated RE ions.^{57,58} Expect LaVO₄, all REVO₄ crystallize in the zicon-type structure (Figure 8.7d) isostructural with xenotime.⁵⁹

8.4 Correlation between Structures and Energetics of Rare Earth Compounds

Based on the above understanding, the correlation between structures and energetics of RE compounds is discussed in this section. Structural information of RE compounds is summarized in Table 8.1 with I values and the ranges of U.

Table 8.1 Summary of crystal structures, RE coordination numbers (CN_{RE}), ionic strength (I) values, slopes of lattice energies (U) versus ionic radii of RE^{3+} in eight-fold coordination, and ranges of U.

Compound	Crystal structure	CN _{RE}	Ι	Slope (kJ mol ⁻¹ Å ⁻¹)	$U (kJ mol^{-1})$
RECl ₃	$UCl_3 \rightarrow AlCl_3$	$9 \rightarrow 6$	6	$\begin{array}{c} 1870 \pm 90 \; (UCl_3) \\ 2647 \pm 190 \; (AlCl_3) \end{array}$	-4280 (La) to -4630 (Lu)
REF ₃	$LaF_3 \rightarrow YF_3$	$9+2 \rightarrow 9$	6	$\begin{array}{l} 2029\pm 338 \; (LaF_3) \\ 2152\pm 113 \; (YF_3) \end{array}$	-4875 (La) to -5278 (Lu)
REOC1	$PbFCl \rightarrow SmSI$	$9 \rightarrow 7$	7	$2139 \pm 27 \text{ (PbFCl)}$ $2121 \pm 355 \text{ (SmSI)}$	-5643 (La) to -6030 (Lu)
REOF	$\beta\text{-LaOF} \rightarrow \alpha\text{-ZrO}_2$	$8 \rightarrow 7$	7	$\begin{array}{c} 2386\pm21\\ (\beta\text{-LaOF}) \end{array}$	-5804 (La) to -6222 (Yb)
REO _{1.5}	$A \rightarrow B \rightarrow C$	$7 \rightarrow 6$	7.5	2660 ± 263 (A) 2574 ± 116 (C)	-6214 (La) to -6691 (Lu)
NaREF ₄	β -NaYF ₄	9	7	2282 ± 77	-5800 (La) to -6207 (Yb)
REOOH	YOOH	7	9	2535 ± 61	-8403 (La) to -8866 (Lu)
REPO ₄	monazite \rightarrow xenotime	$9 \rightarrow 8$	9ª	$2092 \pm 89 \pmod{2324 \pm 189 (xen)}$	-6206 (La) to -6601 (Lu)
Ba0.5REO2	CaV_2O_4	6	9.5	2743 ± 78	-7802 (La) to -8237 (Er)
RETa _{1/3} O _{7/3}	$La_3NbO_7 \rightarrow weberite \rightarrow defect fluorite$	7 or 8	13.333	2283 ± 396 (web) 2497 ± 149 (def)	-11859 (La) to -12295 (Yb)
RENb _{1/3} O _{7/3}	$\begin{array}{l} \text{La}_3\text{NbO}_7 \rightarrow \text{weberite} \\ \rightarrow \text{defect fluorite} \end{array}$	7 or 8	13.333	2247 ± 247 (web) 2444 ± 28 (def)	-11941 (La) to -12378 (Yb)
RETi _{0.5} O _{2.5}	orthorhombic	7	13.5	2381 ± 35	-12327 (La) to -12581 (Gd)
K ₃ RE(PO ₄) ₃	arcanite \rightarrow distorted glasserite	$7 \rightarrow 6$	15ª	2201 ± 96 (arcanite)	-10111 (Ce) to -10443 (Lu)
LaREO ₃	orthorhombic perovskite	6	15	3127 ± 206	-12822 (Er) to -12908 (Lu)
REAlO ₃	rhombohedral → orthorhombic perovskite	$12 \rightarrow 8$	15	2328 ± 316 (orthorhombic)	-14012 (La) to -14352 (Y)
RECoO ₃	orthorhombic perovskite	8	15	2362 ± 98	-14059 (La) to -14317 (Gd)
RESnO _{3.5}	pyrochlore	8	19.5	2328 ± 103	-18063 (La) to -18479 (Yb)
RETiO _{3.5}	pyrochlore	8	19.5	2485 ± 133	-18583 (Sm) to -18836 (Lu)
REVO ₄	zircon	8	25	2043 ± 139	-25844 (Ce) to -26145 (Lu)

^a PO_4^{3-} is treated as a single ion with the charge number of 3.

In experimental thermodynamic research, thermochemical data are generally given as standard formation enthalpies (ΔH°_{f}), referring to the heat of the reaction to form the substance from the most stable constituents at the standard state (typically 298 K and 1 atm). Compared to formation enthalpies from elements ($\Delta H^{\circ}_{f, el}$) comprising the heat related to the redox of elements, formation enthalpies from binary compounds ($\Delta H^{\circ}_{f, bc}$) such as formation enthalpies from oxides $(\Delta H^{\circ}_{f, ox})$ and formation enthalpies from fluorides ($\Delta H^{\circ}_{f, fl}$), demonstrate the energetic stability relative to the mechanical mixture of binary constituents and serve as a better gauge of the thermodynamic stability of compounds with specific composition and structure. For RE oxycompounds and most ternary RE oxide compounds, $\Delta H^{\circ}_{f, bc}$ become less exothermic from light to heavy RE elements.^{3,4,11,14-24} On the contrary, the reverse trend is observed in NaREF₄, BaRE₂O₄, and LaREO₃, whose $\Delta H^{\circ}_{f, bc}$ become more exothermic as the RE ionic radius decreases. In fact, as defined by itself, the $\Delta H^{\circ}_{f, bc}$ embodies the competition between the energetic stability of the substance and the corresponding binary compounds. In RE systems, the change of the thermodynamic stability along the RE series should not be ignored for binary RE compounds. Therefore, U, reflecting the strength of chemical bonding in the lattice, is a more appropriate factor to describe the energetics of RE compounds, which has the relationship with $\Delta H^{\circ}_{f, bc}$ as

$$\Delta H^{\circ}_{f,bc} = U_{matter} - \sum U_{bc} \tag{8.2}$$

where U_{matter} and U_{bc} represent the U of the certain material and the corresponding binary compounds, respectively. As U values of RE compounds become more exothermic from light to heavy RE elements, the trend of $\Delta H^{o}_{f, bc}$ throughout the RE series depends on the different slopes of U for ternary and binary compounds. In order to compare various RE compounds, ionic radii of RE³⁺ in eight-fold coordination are used to recognize the lanthanide contraction across the RE series, and the slopes of U against RE ionic radii are obtained by linearly fitting U values of RE compounds with the same structure (Table 8.1). As illustrated in Figure 8.8, the RE size has different effects on energetics of RE compounds with diverse structures, showing a correlation with the RE coordination number, i.e., higher coordination is usually associated with a smaller slope of U. From the structural perspective, higher coordination is generally accompanied by more loosely packing and longer bond distances around larger RE ions, reducing their interaction with surrounding anions. Here, the quantitative analysis further confirms that RE coordination numbers play an important role in the energetics of RE compounds, and it is impressive to see that the slope of U is highly correlated with the RE coordination number.



