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CHEMISTRY AND MORPHOLOGY OF COAL LIQUEFACTION Quarterly Report, April 1, 1985-June 30, 1985

H. Heinemann and R.H. Fish

June 1985

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QUARTERLY REPORT

April 1, 1985 - June 30, 1985

CHEMISTRY AND MORPHOLOGY OF COAL LIQUEFACTION

Project 4048

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TABLE OF CONTENTS

| I. | Technical Program for FY 1985 | 7 |
|------|-------------------------------|---|
| II. | Highlights | 2 |
| III. | Progress of Studies | 3 |
| IV. | Future Directions | 6 |
| ٧. | Publications | 7 |

I. TECHNICAL PROGRAM FOR FY 1985

Hydrodenitrogenation - Novel Methods for Nitrogen Removal from Polynuclear Nitrogen Containing Heteroaromatic Coal Compounds

The removal of nitrogen from complex matricies such as coal liquids is an extremely important area to study. We recently discovered that polynuclear heteroaromatic nitrogen compounds can be selectively reduced only in the nitrogen containing ring. We now wish to focus on the carbon-nitrogen cleavage aspects of in the saturated heterocyclic ring of model coal compounds in order to better understand how nitrogen can be removed without additional substantial use of hydrogen gas for that reaction to occur. A dual approach will be followed that will provide fundamental information on the cleavage of carbon-nitrogen bonds using metal complexes of rhenium, iridium and The important coordination of metal complexes to saturated nitrogen compounds followed by oxidative addition to a methylene group alpha to the nitrogen atom will allow formation of metall-azacyclopropanes and dimetalla-azacyclobutanes. These compounds will be reacted with nulceophiles to hopefully afford carbon-nitrogen bond cleavage. The compounds will also be reacted under hydrogenation conditions to provide a similar carbon-nitrogen bond cleavage reaction. The second approach carried out simultaneously will use various bulk methals and zeolite catalysts with incorporated metal ions such as rhodium and ruthenium in addition to hydrogen donors such as long-chain hydrocarbons for catalytic cracking.

II. Highlights

- 1. <u>Bond Cleavage Reactions of 1,2,3,4-Tetrahydroquinoline</u>. Catalysts comprising massive amounts of nickel (29 weight %) on silica and also catalysts comprising rhodium (5 weight %) on silica have been found to promote substantial ring cleavage in 1,2,3,4-tetrahydroquinoline (THQ). Major products are aniline and methylaniline as well as quinoline which of course is a dehydrogenation product of THQ. Quinoline could be recycled to the selective hydrogenation step. Some isomerization of THQ to indole derivatives was also observed with the nickel catalyst.
- 2. Reactions of Dimetalla-azacyclobutenes and X-Ray Crystal Structural
 Analysis of the Phenanthridine-Ru₃(CO)₁₂ Adduct. Several reactions
 of the triruthenium-phenanthridine complex were studied including
 hydrogenation and protonolysis. A crystal structure of the
 triruthenium-phenanthridine complex was also completed.

III. Progress of Studies

a) Novel Methods of Nitrogen Removal

We have continued our perusal of metals and have found that rhodium (5%) on silica and nickel (29%) on silica (Tables 1 and 2) will produce substantial amounts of aniline when 1,2,3,4-tetrahydroquinoline (THQ) is passed over these catalysts at temperature ranges of 200-340°C. Other metals such as manganese and zirconium oxide produce very few products. We also evaluated a THQ/tetralin mixture (1.6% THQ in tetralin) with a ZSM-5 zeolite catalyst and found that THQ was being absorbed into the zeolite producing no THQ products. A copper/nickel catalyst (8%/18%) on silica gave quinoline when reacted with THQ at temperatures of 260-340°C.

The important aspect of these findings is that cleavage of the carbon-nitrogen alkyl bond of THQ seems to occur readily with the nickel and rhodium catalysts.

b) Synthesis and Reactions of Dimetalla-azacyclobutenes

We have improved on the yields of the reactions of quinoline, 1,2,3,4-tetrahydroquinoline and phenanthridine with $Ru_3(C0)_{12}$ by using a closed Parr reactor. By using the Parr reactor, we have increased the yields to 60-80% from previous reactions that provided yields in the range of 20-30%.

We have studied the reaction of the phenanthridine Rus(CO)₁₂ complex 1 with hydrogen gas and with a carboxylic acid.

