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# Structure and Thermochemistry of Perrhenate Sodalite and Mixed Guest Perrhenate/Pertechnetate Sodalite

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- 20 **KEYWORDS**<sup>1</sup>: sodalite, perthenate sodalite, pertechnetate sodalite, neutron powder diffraction,
- 21 x-ray absorption fine structure, high-temperature calorimetry
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ABSTRACT: Treatment and immobilization of technetium-99 (<sup>99</sup>Tc) contained in reprocessed 24 nuclear waste and present in contaminated subsurface systems represents a major environmental 25 26 challenge. One potential approach to managing this highly mobile and long-lived radionuclide is immobilization into micro- and mesoporous crystalline solids, specifically sodalite. We 27 synthesized and characterized the structure of perrhenate sodalite,  $Na_8[AlSiO_4]_6(ReO_4)_2$ , and the 28 structure of a mixed guest perthenate/pertechnetate sodalite,  $Na_8[AISiO_4]_6(ReO_4)_{2,x}(TcO_4)_x$ . 29 Perrhenate was used as a chemical analogue for pertechnetate. Bulk analyses of each solid 30 confirm a cubic sodalite-type structure ( $P\overline{4}3n$ , No. 218 space group) with rhenium and 31 technetium in the 7+ oxidation state. High-resolution nanometer scale characterization 32 measurements provide first-of-a-kind evidence that the  $\text{ReO}_4$  anions are distributed in a periodic 33 array in the sample, nanoscale clustering is not observed, and the ReO<sub>4</sub> anion occupies the center 34 of the sodalite  $\beta$ -cage in Na<sub>8</sub>[AlSiO<sub>4</sub>]<sub>6</sub>(ReO<sub>4</sub>)<sub>2</sub>. We also demonstrate, for the first time, that the 35  $TcO_4$  anion can be incorporated into the sodalite structure. Lastly, thermochemistry 36 measurements for the perrhenate sodalite were used to estimate the thermochemistry of 37 pertechnetate sodalite based on a relationship between ionic potential and the enthalpy and Gibbs 38 39 free energy of formation for previously measured oxyanion-bearing feldspathoid phases. These results suggest that micro- and mesoporous crystalline solids maybe viable candidates for the 40 treatment and immobilization of 99Tc. 41

#### 42 INTRODUCTION

Development of a sustainable nuclear fuel cycle, which must include closing the back-end by recycling and/or disposing of used nuclear fuel, is a key component of the nuclear energy renaissance (12% of the electrical energy worldwide<sup>1</sup> and 19% in the United States<sup>2</sup>). Disposition of radioactive waste generated by the nuclear fuel cycle and nuclear weapons production during

47 the Cold War era is one of the most pressing environmental challenges facing the United States 48 and the international community.<sup>3-4</sup> Furthermore, proposed waste management strategies are 49 complicated by the inventory of long-lived radionuclides, such as technetium (<sup>99</sup>Tc), and the 50 time-scales considered for disposal.

Since its discovery in 1937 by Perrier and Segre,<sup>5-6</sup> the global inventory of <sup>99</sup>Tc has increased 51 steadily. Technetium-99 ( $\beta = 293.7$  keV,  $t_{1/2} = 2.1 \times 10^5$  years), a byproduct of <sup>235</sup>U and <sup>239</sup>Pu 52 fission, comprises a significant component of radioactive waste due to its high fission yield-53  $\sim$ 5%. The world-wide inventory of <sup>99</sup>Tc requiring disposition is estimated to have quadrupled to 54  $\sim$ 305 MT from 1994 to 2010 because of nuclear energy production<sup>7</sup> Additionally, US weapons 55 production sites must dispose of  $\sim$ 5.1 MT of <sup>99</sup>Tc ( $\sim$ 3.5 MT at the Savannah River Site and  $\sim$ 1.6 56 MT at the Hanford Site).8 Treatment and immobilization of 99Tc contained in reprocessed nuclear 57 waste presents a major challenge because 99 Tc volatilizes at the temperatures (~1100 °C) required 58 for vitrification, the preferred international treatment method.<sup>8-11</sup> The immobilized nuclear waste 59 glass is destined for long-term storage in a geologic repository. 60