Figure 8.8 Slopes of lattice energies against ionic radii of RE^{3+} in eight-fold coordination for different structures of RE compounds.

Owing to low RE coordination in sesquioxides (6 and 7 for C- and A-type RE₂O₃, respectively), the formation of RE oxide compounds from binary oxides is typically accompanied by an increase of RE coordination with a smaller slope of U through the RE series. Thus, the less exothermic $\Delta H^{\circ}_{f, ox}$ or the decreasing thermodynamic stability relative to binary oxides is expected for heavier RE elements. However, different from incorporating small transition metal ions, the introduction of large alkaline earth or RE ions reduces or retains the RE coordination number in the formation reaction of BaRE₂O₄ and LaREO₃ from binary oxides, contributing to larger slopes of U and the reverse trend of $\Delta H^{\circ}_{f, ox}$ compared to most ternary RE oxides and oxysalts. For REOF, despite an increase and a decrease of RE coordination happening together in its formation reaction from RE₂O₃ and REF₃, REO_{1.5} has a much larger slope of U (2660 ± 263 and 2574 ± 116 kJ mol⁻¹ Å⁻¹ for A and C-type, respectively) compared to that of REOF (2386 ± 21 kJ mol⁻¹ Å⁻¹ for β -LaOF structure) and REF₃ (2029 ± 338 and 2152 ± 113 kJ mol⁻¹ Å⁻¹ for LaF₃ and YF₃ structure, respectively). Also, the stoichiometric number of REO_{1.5} is higher than that of REF₃ in the equation of the formation reaction.

$$\frac{2}{3}REO_{1.5} + \frac{1}{3}REF_3 \rightarrow REOF \tag{8.3}$$

Hence, $\Delta H^{\circ}_{f, bc}$ of REOF become less negative with the decrease of RE ionic radius, which is consistent with the fact that the RE–O interactions dominate in the energetics of REOF.³ Despite the 2D structure of SmSI-type REOCl held together by vdW forces wrecking the correlation between unit cell volumes and U, REOCl shows a similar trend in $\Delta H^{\circ}_{f, bc}$ from light to heavy RE elements as REOF.⁴ In RE fluoride systems, REF₃ have high coordination of RE ions (9+2 and 9 for LaF₃ and YF₃ structures, respectively), which are nine-fold coordinated in NaREF₄, leading to a decrease or constancy of RE coordination in the formation of NaREF₄ from NaF and REF₃ for light and heavy RE elements, respectively. This difference is in accord with $\Delta H^{\circ}_{f, fl}$ of NaREF₄ with varying RE elements: as the ionic radius of RE³⁺ decreases, $\Delta H^{\circ}_{f, fl}$ values become more exothermic from La to Nd while change slightly from Gd to Yb.² Taking into account that presently known RE fluorides possess structures with the same or lower RE coordination than REF₃,⁶⁰ it is likely that more "reverse" trends of $\Delta H^{\circ}_{f, bc}$ will be found in other ternary RE fluorides.



Figure 8.9 The magnitude of lattice energies (U) and the structure distribution across the RE series for various RE compounds, in which bars and lines represent U and crystal structure ranges, respectively.

Another interesting correlation is noted between the structure of RE compounds and the magnitude of U. According to compositions and structures, RE compounds are divided into several groups and their U and crystal structure ranges are presented in Figure 8.9. The I value of RE compounds increases as more ions are integrated in the composition, leading to a larger magnitude of U. Interestingly, the enhanced energetics shows an association with the consistency of the structure across the RE elements, and when RE is varied, the same structure is favored by RE compounds with a high magnitude of U. Among the RE compounds, binary halides have the smallest U and display the phase change UCl₃ \rightarrow AlCl₃ (RECl₃) or LaF₃ \rightarrow YF₃ (REF₃) from light to heavy RE elements.

In contrast, the ternary fluorides NaREF₄ adopt the same structure (β -NaYF₄) throughout the RE series with larger U values. Likewise, as the RE atomic number increases, the change of structures (PbFC1 \rightarrow SmSI for REOCl and β -LaOF $\rightarrow \alpha$ -ZrO₂ for REOF) is manifested in RE oxyhalides, while REOOH with more negative U possess the same structure (YOOH) for all RE elements. The similar situation is also seen in Ba_{0.5}REO₂, K₃RE(PO₄)₃, and REVO₄, whose more exothermic U values are accompanied by a wider range of the same structure over the variable RE elements. Besides the number of ions, the U may change because of different charge numbers. Compared to the formula REM_{1/3}O_{7/3}, REMO_{3.5} has a higher I value, so RESnO_{3.5} and RETiO_{3.5} have more negative U compared to those of RETa_{1/3}O_{7/3} and RENb_{1/3}O_{7/3}. The energetic difference may relate to the structure preference of these fluorite-structured oxides, which adopt the weberite or defect fluorite structure (REM_{1/3}O_{7/3}) and the pyrochlore structure (REMO_{3.5}), respectively. Considering that the configurational entropy increases in the order pyrochlore < weberite < defect fluorite as disorder in the structure increases, it is possible that

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entropies compensate the relatively small U of REM_{1/3}O_{7/3} and play a significant part in the thermodynamic stability.⁶¹

Perovskite structures are known for their big family of derivatives as a treasure chest for solid state chemistry. The orthorhombic perovskite is the most common structure in RE oxides where RE ions typically occupy A sites (e.g., REAIO₃ and RECoO₃), whereas small RE ions occupy B sites in LaREO₃. Other perovskite-related structures such as the rhombohedral perovskite were also reported. Diverse defect, distortion, and ordering modes make up the complexity of perovskite-based structures, and more thermodynamic research is needed to understand the relationship between energetics and structures of these materials.^{62,63}

