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# Continuous-Flow Reactor with Superior Production Rate and Stability for CO<sub>2</sub> reduction using Semiconductor Photocatalysts

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Semiconductor photocatalyst approaches for solar CO<sub>2</sub> reduction are attractive due to their simplicity but have lagged in efficiency compared to less-integrated photoelectrochemical (PEC) approaches and to electrolysis reactors. We identify poor mass transport and catalyst deactivation as key constraints. To address them, we have developed a continuous-flow photocatalytic reactor system allowing us to control the triple-phase interface on the photocatalyst surface using the liquid and reactant gas flow rates. With the goal of selectively producing CO, the reactor is optimized by controlling the pressure and flow rates of the reactant gas and electrolyte in contact with both sides with the intermediately placed catalyst. In comparison to batch reactors with an immobile photocatalyst bed and gas phase CO<sub>2</sub> or CO<sub>2</sub> purged water, 10–24 times higher production rates are achieved for photocatalysts such as TiO<sub>2</sub>, ZnO, C<sub>3</sub>N<sub>4</sub>, and CdS by simply changing to the designed flow-type photoreactor without any catalyst modification. In addition, CO selectivity (93.2%) and long-term stability (>780 min) using the designed reactor are significantly enhanced compared to using the batch reactors (71.7%, <180 min for reduced 50% activity). We propose that the enhanced mass transport on the photocatalyst surface accelerates the desorption of the initial photolysis product, CO, and prevents the poisoning effect from deactivating photocatalyst activity. This study has the potential to facilitate the utilization of semiconductor-based photocatalytic reactions for achieving superior performance with gaseous reactants.

## 1 Introduction

2 Performing the solar light-driven CO<sub>2</sub> reduction reaction (CO<sub>2</sub>R) with  
3 semiconductor photocatalysts embodies the ideal of artificial  
4 photosynthesis due to its simplicity<sup>1,2</sup>. However, photocatalytic CO<sub>2</sub>  
5 reduction (PC CO<sub>2</sub>R) is severely constrained, owing to its low  
6 production rate and poor long-term stability<sup>3,4</sup>. We assert that these  
7 limitations are caused not only by high recombination of  
8 photoexcited electrons and holes rates, but also by photocatalytic  
9 reaction environments with inefficient mass transport and surface  
10 poisoning. For example, in a batch reactor with an immobile  
11 photocatalyst bed and a gas-phase feed of CO<sub>2</sub><sup>5,6</sup>, the adsorption and  
12 desorption of the reactants and products on the photocatalyst

13 surface occur inefficiently because mass transfer occurs only by  
14 diffusion in a static system without external flow<sup>7</sup>. Thus, significant  
15 quantity of products tends to accumulate on the surface of the  
16 photocatalyst, which prevents reactants from occupying the reaction  
17 sites. This reduces the low reaction rate and accelerates the  
18 degradation of the photocatalyst<sup>8</sup>. On the other hand, in a liquid-  
19 phase PC CO<sub>2</sub>R batch reactor with the particle photocatalysts  
20 dispersed or immobilized in aqueous solution, photoreaction is  
21 caused with CO<sub>2</sub> gas saturated with a solvent. Consequently, the  
22 activity of the reactant is restricted by its solubility, especially in the  
23 case of inert gases like CO<sub>2</sub> and N<sub>2</sub><sup>9,10</sup>. For these reasons, it is  
24 essential to develop a continuous-flow reactor for obtaining highly  
25 efficient photocatalytic reactions.

26 In this study, we take a significant step towards solving limitations  
27 imposed by previous batch-type photocatalytic CO<sub>2</sub>R reactors. Due  
28 to the development of flow reactor systems with an electrocatalytic  
29 gas diffusion electrodes (GDEs), the performance of electrocatalytic  
30 CO<sub>2</sub>R has been significantly enhanced by increasing the mass  
31 transport rate in the triple-phase continuous-flow reactors<sup>9,11</sup>,  
32 higher Faradaic efficiency even for the same material compared to  
33 the H-cell<sup>11–13</sup>. Our new design uses a continuous-flow cell aimed at  
34 optimizing conditions at the triple-phase interface region by allowing  
35 the circulated liquid electrolyte and pressure-controlled gaseous  
36 reactants to flow on the surface of a solid photocatalyst. We  
37 hypothesize that in contrast to batch-type photoreactors, in the triple-  
38 phase interface reaction of the continuous-flow reactor, there is an  
39 abundant and effective supply of gaseous reactants and proton  
40 donors in the electrolyte. In addition, the mass transfer rate is further

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1 increased beyond the mass transfer rate caused by diffusion within  
2 pressurized flow, owing to the flux applied to both sides of the  
3 photocatalyst layer, resulting in a substantial increase in  
4 photocatalytic performance.

## 5 Results and discussion

### 6 Distinguishing features of continuous-flow photocatalytic reactor 7 system

8 By optimizing the triple phase interface in the photocatalytic  
9 reactor, the following are ensured: (i) abundant supply of the highly  
10 activated gaseous CO<sub>2</sub> and hydrogen donor (H<sub>2</sub>O) in the triple-phase  
11 interface reaction and (ii) rapid adsorption and desorption due to the  
12 continuous-flow stream (Fig. 1). In the microenvironment on the  
13 photocatalyst surface in each reactor environment, the distribution  
14 of CO<sub>2</sub> and H<sub>2</sub>O molecules is different (Fig. 1(A)). In the liquid-phase  
15 batch reactor, the supply of CO<sub>2</sub> molecules is limited, owing to the  
16 limited solubility of molecules<sup>9,14</sup>. In the gas-phase batch reactor, the  
17 mass transport of reactants and products can be inefficient because  
18 there is no external flux and the reaction depends only on diffusion  
19 without external convection<sup>15,16</sup>. Both types of batch reactors have  
20 a problem in that the microenvironment of the reactant cannot be  
21 precisely controlled.

