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HARVESTING NANOSCALE THERMAL RADIATION USING PYROELECTRIC MATERIALS

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ABSTRACT

Pyroelectric energy conversion offers a way to convert waste heat directly into electricity. It makes use of the pyroelectric effect to create a flow of charge to or from the surface of a material as a result of heating or cooling. However, existing pyroelectric energy converter can only operate at low frequency due to relatively small convective heat transfer rate between the pyroelectric materials and the working fluid. On the other hand, energy transfer by thermal radiation between two semi-infinite solids is nearly instantaneous and can be enhanced by several orders of magnitude from the conventional Stefan-Boltzmann law as the gap separating them becomes smaller than the Wien's displacement wavelength. This paper explores a novel way to harvest waste heat by combining pyroelectric energy conversion and nanoscale thermal radiation. A new device was investigated numerically by accurately modeling nanoscale radiative heat transfer between a pyroelectric element and hot and cold plates. Silica absorbing layers on top of every surface were used to further increase the net radiative heat fluxes. Temperature oscillations with time and performances of the pyroelectric converter were predicted at various frequencies. The device using 60/40 P(VDF-TrFE) achieved 0.2 % efficiency and 0.84 mW/cm² electrical power output for the cold and hot sources at 273 and 388 K, respectively. Better performances could be achieved with 0.9PMN-PT namely efficiency of 1.3 % and power output of 6.5 mW/cm² between the cold and hot sources at 283 and 383 K, respectively. These results are compared with alternative technologies and suggestions are made to further improve the device.

NOMENCLATURE

c speed of light in vacuum [$c = 2.998 \times 10^8$ m/s]

 c_p specific heat [J/kgK]

d distance between two parallel plates [μ m]

 $d_{PE,c}$, $d_{PE,h}$ distance between PE plate and cold and hot plates, respectively [μ m]

f cycle frequency [Hz]

 \hbar reduced Planck's constant [$\hbar = 1.055 \times 10^{-34} \text{ Js}$]

 h_r radiative heat transfer coefficient [W/m²K]

H Hamaker constant [J]

i electrical current [A]

 $I_{b\omega}^0$ spectral blackbody radiation intensity [W/m²]

 \vec{k} thermal conductivity [W/mK]

 k_B Boltzmann's constant [$k_B = 1.3806 \times 10^{-23}$ J/K]

L film thickness [μ m]

 L_t total PE plate thickness [μ m]

 N_q numbers of wavevectors

 N_{ω} numbers of frequencies

 N_D energy density of pyroelectric material [J/L]

p z-component of wavevector [rad/m]

 p_c pyroelectric coefficient [μ C/m²K]

 P_c Casimir pressure [Pa]

 P_g gravitational pressure [Pa]

 P_{rad} radiation pressure [Pa]

 P_{v} van der Waals pressure [Pa]

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q x-component of wavevector [rad/m]

q'' heat flux [W/m²]

 \dot{Q}_{in} average net heat flux from the hot plate to the PE plate $[W/m^2]$

r Fresnel coefficient

 s_1 z-component of the wavevector in medium 1 ($s_1 = \sqrt{\varepsilon_{r_1}\omega^2/c^2 - q^2}$)

t time [s]

T temperature [K]

T_{Curie} Curie temperature [K]

 \dot{W}_e average generated electrical power [mW/cm²]

 \dot{W}_p average input oscillation power [mW/cm²]

x,z transverse and longitudinal coordinates

Symbols

 $\alpha_{1,2}$ total hemispherical emissivity

 ε_0 dielectric permittivity of vacuum [$\varepsilon_0 = 8.85 \times 10^{-12}$ F/m]

 ε_r dielectric constant

 $\Phi_{12}(\omega, d)$ spectral efficiency in radiation transfer between media 1 and 2

 γ relaxation frequency [rad/s]

 η_{Carnot} , η_{CA} Carnot and Curzon-Ahlborn efficiencies

 λ wavelength [μ m]

 ρ density [kg/m³]

 σ Stefan-Boltzmann constant [$\sigma = 5.67 \times 10^{-8}$ W/m²K⁴]

 τ cycle period ($\tau = 1/f$) [s]

ω angular frequency [rad/s]

 ω_0 oscillator frequency [rad/s]

 ω_p plasma frequency [rad/s]

Subscripts

1,2,3 refers to media 1,2 and 3

Al refers to Al electrodes

b refers to blackbody

c refers to cold plate

eff refers to effective properties of the PE plate

h refers to hot plate

p refers to phase transition

PE refers to PE thin film or plate

 ω refers to value at frequency ω

1 INTRODUCTION

Industrial and developing nations are facing the challenge of meeting the rapidly expanding energy needs without further impacting the climate and the environment. Large amounts of energy are lost in the form of waste heat released as a by-product of power, refrigeration, or heat pump cycles, for example. In fact, in 2002 more than 50% of the net primary energy resource consumption in the U.S. was lost mainly in the form of waste heat [1]. Pyroelectric energy converter offers a novel direct energy conversion technology by directly transforming waste heat into electricity [2–12]. It makes use of the pyroelectric effect to create a flow of charge to or from the surface of a material as a

result of successive heating or cooling cycles [13]. However, the operating frequency of the device is usually small ($\sim 0.1 \text{ Hz}$) and limited by convective heat transfer between the pyroelectric material and the working fluid subjected to oscillatory laminar flow between a hot and a cold source. This restricts the performance of the device. On the contrary, thermal radiative heat transfer takes place at the speed of light. In addition, the net radiation flux in vacuum between two surfaces at different temperatures can be increased by several orders of magnitude if they are separated by a distance comparable to or smaller than the characteristic wavelength given by the Wien's displacement law [14, 15]. Thus, nanoscale radiative heat transfer has the potential to increase the operating frequency of pyroelectric energy converters resulting in larger power density and efficiency. This paper explores a novel way to combine nanoscale radiative heat transfer and pyroelectric energy conversion in a device harvesting waste

2 BACKGROUND

Pyroelectric Materials

Pyroelectric materials feature a spontaneous polarization with strong temperature dependence. The displacement of the atoms from their equilibrium positions gives rise to the spontaneous polarization resulting in the pyroelectric effect. At steadystate (dT/dt = 0), the polarization is constant and no current is generated. However, a rise in temperature (dT/dt > 0) reduces the overall polarization through reduction in the dipole moment. The number of bound charges decreases and the subsequent redistribution of charges results in current flowing in the circuit. If the sample is cooled, the direction of the current is reversed. In an open circuit the free charges would remain on the electrodes and a voltage would be established between them. The direction of polarization is usually constant throughout a pyroelectric material, but in some materials this direction can be changed by applying a coercive "poling" electric field [4]. In addition, the relationship between the charge and the open-circuit voltage at constant temperature features a hysteresis loop [16].