The chemistry of <sup>99</sup>Tc suggests that under aerobic environmental conditions, the stable 61 heptavalent Tc 7+ pertechnetate anion  $({}^{99}\text{TcO}_4)$  is dominant. This oxyanion is soluble and 62 63 readily migrates through the environment because it does not adsorb well onto mineral surfaces, soils, or sediments. Because of the long half-life, abundance, and high environmental mobility of 64 <sup>99</sup>Tc, incorporating it into durable matrices other than glass is an attractive waste management 65 strategy.<sup>12</sup> For example, recent studies have examined the possibility of incorporating <sup>99</sup>Tc in the 66 4+ oxidation state into the structure of iron-based minerals.<sup>13-19</sup> Although various countries are 67 pursuing vitrification as the primary waste management strategy for other radionuclides (e.g., 68 <sup>137</sup>Cs, <sup>90</sup>Sr, U-isotopes, etc.), one approach that has been considered previously but not pursued 69

for disposition and remediation of  $TcO_4^-$  is encapsulating the radionuclide into micro- and mesoporous crystalline solids, such as the feldsphathoid phase sodalite.

72 Micro- and mesoporous solids represent a family of >150 crystalline phases, which support a variety of industrial processes (petrochemical cracking, ion exchange for water softening and 73 purification, and gas separation). These porous materials contribute an estimated \$350 billion to 74 the global economy as part of the world's chemical industry. The material's structure consists of 75 a three-dimensional (3D) framework composed of alternative  $TO_4$  (T = Al or Si) tetrahedral units 76 covalently joined via oxygen atoms. The 3D framework structure contains a pore or cavity 77 system that can expand (microporous = 2.5 to 20 Å; mesoporous = 20 to 500 Å) to enclathrate 78 various guest anions and organic molecules by cooperative changes in the T-O-T bond angle. For 79 80 example, aluminosilicate sodalites, both natural and synthetic, can vary widely in composition but have the general formula of M<sub>8</sub>(Al<sub>6</sub>Si<sub>6</sub>O<sub>24</sub>)X<sub>2</sub>, where M is a monovalent cation (such as Cs<sup>+</sup>, 81 K<sup>+</sup>, Na<sup>+</sup>, etc.) and X can vary between monovalent or divalent anions (such as OH<sup>-</sup>, Cl<sup>-</sup>, Br<sup>-</sup>, I<sup>-</sup>, 82  $MnO_4^{2-}$ , ReO<sub>4</sub>, or theoretically TcO<sub>4</sub>).<sup>20-31</sup> 83

Here we use Re as a nonradioactive analogue for <sup>99</sup>Tc, because under oxidizing conditions both elements are oxyanions and they have similar metal oxygen bond lengths (Tc–O = 1.702 Å; Re– O = 1.719 Å) and ionic radii (TcO<sub>4</sub><sup>-</sup> = 2.52 Å; ReO<sub>4</sub><sup>-</sup> = 2.60 Å).<sup>7,32,34</sup> However, under reducing conditions it is easier to reduce Tc in comparison to Re from 7+ to 4+ because of the difference in standard reduction potential of ReO<sub>4</sub><sup>-</sup>/ReO<sub>2</sub> = 0.510 V versus TcO<sub>4</sub><sup>-</sup>/TcO<sub>2</sub> = 0.738 V.<sup>8,35,36</sup> Thus, the use of Re as a nonradioactive analogue for <sup>99</sup>Tc is only applicable under oxidizing conditions where both species are expected to remain in the 7+ oxidation state.

Studies by Dickson et al.  $^{37.39}$  suggest that the ReO<sub>4</sub> anion—and by analogy the TcO<sub>4</sub> anion is incorporated into the sodalite  $\beta$ -cage and that anion selectivity for the sodalite  $\beta$ -cage is size-

dependent. However, the afore-mentioned studies mainly used changes to the chemical composition and bulk x-ray powder diffraction spectra to support their conclusions. Although these results provide key insights on the factors that influence  $\text{ReO}_4^-$  incorporation in to the sodalite  $\beta$ -cage, they do not provide definitive evidence regarding location of the  $\text{ReO}_4^-$  anion in the crystalline matrix. As a result, the question of the location and distribution of the  $\text{ReO}_4^-$  anion remains unanswered. Additionally, the key question of whether or not the  $\text{TeO}_4^-$  anion can be incorporated into the sodalite structure also remains elusive.

100 In this study, we synthesized and characterized the structure of perrhenate sodalite using, for the first time, a combination of time-of-flight (TOF) neutron powder diffraction (NPD) and 101 aberration-corrected high annular angular dark field (HAADF) scanning transmission electron 102 microscopy (STEM). The TOF-NPD was used to more precisely determine the oxygen positions 103 and refine structural parameters and the aberration-corrected HAADF STEM was used to 104 determine the location and distribution of the  $\text{ReO}_4^{-}$  anion in perrhenate sodalite. Additionally, 105 we synthesized and characterized the oxidation state of Re and <sup>99</sup>Tc in a mixed guest 106 perrhenate/pertechnetate sodalite using x-ray absorption spectroscopy, extended x-ray absorption 107 fine structure, and x-ray powder diffraction. Lastly, calorimetric measurements for the perrhenate 108 109 sodalite were used to estimate the thermochemistry of pertechnetate sodalite based on a 110 relationship between ionic potential and the enthalpy and Gibbs free energy of formation for 111 previously measured oxyanion-bearing feldspathoid phases.