22 Similar to the electrocatalytic flow cell, in the continuous-flow  
23 photocatalytic reactor, CO<sub>2</sub> and water molecules are supplied to the  
24 reaction sites through the GDL. In addition, by applying pressure to  
25 the CO<sub>2</sub> in the flow-type reactor, the solubility of CO<sub>2</sub> in the recycled  
26 water increases, as well as the number of CO<sub>2</sub> molecules passing  
27 through the GDL and reacting with the catalyst. In addition, the  
28 activity of the flow reactor is maintained for a long time because the  
29 molecules inducing the poisoning effect are effectively desorbed on  
30 the photocatalyst surface, owing to the continuous flows preventing  
31 them from re-adsorption on the surface<sup>17</sup> (Fig. 1(B)). Applying flow  
32 is particularly effective in photoreactions of photocatalysts where  
33 simultaneous oxidation and reduction reactions occur on the surface,  
34 as it prevents backward reactions and leads to high reactivity. (Journal  
35 7, 457–468, March 15, 2023, Nature 613, 66–70.) In addition, the  
36 selectivity increases dramatically in the flow reactor. Since the  
37 retention time of the adsorbed CO<sub>2</sub> is relatively short in the flow  
38 system<sup>18</sup>, it is difficult to proceed with further reaction steps for the  
39 production of other chemicals such as CH<sub>4</sub> after its reduction to the  
40 simplest form of CO<sup>19</sup>.

41 In order to investigate the hypothesis, we designed the reactor  
42 components and systems for photocatalytic reactions (Fig. 2(A)). The  
43 electrocatalytic flow reactors<sup>11–13</sup> consists of a reactant gas flow plate  
44 for the cathode, cathode materials as a conductive GDE, a cathode  
45 electrolyte flow plate, an electrolyte membrane, an anode  
46 electrolyte flow plate, anode materials as the GDE, and a gas flow  
47 plate open to air (Fig. S1, ESI<sup>†</sup>). In an adaptation of this design,  
48 photocatalytic flow reactor is composed of a reactant gas flow plate,  
49 a non-conductive gas diffusion layer (GDL), a photocatalyst layer,  
50 electrolyte flow plate, a quartz window plate, and a light source (Fig.  
51 2(B) and Fig. S2, ESI<sup>†</sup>). All of the reactor plates are composed of

material, which is inert to other chemicals and materials during the  
photochemical reaction.

Control over the flow behaviour, such as the pressure and flow  
rate of the reactants, is particularly important for accomplishing a  
high-performance photocatalytic reduction reaction<sup>18,20,21</sup>. There  
were many difficulties in optimizing the system to elicit a three-phase  
reaction on the photocatalytic surface, but we found a way,  
described details in Table S1, ESI<sup>†</sup>. There were critical factors: First,  
we constructed the pathway for the passage of light through the  
water-based transparent electrolyte via a quartz window, where it  
reaches the photocatalyst surface in order to induce a photocatalytic  
reaction on a triple-phase interface. Second, we precisely control the  
reactant gas feed by using the gas pressure regulator, and the flow  
control valve, meanwhile the flow rate measured by the mass flow  
meter (MFM) (Fig. S3, ESI<sup>†</sup>). Third, we built a continuous-flow  
electrolyte unit. The continuous flow of the electrolyte can avoid the  
temperature rise caused by photo-illumination on the transparent  
electrolyte, which can affect the performance of the photocatalytic  
reaction (Fig. S4, ESI<sup>†</sup>). To optimize the balance between the flow  
reactant gas with a specific pressure and flow rate and with a flow  
electrolyte, we constructed an electrolyte flow unit that continuously  
flows through a closed circulation pipeline connected at both ends  
around the photocatalyst layer (Fig. S3, ESI<sup>†</sup>). This adjustable flow of  
a pressurized gas enables the reactor to dissolve many reactants in  
the electrolyte, thus enhancing the production rate of the  
photocatalytic reaction (Fig. 2(C)).

Then, we fabricated a photocatalytic GDL (Fig. 2(D)). Similar to the  
GDL in an electrocatalytic flow reactor, small gas molecules can  
penetrate the hydrophobic GDL through its porous structure, but not  
hydrophilic molecules such as water-based electrolytes. However,  
the components and structure of our continuous-flow photoreactor  
are different from those of an electrocatalytic flow reactor. In an  
electrocatalytic flow reactor, a conductive carbon cloth or carbon  
paper is essential in the GDL because electrical overpotential should  
be applied to the electrocatalyst. However, in the photocatalytic  
reaction, as the GDL does not need to be a conductor, only  
hydrophobic porous materials can be used as the GDL without  
conductive components, which is very beneficial to the long-term  
stability of our photocatalytic continuous-flow reactor. It is well  
reported that the conductive carbon layer in the electrocatalytic flow  
reactor can be damaged during repetitive electrocatalytic reactions,  
which leads to substantial reduction of catalytic performance<sup>22</sup>. In  
addition, it can act as a contaminant on the catalyst surface, thereby  
decreasing the effective reaction area. In fact, the change in the  
carbon surface from hydrophobic to hydrophilic after a long-term  
reaction is one of the key limitations of electrocatalytic flow reactor  
systems<sup>23</sup>. Thus, our photocatalytic GDL with a single hydrophobic  
porous layer should exhibit long-term stability in comparison to the  
electrocatalytic flow reactor. In addition, in the absence of a  
conductive carbon layer, the GDL is thinner than that of the  
electrocatalytic flow reactor, leading to a shorter path length of the  
reactant gas<sup>22,24</sup>. Consequently, the gas reactants in our flow reactor  
can be much more efficiently diffused into the photocatalyst layer

1 and the gaseous product can be diffused out. In this study, we used  
2 porous PTFE film with a thickness of 130  $\mu\text{m}$ .  
3 To evaluate the performance of our continuous-flow photocatalytic  
4 reactor, we began with commercially available  $\text{TiO}_2$  nanoparticles  
5 (Degussa P25); this material is widely used in semiconductor  
6 photocatalysis due to its wide bandgap, stability (ACS Catal. 2019,  
7 5, 4642–4687) and non-toxic properties. In addition, several other  
8 representative  $\text{CO}_2\text{R}$  catalysts including  $\text{ZnO}$ ,  $\text{C}_3\text{N}_4$ , and  $\text{CdS}$  were also  
9 examined.

### 11 Photocatalyst performances according to changes in reactor 12 microenvironments.

13 We optimized the reactor system by controlling the reactant  
14 pressure ( $P$ ), reactant flow rate ( $q_r$ ), and electrolyte flow rate  
15 ( $q_e$ ) (Fig. 3). The results were determined by averaging at least  
16 three identical experiments, and all photocatalytic reactions  
17 were conducted at room temperature. To determine the  
18 optimum catalyst loading, we examined the production rates  
19 under various catalyst loadings (Fig. S5, ESI<sup>†</sup>). When the  
20 catalyst–solvent ratio of the catalyst ink was 1, the most  
21 effective catalytic performance and reproducibility were  
22 achieved. Hence, this optimized catalyst loading was applied in  
23 subsequent experiments. The production rate of the flow  
24 reactor was expressed in  $\mu\text{mol/g}\cdot\text{h}$  through a unit operation  
25 which is typically used in photocatalytic studies.

