1	Regional Economic Potential for Recycling Consumer Waste Electronics in the United
2	States
3	Peng Peng ¹ and Arman Shehabi ^{1,*}
4	1. Energy Analysis and Environmental Impacts Division, Lawrence Berkeley National
5	Laboratory, Berkeley, USA, 94720.
6	*Correspondence: ashehabi@lbl.gov
7	
8	Abstract
9	Waste electronics are a growing environmental concern, but also contain materials with
10	great economic value. If properly recycled, waste electronics could enhance the
11	sustainability of vital metal supply chains by offsetting the increasing demand for virgin
12	mining. However, rapid changes in size and composition of electronics complicate their end-
13	of-life (EOL) management. Herein, we couple material flow and geospatial analyses on over
14	90 critical consumer electronic products and find that over 1 billion devices, representing
15	up to 1.5 million tonnes of mass, could be discarded annually in the United States (U.S.) by
16	2033. Emerging electronics such as connected home, health, and AR/VR devices have
17	become the fastest-growing types in the waste stream. We highlight policy opportunities to
18	develop various sustainable circularity strategies around metal supply chains, by showing
19	the potential to integrate electronic waste and virgin mining pathways in Western U.S.
20	regions, while new infrastructure designed specifically for waste electronics treatment is
21	favorable in the Central and Eastern U.S. Further, we show the importance of building
22	national-level refining and tear-down databases to improve electronics EOL management in
23	the next decade.

Due to the growing consumption of electronic equipment, and the relatively short lifetimes of many of these devices, the amount of discarded electronics within the waste streams (waste electronics) is rapidly increasing. Globally, the annual waste electronics generated has grown from less than 25 million tonnes (Mt) per year in 2009 to around 53.6 Mt in 2019.¹⁻³ The number of waste electronics generated in the United States (U.S.) in 2019 was 6.9 Mt (approximately 12.9% of world generation), corresponding to a generation per capita of around 21 kg, which is approximately three times the world's average value (7.3 kg).³

31 Only 17% of the waste electronics generated globally is properly recycled and the recycling rate 32 in the U.S. is around 14% to 40% depending on the reporting agency and selected types of electronics.^{3,4} Domestic waste electronics that are exported for recycling are hard to regulate, 33 34 owing to the different levels of maturities in terms of recycling technology and policy incentives between countries.^{5,6} Due to the high heterogeneity between types and brands, waste electronics 35 36 are a special stream of municipal solid waste that requires complex considerations during end-oflife (EOL) management.^{7,8} Without safe and effective EOL processes and government oversight, 37 38 which is the case for several developing nations, the receiving regions face various environmental 39 pollution and public health concerns such as heavy metal poisoning and food chain 40 contamination.5,9-11

However, with proper EOL management, waste electronics can have positive socio-economic
impacts as they contain materials of significant value that could allow proper recycling to have
economic benefits. In terms of overall material composition, waste electronics are a combination
of plastics, metals, etc. The current waste electronics recycling process includes preprocessing
and metal recycling. A general waste electronics device includes plastic covers, and printed
circuit boards (PCBs) that hold the various electronic parts (i.e., resistors, capacitors), batteries,
etc.¹² Each of these components offers unique value upon recycling. Existing techno-economic

48 analysis (TEA) studies have demonstrated the potential of making profits via recovering metal
49 resources, particularly gold, from the PCBs being the main source of revenue.¹³⁻¹⁵

50 Therefore, while improvements in international regulations of waste electronics recycling could 51 be beneficial, it is also critical to predict and assess potential waste management strategies within 52 the U.S. around metal recovery from waste electronics to identify favorable economic and 53 environmental pathways, obviate future resource scarcities, and create a more circular economy 54 to increase the resiliency of domestic material supply.

55 Within waste electronics, small to mid-size consumer electronics (i.e., smartphones, fitness 56 devices, connected home devices, AR/VR equipment, drones, and computers) represent an 57 emerging stream in recent years that are heavily affected by the evolvement of technology 58 development and consumer behaviors. Material flow analysis (MFA) is an effective and strategic 59 way of predicting the quantity and composition of waste materials based on information such as 60 historical sales and possession data, which has been applied to model waste electronic generation in different parts of the world.¹⁶⁻¹⁸ However, existing MFAs on waste electronics in the U.S. has 61 62 focused mostly on the temporal changes of common and relatively conventional small-to-midsize waste electronics (i.e., TVs, mobile phones, computers, and monitors) within the past decade.¹⁹⁻²¹ 63 64 Due to potential challenges such as data availability at the time of these studies and the rapid 65 change in consumer behaviors, limited research has been conducted regarding the impacts of the 66 emerging small-to-midsize electronics that have been introduced in recent years. Also, the 67 variance of the metal compositions for different types of electronics is rarely taken into account. Lastly, existing research on the geospatial modeling of waste electronics recycling reports is 68 limited to selected waste electronics in selected states.²² 69

Based on these knowledge gaps, herein we couple geospatial analysis on top of state-of-the-art
MFA to comprehensively capture the temporal variations and predict future trends regarding the
amount, composition, and potential value within these consumer waste electronics generated in

the U.S. We also predict how the newly-developed, emerging electronic products can potentially
reshape the resource availability from waste electronics, and how these changes will potentially
affect the future metal refining infrastructure in the U.S.

76 Since previous analyses showed that gold holds most of the metallic values (up to or higher than 80%) within the waste electronics, ^{13,14,23} in this analysis we use gold as the primary indicator to 77 examine the economic potential (Fig. 1). The MFA results are used in subsequent geospatial 78 79 models to characterize the spatial distribution of waste electronics and the embedded value within 80 the U.S. This study identifies the underlying potential connections between gold recovery and the 81 current metal refining industries within the U.S. and offers recommendations on creating an 82 electronics-centered circular economy for different future scenarios. Other secondary resources, 83 such as base metals (i.e., copper, aluminum), and plastics can also add additional value to the 84 recycling of electronics waste, which are recognized and discussed as well (Fig. 1).