8.5 Conclusions and Outlook

By virtue of thermodynamic studies of RE compounds, an energetic evaluation is made based on lattice energies. The critical role of RE coordination numbers in the trend of formation enthalpies or thermodynamic stability relative to binary compounds is identified, showing a correlation with the slope of lattice energies across the RE series. When varying RE elements, the structure distribution of RE compounds is coupled with the magnitude of lattice energies, which is mainly determined by ionic strength. These findings not only deepen the understanding of the thermodynamics of RE compounds, but also contribute to applications of these materials, for example in the field of nuclear energy.⁶⁴ In future work, more attention should be paid to entropies of RE compounds, the other component of thermodynamic stability. Low temperature heat capacity measurements can determine lattice entropies and gain some information of vacancies in compounds,⁶⁵ and Gibbs free energies can be calculated according to the third law of thermodynamics. The Gibbs free energy can also be determined by chemical equilibria, such as solubilities in aqueous solutions.^{66,67} By comparing the results from the two approaches,

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configurational entropies coming from the disordering in the lattice can be estimated from the thermodynamic perspective.⁶⁸

Besides bulk materials, RE containing nanocrystals have attracted great interest due to the unique upconversion properties.⁶⁹ The nanoscale effects, such as surface energies and adsorbed water, on the thermodynamics and phase equilibria represent an emerging research direction in the development of RE nanomaterials,⁷⁰ while some works have been carried out on nano RE oxides⁷¹ and fluorides⁷². More research is needed to better understand the effects of disordering and defect structures on the energetics of RE materials, which are crucial to the long-term use of these materials.

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Appendix



A. Rietveld Refinements of Powder X-ray Diffraction Patterns

Figure A.1 Rietveld refinement profile of LaOF.



Figure A.2 Rietveld refinement profile of NdOF.



Figure A.3 Rietveld refinement profile of GdOF.



Figure A.4 Rietveld refinement profile of HoOF.



Figure A.5 Rietveld refinement profile of YOF.



Figure A.6 Rietveld refinement profile of Na1.5La1.5F6.



Figure A.7 Rietveld refinement profile of Na_{1.5}Ce_{1.5}F₆.



Figure A.8 Rietveld refinement profile of Na1.5Pr1.5F6.



Figure A.9 Rietveld refinement profile of Na1.5Nd1.5F6.



Figure A.10 Rietveld refinement profile of Na_{1.5}Gd_{1.5}F₆.



Figure A.11 Rietveld refinement profile of Na_{1.5}Ho_{1.5}F₆.



Figure A.12 Rietveld refinement profile of Na_{1.5}Yb_{1.5}F₆.



Figure A.13 Rietveld refinement profile of Na_{1.5}Y_{1.5}F₆.



Figure A.14 Rietveld refinement profile of the sample AQ1.



Figure A.15 Rietveld refinement profile of the sample AQ2.



Figure A.16 Rietveld refinement profile of the sample AQ3.



Figure A.17 Rietveld refinement profile of the sample AQ4.



Figure A.18 Rietveld refinement profile of the sample AQ5.



Figure A.19 Rietveld refinement profile of the sample SS1.



Figure A.20 Rietveld refinement profile of the sample SS2.



Figure A.21 Rietveld refinement profile of the sample SS3.



Figure A.22 Rietveld refinement profile of the sample SS4.



Figure A.23 Rietveld refinement profile of the sample SS5.

B. Raw Data of High Temperature Oxide Melt Solution Calorimetry

Experiments

	Y	b_2O_3	Lı	a_2O_3
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	$(kJ mol^{-1})$	(mg)	$(kJ mol^{-1})$
1	5.134	-91.16	4.684	-99.07
2	7.832	-90.98	5.691	-99.13
3	5.891	-90.05	5.908	-101.11
4	5.830	-90.07	5.380	-98.91
5	6.935	-90.59	6.039	-98.39
6	4.790	-91.33	5.451	-101.62
7	4.352	-90.13	6.283	-99.95
8	4.971	-91.39	5.252	-101.39
9			6.424	-100.20
Avg.		-90.71		-99.98
2S.D.		0.40		0.79
Error (%)		0.45		0.79

Table B.1 Drop solution enthalpies (ΔH_{ds}) of Yb₂O₃ and Lu₂O₃ in 3Na₂O·4MoO₃ at 800 °C.

	Eu	IOOH	Gd	OOH	Tb	OOH	DyOOH		
No.	Mass	ΔH_{ds}							
	(mg)	(kJ mol ⁻¹)							
1	5.625	12.22	5.434	8.05	4.666	7.19	5.556	10.66	
2	5.611	11.77	5.962	8.33	3.494	6.67	5.353	11.00	
3	6.462	12.28	6.411	8.05	6.031	7.82	7.280	10.79	
4	6.293	11.73	5.896	8.67	4.955	6.92	6.371	10.24	
5	5.798	11.71	5.520	7.26	2.055	7.08	5.556	10.09	
6	5.783	11.68	5.206	6.84	4.779	8.42	6.513	10.86	
7	5.481	11.69	7.679	6.96	2.873	7.56	6.310	11.06	
8	5.984	11.69	6.928	6.78	4.361	9.50	6.969	10.39	
9			6.940	6.88	6.124	9.59			
10					3.243	8.01			
11					3.439	9.58			
Avg.		11.85		7.54		8.03		10.64	
2S.D.		0.18		0.49		0.66		0.25	
Error (%)		1.49		6.52		8.24		2.39	
`	Но	OOH	Er	OOH	Tm	OOH	Yb	OOH	
No.	Mass	ΔH_{ds}							
	(mg)	(kJ mol ⁻¹)							
1	5.489	13.24	6.032	12.05	5.591	13.04	7.172	13.33	
2	5.493	13.18	5.604	11.20	5.819	14.37	5.761	11.60	
3	6.399	12.98	4.660	11.05	5.640	13.38	6.198	12.81	
4	5.916	12.19	5.254	12.36	5.617	13.15	5.080	12.78	
5	5.842	13.48	5.767	12.36	6.904	12.72	6.791	13.25	
6	6.240	13.54	6.389	11.27	5.114	13.80	6.087	12.24	
7	5.682	13.36	5.865	11.54	5.545	14.02	5.397	12.85	
8	6.549	12.49	5.372	11.32	5.935	12.08	5.220	11.68	
Avg.		13.06		11.65		13.32		12.57	
2S.D.		0.34		0.38		0.52		0.47	
Error (%)		2.62		3.25		3.93		3.72	
	Yb	OOH	Lu	ООН					
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}					
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)					
1	7.172	13.33	6.457	12.89					
2	5.761	11.60	6.354	12.28					
3	6.198	12.81	5.872	11.95					
4	5.080	12.78	7.067	11.59					
5	6.791	13.25	5.966	12.97					
6	6.087	12.24	5.480	12.35					
7	5.397	12.85	5.822	12.25					
8	5.220	11.68	5.481	12.12					
Avg.		12.57		12.30					
2S.D.		0.47		0.32					
Error (%)		3.72		2.63					

Table B.2 Drop solution enthalpies (ΔH_{ds}) of REOOH in 3Na₂O·4MoO₃ at 800 °C.