26 The applied  $\text{CO}_2$  gas pressure affected the production rates  
27 of  $\text{CO}$  and  $\text{CH}_4$  in this system (Fig. 3(A)). Only the reactant pressure  
28 was changed and other operating conditions are fixed ( $q_r = 10$   
29 sccm, and  $q_e \approx 16.6$  mL/min). As the pressure increased, the  
30 overall production rate increased until 1.2 bar. With the further  
31 increase in gas pressure, the production rate decreased. Below  
32 a pressure of 1.2 bar, the number of  $\text{CO}_2$  molecules passing  
33 through the GDL is increase in proportion to the pressure<sup>21</sup>. As  
34 abundant pressurized gaseous reactants are supplied to the  
35 catalyst layer, the triple-phase interface is formed more  
36 extensively under atmospheric conditions, greatly improving  
37 the production rate. Above a pressure of 1.2 bar, the production  
38 rate of  $\text{CO}$  decreases gradually, while that of  $\text{CH}_4$  slightly  
39 increased. The decrease in the  $\text{CO}$  production rate after 1.2 bar  
40 might be due to inappropriate triple-phase interface formed by  
41 excessive supply of gaseous reactants at the catalyst layer, and  
42 the hindered desorption arising from the imbalance between  
43 the adsorption and desorption of the reactant and products. As  
44 the number of reactants increase due to an increase in pressure,  
45 more energy is required for the desorption of the product from  
46 the catalyst surface<sup>24,25</sup>. Accordingly, the slight increase in the  
47  $\text{CH}_4$  production rate might be due to non-desorbed  
48  $\text{CO}$  molecules on the catalyst surface. In a slow desorption  
49 environment, the probability of further reactions can  
50 be

51 increased.  
52 Similarly, we predicted photocatalytic performance  
53 influenced by the reactant gas flow rate, affecting the space  
54 time of gaseous reactant (Fig. 3(B)) and product concentration  
55 (Fig. S6, ESI<sup>†</sup>). The space time of the reactant is closely  
56 associated with microenvironment near the photocatalyst

along with the reaction, adsorption, and desorption of  
molecules in this reactor. The reactant gas flow rate was  
controlled by simply tuning a gas flow valve measuring in sccm  
at 1/8" tubing with all other operating conditions fixed ( $P \approx 1.2$   
bar and  $q_e \approx 16.6$  mL/min). As the gas flow rate increased, the  
production rate increased up to  $q_r \approx 10$  sccm, and with further  
increase in the gas flow rate, the production rate decreased.  
With the increase in the gas flow rate, the mass transport of the  
gas reactants on the catalyst surface increased. It helped  
desorption of products molecule, especially  $\text{CO}$  as earlier  
production of  $\text{CO}_2\text{R}$ , by swiping away equalized molecules  
accumulated near catalyst surface. The rate of re-adsorption of  
 $\text{CO}$  was significantly lowered and the rate of formation of  
further reactions like  $\text{CH}_4$  was reduced. The highest production  
rates of  $\text{CO}$  and  $\text{CH}_4$  were 10 sccm and 5 sccm, respectively. This  
indicated that the reactant  $\text{CO}_2$  and the generated  $\text{CO}$  and  $\text{CH}_4$   
were efficiently adsorbed, photo-reacted, and desorbed at an  
appropriate flow rate. In addition, this improved mass transport  
can sweep the solidified molecules on the photocatalyst surface  
acting like a poisoning effect. As the flow rate increased above  
 $q_r \approx 10$  sccm, the space time of  $\text{CO}_2$  molecules was not sufficient  
for effective adsorption. Since the products of the catalytic  
reaction was quickly swept away, it leading to reduce overall  
production rate reducing the probability that the reactants stay  
on the catalyst. Similarly, in the case of low gas flow rates,  
effective desorption of generated molecules did not occur due  
to the long space time, resulting in lower selectivity of methane  
at  $q_r < 5$  sccm.

The production rate as a function of electrolyte flow rate at  
the optimum reactant gas pressure and flow rate ( $P \approx 1.2$  bar  
and  $q_r \approx 10$  sccm, respectively) is shown in Fig. 3(C). A water-  
based electrolyte as proton donor could affect the entire  
production rate applying hydraulic pressure on the  
photocatalyst layer by competing gas pressure at the  
photocatalyst surface. As the electrolyte flow rate increased,  
the production rate increased by  $q_e \approx 16.6$  mL/min, and with  
further increase in the electrolyte flow rate, the production rate  
decreased. With the increase in the flow rate of a closed water  
pipeline, the hydraulic pressure against GDL was raised. It  
contacted with the pressurized reactant gas and formed a  
three-phase system at the interface where they push each  
other. Under the constant gas pressure, when the flow rate of  
the electrolyte was low, it was thought that a relatively low  
hydraulic pressure was applied to the photocatalyst layer, so  
that the triple-phase interface exists on the side of the GDL that  
was slightly further away from the catalyst side. As the flow rate  
increased, the triple-phase interface gradually moved to the  
photocatalyst layer, and it can be inferred that the highest  
production rate was shown at the most appropriate location at  
water flow rate  $\sim 16.6$  mL/min. At a higher electrolyte flow rate,  
the higher hydraulic pressure covered the GDL, even if  
hydrophobic,  $\text{CO}_2$  gas molecules could not pass through the  
GDL, thereby limiting  $\text{CO}_2$  supply<sup>26</sup>. A higher  $\text{CH}_4$  production rate  
was observed under low electrolyte flow conditions. This  
phenomenon is similar to the increased  $\text{CH}_4$  production  
observed for high gas pressure and low gas flow rate conditions