Finally, all ferroelectric materials are pyroelectric, and all pyroelectric are piezoelectric. However, the converse is not true. The polarization of ferroelectric materials vanishes beyond the Curie temperature denoted by $T_{\rm Curie}$ when the material undergoes a phase transition from ferroelectric to paraelectric and the spontaneous polarization disappears. This phase transition process results in a large charge release [17]. Differential scanning calorimetry (DSC) measurements for commercial pyroelectric material 60/40 porous vinylidene fluoride-trifluoroethylene (P(VDF-TrFE)) were reported by Navid *et al.* [18]. The phase transition from ferroelectric to paraelectric takes place between $T_{p1} = 42^{\circ}\text{C}$ and $T_{p2} = 90^{\circ}\text{C}$ with a peak at temperature $T_{\text{Curie}} = 65.7^{\circ}\text{C}$.

Direct Pyroelectric Energy Converter

Pyroelectric energy conversion is possible by alternatively placing the pyroelectric material sandwiched between two electrodes in contact with a hot and a cold reservoir. Unfortunately, this process is highly irreversible and theoretical analysis predicts low efficiency and small power density [19–21]. This intrinsic limitation can be attributed to the fact that "the energy required to increase the temperature of the lattice is nearly always much larger than the energy required to destroy part of the polarization thus releasing electric charges" [20].

More recently, Itskovsky [22] noted that the above mentioned analysis [19–21] assumed very small temperature amplitudes of a few mK or K. Then, the pyroelectric current i is proportional to the time rate of change of temperature $\mathrm{d}T/\mathrm{d}t$ and the pyroelectric effect is linear, i.e., $i = p_c \mathrm{d}T/\mathrm{d}t$, where p_c is the pyroelectric coefficient. However, for energy conversion applications the amplitude of the temperature oscillation is typically large and the pyroelectric effect is nonlinear. Accounting for these nonlinear effects, Itskovsky [22] studied LiNbO₃ featuring T_{Curie} =1140°C [23] and operating with tens of degree Kelvin amplitude within the phase transition region. The author theoretically established that "the instantaneous energy conversion efficiency for ferroelectrics with parameters similar to those of LiNbO₃ type can reach over 20% in the relaxation process on cooling".

Moreover, performance of pyroelectric energy converter can be significantly improved by using heat regeneration and multistages along with the Olsen cycle [2–5]. To date, only five prototypes of pyroelectric converters have been built. First, Olsen and co-workers [2, 4, 5] experimentally demonstrated 1 mW and 40 mW devices with efficiency around 0.4% [4] but 16 times greater than the maximum efficiency predicted by van der Ziel [21]. They used lead zirconate titanate (PZT) as pyroelectric materials and silicone oil as the working fluid while they operated between 145°C and 178°C [4]. Later, Olsen et al. [3] assembled the only multistage device built to date using different grades of lead zirconate stannate titanate (PZST), in which Ti⁴⁺ was substituted by Sn⁴⁺, for a maximum output of 33 W/L of pyroelectric materials at 0.26 Hz and featuring a maximum thermodynamic efficiency of 1.05% at 0.14 Hz or 12% of the Carnot efficiency. Moreover, due to the cost of PZT (\$10,000/Watt), Olsen et al. [6] proposed to use inexpensive single stage 73/27 P(VDF-TrFE) films of 30-70 µm thick sandwiched between electrodes and rolled in a spiral stack placed into a cylindrical chamber containing silicon oil. The energy density between 20 and 90°C achieved 30 mJ/cm³-cycle. Recently, Nguyen et al. [12] built and tested a pyroelectric converter using 60/40 P(VDF-TrFE) and achieved a maximum energy density of 130 J/L at 0.061 Hz frequency with temperature oscillating between 69.3 and 87.6°C. Furthermore, a maximum power density of 10.7 W/L was obtained at 0.12 Hz between 70.5 and 85.3°C. In all these prototypes, the pumping was performed by a step motor with a piston amplitude of 2 to 10 cm. Ceramic stacks were used to reduce axial heat conduction and ensure laminar flow of the working fluid over the pyroelectric elements as turbulence would results in mixing of the cold and hot fluid and disrupt the oscillating temperature gradient. Theoretically, pyroelectric conversion based on heat regeneration and the Olsen cycle can reach the Carnot efficiency between a hot and a cold thermal reservoir [3, 24]. Limitations in reaching the Carnot efficiency include (i) hysteretic and resistive losses, (ii) heat losses to the surrounding, and (iii) sensible (thermal) energy.

Furthermore, the electrocaloric effect corresponds to a change in material temperature upon application or withdrawal of an electric field under adiabatic condition. Consequently, a material having a very large electrocaloric activity also features a large pyroelectric energy harvesting capability [25]. The ratio of pyroelectric conversion efficiency to the Carnot efficiency increases as the temperature difference decreases. For a very small temperature difference, it is possible to harvest energy with Carnot efficiency [25]. In particular, giant electrocaloric effect in 0.9Pb(Mg_{1/3}Nb_{2/3})-0.1PbTiO₃ composite thin film, also called 0.9PMN-PT, around 348 K was reported upon the application or withdrawal of an electric field of 895 kV/cm [26]. More recently, Sebald *et al.* [25] estimated an associated energy density of 432 J/L for pyroelectric conversion between 338 and 348 K by using 0.9PMN-PT thin films about 260 nm in thickness.

Nanoscale Radiation

Based on the theory of electrical fluctuation and thermal radiation [27], it was shown that energy transfer by thermal radiation between two semi-infinite solids can be enhanced by several orders of magnitude if the vacuum gap size is smaller than the radiation peak wavelength given by the Wien's displacement law ($\lambda_{\text{max}}T = 2898 \ \mu\text{m}\cdot\text{K}$) [14, 15]. This can be attributed to (i) propagating wave interferences and (ii) tunneling of the evanescent waves across the gap [15]. Wave interferences take place in the vacuum gap due to multiple reflections at the gap/solid interfaces. Radiation tunneling relies on evanescent surface waves which decay exponentially with distance as it travels through the gap. These surface waves appear when total reflection occurs on the interface between two materials. They are due to coupling between the material resonant polarization oscillation and the electromagnetic field, also called polaritons. In the case of metals, these surface waves are supported by charged carriers and are called surface plasmon polaritons. In the case of dielectrics materials, the surface waves are supported by phonons and are called surface phonon polaritons. Surface phonon polaritons are excited by infrared radiation while surface plasmon polaritons are excited in the visible or near-UV domain [28]. If the gap is small compared with λ_{max} , the time-averaged Poynting vector associated with the evanescent wave incident on the surface is different from zero and energy tunnels across the gap. Nanoscale radiation

has found applications in thermophotovoltaic devices [29, 30] and in scanning thermal microscopy [31], for example.

