

1 **Structure and Thermochemistry of Perrhenate**
2 **Sodalite and Mixed Guest**
3 **Perrhenate/Pertechnetate Sodalite**

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24 **ABSTRACT:** Treatment and immobilization of technetium-99 (^{99}Tc) contained in reprocessed
25 nuclear waste and present in contaminated subsurface systems represents a major environmental
26 challenge. One potential approach to managing this highly mobile and long-lived radionuclide is
27 immobilization into micro- and mesoporous crystalline solids, specifically sodalite. We
28 synthesized and characterized the structure of perrhenate sodalite, $\text{Na}_8[\text{AlSiO}_4]_6(\text{ReO}_4)_2$, and the
29 structure of a mixed guest perrhenate/pertechnetate sodalite, $\text{Na}_8[\text{AlSiO}_4]_6(\text{ReO}_4)_{2-x}(\text{TcO}_4)_x$.
30 Perrhenate was used as a chemical analogue for pertechnetate. Bulk analyses of each solid
31 confirm a cubic sodalite-type structure ($P\bar{4}3n$, No. 218 space group) with rhenium and
32 technetium in the 7+ oxidation state. High-resolution nanometer scale characterization
33 measurements provide first-of-a-kind evidence that the ReO_4^- anions are distributed in a periodic
34 array in the sample, nanoscale clustering is not observed, and the ReO_4^- anion occupies the center
35 of the sodalite β -cage in $\text{Na}_8[\text{AlSiO}_4]_6(\text{ReO}_4)_2$. We also demonstrate, for the first time, that the
36 TcO_4^- anion can be incorporated into the sodalite structure. Lastly, thermochemistry
37 measurements for the perrhenate sodalite were used to estimate the thermochemistry of
38 pertechnetate sodalite based on a relationship between ionic potential and the enthalpy and Gibbs
39 free energy of formation for previously measured oxyanion-bearing feldspathoid phases. These
40 results suggest that micro- and mesoporous crystalline solids maybe viable candidates for the
41 treatment and immobilization of ^{99}Tc .

42 INTRODUCTION

43 Development of a sustainable nuclear fuel cycle, which must include closing the back-end by
44 recycling and/or disposing of used nuclear fuel, is a key component of the nuclear energy
45 renaissance (12% of the electrical energy worldwide¹ and 19% in the United States²). Disposition
46 of radioactive waste generated by the nuclear fuel cycle and nuclear weapons production during

47 the Cold War era is one of the most pressing environmental challenges facing the United States
48 and the international community.³⁻⁴ Furthermore, proposed waste management strategies are
49 complicated by the inventory of long-lived radionuclides, such as technetium (⁹⁹Tc), and the
50 time-scales considered for disposal.

51 Since its discovery in 1937 by Perrier and Segre,⁵⁻⁶ the global inventory of ⁹⁹Tc has increased
52 steadily. Technetium-99 ($\beta = 293.7$ keV, $t_{1/2} = 2.1 \times 10^5$ years), a byproduct of ²³⁵U and ²³⁹Pu
53 fission, comprises a significant component of radioactive waste due to its high fission yield—
54 ~5%. The world-wide inventory of ⁹⁹Tc requiring disposition is estimated to have quadrupled to
55 ~305 MT from 1994 to 2010 because of nuclear energy production⁷ Additionally, US weapons
56 production sites must dispose of ~5.1 MT of ⁹⁹Tc (~3.5 MT at the Savannah River Site and ~1.6
57 MT at the Hanford Site).⁸ Treatment and immobilization of ⁹⁹Tc contained in reprocessed nuclear
58 waste presents a major challenge because ⁹⁹Tc volatilizes at the temperatures (~1100 °C) required
59 for vitrification, the preferred international treatment method.⁸⁻¹¹ The immobilized nuclear waste
60 glass is destined for long-term storage in a geologic repository.

61 The chemistry of ⁹⁹Tc suggests that under aerobic environmental conditions, the stable
62 heptavalent Tc 7+ pertechnetate anion (⁹⁹TcO₄⁻) is dominant. This oxyanion is soluble and
63 readily migrates through the environment because it does not adsorb well onto mineral surfaces,
64 soils, or sediments. Because of the long half-life, abundance, and high environmental mobility of
65 ⁹⁹Tc, incorporating it into durable matrices other than glass is an attractive waste management
66 strategy.¹² For example, recent studies have examined the possibility of incorporating ⁹⁹Tc in the
67 4+ oxidation state into the structure of iron-based minerals.¹³⁻¹⁹ Although various countries are
68 pursuing vitrification as the primary waste management strategy for other radionuclides (e.g.,
69 ¹³⁷Cs, ⁹⁰Sr, U-isotopes, etc.), one approach that has been considered previously but not pursued

70 for disposition and remediation of TcO_4^- is encapsulating the radionuclide into micro- and
71 mesoporous crystalline solids, such as the feldspathoid phase sodalite.

