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Microstructure and heteroatom dictate doping mechanism and thermoelectric properties of poly(alkyl-chalcogenophenes)

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27 Abstract: Heteroatom substitution is one promising way to favorably alter electronic transport in 28 conductive polymers to improve their performance in thermoelectric devices. This study reports 29 the spectroscopic, structural, and thermoelectric properties of poly(3-(3',7'-dimethyloctyl) 30 chalcogenophenes) (P3RX) doped with 2,3,5,6-tetrafluoro-7,7,8,8-tetracyanoquinodimethane 31 (F4TCNQ), where the doping methodology, the heteroatom (X = Thiophene (T), Selenophene 32 (Se), Tellurophene (Te)) and the extent of doping are systematically varied. Spectroscopic 33 measurements reveal that while all P3RX polymers are appreciably doped, the doping 34 mechanism is inherently different between the polymers. Poly(3-hexylthiophene) (P3HT, used in 35 this study as a control) and P3RTe doped primarily via integer charge transfer (ICT), whereas 36 P3RSe and P3RT appear to be doped via charge-transfer complex (CTC) mechanisms. Despite 37 these differences, all polymers saturate with roughly the same number of F4TCNQ counterions 38 (1 dopant per 4 to 6 heterocycles), reinforcing the idea that the extent of charge transfer from 39 polymer to dopant varies significantly on the preferred doping mechanism. Grazing incidence 40 wide-angle X-ray scattering measurements provide insight into the structural driving forces 41 behind these different doping mechanisms - P3RT and P3RSe have similar microstructures in which F4TCNQ intercalates between the π -stacked backbones resulting in CTC doping 42 43 (localized charge carriers), while P3HT and P3RTe have microstructures in which F4TCNQ 44 intercalates in the alkyl-side chain region, giving rise to ICT doping (delocalized charge 45 carriers). These structural and spectroscopic observations shed light on why P3HT and P3RTe

obtain maximum electrical conductivities *ca*. 3 S/cm, while P3RT and P3RSe obtain maximum
electrical conductivities <10⁻³ S/cm under the same thin film processing conditions. Ultimately,
this work quantifies the effects of heteroatom, microstructural ordering, extent of doping, and
doping mechanism on optical and electronic properties and provides rational guidance for
designing future polymer and dopant chemistries for high performance thermoelectric materials.

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53 Semiconducting polymers are an attractive class of materials for optical and electronic 54 devices where processability and mechanical flexibility are desired.¹⁻³ Integration of these 55 polymers into thermoelectric devices, used for energy harvesting and/or localized heating and 56 cooling, has risen in popularity over the last decade.^{2,4,5} P3HT (poly(3-hexylthiophene)) is a 57 promising, well-studied p-type organic semiconducting polymer, but its electrical conductivity (58 σ) and Seebeck coefficient (S) fall short of conventional inorganic materials, thereby limiting 59 P3HT's practical use in thermoelectric devices. One avenue for improving electronic 60 performance is through polymer main chain heteroatom substitution; the heteroatom identity can 61 fine-tune the molecular packing and the frontier molecular orbital energies, both of which influence charge transport properties.⁶⁻⁹ In a previous study, we demonstrated that substituting the 62 63 heteroatom in poly(alkyl-chalcogenophenes) from S to Se to Te results in smaller optical band 64 gaps and increases the susceptibility to FeCl₃ oxidation, *i.e.*, a smaller amount of dopant is needed.^{10,11} This in turn yields an optimal thermoelectric power factor $(S^2 \sigma)$ of *ca*. 13 μ W/mK² 65 66 for poly(alkyl-tellurophenes) that achieve appreciable σ and low S values (ca. 50 S/cm and 30 67 μ V/K, respectively) that are indicative of high doping levels. This previous work demonstrated 68 that heteroatom substitution can alter doping susceptibility and thermoelectric performance, but 69 fundamental insights into the doping-induced charge transfer mechanisms and resulting

70 structure-property relationships for this class of poly(alkyl-chalcogenophenes) remain
71 unexplored.

