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Journal

Greenhouse Gases Science and Technology, 7(3)

ISSN 2152-3878

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Publication Date

2017-06-01

DOI

10.1002/ghg.1664

Peer reviewed

¹Modeling of CO₂ sequestration in coal seams: role of CO₂-²induced elastic properties variation of coal on injectivity, ³storage efficiency and caprock deformation

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12	This is the version submitted for publication in
13	
14	Greenhouse Gas Sciences & Technology
15	
16	The final version is published as:
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18Ma T., Rutqvist, J.	., Liu, W., Zhu L., Kim, K. Modeling of CO2 sequestration in coal seams: role of
19CO2-induced coal	softening on injectivity, storage efficiency and caprock deformation. Greenhouse
20Gas Sciences & Te	echnology., 7, 562-578 (2017). DOI: 10.1002/ghg.
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35Abstract

 $_{36}$ An effective and safe operation for sequestration of CO₂ in coal seams requires a clear understanding 37of injection-induced coupled hydromechanical processes such as the evolution of pore pressure and 38permeability as well as induced caprock deformation. In this study, CO2 injection into coal seams 39was studied using a coupled flow-deformation model with a new stress-dependent porosity and 40permeability model that considers CO2-induced elastic property variation. . Based on triaxial 41compression tests of coal samples extracted from the site of the first enhanced coalbed methane field 42tests in China, a substantial (one-order-of-magnitude) softening of Young's modulus and increase of 43Poisson's ratio with adsorbed CO₂ content was observed. Such coal softening was considered in the 44numerical simulation through an exponential relation between elastic properties (Young's modulus 45and Poisson's ratio) and CO₂ pressure, considering that adsorbed CO₂ content is proportional to the 46CO₂ pressure. The results of the numerical simulation show that the combination of softening of the 47coal and enhancement of Poisson's ratio strongly affects the CO₂ sequestration performance, by 48decreases of injectivity and stored volume (cumulative injection) during first ten days of injection, 49and thereafter a softening mediated rebound in permeability tends to increase injectivity and storage 50 with time. A sensitivity study showed that hydromechanical characteristics including large softening 51coefficient, high initial permeability and porosity, large initial Young's modulus and Poisson ratio 52and high injection pressure all contribute synergistically to increase CO₂ injectivity and adsorption in 53coal seams, but also result in larger caprock deformations. Overall, the study demonstrates the 54importance of considering the CO₂-induced variations in elastic coal properties when analyzing the 55performance and environmental impact of a CO₂-sequestration operation in uminable coal seams.

56*Keywords*: CO₂ sequestration; Coal seams; Elastic modulus softening; Poisson's ratio rising; Caprock 57deformations;

58

711. Introduction

72CO₂ emitted during industrial burning of fossil fuels intensify the greenhouse effect that poses a 73serious long-term threat to the human living environment. Carbon capture and storage (CCS) is 74recognized as a promising approach to reduce CO₂ emission to the atmosphere and avoid further 75pollution of the natural environment (Rubin, 2005). CCS refers to a type of technology that captures 76CO₂ from the combustion of fossil fuels during industrial processes and store (or sequester) it deep 77underground. In geologic formations, CO₂ can be stored in oil and gas reservoirs, saline aquifers and 78coal seams (Bachu, 2008; Rutqvist and Tsang, 2002; Van Bergen et al., 2004; Haszeldine, 2009; 79Ferronato et al., 2010; Gou et al., 2014). Among the geological sequestration options, storage of CO₂ 80in deep and unminable coal seams havs gained industrial attention because of its value added 81associated with Enhanced CoalBed Methane (ECBM) production (White et al., 2005).

83The storage of CO_2 in coal seams is a promising technology and a rational choice. In particular, the 84parts of coal seams that are not suitable for coal extraction offer a tremendous potential for 85sequestering CO_2 (Gale, 2004). The trapping mechanism for the storage of CO_2 in coal seams is 86different from those in saline aquifers and hydrocarbon reservoirs. Coal is a naturally fractured dual-87porosity media consisting of cleat and matrix systems (Warren and Root, 1963; Gray, 1987). 88Fractures and pores in cleat systems provide pathways for CO_2 seepage, while the micropores and 89grains in the matrix system act as the principal storage space where large quantities of CO_2 can be 90adsorbed. The CO_2 should stay adsorbed in the unminable coal as long as the reservoir pressure is 91above the desorption pressure (Shukla et al., 2010). Injection and storage of CO_2 in coal seams can 92also efficiently improve the production rate of coalbed methane (CO_2 -ECBM) as have been observed 93in the field (e.g., Zakkour and Haines, 2007). Another important factor to consider related to storage 94of CO_2 in coal seams is that the adsorbed CO_2 can act as a type of plasticizer, which can alter the 95structure of a coal seam, which seems to improve the porosity and thereby increase the CO_2 96injectivity and storage capacity (Goodman et al., 2006; Shukla et al., 2010).

98The plasticizing effect of adsorbed CO₂ can be expected to weaken the coal and thus result in a 99reversible decrease of elastic modulus and strength (<u>Ates and Barron, 1988</u>; <u>Viete and Ranjith, 2006</u>; 100<u>Masoudian et al., 2014</u>). For example, uniaxial compression testing by Viete and Ranjth (2006) 101showed that the elastic modulus could decrease by approximately 26%. Based on results from recent 102triaxial compression experiments, Masoudian et al. (2014) proposed a Langmuir-type relationship 103between the reduction in elastic modulus of bituminous black coal and adsorbed CO₂. However, in 104the study of Viete and Ranjith (2006), no obvious reduction in elastic modulus was found in 105experiments at high confining stress. This lack of weakening at high confining stress could be 106explained by decreased CO₂ adsorption at high confining stress (<u>Hol et al., 2011</u>).

108With CO_2 injection into coal seams, the free and adsorbed CO_2 could disturb the balance in the 109reservoir and induce changes in pore pressure and stress and cause heterogeneous swelling (<u>Reucroft</u> 110<u>and Patel, 1986</u>), which in turn, could significantly affect the permeability distribution within the 111coal seam. During CO_2 injection into a coal seam, the permeability is mainly controlled by the pore 112pressure and adsorption-induced swelling and their impact on the cleat system. An increase in pore 113pressure leads to a decrease in effective stress and thus enhances coal permeability. In contrast, the 114swelling of the coal matrix induced by the adsorption of CO₂ decreases the permeability (<u>Siriwardane</u> 115<u>et al., 2009</u>; <u>Liu and Rutqvist, 2010</u>).

