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2 **Row-sensing Templates: A Generic 3D Sensor-based Approach to Robot Localization with** 3 **Respect to Orchard Row Centerlines**

4

5 **Abstract:**

6 Accurate robot localization relative to orchard row centerlines is essential for autonomous
7 guidance where satellite signals are often obstructed by foliage. Existing sensor-based
8 approaches rely on various *features* extracted from images and point clouds. However, any
9 selected features are not available consistently, because the visual and geometrical characteristics
10 of orchard rows change drastically when tree types, growth stages, canopy management
11 practices, seasons, and weather conditions change.

12 In this work, we introduce a novel localization method that doesn't rely on features; instead, it
13 relies on the concept of a *row-sensing template*, which is the expected observation of a 3D sensor
14 traveling in an orchard row, when the sensor is anywhere on the centerline and perfectly aligned
15 with it. First, the template is built using a few measurements, provided that the sensor's true pose
16 with respect to the centerline is available. Then, during navigation, the best pose estimate (and its
17 confidence) is estimated by maximizing the match between the template and the sensed point
18 cloud using particle-filtering. The method can adapt to various orchards and conditions by re-
19 building the template. Experiments were performed in a vineyard, and in an orchard in different
20 seasons. Results showed that the lateral mean absolute error (MAE) was less than 3.6% of the
21 row width, and heading MAE was less than 1.72° . Localization was robust, as errors didn't
22 increase when less than 75% of measurement points were missing. The results indicate that
23 template-based localization can provide a generic approach for accurate and robust localization
24 in real-world orchards.

25

26 **Keywords:** Probabilistic, localization, orchards, agriculture

27 **1 Introduction**

28 Labor cost and an increasing farm labor shortage are two main drivers for developing and
29 deploying mechanization and automation technologies in orchards and vineyards (Zhang, 2017;
30 Charlton et al., 2019). A third, significant driver is the need to implement precision horticulture,

31 i.e., executing operations such as spraying, thinning, pruning, and harvesting while taking into
32 consideration an orchard's or vineyard's spatial and temporal variability. Precision horticulture
33 can increase the efficiency of resources, and consequently reduce cost and negative ecological
34 impact (Zude-Sasse et al., 2016).

35

36 Agricultural robots can help ease orchard labor shortages by either replacing workers in labor-
37 intensive tasks like harvesting (e.g., Williams et al., 2020) or assisting human workers in various
38 orchard production activities (e.g., harvesting, pruning, spraying, and mowing) to increase
39 working efficiency (Zhang, 2017). For example, the utilization of an autonomous utility vehicle
40 resulted in efficiency gains of up to 58% (Bergermann et al., 2015) for tasks such as pruning
41 conducted on the top part of trees when compared with the same task performed on ladders.
42 Agricultural robots can also provide advanced sensing, computation, and actuation that facilitates
43 precision horticulture. Example applications include selective spraying, where chemical inputs
44 are reduced dramatically (Zhang, 2017; Asaei et al., 2019) and selective pruning (Botterill et al.,
45 2017).

46

47 Robot operation in orchards relies on accurate localization inside the rows of orchard blocks, and
48 at the end-of-block headland spaces (Figure 1a). Inside orchard rows, robots travel along the row
49 centerlines, and therefore, auto-guidance requires knowledge of the robot's *position along the*
50 *row's centerline*, and its *lateral displacement and heading offsets relative to this centerline*. In
51 the headlands, robots execute appropriate turning maneuvers to move to another row or move to
52 another orchard block.

53

54 Unlike localization in open fields where cm-level accurate GNSS (Global Navigation Satellite
55 System) signals are available, accurate and robust localization inside orchard rows cannot rely
56 solely – or at all - on GNSS. The reason is that the foliage of tall trees (Figure 1a, b) often
57 blocks GNSS signals or introduces multipath effects, rendering satellite-based localization with a
58 moving GNSS receiver impossible or unreliable. This effect may not be as severe in the
59 headlands between orchard blocks, although it can be present. Therefore, localization methods
60 must utilize sensors that take local measurements of the surrounding environment (trees, ground,
61 sky, irrigation lines, etc.) Visual cameras, depth or RGB-D cameras, and LiDARs are “3D

62 sensors” that are commonly used in orchards to collect reflected energy from the surrounding
63 environment, with high spatial resolution.



Figure 1. a) Left: Rows of high-density trellised apple trees belonging to an orchard block; headland space is shown in the front (Lodi, California, 2018); b) Right: Rows of almond trees (Winton, California, 2015, courtesy of UC ANR).

64
65 The rows of modern, commercial orchard blocks are characterized – to a large extent - by flat
66 terrain and uniformity in tree types, shapes and sizes, and placement/spacing. When the sensor
67 that is used for localization is near the ground level and below the treetops, the spatial
68 distributions of the sensor measurements of the surrounding environment (referred to as ‘sensor
69 readings’ for brevity) exhibit two main characteristics.

70
71 The first characteristic is that sensor readings do not change significantly when the sensor’s
72 reference frame translates along/parallel to the orchard centerline (horizontal translation
73 “invariance” of sensor readings). A major consequence of this characteristic is that absolute
74 localization along the centerline - with respect to a reference entry point of the row - does not
75 seem feasible/practical using local, near-ground sensing (see Shalev & Degani, (2020) for a
76 different approach). For this reason, in the absence of reliable GNSS signals or artificial
77 landmarks that could be used for absolute positioning, existing literature (Section 2) shows that
78 researchers have used various forms of odometry (e.g., wheel, inertial, or vision-based) for
79 localization along the centerline. The robot position corresponds to the distance traveled by the
80 robot from a reference starting point on the centerline, i.e., the robot’s entry point in the current

81 orchard row. It should be stressed that this characteristic becomes weaker as the robot
82 approaches the end/edge of the current row, when its sensor can “see” and detect .