72 Micro- and mesoporous solids represent a family of >150 crystalline phases, which support a
73 variety of industrial processes (petrochemical cracking, ion exchange for water softening and
74 purification, and gas separation). These porous materials contribute an estimated \$350 billion to
75 the global economy as part of the world's chemical industry. The material's structure consists of
76 a three-dimensional (3D) framework composed of alternative TO_4 (T = Al or Si) tetrahedral units
77 covalently joined via oxygen atoms. The 3D framework structure contains a pore or cavity
78 system that can expand (microporous = 2.5 to 20 Å; mesoporous = 20 to 500 Å) to enclathrate
79 various guest anions and organic molecules by cooperative changes in the T-O-T bond angle. For
80 example, aluminosilicate sodalites, both natural and synthetic, can vary widely in composition
81 but have the general formula of $\text{M}_8(\text{Al}_6\text{Si}_6\text{O}_{24})\text{X}_2$, where M is a monovalent cation (such as Cs^+ ,
82 K^+ , Na^+ , etc.) and X can vary between monovalent or divalent anions (such as OH^- , Cl^- , Br^- , I^- ,
83 MnO_4^{2-} , ReO_4^- , or theoretically TcO_4^-).²⁰⁻³¹

84 Here we use Re as a nonradioactive analogue for ^{99}Tc , because under oxidizing conditions both
85 elements are oxyanions and they have similar metal oxygen bond lengths ($\text{Tc-O} = 1.702$ Å; Re-O
86 $= 1.719$ Å) and ionic radii ($\text{TcO}_4^- = 2.52$ Å; $\text{ReO}_4^- = 2.60$ Å).^{7,32-34} However, under reducing
87 conditions it is easier to reduce Tc in comparison to Re from 7+ to 4+ because of the difference
88 in standard reduction potential of $\text{ReO}_4^-/\text{ReO}_2 = 0.510$ V versus $\text{TcO}_4^-/\text{TcO}_2 = 0.738$ V.^{8,35-36}
89 Thus, the use of Re as a nonradioactive analogue for ^{99}Tc is only applicable under oxidizing
90 conditions where both species are expected to remain in the 7+ oxidation state.

91 Studies by Dickson et al.³⁷⁻³⁹ suggest that the ReO_4^- anion—and by analogy the TcO_4^- anion—
92 is incorporated into the sodalite β -cage and that anion selectivity for the sodalite β -cage is size-

93 dependent. However, the afore-mentioned studies mainly used changes to the chemical
94 composition and bulk x-ray powder diffraction spectra to support their conclusions. Although
95 these results provide key insights on the factors that influence ReO_4^- incorporation in to the
96 sodalite β -cage, they do not provide definitive evidence regarding location of the ReO_4^- anion in
97 the crystalline matrix. As a result, the question of the location and distribution of the ReO_4^- anion
98 remains unanswered. Additionally, the key question of whether or not the TcO_4^- anion can be
99 incorporated into the sodalite structure also remains elusive.

100 In this study, we synthesized and characterized the structure of perrhenate sodalite using, for
101 the first time, a combination of time-of-flight (TOF) neutron powder diffraction (NPD) and
102 aberration-corrected high annular angular dark field (HAADF) scanning transmission electron
103 microscopy (STEM). The TOF-NPD was used to more precisely determine the oxygen positions
104 and refine structural parameters and the aberration-corrected HAADF STEM was used to
105 determine the location and distribution of the ReO_4^- anion in perrhenate sodalite. Additionally,
106 we synthesized and characterized the oxidation state of Re and ^{99}Tc in a mixed guest
107 perrhenate/pertechnetate sodalite using x-ray absorption spectroscopy, extended x-ray absorption
108 fine structure, and x-ray powder diffraction. Lastly, calorimetric measurements for the perrhenate
109 sodalite were used to estimate the thermochemistry of pertechnetate sodalite based on a
110 relationship between ionic potential and the enthalpy and Gibbs free energy of formation for
111 previously measured oxyanion-bearing feldspathoid phases.