72 Chemical doping involves oxidizing or reducing the polymer main chain, thus altering 73 the density and filling of electronic states. Additionally, dopant geometry,¹² dopant intercalation 74 in the polymer microstructure,^{13,14} and the alignment of polymer and dopant frontier molecular 75 orbital energies^{15,16} must also be considered when engineering a polymer/dopant system.¹⁷ While FeCl₃ is commonly used for oxidative doping, its relatively small molecular size (\sim 3-6 Å) can 76 77 make it challenging to track the dopant position and interactions with the semiconducting 78 polymer.¹⁵ On the other hand, the molecular oxidant F4TCNO (2,3,5,6-tetrafluoro-79 tetracyanoquinodimethane) is suitable for quantifying doping mechanisms and establishing 80 structure-doping relationships as its larger molecular size causes a greater disruption to the 81 polymer's microstructure. Additionally, F4TCNQ has been shown to be an effective dopant for 82 enhancing thermoelectric performance in a variety of ways,¹⁸ including charge transfer complexation (CTC),¹³ integer charge transfer (ICT),¹⁹⁻²¹ and/or double doping²² depending on 83 84 the polymer microstructure, energy levels, and processing conditions. CTC involves the 85 formation of new local hybridized molecular orbitals with a partial, non-integer charge transfer from the polymer to the dopant.¹³ In contrast, ICT involves the transfer of an integer of charge 86 $(e.g. \ 1e \ or \ 2e \ transfer)^{13}$ and leads to more electrically conductive materials as the polaronic 87 carriers are not localized in a hybridized orbital between the polymer and dopant.¹⁹ By 88 89 engineering F4TCNQ to dope P3HT primarily through the ICT pathway and intercalate among 90 the hexyl side chains, solution doping studies have reported electrical conductivities of 1-10 S/cm,²³⁻²⁵ vapor doped conductivity of 1-100 S/cm,²⁶ and high-temperature rubbing-induced 91 92 conductivities of >100 S/cm.¹⁸ Unlike P3HT, its branched side chain analog P3EHT (poly(3-(2'-

93 ethyl)hexylthiophene)), is doped by F4TCNQ through a CTC pathway with dopant molecules 94 intercalating between the π -stacks, which leads to a low electrical conductivity of 10⁻³ S/cm.¹³ 95 Despite having the same conjugated backbone as P3HT, this P3EHT study demonstrated that 96 microstructural ordering significantly influences the doping mechanism and resulting optical and 97 electronic properties.

98 Herein, we investigate the effects of heteroatom substitution, doping method, and dopant 99 concentration on the resulting thermoelectric and charge transport properties of a series of 100 poly(3-(3',7'-dimethyloctyl) chalcogenophenes), where the chalcogen is either S, Se, or Te 101 (P3RT, P3RSe, P3RTe, respectively). Through optical, infrared and photoelectron 102 spectroscopies, we find that F4TCNQ dopes P3RT primarily via CTC, P3RSe via both CTC and 103 ICT, and P3RTe primarily via ICT. Experiments with P3HT are also performed and confirm that 104 the doping and processing procedures are comparable to prior literature reports. Grazing 105 incidence wide-angle x-ray scattering (GIWAXS) sheds light on the underlying cause for these 106 different doping mechanisms. P3RT and P3RSe have similar structural ordering where F4TCNQ 107 intercalates between the π -stacks, leading to primarily localized, CTC based doping. In contrast, 108 P3RTe and P3HT have similar microstructural ordering with F4TCNQ primarily intercalating 109 into the lamellar side chain region, resulting in more delocalized, ICT based doping. 110 Thermoelectric measurements reveal the performance impacts of the different doping 111 mechanisms; CTC dominated P3RT and P3RSe have low carrier mobilities and electrical 112 conductivities ($\sigma < 10^{-2}$ S/cm), whereas ICT dominated P3RTe and P3HT have considerably 113 higher carrier mobilities and electrical conductivities ($\sigma \approx 3$ S/cm) upon doping with F4TCNQ 114 via both solution and vapor doping methods.