Most studies on nanoscale radiative transfer have been theoretical in nature and only a few experimental studies have been reported. One of the first experimental studies was performed by Hargreaves [32] who studied the effect of gap size on the net radiation heat transfer between two parallel glass plates coated with 0.1 μ m thick chromium films at temperatures $T_1 = 323$ K and $T_2 = 306$ K, respectively. The plate separation and parallelism were adjusted by means of piezoelectric ceramic pillars. The apparatus was placed in a vacuum chamber evacuated to 10^{-5} torr. The author observed that the net heat transfer rate between the plates deviated from the classical surface radiation theory for a distance less than 3 μ m. He attributed this to the "proximity effect" but no quantitative comparison with theory was performed. Polder and Van Hove [15] theoretically found qualitative agreement with experimental results by Hargreaves [32] but not in terms of absolute magnitudes. Similarly, Domoto et al. [33] studied radiative heat transfer between two parallel copper plates at cryogenic temperature but discrepancies between experimental and theoretical predictions were very large and attributed to poor parallelism between the plates and poor knowledge of optical properties. DiMatteo et al. [29] measured the photo-current in an actively cooled thermophotovoltaic cell placed close to a heated surface. The authors found their measurements were qualitatively consistent with theoretical predictions. However, Kittel et al. [34] found the contrary by measuring the power absorbed or emitted by the tip of a thermal profiler and a planar surface under high vacuum conditions. At distances below 10 nm, their experimental results deviated significantly from the predictions from fluctuating electrodynamics. They attributed this to scale effects in which the macroscopic description of dielectric properties fails below a certain size. Other possible reasons for discrepancies included poor parallelism between the plates and the assumption of semi-infinite plate might not be satisfied experimentally. Similarly, Pan [35] and Pan et al. [36] questioned the approach used in other theoretical studies computing the heat transfer between metal and dielectric plates [37, 38]. More recently, Hu et al. [39] showed that the temperature dependence for the heat flux between two parallel glass surfaces at temperatures 23 and 50°C placed in vacuum and separated by a gap of 1.6 µm agreed with the theory. The authors used small polystyrene particles as spacers to maintain a micron-sized gap. Narayanaswamy et al. [40] measured radiative transfer between a silica sphere and a flat silica surface. The presence of strong near-field effects enhanced radiative heat transfer over the predictions of the Planck blackbody radiation theory [40, 41]. Shen et al. [42] measured radiation heat transfer between a glass microsphere hotter by 16.5 K than flat surfaces at ambient temperature and made of glass, doped silicon and Au down to 30 nm separation. The net energy transfer was the largest when the two surfaces were made of glass and it was three orders of magnitude larger than that of the

blackbody radiation limit.

In addition, the effect of metallic or dielectric thin film coatings on the near-field radiative heat transfer between two plane surfaces is important from a fundamental as well as from an application point of view. Recent studies showed that the surface plasmon polariton excited in a metallic coating a few nanometer thick deposited on a metallic or dielectric substrate can significantly increase the radiative heat flux [43,44]. On the other hand, surface phonon polaritons are easier to excite thermally at low temperatures (\sim 300 K) than surface plasmon polaritons since the resonant frequency of surface phonon polaritons is in the infrared region [45, 46]. For example, the total radiative flux between a SiC slab set at 0 K and a metallic substrate [46] or a dielectric substrate [45] set at 300 K was shown to increase by coating the latter with a few nanometer thick SiC film. In addition, when the coating thickness exceeds 1 µm, Fu and Tan [46] showed that the contribution to the near-field radiative flux from the substrate was negligible and the heat flux was entirely contributed by the coating.

3 ANALYSIS Device Principle

Figure 1 illustrates a conceptual device combining nanoscale radiation and pyroelectric energy conversion consisting of a hot and cold plane parallel plates and an oscillating pyroelectric (PE) plate. The PE plate is composed of a pyroelectric material film of thickness L_{PE} sandwiched between aluminum electrodes of thickness L_{Al} used to collect the electric charges and to apply an electric field. The hot and cold plates are made of aluminum. SiO_2 thin films of thickness L_{SiO_2} can be coated on both sides of the PE plate and on the hot and cold surfaces as absorbing layers, which emit and absorb nanoscale radiation to enhance radiative heat transfer. The total thickness of the PE plate is denoted by L_t . The hot plate is at temperature T_h and the cold plate at temperature T_c . The distances between the hot/cold plates and the PE plate are denoted by $d_{PE,h}$ and $d_{PE,c}$, respectively. The PE plate is mounted on piezoelectric pillars which make it oscillate between the hot and cold plates. The entire device is operated under vacuum to minimize both friction on the oscillating PE plate and heat losses to the surroundings. In addition, the presence of air in the gap would hinder the temperature oscillations in the PE plate caused by nanoscale thermal radiation as heat conduction may dominate.

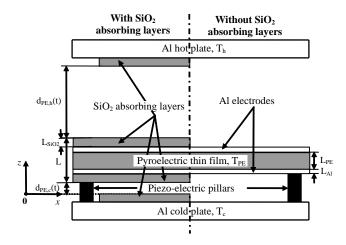


FIGURE 1. Schematic of the PE plate as it oscillates between the hot and cold plates, with or without SiO_2 absorbing layers (not to scale).