85

86 **Results**

87 <u>Temporal and spatial distribution of waste electronics</u>

88 Fig. 2a shows the modeled number of waste electronics in the next decade, based on the historical 89 sales data and their predicted lifespans. With the fast growth scenario, the amount of small to 90 mid-size waste electronics produced in 2033 could exceed 1 billion units, and the slow growth 91 will lead to approximately 700 million units. In terms of mass, waste electronics generated in the 92 U.S. are estimated to reach from 1.2 to 1.5 million tonnes (Fig. 2b), with the shift toward smaller 93 electronics partially offsetting the growth in the number of units. Note that in this study, heavy 94 consumer appliance electronics (i.e., fridges or ovens) are not included therefore, both the number 95 and mass are conservative estimates.

96 Figs. 2c and 2d show the mean and general growth trend of representative resources in waste 97 electronics over the next decade, within which PCBs contain the most valuable materials recoverable, including precious metals such as gold (Fig. 2 c).^{13,14} The steady trend of gold 98 99 availability from waste electronics in recent years (i.e., 2017-2021) is consistent with previous studies. For example, Althaf et al. 2021²¹ and Golev et al. 2016²⁴ both estimated a steady and 100 101 slow decline in gold availability from 2015-2018 among conventional electronics in U.S. and 102 Australia, respectively, owning to a trends towards smaller electronic devices and more efficient 103 use of gold within those electronics.

104 However, existing tear-down studies on emerging smart devices, which often contain more 105 complex electronics (i.e., smartphones, and tablets) have shown higher PCB and gold content 106 than that of larger, stationary, and wired electronics (e.g., DVDs and VCRs)²⁵. Even though the 107 total amount of gold used in electronics has declined in recent years, which influences the 108 economics of recovery, the number of more complex devices with higher PCB and gold content 109 has been increasing. These tradeoffs indicate that as more smart electronics start to emerge, the 110 amount of both PCB and gold that are recoverable from waste electronics could start to increase 111 within the next decade.

112 Due to limited publicly-available tear-down analyses, the modeled PCB and gold content

assumed in different types of electronic devices has a relatively large range (Figs. 2c and 2d).

114 Thus, the impact of composition is much higher than that of the growth scenario, which further

affects the economic potentials analyzed in the discussion section.

116 In terms of zip-code level distributions in the U.S., as the model is developed based on the

population and household possession data (See *Methods* and Supplementary Note 4) ²⁶⁻²⁸, the

118 waste electronics densities are heavier in the coastal and metropolitan areas (Fig. 3a). It is notable

that in the densest regions (i.e., certain places New York City and Los Angles), roughly over

120 160,000 kg of waste electronics could be generated annually within one square kilometer.

121 For metal extraction, the mining and refining sector is an established industry in the U.S. that can 122 potentially be utilized to treat waste electronics or their embedded PCBs, as both involve hydro or pyrometallurgical processes.⁷ In terms of the treatment process, after the waste PCBs are 123 124 dismantled, shredded, and physically separated into metal scraps (upstream recycling), the 125 metallurgical processes (downstream recycling) are fairly similar whether refining metal from these waste or virgin mines.^{29,30} In fact, a majority of the metal recovery from waste electronics is 126 127 still based on pyrometallurgical pathways, which is also the primary virgin mining process with a minor difference between feedstocks (i.e., precious metal vs. base metal refining).³¹⁻³³ 128 129 Virgin gold mines and refining plants mostly exist in the western states (i.e., Nevada and 130 Arizona) of the U.S., as shown in Fig. 3b. The rest of the virgin gold mines are scattered around 131 the U.S., but relatively more concentrated in the mountain areas (i.e., Utah and Colorado). Again, 132 before the waste electronics could be processed in metal refinery plants, they would need to be 133 collected and pre-processed (i.e., sorting shredding, and physical separation) by different 134 recyclers. 135 Collection of waste electronics from consumers is out of the scope of this study, but Fig. 3b 136 shows an estimate of the locations of certified waste electronics recyclers as recognized by the USEPA³⁴ (green dots), and their relationship to the current virgin gold mines and/or refineries 137 138 (triangles). Locations of the certified waste electronics recyclers generally show good agreement 139 with the distribution of waste electronics generated in Fig. 3a and also indicate that there are 140 unique challenges and opportunities for handling waste electronics among the different regions in the U.S. For example, there could be a potential overlap between virgin mining production and

142 the potential metal recovery from waste electronics mostly in the western part of the U.S.,

143 whereas there could be more potential for building new waste electronic mining facilities in the

144 Central or Eastern regions.

141

145 *Growth of different types of waste electronics*

146 This study shows that currently, the U.S. is experiencing a dramatic change in waste electronics composition. The total amount of small-to-midsize consumer waste electronics and the potential 147 148 precious metal (gold) recoverable from that waste has been steady in recent years, however, our model suggests that the value of waste electronics will likely increase in the next decade owing to 149 150 the changes in metal composition and shipments from emerging electronics. Specifically, Fig. 4a 151 shows the predicted growth of representative waste electronics in 2021-2022 and 2032-2033 (See 152 the whole list in Supplementary Dataset). Most of the waste electronics growing in 2033 also 153 have positive growth rates in 2022. The overall scale of the difference in growth rates in 2022 is 154 much larger (up to over 400%) than that of 2033 (up to 30%) owing to one or two recent spikes 155 between 2018-2021, whose effect is diminished when projected to 2033. Notably, several of the 156 waste from several emerging types of electronics, such as 5G smartphones and gateways, electric 157 scooters, and wireless earbuds have large range of predicted growth rates due to high sales 158 fluctuations in recent years. For these electronics, further market analysis is recommended to 159 provide more accurate growth predictions. Also, note that for the future scenario (2032-2033), the 160 MFA model prediction in this study is a conservative estimate because this study does not 161 account for completely new electronics that might enter the market with potentially high growth 162 rates.