115 Thin films (*ca.* 300 nm) of each polymer were spin coated from toluene solutions. These 116 films were either solution-doped with varying F4TCNQ molarities in acetonitrile or vapor-doped 117 by subliming F4TCNQ for 60-minutes. Detailed experimental procedures and polymer 118 characterization can be found in **Note S1**, and in our prior study.¹⁰

UV-Visible-Near Infrared (UV-Vis-NIR) spectroscopy is used to provide cursory evidence for the extent of doping and the mechanism as a function of dopant concentration and heteroatom. **Figure 1** plots the UV-Vis-NIR spectra for polymer thin films on glass substrates in their pristine, solution doped (50 mM), and vapor doped forms. In each panel of **Figure 1**, black lines show the pristine spectra, and the pink and blue lines represent the vapor and 50 mM solution doped films, respectively. An in-depth analysis of the UV-Vis-NIR spectra shown in **Figure 1** is provided in the supporting information (**Note S2**).

126 Figure 1 provides qualitative insight into the extent of doping; as the intensity of the 127 pristine polymer π - π^* peak between 500-700 nm decreases, the extent of doping increases. For 128 both the solution and vapor doped scenarios, P3RT is least susceptible to F4TCNQ doping 129 (Figure 1a) and P3RSe demonstrates a stronger degree of doping (*i.e.*, greater π - π ^{*} bleaching, 130 Figure 1b). P3RTe (Figure 1c) shows the highest degree of F4TCNQ doping, and the optical 131 features at 410 nm, 760 nm and 875 nm are indicative of ICT being the predominant doping mechanism at play.^{19,27-29} While P3RSe also demonstrates these ICT features, peaks at 364 nm 132 and 685 nm suggest the presence of CTC doping as well (Figure 1b).^{19,27-29} In contrast, P3RT 133 134 demonstrates predominantly CTC doping peaks (Figure 1a). To facilitate direct comparisons 135 with prior literature, measurements were also made on P3HT films (Figure 1d), which 136 demonstrate strong ICT features at 410 nm, 760 nm and 875 nm and a fair degree of F4TCNQ

doping susceptibility, like P3RTe. Note that in all three P3RX films and P3HT films, there is
little variation in the optical spectra of solution doped and vapor doped films, which suggests that
the extent of doping is comparable with both methods.



Figure 1: Normalized UV-Vis-NIR spectra of the pristine polymers, and the F4TCNQ solution doped (50 mM) and vapor doped films, (a) poly(3-(3',7'-dimethyloctyl)thiophene) (P3RT), (b) poly(3-(3',7'-dimethyloctyl)selenophene) (P3RSe), (c) poly(3-(3',7'-dimethyloctyl)telurophene) (P3RTe), and (d) poly(3-hexylthiophene) (P3HT). The dashed lines in each panel show the peak locations of CTC (teal lines *ca.* 364, 685 nm). residual F4TCNO dopant (green lines *ca.* 390 nm) and ICT (orange lines *ca.* 410, 760, 875 nm).

141To corroborate these optical trends, attenuated total reflection Fourier-transform infrared

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- 142 spectroscopy (ATR-FTIR) was performed on these films. ATR-FTIR measurements can provide
- 143 insights into the extent of doping (via polaronic absorbance in the mid-IR), degree of charge

144 carrier delocalization (broad optical absorbance ranging from *ca*. 1500 cm⁻¹ to over 5000 cm⁻¹) 145 and the doping mechanism (via changes in the C = N stretching mode absorbance near 2200 cm⁻ 146 ¹). For the sake of brevity, full discussion on this technique is provided in **Note S3**. These 147 measurements reveal that P3RTe and P3HT demonstrate strong peak intensities at 2194 cm⁻¹ 148 correlated with ICT, while P3RT has peak intensities between 2200-2015 cm⁻¹ linked to CTC 149 features, and P3RSe has intensities associated with both ICT and CTC absorption features. 150 Overall, these ATR-FTIR results are consistent with the doping mechanisms elucidated by UV-151 Vis-NIR.