1 and suggests that low flow rates increase the net residence  
2 time, resulting in higher CH<sub>4</sub> production.  
3 The CO<sub>2</sub> production rates of P25 as a function of the reaction  
4 time in our flow reactor and gas/liquid batch reactors are shown  
5 in Fig. 4. To explore the effects of reactor types on the  
6 photocatalytic performance, all reactor conditions and catalytic  
7 materials were fixed to the optimized conditions for  
8 continuous-flow photocatalytic and batch reactors: a CO<sub>2</sub>  
9 pressure of 1.2 bar, a gas flow rate 10 sccm, a water flow rate  
10 ~16.6 mL/min. As can be observed, the overall production rate  
11 of our continuous-flow reactor was superior to that obtained  
12 conventional batch cells (Fig. 4(A)). As the reaction time  
13 increased, the production rate in batch reactors gradually  
14 decreased. The production rates of CO and CH<sub>4</sub> at 240 min were  
15 14.5 μmol/g-h and 4.4 in the liquid phase, respectively, and the  
16 corresponding production rates in the gas phase were 10.7  
17 μmol/g-h and 3.6, respectively. However, with the increase  
18 the reaction time, the production rate did not considerably  
19 change in our flow reactor. The production rates of CO and CH<sub>4</sub>  
20 at 240 min are 318 μmol/g-h and 23.4 μmol/g-h, respectively  
21 these values were ~21 times higher than those obtained  
22 batch cells on average, and ~24 times higher than that obtained  
23 in the gas phase batch cell. This demonstrates an order  
24 magnitude increase in performance compared to that reported  
25 in previous studies of P25 (Fig. S7 and Table S2, ESI<sup>†</sup>).  
26 Notably, the CO selectivity and long-term stability  
27 photocatalytic reduction reactions were significantly enhanced  
28 in our photocatalytic flow reactor. In case of CO selectivity,  
29 average values for the gas and liquid phases in the batch reactors  
30 were 66.3% and 77.1%, respectively, at all reaction times.  
31 the other hand, an average CO selectivity of ~93.4% was  
32 achieved in our flow reactor. No hydrogen was detected in  
33 experiments. Such high CO selectivity in the flow reactor might  
34 be because the flow-type reaction environment strongly affects  
35 reaction kinetics<sup>27</sup>. In the flow reactor, the kinetics of the  
36 reactants and products were increased on the photocatalyst  
37 surface as a result of external factors such as the reactant  
38 gas flowing under pressure and the cycled flow of water-based  
39 electrolyte. Since improved mass transfer in this process  
40 provides a favorable environment for desorption on the  
41 photocatalyst surface, CO, which is the earliest stage of the  
42 reduction product, is estimated to be desorbed considerably  
43 before the subsequent reaction, i.e., hydrogenation.  
44 Indeed, sustaining long-term photocatalytic performance  
45 photocatalytic reactions is a challenge. Fig. 4(B) shows the ratio  
46 of the total production rate compared to the initial value (C/C<sub>0</sub>)  
47 of P25 during CO<sub>2</sub>R in each reactor. For gas/liquid batch  
48 reactors, the production rates rapidly decreased by 50% from  
49 the initial activity after 180 min. Then, after 480 min, catalytic  
50 performance decreased gradually by less than 10% of the initial  
51 production rate, and only 5% of the performance remained  
52 after 720 min. This deactivation is an intrinsic problem  
53 photocatalysts, and has been well reported to be due to  
54 immobilized reactants and products or carbon on  
55 photocatalytic surfaces<sup>28</sup>. Thus far, the photocatalytic activity  
56 a majority of conventional TiO<sub>2</sub>-based photocatalysts decreased  
57 in just a few hours, and their stability did not last long

when a cocatalyst or conductor is introduced<sup>29</sup>. On the other  
hand, it was observed that the initial CO activity of the flow  
reactor was well maintained without significant loss of  
performance even after 720 min, with C/C<sub>0</sub> ≈ 1.2. This  
enhancement can be attributed to the improved mass transfer  
flow leading to the desorption of reactants or products  
immobilized on the photocatalyst surface, while avoiding a  
reduction of the actual reaction area. We have observed that  
there is no significant change in the C/C<sub>0</sub> value even after more  
than 100 hours (Fig. S8, ESI<sup>†</sup>). Consequently, simply changing a  
batch-type reactor into a continuous-flow photocatalytic  
reactor system dramatically increased the performance and  
durability of photocatalysts.

To ensure that the products produced by photoreaction in our  
flow reactor do not originate from impurities in the system  
components, blank reaction tests were carried out under the  
same reaction conditions: i) without light irradiation, ii) with  
light irradiation of N<sub>2</sub> and H<sub>2</sub>O streams in the absence of CO<sub>2</sub>, iii)  
with light irradiation in the presence of CO<sub>2</sub> using a bare PTFE  
film without photocatalysts, and iv) with light irradiation in the  
presence of CO<sub>2</sub> with P25 as the photocatalyst (Fig. S9, ESI<sup>†</sup>). Out  
of all conditions, the GC signal for CO could be detected only  
with light irradiation in the presence of CO<sub>2</sub> with P25.  
Additionally, isotope labelling tests were carried out using gas  
chromatography–mass spectrometry (GC–MS) (Fig. S10,  
ESI<sup>†</sup>). We conclude that the CO<sub>2</sub> fed to the cell is the source of  
all carbon-containing products in this work.

We also measured the O<sub>2</sub> production rate (Fig. S11, ESI<sup>†</sup>),  
which was ~60 μmol/g-h with the optimized condition: P = 1.2  
bar, q<sub>r</sub> = 10 sccm q<sub>e</sub> ~16.6 mL/min. This value was lower than  
expected for stoichiometric CO and CH<sub>4</sub> formation (e/h > 1)  
where e and h mean photo-generated electrons and holes  
respectively from a photocatalyst. Other photocatalytic studies  
have also observed e/h > 1 [ref]. While we do not know the  
precise reason that less O<sub>2</sub> is observed than expected, it is  
possible that it is due to desorption of OH intermediates and  
peroxides before water formed into O<sub>2</sub>.

### Versatility of the continuous-flow photocatalytic reactor design

The promising features of our flow reactor apply to other  
photocatalytic materials. Other semiconductor-based  
photocatalysts for CO<sub>2</sub>R were considered. TiO<sub>2</sub> and ZnO are  
typically used as ultraviolet (UV) photocatalysts for CO<sub>2</sub>R,  
absorbing UV light with a wide bandgap. In addition, C<sub>3</sub>N<sub>4</sub> and  
CdS are representative photocatalysts for CO<sub>2</sub>R, owing to their  
high reactivity under visible-light irradiation. In addition, we  
tested a composite photocatalyst of Pt decorated with P25  
nanoparticles (Pt-P25), which is well known to exhibit good  
photocatalytic performance, owing to the high conductivity of  
Pt resulting from the effective separation of the photoexcited  
electrons from the photocatalyst and participation in the  
reaction before charge recombination<sup>31,32</sup>. The Pt-P25 were  
prepared and checked its well-formed in Fig. S12, ESI<sup>†</sup>.