116

117A number of porosity and permeability models have been proposed to represent the effects of pore 118pressure and CO₂-adsorption-induced swelling on the evolution of permeability/porosity. The S&H 119model (<u>Seidle and Huitt, 1995</u>) assumes that permeability changes are only caused by coal matrix 120swelling. The P&M model (<u>Palmer and Mansoori, 1998</u>) includes a theoretical equation for porosity 121as a function of pore pressure, incorporating the effects of elastic properties and sorption-induced

122 strain for low-porosity (less than 1) coal seams under uniaxial stress conditions. Exponential

123forms are frequently used to formulate changes in porosity and permeability as a function of fluid 124pressure. Two well-known exponential permeability models, the S&D (Shi and Durucan, 2004) 125model and C&B (Cui and Bustin, 2005) model, were developed for conditions of uniaxial strain and 126assuming that the horizontal stress and mean normal stress affect the permeability and porosity, 127respectively. In both of these models, the pore modulus is simplified to be constant, though pore 128modulus in coal actually varies with porosity and stress (Detournay and Cheng, 1993). Another 129exponential permeability model by Liu and Rutqvist (2010) considers fracture–matrix interaction 130during coal-deformation processes based on the concept of internal swelling stress, which can 131explain experimental data showing permeability decrease with CO_2 adsorption under constant 132confining stress.

133

134In this paper, a coupled flow-deformation model that employs a new stress-dependent porosity and 135permeability model and considers CO₂-induced coal softening and Poisson's ratio variation are 136applied to study CO₂ injection into coal seams. Though experimental evidence of substantial 137softening of coal and variation of Poisson's ratio with CO₂ content, such elatic property variations 138have generally not been considered in previous analyses of CO₂ sequestration operations in 139unminable coal. The objective of this study is to investigate the effects of such CO₂-induced coal 140softening and Poisson's ratio variation on the performance of CO₂ sequestration into coal seams. In 141this paper, we first provide the theoretical background and derive governing equations related to 142coupled fluid flow and mechanical deformations, including a new model for permeability evolution 143that considers coal swelling and CO₂-induced coal softening and Poisson's ratio variation. The 144governing equations are implemented and solved with the multi-physics software COMSOL, which 145is then applied for the study of coupled fluid flow and deformations during CO₂ injection into coal 146seams. The simulation results are presented to demonstrate the effects of elastic modulus softening 147and Poisson's ratio variation on permeability, injectivity, storage efficiency and deformations. In 148addition, the implications of the elastic property variations, hydraulic properties (porosity and 149permeability) and elastic properties (Young's modulus and Poisson ratio) of coal seams and injection 150pressure are studied in a sensitivity analysis. Overall, the study demonstrates the importance of 151considering the CO₂-induce softening when analyzing the performance and environmental impact of 152CO₂-sequestration in uminable coal seams.

1542. Governing and Constitutive Equations

1552.1. Coal seam deformation

156On the basis of the constitutive relation of poroelasticity, stress equilibrium, effective stress law, and 157considering CO_2 -adsorption-induced volumetric strain (<u>Cui and Bustin, 2005</u>), the governing 158equation for deforming coal seams can be expressed as follows (<u>Rutqvist et al., 2001</u>):

$$\sigma = \sigma - \alpha I p = D : [\varepsilon - \varepsilon_s \delta] - \alpha I p(1)$$
⁽¹⁾

¹⁶⁰where α is Biot's coefficient, σ and σ' are total and effective stress tensors, p is pore ¹⁶¹pressure, D is the tangential stiffness matrix and ε_s is the sorption-induced volumetric strain ¹⁶²calculated by the Langmuir-type equation as:

163 $\varepsilon_s = \varepsilon_L \frac{p}{p+p_L}(2)$ where ε_L and p_L represent the Langmuir volumetric strain and Langmuir 164pressure constants, respectively.

1652.2. Gas flow

166The CO₂ mass balance equation for coalbed methane includes adsorption, diffusion and seepage and 167is defined as:

168

159

$$\frac{\partial m}{\partial t} + \nabla \cdot \left(\rho_g \vec{v}_g \right) = Q_s(4)$$

¹⁶⁹where ρ_g is the gas density, \vec{v}_g is the Darcy velocity vector, t is time, Q_s is the gas ¹⁷⁰source, and m is the gas content, which includes the free and adsorbed CO₂ and is defined as ¹⁷¹(Zhang et al., 2008):

 $172 \quad m = \rho_g \phi + \rho_{ga} \rho_c \frac{V_L p}{p + p_L} (5)$

¹⁷³where ϕ is the porosity of the cleat system, V_L is the Langmuir volume constant, ρ_c is coal ¹⁷⁴density and ρ_{ga} is CO₂ density under standard conditions. ¹⁷⁵According to the ideal gas law, gas density is given by:

176
$$\rho_{ga} = \frac{p}{p_a} \rho_g(6)$$

¹⁷⁷where p_a is the standard atmospheric pressure. In addition, gas-flow through the cleats according 178to Darcy's law without the gravity effect is expressed as:

179
$$\vec{v_g} = \frac{-k}{\mu} \nabla p(7)$$

¹⁸⁰where k is the permeability of the coal cleat system, and μ is the gas viscosity.

181Substituting Eqs. (5), (6) and (7) into Eq. (4) gives the following governing equation for gas flow in 182the cleat system:

183
$$\left[\phi + \frac{\rho_c p_a V_L p_L}{\left(p + p_L\right)^2}\right] \frac{\partial p}{\partial t} + p \frac{\partial \phi}{\partial t} + \nabla \cdot \left(\frac{-k}{\mu} p \nabla p\right) = Q_s(8)$$

184

185From Eq. (8), the partial derivative of ϕ with respect to time is expressed as

186
$$\frac{\partial \phi}{\partial t} = S\left(\frac{-1}{K}\frac{\partial \sigma'}{\partial t} + \frac{\alpha - 1}{K}\frac{\partial p}{\partial t}\right)(14)$$

187 where $S = (\phi_0 - \alpha) \exp\left\{\frac{-1}{K} \left[(\sigma' - \sigma'_0) + (1 - \alpha) (p - p_0) \right] \right\}$

188

189Substituting Eq. (14) into Eq. (8), the governing equation yields

190
$$\left\{\phi + \frac{\rho_c p_a V_L p_L}{\left(p + p_L\right)^2} + \frac{pS(\alpha - 1)}{K}\right\} \frac{\partial p}{\partial t} + \nabla \cdot \left(\frac{-k}{\mu} p \nabla p\right) = Q_s + \frac{pS}{K} \frac{\partial \sigma'}{\partial t} (15)$$

191Eqs. (15) and (1) are the governing equations for gas flow and mechanics, respectively, that will be 192solved considering various couplings, including those related to elastic property variations with CO_2 193content and permeability variation with effective stress and swelling. These processes will be 194described in detail in the next two subsections.