83

84 The second characteristic is that sensor readings depend on the sensor frame’s rotation or lateral
85 translation (offset) with respect to the centerline. This characteristic suggests that lateral and
86 rotational localization with respect to the centerline are possible using only local sensing. In fact,
87 the published methods for such localization rely on a stronger assumption on this characteristic,
88 i.e., that selected features of the orchard environment are distributed *symmetrically* about the
89 centerline, and that these features can be detected and localized reliably (see detailed literature
90 review in section 2). These features are used to estimate the robot’s lateral displacement and
91 heading offsets relative to the centerline. Proposed features include the tree trunks on the left and
92 right sides of the row, the intersections between trunks and ground, the sky region, the orchard
93 floor, or the planes of flat, fruiting-wall type tree canopies.

94

95 The main shortcoming of feature-based methods is that they have not been shown to generalize
96 well or be robust enough in different orchard settings. Orchards constitute diverse, complex, and
97 dynamic environments. Tree type, age, placement, and architecture, as well as canopy and
98 orchard floor management practices can severely affect the presence, appearance, and symmetry
99 (about the centerline) of features. Seasonal variation (e.g., dormant vs. blooming trees), weather,
100 and illumination conditions, missing trees also introduce variability in feature appearance,
101 symmetry, or even availability. To the authors’ knowledge, a general approach that does not rely
102 on specific features, or centerline symmetry assumptions, and can adapt easily to a large range of
103 orchard environments is not available.

104

105 The main contributions of this paper toward this goal are the following:

106 1) It introduces the concept of the ‘row-sensing template’ and utilizes it to develop a new generic
107 and robust sensor-based method to estimate a vehicle’s heading and lateral offset with respect to
108 the row centerline in orchards; the method capitalizes on characteristic #1, but does not rely on
109 features and symmetry assumptions.

110 2) It presents extensive experimental results in two different orchards and various seasons to
111 evaluate the proposed method’s localization accuracy and robustness, and also analyzes the

112 method's performance as the robot approaches the end of the row, where characteristic #1 is
113 violated to increasing extent, i.e., sensor readings start varying under translation along the
114 centerline.

115

116 Our localization method adopts a probabilistic framework, uses raw 3D point clouds, instead of
117 features extracted from the raw data, and is shown to be generic and robust. The proposed
118 method consists of two stages.

119

120 In its first stage, the method capitalizes on characteristic #1 (sensor data invariance under
121 translation along an orchard row's centerline) and builds a uniform 3D grid that stores in each
122 voxel the probability that this voxel is occupied, when the sensor is anywhere on the row's
123 centerline and aligned to it. Essentially, the 3D grid – referred to as a “row-sensing template” or
124 “template” – represents what the sensor expects to “sense” if it is placed at any point on the
125 centerline, with its frame aligned with it; it is an occupancy grid (Elfes, 1989) for the space
126 inside the sensor's field of view (not the world). The template is built using a small set of point
127 cloud measurements. The major requirement during the template-building stage is that the
128 sensor's lateral and heading offsets (ground truth) are known.

129

130 In its second stage, the method capitalizes on characteristic #2 and uses the template for Monte-
131 Carlo localization in real-time. A static measurement model is implemented that returns the
132 probability of the current point-cloud measurement given the template and a proposed pose. The
133 vehicle pose is estimated as the pose that maximizes the probability of getting the observed
134 measurement. The space of possible poses is searched by generating uniformly distributed
135 random poses or by integrating the measurement model with a particle filter framework.

136

137 The rest of this paper is organized as follows: In section 2, we present the related works, and in
138 section 3, we discuss in detail our proposed approach. Next, in section 4, we present the
139 experimental platform and methods used for the experimental evaluation of the method. The
140 results from our experiments are presented and discussed in section 5, and in section 6, we
141 summarize our conclusions and discuss future work.

142 2 Related Work

143 Sensor-based localization inside orchard rows has been addressed by many researchers, with
144 cameras (monocular and stereo) and LiDARs (2D and 3D) being the most commonly used
145 sensors. The main idea behind the existing methods is to utilize specific visual or geometrical
146 features or structures to estimate directly or indirectly the row's centerline and localize the sensor
147 (robot) with respect to it. Barawid et al. (2007) used a 2D LiDAR scanner to detect tree trunks
148 and the Hough-transform to extract the left and right tree lines independently; then, he computed
149 the corresponding centerline to determine the pose of the vehicle. Similarly, He et al. (2010)
150 proposed a machine vision algorithm to detect tree trunks and *the boundaries between the trunks*
151 *and the ground*, to estimate tree row lines, and the corresponding row centerline. Hamner et al.
152 (2011) used a 2D LiDAR to detect tree trunks and the Hough transform to detect right and left
153 lines that are constrained to be parallel; the centerline was computed from them. Marden et al.,
154 (2014) estimated grapevine trunk lines using the RANSAC method and used these lines as
155 features in a line-based EKF-SLAM framework; their method can simultaneously do localization
156 and mapping (line map). Bell et al., (2016) used a 3D laser scanner is used to measure the
157 positions of posts and trunks in pergola-structured orchards (e.g., for kiwis) and calculate the row
158 direction and centerline. Lyu et al., (2018) also proposed a method to detect the boundaries
159 between trunks and the ground and used a naive Bayesian classifier for the free space centerline
160 detection. Durand-Petiteville et al., (2018) presented a stereo vision-based method to find tree
161 trunks by detecting their "shadows," i.e., concavities in the range component of the obtained
162 point cloud.

163
164 Other researchers have used the *ground*, *sky*, or *tree foliage* as features, and segmented them in
165 image space to estimate the row's centerline. Subramanian et al., (2006) proposed to use RGB
166 thresholding to segment the tree canopy in the image and find boundary lines; their method also
167 combined a 2D lidar to detect a path using distance thresholding to increase their system
168 robustness. Torres-Sospedra et al., (2011) used a multi-layer feedforward neural network to
169 segment land/soil, sky, tree crown, and trunk areas in an image and then applied a Hough
170 transformation on the borders between land and trees to determine the centerline of the path.
171 Sharifi et al., (2015) improved the segmentation method by using the mean-shift algorithm to do
172 clustering, along with a novel classification technique based on graph partitioning theory to

173 classify clusters. Radcliffe, Cox & Bulanon (2018) used an upward looking camera to detect sky
174 and tree canopy features for localization.