Furthermore, emerging electronics such as AR/VR, connected home devices, and internet of things products (defined as electronics requiring constant wireless communications) are leading the growth rate in 2032-2033. Other waste smart electronics (i.e., wireless headphones, drones) did not make it to the top 10 growing list but also have close to, or higher than 10% growth rate from 2032 to 2033. On the other hand, most of the conventional waste electronics (i.e., desktops PCs, printers, DVDs) are generated at a steady rate or declining. These dramatic differences in the growth patterns between different waste electronics show that the U.S. is currently experiencing a

170 shift in the composition of waste electronics, towards smaller, portable, and more complex electronics, which potentially contain more resource value in terms of weight percentage²⁵. 171 172 In terms of mass generated, Figs. 4 (b and c) show that certain heavy electronics such as LCD 173 TVs greatly contribute to the overall mass of waste electronics, similar to how CRT TVs dominated the mass of waste electronics in the early 21st century.²¹ Other heavy electronics, such 174 175 as printers and desktop PCs are still among the top ten waste electronics by mass. Lastly, smaller 176 computers such as laptops and tablets will likely exceed conventional desktops or monitors in the 177 waste stream by 2033.

178

179 Discussion

180 <u>Economic Potential</u>

181 The geospatial modeling shows that there are potential underlying connections and opportunities 182 between virgin mining and recycling in the U.S., which can be used to help create a circular 183 economy around metal recovery from waste electronics. By evaluating the capacity and 184 profitability of the virgin mining refineries, we find that it is worthwhile considering the 185 integrated pathway of recycled waste electronics and virgin metal recovery routes in the U.S. Since gold can represent over 85% of the embedded value within consumer electronics¹³⁻¹⁵, it is 186 187 used as the primary indicator to study the direct economic potential of treating electronics. One 188 important criterion is to compare the potential gold productivity from the waste electronics with the current gold productivity throughout the U.S., which is approximately 220 tonnes annually ³⁵. 189 190 Fig 5a shows that the gold recoverable from the waste electronics can potentially reach the same 191 magnitude as the national productivity from virgin resources when assuming gold compositions within the electronics are on the higher end of values found in the literature.^{21,24,25,36} 192

193 Theoretically, the virgin mining refining plants have the capacity of to handle the total quantity of 194 waste electronics for precious metal (gold) recovery. However, after considering the geological 195 distributions and current gold mining production, virgin mining with large handling capacities for 196 waste electronics is concentrated in the West and Mountain areas of the U.S. The Central and 197 East regions may have more need to create new recycling infrastructure targeting waste 198 electronics.

To elaborate, on the state level (estimated in Supplementary Note 5), Nevada and Alaska are the leading states for virgin gold production (Fig. 5b), with capabilities of approximately 173 metric tonnes and 21 metric tonnes per year (2018 value published in 2021), respectively.³⁵ Due to its high virgin gold productivity, refining plants at mines in Nevada should theoretically have the capacity necessary to handle all of the waste electronics in the U.S. but would face extra burdens (i.e., time, cost, emissions) when transporting waste electronics that are generated far from the region.

If the embedded gold from waste electronics in certain regions reaches the maximum allocated productivity (light blue color), it would need to be transported to the next nearest facility with excess productivity (dark blue color). In this case, the transportation burden increases with the distance, which is qualitatively represented by the darkness of the yellow color in Figs. 5(c-h),

210 In recent years, there have been emerging research and proposals on new technologies to recover

211 metals from waste electronics, such as electrochemical treatment, supercritical aided extraction,

212 photocatalysis, bioleaching, etc.^{7,31,37,38} In the near future, it is possible that more efforts will be

213 made to commercialize these technologies specifically to recover resources from waste

214

215 integrate electronic waste recycling into their production capacity. Thus, a higher transportation

burden to integrated virgin refineries indicates greater potential to build such new facilities

217 (represented by dark yellow color). In Figs. 5(c-h), the darker blue color represents a higher

9

electronics treatment. These new facilities may need to compete with virgin mining refineries that

218 opportunity to integrate waste electronics with existing virgin mining refineries, whereas the219 darker yellow color represents the higher economic potential for new facilities.

220 The MFA results (Fig. 3) and Fig. 5a show that the uncertainties in the embedded gold content 221 have a much higher influence compared with the growth scenario, therefore are chosen as one of 222 the main parameters for sensitivity to the recycling economic potential. Other key parameters 223 include first, the level of involvement, which denotes how much productivity can the virgin 224 refineries allocate to use waste electronics as feedstock. Second, the influence of exportation is 225 also studied, as it directly relates to the level of domestic recycling of waste electronics. We have 226 found that the reported degree of waste electronics exportation in the U.S. has high variation 227 depending on the time of study and reporting agencies.^{20,39}

Fig. 5 shows that within the uncertainties studied, the economic potential is most sensitive to the metal content, as shown when comparing Figs. 5(c-e) with Figs. 5(f-h). In comparison, the level of exportation and involvement of the current virgin mining industry will affect the East Central regions if the embedded values are low, as shown in Figs. 5(f-h). Figs. 5(c-e) show that if the embedded metal content is high, there is high economic potential to develop new infrastructure around waste electronics recycling even if there is high exportation, or if the virgin mines shift a large portion (up to around 70%) of their productivity to be generated from waste electronics.