Fig. 5 shows the CO<sub>2</sub>R production rates of various CO<sub>2</sub>R  
photocatalysts including TiO<sub>2</sub> (P25), ZnO, C<sub>3</sub>N<sub>4</sub>, and CdS in the  
flow reactor and gas-phase batch reactors. The photocatalysts

1 were spray-coated on a PTFE film at the same loading amount  
2 and we evaluated CO<sub>2</sub> photoreduction reactions in the flow and  
3 gas-phase batch reactors under the same reaction conditions  
4 (reaction time: 240 min; *P*: 1.2 bar; light intensity: 300 mW/cm<sup>2</sup>)  
5 from a 300-W Xe lamp for UV photocatalysts, with a 300 nm cut-  
6 off filter for visible irradiation in case of visible photocatalysts.  
7 cell volume for the batch cell: 50 mL; *q<sub>r</sub>*: 10 sccm; and *q<sub>e</sub>*: 16.6  
8 mL/min).  
9 In the case of UV-reactive photocatalysts (P25, Pt-P25, and  
10 ZnO), the production rates are significantly improved in the flow  
11 reactor, exhibiting production rate enhancements of 24, 15, and  
12 23.3 times, respectively, compared with those observed in the  
13 batch cell. Interestingly, the CO selectivity of all photocatalysts  
14 is significantly enhanced in our flow reactor. For Pt-P25, the CO  
15 selectivity increases from 89.0% in the batch reactor to 97.1%  
16 in the flow reactor. For P25, the CO selectivity increases from  
17 87.3% to 98.8%. In addition, we investigated the photocatalytic  
18 performance of visible-light-reactive photocatalysts (C<sub>3</sub>N<sub>4</sub> and  
19 CdS) in the flow and batch reactors. The production rates for the  
20 photocatalysts in the flow reactor are ~9.6 times and ~16.69  
21 times higher than those in the batch reactor. For C<sub>3</sub>N<sub>4</sub>, the CO  
22 selectivity increased from 73.6% in the batch reactor to 93.6%  
23 in the flow reactor. For CdS, it increased from 74.3% to 91.7%  
24 This is because, as described above, gas and water flowing  
25 through the GDL facilitate the desorption of molecules while  
26 simultaneously accelerating the mass transfer of the catalyst.  
27 Then, CO, which is the initial reactant of CO<sub>2</sub>R, is produced more  
28 selectively than batch reactors. Therefore, the flow reactor  
29 developed herein can be universally applied to photocatalysis  
30 under various compositions and conditions, and it can  
31 significantly increase the photocatalytic performance, including  
32 efficiency, selectivity, and long-term stability.

## 33 Conclusions

34 Our newly designed continuous flow type reactor allows for  
35 significant increases in selective activity for photocatalytic CO  
36 reduction. By using a gas-diffusion electrode, access of the gas  
37 phase reactant to the catalytic triple phase boundary and  
38 removal of products from the catalyst surface can be separately  
39 optimized. Using P25 TiO<sub>2</sub>, optimization of the  
40 microenvironment in this way has resulted in a remarkable ~2.6  
41 fold increase in production rate, a 93.2% improvement in CO  
42 selectivity, and 12 hour stability without exchange of any media  
43 when compared with standard batch reactors (100 hours of  
44 stability is achieved with exchange of the liquid electrolyte).  
45 Similar increases (at least one order of magnitude) are observed  
46 with other CO<sub>2</sub>R photocatalysts: ZnO, C<sub>3</sub>N<sub>4</sub>, and CdS. Clearly,  
47 addition to charge recombination, control of gas and liquid  
48 mass transport and of the resulting desorption of products are  
49 critical factors in the design of efficient photocatalysts for CO  
50 reduction or for other photocatalytic reactions which rely on a  
51 triple phase boundary. Finally, this work shows the activity of  
52 many previously studied CO<sub>2</sub>R photocatalysts should be  
53 evaluated, as their performance could have been limited by  
54 inadequate mass transport.

## Author Contributions

H. J. and H-T. J. conceived the idea and supervised the project. H. J. performed photocatalytic experiments and measurements and carried out data analysis. C.K. supervised the cell assembly and modification. H.-W. Y. supervised the system settings and measurements. J.Y and J. S. K proceed with isotope analysis. H-T. J and J.A. supervised the manuscript.

## Conflicts of interest

There are no conflicts to declare.