Assumptions

To make the problem mathematically trackable, the following assumptions have been made,

- 1. Hot and cold plates are assumed to be semi-infinite, i.e., end effects are neglected.
- 2. The absorbing SiO₂ layers and the electrodes are considered to be opaque and can be treated as semi-infinite. Indeed, dielectric material such as SiO₂ exhibits large absorption index at the peak wavelength λ_{max} around 8-10 μ m at the temperatures of interest (300-400 K).
- 3. The absorbing layers deposited on the hot and cold plates are assumed to be at the same temperatures as the plates namely T_h and T_c , respectively.
- 4. Complex dielectric constants of metals and dielectric materials considered are modeled by the Drude and Lorentz models, respectively.
- 5. All properties are assumed to be independent of temperature.
- 6. Temperature is assumed to be uniform across the PE plate.
- 7. The location of the PE plate over time is assumed to be a step function. This is justified by the fact that the displacement of the PE plate is much faster than the temperature changes in the PE plate.
- 8. The pyroelectric material, which is also ferroelectric exhibits a very large charge redistribution across the phase transition from ferroelectric to paraelectric. A large part of the energy density denoted by N_D produced at every cycle is contributed from this phase transition. Thus, N_D is assumed to be constant and equal to the energy density generated by operating the Olsen cycle across the phase transition, as long

as the operating temperature span is wider than the phase transition interval between $T_{p,1}$ and $T_{p,2}$.

Governing Equation

For an elementary element of the composite PE plate with unit surface area and thickness L_t , the energy conservation equation can be written as,

$$(\rho c_p)_{eff} L_t \frac{dT_{PE}}{dt} = q''_{h \to PE}(T_h, T_{PE}, d_{PE,h}) - q''_{PE \to c}(T_{PE}, T_c, d_{PE,c})$$
(1)

where $(\rho c_p)_{eff}$ is the effective volumetric heat capacity of the composite PE plate. The heat flux $q''_{h\to PE}$ and $q''_{PE\to c}$ are the net radiative heat fluxes from the hot plate to the PE plate and from the PE plate to the cold plate, respectively. The generic radiative heat flux $q''_{1\to 2}(T_1,T_2,d)$ appearing in Equation (1) accounts for the far field (propagative) and the near field (evanescent) contributions to the total radiative heat flux between two semi-infinite media 1 and 2 separated by a distance d and at temperatures T_1 and T_2 , respectively. It can be estimated from fluctuating electrodynamic theory [27] and is written in the general form as [28,47],

$$q_{1\to2}''(T_1, T_2, d) = \int_0^\infty \left[I_{b\omega}^0(T_1) - I_{b\omega}^0(T_2) \right] \times \Phi_{12}(\omega, d) d\omega \quad (2)$$

where $I_{b\omega}^0(T)$ is the spectral blackbody radiation intensity at frequency ω and temperature T, given by the Planck's law as [48],

$$I_{b\omega}^{0}(T) = \frac{\omega^2}{4\pi^3 c^2} \frac{\hbar \omega}{(e^{\hbar \omega/k_B T} - 1)}$$
 (3)

where \hbar is the reduced Planck's constant, c is the speed of light in vacuum, and k_B is the Boltzmann's constant. The function $\Phi_{12}(\omega,d)$ corresponds to the spectral efficiency in radiative heat transfer between media 1 and 2 separated by a distance d and is expressed as [49],

$$\Phi_{12}(\omega, d) = \sum_{j=s,p} \left(\int_{q=0}^{\omega/c} \frac{qc^2}{\omega^2} \frac{(1 - |r_{31}^j|^2)(1 - |r_{32}^j|^2)}{|1 - r_{31}^j r_{32}^j e^{2ipd}|^2} dq \right) + \sum_{j=s,p} \left(\int_{q=\omega/c}^{\infty} \frac{qc^2}{\omega^2} \frac{4e^{-2|p|d} \operatorname{Im}(\mathbf{r}_{31}^j) \operatorname{Im}(\mathbf{r}_{32}^j)}{|1 - r_{31}^j r_{32}^j e^{-2|p|d}|^2} dq \right)$$
(4)

where p and q are the z- and x-components of the wavevector in the vacuum gap, respectively. They are related by $p=\sqrt{(\omega/c)^2-q^2}$ where ω/c is the amplitude of the wavevector. Summation is made to account for both s and p-polarizations.

The first term on the right-hand side of Equation (4) corresponds to the far field radiation contribution. Integration over q from 0 to ω/c accounts for all propagative waves and results in the Stefan-Boltzmann law. The second term represents the contribution of the near field radiation to the total radiative heat flux. Integration over q from ω/c to infinity stands for the evanescent waves or the tunneling heat flux. It is evident that the amplitude of evanescent waves decreases exponentially as the distance d between the plates increases. The near field term is negligible compared with the first term for large distance d [28]. Note that Equation (4) includes integration over the azimuthal angle and accounts for interferences and polaritons coupling between the two media.

The Fresnel coefficients for s and p-polarized electromagnetic wave incident from medium 3 (vacuum) on the interface with medium 1 are denoted by r_{31} and expressed, for s and p-polarizations as [50],

$$r_{31}^{s} = \frac{p - s_1}{p + s_1} \text{ and } r_{31}^{p} = \frac{\varepsilon_{r1}p - s_1}{\varepsilon_{r1}p + s_1}$$
 (5)

where ε_{r1} is the complex dielectric constant of medium 1 while $s_1 = \sqrt{\varepsilon_{r1}\omega^2/c^2 - q^2}$ is the z-component of the wavevector in medium 1. Fresnel coefficients $r_{32}^{\rm s}$ and $r_{32}^{\rm p}$ between media 2 and 3 are obtained in a similar manner. Note that all these parameters depend on ω .

Finally, the net radiative heat fluxes $q''_{h\to PE}$ and $q''_{PE\to c}$ were computed from Equations (2) to (5) for distance d and temperature $T_{PE}(t)$. Then, Equation (1) was solved for the PE plate temperature $T_{PE}(t)$ as a function of time.

Initial Conditions

The initial PE plate temperature at time t=0 was set to be $T_{PE}(t=0)=(T_c+T_h)/2$. The PE plate oscillated at frequency f between hot and cold plates separated by a gap of $100~\mu m$ and maintained at constant temperatures T_h and T_c , respectively. The distances $d_{PE,h}$ and $d_{PE,c}$ were step functions of time and oscillated at a frequency of f and were such that $L_t + d_{PE,h}(t) + d_{PE,c}(t) = 100~\mu m$. Their minimum value was arbitrarily set at 100~nm which has been achieved experimentally [42] while ensuring that the near-field radiative heat transfer dominates radiation transfer successively between the PE plate and the cold and hot plates. Note also that the PE plate oscillation can be achieved using conventional piezoelectric actuators [51]. Initially, the PE plate was positioned so that $d_{PE,c}(t=0) = 100~nm$.