175

176 Zhang et al., (2013) proposed a method that utilizes 3D point clouds for localization. They
177 divided the 3D point cloud into a left and a right set. Then, they randomly selected points in both
178 sets to compute multiple pairs of parallel-line features and used RANSAC to get the pair with the
179 smallest number of outliers. The heading was directly computed from the best pair of the
180 parallel lines. However, the method needed an additional step to segment tree trunks and large
181 branches from the point cloud to accurately determine the lateral offset, because trunks and
182 branches generate denser and more stable LiDAR returns than leaves and grass.

183

184 All the above methods are applicable when the corresponding features they rely on are
185 visible/detectable. As it was explained in Section 1, this may not be true in many cases. For
186 example, tree trunks or trunk-ground intersections may not be visible; the sky may not be visible,
187 or the orchard floor may be covered (Figure 2a, 2b, 2c). Blok et al., (2019) used a 2D LiDAR
188 and a particle filtering approach for localization in orchard rows, without relying on features. The
189 methods was found to be accurate and robust when some trees were missing. However, their
190 probabilistic 2D LiDAR sensor model relied heavily on an *a-priori* model of the orchard
191 structure (row and tree spacing and trunk sizes) at each side of the robot, which would have to be
192 re-developed for different tree architectures and orchard spacings. Furthermore, approaches that
193 use a 2D LiDAR as the main sensor can only get single-plane information in space. Because tree
194 canopies are three dimensional and irregular, and ground can be uneven and have grass, methods
195 using 2D LiDAR are not as robust.

196



Figure 2. Left: The figure shows that apple tree trunks are hidden by foliage, and trunk-ground intersections are partially occluded by reflective tarps (Lodi, California, 2019); Center: The figure shows that the sky is not visible in an almond orchard (California, 2017); Right: The figure shows that the orchard floor is covered with patches of grass (Vougioukas, 2019).

197

198 As a conclusion, accurate and robust methods for localization with respect to orchard row
199 centerlines are still needed. Such methods should not depend on over-simplifying, extensive or
200 unrealistic assumptions about orchard structure or the presence of features, and should be
201 applicable and easily adaptable in different types of orchards, and different seasons.
202

203 3 Template-based Localization

204

205 The proposed template-based localization method consists of two main stages. During the first
206 template-building stage, a 3D sensor template \mathbf{T} is constructed that represents what a 3D sensor
207 would expect to perceive if it was placed on the row's centerline with zero lateral and heading
208 offset. During this phase, point cloud measurements with corresponding known poses are
209 needed to build the template. In the second phase, a novel template-based sensor measurement
210 model is used in a particle filter framework for localization in real-time.
211

211

212 We also make the assumption that the orchard ground is relatively flat, the ground plane can be
213 extracted in the point cloud measurement, so that the vehicle's roll and pitch can be easily
214 recovered.
215

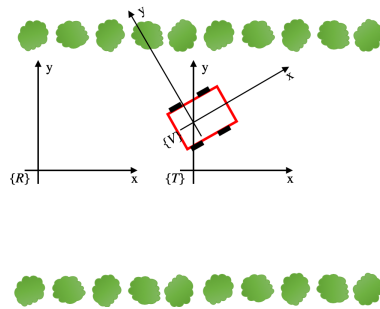
215

216 Future sensor measurements can correctly align with the template, even with some variations,
217 because template is built in a probabilistic way, and the overall geometrical shape of the sensor
218 measurement is taken into account.
219

219

220 Next, basic terms, symbols, and coordinate frames are introduced that will be used extensively in
221 the rest of the paper. Let $\{R\}$ be the frame of the currently traversed orchard row. Its origin lies
222 on the centerline of the row, between the first pair of trees at the beginning of the row (Figure 3).
223 Its x-axis is the centerline of the row and points toward the other end of the row (forward), and

224 its z-axis is perpendicular to the ground and points upward. $\{V\}$ is the vehicle frame, with its x-
 225 axis pointing forward, and the z-axis pointing upward. Let $\{C\}$ be the 3D sensor frame. In this
 226 work, for simplicity, $\{C\}$ coincides with $\{V\}$, and both may be used interchangeably. (In general,
 227 $\{C\}$ and $\{V\}$ are connected via a known rigid body transformation.)
 228
 229



230
 231 *Figure 3 The figure shows the orchard row frame $\{R\}$, the vehicle frame $\{V\}$, and the template frame $\{T\}$.*

232 An orchard row template \mathbf{T} represents the expected 3D sensor measurement, when the sensor is
 233 on the centerline, and aligned to the row frame $\{R\}$'s x axis. Therefore, the row template frame
 234 $\{T\}$ – by definition - has the same orientation as $\{R\}$, and its origin lies on the centerline, and at
 235 the same x coordinate as $\{V\}$ with respect to $\{R\}$.

236
 237 The template is represented as a uniform 3D grid made up of voxels defined over a continuous
 238 space in a template frame $\{T\}$; each voxel has a value that represents the occupancy frequency of
 239 that voxel. Each measurement is a point cloud triangulated from a pair of stereo images. At time
 240 t , let the n^{th} point of the point cloud be denoted as ${}^{\{V\}}z_t^n$, and the set of all points, i.e., the point
 241 cloud itself be ${}^{\{V\}}Z_t$. Our goal is to estimate the vehicle's pose with respect to the row
 242 frame ${}^{\{R\}}X_t = [{}^{\{R\}}x_t, {}^{\{R\}}y_t, {}^{\{R\}}z_t, {}^{\{R\}}\alpha_t, {}^{\{R\}}\beta_t, {}^{\{R\}}\theta_t]$, where α , β , and θ are roll, pitch, and
 243 yaw, respectively. The distance along the centerline ${}^{\{R\}}x_t$ can be obtained by odometry and
 244 hence is outside the scope of this work. The quantities ${}^{\{R\}}z_t, {}^{\{R\}}\alpha_t, {}^{\{R\}}\beta_t$ are estimated by finding
 245 the ground plane as in section 3.1. The main focus of this paper is to estimate ${}^{\{R\}}y_t$ and ${}^{\{R\}}\theta_t$,
 246 using our template-based method. Next, the two stages of our method are presented in detail.