112 **EXPERIMENTAL**

113 **Synthesis of Perrhenate Sodalite and Mixed Guest Perrhenate / Pertechnetate Sodalite.**

114 Perrhenate sodalite was synthesized using hydrothermal methods by treating Zeolite 4A with 8M
115 NaOH in the presence of excess sodium perrhenate at 225°C and 400 psi in an autoclave for 7 d

116 (168 h). The mixed guest perrhenate/pertechnetate sodalite was also prepared hydrothermally
117 using a similar synthesis approach as above with a 11:1 mole ratio of NaReO_4 (0.021 moles) to
118 NaTcO_4 (0.0019 moles). For additional details on the synthesis see the Supporting Information
119 section.

120 **X-ray Diffraction.** The powder XRD spectrum of the homogenized perrhenate sodalite sample
121 was measured with a Panalytical X'Pert PRO diffractometer using CuK_α radiation ($\lambda = 1.54060$
122 \AA). Data were collected in 0.017° steps over the 2θ range $5\text{--}110^\circ$. The powder XRD spectrum
123 for the mixed guest perrhenate/pertechnetate sodalite sample was measured with a Bruker D8
124 Advance x-ray diffractometer using CuK_α radiation ($\lambda = 1.54060 \text{\AA}$). The samples were ground
125 in an agate mortar and pestle, mixed with a 1:10 collodion/amyl acetate mixture, and smeared
126 onto a square glass slide. The XRD data were collected in 0.02° step size and a dwell time of 1 s
127 over the 2θ range $5\text{--}70^\circ$.

128 **X-ray Absorption Spectroscopy.** Rhenium x-ray absorption fine structure (XAFS) analysis
129 was conducted by placing approximately 200 mg of sample in a Teflon holder sealed with
130 Kapton tape. The bulk Re L_{II} -edge (11,959 eV) X-ray Absorption Near Edge Structure (XANES)
131 spectrum of the perrhenate sodalite was collected in transmission at Stanford Synchrotron
132 Radiation Lightsource (SSRL) on beamline 11-2. The beamline configuration consisted of a
133 cryogenically cooled Si(220), $\phi = 90^\circ$, double-crystal monochromator with the second crystal
134 detuned by 70% to reduce the harmonic content of the beam. Incident and transmitted beam
135 intensity was determined using nitrogen-filled ion chambers. Data were normalized and
136 corrected for self-absorption using Athena.⁴⁰

137 Technetium XAFS analysis was conducted by mixing 100 mg of mixed Re/Tc sodalite with
138 100 mg of chloride sodalite and adding the 200 mg mixture to a Teflon holder sealed with

139 Kapton tape. The bulk Tc K-edge (21,047) XANES spectrum of the mixed guest
140 perrhenate/pertechnetate sodalite was collected in fluorescence at the National Synchrotron Light
141 Source on beamline X27A with a HPGe detector. Data were averaged using Athena and are not
142 corrected for detector dead time or self-absorption because neither effect was significant at the
143 detector count rates and pertechnetate concentrations used in this study (1 mol % pertechnetate in
144 the mixed guest perrhenate/pertechnetate sodalite).

145 For additional details on the XAS spectrum fitting see Supporting Information.

146 **Neutron Powder Diffraction.** Time-of-flight powder neutron diffraction (PND) data were
147 collected using 1.312 gram samples of sodium perrhenate $[\text{Na}_8(\text{AlSiO}_4)_6(\text{ReO}_4)_2]$ contained in an
148 8 mm diameter vanadium sample can at 298 K. The PND patterns were collected using the
149 POWGEN (BL-11A) neutron powder diffractometer at the Spallation Neutron Source (SNS) at
150 Oak Ridge National Laboratory, Oak Ridge, TN. Diffraction profiles were collected using center
151 wavelengths 1.066 Å and 2.665 Å, providing a d-spacing range from 0.57 to 6.18 Å. Rietveld
152 refinements of the data were performed using the GSAS software package along with the
153 EXPGUI interface.⁴¹⁻⁴² The bound coherent scattering lengths 3.62 ± 0.02 fermi (fm) for sodium,
154 3.449 ± 0.005 fm for aluminum, 4.149 ± 0.001 fm for silicon, 9.2 ± 0.2 fm for rhenium, and
155 5.803 ± 0.004 fm for oxygen. The large bound coherent scattering length of oxygen allows the
156 oxygen positions to be determined using neutron diffraction with more accuracy than with XRD.
157 Additionally, the difference in the bound scattering length for the aluminum, rhenium, and
158 silicon atoms allows these elements to be distinguished better using neutron powder diffraction
159 than with XRD. The atomic structure for $\text{Na}_8(\text{AlSiO}_4)_6(\text{ReO}_4)_2$ previously reported was used as
160 the starting model for calculating the diffraction patterns.²⁹⁻³⁰