195 196

1972.5 Elastic property variation with CO₂ content

198In this paper, the results of triaxial compression tests on coal specimens are used to derive a 199relationships for howelastic modulus and Poisson's ratio changes with CO_2 with adsorbed CO_2 200content. Because adorbed CO_2 is a function of CO_2 pressure, we directly relate elastic properties to 201 CO_2 overpressure, which is the gas pressure applied by injection minus the initial pressure in the coal 202specimens. The initial pressure within the coal specimens was equal to atmospheric pressure, which 203correspond to such a small CO_2 content that it has no significant influence on the elastic properties. 204The dimension, test conditions and elastic modulus of the coal specimens are listed in Table 1. 205Specimens with a diameter of about 50 mm and a height of about 102 mm were prepared from drill 206cores obtained from a mine in the Qinshui Basin, which is the site the first CO_2 enhanced coalbed 207methane (CO_2 -ECBM) recovery single-well micro-pilot tests in China (Wong et al., 2010; Li and 208Fang, 2014). The CO_2 -saturated specimens were prepared by permeating CO_2 at different pressure 209for 24 hours to ensure the desired saturation level. The triaxial tests were carried out with a loading 210rate of 1 MPa/min until the confining pressure reached 5.0 MPa and then the specimens were loaded 211axially to failure under a displacement rate of 0.005 mm/s.

214Table 1										
215Dimension, test conditions, elastic modulus and Poisson's ratio of coal specimens										
	NO.	diameter (mm)	Height	Confining	Overpressure	Elastic Modulus	Poisson's			
			(mm)	Pressure (MPa)	(MPa)	(GPa)	ratio			
	1	49.62	102.56	5.0	4.52	1.188	0.372			
	2	49.74	101.78	5.0	3.56	1.8	0.365			
	3	49.72	102.66	5.0	2.58	2.469	0.315			
	4	49.62	101.20	5.0	0	4.018	0.286			

212 213

216

217The Young's modulus and Poisson's ratio versus overpressure for the experimental results are plotted 218in Fig. 1 (red points). It can be clearly observed that the elastic modulus decreases and Poisson's ratio 219increases with the increase in overpressure. The experimental data of Young's modulus is fitted to an 220exponential relation written as

 $E = E_{max} \exp\left(-a \times \Delta p\right)(9)$ 221



Fig. 1. Exponential relationship between Young's modulus and Poisson's ratio, and overpressure 223 224The Poisson's ratio is related to overpressure according to

υ i т 225 $i0-v_i$ i $v = v_m + i$

 E_{max} is the maximum/initial elastic modulus with no significant Δp 226_{where} is the over pressure. v_0 ²²⁷amount of CO₂ adsorbed in the coal, i.e. at low or atmospheric pressure. is Poisson's ratio at ²²⁸zero overpressure and v_m is the limiting value of 0.5. The exponents *a* and *b* in Eqs. (9) and (10), ²²⁹are coefficients determining the rate of variability with increasing CO₂ overpressure. A larger *a* ²³⁰and *b* would result in more decrease of *E* and increase of *v* with overpressure. In this case, ²³¹*a* and *b* are estimated to 0.2291 and 0.1054, respectively, by matching the exponential model ²³²coexperimental data (Fig.1) using a least squares method with reasonable coefficients of ²³³determination ($R^2 = 0.9737$ and $R^2 = 0.8716$).

2342.3 Evolution of porosity and permeability

235An increase of pore pressure during CO₂ injection will expand the pore volume resulting in increased 236porosity and permeability. While considering gas migration through a coal seam with desorption or 237adsorption, the changes in gas pressure (and gas concentration) induces coal swelling or shrinkage 238that in turn changes coal porosity and permeability. In this study, a new model relating porosity to 239mean effective stress is built based on the C&B model (**Appendix A**):

240
$$\phi = \alpha + (\phi_0 - \alpha) \exp\left\{\frac{-1}{K} \left[(\sigma' - \sigma'_0) + (1 - \alpha)(p - p_0) \right] \right\} (11)$$

241Without consideration of the Klinkenberg effect, a cubic law is used to describe the relationship 242between the permeability and porosity of the porous media, which is shown as follows

243
$$\frac{k}{k_0} = \left(\frac{\phi}{\phi_0}\right)^3 = \left\{\frac{\alpha}{\phi_0} + \frac{(\phi_0 - \alpha)}{\phi_0} \exp\left\{\frac{-1}{K} \left[(\sigma' - \sigma'_0) + (1 - \alpha)(p - p_0) \right] \right\} \right\}^3 (12)$$

244 where ϕ_0 and k_0 represent the initial porosity at pressure p_0 and the initial effective stress.



245

246Fig. 2. Influence of elastic modulus on the proposed permeability model, C&B and P&M models. Poisson's ratio of 247 0.35, an initial reference permeability of 1 \times 10⁻¹⁴ m², an initial reference porosity of 0.8%, an injection pressure

of 6 MPa and an initial coal-seam pressure of 0.5 MPa are assumed for all three models. 248 249Assuming that the coal-seams are under conditions of uniaxial strain, constant coal-seam loading and $_{\rm 250}~^{\alpha=1}$, our model, C&B model and P&M model are expressed as in Eqs. (A.18), (A.19) and 251(A.20), respectively The permeability ratio versus pressure for the three models are plotted in Fig. 2. 252The red line is the model proposed in this paper, the green and the blue lines represent the C&B and 253P&M models, respectively. The solid lines are the evolution of the permeability ratio with a varying E254elastic modulus and Poisson's ratio U described in Eqs. (9) and (10), wheareas the square 255symbols represent permeability evolution when assuming constant E and v. The Langmuir-type 256 relationship between pore pressure p and adsorption induced strain ε_s increases strongly at 257early time, while the change of ε_s is more flat at a higher injection pressure at later time. Thus, a 258clear decline in permeability is observed in all three models for both cases from its initial value with 259increasing pressure as a result of strong swelling of coal matrix. Then, it has no obviously rebound 260 with a constant E and v (E=4.018 GPa, v=0.286 GPa), but enhances up to a 1.3 times 261(solid lines) with the combination of a varying E and v, as a result of reduced adsorption effect 262and dominance of pore pressure effect. The pressure where permeability starts to rebound is called 263as the rebound pressure (Shi and Durucan, 2004), which is given as (Cui and Bustin, 2005) $_{264} \quad p_{rb} = \sqrt{\frac{E \,\varepsilon_s V_L p_L}{3 \nu}} - p_L(13)$

265From the equation, an increase of Poisson's ratio and a decrease of Young's modulus both reduce the 266rebound pressure that advances the permeability rebound. In two cases, permeability in C&B model 267predicts an obvious larger value than P&M and our model without consideration of the changes in 268the pore modulus. The value of permeability in our model is similar to the P&M model. This is

269because the P&M model can be deduced by Taylor expansion for the exponential function in our 270model.