247

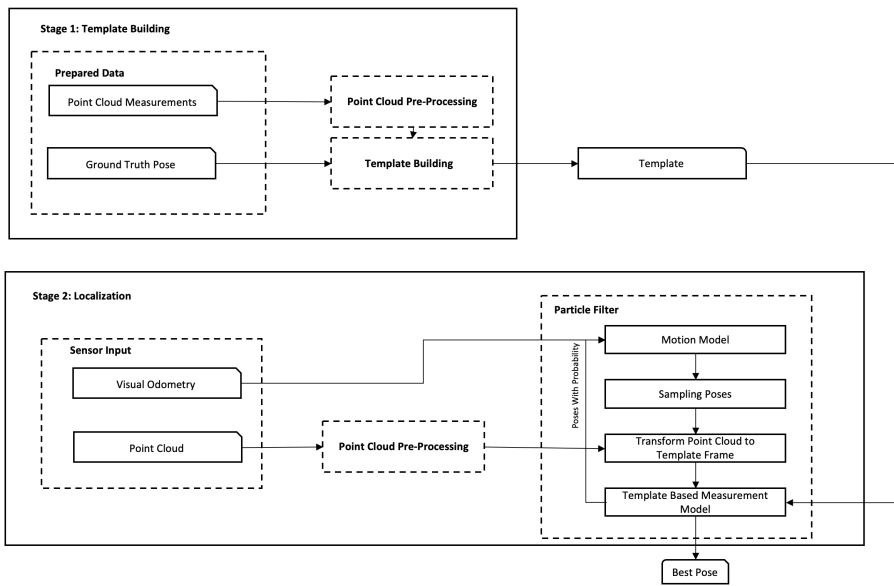
248 Stage 1: Given a set of point cloud measurements $\{^V\}Z_{t_1, t_2, \dots, t_n}$ with corresponding known
 249 lateral offsets $\{^R\}y_{t_1, t_2, \dots, t_n}$ and headings $\{^R\}\theta_{t_1, t_2, \dots, t_n}$ with respect to the centerline, build an
 250 row-sensing template \mathbf{T} .

251

252 Stage 2: Given a sequence of point cloud measurements $\{^V\}Z_{t_1, t_2, \dots, t_n}$, visual odometry
 253 information $\{^R\}u_{t_1, t_2, \dots, t_n}$, and the pre-built orchard row template \mathbf{T} , compute the vehicle's lateral
 254 offset $\{^R\}y_t$ and heading $\{^R\}\theta_t$ with respect to the row's centerline, at each time step.

255

256 The computational pipelines of both stages are shown in Figure 4. Each individual module is
 257 explained in detail in this section.



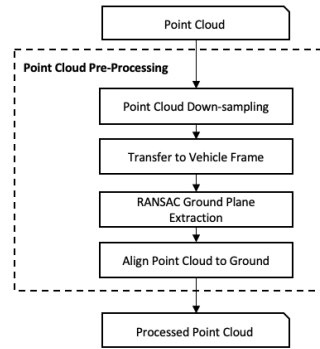
258

259 *Figure 4 The figure shows two stages of the template-based localization approach (“Template Building” and*
 260 *“Localization”) and their corresponding computational pipelines.*

261

262 3.1 Stage 1: Template Building

263 The intuition behind using an orchard row template is that different tree-rows in the same
264 orchard at a specific season share a tunnel-like structure that is invariant along the centerline. So
265 the template T represents – in a 3D grid - what the sensor would expect to perceive if it were
266 placed on the row’s centerline with zero lateral and heading errors. Here we propose a way to
267 build an orchard row template – starting from an empty template - using a set of measurements
268 $\{^C\}Z_{t_1, t_2, \dots, t_n}$ with corresponding known lateral offsets $\{^R\}y_{t_1, t_2, \dots, t_n}$ and headings $\{^R\}\theta_{t_1, t_2, \dots, t_n}$.
269 As a first step, each point cloud measurement $\{^C\}Z_t$ is input to the Point Cloud Pre-Processing
270 module (Figure 5). In this module, the point cloud is first down-sampled using a voxel down-
271 sampling method (Rusu et al., 2011). All points belonging to a voxel are represented by a single
272 point – their centroid. And the point cloud is transferred into $\{V\}$.



273
274 *Figure 5 Point cloud pre-processing module*

275
276 Then, RANSAC (Bolles et al., 1981) is used to estimate the ground plane and the vehicle’s roll
277 α_t , pitch β_t , and z states in $\{R\}$. Using the states estimated by RANSAC, the measurements
278 $\{^C\}Z_t$ is transformed to the template frame $\{T\}$.

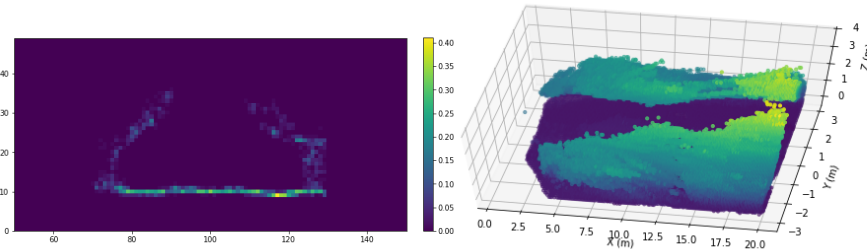
279
280 As a second step, all the points that do not belong to the current tree row and are outside the
281 sensor’s range are discarded by applying a spatial rectangular cutoff filter (**CutoffFilter()**) of
282 appropriate dimensions set by the row width, height and sensor maximum range.