Constitutive Relations

Constitutive relationships for the dielectric constant ε_{ri} of each medium "i" are necessary in order to compute the Fresnel coefficients as a function of angular frequency ω given by

Equation (5). The Drude model is widely accepted to predict the complex dielectric constant of metals and is expressed as [50],

$$\varepsilon_r(\omega) = 1 - \frac{\omega_p^2}{\omega^2 - i\gamma\omega} \tag{6}$$

where ω_p is the plasma frequency and γ is the relaxation frequency. On the other hand, the dielectric constant for dielectric materials is given by the Lorentz model [50],

$$\varepsilon_r(\omega) = 1 - \frac{\omega_p^2}{\omega_0^2 - \omega^2 - i\gamma\omega} \tag{7}$$

where ω_0 is the oscillator frequency. Multiple oscillators can be accounted for by adding terms similar to the second term on the right-hand side of Equations (6) and (7) with different oscillator, plasma, and relaxation frequencies. Here, the Drude model was used for aluminum with parameters $\omega_p = 2.4 \times 10^{16}$ rad/s and $\gamma = 1.25 \times 10^{14}$ rad/s [43]. The Lorentz model was used for SiO₂ with parameters $\omega_p = 1.696 \times 10^{14}$ rad/s, $\omega_0 = 2.0 \times 10^{14}$ rad/s and $\gamma = 5.65 \times 10^{12}$ rad/s [50]. They were shown to accurately predict the optical properties of aluminum and SiO₂ in the frequency range of interest [43,50].

Simulations were performed for a single film of pyroelectric material of thickness $L_{PE}=25~\mu m$ sandwiched between two aluminum electrodes (Al) of thickness $L_{Al}=1~\mu m$. Unless otherwise noticed, the Al electrodes were coated with a SiO₂ absorbing coating of thickness $L_{SiO_2}=1.5~\mu m$ to enhance the radiative heat flux, as previously discussed. Thus, the total thickness L_t of the composite PE plate was 30 or 27 μm with or without SiO₂ absorbing coating, respectively. The effective volumetric heat capacity $(\rho c_p)_{eff}$ in presence of absorbing layers was taken as,

$$(\rho c_p)_{eff} = \frac{1}{L_t} \left[(\rho c_p)_{PE} L_{PE} + 2(\rho c_p)_{Al} L_{Al} + 2(\rho c_p)_{SiO_2} L_{SiO_2} \right]$$
(8)

where, $(\rho c_p)_i$ is the volumetric heat capacity of medium "i" be it pyroelectric element (PE), aluminum (Al) or silicon dioxide (SiO₂). For the PE plate made of 60/40 P(VDF-TrFE) with SiO₂ absorbing layers ρ_{PE} =1930 kg/m³, $c_{p,PE}$ =1200 J/kgK [17], $(\rho c_p)_{eff}$ was found equal to 2.31 × 10⁶ J/m³K. In absence of SiO₂ absorbing layers, $(\rho c_p)_{eff}$ was equal to 2.33 × 10⁶ J/m³K.

Method of Solution

The PE plate temperature $T_{PE}(t)$ was determined by solving Equation (1). The latter was solved numerically for $T_{PE}(t)$ using finite-difference method based on the forward-difference approximation for the time derivative. This yields the following explicit

expression for T_{PE} at time $t + \Delta t$ knowing its value at time t,

$$T_{PE}(t + \Delta t) = T_{PE}(t) + \frac{q''_{h \to PE}(T_h, T_{PE}(t), d_{PE,h}(t)) - q''_{PE \to c}(T_{PE}(t), T_c, d_{PE,c}(t))}{(\rho c_p)_{eff} L_t} \Delta t$$

$$(9)$$

where Δt is the time step. The net radiation fluxes $q''_{h\to PE}$ and $q''_{PE\to c}$ were computed numerically at every time step according to Equations (2) to (5) where the integrals over frequency ω and over the x-component of the wavevector q were performed using the Simpson's 3/8 rule. Integration over ω from 0 to infinity was performed up to $\omega = N_\omega k_B T_1/\hbar$ where k_B is the Boltzmann's constant. Integration over q from ω/c to infinity was performed up to $q = N_q \omega/c$. Here, N_ω and N_q are the numbers of frequencies and wavevectors considered. Numerical convergence for $q''_{h\to PE}$ and $q''_{PE\to c}$ was established by reducing $\Delta \omega$ and Δq and increasing N_ω and N_q by a factor 1.3 until the numerical results did not vary by less than 0.1% for the heat fluxes $q''_{h\to PE}$ and $q''_{PE\to c}$. Numerical convergence for $T_{PE}(t)$ was established by reducing Δt by a factor 1.6 until the results did not vary by less than 1% for all time steps.

When the gap is large ($\sim 100~\mu m$), the SiO₂ thin films cannot be treated as opaque or semi-infinite. However, the net heat flux through the smaller gap is always much larger than that through the larger gap on the other side of the PE plate. In other words, heat transferred through the larger gap does not contribute significantly to the net total heat flux received by the PE plate and therefore has no effect on its temperature oscillation.

Validation

Validation of the computer program developed in this study was performed for identical plane-parallel semi-infinite solids separated by a vacuum gap of thickness d. The results were compared with those reported in the literature for both metallic and dielectric materials.

First, the radiation heat flux between two silver plates at temperatures 0 and 273 K was computed using the Drude model with parameters $\omega_p = 1.4 \times 10^{16}$ rad/s and $\gamma = 2.5 \times 10^{13}$ rad/s [43]. The numerical results from the code developed in this study fell within 0.1% of those reported by Volokitin and Persson [47] for distance between 1 nm and 1 μ m.

Radiative heat flux between dielectric materials at 300 K can be even larger than for silver as shown by Mulet *et al.* [28]. This is due to their dielectric constant which enables a high coupling between the surface waves in the infrared part of the spectrum. Numerical calculations were performed for parallel semi-infinite plates of SiC at temperatures 300 K and 301 K, respectively. The radiative heat transfer coefficient h_r was defined as $h_r(d) = \lim_{T_1 \to T_2} \left[q_{1 \to 2}''(T_1, T_2, d) / (T_1 - T_2) \right]$. The parameters