#### 112 **EXPERIMENTAL**

Synthesis of Perrhenate Sodalite and Mixed Guest Perrhenate / Pertechnetate Sodalite.
Perrhenate sodalite was synthesized using hydrothermal methods by treating Zeolite 4A with 8M
NaOH in the presence of excess sodium perrhenate at 225°C and 400 psi in an autoclave for 7 d

116 (168 h). The mixed guest perrhenate/pertechnetate sodalite was also prepared hydrothermally 117 using a similar synthesis approach as above with a 11:1 mole ratio of NaReO<sub>4</sub> (0.021 moles) to 118 NaTcO<sub>4</sub> (0.0019 moles). For additional details on the synthesis see the Supporting Information 119 section.

X-ray Diffraction. The powder XRD spectrum of the homogenized perrhenate sodalite sample 120 was measured with a Panalytical X'Pert PRO diffractometer using CuK<sub>a</sub> radiation ( $\lambda = 1.54060$ 121 122 Å). Data were collected in 0.017° steps over the 20 range 5–110°. The powder XRD spectrum for the mixed guest perthenate/pertechnetate sodalite sample was measured with a Bruker D8 123 Advance x-ray diffractometer using CuK<sub>a</sub> radiation ( $\lambda = 1.54060$  Å). The samples were ground 124 in an agate mortar and pestle, mixed with a 1:10 collodion/amyl acetate mixture, and smeared 125 onto a square glass slide. The XRD data were collected in 0.02° step size and a dwell time of 1 s 126 over the  $2\theta$  range 5–70°. 127

X-ray Absorption Spectroscopy. Rhenium x-ray absorption fine structure (XAFS) analysis 128 was conducted by placing approximately 200 mg of sample in a Teflon holder sealed with 129 Kapton tape. The bulk Re L<sub>II</sub>-edge (11,959 eV) X-ray Absorption Near Edge Structure (XANES) 130 spectrum of the perrhenate sodalite was collected in transmission at Stanford Synchrotron 131 132 Radiation Lightsource (SSRL) on beamline 11-2. The beamline configuration consisted of a cryogenically cooled Si(220),  $\phi = 90^{\circ}$ , double-crystal monochromator with the second crystal 133 detuned by 70% to reduce the harmonic content of the beam. Incident and transmitted beam 134 135 intensity was determined using nitrogen-filled ion chambers. Data were normalized and 136 corrected for self-absorption using Athena.<sup>40</sup>

Technetium XAFS analysis was conducted by mixing 100 mg of mixed Re/Tc sodalite with
100 mg of chloride sodalite and adding the 200 mg mixture to a Teflon holder sealed with

Kapton tape. The bulk Tc K-edge (21,047) XANES spectrum of the mixed guest perrhenate/pertechnetate sodalite was collected in fluorescence at the National Synchrotron Light Source on beamline X27A with a HPGe detector. Data were averaged using Athena and are not corrected for detector dead time or self-absorption because neither effect was significant at the detector count rates and pertechnetate concentrations used in this study (1 mol % pertechnetate in the mixed guest perrhenate/pertechnetate sodalite).

145 For additional details on the XAS spectrum fitting see Supporting Information.

Neutron Powder Diffraction. Time-of-flight powder neutron diffraction (PND) data were 146 collected using 1.312 gram samples of sodium perrhenate  $[Na_8(AlSiO_4)_6(ReO_4)_2]$  contained in an 147 148 8 mm diameter vanadium sample can at 298 K. The PND patterns were collected using the POWGEN (BL-11A) neutron powder diffractometer at the Spallation Neutron Source (SNS) at 149 Oak Ridge National Laboratory, Oak Ridge, TN. Diffraction profiles were collected using center 150 wavelengths 1.066 Å and 2.665 Å, providing a d-spacing range from 0.57 to 6.18 Å. Rietveld 151 refinements of the data were performed using the GSAS software package along with the 152 EXPGUI interface.<sup>41,42</sup> The bound coherent scattering lengths  $3.62 \pm 0.02$  fermi (fm) for sodium, 153  $3.449 \pm 0.005$  fm for aluminum,  $4.149 \pm 0.001$  fm for silicon,  $9.2 \pm 0.2$  fm for rhenium, and 154  $5.803 \pm 0.004$  fm for oxygen. The large bound coherent scattering length of oxygen allows the 155 oxygen positions to be determined using neutron diffraction with more accuracy than with XRD. 156 Additionally, the difference in the bound scattering length for the aluminum, rhenium, and 157 158 silicon atoms allows these elements to be distinguished better using neutron powder diffraction than with XRD. The atomic structure for  $Na_{s}(AlSiO_{4})_{6}(ReO_{4})_{7}$  previously reported was used as 159 the starting model for calculating the diffraction patterns.<sup>29-30</sup> 160