It is important to note that metal compositions are different between waste electronics and virgin mines, ^{36,40} which would require more separation stages. Results from this section imply that quantifying the economic trade-off between the exact procedures that need to be added for the virgin mines to handle electronics can make a significant difference in examining the nationwide profitability. Thus for this purpose, future research is recommended on the techno-economic comparison between adapting virgin metal refineries, particularly gold, to include separated electronics as part of the feed stream, versus building completely new plants.

242

243 <u>Future Outlooks</u>

244

potential of metal recovery from waste electronics recycling and help address several major 245 246 challenges identified in this study. Future research should focus on process development for both 247 upstream (recyclers and collectors) and downstream refineries for this integrated waste and virgin 248 mining pathway to enhance the economic potential. Additionally, policy efforts should be focused 249 on creating a national-level database that includes the composition-level tear-down data, location 250 of small-scale refineries, and collection plants for various electronics to help narrow the range for future MFAs and offer a more complete geospatial analysis of metal recovery from waste 251 252 electronics. 253 First and most importantly, a better understanding of metal compositions within different types of 254 electronics is needed, especially among emerging smart electronics. The availability range plotted 255 in Fig. 2 and Fig. 5 is relatively large due to the fact that limited tear-down studies are available 256 for waste electronics. Between the two main uncertainties included in this analysis, the

The above discussions highlight potential opportunities to enhance the circular economic

composition has a significantly higher impact on the available gold within the waste electronicsthan the growth scenarios.

The large range of resource availability indicates that different management strategies might be needed when aiming to create a circular economy around waste electronics. A database that includes the compositions of metals for different types of electronics would help anticipate future recycling infrastructure needs. Such a database could be achieved via high-quality tear-down analysis, as well as help from the electronics manufacturers without exposing company intellectual properties.

265 Second, there has been limited transparency at the national level on both the upstream recyclers

266 (green dots in Fig. 3b) and metal refineries (triangles in Fig. 3b). There are many waste

267 electronics recyclers and refineries (i.e., small-scale and/or regional certified facilities) with

268 minimal publicly available information and transparency that may require a national-level survey269 or reporting database.

270 Furthermore, although gold is chosen as the primary driven factor for economics due to its high 271 embedded cost values, other resources in waste electronics can also add value to the circular 272 economic potential of waste electronics recycling. For example, plastics in waste electronics, which can occupy up to 30 wt%,⁴¹ could be recycled for re-manufacture or energy conversion 273 purposes⁴². However, it is important to note that certain detoxification procedures might be 274 275 required to eliminate the effects of brominated flame retardants during the high-temperature treatments.^{31,43} Other metals, such as copper and aluminum, are not as valuable as gold but are 276 277 also important to other manufacturing industries. More importantly, rare earth elements in 278 magnetics and PCBs, and cobalt and lithium in batteries, can help with increasing the supply chain resiliency of critical materials^{44,45} and should be considered in future studies. 279 280 Lastly, note that since this study does not include all of the consumer or non-consuming waste 281 electronics, the economic potential and profitability is a relatively conservative estimate. If other 282 sources of waste electronics (i.e., the growing electronics in vehicles and industrial plants) are 283 included, the yellow portion of the profitability maps can potentially be expanded. 284

285

286

287

288 Methods

289 <u>Material Flow Analysis</u>

- 290 Compared with the previous MFA models for waste electronics,¹⁹⁻²¹ we expanded the types of
- waste electronics from the 20 common electronics (i.e., waste cell phones, TVs) to over 90
- 292 different types of electronic devices. The waste electronics covered in this study included
- emerging waste electronics such as wearable fitness and health products, portable and wireless
- devices, smart home improvement devices, AR/VR sets, and consumer drones. The sales data
- from the Consumer Technology Association (CTA) was used.⁴⁶ The types of electronics modeled
- in this study were included in the supplementary dataset.
- 297 The sales data of the target consumer electronics after 2021 was predicted via a logistic-based
- 298 model, which is known to be capable of capturing the market behavior of consumer products.⁴⁷⁻⁴⁹

The logistic model could be described by equations 1 and 2.

300
$$sales = \frac{\partial}{1+e^{\beta(t-\gamma)}}$$
 (1)

301
$$sales = \frac{\partial}{1+e^{-\beta(t-\gamma)}}$$
 (2)

302 where t denoted the number of years for market sales; ∂ (saturation), β (steepness), and γ 303 (midpoint), were the logistic parameters. Note that Equation 1 was used for the declining 304 electronics, and Equation 2 was used for the growing/increasing electronics.

To account for the robust change in consumer behaviors, the last-reported 3 years of sales data for different electronics were first used to categorize the electronics into "decreasing" or "increasing" patterns. For the electronics that had decreasing sales patterns, we compared the logistic fitting since the maximum reported value and the 5 most-recent values, and selected the one with the larger r square value to predict the future sales data. The same method was used to predict the sales data beyond the reported years if the reporting stopped before 2021. For the increasing electronics, we set the defined "fast growth" and "slow growth" scenarios using logistic fitting
based on different assumptions of maximum sales penetration per household values. More details
on categorizing the growth scenarios and sales data prediction were included in Supplementary
Note 1.

A Weibull probability function was used to predict the temporal evolution of waste electronics in the MFA model, which has been used in previous studies to predict the flow of waste electronics based on their life span.^{21,50} In this model, we assumed that the probability of a certain type of electronic device (j) reaching its end of life within its maximum usage year (n) followed a Weibull distribution, which could be described by Equations (3) and (4) ¹⁹⁻²¹.