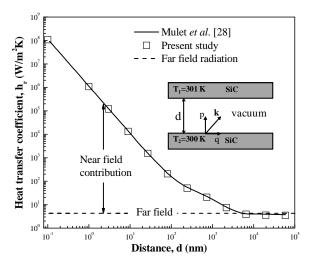


FIGURE 2. Comparison between results obtained in the present study with results reported by Mulet *et al*. [28] for the heat transfer coefficient between two semi-infinite bodies of SiC at 300 K and 301 K as a function of distance *d*. ($\lambda_{\rm max} \simeq 10^4$ nm)

for SiC used in the Lorentz model were $\omega_p = 2.72 \times 10^{14}$ rad/s, $\omega_0 = 1.49 \times 10^{14}$ rad/s, and $\gamma = 8.97 \times 10^{12}$ rad/s [52]. The radiative heat transfer coefficient at 300 K calculated from far field radiation by Stephan-Boltzmann law was also given for comparison purposes. The far field radiation heat flux was expressed as $q_{1\rightarrow 2}'' = \sigma \left(T_1^4 - T_2^4\right)/(2/\alpha_1 - 1)$ where $\sigma = 5.67 \times 10^{-8}$ W/m²K⁴ is the Stefan-Boltzmann constant and $\alpha_1 = \alpha_2$ is the total hemispherical emissivity of SiC at 300 K such that $\alpha_1 = 0.83$ [48]. Figure 2 shows the radiative heat transfer coefficient h_r between two semi-infinite bodies of SiC as a function of distance d. It is evident that the numerical results obtained agree well with those reported by Mulet et al. [28] and the heat flux is enhanced by several orders of magnitude compared with far field radiative heat flux when the gap size becomes smaller than $\lambda_{max} = 10^4$ nm.

Thermodynamic Efficiency of the Device

In order to assess the performance of the proposed pyroelectric device, the average thermodynamic efficiency over a cycle is defined as,

$$\eta = \frac{\dot{W}_e - \dot{W}_p}{\dot{Q}_{in}} \tag{10}$$

where \dot{W}_e is the electric power generated by the PE plate and \dot{W}_p is the power provided by the piezoactuators, both per unit

surface area of the PE plate and expressed in W/m². The heat flux (in W/m²) provided by the hot plate to the PE plate over one cycle of period τ is denoted by \dot{Q}_{in} and expressed as,

$$\dot{Q}_{in} = \frac{1}{\tau} \int_0^{\tau} q_{h \to PE}^{"} \left(T_h, T_{PE}, d_{PE,h}(t) \right) d\tau \tag{11}$$

where $\tau = 1/f$ is the oscillation period.

In order to estimate the power \dot{W}_p , pressure balance on the PE plate was performed. The main forces affecting the motion of the PE plate are (i) the gravitational force, (ii) the Casimir force, (iii) the van der Waals force, and (iv) the radiation pressure force.

Assuming the oscillation is vertical, the gravitational force acting on the PE plate has to be overcome by the piezoelectric pillars. The gravitational force per unit surface area is given by $P_g = \rho_{eff} L_t g$ where g is the gravitational acceleration (g = 9.81 m/s²). Given the PE plate thickness $L_t = 30 \ \mu m$ and its effective density of $\rho_{eff} = 2.10 \ g/cm^3$, the gravitational pressure P_g was estimated to be about 0.6 Pa.

The Casimir force is an attractive force between surfaces caused by the quantum fluctuations in the zero point electromagnetic field [53]. In the present study, when the parallel plates get close to each other, the Casimir force, negligible at macroscale, becomes important. The attractive Casimir force per unit surface area for semi-infinite parallel metallic plates is expressed as $P_c = -\pi^2 \hbar c/240 d^4$ [51]. Thus, the Casimir force acting between two metallic plane-parallel plates distant by d=100 nm amounts to 13 Pa. When the two plates are made of dielectric materials (e.g., SiO₂ and SiC) the Casimir force is typically smaller by one order of magnitude [54]. Moreover, if the two plates are not perfectly parallel and the closest distance between them is the same as the distance between parallel plates, the Casimir force will be even lower [55].

The van der Waals force is often responsible for adhesion in microscale devices. For two parallel flat plates in vacuum the van der Waals pressure is expressed as $P_{\nu} = -H/12\pi d^2$, where H is the Hamaker constant and d is the distance separating the two surfaces [56]. The Hamaker constant of most condensed phase with interaction across vacuum is found to lie in the range from 0.4 to 4×10^{-19} J [56]. In the present study, the minimum distance between the PE plate and the hot/cold plates was assumed to be 100 nm. Then, the adhesive pressure due to van der Waals force was less than 1×10^{-6} Pa.

Moreover, radiation pressure on the plates is given by $P_{rad} = \dot{Q}_{in}/c$ [57]. The magnitude of average heat transfer rate \dot{Q}_{in} is about 1 W/cm² corresponding to a radiation pressure around 10^{-5} Pa.

Consequently, both P_{rad} and P_v are negligible compared with P_g and P_c and the time-averaged oscillation power \dot{W}_p per unit surface area needed from the piezoelectric pillars can be ex-

pressed as,

$$\dot{W}_p = \frac{2}{\tau} \int_{z_1}^{z_2} (P_g/2 + P_c) \, dz \tag{12}$$

where τ is the oscillation period, $z_1 = d_{PE,c}$ $(t=0) = 0.1~\mu m$ and $z_2 = d_{PE,c}$ $(t=\tau/2) = 69.9~\mu m$ are the minimum and maximum gaps between the PE plate and the cold plate. Note that the gravitational pressure P_g needs to be overcome only in the ascending motion of the PE plate.

The electrical energy density N_D is defined as the electrical energy generated per cycle and per unit volume of pyroelectric material and can be determined experimentally by operating the Olsen cycle across phase transition interval between temperatures T_{p1} and T_{p2} [6, 10, 17]. Then, according to Assumption 8, the electrical power density generated by the device at a given frequency can be estimated. If the thickness of the PE thin film is denoted by L_{PE} , the electrical power generated at frequency f per unit surface area of the PE plate is given by,

$$\dot{W}_e = f L_{PE} N_D \tag{13}$$

Maximum Efficiencies

The Carnot efficiency is the maximum thermodynamic efficiency which can be theoretically achieved by a power cycle consisting of reversible processes and operating between two thermal reservoirs at temperatures T_c and T_h . It is expressed as,

$$\eta_{\text{Carnot}} = 1 - \frac{T_c}{T_h} \tag{14}$$

Alternatively, the Curzon-Ahlborn efficiency η_{CA} represents the efficiency at maximum power production of heat engines which only considers the irreversibility of finite rate heat transfer between thermal sources and working fluid (endoreversible engines) [58]. The Curzon-Ahlborn efficiency η_{CA} is expressed as [58],

$$\eta_{\rm CA} = 1 - \sqrt{\frac{T_c}{T_h}} \tag{15}$$

To assess the performance of the conceptual device, it is instructive to compare the efficiency of the device with both η_{Carnot} and η_{CA} .