Microscopy imaging. Atomic resolution aberration-corrected STEM images were obtained 161 with a Nion Ultra STEM 60-100 electron microscope. This was equipped with a cold field 162 emission gun and operated at 100kV with a 3rd generation C3/C5 aberration corrector. The 163 aberration-corrected HAADF STEM images were performed with a probe current of 80 pA. 164 Beam damage was readily apparent when imaging in the STEM (see Fig. SI2) and electron dose 165 was minimized by using fast scan speeds at the largest field of view that atomic columns could 166 still be resolved. Perrhenate sodalite powder was suspended in 50 mL of IPA and a 10 µL droplet 167 was cast onto a 3mm copper lacey carbon TEM grid and the solution was allowed to evaporate. 168 The drop cast TEM grid was then prebaked in a vacuum oven station at 160°C for 8 hours in a 169 vacuum at  $\sim 10^{-6}$  torr and then allowed to cool under vacuum for 10 hours. STEM imaging was 170 performed on a single grain of perrhenate sodalite that was positioned on the lacey carbon in a 171 crystallographic orientation close to [111] zone axis. STEM stage tilts were then used to properly 172 orient the sample into a [111] zone axis for atomic column resolution imaging. The [111] zone 173 axis was selected because it was ideal for observing the  $\text{ReO}_{4}$  anion present inside the sodalite  $\beta$ -174 cage. Details of the scanning electron microscopy (SEM) and energy dispersive spectroscopy 175 (EDS) measurements for both the perrhenate sodalite and mixed perrhenate/pertechnetate 176 sodalite are provided in the Supporting Information. 177

**Calorimetry.** High temperature oxide melt solution calorimetry was performed using a Tian Calvet twin calorimeter described in detail by Navrotsky.<sup>43-44</sup> In the drop solution calorimetry experiment, samples in the form of pellets (between 4 and 6 mg) were dropped from room temperature (298 K) into the molten 2PbO·B<sub>2</sub>O<sub>3</sub> at the calorimeter temperature in a platinum crucible. Air was flushed over the solvent at 90 ml/min. The calorimeters were calibrated using the heat content of 5 mg  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> pellets.

A preliminary furnace test was performed before conducting the calorimetry measurements to verify the complete dissolution of the sample. Pellets of approximately 5 mg were prepared and dropped in molten lead borate solvent (2PbO•B $_2O_3$ ), maintained at 973 K in a furnace. The dissolution process started immediately and finished in a minute. After quenching the melt, no undissolved material was found.

189 RESULTS AND DISCUSSION

Synthesis and Characterization of Perrhenate Sodalite. The hydrothermal reaction 190 produced a crystalline powder with perrhenate sodalite particles that ranged from 0.5 to 5 µm for 191 192 individual crystals (Fig. SI1) and agglomerated crystals 10 µm or less. The chemical composition was within the experimental error of what is expected for a stoichiometric sample (see Table S1). 193 To confirm the bulk rhenium oxidation state following hydrothermal synthesis, X-ray 194 absorption near-edge spectroscopy (XANES) was performed on the resulting solid. The Re L<sub>2</sub>-195 edge XANES spectra of the four standards are shown in Fig. SI3.35 Two major changes are 196 observed in the rhenium standard reference spectra as one proceeds from Re metal (Re [0] 197 oxidation state) to  $\text{ReO}_4^-$  (Re [7+] oxidation state). First, the absorption edge shifts to higher 198 energy because the binding energy of the electron increases as the formal oxidation state 199 200 increases; there are fewer electrons to screen the charge of the nucleus from the 2p electrons. Second, the area of the large peak at the absorption edge-the "white line," which is associated 201 with the 2p to 5d transition-increases as the rhenium oxidation state increases because the area 202 203 is proportional to the number of vacancies in the 5d orbitals (Fig. SI3). Analysis of the perrhenate sodalite XANES spectrum indicates that only  $\text{ReO}_4^-$  is present (Fig. SI3) but the fit 204 using the standard reference spectrum suggests that  $KReO_4$  is less than optimal (Table SI2). The 205

discrepancy is due to the difference between the local environments of  $\text{ReO}_4^-$  in perrhenate sodalite and  $\text{KReO}_4$ , as discussed below.