271

2723. Numerical Implementation

273The governing Equations and constitutive relations described above are implemented within 274COMSOL Multiphysics, which is an efficient visual platform for simulating and analyzing coupled 275phenomena with finite elements method (<u>http://www.comsol.com/</u>). Two pre-arranged modules 276named Geomechanics and Fluid Flow are selected to solve the partial differential equations (PDEs). 277The schematic of solving coupled CO₂ flow and coal seam deformation in COMSOL, including 278governing equations and coupling relationsare illustrated in Fig. 3.





Fig. 3. Schematic of modeling coupled CO₂ flow and coal seam deformation in COMSOL

281First, the model geometry is built in the COMSOL graphic window. Thereafter, various material 282properties are assigned, including density and viscosity of CO_2 and permeability, porosity, density, 283elastic modulus and passion's ratio of the coal seam and surrounding rock The boundary and initial 284conditions are also set in the two modules. For CO_2 flow, pressure and no flow boundary conditions 285are defined:

 $p = p_0$ on $\partial \Omega$; $-n \cdot \rho u = 0$ on $\partial \Omega$ (16)

²⁸⁷Here p_0 is the specified CO₂ pressure on the boundary $\partial \Omega$, n is the vector normal to the

²⁸⁸boundary, ρ is gas density and ^{*u*} is the velocity vector. The initial condition for flow is:

$$p(0) = p \quad \text{in} \quad \Omega \quad (17)$$

290For geomechanics module, displacement and stress conditions are specified on the boundary as

291
$$u = u_0$$
 on $\partial \Omega$; $s \cdot n = F_A$ on $\partial \Omega$ (18)

²⁹²where u_0 and F_A are the prescribed displacement and stress on the boundary $\partial \Omega$ and S293is stress symbol in COMSOL. The initial conditions for displacement and *in-situ* stress in the domain 294are described as

$$u(0) = 0 \in i \quad \Omega \quad ; \quad s(0) = s \in i \quad \Omega \quad (19)$$

296Finally, in the simulation conducted in this paper a default MUMPS solver was employed to solve all 297the equations in a fully coupled (monolithic) mode. Note that in this modeling we selected a 298relatively small absolute and relative tolerance (compared to default settings) for a stringent and 299accurate solution. It makes the model run slightly slower, but it is an efficiency method to stabilize 300convergence and improve the precision of the calculation.

3014. Geometry and material properties

302Fig. 4 illustrates a conceptual model of CO_2 -injection from a horizontal well (on the left) and the 303two-dimensional computational model geometry for the analysis of CO_2 injection into a coal seam. 304The choice of a horizontal well configuration is a pragmatic one, simplifying the model geometry to 305a two-dimensional plane strain model. However, in the field a horizontal well configuration could be 306beneficial by accessing a larger reservoir area and being able to take advantage of known anisotropic 307permeability and thereby help alleviate permeability reduction and injectivity loss in a CO2-ECBM 308and/or CO2 storage project (Durucan and Shi, 2009). The injection formation (coal seam) has a 309thickness of 6.45 m and the model is extends 300 m horizontally, which ensures that the overpressure 310does not reach the right boundary over the time scale of the simulation. The coal seam is bounded by 311a 50-m thick basement and a 43.55-m thick caprock, and half of a horizontal well is modeled at the 312symmetry plane of the left lateral boundary. The permeability of the caprock and basement was 313assumed to be small enough so that the injected CO_2 is completely confined within the coal seam. In 314other words, the gas only flows within the coal seam and no gas leaks into the caprock and basement.



315

316 317

Fig. 4. 3D conceptual model and geometric configuration and 2D computational model domain with initial and boundary conditions

318In the simulations, CO_2 was injected from the simulated wellbore located at the mid elevation of left 319boundary of the coal seam. The injection pressure was linearly increased to 6 MPa in the first two 320days and then kept constant. The initial pore pressure of CO_2 in coal-seam was assumed to be 0.5 321MPa, which assumes that CO_2 injection commences into a coal seam previously pressure depleted by 322primary production and is gas saturated (Kumar et al., 2014). In this model, the top of the caprock is 323located at the depth of 500 and has a vertical boundary loading of 11.3 MPa corresponding to the

³²⁴weight of the overburden for an average overburden rock density of 2300 kg/m^3 . An extensional

³²⁵stress regime ($\sigma_h = 0.7 \sigma_v$) was assumed. Displacement constraints were assigned normal to the ³²⁶left, right and bottom boundaries. First, a stationary study was carried out to ensure equilibrium and ³²⁷correct *in-situ* and effective stress vertical gradients at the start of the coupled simulation of the CO₂ ³²⁸injection. All of the simulation cases were meshed with the dense triangular element discretization ³²⁹shown in Fig. 5 to minimize interpolation errors. The coal and CO₂ properties listed in Table 2 are ³³⁰taken from the results of history matching of a micro-pilot test at Qinshui (Wong et al., 2007). In

³³¹addition, The Biot's coefficient α for the coal seam is assumed to be 0.57 calculated by Eq. (A3)

³³²with coal grains Young's modulus of 8.14 GPa (<u>Zhang et al., 2008</u>), fluid viscosity is 1.6×10^{-5}

333The caprock and basement are assumed impermeable having Young's modulus of 25 and 30 GPa and 334Poisson's ratio of 0.339 and 0.25. That is the rock units above and below the coal seam is 335significantly stiffer than the coal seam.



338 Fig. 5. Finite element mesh in COMSOL (on the right). The figure on the left shows a close-up view of mesh near339the injection boundary.

340

341**Table 2**

342Parameters for the coal seam from history matching of a micro-pilot test at Qinshiu (Wong et a., 2007)

T-(-11)(-1-1()	
1	0.0
I_ 2	4.0.4
P	2 F
	0.25
2	1000
-	
ττ 2	0 00101
	0.00

3445. Simulation results and discussion

345To explore the effects of coal softening on CO_2 sequestration into coal seams, the following two 346numerical simulation cases were defined:

347

343

348Case A: The elastic modulus of coal softens during CO_2 injection as a result of overpressure (and 349 CO_2 concentration), as described by Eq. (13).

350

351Case B: Elastic modulus is assumed to be constant and equal to the initial elastic modulus of 3.5 352GPa.

353

354We consider Case A, including modulus softening as the base case and by comparing the simulation 355results for Case A and Case B we can study the effect of coal softening on the CO2 injection 356performance.