4 RESULTS AND DISCUSSION Effect of Absorbing Layers

This section aims at assessing the effect of the SiO₂ absorbing layers on the device performance. The temperature oscillations of a PE plate consisting of pyroelectric material 60/40

P(VDF-TrFE) film sandwiched between two aluminum electrodes was simulated with and without 1.5 μ m thick SiO₂ absorbing layers. The device was operated at f=1 Hz with the cold plate at $T_c=273$ K and the hot plate at $T_h=388$ K. Figure 3 shows the corresponding temperature variations of the PE plate as a function of time. It indicates that the PE plate with SiO₂ absorbing layers underwent a temperature swing of $\Delta T_{\rm PE}=63$ K while that without absorbing layers reached 50 K. Therefore, the presence of SiO₂ absorbing layers enhanced the nanoscale radiative heat transfer from the cold and hot plates to the PE plate. This, in turns, increased the amplitude of the PE plate temperature oscillations. It also resulted in higher operating frequency and larger power density. Consequently, in view of these results, only the device with SiO₂ absorbing layers will be considered in the remaining of the study.

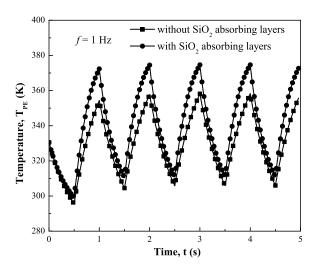


FIGURE 3. Temperature oscillation of the PE plate made of 60/40 P(VDF-TrFE) as a function of time oscillating at 1 Hz between cold and hot plates at $T_c = 273$ K and $T_h = 388$ K, with and without SiO₂ absorbing layers.

Effect of Oscillation Frequency

As previously discussed, the energy density N_D is assumed to be a constant as long as the device is operated across the phase transition interval between temperatures T_{p1} and T_{p2} . Therefore, increasing the frequency of temperature oscillation in the PE plate will increase the power density of the device. On the other hand, the Olsen cycle using 60/40 P(VDF-TrFE) was experimentally performed across the phase transition occuring be-

tween temperature $T_{p1} = 313$ K and $T_{p2} = 370$ K corresponding to $\Delta T_{PE} = 57$ K with $T_{Curie} = 348$ K and resulted in an energy density N_D of 279 J/L [17].

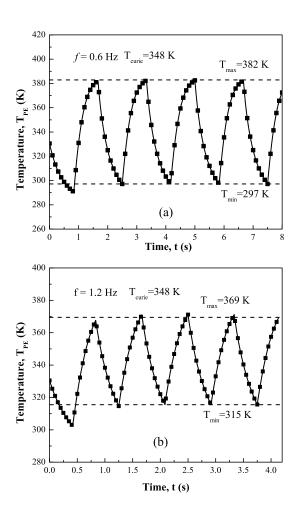


FIGURE 4. Temperature oscillation of PE plate made of 60/40 P(VDF-TrFE) with SiO₂ absorbing layers as a function of time with $T_c = 273$ K and $T_h = 388$ K at frequencies (a) f = 0.6 Hz and (b) f = 1.2 Hz.

Figure 4(a) shows the PE temperature as a function of time at frequency f = 0.6 Hz for $T_c = 273$ K and $T_h = 388$ K. It indicates that the PE temperature oscillated between minimum and maximum temperatures $T_{\min} = 297$ K and $T_{\max} = 382$ K across the Curie temperature $T_{\text{Curie}} = 348$ K ensuring complete phase transition [17]. Similarly, Figure 4(b) shows that the temperature oscillated between 315 K and 369 K at frequency f = 1.2 Hz. It is evident that the amplitude of the temperature oscillation de-

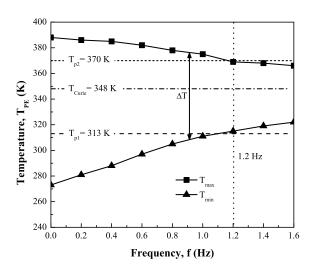


FIGURE 5. Minimum and maximum temperatures of oscillation as a function of frequency for PE plate made of 60/40 P(VDF-TrFE) film with SiO₂ absorbing layers for $T_c = 273$ K and $T_h = 388$ K.

creased as the frequency increased. This result suggests that it is possible to achieve the desired temperature oscillation across the phase transition at a frequency ten times larger than that achieved by Olsen and co-workers using convective heat transfer [6].

In order to identify the largest frequency for which the temperature oscillation covers the phase transition, different frequencies were examined. Figure 5 shows the maximum and minimum temperatures reached by the PE plate made of 60/40 P(VDF-TrFE) with SiO₂ absorbing layers as a function of frequency. It indicates that for frequencies less than 1.2 Hz, the PE plate experienced temperature oscillations from below 313 K to above 370 K, thus, covering the phase transition region [17]. According to Equation (13), the maximum power output per unit surface area achieved was 0.84 mW/cm² at 1.2 Hz. This is more than twice the power output reported by Kouchachvili and Ikura [17].

Alternatively, by choosing a material exhibiting very strong electrocaloric effect, the power density can be further increased. For example, composite thin film 0.9PMN-PT features volumetric heat capacity of $(\rho c_p)_{PE} = 3 \times 10^6 \text{ J/m}^3 \cdot \text{K}$ and energy density of 432 J/L for a 10 K temperature variation from $T_{p1} = 338$ K to $T_{p2} = 348$ K [25, 26]. Although such temperature interval is beyond the material Curie temperature of 333 K [26], it is still possible to generate very large energy density due to the highly nonlinear behavior near that temperature. However, such composite films should be very thin in order to sustain very large electric fields and thus convert more heat into electric energy [25]. To achieve large power output per unit surface area with such composite material, we considered a PE plate made of 100 layers of

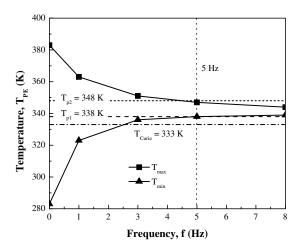


FIGURE 6. Minimum and maximum temperatures of oscillation as a function of frequency for PE plate made of 0.9PMN-PT thin films with SiO₂ absorbing layers for $T_c = 283$ K and $T_h = 383$ K.