These optical and infrared spectroscopic measurements provide qualitative insight into the charge transfer mechanism but fail to quantify the extent of doping in the P3RX films and the relative contribution of each doping mechanism at play. To this end, X-ray photoelectron spectroscopy (XPS) surface profiling was used. **Figure 2a-d** shows the heteroatom spectra (S-2p, Se-3d, Te-3d) for the pristine polymer films, 50 mM solution doped films, and vapor doped films; additional XPS spectra are in **Note S4**. To provide insight into the dopant-polymer interactions, deconvoluted N-1s spectra for 50 mM doped films are shown in **Figure 2e**.

Upon doping there is a clear shift to higher binding energies, which is indicative of a loss in electron density with the introduction of dopant in **Figure 2a-d**. XPS heteroatom spectra confirm that vapor doping and 50 mM solution doping yield similar results based upon their analogous shifts in binding energy. In-depth discussion of heteroatom peak positions and their deconvolutions can be found in **Note S4**. In order to quantify the extent of doping, the atomic abundance for F and N with respect to the heteroatom (S, Se, Te) was used. We examine here the solution doped films due to the better stability of the dopant molecule under vacuum, leading to 166 less background noise. We find that the dopant to heterocycle ratio for 50 mM doped P3RT is 19 167 \pm 3 %, P3RSe is 19 \pm 2 %, P3RTe is 23 \pm 8 %, and P3HT is 18 \pm 4 % (Note S4). These results 168 suggest that each P3RX polymer has roughly equal amounts of F4TCNQ present at the film's 169 surface (ca. 1 dopant per 5 rings), which is consistent with previous P3HT-F4TCNQ reports.^{30,31} 170 Inspection of the N-1s spectra shown in Figure 2e provides additional insight as Watts et al. 171 studied ICT and CTC in P3HT doped with F4TCNQ and assigned the N⁻¹ peak at 398.2 eV to ITC and the N⁰ peak at 400 eV to CTC.¹⁹ The motivation behind these assigned differences in 172 173 binding energy arises from the electron density differences in F4TCNQ for these two doping 174 mechanisms. ICT involves a full electron transfer to the F4TCNQ molecule, resulting in a higher 175 electron density and thus a shift to lower binding energies, whereas CTC appears at higher 176 binding energies.



Figure 2: XPS analysis for select P3RX films. Heteroatom scans for each polymer (a) S-2p spectra in P3RT, (b) Se-3d spectra in P3RSe, (c) Te-3d spectra in P3RTe, and (d) S-2p spectra in P3HT, all demonstrate a blue shift upon doping. (e) Deconvoluted N-1s spectra of 50 mM doped polymers reveal the relative intensities of N^0 species (teal fitted peak centered at ~399.5 eV) versus the N⁻¹ peak (orange fitted peak centered at ~ 398 eV). The strong presence of N⁻¹ in both P3RTe and P3HT further corroborates that ICT is the dominant doping mechanism for these two polymers, as opposed to P3RT and P3RSe which show reduced or no intensity.