161 **Microscopy imaging.** Atomic resolution aberration-corrected STEM images were obtained
162 with a Nion Ultra STEM 60-100 electron microscope. This was equipped with a cold field
163 emission gun and operated at 100kV with a 3rd generation C3/C5 aberration corrector. The
164 aberration-corrected HAADF STEM images were performed with a probe current of 80 pA.
165 Beam damage was readily apparent when imaging in the STEM (see Fig. SI2) and electron dose
166 was minimized by using fast scan speeds at the largest field of view that atomic columns could
167 still be resolved. Perrhenate sodalite powder was suspended in 50 mL of IPA and a 10 μ L droplet
168 was cast onto a 3mm copper lacey carbon TEM grid and the solution was allowed to evaporate.
169 The drop cast TEM grid was then prebaked in a vacuum oven station at 160°C for 8 hours in a
170 vacuum at $\sim 10^{-6}$ torr and then allowed to cool under vacuum for 10 hours. STEM imaging was
171 performed on a single grain of perrhenate sodalite that was positioned on the lacey carbon in a
172 crystallographic orientation close to [111] zone axis. STEM stage tilts were then used to properly
173 orient the sample into a [111] zone axis for atomic column resolution imaging. The [111] zone
174 axis was selected because it was ideal for observing the ReO_4^- anion present inside the sodalite β -
175 cage. Details of the scanning electron microscopy (SEM) and energy dispersive spectroscopy
176 (EDS) measurements for both the perrhenate sodalite and mixed perrhenate/pertechnetate
177 sodalite are provided in the Supporting Information.

178 **Calorimetry.** High temperature oxide melt solution calorimetry was performed using a Tian
179 Calvet twin calorimeter described in detail by Navrotsky.⁴³⁻⁴⁴ In the drop solution calorimetry
180 experiment, samples in the form of pellets (between 4 and 6 mg) were dropped from room
181 temperature (298 K) into the molten $2\text{PbO}\cdot\text{B}_2\text{O}_3$ at the calorimeter temperature in a platinum
182 crucible. Air was flushed over the solvent at 90 ml/min. The calorimeters were calibrated using
183 the heat content of 5 mg $\alpha\text{-Al}_2\text{O}_3$ pellets.

184 A preliminary furnace test was performed before conducting the calorimetry measurements to
185 verify the complete dissolution of the sample. Pellets of approximately 5 mg were prepared and
186 dropped in molten lead borate solvent ($2\text{PbO}\cdot\text{B}_2\text{O}_3$), maintained at 973 K in a furnace. The
187 dissolution process started immediately and finished in a minute. After quenching the melt, no
188 undissolved material was found.

189 **RESULTS AND DISCUSSION**

190 **Synthesis and Characterization of Perrhenate Sodalite.** The hydrothermal reaction
191 produced a crystalline powder with perrhenate sodalite particles that ranged from 0.5 to 5 μm for
192 individual crystals (Fig. S11) and agglomerated crystals 10 μm or less. The chemical composition
193 was within the experimental error of what is expected for a stoichiometric sample (see Table S1).

194 To confirm the bulk rhenium oxidation state following hydrothermal synthesis, X-ray
195 absorption near-edge spectroscopy (XANES) was performed on the resulting solid. The Re L_2 -
196 edge XANES spectra of the four standards are shown in Fig. S13.³⁵ Two major changes are
197 observed in the rhenium standard reference spectra as one proceeds from Re metal (Re [0]
198 oxidation state) to ReO_4^- (Re [7+] oxidation state). First, the absorption edge shifts to higher
199 energy because the binding energy of the electron increases as the formal oxidation state
200 increases; there are fewer electrons to screen the charge of the nucleus from the 2p electrons.
201 Second, the area of the large peak at the absorption edge—the “white line,” which is associated
202 with the 2p to 5d transition—increases as the rhenium oxidation state increases because the area
203 is proportional to the number of vacancies in the 5d orbitals (Fig. S13). Analysis of the
204 perrhenate sodalite XANES spectrum indicates that only ReO_4^- is present (Fig. S13) but the fit
205 using the standard reference spectrum suggests that KReO_4 is less than optimal (Table S12). The

206 discrepancy is due to the difference between the local environments of ReO_4^- in perrhenate
207 sodalite and KReO_4 , as discussed below.