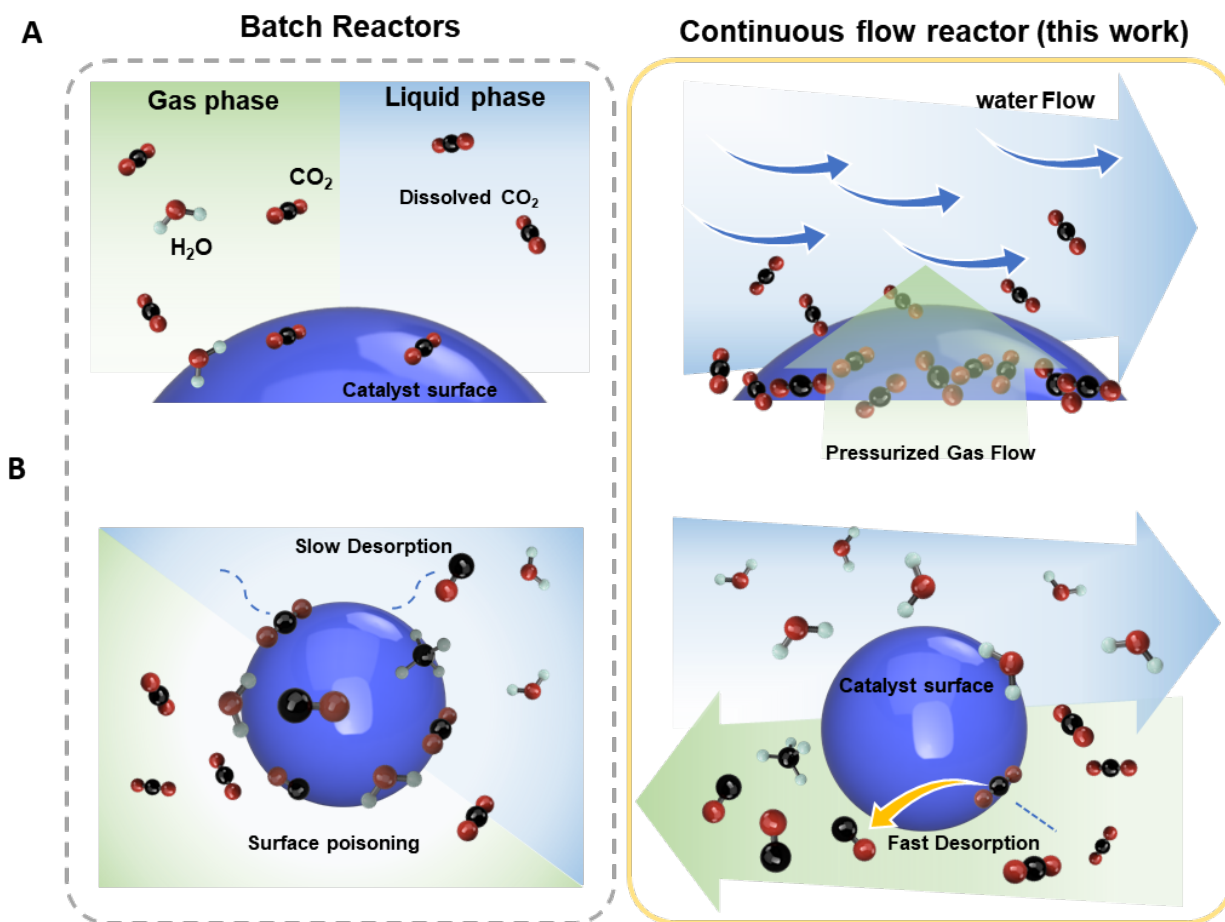
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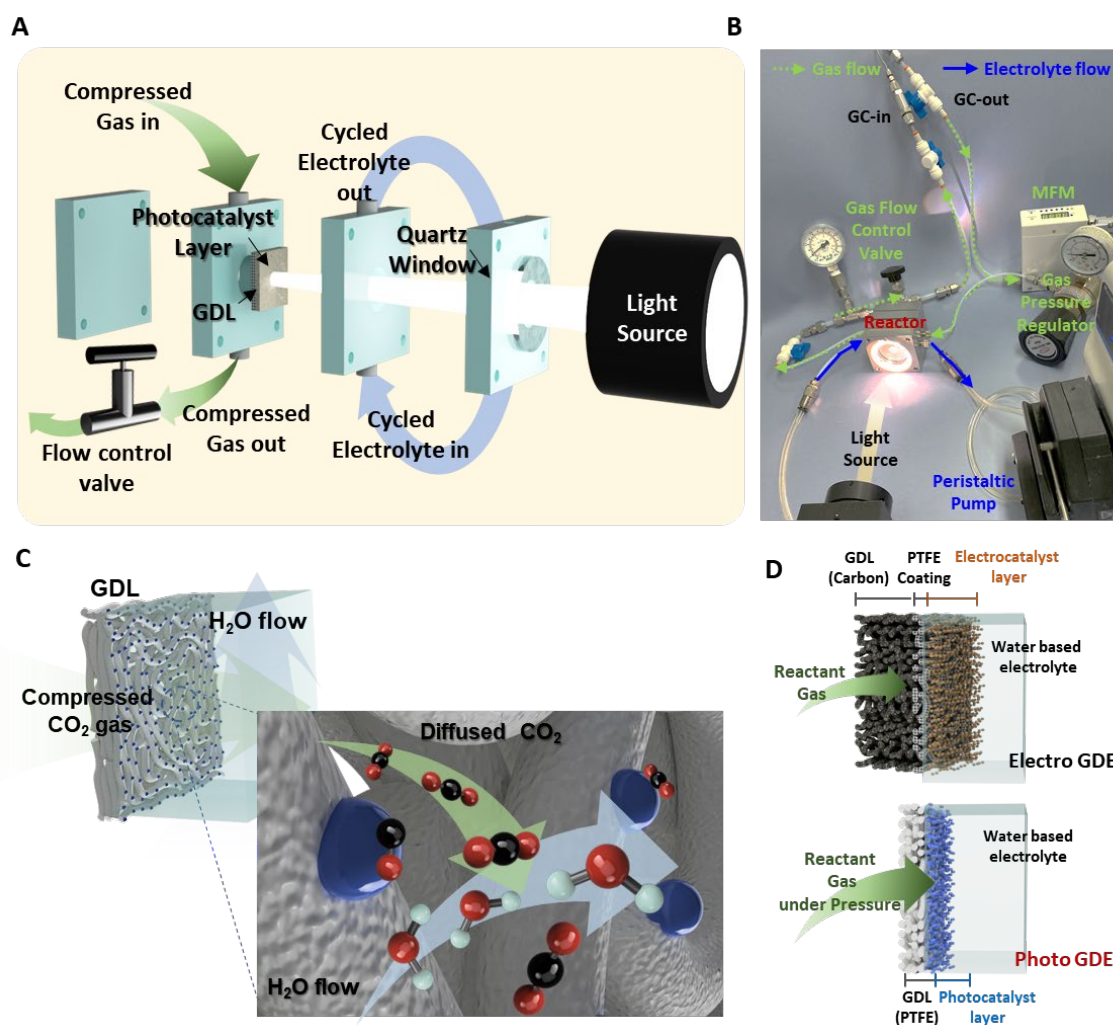