320
$$f(\eta, \delta, t) = \frac{\delta}{\eta} (\frac{t}{\eta})^{(\delta-1)} e^{-(\frac{t}{\eta})^{\delta}}$$
(3)

In the probability density function (3), *t* represented time, and δ and η were the parameters used to describe the Weibull probably function. The probability of reaching end-of-life (P) could be then used, along with the historical sales data (S) to calculate the flow (N) of waste electronics j generated after a lifespan of *i* years within its maximum life span (n).²¹

325
$$N_{j,t} = \sum_{i=1}^{n} P_{j,i} \times S_{j,t-i}$$
 (4)

326 The above-mentioned MFA model was applied to the U.S. shipment data of various electronics

327 evaluated in this study. The model is conducted using the open-source MATLAB code as

described in Althaf et al. 2021,²¹ with adjustments to the numbers and types of electronics,

329 Weibull parameters, average mass, compositions, etc.

330 For the common electronics that were analyzed in previous studies (i.e., waste cell phones, TVs),

331 we combined the previously-published Weibull parameters and life span from different

332 sources.^{19,21} It was noted that the sum of probabilities function derived from the previous Weibull

- 333 parameters is slightly less than 1 if added up to the same reported maximum life span in previous
- 334 literature, in which the deviation probability was assumed to be the devices that can be further

reused when predicting the amount of waste generated. But the reused or refurbished electronicswere not included for further analysis (also included later in *Key assumptions and uncertainties*).

337 For the relatively sparsely-studied electronics (i.e., smart electronics, wireless electronics, AR/VR

sets), their MFA parameters were determined from those of the 20 common electronics based on

339 UNU classification codes, Harmonized System (HS) trade codes, and functionalities.^{51,52} Details

of the decision tree and sources for determining the MFA parameters are included in

341 Supplementary Notes 2 and 3. The material compositions of different waste electronics were

342 determined from previous literature. The upper and lower bounds of the reported values were

343 used as the "high content" and "low content" scenarios, respectively, with details shown in

344 Supplementary Note 3.

345 <u>Geospatial Modeling</u>

To model the spatial distribution of the waste electronics generated across the U.S., the total MFA results were distributed to each zip code area based on the population density and amount of electronics in residential households and commercial office buildings within different geological regions of the U.S.(i.e., New England, Pacific, etc.)^{27,28} Regional results were normalized to waste electronics generated per capita for different zip code areas with the region.

351 The average percentage of ownership across different regions of the U.S. were calculated based

352 on the possession and ownership data for sixteen types of electronics (i.e., smartphones, TVs, cell

353 phones, desktop, and laptop computers) in residential households and five types of electronics in

354 commercial office buildings provided by the U.S. Energy Information Administration

355 (USEIA)^{27,28}. The total amount of waste electronics generated from the MFA was corrected and

distributed to different regions according to their average percentage of ownership and divided by

their total population to obtain the average generation/capita for different regions. Note that due

- to this assumption, the broader distribution of ownership per household of various electronics
- 359 might be different than the representative types of electronics used.

360 Waste electronics generated per capita for each geological region were multiplied by the

361 population density data for each zip code in the U.S. to estimate the waste electronics generated

362 for each zip code. The waste electronics generated per zip code were combined with

363 corresponding geospatial data (shape, boundary, longitude, latitudes, etc.) to plot the distribution

of the U.S. Nation-wide geological shape data used in this study was obtained from the U.S.

365 Census Bureau.⁵³

366 To assess the potential connections between waste electronics recycling and virgin refineries, the

367 geospatial coordinates for the mines, mining plants, and their state-level productivities in the U.S.

368 were obtained from various U.S. Geological Survey (USGS) sources.^{35,54-56} The nationwide

369 certified recycler data was provided by Sustainable Electronics Recycling International (SERI)⁵⁷

based on their certified recycler lists across the U.S.

371 Note that besides virgin mining, there are also several existing major refineries that list waste

372 electronics as part of the feedstocks (See Supplementary Table S4) to produce high-quality metals

for the technology industry.^{58,59} As there is limited information on the gold productivity and

374 feedstock composition for these refineries, we estimated their influence on the economic potential

in Supplementary Note 6, by comparing with virgin plants' productivities, previous techno-

economic analysis, and tear-down studies.^{13,14,21,60}

377 Further, we apply a distance matrix to first determine the potential capability for treating waste

378 electronics at the nearest existing facility, either through integrating with virgin mining refineries.

379 We assume that these facilities can allocate/expand a certain portion of their current gold

productivity to waste electronics. We further characterize the U.S. into five greater regions shown

in the legend of Fig. 5 and analyzes their handling capabilities in Figs. 5(c-h). More details on the

382 geospatial modeling, and productivity and profitability analyses were included in Supplementary

383 Notes 4 to 6.

384 <u>Key Assumptions and Uncertainties</u>

385 This section summarizes the key source of uncertainties and assumptions used in this study. All of the uncertainties and assumptions were also discussed in the previous text or the 386 387 Supplementary Notes 1-6 when they were applied to the corresponding analysis. To summarize, 388 the key assumptions and sources of uncertainties in this study were summarized as follows. First, 389 the scope of this study includes most of the mid to small-size consumer electronics. Due to this 390 assumption, we expect that the overall amount of waste electronics will be higher than what is 391 predicted in this study. Second, refurbished or reused electronics are not modeled in this study. 392 As described in the *Material flow analysis* Section, the re-use was recognized by assuming not all 393 of the electronics sales reach end-of-life in the probability distribution based on the reported 394 Weibull parameters and maximum life spans, but their further re-introduction to the waste stream 395 was not included in this analysis.

396 For key uncertainties considered in this study, first, due to limited data availability, uncertainties 397 in this study included the composition of resources within the electronics wastes, degree of domestic recycling (as studied by the percent export), approximation of MFA results, and spatial 398 399 analysis by using representative values. Second, we recognize that there is a high potential that 400 new types of small-to-midsize consumer electronics will be introduced in the near future, similar 401 to how AR/VR and 5G devices have emerged in recent years. This was accounted for by 402 qualitatively showing the possible markup of results in Fig. 2. Lastly, as discussed in the Future 403 *Outlook* Section, although the effects of the key sources of uncertainties were studied (namely the 404 growth scenario, content of resources, and level of export) in the *Results* and *Discussion* sections, 405 future research would greatly benefit from narrowing these ranges via more comprehensive tear 406 down data, and improved policy incentives as stated in the Discussion Section.