3575.1 Simulation results

358Fig. 6 shows the distributions of overpressure along cross-section A in the coal seam after 1, 20 and 35960 days of injection for four the different cases. The overpressure range of the coal seam with 360increasing pore pressure keeps expanding away from the gas injection well. After 60 days of 361injection, gas pressure has already propagated approximately 180 m for case A and C (purple and 362blue solid lines) and 220 m for case B and D (green and red solid lines) away from the well. The 363result shows that in the injection process the speed at which the gas pressure front propagates into the 364coal seam is different for the four cases. After 1 day of injection, there is no clear difference (dotted Ε ³⁶⁵lines in Fig. 6). Thereafter, the pressure in case B with a constant modulus and variable ³⁶⁶Poisson's ratio $^{\upsilon}$ (green dashed line in Fig. 6) propagates farthest (about 110m). At the later stage υ ³⁶⁷(after 60 days injection), the pressure in cases with varying (green and red solid lines) 368 propagates faster and farther into the coal seam than cases with constant $^{\circ}$ (purple and blue solid Ε (blue and red solid lines) is ³⁶⁹lines). The pressure in the case with a softening elastic modulus 370larger near the wellbore, while smaller away from the wellbore.





Fig. 6. Distributions of overpressure for four the different cases after 1, 20 and 60 days of injection CO₂ 372 373Fig. 7 shows Young's modulus and the Poisson's ratio along cross-section A in the coal seam after 1, 37420 and 60 days of injection for the four different cases. As the overpressure in the coal seam 375increases, Young's modulus decreases and Poisson's ratio increases according to the experimentally Ε ³⁷⁶fitted exponential relationship in Eqs. (9) and (10). In Fig. 7, the reduction of the modulus and υ of can be observed as far as the overpressure propagates, i.e. ³⁷⁷enhancement of Poisson's ratio ³⁷⁸180 and 220 m for (blue and red solid lines in Fig. 7a) and 220 m for $^{\circ}$ E (green and red solid 379 lines in Fig. 7b) from the injection well. The minimum *E* and υ are approximately 1.00 GPa and 3800.415 close to the wellbore.



382Fig. 7. Profiles of Young's modulus (a) and Poisson's ratio (b) along cross section A at the mid-elevation of the coal 383seam after 1, 20 and 60 days.

³⁸⁴The time-evolution of permeability ratio ($\frac{k/k_0}{k_0}$, where $\frac{k_0}{k_0}$ is the initial permeability) and pore 385pressure at two points (A, B) along the horizontal direction is shown in Fig. 8 for the four different 386cases. At early stages, before the overpressure reached points A and B the permeability in all the 387cases (Fig. 8a) increase. This change in permeability ahead of the pressure can be explained by the 388fact that strain and displacement can propagate ahead of the pressure front in a porous elastic media. υ ³⁸⁹The peak permeability is largest in Case B with a varying Poisson's ratio (green lines in Fig. 3908a), whereas the peak permeability increase is much smaller for Case C and D (blue and red lines in ³⁹¹Fig. 8a) with a softening elastic modulus E. This demonstrates that an increasing vpromotes ³⁹²the enhancement of permeability and a soften modulus has an opposite effect. After 3930verpressure reaches points A and B, permeability decreases with increasing overpressure as a results 394of dominant effect of swelling. Thereafter, the permeability undergoes different rebounds with 395 continued injection as a result of reduced coal swelling effects (Masoudian et al., 2013) and the 396dominance of pore pressure effects. The pressure propagates fastest in Case B (green lines in Fig. 8b) 397and slowest in Case A (purple lines in Fig. 8b) that also affect the timing of thepermeability rebound. ³⁹⁸The results in Fig. 8 show that an increase of Poisson's ratio v and a decrease of Young's modulus Ε 399 can be beneficial in promoting rebound of permeability. Indeed, with the combination of and v, Case D displays the largest permeability (rebound) and pore pressure at later E⁴⁰⁰varving 401time (red lines in Fig. 8a and 8b). 402



Fig. 8. (a) Permeability (b) pore pressure in the coal seam versus time at different points within the coal seam.

406Fig. 9 shows a comparison of CO₂ injection rate and cumulative CO₂ injection for the four cases of 407 constant or variable elastic properties The CO₂ injection rate Q_d is defined as

 $u \, dA = 2 * i \int u * 1 \, dl(18)$ $Q_d = 2 * \int i$

⁴⁰⁹where u is the CO₂ fluid velocity through the injection boundary, which is directly extracted from

⁴¹⁰simulation results in COMSOL. The cumulative injection Q_t is calculated by

 $411 \quad Q_t = \int Q_d dt (19)$

⁴¹²In Eq. (18), ^A is the injection area representing the horizontal well surface area, where ^{lis} the

 413 vertical thickness of the injection element ($^{l=0.1}$) and the factor 1 correspond to 1 m of the

414horizontal well. Thus, the injection rate and cumulative injection in Fig. 9 are per meter well, 415whereas the total injection rate and cumulative injection volume would be obtained by multiplying 416with the total length of the horizontal injection rate.

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418In all four cases an initial peak in the CO_2 injection rate occurs in the first few hours of injectiona 419result of a large pressure contrast between injection pressure and initial pore pressure in the coal 420seam (Fig. 9a). At early time, the injection rate and cumulative injection in Case B (green lines in 421Fig. 9a and 9b) are larger than in other cases for its larger enhancement of permeability (green lines 422in Fig. 8a). With continued CO_2 injecting, the injection rate in Case D exceeds others (red line in Fig. 4239a), which tends to decrease the difference of cumulative injection between Case B and D (green and 424red lines in Fig. 9b). Towards the end of the simulation Case D cumulative injection exceeds that of 425Case B for its continued high daily injection (red line in Fig. 9). The higher injection rate at later

 426 times in the case of a softening modulus and an increasing $^{\upsilon}$ are attributed to the stronger

427permeability rebound in Case D (red lines in Fig. 8a) that accelerates gas pressure and CO_2 428propagation into the coal seam. This demonstrates that the CO_2 -induced softening of the elastic 429modulus and rising of Poisson's ratio can enhance CO_2 injectivity and storage capacity for a long-430term CO_2 injection into deep coal seams.



432 Fig. 9. (a) CO₂ injection rate and (b) cumulative CO₂ injection versus time for four different cases. 433The injection-induced increase in pore pressure within the coal seam gives rise to vertical 434displacement in the caprock as shown in Fig. 10. At early stages, the vertical displacements in Case 435B (green solid lines in Fig. 10a) are larger than for the three other cases, but towards the end of the 43660 days injection, the displacements magnitudes are the largest for Case D. The evolution and 437 distribution of vertical displacements in Fig. 10 generally follow the pore pressure evolution in Fig. 4388b and distribution in Fig. 6. This shows that the adsorption induced changed in elastic properties 439affects coal permeability and pressure diffusion that in turn affect the vertical expansion and uplift. 440The uplift can be observed far away (150 and 200 m) from the injection boundary, and the maximum E ⁴⁴¹uplift in the case of softening elastic modulus and increasing Poisson's ratio is 442approximately 120 mm (red solid line in Fig. 10b), about 22 mm larger than that in the case of υ

(purple solid line in Fig. 10b).