208 In addition to these major differences, the XANES region just above the edge contains features
209 due to extended x-ray absorption fine structure (EXAFS), especially those caused by multiple
210 scattering. The major changes are clearly seen in Fig. SI3 as the spectrum from standard
211 compounds transition through the range of oxidation states from the 4+ (ReO_2) to 7+ (KReO_4).
212 The smaller EXAFS contributions may be seen in the size and spacing of the features at energies
213 above that of the white line. As noted above, the EXAFS contributions result in slightly different
214 spectra for KReO_4 versus perrhenate sodalite. Although both materials contain the tetrahedral
215 coordinated ReO_4^- anion, in the KReO_4 , the potassium ion interacts strongly with the ReO_4^- anion
216 (the only anion present in ReO_4^-); in perrhenate sodalite, the sodium ions interact with both the
217 negatively charged sodalite framework and the ReO_4^- anion. The resulting weakening of the
218 interaction between ReO_4^- and the sodium ions is reflected in the decrease of the Re–O bond
219 distance in perrhenate sodalite, 1.729(7) Å, versus NaReO_4 , 1.728(2) Å,⁴⁵ and in KReO_4 ,
220 1.723(4) Å⁴⁶⁻⁴⁷ (Fig. 1 and Table SI3). The observed shortening of the Re–O bond length in the
221 sodalite crystal structure is consistent with the shortening of the Mn–O bond length in
222 permanganate sodalite.^{31,48}

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224

225 **Fig. 1.** Extended Re L_2 -edge EXAFS spectrum of perrhenate sodalite, $\text{Na}_8[\text{AlSiO}_4]_6(\text{ReO}_4)_2$. The
226 EXAFS data and fit are depicted as a solid gray line and black circles, respectively. Fit range: $2 <$
227 $k < 11$ (a); $0.8 < R < 2.0$ (b); the number of independent points was 8.6, and the number of
228 parameters was 4.

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230 A combination of powder x-ray diffraction (pXRD) (not shown) and neutron powder
231 diffraction (NPD) (**Fig. 2**) measurements were performed on the perhenate sodalite sample. The
232 crystallography data are provided in **Table 1**. The refined atomic positions, site occupancies, and
233 atomic displacement parameters are given in Table SI4 for the NPD results. It was possible to
234 refine the anisotropic displacement parameters for all of the atoms with the exception of
235 aluminum with the NPD results (see Table SI5). For the aluminum atom, the atomic
236 displacement parameter was ~5 times smaller than the silicon atom; one explanation for this
237 difference is that portion of the aluminum sites have been replaced by silicon atoms, which has a
238 smaller neutron cross-section. The data was subsequently refined with the aluminum site
239 occupied by both aluminum and silicon atoms, which resulted in site occupancies of 83(7)%
240 aluminum and 17(7)% silicon. The refined value of U_{iso} only slightly increased to $0.47(9) \times 100$,
241 and the χ^2 decreased slightly to 2.109. The formula obtained by refining the site occupancy of the
242 oxygen atom, labeled as O2 in Table SI4 – SI6, is $\text{Na}_8(\text{AlSiO}_4)_6(\text{ReO}_{3.75})_2$, compared with
243 $\text{Na}_8(\text{Al}_{0.83}\text{Si}_{1.17}\text{O}_4)_6(\text{ReO}_{3.75})_2$ when the aluminum site is shared by both aluminum and silicon.
244 Similar to the NPD, the pXRD results indicate a sodalite-type structure with a $P\bar{4}3n$ (No. 218)
245 space group and lattice parameter $a = 9.15283(8) \text{ \AA}$ (Table SI6). These bulk measurements are
246 consistent with the results obtained previously by Mattigod and colleagues.²⁹⁻³⁰

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248

249 **Fig. 2.** Rietveld refinement profiles of powder neutron diffraction data for perhenate sodalite,
250 $\text{Na}_8[\text{AlSiO}_4]_6(\text{ReO}_4)_2$. The neutron diffraction data were collected using two different center
251 wavelengths to access different d-spacing ranges (d-spacing from 0.5 to 3.0 \AA on [a] and d-
252 spacing from 1.1 to 6.2 \AA [b]).

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