283 The third step (implemented in **UpdateTemplate()**) updates the contents of the template's voxels
 284 using the point cloud $\{^T\}Z_t$ by incrementing the current value of each voxel whose volume
 285 contains a point from $\{^T\}Z_t$. Then, the occupancy *frequency* of each voxel is computed as an
 286 estimate of the voxel's occupancy probability. The region out of the row range is undefined,
 287 there might be another row next to the current or not, so we fill all voxels within the template but
 288 not in the current row a no information frequency (*noInfoFrequency*). The entire process is given
 289 in Algorithm 1. Figure 6 shows the visualization of a row template.

Algorithm 1 BuildRowTemplate

Input: $\{^C\}Z_{t_1, t_2, \dots, t_n}$, $\{^R\}[y, \theta]_{t_1, t_2, \dots, t_n}$,
 templateResolution, templateRange, rowRange, noInfoFrequency
Output: template **T**
 Create an all zero 3D grid template **T** with templateResolution and templateRange
 $\{^V\}Z_{t_1, t_2, \dots, t_n}$, $\{^R\}[\alpha, \beta, z]_{t_1, t_2, \dots, t_n} = \mathbf{PointCloudPreProcess}(\{^C\}Z_{t_1, t_2, \dots, t_n})$
for $t = 1 : n$ **do**
 $R_t = \mathbf{RotationMatrixFromEuler}(\alpha_t, \beta_t, \theta_t)$
 $t_t = [0, \{^R\}y_t, \{^R\}z_t]$ {translation vector}
 $\{^V\}T_{\{T\}} \in SE(3) = [R_t | t_t]$
 $\{^T\}Z_t = \{^T\}T_{\{V\}} \{^V\}Z_t = \{^V\}T_{\{T\}}^{-1} \{^V\}Z_t$
 $\{^T\}Z_t = \mathbf{CutoffFilter}(\{^T\}Z_t, \text{rowRange})$
 $\mathbf{T} = \mathbf{UpdateTemplate}(\mathbf{T}, \{^T\}Z_t)$
end for
 $\mathbf{T} = \frac{\mathbf{T}}{n}$ {convert count map to frequency map}
 Fill out of rowRange region of the **T** with noInfoFrequency
return T

290



291
 292
 293 *Figure 6 Left: An example of a cross-section (y-z) of a template T at distance from the sensor, $x = 12$ m; the color of*
 294 *each voxel represents the occupancy frequency; Right: 3D visualization of the template with voxel occupancy*
 295 *frequency larger than 0.02.*

296

297 3.2 Stage 2: Localization using a template

298 3.2.1 Measurement Model

299 The measurement model (or sensor model) is the probability $P(\{^V\}Z | X, \mathbf{T})$ of getting a point
300 cloud measurement $\{^V\}Z$, given the vehicle pose X and the template \mathbf{T} (Thrun et al., 2005). This
301 probability can be obtained as the product of probabilities of all individual points under the
302 assumption that individual point measurements are independent, given the vehicle pose X and the
303 template \mathbf{T} .

304

$$305 \quad P(\{^V\}Z | X, \mathbf{T}) = \prod_{k=1}^n P(\{^V\}z^k | X, \mathbf{T}) \quad (1)$$

306

307 The template \mathbf{T} is built in a way that each voxel is an estimate of the probability of the sensor to
308 get a measurement in that voxel in frame $\{T\}$. So \mathbf{T} is used as a likelihood field that can be
309 indexed to get the individual measurement probability $P(\{^T\}z^k | \mathbf{T})$. Each individual
310 measurement probability $P(\{^V\}z | X, \mathbf{T})$ can be calculated by transforming $\{^V\}z$ to $\{^T\}z$ and
311 performing a table lookup for the probability in \mathbf{T} . The algorithm of this measurement model is
312 shown in Algorithm 2. Figure 7 shows $P(\{^V\}z^k | X, \mathbf{T})$ for each point in the measurement given a
313 good pose proposal X and a bad pose proposal; the overall point measurement probability is
314 higher (brighter) for a good pose proposal.

315

Algorithm 2 MeasurementModel

Input: measurement: $\{^C\}Z_t$, template \mathbf{T} , pose: $\{^R\}X$, range

Output: likelihood of $\{^R\}X$

$\{^V\}Z_t, \{^R\}[\alpha, \beta, z]_t = \mathbf{PointCloudPreProcess}(\{^C\}Z_t)$

$R_t = \mathbf{RotationMatrixFromEuler}(\{^R\}\alpha_t, \{^R\}\beta_t, \{^R\}\theta_t)$