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178 Deconvolution of the N-1s spectra reveals the presence of both the N⁰ and N⁻¹ peaks in all 179 systems except P3RT, which demonstrates just a broad N^0 peak at ~ 399.5 eV. From the fitting of 180 these N-1s spectra, peak area ratios were calculated to determine the relative percentage of ICT 181 doping occurring in P3RSe, P3RTe and P3HT, which all show N⁻¹ features.³² P3RSe 182 demonstrates a relatively low N^{-1} percentage of ~18%, further supporting the UV-VIS and FTIR 183 measurements that ICT is not the dominant mode of charge transfer, but it is present to some 184 extent. On the other hand, P3RTe and P3HT both demonstrate strong N⁻¹ peak percentages of 185 \sim 35%, suggesting that ICT is a major charge transfer mechanism at play. 186 Spectroscopic measurements show that the extent of doping and the mechanism vary

187 significantly within the P3RX family, but these measurements alone do not explain why P3RT

188 and P3RSe have significant CTC populations while P3RTe dopes primarily through ICT. 189 Previous studies have shown that propensity for CTC or ICT doping is dependent on the method 190 of intercalation of F4TCNQ into the polymer crystallite; specifically, CTC doping occurs as 191 F4TCNQ resides between the crystallites' π -stacks and forms localized, hybridized polymer-F4TNCQ molecular orbitals.¹³ Therefore, to probe the structural morphology of these polymers 192 193 and understand the impacts of doping with F4TCNQ, grazing incidence wide angle X-ray 194 scattering (GIWAXS) was performed on the pristine polymers and their F4TCNQ vapor-doped 195 analogs. Vapor doped films were chosen because it has been demonstrated that this maintains 196 higher degrees of structural ordering compared to solution doped films, and we observe 197 comparable spectroscopic properties with both types of doping.^{26,30}

198 A brief discussion of the pristine GIWAXS scattering shown in **Figure 3a-c** can be found 199 in Note S5. Upon doping with F4TCNQ in the vapor phase, a clear change in the scattering 200 pattern occurs for all the polymers (Figure 3d-f). Both P3RT and P3RSe demonstrate a 201 contraction in lamellar lattice spacing (h00 peaks shift to higher Q), whereas P3HT and P3RTe 202 show an expansion of the lamellar lattice (h00 peaks shift to lower Q). Focus was placed on the 203 (100) peaks due to its strong scattering intensity. Furthermore, several studies have shown that 204 changes in the lamellar lattice spacing can be indicative of the doping mechanism. Stanfield *et al.* 205 demonstrated that a poor doping solvent leads to a contraction of P3HT lamellar lattice spacing, 206 suggesting that F4TCNQ molecules coordinate within the π - π stacking region along the polymer 207 backbone leading to CTC doping.³³ Thomas et al. observed a similar effect in P3HT vs. P3EHT, 208 where the branched alkyl sidechains in P3EHT create steric hindrance that inhibits F4TCNQ 209 intercalation into the polymer side chains and promotes F4TCNQ intercalation between the π - 210 stacks, and this was accompanied by a slight decrease of the alkyl stacking distance.¹³ Therefore, 211 we postulate that P3RT and P3RSe are doped via a CTC mechanism, evidenced by the 212 contraction in alkyl stacking distance (shift in the alkyl stacking peak to higher Q) from 22.6 nm 213 to 19.7 nm for P3RT, and 22.4 nm to 21.5 nm for P3RSe. This suggests the dopant inserts co-214 facially between polymer backbones. Interestingly, while P3RTe has the same branched side 215 chain as its thio- and seleno- counterparts, it shows a lamellar lattice expansion similar to P3HT, 216 from 18.9 nm to 20.4 nm. This suggests that F4TCNQ intercalates in P3RTe's lamellar side 217 chains and allows for ICT doping. There are many factors, such as crystallite size, differences in 218 electronic interactions, etc., that could be causing these observed differences. However, we 219 hypothesize that P3RTe's unique behavior could, in part, be due to differences in the P3RX 220 polymers' degree of backbone rotational freedom. Ye et al. performed an in-depth study on the 221 forces at work to drive crystallization in these polymers and found that as the substituted 222 heteroatom becomes larger, there is less rotational freedom.³⁴ Thus, as the heteroatom becomes 223 larger and the polymer backbone becomes more conformationally-locked in a planar 224 configuration, the chains can come closer to one another to enable better molecular overlap 225 which ultimately translates to higher mobility. The lower degree of backbone rotational freedom 226 in P3RTe may hinder F4TCNQ intercalation between the π -stacks and as a result, the dopant 227 molecules intercalate into the alkyl side chains and participate in ITC doping. In contrast, higher 228 degrees of backbone rotational freedom in P3RSe and P3RT (while still having a sterically 229 hindered branched alkyl side chain) translates to F4TCNQ molecules intercalating between π -230 stacks and participating in CTC doping, which is consistent with the spectroscopic results 231 presented herein.