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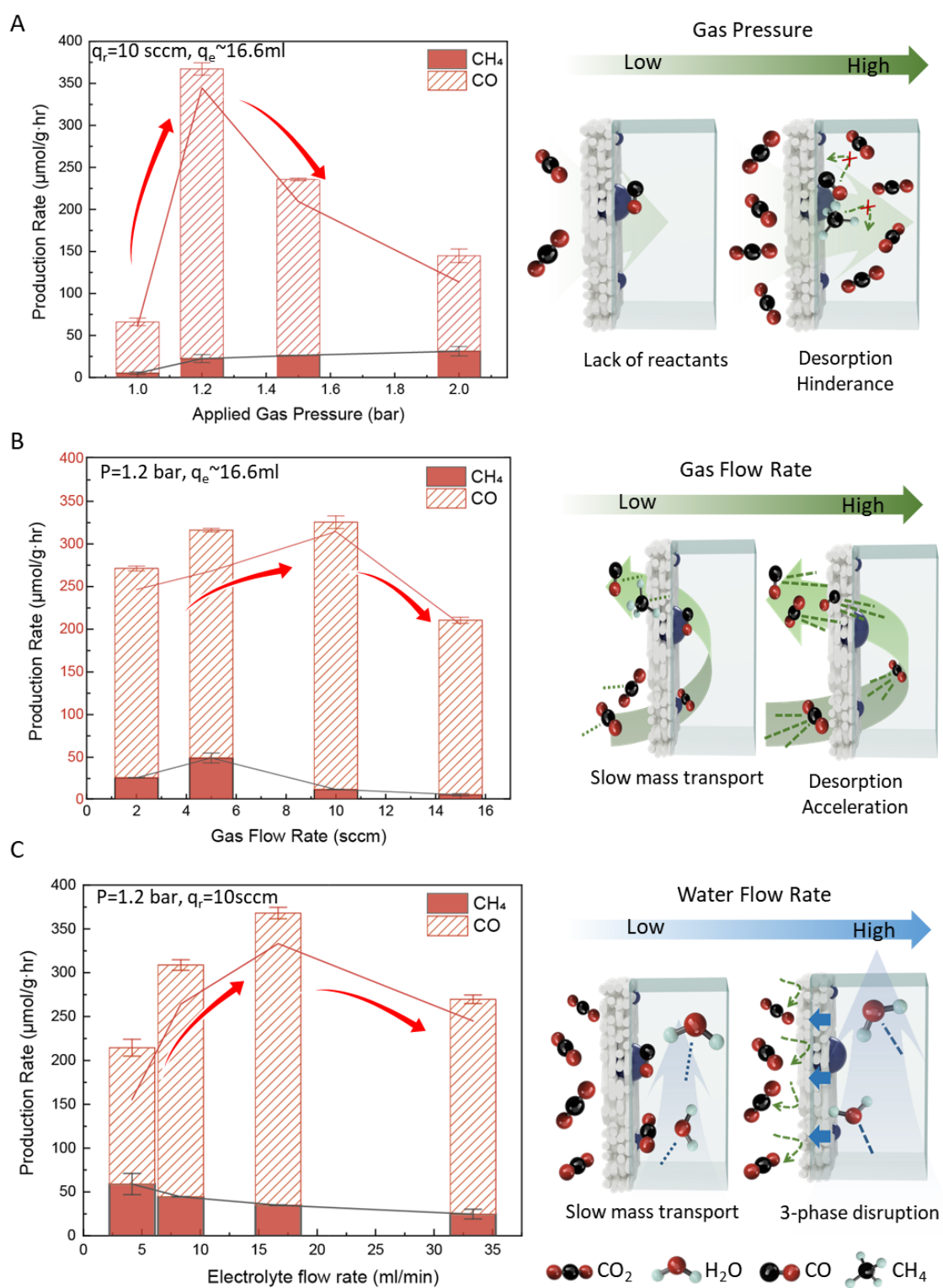