407

408	Data	Avail	lability
			•/

- 409 The data that support the findings of this study are available within the paper and its
- 410 Supplementary Information. Supplementary dataset is available at https://github.com/ppeng-
- 411 cloud/Consumer-Electronics-Recycling-Potential-in-United-States.

412 Code Availability

- 413 All steps used in this analysis are illustrated in the Methods section and Supplementary Notes 1-6.
- 414 Supplementary scripts are available at https://github.com/ppeng-cloud/Consumer-Electronics-
- 415 Recycling-Potential-in-United-States and from the corresponding author on reasonable request.

416

417 Acknowledgments

Lawrence Berkeley National Laboratory is supported by the Office of Science of the United

419 States Department of Energy and operated under Contract Grant No. DE-AC02-05CH11231. P.P.

- 420 and A.S. acknowledge the Advanced Manufacturing Office of the Department of Energy for
- 421 funding this research.

422

- 423 Author Contributions Statement: Conceptualization, A.S.; Methodology, P.P. and A.S.;
- 424 Investigation, P.P. and A.S.; Resources: P.P. and A.S.; Data Curation: P.P. and A.S.; Writing –
- 425 Original Draft, P.P.; Writing –Review & Editing, P.P. and A.S.; Visualization: P.P. and A.S.;
- 426 Funding Acquisition, Resources, and Supervision: A.S..

427

428 **Competing Interest Statement:** The authors declare no competing interests.

429 Figure Legends/Captions

Fig. 1. Scope and system boundary of this study. Pie chart denotes the general distribution of
values between gold (yellow) and other metals extracted from metal recycling processes of waste
electronics, based on reported values from refs^{14,23}. The value distribution will vary between
different electronics products such as type, brand, manufacturer, etc.

434

435 *Fig. 2.* Temporal changes for waste electronics generation between 2015-2033 and its

436 geospatial distribution results. a. Number of units generated. b. Mass of waste electronics

437 generated. c. Mass of gold (most valuable resource) potentially recoverable from waste

438 electronics. **d.** Printed circuit board (PCB) potentially available within waste electronics.

439 Uncertainties are caused by the assumed fast and slow growth scenarios discussed in

440 Supplementary Note 1 (a and b). Additional uncertainties are included for c and d when assuming

different compositions within the electronics (See Supplementary Notes 1 and 3). Gradient color

442 qualitatively addresses the possibility of increasing in the future after introducing new electronics.

443

444 Fig. 3. Spatial distribution of waste electronics resources, certified recyclers, and major

445 mining plants in the U.S. a. Estimated relative density map of waste electronics generated per

446 zip code in the U.S. b. Modelled spatial distribution of waste electronics and their corresponding

447 recyclers as well as the locations for virgin mining plants within continental U.S..^{53-55,57} See

detailed geospatial distribution of mines in Supplementary Note 4. The maps were created in

449 Python v3.8.5 using GeoPandas v0.8.1 (<u>https://geopandas.org</u>) using the shape file from the U.S.

450 Census Bureau⁵³

451

Fig. 4. The growth of representative types of waste electronics. a. The average growth rate of
representative electronics between 2032-2033 (dots) and their corresponding growth rate in 20212022 (lines). The growth of 5G Smartphones from 2021 to 2022 exceeds 400% and is not shown
in the figure. Full growth data available in the Supplementary dataset. b. Modelled waste
electronics with the largest weight percentage in 2021. c. Modelled waste electronics with the
highest weight percentage in 2033.

458

459 Fig. 5. Modelled distribution of valuable (gold) from waste electronics in 2033 and areas 460 where the generated waste can be handled by virgin gold plants for gold extraction. a. 461 Relative amount of gold recoverable in 2033 compared with recent national virgin production. 462 Error bars denote uncertainties in growth scenarios **b**. Relative state-level productivity of gold from virgin sources in the U.S. and map showing where waste electronics are handled based on 463 464 closest-distance approximation.. c-h. Evaluation of the potential to integrate waste electronics to 465 virgin mining if the plant allocate/expand 30% of the plants current productivity (d, e, g, h), or 466 70% of the plants current productivity (c and f) to producing gold from waste electronics. High 467 circularity (c, d, f, g) means 80% of the waste electronics are recycled domestically, and high 468 export (e and h) refers to only 40% of the waste electronics are recycled domestically. Light blue 469 color represents the maximum area these plants are able to cover. Dark blue means that the plants 470 can utilize all of the waste electronics with excess capacity left. Yellow denotes the region where 471 gold productivity from waste electronics is beyond the assumed capacity of the plants. The maps were created in Python v3.8.5 using GeoPandas v0.8.1 (https://geopandas.org) using the shape 472 473 file from the U.S. Census Bureau⁵³