E ⁴⁴³constant

and



445Fig. 10. (a) Vertical displacement versus time at points C and D in the caprock (b) Vertical displacement along 446cross-section B in the caprock 6.7 m above the coal seam after 1, 20 and 60 days of injection. 447

4485.2 Sensitivity analysis

449The following subsections (5.2.1-5.24) present a sensitivity analysis to study how the CO₂ injection and b related to CO₂-adsorption-induced changes in а ⁴⁵⁰performance depends on coefficients 451elastic properties, hydraulic properties (porosity and permeability) and initial elastic properties 452(Young's modulus and Poisson's ratio) of coal seams, as well as how the injection pressure affects 453the performance of the CO₂ injection. In particular, we study the injection rate, cumulative injection 454and the evolution of parameters at two control points in the model domain. We present the evolution 455of pore pressure, elastic modulus and permeability at point A, which is located at a distance of 30 m 456away from the injection wellbore and at the mid-elevation of the coal seam. We also present vertical 457displacement at point C, located in the caprock 6.7 m above the coal seam.

458 5.2.1 Effect of coefficients ^a and ^b

b а (0.1 and 0.3) and ⁴⁵⁹Fig. 11 shows the effect of coefficients (0.1 and 0.3) on 460hydromechanical parameters; the time-evolutions of overpressure, elastic modulus, permeability 461ratio, injection rate, cumulative injection and vertical displacement. The elastic properties of different 462coal seams may be more or less sensitivity to CO₂ adsorption, which in our model correspond to and b. The value of a and b⁴⁶³different values ofcoefficients а are may be related to the 464in-situ stress state (uniaxial or triaxial compression), mechanical properties (elastic modulus and 465Poisson's ratio) and components (clay, sand or other mineralogy) of coal (Levine, 1996; Viete and 466Ranjith, 2006; Hol et al., 2011; Masoudian et al., 2014; Mishra and Dlamini, 2012; Masoudian et al., 4672014). The equation for the softening of the elastic modulus as a function of overpressure implies ⁴⁶⁸that a larger value of ^{*a*} induces more elastic modulus softening. The Young's modulus is reduced 469 to 21.3% of its initial value when a=0.3, but only to 68.9% when a=0.1 (dashed lines in Fig. 47011a). 471

and same b=0.1 result in a larger overpressure, 472 At early stages, the coal with a smaller a 473permeability, injection rate and deformation (purple vs blue line in Fig.11). At later stages, more CO₂ 474 is injected into the coal seam for higher values of a (blue solid line in Fig. 11c) and the final ⁴⁷⁵cumulative injection at 60 days are close in the two cases with different а (purple vs blue dashed а ⁴⁷⁶line in Fig. 11c). Among the three cases, the pressure propagates fastest for a coal with larger that results in the highest injection rate, permeability peak and rebound, cumulative 477_{and} *b* 478injection and deformation (red lines in Fig. 11). As noted previously in this paper, an increase of 479Poisson's ratio can promote the enhancement of permeability, whereas a decrease of Young's 480modulus has the opposite effect at the early stages. Compared this conclusion with permeability 481 variations in Fig. 11b, it infers that coefficient a is more influential than coefficient b at early 482time. Later, under the combination of a smaller modulus and larger Poisson's ratio, the permeability 483can rebound earlier (red line in Fig. 11b).



b а ⁴⁸⁶Fig. 11. Effect of coefficient on (a) pore pressure and elastic modulus, (b) permeability, (c) and 487injection rate and cumulative injection, and (d) vertical displacement. An initial reference porosity of 0.8%, 1×10^{-14} ⁴⁸⁸permeability of m², injection pressure of 6 MPa and an initial coal-seam pressure of 0.5 MPa are 489applied in all simulations.

4905.2.2 Effect of hydraulic properties (permeability and porosity)

491Permeability of the cleat system is recognized as one of the most important parameters for the 492injectivity into coal seams (Wei and Zhang, 2010). Varying permeability and related porosity result in 493large changes in overpressure, which then in turn affects elastic modulus, Poisson's ratio, 494permeability changes, injection rate, cumulative injection and vertical displacement (Fig. 12). In a 495coal-seam with a higher permeability and same porosity, the gas overpressure front and CO₂ reaches 496the same distance away from the wellbore in a shorter time. For example, in the case of a relatively $k_0 = 1 \times 10^{-14}$ 497high initial permeability m², the gas pressure front reaches point A after about 2 $5 \times 10^{-15} m^2$

⁴⁹⁸days of injection, while it takes approximately 4 days with a smaller permeability of

499(red vs green solid line in Fig. 12a). In other words, in the case of higher permeability more CO₂ can 500be injected and adsorbed inside a coal seam over the same injection time period. The permeability 501deceases to 90% of its original value for the case with a high porosity ($\phi_0 = 8$) (red and green 502lines in Fig. 12b) and as low as 20% of initial permeability (blue and purple lines in Fig. 10b) for a 503case with a small porosity ($\phi_0 = 0.8$). This also contributes to improve CO₂ daily and cumulative 504injection efficiency (dashed and solid lines in Fig. 12c). In other words, the initial porosity is more 505influential than initial permeability on the change of permeability and CO₂ injection. Higher initial 506porosity and permeability are preferable for the improvement of CO₂ injection efficiency into coal 507seams. The higher overpressure and corresponding softening of elastic modulus also cause a larger





511Fig. 12. Effect of hydraulic properties on (a) pore pressure and elastic modulus (b) permeability (c) injection rate 512and cumulative injection (d) vertical displacement. The coal seam has an initial reference cleat system porosity of $5^{13}0.8\%$ or 8% and an initial reference permeability of 1 \times 10⁻¹⁴ or 5 \times 10⁻¹⁵ m². A softening coefficient of 5140.2291, an injection pressure of 6 MPa and initial coal-seam pressure of 0.5 MPa are applied in all simulations.