300 nm 0.9PMN-PT thin films separated by 50 nm aluminum electrodes. The overall thicknesses of the pyroelectric material and aluminum electrodes were $L_{PE}=30~\mu \mathrm{m}$ and $L_{Al}=5~\mu \mathrm{m}$, respectively. A 1.5 $\mu \mathrm{m}$ thick SiO₂ absorbing layer was also present on both sides of the composite PE plate. Therefore, the overall PE plate thickness was $L_t=38~\mu \mathrm{m}$ and the effective volumetric heat capacity was $(\rho c_p)_{eff}=2.82\times 10^6~\mathrm{J/m^3\cdot K}$. The temperatures of the cold and hot plates were set as $T_c=283~\mathrm{K}$ and $T_h=383~\mathrm{K}$, respectively, in order to achieve proper temperature oscillation. Figure 6 shows the maximum and minimum temperatures of oscillation as a function of frequency for the 0.9PMN-PT composite PE plate considered. Given the reported energy density $N_D=432~\mathrm{J/L}$ for 10 K temperature oscillations [25], the electrical power density \dot{W}_e was estimated to be 6.5 mW/cm² at the working frequency of 5 Hz.

Finally, it is interesting to compare this power output with those of alternative technologies such as thermoelectric energy generators. Comparison was made between the PE device made of 60/40 P(VDF-TrFE) operating between $T_{\rm min}=313$ K and $T_{\rm max}=370$ K at 1.2 Hz, and thermoelectric generators operated between 313 and 370 K. For example, Böttner *et al.* [59] achieved a power density of 0.06 mW/cm² at a temperature difference of 5 K around 300 K using n-Bi₂Te₃ and p-(Bi,Sb)₂Te₃ materials. Assuming that the efficiency of a thermoelectric generator increases nearly linearly with temperature difference [60], the thermoelectric generator may achieve 0.7 mW/cm² between 313 and 370 K. Thus, it is comparable to the power density of 0.84 mW/cm² obtained from the simulated results of the PE device using P(VDF-TrFE) for the same temperature difference.

Device Efficiency

To assess the device efficiency, the input power \dot{W}_p consumed to oscillate the PE plate between the hot and cold sources was estimated. According to Equation (12), the input oscillation power was estimated to be less than $10~\mu\text{W/cm}^2$ for P(VDF-TrFE) at 1 Hz. This magnitude is also consistent with results reported in the literature for piezoelectric material PZT [61]. Thus, the electrical power generated \dot{W}_e was two orders of magnitude larger than the input power \dot{W}_p which can, thus, be neglected. Similar results applied to PE plate made of 0.9PMN-PT thin film. Consequently, the maximum energy efficiency of the device η , defined by Equation (10), could reach up to 0.2% at f=1.2 Hz for 60/40 P(VDF-TrFE). On the other hand, using 0.9PMN-PT composite thin films resulted in an efficiency of 1.3% at f=5 Hz for a 10 K temperature difference. This is about 50 times larger than that estimated by van der Ziel [21].

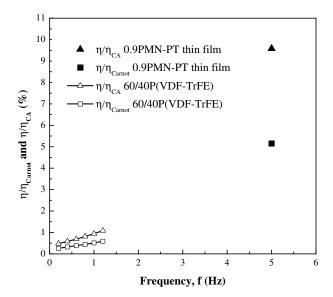


FIGURE 7. Efficiency ratios $\eta/\eta_{\rm Carnot}$ and $\eta/\eta_{\rm CA}$ as a function of frequency for PE plates made (i) of 60/40 P(VDF-TrFE) for temperatures oscillations shown in Figure 5 and (ii) of 0.9PMN-PT ($T_{\rm max}-T_{\rm min}=10~{\rm K}$) with SiO₂ absorbing layers.

Figure 7 shows the efficiency ratio η/η_{Carnot} and η/η_{CA} as a function of frequency for PE plates made of a single 60/40 P(VDF-TrFE) film and multiple films of 0.9PMN-PT with their electrodes. It suggests that by using the copolymer P(VDF-TrFE) at the operating frequency of 1.2 Hz with 57 K temperature oscillation amplitude, up to 0.6% of the Carnot efficiency

or 1.2% of the Curzon-Ahlborn efficiency can be achieved between $T_{\rm c}=273$ K and $T_{\rm h}=388$ K. As a reference, it is worth mentioning that Olsen and Bruno [6] experimentally obtained efficiencies which were about one magnitude smaller than the numerical results above using 73/27 P(VDF-TrFE) for the Olsen cycle between 296 and 340 K. As for 0.9PMN-PT composite plate, the efficiency at the operating frequency of 5 Hz for a 10 K temperature oscillation amplitude corresponds to 5% of the Carnot efficiency and 10% of the Curzon-Ahlborn efficiency for temperatures $T_{\rm c}=283$ K and $T_{\rm h}=383$ K.

Discussion

The 0.9PMN-PT composite thin film may feature even larger energy density if the device were operated across the whole phase transition temperature interval, taking advantage of the nonlinear effect around the Curie temperature. Then, the device would reach a larger power output and higher efficiency. Alternatively, synthesis and processing of pyroelectric/ferroelectric materials with larger energy density N_D should be explored. In addition, multistage pyroelectric plate consisting of superimposed pyroelectric films with different Curie temperatures could be envisioned to harvest more energy through wider phase transition region and to further increase the output energy density and efficiency of the device. A prototype of such a device should be experimentally assembled and operated to establish the feasibility of the concept investigated in this manuscript. Finally, life cycle analysis of the device should also be performed to fully assess its usefulness.

Finally, note that (i) parallelism is not essential to the device operation and (ii) gap smaller than 100 nm, if it can be achieved in practice, would result in larger temperature oscillations or operating frequency for a given temperature swing. In turns, the power density and efficiency of the device would increase. Touching however would not be beneficial since heat transfer would then be by conduction which is slow and limited by thermal contact resistance between the PE plate and the cold or hot plates

5 CONCLUSION

This paper combines, for the first time, nanoscale thermal radiation and pyroelectric energy conversion for harvesting low grade waste heat. The nanoscale radiation model was validated against results reported in the literature. The proposed device made use of the enhanced radiative heat transfer across a nanosize gap to achieve high operating frequencies or large temperature oscillations in a composite PE plate. The hot and cold plates were coated with SiO₂ absorbing layer to further enhance the radiative heat fluxes. The maximum efficiency and power density for a PE plate made of 60/40 P(VDF-TrFE) operated between 273 and 388 K were found to be 0.2% and 0.84 mW/cm², re-

spectively. The PE plate made of 0.9PMN-PT composite thin films achieved higher efficiency and larger power output namely 1.3% and 6.5 mW/cm², respectively, for temperature oscillation amplitude of 10 K around 343 K at 5 Hz.

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