474

References

476	1	Robinson, B. H. E-waste: an assessment of global production and environmental impacts.
477	_	Science of the total environment 408 , 183-191 (2009).
478	2	Fiore, S., Ibanescu, D., Teodosiu, C. & Ronco, A. Improving waste electric and
479		electronic equipment management at full-scale by using material flow analysis and life
480		cycle assessment. Science of The Total Environment 659, 928-939 (2019).
481	3	Forti, V., Balde, C. P., Kuehr, R. & Bel, G. The Global E-waste Monitor 2020:
482		Quantities, flows and the circular economy potential. (2020).
483	4	USEPA. Advancing Sustainable Materials Management: 2014 Fact Sheet. (2016).
484	5	Awasthi, A. K., Li, J., Koh, L. & Ogunseitan, O. A. Circular economy and electronic
485		waste. Nature Electronics 2, 86-89 (2019).
486	6	Zabala, A. Illegal electronic waste recycling trends. <i>Nature Sustainability</i> 2 , 353-354
487		(2019).
488	7	Hsu, E., Barmak, K., West, A. C. & Park, AH. A. Advancements in the treatment and
489		processing of electronic waste with sustainability: a review of metal extraction and
490		recovery technologies. Green chemistry 21, 919-936 (2019).
491	8	Nithya, R., Sivasankari, C. & Thirunavukkarasu, A. Electronic waste generation,
492		regulation and metal recovery: a review. Environmental Chemistry Letters 19, 1347-1368
493		(2021).
494	9	Sun, R. et al. Bioaccumulation of short chain chlorinated paraffins in a typical freshwater
495		food web contaminated by e-waste in south china: Bioaccumulation factors, tissue
496		distribution, and trophic transfer. Environmental Pollution 222, 165-174 (2017).
497	10	Kyere, V. N. et al. Contamination and health risk assessment of exposure to heavy metals
498		in soils from informal e-waste recycling site in Ghana. Emerging Science Journal 2, 428-
499		436 (2018).
500	11	Purushothaman, M., Inamdar, M. G. & Muthunarayanan, V. Socio-economic impact of
501		the e-waste pollution in India. <i>Materials Today: Proceedings</i> 37 , 280-283 (2021).
502	12	Palmieri, R., Bonifazi, G. & Serranti, S. Recycling-oriented characterization of plastic
503		frames and printed circuit boards from mobile phones by electronic and chemical
504		imaging. Waste Management 34, 2120-2130 (2014).
505	13	Ghodrat, M., Rhamdhani, M. A., Brooks, G., Masood, S. & Corder, G. Techno economic
506		analysis of electronic waste processing through black copper smelting route. Journal of
507		<i>Cleaner Production</i> 126 , 178-190 (2016).
508	14	Diaz, L. A. & Lister, T. E. Economic evaluation of an electrochemical process for the
509		recovery of metals from electronic waste. Waste Management 74, 384-392 (2018).
510	15	Patil, T. & Patil, S. T. Techno-economic Feasibility of Recycling E-waste to Recover
511		Precious Metals. International Journal of Advanced Scientific and Technical Research 7
512		(2015).
513	16	Islam, M. T. & Huda, N. Material flow analysis (MFA) as a strategic tool in E-waste
514		management: Applications, trends and future directions. Journal of Environmental
515		Management 244, 344-361 (2019).
516	17	De Meester, S., Nachtergaele, P., Debaveye, S., Vos, P. & Dewulf, J. Using material flow
517		analysis and life cycle assessment in decision support: A case study on WEEE
518		valorization in Belgium. Resources, Conservation and Recycling 142, 1-9 (2019).
519	18	Islam, M. T. & Huda, N. E-waste in Australia: generation estimation and untapped
520		material recovery and revenue potential. Journal of Cleaner Production 237, 117787
521		(2019).
522	19	USEPA. Electronic Products Generation and Recycling in the United States, 2013 and
523		2014, Office of Resource Conservation and Recovery. (2016).

524	20	Duan, H., Miller, T. R., Gregory, J., Kirchain, R. & Linnell, J. Quantitative
525		characterization of domestic and transboundary flows of used electronics: Analysis of
526		Generation, Collection, and Export in the United States. 121 (2013).
527	21	Althaf, S., Babbitt, C. W. & Chen, R. The evolution of consumer electronic waste in the
528		United States. Journal of Industrial Ecology 25, 693–706 (2021).
529	22	Duman, G. M., Kongar, E. & Gupta, S. M. Estimation of electronic waste using
530		optimized multivariate grey models. Waste Management 95, 241-249 (2019).
531	23	Golev, A., Corder, G. D. & Rhamdhani, M. A. Estimating flows and metal recovery
532		values of waste printed circuit boards in Australian e-waste. <i>Minerals Engineering</i> 137,
533		171-176 (2019).
534	24	Golev, A., Schmeda-Lopez, D. R., Smart, S. K., Corder, G. D. & McFarland, E. W.
535		Where next on e-waste in Australia? Waste management 58, 348-358 (2016).
536	25	Babbitt, C. W., Madaka, H., Althaf, S., Kasulaitis, B. & Ryen, E. G. Disassembly-based
537		bill of materials data for consumer electronic products. Scientific Data 7, 1-8 (2020).
538	26	Historical Population Change Data (1910-2020), US Census Bureau, Accessed
539		07/01/2021, https://www.census.gov/data/tables/time-series/dec/popchange-data-
540		text.html.
541	27	2020 RECS Survey Data, U.S. Energy Information Administration, Accessed 07/04/2021,
542		https://www.eia.gov/consumption/residential/data/2020/.
543	28	2018 CBECS Survey Data, U.S. Energy Information Administration, Accessed
544		07/01/2022,
545		https://www.eia.gov/consumption/commercial/data/2018/index.php?view=microdata.
546	29	Ghimire, H. & Ariya, P. A. E-wastes: bridging the knowledge gaps in global production
547		budgets, composition, recycling and sustainability implications. <i>Sustainable Chemistry</i> 1 ,
548		154-182 (2020).
549	30	Tabelin, C. B. et al. Copper and critical metals production from porphyry ores and E-
550		wastes: A review of resource availability, processing/recycling challenges, socio-
551		environmental aspects, and sustainability issues. <i>Resources, Conservation and Recycling</i>
552		170 , 105610 (2021).
553	31	Peng, P. & Park, AH. A. Supercritical CO2-induced alteration of a polymer-metal
554		matrix and selective extraction of valuable metals from waste printed circuit boards.
555		Green Chemistry 22, 7080-7092 (2020).
556	32	Kaya, M. Recovery of metals and nonmetals from electronic waste by physical and
557		chemical recycling processes. Waste management 57, 64-90 (2016).
558	33	Wang, H. et al. Recovery of waste printed circuit boards through pyrometallurgical
559		processing: A review. Resources, Conservation and Recycling 126, 209-218 (2017).
560	34	Certified Electronics Recyclers, United States Environmental Protection Agency,
561		Accessed 02/24/2020, https://www.epa.gov/smm-electronics/certified-electronics-
562		recyclers.
563	35	USGS. Minerals Yearbook - Gold. (2021).
564	36	Priya, A. & Hait, S. Comprehensive characterization of printed circuit boards of various
565		end-of-life electrical and electronic equipment for beneficiation investigation. <i>Waste</i>
566		Management 75 , 103-123 (2018).
567	37	Chen, Y. et al. Selective recovery of precious metals through photocatalysis. Nature
568		Sustainability 4 , 618-626 (2021).
569	38	Uekert, T., Pichler, C. M., Schubert, T. & Reisner, E. Solar-driven reforming of solid
570		waste for a sustainable future. Nature Sustainability 4, 383-391 (2021).
571	39	Işıldar, A., Rene, E. R., van Hullebusch, E. D. & Lens, P. N. L. Electronic waste as a
572		secondary source of critical metals: Management and recovery technologies. <i>Resources</i> .
573		Conservation and Recycling 135, 296-312 (2018).