_	1	NaF	LaF ₃		C	CeF ₃	PrF ₃		
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	
1	6.472	77.02	6.932	155.67	5.077	133.12	8.111	151.64	
2	6.856	76.82	5.590	154.85	6.555	135.95	5.654	153.27	
3	6.862	77.24	6.961	155.22	8.088	134.59	6.243	154.88	
4	6.657	76.02	6.890	155.46	6.708	135.54	5.182	150.60	
5	5.325	76.43	4.650	153.19	6.331	134.50	7.064	152.72	
6	7.419	77.08	7.183	155.21	7.775	134.15	6.828	152.18	
7	6.427	76.97	6.239	154.21	6.517	134.17	5.588	151.02	
8	7.528	77.50	6.250	155.96	7.263	134.30	6.381	152.90	
9			6.773	154.22			7.187	152.81	
Avg.				154.89		134.54		152.45	
2S.D.				0.58		0.62		0.86	
Error (%)				0.37		0.46		0.56	
	N	JdF ₃	0	dF ₃	Ţ	YF ₃	H	IoF ₃	
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	
1	6.52	154.59	6.847	146.77	5.749	147.80	8.343	141.82	
2	5.77	149.91	7.638	146.50	6.944	147.97	6.008	141.53	
3	5.88	150.83	6.754	145.04	7.231	146.34	6.118	139.57	
4	9.35	151.89	7.541	146.88	6.874	146.22	7.007	141.87	
5	7.19	152.03	7.138	145.01	8.585	146.62	7.779	141.51	
6	8.31	150.99	6.348	144.54	6.449	145.87	7.734	141.16	
7	5.54	148.68	5.719	146.06	7.391	146.02	5.902	140.40	
8	4.83	149.24	6.688	144.96	6.634	146.67	6.926	139.29	
9									
Avg.		151.02		145.72		146.69		140.89	
2S.D.		1.32		0.66		0.56		0.72	
Error (%)		0.88		0.45		0.38		0.51	
	Y	/bF ₃							
No.	Mass	ΔH_{ds}							
	(mg)	(kJ mol ⁻¹)							
1	7.444	127.49							
2	6.600	126.98							
3	7.459	126.35							
4	6.474	126.75							
5	5.740	127.48							
6	7.487	127.74							
7	6.292	125.23							
8	6.717	127.35							
9	6.995	127.08							
Avg.		126.94							
2S.D.		0.51							
Error (%)		0.40							

Table B.3 Drop solution enthalpies (ΔH_{ds}) of NaF and REF₃ in 3Na₂O·4MoO₃ at 800 °C.

	Na	a ₂ CO ₃
No.	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)
1	5.272	160.74
2	6.158	161.57
3	5.378	161.65
4	4.611	160.01
5	6.241	159.96
6	6.376	160.95
7	4.437	160.10
8	5.856	161.16
Avg.		160.77
2S.D.		0.48
Error (%)		0.30

Table B.4 Drop solution enthalpies (ΔH_{ds}) of Na₂CO₃ in 3Na₂O·4MoO₃ at 800 °C.

	LaOF		N	NdOF		GdOF		YOF	
No.	Mass	ΔH_{ds}							
	(mg)	(kJ mol ⁻¹)							
1	8.912	14.90	9.185	27.17	8.998	26.27	12.257	28.19	
2	10.709	14.83	8.042	26.98	6.307	26.99	9.230	27.71	
3	11.801	13.49	9.827	26.01	11.011	26.97	10.237	27.50	
4	11.015	13.56	12.156	26.42	10.500	27.24	8.885	27.00	
5	6.389	14.17	10.453	26.85	11.879	26.75	10.422	28.30	
6	9.608	14.46	9.432	25.83	11.046	27.33	10.863	27.53	
7	9.676	14.32	9.210	27.09	9.746	27.02	10.339	28.33	
8	10.891	14.30	10.273	25.47	10.590	26.52	10.257	28.44	
Avg.		14.25		26.48		26.89		27.87	
2S.D.		0.37		0.45		0.25		0.37	
Error (%)		2.56		1.72		0.94		1.31	
	H	oOF	YbO	F-mon					
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}					
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)					
1	10.627	30.21	10.275	27.47					
2	10.945	30.40	10.513	26.70					
3	9.882	29.77	10.205	27.28					
4	10.598	29.62	10.350	26.95					
5	11.012	30.51	12.101	27.15					
6	9.907	30.00	10.926	26.68					
7	10.297	29.52	9.963	26.28					
8	10.338	29.92	11.924	26.45					
Avg.		29.99		26.87					
2S.D.		0.25		0.29					
Error (%)		0.84		1.09					

Table B.5 Drop solution enthalpies (ΔH_{ds}) of REOF in $3Na_2O \cdot 4MoO_3$ at 800 °C.

	Ν	JaCl	L	aCl ₃	Ν	dCl ₃	GdCl ₃		
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	
1	4.951	76.99	2.957	-16.12	9.041	-26.58	7.371	-48.57	
2	4.483	76.91	4.990	-14.07	7.871	-25.05	8.623	-49.70	
3	4.426	77.36	1.667	-16.51	6.986	-25.00	4.148	-50.56	
4	4.811	77.69	1.672	-16.61	5.330	-26.81	8.576	-49.54	
5	5.313	77.66	1.332	-16.65	8.737	-25.88	6.364	-50.51	
6	4.411	77.63	5.073	-17.98	8.121	-26.05	5.708	-51.72	
7	5.036	77.10	1.651	-17.66	7.739	-26.72	4.245	-49.72	
8	5.454	78.07	7.174	-15.69	7.142	-26.92	5.879	-51.62	
9	5.392	78.18							
Avg.		77.51		-16.41		-26.13		-50.24	
2S.D.		0.30		0.85		0.55		0.76	
Error (%)		0.39		5.21		2.09		1.51	
	γ	/Cl ₃	Н	oCl ₃	E	rCl ₃	TmCl ₃		
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	
1	2.189	-101.10	2.639	-88.73	2.435	-96.18	0.658	-90.05	
2	3.035	-101.74	4.260	-86.65	4.746	-96.34	2.136	-89.43	
3	2.556	-100.86	4.963	-88.93	2.976	-97.25	1.230	-89.95	
4	2.811	-99.03	1.769	-87.64	2.700	-97.03	0.901	-90.93	
5	3.752	-99.01	4.005	-87.96	3.038	-97.58	0.973	-89.13	
6	2.663	-99.80	2.268	-87.37	1.350	-97.45	1.202	-90.35	
7	1.136	-100.58	4.032	-86.49	2.548	-96.71	2.042	-89.37	
8	2.031	-99.27	2.299	-85.03	4.207	-96.26	1.206	-89.02	
Avg.		-100.17		-87.35		-96.85		-89.78	
2S.D.		0.73		0.91		0.39		0.46	
Error (%)		0.73		1.04		0.40		0.52	
	Y	bCl ₃	L	uCl ₃					
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}					
	(mg)	$(kJ mol^{-1})$	(mg)	(kJ mol ⁻¹)					
1	6.525	-89.28	3.051	-71.95					
2	5.337	-91.06	1.963	-72.69					
3	3.721	-89.58	2.947	-72.63					
4	3.024	-90.15	2.204	-71.59					
5	3.276	-90.95	1.167	-70.73					
6	1.865	-90.77	0.975	-70.04					
7	2.057	-90.49	1.707	-70.25					
8	1.486	-90.36	1.291	-72.08					
Avg.		-90.33		-71.50					
2S.D.		0.45		0.73					
Error (%)		0.50		1.03					