Figure 3: (a) GIWAXS of pristine polymers of P3RT, P3RSe, P3RTe and P3HT, (b) nearly out-of-plane line cuts, and (c) in-plane line cuts. The strong (h00) peaks visible in (b) along with the pronounced (010) peaks in (c) reveals preferential edge-on orientation for all the polymers except P3RSe which shows both edge-on and face-on alignment. Out-of-plane line cuts are shown for (d) P3RT, (e) P3RSe, (f) P3RTe, and (g) P3HT both before and after vapor doping with F4TCNQ. Both P3RT and P3RSe show (h00) peaks shift to higher Q after doping, indicative of a contraction of the lamellar spacing. P3RTe and P3HT show the lamellar stacking peak shift to lower Q, indicating an expansion in lamellar spacing and suggestive of F4TCNQ dopant intercalating into the alkyl side chains leading to ITC doping.

The electrical conductivity and Seebeck coefficient are a measure of the macroscopic average charge carrier density, charge carrier mobility and how these properties vary as a function of polymer chemistry and extent of doping. The P3RX family has appreciable thermoelectric properties when doped with $FeCl_{3}$,¹⁰ and spectroscopic data suggests that F4TCNQ dopes all P3RX polymers and P3HT, albeit through various mechanisms. Here, these thermoelectric measurements are used to quantitatively understand to what extent ICT *vs.* CTC doping mechanisms affect the resulting charge transport.

240 Figure 4a plots the electrical conductivity (σ) for both the solution and vapor doped 241 films. Although P3RT has an appreciable number of F4TCNQ dopant counterions (Figure 2), 242 the number of charge carriers with sufficient mobilities is limited due to its CTC doping mechanism,^{13,19} leading to a very low electrical conductivity ($\sigma < 10^{-4}$ S/cm). Similarly, P3RSe 243 shows low electrical conductivities of $< 5 \times 10^{-3}$ S/cm, likely due to the dopant being incorporated 244 245 between the π -stacks (Figure 3) resulting in a significant CTC population (Figure 2) with 246 heavily localized charge carriers. The latter is supported by temperature dependent conductivity 247 measurements, which show a large activation energy (150-200 meV), in comparison to other 248 highly doped semiconducting polymers (<100 meV), (Note S6). In contrast to P3RT and P3RSe, 249 P3RTe shows appreciable electrical conductivity at all doping concentrations in this study, with a 250 maximum of 2.6 ± 1.1 S/cm at 25 mM F4TCNQ and with vapor doping. This is three orders of 251 magnitude higher than P3RSe at the same doping molarity and XPS counterion concentration 252 (Figure 2), owing to P3RTe being doped primarily via ITC. At a higher solution molarities of 50 253 mM, the electrical conductivity of P3RTe decreases, likely due to over doping, which has been 254 reported in several polymer dopant systems.^{10,12,35,36} The maximum P3RTe electrical conductivity

is roughly equal to the maximum P3HT electrical conductivity of 3.2 ± 0.4 S/cm. Lastly, we note that the solution doped and vapor doped maximum electrical conductivities for P3HT and P3RTe are comparable to one another and are similar to the electrical conductivity of P3HT doped with F4TCNQ reported in previous literature.^{25,30}