The hydrogenation (85°C, 500 psi H₂) gave the ligands phenanthridine and dihydrophenanthridine and the H₄Ru₄(CO)₁₂ cluster. The complex 1 was also reacted with an excess of trifluoroacetic acid at 50° C forming a new cluster as indicated by a new set of IR absorption spectra and the disappearance of IR bands of the starting phenanthridine-Ru₃(CO)₁₂ compound. We are presently in the process of finding out the structural aspects of this new compound by ¹H nmr spectroscopy.

C) X-Ray Crystal Structure of the Phenanthridine - Rus(CO)12 Complex

The x-ray crystal structure of the phenanthridine derivative, 1, was recently completed. An ORTEP view of the molecule is attached, with tables of pertinent bond lengths and angles. One interesting feature of the structure is the nearly planar, trans arrangement of the coordinated hydride ligands, with this assembly phenanthridine and bridging perpendicular to the Rus plane. The hydride ligand is positioned equally (within experimental error) between Ru(3) and Ru(2). Distances to N(1) and C(11) to Ru(3) and Ru(2) are artificially constrained to be equal due to disorder in the structure arising from the pseudo

plane dividing the 2 halves of the phenanthridine ligand. The N=C(11) bond length and the bonding distances of ruthenium atoms to these atoms are in the range of values expected for similar complexes.

The Ru(2)-Ru(3) bond, bridged by the hydride and heterocycle is somewhat longer than similar bonds in other triruthenium clusters. (2.866(1) Å) (Usually 2.79-2.85 Å) It has been suggested that while a bridging H atom normally causes a lengthening of a metal-metal bond, M-M bonds bridged by H and a second non-hydride ligand can be shorter due to a counter balancing effect of the latter ligand. This is apparently not the case in the present work. The phenanthridine ligand does not exert a strong bond shortening effect, perhaps because of its weak interaction with the cluster.

IV. Future Directions

Since we have shown, for the first time, a carbon-nitrogen alkyl bond cleavage reaction of THQ to aniline and its derivatives, we are going to verify that propylaniline is the precursor to the ring cleavage products as well as analyze for volatile products such as benzene, toluene, ethane, methane, propane, etc. The more important finding of no aromatic ring hydrogenation with these catalysts provides hope for processes that are economical with regard to hydrogen gas consumption.

We are also going to pursue the chemistry of the dimetalla-azacyclobutene compounds.

V. Publications

R. H. Fish, J. L. Tan and A. D. Thormodsen, Homogeneous Catalytic Hydrogenation 4. Regioselective Reduction of Polynuclear Heteroaromatic Compounds Catalyzed by Hydridochlorotris(triphenylphosphine)ruthenium (I), Organometallics, 1985 (in press).

Table 1 Reaction of 1,2,3,4-Tetrahydroquinoline over 29% Nickel on Silica

| Temperature (°C) | 260 | 300-#1 | 300-#2 | 300-#3 | 340-#1 | 340-#2 | 340-#3 | 380 |
|--------------------------|--------------|---------------|----------------|---------------|---------------|---------------|---------------|---------------|
| Conversion | 65.3% | 93.2% | 82.8% | 78.0% | 96.8% | 87.6% | 92.6% | 80.9% |
| Products: a,b | | | · | | | | | |
| Aniline Methylaniline | 1.1% 1.8% | 9.3% 4.9% | 20.4% 10.9% | 15.4% 7.8% | 19.3% 5.2% | 19.7% 5.4% | 18.0% 4.7% | 21.8% 2.7% |
| Indole Methylindole | • | 17.2% 2.4% | 13.0% 4.1% | 10.7% 3.2% | 20.4% | 16.0% 2.0% | 18.3% 2.1% | 7.35 1.0% |
| Quinoline | 78.6% | 54.6% | 40.9% | 52.6% | 39.9% | 48.4% | 47.4% | 58.2% |
| Unidentified | 10.3% | 11.6% | 10.7% | 10.3% | 12.6% | 8.5% | 9.5% | 9.0% |