Table B.6 Drop solution enthalpies (ΔH_{ds}) of NaCl and RECl₃ in 3Na₂O·4MoO₃ at 800 °C.

	La	LaOCl		dOCl	Go	lOCl	Y	IOC1
No.	Mass	ΔH_{ds}						
	(mg)	(kJ mol ⁻¹)						
1	5.056	-6.27	4.779	-0.42	4.295	-13.69	6.114	-33.42
2	4.224	-6.05	4.273	-0.53	4.837	-12.80	4.305	-33.55
3	5.056	-6.39	4.211	-0.64	4.529	-12.88	3.600	-34.49
4	4.231	-5.72	4.982	-0.17	3.772	-12.85	3.001	-34.39
5	5.017	-5.80	4.099	-0.82	3.703	-13.73	3.252	-35.63
6	4.366	-5.08	5.055	-0.36	4.564	-12.66	3.999	-33.00
7	4.592	-5.83	4.384	-0.40	4.753	-12.61	3.373	-34.28
8	3.153	-5.85	5.170	-0.81	4.737	-12.74	3.740	-33.31
9			5.011	-0.69				
Avg.		-5.87		-0.54		-13.00		-34.01
2S.D.		0.28		0.15		0.32		0.61
Error (%)		4.81		27.33		2.45		1.78
	Н	oOCl	E	rOCl	Tn	nOCl	Y	bOCl
No.	Mass	ΔH_{ds}						
	(mg)	(kJ mol ⁻¹)						
1	4.438	-30.28	4.213	-29.34	3.920	-30.26	3.199	-29.76
2	3.825	-29.43	2.582	-30.05	3.251	-31.32	3.608	-30.62
3	4.130	-30.62	4.446	-31.00	2.333	-30.33	3.335	-30.56
4	3.702	-31.08	3.568	-30.99	3.847	-29.60	2.955	-32.06
5	4.736	-30.73	2.439	-29.43	3.465	-29.24	2.852	-29.90
6	3.600	-31.16	4.972	-30.72	2.912	-29.37	3.807	-29.94
7	3.193	-30.57	3.085	-29.61	2.318	-29.64	3.509	-29.93
8	3.736	-30.77	2.760	-30.38	3.049	-30.07	3.509	-31.03
Avg.		-30.58		-30.19		-29.98		-30.48
2S.D.		0.38		0.48		0.48		0.55
Error (%)		1.26		1.60		1.60		1.81
	Lı	JOCI						
No.	Mass	ΔH_{ds}						
	(mg)	(kJ mol ⁻¹)						
1	3.052	-32.10						
2	3.087	-30.57						
3	2.614	-31.44						
4	3.131	-30.57						
5	2.598	-30.12						
6	2.924	-30.58						
7	4.020	-29.81						
8	3.480	-30.48						
Avg.		-30.71						
2S.D.		0.52						
Error (%)		1.68						

Table B.7 Drop solution enthalpies (ΔH_{ds}) of REOCl in 3Na₂O·4MoO₃ at 800 °C.

	Na _{1.5}	5La1.5F6	Na _{1.5}	$5Ce_{1.5}F_6$	Na _{1.:}	5Pr _{1.5} F ₆	Na _{1.5}	Nd _{1.5} F ₆
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)
1	9.013	338.70	9.136	314.05	6.694	348.45	6.644	351.21
2	7.870	342.71	7.078	315.24	7.447	345.99	6.879	352.04
3	5.379	342.22	7.011	314.21	6.975	347.50	6.054	350.26
4	6.493	338.25	5.853	315.29	6.147	349.84	7.131	354.95
5	7.349	339.63	6.466	314.19	6.728	347.51	8.119	352.64
6	6.561	341.30	7.038	315.64	6.990	347.94	5.924	352.07
7	6.670	341.29	5.316	316.00	5.840	348.33	6.117	351.35
8	5.747	339.05	6.784	316.62	5.262	349.55	5.851	351.75
9	6.260	339.43						
10	7.882	341.03						
Avg.		340.36		315.16		348.14		352.03
2S.D.	0.98			0.66		0.87		0.97
Error (%)	0.29			0.21		0.25		0.28
	Na _{1.5}	$Na_{1.5}Gd_{1.5}F_6$		$Na_{1.5}Y_{1.5}F_6$		Ho _{1.5} F ₆	Na _{1.5}	$Yb_{1.5}F_6$
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)	(mg)	$(kJ mol^{-1})$	(mg)	(kJ mol ⁻¹)	(mg)	$(kJ mol^{-1})$
1	6.379	361.90	8.155	361.07	8.732	354.38	6.916	336.65
2	5.226	360.41	6.349	361.90	6.854	355.89	5.922	336.96
3	6.582	360.24	5.406	361.69	7.059	354.42	8.208	337.51
4	5.989	359.25	6.397	362.00	7.391	354.66	7.035	337.94
5	6.218	358.76	7.214	361.38	6.451	354.68	6.584	334.77
6	5.826	359.32	6.061	360.84	7.007	353.83	7.473	335.29
7	7.462	358.22	5.956	359.66	6.554	352.99	6.773	336.24
8	5.519	357.65	5.950	361.82	8.118	353.86	6.931	334.88
Avg.		359.47		361.29		354.34		336.28
2S.D.		0.96		0.55		0.59		0.85
Error (%)		0.27		0.15		0.17		0.25

Table B.8 Drop solution enthalpies (ΔH_{ds}) of Na_{1.5}RE_{1.5}F₆ in 3Na₂O·4MoO₃ at 800 °C.