5155.2.3 Effect of elastic properties (Young's modulus and Poisson's ratio)

Ε and Poisson's ratio v) control the ⁵¹⁶The coal mechanical properties (Young's modulus 517variation of permeability (Bustin and Bustin, 2012) that affects the CO₂ injection efficiency. Fig. 13 E ⁵¹⁸presents hydromechanical parameters versus time for various Young's modulus and Poisson's ⁵¹⁹ratio v. For a coal with a larger Poisson's ratio (v=0.35) and same E, the injection 520 efficiency of CO₂, permeability peak and caprock deformation are larger than a coal with a small $^{\circ}$ 521(green vs purple and red vs blue lines in Fig.11). For a coal with a larger Young's modulus (E=3.5 GPa522), the pore pressure is obviously higher (red and blue solid lines in Fig.11a) that 523causes larger changes of modulus (red and blue dashed lines in Fig.11a) and Poisson's ratio with 524continued injecting. The permeability in the four cases displays similar trends with an increase 525during the first few days and then a decrease. The permeability undergoes a significant rebound from 526around 15 and 40 days of injection (red and blue lines in Fig.11b). At the later time, no recovery of 527permeability (green and purple lines in Fig.11b) occurs for the smaller pore pressure and the higher 528rebound pressure in a stiffer coal with larger Young's modulus (green and purple dashed lines in 529Fig.11a). Consequently, less CO₂ injection rate and caprock deformation are predicted for a coal with $530_{smaller}$ E (blue and purple lines in Fig.13c and 13d). Overall, initial Passion's ratio is less 531influential than initial Young's modulus on permeability rebound. The larger pore pressure and more E cause larger deformation in the caprock (Fig.13d). ⁵³²soft coal with a smaller





535Fig. 13. Effect of initial Young's modulus and Poisson's ratio property on (a) pore pressure and elastic modulus, 536(b) permeability ratio, (c) injection rate and cumulative injection, and (d) vertical displacement. An initial 537 reference porosity of 0.8%, an initial reference permeability of 1 \times 10⁻¹⁴ m², softening coefficient of 0.2291 and 538an injection pressure of 6 MPa are applied in all simulations.

539

5405.2.4 Effect of injection pressure

541The evolution of overpressure, elastic modulus, permeability ratio and vertical displacement for 542different injection pressures is shown in Fig. 14. The injection pressure governs the total amount of 543CO₂ that can be injection into a coal seam (Cui and Bustin, 2005); CO₂ can be injected at a higher 544rate and more CO₂ can be adsorbed with a high injection pressure. For coal seams with same initial 545gas pressure, a higher injection pressure results in a higher coal-seam overpressure and injection rate 546peak (solid line in Fig. 14a and 14c). The higher overpressure, in turn, results in a greater elastic 547modulus softening (dashed lines in Fig. 12a) and Poisson's ratio rising, higher permeability increase, 548injectivity, and storage efficiency. Larger injection pressure advance the pore pressure to reach the 549rebound pressure that causes an earlier and larger rebound of permeability. The permeability 550undergoes a more significant rebound for the case with a higher injection pressure (Fig. 11b). The 551peak of injection rate and cumulative injection is correspondingly higher for the cases with a larger 552injection pressure (Fig. 11c).



555Fig. 14. Effect of injection pressure on (a) pore pressure and elastic modulus, (b) permeability, (c) injection rate 556and cumulative injection and (d) vertical displacement. An initial reference porosity of 0.8%, an initial reference

⁵⁵⁷permeability of 1 [×] 10⁻¹⁴ m², softening coefficient of 0.2291 and an initial coal-seam pressure of 0.5 MPa are

558applied in all simulations.

559A high injection pressure helps improve the injectivity and storage efficiency, but it also leads to a 560larger rock deformation in the caprock. The vertical displacement (uplift) increases from 561approximately 95 to 125 mm when injection pressure increases from 4 to 7 MPa (Fig. 14d). Thus, it 562is necessary to consider potential impact of such uplift on the overburden integrity and surface 563structures when designing an injection operation for an efficient injection and acceptable uplift.

5646. Conclusions

565In this study, CO2 injection into coal seams was studied using a coupled flow-deformation model 566with a new stress-dependent porosity and permeability model that considers CO2-induced elastic 567property variation. This model incorporates free and adsorbed CO₂, coal deformation, and changes 568in elastic properties (Young's modulus and Poisson's ratio) with CO₂-content. Coefficients that 569govern changes in Young's modulus and Poisson's ratio with CO₂ pressure were determined from 570triaxial compression tests of coal samples extracted from the site of the first CO₂-ECBM recovery 571pilot tests in China. The triaxial compression tests shows that the elastic modulus softens and 572Poisson's ratio increases significantly with increasing CO₂ content when the CO₂-pressure increases 573from atmospheric to 4.52 MPa. The objective of this study is to investigate the effects of varying 574elastic properties on the performance of CO₂ sequestration into coal seams, including injectivity, 575stored mass (cumulative injection) and caprock deformation, and how such performance is affected 576by the evolution of parameters such as permeability, porosity, modulus and Poisson's ratio.

578Simulation results showed that the injectivity, stored mass, and caprock deformation are significantly 579affected by the CO₂-induced changes in Young's modulus and Poisson's ratio.. At early stages of 580injection, an increase of Poisson's ratio promotes an increase of permeability that in increases the 581injection efficiency while the elastic modulus softening has anopposite effect of decreasing injection 582efficiency. With continued injecting, a decrease of elastic modulus has a dominated impact on 583reducing the rebound pressure required to rebound permeability, which significantly improves the 584longer term CO₂ injectivity and storage efficiency. However, a smaller elastic modulus and higher 585overpressure also lead to larger deformations in the caprock and overburden. A sensitivity study 586showed that hydromechanical characteristics including larger changes in elastic propertgies through

 587 coefficients a and b, high initial permeability and porosity, large initial Young's modulus and

588Poisson ratio and injection pressure all contribute synergistically to increase CO_2 injectivity and 589adsorption in coal seams, but also result in larger caprock deformations and uplift. Overall, the study 590shows the importance of considering the CO_2 -induce elastic property variations when analyzing the 591performance and environmental impact of a CO_2 -sequestration operation in uminable coal seams.