259 Now we turn to analyze the Seebeck coefficient in **Figure 4b**. The Seebeck coefficient (*S*) 260 is directly related to the asymmetry of the carrier distribution about the Fermi energy. Thus, S 261 usually decreases as a result of reduced asymmetry as carrier concentration increases. Doped 262 P3RT and P3RSe films were too insulating for repeatable Seebeck coefficients to be reported, 263 while both P3RTe and P3HT show observable Seebeck coefficients. As expected, the Seebeck 264 coefficient decreases as the doping concentration increases for both P3RTe and P3HT; further 265 discussion can be found in Note S6. This trend agrees with the measured increasing electrical 266 conductivity and increasing charge carrier concentration, as well as previous literature reports.

267 Lastly, we examine the S- σ plot for the P3RX polymers doped with FeCl₃ and F4TCNO 268 (Figure 4c). The curvature, slope, and nominal values on the S- σ plot are indicative of 269 fundamental transport phenomena, so analyzing these curves enables rational polymer and 270 dopant design for optimal thermoelectric performance.³⁷ Although the values in Figure 4c do not 271 lead to record-high thermoelectric power factors (maximum of ca. 3.8 µW/mK² for the P3RTe-272 F4TCNQ films), it is notable that all P3RX-FeCl₃ and P3RTe-F4TCNQ datasets lie on the same 273 curve. According to the Kang-Snyder model, a generalized transport model developed for 274 polymers, materials that lie on the same curve have a similar set of governing transport physics 275 (e.g. mobilities, energy dependence, electronic structures).³⁷ Based on this framework, we find 276 that the heteroatom, dopant concentration, and chemistry are all parameters that shift transport

277 properties along the same *S*- σ curve, but do not laterally or vertically shift the *S*- σ curve (as long 278 as the polymers are doped via ICT mechanisms). Therefore, we hypothesize that in addition to 279 using poly(tellurophenes) for their advantageous ordering and doping susceptibility, employing 280 additional orienting methods such as drawing,³⁸ or rubbing,^{18,39} which have been shown to 281 laterally shift the *S*- σ curve, will likely lead to enhanced thermoelectric performance beyond 282 what is reported in this work.



Figure 4: Thermoelectric properties as a function of heteroatom and doping. (a) Electrical conductivity, (b) Seebeck coefficient, (c) Jonker curve comparing this study (P3RTe-F4TCNQ) with our previously reported P3RX-FeCl₃ dataset. Error bars, when present, represent the sample-to-sample standard deviation.

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In this work, we demonstrated that varying the heteroatom (S, Se, Te) alters the polymer microstructure, doping mechanism, and charge transport properties. Moving from S to Se to Te, the susceptibility to F4TCNQ doping increases. Optical and photoelectron spectroscopies 287 suggest that all P3RX polymers have a comparable number of F4TCNQ counterions, but P3RT 288 is not heavily oxidized and is doped dominantly via CTC mechanisms, P3RSe is more oxidized 289 and is likely doped through both CTC and ICT, and that P3RTe is heavily oxidized and primarily 290 doped through ICT. GIWAXS measurements suggest that P3RT and P3RSe are prone to CTC 291 doping because of their microstructural ordering, resulting in dopant intercalation between π -292 stacks. In contrast, P3RTe is similar to P3HT (ICT) because of its planar packing that enables 293 dopant intercalation into the lamellar side chains. Lastly, we note that P3RTe/F4TCNQ has 294 similar transport properties to P3RX/FeCl₃, suggesting that more sophisticated processing 295 techniques (e.g. rubbing, drawing) may be needed to laterally shift the S- σ curve for the P3RX 296 family. The observations herein quantify how polymer and dopant synthetic engineering 297 (heteroatom, side chain, microstructure, dopant chemistry) affect charge transport and provides 298 guidance for future improvement of semiconducting polymers.

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300 Supporting Information Contents:

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318 Data Availability Statement: The data that supports the findings of this study are available319 within the article and its supplementary material.

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