**Fig. 1** Illustration of microenvironments of batch reactors and continuous flow reactor. (A) distribution of  $\text{CO}_2$  and  $\text{H}_2\text{O}$  molecules near photocatalyst in gas and liquid phase batch reactors (left), and the continuous flow reactor (right) used in this work. (B) Illustration of molecular behavior on the surface of a photocatalyst according to the reaction environment: batch reactor (left) has poor mass transfer of reactant intermediate species which can lead surface poisoning; the continuous flow reactor (right) has improved mass transfer for desorption of products and optimal activities for the reactants.

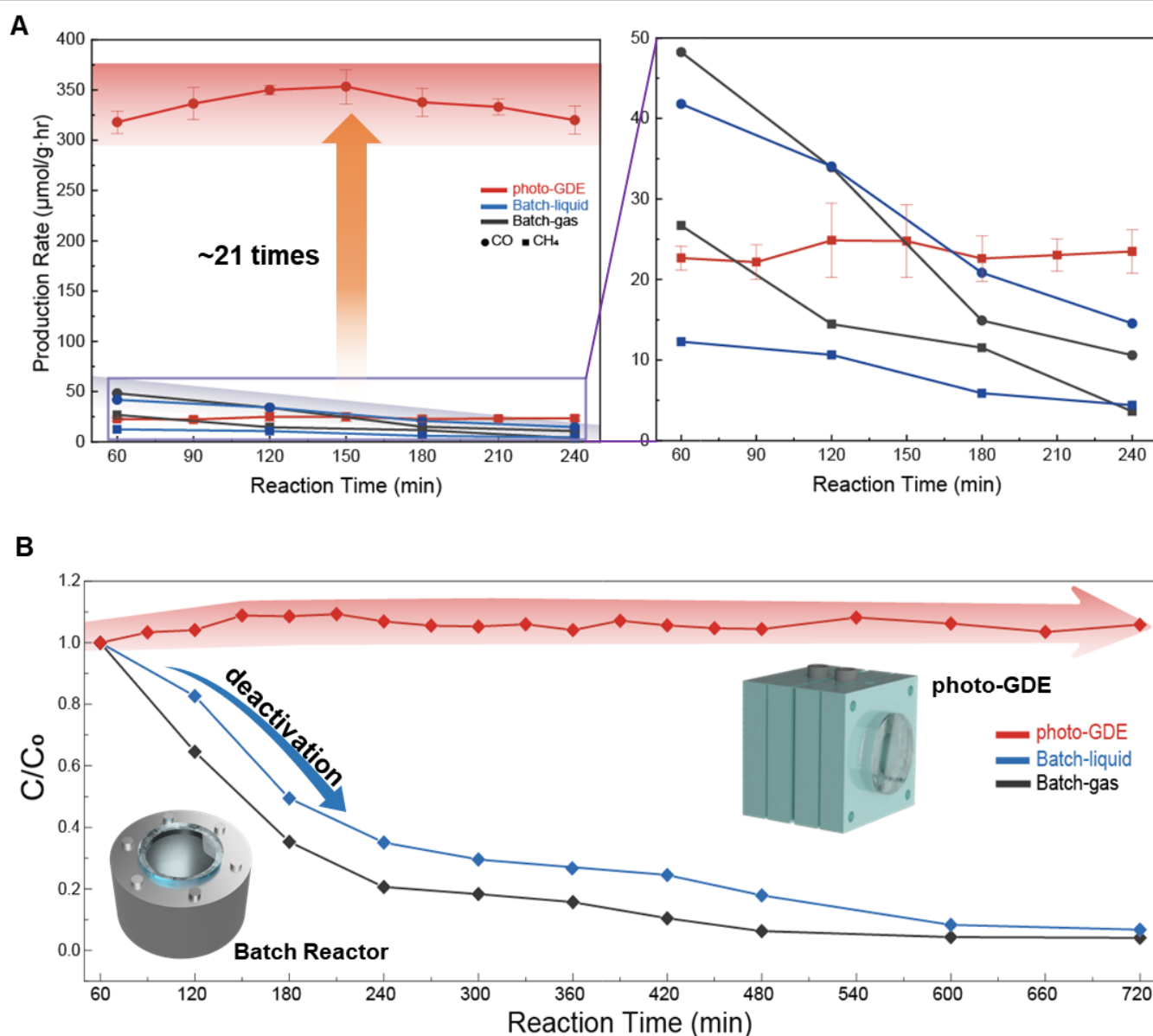




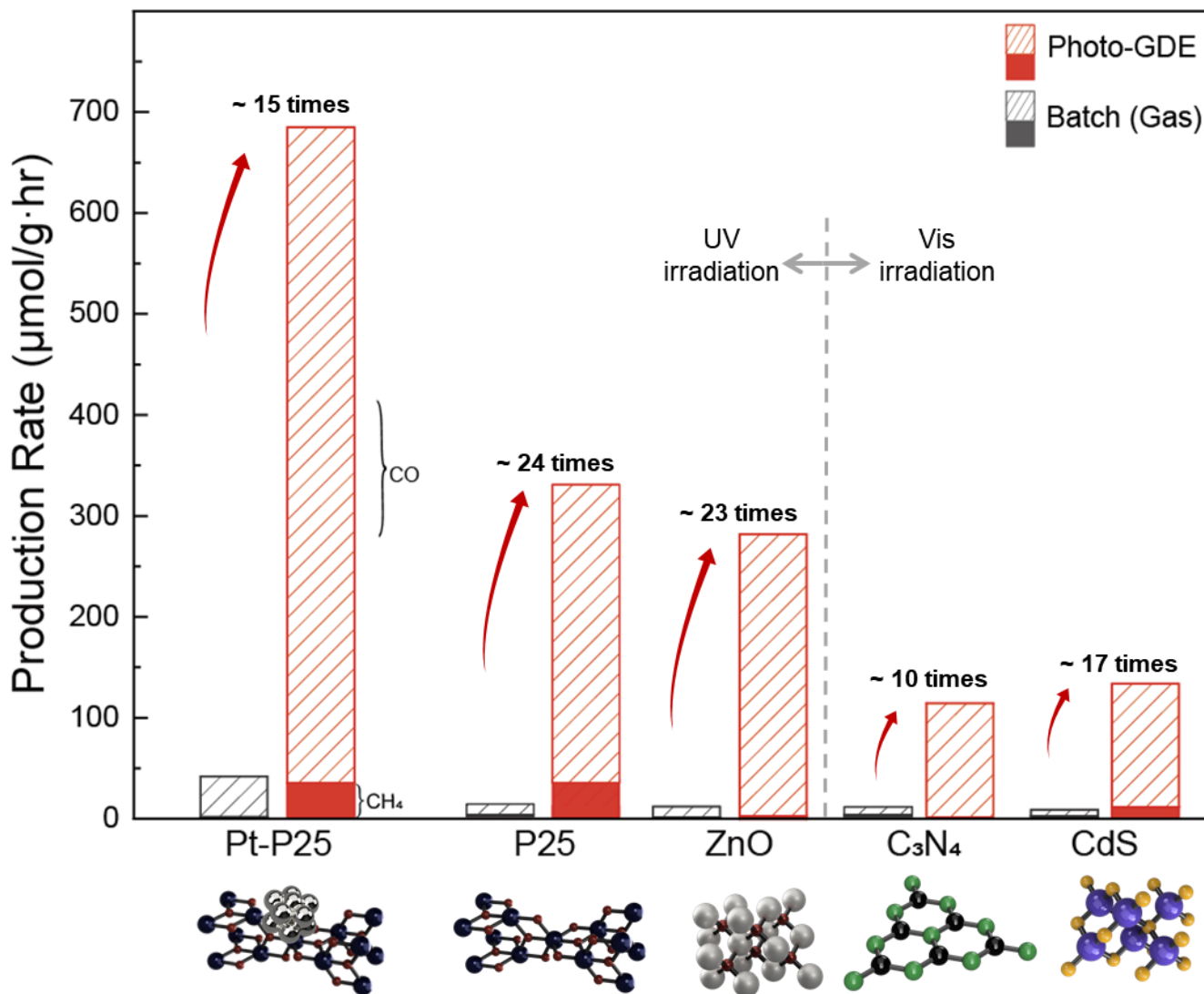
**Fig. 2. Implementation of the GDE design to the photocatalytic reactor system. (A)** Magnified diagram of the continuous-flow photocatalytic reactor. **(B)** Photograph of the flow reactor system in operation. **(C)** Diagram of a three-phase reaction on the photocatalytic GDE structure. **(D)** Diagram of structure of the GDE in an electrocatalytic flow reactor (upper image) and in a continuous-flow photocatalytic reactor (bottom image).



**Fig. 3. Effects of various factors on the flow-type reactor system. (A)** Effect of applied CO<sub>2</sub> gas pressure. **(B)** Effect of gas flow rate on the production rate. **(C)** Effects of the cycled electrolyte flow rate on the production rates of CO and CH<sub>4</sub>. On the right of each graph, diagrams show the catalyst surface at both the low and high ends. Error bars in (A)-(C) are standard deviations from 3 replicate experiments.



**Fig. 4. CO<sub>2</sub> conversion performance of P25 in the flow-type and batch-type reactors.** (A) Production rates of P25 measured in the flow-type photocatalytic reactor (●: CO and ■: CH<sub>4</sub>) and gas (●: CO and ■: CH<sub>4</sub>)/liquid (●: CO and ■: CH<sub>4</sub>) batch reactors. The graph on the right is a magnified image of the low production rate. (B) Ratio of the total production rate to the initial value ( $C/C_0$ ) measured in the flow-type photocatalytic reactor (◆), liquid-phase batch cell (◆), and gas-phase batch cell (◆). Error bars in (A) are standard deviations from 3 replicate experiments.



**Fig. 5. CO<sub>2</sub> conversion performance of various photocatalysts.** CO<sub>2</sub> reduction to CO (dashed box) and CH<sub>4</sub> (solid box) in a flow reactor (red) and a gas-phase batch reactor (black) with representative photocatalyst base materials Pt-decorated P25 (Pt-P25), P25, ZnO, C<sub>3</sub>N<sub>4</sub>, and CdS, with each molecular model depicted at the bottom. In the case of P25, it is depicted as anatase TiO<sub>2</sub>.