592 593**Appendix A**

594With consideration of the CO₂-sorption induced volumetric strain, the strain and stress relationship 595for a deforming coal seam is (<u>Shi and Durucan, 2004</u>)

596
$$\sigma'_{ij} = 2G\varepsilon_{ij} + \lambda\varepsilon_t \delta_{ij} - \left(\lambda + \frac{2}{3}G\right)\varepsilon_s \delta_{ij}(A.1)$$

⁵⁹⁷where ε_t is the bulk volumetric strain, δ_{ij} is the Kronecker symbol; ε_s is sorption-induced ⁵⁹⁸volumetric strain, G and λ are the Lame constants, described in terms of Young's modulus, *E* ⁵⁹⁹and Poisson's ratio, \Box as

$$G = \frac{E}{2(1+\nu)}, \lambda = \frac{E\nu}{(1+\nu)(1-2\nu)}$$

601In this paper, the adopted sign convention is that tensile strain and stress are positive and σ' is calculated as

$$\sigma_{ij} = \sigma_{ij} + \alpha \, p \, \delta_{ij} (A.2)$$

604where σ is the total stress. The Biot coefficient α is defined as

$$\alpha = 1 - \frac{K}{K_s} = 1 - \frac{E}{E_s} (A.3)$$

606where K and E is the bulk modulus and K_s is the modulus of the coal grains. 607The bulk volumetric strain can be derived from Eq. (A.1) as

$$\varepsilon_t = \frac{dV_t}{V_t} = \frac{1}{K} (d\sigma + \alpha \, dp) + d\varepsilon_s (A.4)$$

609The pore volumetric strain can also be expressed as

610
$$\varepsilon_p = \frac{dV_p}{V_p} = \frac{1}{K_p} d\sigma + \left(\frac{1}{K_p} - \frac{1}{K_s}\right) dp + d\varepsilon_s (A.5)$$

611_{where} V_t and V_p are the bulk and pore volumes, respectively; K_p is the pore modulus. 612

613The fracture-cleat porosity of a coal seam is defined as $V_{\rm P}$

 $\phi = \frac{V_p}{V_t} (A.6)$

615Thus, the porosity change of a deforming coal seam can be described as

616
$$d\phi = d\left(\frac{V_p}{V_t}\right) = \frac{V_p}{V_t} \left(\frac{dV_p}{V_p} - \frac{dV_t}{V_t}\right) (A.7)$$

⁶¹⁷According to the Betti-Maxwell reciprocal theorem (<u>Detournay and Cheng, 1993</u>), K_p is a

⁶¹⁸function of ϕ , described as

$$\frac{1}{K_p} = \frac{\alpha}{\phi} \frac{1}{K} (A.8)$$

620Substituting Eq. (A.8) into Eq. (A.7), then

$$\frac{d\phi}{\phi} = \left(\frac{\alpha}{\phi} \frac{1}{K} - \frac{1}{K}\right) (d\sigma + dp) (A.9)$$

622Integrating the equation yields

623
$$\phi = \alpha + (\phi_0 - \alpha) \exp\left\{\frac{-1}{K} \left[(\sigma - \sigma_0) + (p - p_0)\right]\right\} (A.10)$$

624Rewriting the Eq. (A.10) as a function of mean effective stress and pore pressure, it's expressed as 625 $\phi = \alpha + (\phi_0 - \alpha) \exp\left\{\frac{-1}{K} \left[(\sigma' - \sigma_0') + (1 - \alpha) (p - p_0) \right] \right\} (A.11)$

⁶²⁶By assuming $\alpha = 1$, $K_p \ll K$ and K_p is a constant and simply approximated to be ₆₂₇ $K_p = \phi_0 K$, Eq. (A.9) can be integrated yielding

628
$$\phi = \phi_0 \exp\left\{\frac{-1}{K_p} \left[(\sigma - \sigma_0) + (p - p_0) \right] \right\} (A.12)$$

⁶²⁹By assuming $\phi \ll 1$, Eq. (A.9) can be integrated yielding

630
$$\phi = \phi_0 + \frac{\alpha}{K} [(\sigma - \sigma_0) + (p - p_0)] (A.13)$$

631Without consideration of the Klinkenberg effect, a cubic law is used to describe the relationship 632between the permeability and porosity of the porous media, which is shown as follows

$$\frac{k}{k_0} = \left(\frac{\phi}{\phi_0}\right)^3 = \left\{\frac{\alpha}{\phi_0} + \frac{(\phi_0 - \alpha)}{\phi_0} \exp\left\{\frac{-1}{K} \left[(\sigma - \sigma_0) + (p - p_0)\right]\right\}\right\}^3 (A.14)$$

$$\frac{k}{k_0} = \left(\frac{\phi}{\phi_0}\right)^3 = \left\{\exp\left\{\frac{-1}{K_p} \left[(\sigma - \sigma_0) + (p - p_0)\right]\right\}\right\}^3 (A.15)$$

$$\frac{k}{k_0} = \left(\frac{\phi}{\phi_0}\right)^3 = \left\{1 + \frac{\alpha}{K\phi_0} \left[(\sigma - \sigma_0) + (p - p_0)\right]\right\}^3 (A.16)$$

636Eqs. (A.15) and (A.16) are the C&B and P&M models (<u>Cui and Bustin, 2005</u>; <u>Palmer and Mansoori,</u> 637<u>1998</u>), respectively, assuming that the reservoirs are under conditions of uniaxial strain, constant ⁶³⁸reservoir loading and $\alpha = 1$. The horizontal stress σ_x or σ_y is given from equation (A.1) as

639
$$\sigma_x = \sigma_y = \frac{v}{1-v} \sigma_z - \frac{1-2v}{1-v} p - \frac{1-2v}{1-v} K \varepsilon_s(A.17)$$

640Substituting Eq. (A.17) into Eq. (A.14), (A. 15) and (A.16) gives

641
$$\frac{k}{k_0} = \left\{ \frac{\alpha}{\phi_0} + \frac{(\phi_0 - \alpha)}{\phi_0} \exp\left\{ \frac{-1}{K} \left[\frac{(1+\nu)}{3(1-\nu)} (p - p_0) - \frac{2E}{9(1-\nu)} (\varepsilon_s - \varepsilon_{s0}) \right] \right\}^3 (A.18)$$

$$\frac{k_{C \wedge B}}{k_0} = \exp\left\{\frac{3}{K_p}\left[\frac{(1+\nu)}{3(1-\nu)}(p-p_0) - \frac{2E}{9(1-\nu)}(\varepsilon_s - \varepsilon_{s0})\right]\right\}^3 (A.19)$$

$$\frac{k_{P \wedge M}}{k_0} = \left\{1 + \frac{1}{K_p}\left[\frac{(1+\nu)}{3(1-\nu)}(p-p_0) - \frac{2E}{9(1-\nu)}(\varepsilon_s - \varepsilon_{s0})\right]\right\}^3 (A.20)$$

644Acknowledgments

645This study was supported by Special Subject Grant of National "973" Basic Research Program of China (No. 6462015CB251602 and No.2009CB219605), National Natural Science Foundation of China (No. 41074040 and No. 64750774083), Jiangsu Natural Science Foundation (No. BK20141125) and Chinese Program for New Century Excellent 648Talents in University (No. NCET-07-0803). The work was funded in part by the U.S. Department of Energy under 649contract no. DE-AC02-05CH11231. Special thanks to the anonymous reviewers for their valuable comments.

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