$t_t = [0, \{^R\}y_t, \{^R\}z_t]$ {translation vector}

$\{^V\}T_{\{T\}} \in SE(3) = [R_t | t_t]$

$\{^T\}Z_t = \{^T\}T_{\{V\}} \{^V\}Z_t = \{^V\}T_{\{T\}}^{-1} \{^V\}Z_t$

$\{^T\}Z_t = \mathbf{CutoffFilter}(\{^T\}Z_t, \text{range})$

$q = 1$

for $k = 1 : n$ **do**

$p =$ retrieve probability of the point $\{^T\}Z_t^k$ from \mathbf{T}

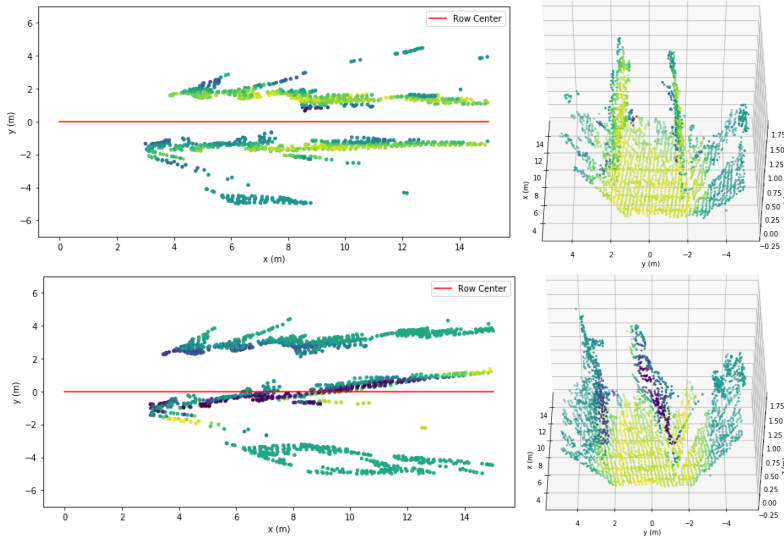
$q = q * p$

end for

return q

316

317
318



319

320
321
322
323
324

Figure 7 Top: Top-down view (left) and 3D view (right) of $P(\{^V\}z^k | X, T)$ for all the points in $\{^V\}Z$ of a good pose proposal. Bottom: Top-down view (left) and 3D view (right) of $P(\{^V\}z^k | X, T)$ for all the points in $\{^V\}Z$ of a bad pose proposal. The brighter a point, the more likely this measurement point is correct.

325

326 3.2.2 Monte Carlo Localization

327

328 Given the measurement model $P(\{^V\}Z | X, T)$, a template T and a measurement $\{^V\}Z_t$, the Monte
329 Carlo (aka Particle Filter) Localization framework is used to estimate vehicle pose X_t (Thrun et
330 al., 2005). Under this framework, n multiple possible poses $X_t^{[i]}$ are sampled from a distribution
331 D , to generate the set of sampled poses $\mathbf{X}_t = [X_t^{[1]}, X_t^{[2]}, \dots, X_t^{[n]}]$. The likelihood of each possible
332 pose in this set is evaluated, and the pose with maximum likelihood is selected.

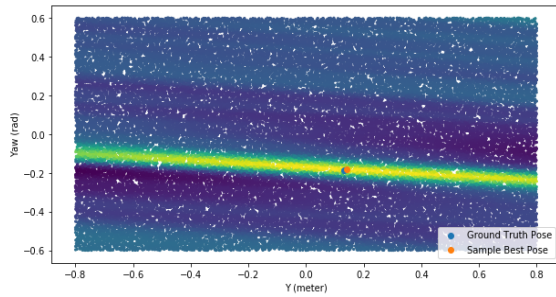
333

334

$$X_t = \underset{X \in \mathbf{X}_t}{\text{arg max}} P(\{^V\}Z_t | X, T) \quad (2)$$

335

336 An obvious choice for \mathbf{D} is a uniform distribution in frame $\{T\}$ (e.g., $y \in U[-0.8m, 0.8m]$, $\theta \in$
 337 $U[-0.6rad, 0.6rad]$). Figure 8 shows an example of the likelihood field of $X \in \mathbf{D}$, where \mathbf{D} is a
 338 uniform distribution.
 339



340
 341
 342 *Figure 8 The figure shows a pose likelihood field in y - θ space with 50,000 sampled poses, given a measurement VZ*
 343 *and a template T ; brighter color represent higher probability.*

344
 345 If the vehicle can get other sources of localization or motion information (e.g., control input,
 346 wheel odometry, steering angle sensor, GNSS, and visual odometry), the possible poses can be
 347 sampled from a distribution that is informed by other sensors. In this work, visual odometry was
 348 used as an additional motion information source (Cvišić et al., 2017) because of its accuracy and
 349 the fact that it requires no additional sensor hardware than the already available stereo camera.
 350 Monte Carlo Localization with visual odometry is presented in Algorithm 3.

351
 352 The algorithm also estimates the covariance matrix of the estimated lateral offset and yaw by
 353 sampling 1% of the particles with the highest weights before resampling and calculating their
 354 covariance around the best pose estimate. The intuition behind this approach is that if 1% of best
 355 candidate particles are concentrated around the best pose estimate, this best pose estimate is
 356 more likely to be accurate, and the solution uncertainty (variance) is small. If 1% of the best
 357 candidate particles are spread out, the quality of the best pose guess tends to be low.

Algorithm 3 MonteCarloLocalization

Input: measurement: $\{^C\}Z_t$, a set of particles: \mathbf{X}_t , odometry input: u_t , odometry noise: Σ_t ,
 template \mathbf{T} , range
Output: $\hat{\mathbf{X}}_{t+1}$, \mathbf{X}_{t+1}
for $k = 1 : n$ **do**
 $\langle X_t^k, w_t^k \rangle = \mathbf{X}_t^k$
 $X_{t+1}^k = \mathbf{SampleMotionModel}(u_t, \Sigma_t, X_t^k)$ {movement step}
 $w_{t+1}^k = \mathbf{MeasurementModel}(\{^C\}Z_{t+1}, \mathbf{T}, X_{t+1}^k, \text{range})$ {measurement step}
 $\mathbf{X}_{t+1}^k = \langle X_{t+1}^k, w_{t+1}^k \rangle$
end for
 $i = \underset{1 \leq k \leq n}{\operatorname{argmax}} w_{t+1}^k$
 $\hat{\mathbf{X}}_{t+1} = X_{t+1}^i$
 $\Sigma_{t+1} = \mathbf{CalculateCovarianceMatrix}(\mathbf{X}_{t+1})$
 $\mathbf{X}_{t+1} = \mathbf{Resample}(\mathbf{X}_{t+1})$ {resampling step}
return $\hat{\mathbf{X}}_{t+1}$, \mathbf{X}_{t+1} , Σ_{t+1}

359

360

361

4 Experimental Design

362 The goals of the experiments were to evaluate the accuracy of the template-based localization
 363 method in different orchards and seasons (section 5.1); to evaluate the robustness of its accuracy
 364 against different template instances (section 5.2), and against mismatches between a template
 365 and traversed rows due to gaps in the tree rows (from missing or smaller trees) (section 5.3), and
 366 examine the localization accuracy as the sensor reaches the end of the row (section 5.4). Finally,
 367 the effect of the number of measurements used to build the template on the accuracy was
 368 investigated (section 5.5).