	AQ1 (Na0.76N	$d_{1.75}F_6 \cdot 0.24H_2O)$	AQ2 (Na _{0.77} N	Id _{1.74} F ₆ ·0.84H ₂ O)	AQ3 (Na _{0.81} N	Id _{1.73} F ₆ ·0.68H ₂ O)
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	$(kJ mol^{-1})$	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)
1	6.45	312.53	5.86	279.45	4.84	301.84
2	5.17	311.83	6.14	281.66	4.63	300.81
3	5.223	309.54	6.13	281.65	4.94	301.95
4	4.64	309.95	5.74	277.83	5.37	297.61
5	7.18	308.38	5.82	281.12	5.91	300.42
6	5.93	308.76	6.39	280.97	5.60	300.34
7	6.420	310.47	4.59	279.01	5.81	300.66
8	5.24	307.70	5.88	279.62	4.97	301.77
9			5.58	280.04		
Avg.		309.90		280.15		300.68
2S.D.		1.18		0.87		0.99
Error (%)		0.38		0.31		0.33
	AQ4 (Na0.96N	Id _{1.68} F ₆ ·0.41H ₂ O)	AQ5 (Na1.08N	Id _{1.64} F ₆ ·0.32H ₂ O)	SS1 (Na	1.46Nd1.51F6)
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)	(mg)	$(kJ mol^{-1})$	(mg)	(kJ mol ⁻¹)
1	4.78	322.48	6.74	321.21	4.33	342.80
2	5.59	321.96	5.66	322.01	8.35	344.22
3	5.23	323.07	5.65	322.09	5.74	342.79
4	5.77	323.84	5.34	319.24	4.93	344.00
5	6.81	321.28	6.17	318.90	6.60	342.01
6	6.23	321.03	4.63	321.15	6.21	342.39
7	7.22	323.50	5.14	320.98	6.58	343.96
8	7.03	320.24	5.61	322.67	6.32	343.44
Avg.		322.18		321.03		343.20
2S.D.		0.90		0.95		0.58
Error (%)		0.28		0.30		0.17
	SS3 (Na	1.46Nd1.51F6)	SS4 (Na	1.46Nd1.51F6)	SS5 (Na	1.46Nd1.51F6)
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	$(kJ mol^{-1})$	(mg)	$(kJ mol^{-1})$	(mg)	(kJ mol ⁻¹)
1	8.668	321.49	10.231	291.23	5.94	185.18
2	7.955	318.14	7.765	291.78	7.482	185.43
3	7.607	319.67	4.550	291.60	5.339	185.26
4	6.854	319.10	7.50	289.74	4.63	184.68
5	8.550	321.93	6.540	293.58	6.36	186.08
6	7.008	319.15	5.244	290.85	4.894	187.85
Avg.		319.91		291.46		185.75
2S.D.		1.21		1.03		0.92
Error (%)		0.38		0.35		0.49

Table B.9 Drop solution enthalpies (ΔH_{ds}) of NaF–NdF₃ samples in 3Na₂O·4MoO₃ at 800 °C.

		CaF ₂
No.	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)
1	8.979	133.84
2	4.704	132.95
3	6.199	133.73
4	7.350	132.90
5	6.629	133.09
6	5.039	133.51
7	5.273	133.15
8	5.459	133.51
9	5.087	132.74
10	6.017	133.48
Avg.		133.29
2S.D.		0.24
Error (%)		0.18

Table B.10 Drop solution enthalpies (ΔH_{ds}) of CaF₂ in 3Na₂O·4MoO₃ at 800 °C.

	Ca _{0.9} La	$1.1F_{2.1}-1200$	Ca _{0.8} La	$Ca_{0.8}La_{0.2}F_{2.2}$ -900		_{0.2} F _{2.2} -1200	Ca _{0.7} La _{0.3} F _{2.3} -900	
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
·	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)
1	5.551	133.84	5.225	129.63	6.311	129.14	5.605	130.33
2	5.410	134.27	6.347	129.52	5.669	130.43	5.273	130.16
3	6.066	134.82	5.620	130.13	5.363	130.81	4.946	130.31
4	5.998	133.50	5.845	129.93	5.962	130.66	4.590	130.25
5	5.207	134.67	5.229	129.97	5.607	129.90	5.393	131.38
6	5.338	134.79	4.735	129.35	5.445	130.29	5.944	130.82
7	6.215	134.24	5.874	129.16	5.211	129.93	5.058	130.29
8	5.834	134.62	5.492	129.09	5.645	130.33	5.678	129.68
9					5.709	129.79		
Avg.		134.34		129.60		130.14		130.40
2S.D.		0.34		0.27		0.34		0.36
Error (%)		0.25		0.21		0.26		0.27
	Ca _{0.7} La ₀	$_{0.3}F_{2.3}$ -1200	Ca _{0.6} La	$L_{0.4}F_{2.4}$ -900	Ca _{0.6} La ₀	$_{0.4}F_{2.4}$ -1200	Ca _{0.9} Pr	$_{0.1}F_{2.1}$ -900
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	$(kJ mol^{-1})$	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	$(kJ mol^{-1})$
1	5.466	132.48	5.703	133.41	5.978	132.72	5.703	130.60
2	5.356	132.73	5.933	132.23	5.685	133.10	6.866	130.73
3	5.409	132.39	5.819	133.94	4.972	131.83	6.276	131.39
4	6.073	132.06	5.609	134.03	5.219	131.54	5.244	130.72
5	5.563	132.05	6.040	133.99	5.407	132.50	5.372	131.12
6	6.265	131.64	5.769	133.92	5.274	131.63	5.630	131.71
7	4.902	132.27	5.733	133.61	5.097	132.30	4.793	130.46
8	6.340	131.07	5.303	133.56	5.127	132.41	7.397	131.69
Avg.		132.09		133.59		132.25		131.05
2S.D.		0.37		0.42		0.39		0.35
Error (%)		0.28		0.32		0.29		0.27
_	$Ca_{0.9}Pr_0$	$1.1F_{2.1}$ -1200	Ca _{0.8} Pr	$r_{0.2}F_{2.2}$ -900	Ca _{0.8} Pr ₀	$_{2}F_{2.2}$ -1200	Ca _{0.7} Pr	0.3F _{2.3} -900
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	$(kJ mol^{-1})$
1	5.841	132.35	6.385	130.95	5.475	133.72	6.903	128.55
2	5.171	133.83	5.884	130.62	5.149	132.64	5.978	127.76
3	5.471	133.49	6.653	130.92	5.120	133.85	5.767	128.39
4	5.950	133.69	7.132	130.71	5.818	134.26	4.557	127.96
5	5.602	132.95	5.176	131.16	6.061	133.28	6.071	128.44
6	5.260	134.27	4.804	131.13	5.914	133.49	6.033	128.92
7	6.009	134.41	6.026	131.63	5.085	133.33	6.322	128.59
8	5.614	134.46	6.576	130.11	5.153	133.53	6.404	128.65
9							6.617	129.27
Avg.		133.68		130.90		133.51		128.50
2S.D.		0.52		0.32		0.34		0.30
Error (%)		0.39		0.24		0.25		0.24

Table B.11 Drop solution enthalpies (ΔH_{ds}) of $Ca_{1-x}RE_xF_{2+x}$ in $3Na_2O \cdot 4MoO_3$ at 800 °C.