574	40	Jones, R. S. & Fleischer, M. Gold in minerals and the composition of native gold. 2330- 5703 (IUS Dept. of the Interior, Goological Survey), 1060)
5/5	41	Disc. P. in Energy Technology 2020, Recycling, Carbon Disvide Management, and
576 577	41	Other Technologies 295-305).
578	42	Heller, M. C., Mazor, M. H. & Keoleian, G. A. Plastics in the US: toward a material flow
579		characterization of production, markets and end of life. <i>Environmental Research Letters</i>
580		15 . 094034 (2020).
581	43	Chien, YC., Paul Wang, H., Lin, KS., Huang, Y. J. & Yang, Y. W. Fate of bromine in
582		pyrolysis of printed circuit board wastes. <i>Chemosphere</i> 40 , 383-387 (2000).
583	44	Dushvantha, N. <i>et al.</i> The story of rare earth elements (REEs): Occurrences, global
584		distribution, genesis, geology, mineralogy and global production. Ore Geology Reviews
585		122 , 103521 (2020).
586	45	Godoy León, M. F., Matos, C. T., Georgitzikis, K., Mathieux, F. & Dewulf, J. Material
587		system analysis: Functional and nonfunctional cobalt in the EU, 2012–2016. Journal of
588		Industrial Ecology (2022).
589	46	January 2021 FastFacts Historical Sales Data, Consumer Technology Association
590		(CTA), Accessed 09/19/2021, https://shop.cta.tech/collections/research.
591	47	Müller, E., Hilty, L. M., Widmer, R., Schluep, M. & Faulstich, M. Modeling metal stocks
592		and flows: a review of dynamic material flow analysis methods. Environmental science
593		& technology 48, 2102-2113 (2014).
594	48	Althaf, S., Babbitt, C. W. & Chen, R. Forecasting electronic waste flows for effective
595		circular economy planning. Resources, Conservation and Recycling 151, 104362 (2019).
596	49	Liu, X., Tanaka, M. & Matsui, Y. Generation amount prediction and material flow
597		analysis of electronic waste: a case study in Beijing, China. Waste management &
598		research 24, 434-445 (2006).
599	50	Gu, Y., Wu, Y., Xu, M., Mu, X. & Zuo, T. Waste electrical and electronic equipment
600		(WEEE) recycling for a sustainable resource supply in the electronics industry in China.
601		Journal of Cleaner Production 127, 331-338 (2016).
602	51	Forti, V., Baldé, K. & Kuehr, R. E-waste statistics: guidelines on classifications,
603		reporting and indicators. (United Nations University, 2018).
604	52	Harmonized System (HS) Codes, Accessed 07/06/2021,
605		https://www.trade.gov/harmonized-system-hs-
606		codes#:~:text=The%20United%20States%20uses%20a,Census%20Bureau%27s%20Fore
607		ign%20Trade%20Division.
608	53	United States Census Bureau, Accessed 01/31/2021, https://www.census.gov/data.html
609	54	USGS. U.S. Geological Survey, Active Mines and Mineral Processing Plants in the
610		United States in 2003, U.S. Geological Survey (USGS), Reston, Virginia., (2005).
611	55	Mining Data Online, Accessed 02/24/2021,
612		https://miningdataonline.com/property/list.aspx?vw=3.
613	56	Sheaffer, K. N. Gold Data Sheet - Mineral Commodity Summaries 2020. 70-71 (2020).
614	57	Find an R2 Certified Facility, SERI (Sustainable Electronics Recycling International),
615		Accessed 04/01/2021, https://sustainableelectronics.org/find-an-r2-certified-facility/.
616	58	Smelter and Refiner List, Apple Inc., Accessed 01/03/2021,
617		https://www.apple.com/supplier-responsibility/pdf/Apple-Smelter-and-Refiner-List.pdf.
618	59	List of the Smelters or Rifiners identified in Konica Minolta's supply chain which were
619		known by RMI (As of March 31, 2020), Accessed 01/03/2021,
620		https://www.konicaminolta.com/about/csr/csr/suppliers/pdf/smelters.pdf.
621	60	Kasper, A. C. & Veit, H. M. Gold recovery from printed circuit boards of mobile phones
622		scraps using a leaching solution alternative to cyanide. Brazilian Journal of Chemical
623		<i>Engineering</i> 35 , 931-942 (2018).