208 In addition to these major differences, the XANES region just above the edge contains features due to extended x-ray absorption fine structure (EXAFS), especially those caused by multiple 209 scattering. The major changes are clearly seen in Fig. SI3 as the spectrum from standard 210 211 compounds transition through the range of oxidation states from the 4+ (ReO<sub>2</sub>) to 7+ (KReO<sub>4</sub>). The smaller EXAFS contributions may be seen in the size and spacing of the features at energies 212 above that of the white line. As noted above, the EXAFS contributions result in slightly different 213 214 spectra for  $KReO_4$  versus perrhenate sodalite. Although both materials contain the tetrahedral coordinated ReO<sub>4</sub><sup>-</sup> anion, in the KReO<sub>4</sub>, the potassium ion interacts strongly with the ReO<sub>4</sub><sup>-</sup> anion 215 216 (the only anion present in  $\text{ReO}_{4}$ ); in perthenate sodalite, the sodium ions interact with both the negatively charged sodalite framework and the  $\text{ReO}_4^-$  anion. The resulting weakening of the 217 interaction between  $\text{ReO}_4$  and the sodium ions is reflected in the decrease of the Re–O bond 218 distance in perrhenate sodalite, 1.729(7) Å, versus NaReO<sub>4</sub>, 1.728(2) Å,<sup>45</sup> and in KReO<sub>4</sub>, 219 1.723(4) Å<sup>46-47</sup> (Fig. 1, and Table SI3). The observed shortening of the Re-O bond length in the 220 sodalite crystal structure is consistent with the shortening of the Mn-O bond length in 221 permanganate sodalite.31,48 222

**Fig. 1.** Extended <u>Re  $L_2$ -edge EXAFS spectrum</u> of perthenate sodalite, Na<sub>8</sub>[AlSiO<sub>4</sub>]<sub>6</sub>(ReO<sub>4</sub>)<sub>2</sub>. The

EXAFS data and fit are depicted as a solid gray line and black circles, respectively. Fit range: 2 <

k < 11 (a); 0.8 < R < 2.0 (b); the number of independent points was 8.6, and the number of

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parameters was 4.

230	A combination of powder x-ray diffraction (pXRD) (not shown) and neutron powder
231	diffraction (NPD) (Fig. 2) measurements were performed on the perrhenate sodalite sample. The
232	crystallography data are provided in Table 1, The refined atomic positions, site occupancies, and
233	atomic displacement parameters are given in Table SI4 for the NPD results. It was possible to
234	refine the anisotropic displacement parameters for all of the atoms with the exception of
235	aluminum with the NPD results (see Table SI5). For the aluminum atom, the atomic
236	displacement parameter was $\sim 5$ times smaller than the silicon atom; one explanation for this
237	difference is that portion of the aluminum sites have been replaced by silicon atoms, which has a
238	smaller neutron cross-section. The data was subsequently refined with the aluminum site
239	occupied by both aluminum and silicon atoms, which resulted in site occupancies of $83(7)\%$
240	aluminum and 17(7)% silicon. The refined value of $U_{iso}$ only slightly increased to 0.47(9) × 100,
241	and the $\chi^2$ decreased slightly to 2.109. The formula obtained by refining the site occupancy of the
242	oxygen atom, labeled as O2 in Table SI4 – SI6, is $Na_8(AlSiO_4)_6(ReO_{3.75})_2$ , compared with
243	$Na_8(Al_{0.83}Si_{1.17}O_4)_6(ReO_{3.75})_2$ when the aluminum site is shared by both aluminum and silicon.
244	Similar to the NPD, the pXRD results indicate a sodalite-type structure with a $P\overline{4}3n$ (No. 218)
245	space group and lattice parameter $a = 9.15283(8)$ Å (Table SI6). These bulk measurements are
246	consistent with the results obtained previously by Mattigod and colleagues. <sup>29-30</sup>

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Fig. 2. Rietveld refinement profiles of powder neutron diffraction data for perrhenate sodalite, Na<sub>8</sub>[AlSiO<sub>4</sub>]<sub>6</sub>(ReO<sub>4</sub>)<sub>2</sub>. The neutron diffraction data were collected using two different center wavelengths to access different d-spacing ranges (d-spacing from 0.5 to 3.0Å on [a] and dspacing from 1.1 to 6.2Å [b]).

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1	Wayne Lukens User 10/31/2017 9:53 AM	
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