369

370 Experiments were conducted using a 3D camera in several rows, in a vineyard (*L. Vitis vinifera*)
 371 in spring, and in an apricot orchard (*L. Prunus armeniaca*), in different seasons. The metrics
 372 used to evaluate the accuracy of the lateral offset and heading with respect to the row centerline
 373 were the mean absolute error (MAE), the standard deviation (SD) of the absolute error, and the
 374 95th percentile of the absolute error. Next, the experimental platform, the experimental design,
 375 and the ground truth generation process are presented in detail.

376

377 **4.1 Experimental platform**

378 The sensor used in this research was a low-cost ZED stereo camera (Stereolabs Inc, San
379 Francisco, CA). The field of view of this sensor is 90° (H) x 60° (V) x 110° (D) max, and the
380 baseline of the stereo camera pair is 120 mm. It can output point clouds produced by stereo
381 triangulation at 30 frames per second with 1080P resolution, using an NVIDIA GPU; it also
382 provides visual odometry at the same rate and supports communication via ROS (Robot
383 Operating System). Our localization method can work with one single 3D camera without other
384 sensors, which largely simplifies the overall system complexity and reduces the cost. If
385 additional sensors are available, such as IMU (Inertial Measurement Unit) and wheel odometry,
386 they can also be integrated with the template-based measurement model, and provide more
387 informed sampling in the Monte Carlo localization framework.

388

389 A locally developed mobile robot was used as a mobile platform for data collection (Figure 9).

390 The ZED stereo camera was mounted in the front center of the robot, facing forward. Two RTK-
391 GNSS receivers provided ground truth for the position and heading in the vineyard. Ground truth
392 in the orchard was measured using a different approach (see Section 3) because GNSS signals or
393 RTK corrections were not available due to the foliage of large trees.

394



395

396

Figure 9 The mobile robot that was used as our experimental platform.

397

398 In all experiments, the robot traveled at a speed of 1 m/s. While traveling inside each row
399 (vineyard or orchard), the robot was controlled remotely and steered to travel on a sinusoidally-
400 shaped path, in order to sample the widest possible (collision-free) ranges for offset and yaw
401 deviations from the centerline.

402 4.2 Experiments in a vineyard

403 Localization experiments were performed in a vineyard at Davis, California, during the spring
404 season, 2019 (Figure 10a). Ten random rows were traversed with the robot platform. The
405 average row spacing was 3 meters, and vines were planted at 1.8 meters apart in average. The
406 UTM (Universal Traverse Mercator) coordinates of the endpoints of ten vine rows were
407 measured with an RTK GPS receiver; each row was approximately 90 meters long. Ground truth
408 for the position and orientation of each row's centerline was computed from the measured row
409 endpoints.
410

411 4.3 Experiments in a tree orchard

412 Localization experiments were also performed inside two rows of apricots trees, at Davis,
413 California during 2018 and 2019. Experiments included traversal of the rows in the winter when
414 trees were dormant and had no foliage (Figure 10b); in the summer, with dense foliage (Figure
415 10c), and in the spring with sparse foliage (Figure 10d). The average row spacing was 5 meters,
416 and trees were planted at 2.5 meters apart in average; each row was approximately 50 meters
417 long.
418



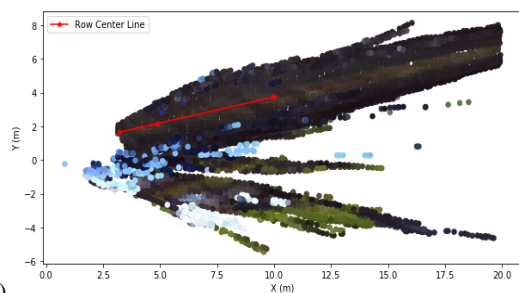


420 c)
 421 *Figure 10 a) Vineyard in spring; apricot tree orchard in b) winter, c) summer, and d) spring.*

422
 423 Inside the tree rows, the RTK-GNSS did not provide reliable localization because of tall
 424 canopies and foliage. As an alternative way to generate the ground truth for the sensor's offset
 425 and yaw with respect to the row's centerline, a physical centerline was used. A visually
 426 prominent colored rope was placed – and stretched - along the center of the orchard row (Figure
 427 11a), and an image processing pipeline was developed to detect and localize it. The pipeline
 428 included three steps; 1) detect the rope as a line in the camera's image space (Figure 11b); 2)
 429 project the detected line back onto the physical ground plane in the camera frame, using a well-
 430 calibrated camera projection matrix (Figure 11c); 3) compute the lateral offset and heading angle
 431 of the camera relative to the rope-defined centerline. The template-based localization algorithm
 432 does not use any color information, so this colored rope did not affect the algorithm's
 433 performance. We pre-evaluated the localization accuracy of this rope-based method in a field
 434 where RTK-GNNS was available. The y-offset difference was $0 \pm 0.012(\text{SD})$ m, and the heading
 435 difference was $0 \pm 0.00043(\text{SD})$ rad between the rope-based method and RTK-GNSS.
 436



437 a) b)



438

c)

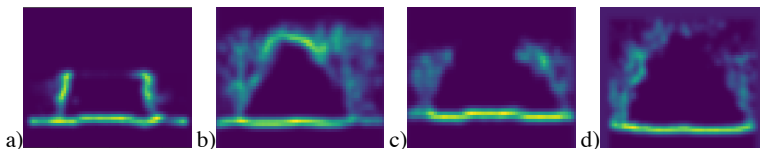
439 *Figure 11 a) The figure shows the red rope in camera's image view; b) the blue line is the extracted line in the*
 440 *image space; c) the red line is the extracted line projected onto the ground plane (top-down view of the*
 441 *corresponding point cloud).*

442 5 Experimental Results

443 5.1 Localization accuracy

444 We call a specific orchard at a specific season as an operational scenario. An orchard row
 445 template is valid for a whole operational scenario. We built the template using 100 continuous
 446 measurements (~7 seconds) with ground truth for each operational scenario. Figure 12 shows the
 447 middle slices of the 3D templates generated for our experiments.