	Ca _{0.7} Pr _{0.}	₃ F _{2.3} -1200	Ca _{0.6} Pr	$_{0.4}F_{2.4}-900$	$Ca_{0.6}Pr_{0.6}$	₄ F _{2.4} -1200	Ca _{0.9} N	$d_{0.1}F_{2.1}$ -900
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)
1	6.125	130.79	6.117	132.81	5.694	133.91	9.524	130.03
2	6.351	131.31	5.715	133.24	6.051	132.59	6.996	130.54
3	5.797	130.17	5.595	133.72	6.088	133.51	7.347	131.03
4	5.874	131.45	5.801	133.22	6.210	132.23	5.849	130.92
5	5.054	131.20	6.706	132.38	5.567	133.01	5.187	130.92
6	6.741	130.91	5.762	132.98	4.948	132.36	7.013	131.96
7	5.574	130.56	7.857	132.46	6.707	132.90	5.675	129.68
8	5.888	130.62	7.376	134.15	6.064	133.94	6.871	129.64
Avg.		130.88		133.12		133.06		130.59
2S.D.		0.30		0.43		0.47		0.56
Error (%)		0.23		0.32		0.36		0.43
	Ca _{0.9} Nd ₀	.1F _{2.1} -1200	Ca _{0.8} Nc	$l_{0.2}F_{2.2}$ -900	Ca _{0.8} Nd ₀	_{0.2} F _{2.2} -1200	Ca _{0.7} N	$d_{0.3}F_{2.3}-900$
No.	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}	Mass	ΔH_{ds}
	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)	(mg)	(kJ mol ⁻¹)
1	5.521	133.45	8.739	129.35	6.124	133.29	7.947	129.96
2	5.459	134.26	5.887	128.46	5.796	133.46	6.613	130.47
3	5.254	133.87	7.840	128.08	5.849	133.44	6.380	129.43
4	6.084	133.26	6.044	129.57	5.651	133.02	6.283	129.07
5	5.694	133.63	6.049	129.91	5.399	133.40	6.329	129.54
6	5.630	134.29	4.700	129.36	5.874	134.16	5.804	128.54
7	5.072	134.17	4.996	129.46	5.858	133.76	5.915	129.22
8	5.465	133.95	6.148	129.41	6.015	133.92	5.707	129.69
Avg.		133.86		129.20		133.55		129.49
2S.D.		0.27		0.43		0.26		0.41
Error (%)		0.20		0.33		0.19		0.32
	C	Ca _{0.7} Nd _{0.3} F _{2.3} -12	200	Ca _{0.6} Nd	_{0.4} F _{2.4} -900		Ca _{0.6} Nd _{0.4} F	_{2.4} -1200
No.	Ma	ass	ΔH_{ds}	Mass	ΔH_d	ls N	lass	ΔH_{ds}
	(m	ng) (kJ	mol^{-1}	(mg)	(kJ mo	ol^{-1}) (1	ng)	(kJ mol ⁻¹)
1	5.5	532 1	33.17	4.782	129.8	35 5.	546	132.06
2	5.7	36 1	34.34	7.420	130.7	75 5.	898	131.70
3	6.0)19 1	33.92	5.169	129.0)6 5.	404	131.85
4	5.7	755 1	33.68	5.703	129.4	48 5.	604	132.11
5	5.3	338 1	32.97	5.706	131.3	39 5.	911	130.13
6	5.9	002 1	33.88	6.491	130.0)4 6.	401	132.09
7	5.6	573 1	34.46	6.491	130.3	35 5.	284	130.85
8	5.0	002 1	33.82	6.148	129.5	53 5.	635	131.25
Avg.		1	33.78		130.0)6		131.50
2S.D.			0.36		0.53	3		0.50
Error (%)			0.27		0.41	1		0.38