Identification by Capillary Column GC-MS

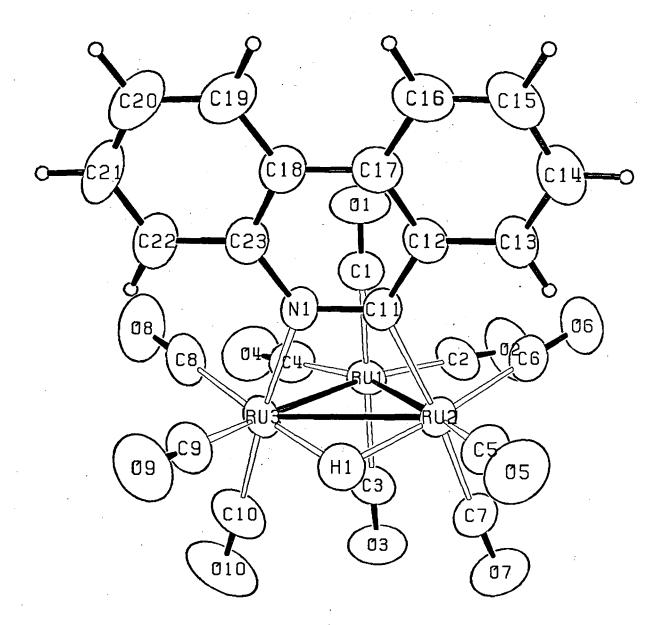
b Reactions done in the presence of hydrogen gas (14.7 psi)

Table 2
Reaction of 1,2,3,4-Tetrahydroquinoline over 5% Rhodium on Silica

| Temperature (°C) | 300 | 260 |
|--------------------------|-------------|------------|
| Conversion | 99 | 91 |
| Products: a,b | | |
| Aniline Methylaniline | 6.2 11.4 | 1.7 7.7 |
| Indole Methylindole | 4.5 8.7 | 1.3 |
| Quinoline | 48.7 | 35.9 |
| 1,2,3,4-THQ | 0.7 | 9.5 |
| 5,6,7,8-THQ | 2.4 | 19.4 |
| Unidentified | 17.4 | 17.9 |

Identification by Capillary Column GC-MS.

b Reactions done in the presence of hydrogen gas (14.7 psi).



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\ Intramolecular Distances

| ATOM 1 | ATOM 2 | DISTANCE |
|-------------------------------------------------------------------------------------------------------------|--------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| RU1 | RU2 | 2.851(1) |
| RU2 | RU3 | 2.866(1) |
| RU3 | RU1 | 2.844(1) |
| RU1 | C1 | 1.931(3) |
| RU1 | C2 | 1.906(3) |
| RU1 | C3 | 1.930(3) |
| RU1 | C4 | 1.920(3) |
| RU2 RU2 RU2 RU2 RU2 | C5 | 2.133(1) 1.912(3) 1.905(3) 1.915(3) 1.81(3) |
| RU3 | N1 | 2.133(1) |
| RU3 | C8 | 1.894(3) |
| RU3 | C9 | 1.92Ø(3) |
| RU3 | C1Ø | 1.918(3) |
| RU3 | H1 | 1.76(3) |
| N1 C11 C12 C12 C13 C14 C15 C16 C17 C18 C18 C19 C2Ø C21 C22 C23 | C17 C14 C15 C16 | 1.312(Ø) 1.433(3) 1.399(4) 1.397(4) 1.356(4) 1.358(5) 1.416(4) 1.45Ø(4) 1.397(4) 1.401(4) 1.373(5) 1.363(5) 1.367(4) 1.419(4) 1.424(3) |

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|---|----|-----|----|------|-----|----|----|---|----------|-----|
| : | 11 | nτ | ra | amo. | ı e | сu | ıa | r | Ang | les |

| | • | | |
|------------|---------------|---------------|----------------------|
| | ATOM 2 RU2 | ATOM 3 RU3 | ANGLE 59.66(1) |
| RU2 RU3 | RU3 RU1 | RU1 RU2 | 59.92(1) 60.42(1) |
| RU2 H1 | H1 RU3 | RU3 RU2 | 106.9(16) 37.1(9) |
| H1 | RU2 | RU3 | 36.0(9) |
| C1 | RU1 | RU2 | 85.20(8) |
| C1 | RU1 | RU3 | 85.Ø2(8) |
| C1 | RU1 | C2 | 93.42(12) |
| C1 | RU1 | C3 | 173.07(12) |
| C1 | RU1 | C 4. | 94.55(12) |
| C7 . | RU2 | RU1 | 88.21(9) |
| C7 | RU2 | RU3 | 106.17(9) |
| C7 | RU2 | C5 | 91.91(12) |
| C7 | RU2 | C6 | 91.14(12) |
| C7 | RU2 | C11 | 173.89(11) |
| C7 | RU2 | H1 | 91.6(8) |
| C1Ø | RU3 | RU1 | 87.8Ø(9) |
| ClØ | RU3 | RU2 | 106.00(11) |
| ClØ | RU3 | N 1 | 174.26(13) |
| ClØ | RU3 | C8 | 90.99(14) |
| Clø | RU3 | C 9 | 92.94(13) |
| C1Ø | RU3 | H1 | 91.1(8) |
| | | | |

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