C. Lattice Energy Data

RECl ₃			REF ₃		REOCI		REOF	
DE	U	DE	U	PE	U	PE	U	
KĽ	(kJ mol ⁻¹)	KĽ	(kJ mol ⁻¹)	KĽ	(kJ mol ⁻¹)	KĽ	(kJ mol ⁻¹)	
La	-6213.6 ± 5.9	La	-4874.8 ± 7.7	La	-5642.5 ± 6.0	La	-5803.9 ± 6.2	
Ce	-6276.0 ± 5.9	Ce	-4933.9 ± 7.2	Nd	-5754.5 ± 5.5	Nd	-5924.7 ± 5.7	
Pr	-6316.9 ± 6.0	Pr	-4949.2 ± 7.7	Gd	-5876.5 ± 5.6	Gd	-6061.1 ± 5.8	
Nd	-6351.4 ± 5.6	Nd	-4986.0 ± 6.8	Y	-5945.3 ± 7.4	Y	-6136.5 ± 7.4	
Sm	-6416.2 ± 5.7	Sm	-5037.0 ± 11.4	Но	-5950.0 ± 7.6	Но	-6151.6 ± 7.9	
Eu	-6472.8 ± 6.6	Eu	-5085.9 ± 11.6	Er	-5977.9 ± 6.3	Yb	-6221.7 ± 6.4	
Gd	-6495.1 ± 5.7	Gd	-5123.8 ± 7.1	Tm	-5997.1 ± 5.7			
Tb	-6543.8 ± 6.2	Tb	-5144.3 ± 7.4	Yb	-6026.0 ± 5.6			
Dy	-6543.7 ± 6.3	Dy	-5156.8 ± 8.6	Lu	-6030.3 ± 6.5			
Ý	-6593.0 ± 7.5	Ý	-5170.2 ± 7.8					
Но	-6599.5 ± 8.2	Но	-5197.2 ± 9.5					
Er	-6628.5 ± 6.7	Er	-5226.2 ± 8.6					
Tm	-6650.5 ± 5.9	Tm	-5225.5 ± 11.3					
Yb	-6682.0 ± 5.9	Yb	-5256.8 ± 11.2					
Lu	-6690.8 ± 7.0	Lu	-5278.3 ± 7.7					
	NaREF ₄		REPO ₄		REO _{1.5}		Ba _{0.5} REO ₂	
DE	U	DE	U	DE	U	DE	U	
KE	$(kJ mol^{-1})$	KE	$(kJ mol^{-1})$	KE	$(kJ mol^{-1})$	KE	(kJ mol ⁻¹)	
La	-5799.5 ± 7.8	La	-6205.7 ± 7.3	La	-6213.6 ± 5.9	La	-7801.6 ± 8.2	
Ce	-5862.2 ± 7.3	Ce	-6233.4 ± 11.1	Ce	-6276.0 ± 5.9	Pr	-7910.4 ± 8.3	
Pr	-5881.6 ± 7.8	Pr	-6288.9 ± 8.7	Pr	-6316.9 ± 6.0	Nd	-7947.0 ± 6.7	
Nd	-5922.4 ± 7.1	Nd	-6306.1 ± 7.5	Nd	-6351.4 ± 5.6	Sm	-8015.3 ± 6.9	
Gd	-6070.3 ± 7.3	Sm	-6363.9 ± 7.7	Sm	-6416.2 ± 5.7	Eu	-8073.5 ± 8.7	
Y	-6117.1 ± 7.9	Eu	-6405.6 ± 7.7	Eu	-6472.8 ± 6.6	Gd	-8097.2 ± 6.7	
Но	-6145.3 ± 9.6	Gd	-6434.8 ± 9.1	Gd	-6495.1 ± 5.7	Er	-8237.0 ± 8.8	
Yb	-6206.8 ± 11.3	Tb	-6473.3 ± 7.2	Tb	-6543.8 ± 6.2			
		Dy	-6473.4 ± 6.5	Dy	-6543.7 ± 6.3			
		Ý	-6507.8 ± 7.4	Ý	-6593.0 ± 7.5			
		Ho	-6522.9 ± 7.9	Ho	-6599.5 ± 8.2			
		Er	-6548.8 ± 6.3	Er	-6628.5 ± 6.7			
		Tm	-6564.0 ± 7.1	Tm	-6650.5 ± 5.9			
		Yb	-6597.6 ± 7.2	Yb	-6682.0 ± 5.9			
		Lu	-6601.2 ± 7.3	Lu	-6690.8 ± 7.0			
REOOH		$K_3RE(PO_4)_2$]	RETa _{1/3} O _{7/3}		RENb _{1/3} O _{7/3}	
DE	U	DE	U	DE	U	DE	U	
KE	(kJ mol ⁻¹)	KE	(kJ mol ⁻¹)	KE	(kJ mol ⁻¹)	KE	(kJ mol ⁻¹)	
La	-8402.5 ± 6.0	Ce	-10110.9 ± 10.7	La	-11858.5 ± 123.2	La	-11941.1 ± 10.1	
Eu	-8658.2 ± 7.1	Nd	-10161.7 ± 8.9	Nd	-11988.1 ± 123.1	Nd	-12076.8 ± 9.9	
Gd	-8675.5 ± 6.6	Gd	-10303.0 ± 11.5	Sm	-12050.8 ± 123.1	Eu	-12194.5 ± 10.5	
Tb	-8721.3 ± 7.0	Dy	-10339.1 ± 9.9	Eu	-12104.9 ± 123.2	Gd	-12212.8 ± 9.9	
Dy	-8720.8 ± 6.7	Ý	-10363.6 ± 10.4	Gd	-12120.4 ± 123.1	Tb	-12257.2 ± 10.2	
Ho	-8779.7 ± 8.8	Но	-10390.0 ± 10.3	Tb	-12168.8 ± 123.2	Y	-12295.1 ± 11.1	
Er	-8806.1 ± 7.3	Er	-10412.7 ± 9.6	Dy	-12167.2 ± 123.2	Но	-12303.6 ± 11.5	
Tm	-8825.2 ± 6.5	Lu	-10443.1 ± 9.9	Ho	-12218.2 ± 123.3	Er	-12330.5 ± 10.6	
Yb	-8852.3 ± 6.3			Er	-12245.9 ± 123.2	Yb	-12377.7 ± 10.0	
Lu	-8865.5 ± 7.4			Tm	-12266.1 ± 123.1			
				Yb	-12294.9 ± 123.1			

Table C.1 Lattice energies (U) of rare earth compounds calculated from Born–Haber cycles.

RETi0.5O2.5		LaREO ₃		REAlO ₃		RECoO ₃	
RE	U (kJ mol ⁻¹)	RE	U (kJ mol ⁻¹)	RE	U (kJ mol ⁻¹)	RE	U (kJ mol ⁻¹)
La	-12326.5 ± 17.9	Er	-12821.5 ± 12.2	La	-14011.7 ± 7.7	La	-14059.3 ± 8.7
Nd	-12451.2 ± 17.6	Tm	-12852.1 ± 10.8	Nd	-14127.6 ± 7.8	Nd	-14183.6 ± 8.4
Gd	-12581.4 ± 17.6	Yb	-12875.0 ± 10.0	Sm	-14188.7 ± 7.9	Sm	-14241.5 ± 8.6
		Lu	-12908.0 ± 10.1	Eu	-14238.2 ± 8.2	Gd	-14316.8 ± 8.5
				Gd	-14262.3 ± 7.7		
				Dy	-14300.0 ± 7.7		
				Y	-14351.6 ± 8.8		
RESnO _{3.5}			RETiO _{3.5}		REVO ₄		
RE	U (kJ mol ⁻¹)	RE	U (kJ mol ⁻¹)	RE	U (kJ mol ⁻¹)		
La	-18062.7 ± 7.8	Sm	-18582.9 ± 17.7	Ce	-25843.6 ± 10.4		
Nd	-18178.0 ± 7.5	Eu	-18638.7 ± 18.3	Pr	-25808.0 ± 10.2		
Sm	-18234.5 ± 7.5	Gd	-18670.4 ± 17.7	Nd	-25847.2 ± 10.0		
Eu	-18286.4 ± 8.2	Tb	-18710.8 ± 18.1	Sm	-25899.4 ± 10.0		
Dy	-18348.5 ± 7.9	Dy	-18710.6 ± 17.9	Eu	-25946.2 ± 10.2		
Yb	-18479.0 ± 7.9	Y	-18737.7 ± 18.2	Gd	-25975.2 ± 9.9		
		Но	-18756.0 ± 18.5	Tb	-26015.6 ± 10.0		
		Er	-18778.7 ± 17.8	Dy	-25985.3 ± 10.2		
		Tm	-18831.5 ± 17.6	Y	-26058.3 ± 10.9		
		Yb	-18834.1 ± 17.6	Ho	-26074.9 ± 10.9		
		Lu	-18835.8 ± 18.2	Er	-26068.4 ± 10.5		
				Tm	-26109.2 ± 9.9		
				Lu	-26144.7 ± 10.3		