448



449

450

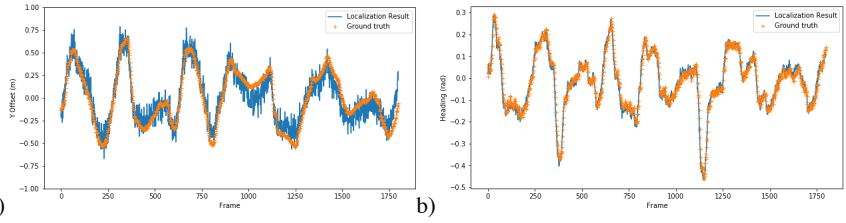
451

*Figure 12 Visualization of the middle slice of templates generated in a) vineyard in spring and apricot tree
 orchard in b) winter, c) summer, and d) spring.*

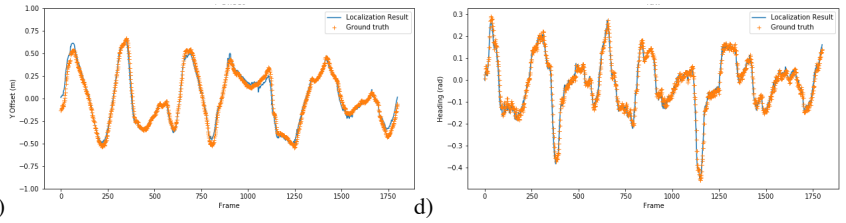
452

453 For all experiments, we ran our algorithm offline with and without visual odometry information.
 454 Without visual odometry, our particle filter sampled poses from a uniform distribution in the $\{T\}$
 455 frame ($y \in U[-0.8, 0.8]$ m, $\theta \in U[-0.6, 0.6]$ rads). With visual odometry, the Monte-Carlo
 456 sampling procedure in algorithm 3 was used. An example of the final localization output in a
 457 vineyard row with visual odometry is shown in Figure 13.

458



459



460 *Figure 13 The localization results of lateral offset (a) and the heading (b) with uniform sampling are overlaid with*
 461 *ground truth. The localization results of lateral offset (c) and the heading (d) with visual odometry informed*
 462 *sampling are overlaid with ground truth.*

463 The overall localization results for all operational scenarios and also for each run are reported in

464 Table 1.

465

Operational Scenario	Visual Odometry Informed Sampling					Uniform Sampling										
	Y error (meter)					Yaw error (rad)			Y error (meter)					Yaw error (rad)		
	MAE†	SD†	95%†	MAE / Row spacing†	95% / Row spacing	MAE	SD	95%	MAE	SD	95%	MAE / Row spacing	95% / Row spacing	MAE	SD	95%
Vineyard	0.03	0.02	0.07	1.0%	2.5%	0.01	0.01	0.04	0.10	0.07	0.24	3.2%	8.0%	0.02	0.01	0.04
Apricots Winter	0.09	0.08	0.21	1.8%	4.3%	0.03	0.03	0.07	0.17	0.17	0.47	3.3%	9.4%	0.02	0.03	0.04
Apricots Spring	0.07	0.06	0.20	1.5%	4.1%	0.02	0.01	0.04	0.18	0.14	0.46	3.5%	9.2%	0.02	0.04	0.04
Apricots Summer	0.09	0.06	0.20	1.8%	4.0%	0.02	0.02	0.05	0.18	0.14	0.46	3.6%	9.2%	0.02	0.02	0.05

† MAE: Mean Absolute Error; SD: Standard Deviation; 95%: 95th Percentile;

† † The average row spacing is 3 meters for the vineyard and 5 meters the apricots orchard

466 *Table 1 Localization results with and without visual odometry, for each scenario. The average row spacing is 3*
 467 *meters the vineyard and 5 meters the apricots orchard.*

468

469 In all the operational scenarios, our method localized the vehicle with heading MAE below 0.03

470 rad and lateral MAE below 5% of the row spacing, without visual odometry. When visual

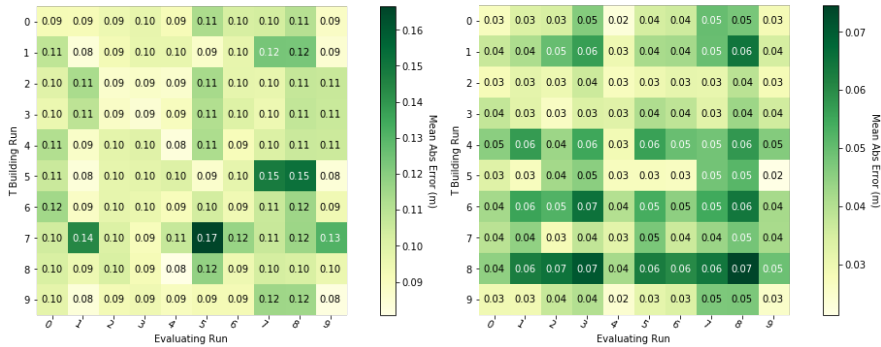
471 odometry was used for informed sampling, the lateral MAE dropped below 2% of the row

472 spacing. The results were consistent across different orchards and seasons.

473

474 **5.2 Localization robustness against template instance**

475 An important assumption in the proposed method is that a template built from a set of data from
 476 one or more rows can be used for localization in all rows – in the same orchard - without
 477 significant loss in localization accuracy. To evaluate the validity of this assumption, a template
 478 instance that was generated using 100 consecutive measurements while moving inside row k (for
 479 each $k = 0, 1, \dots, 9$) was used to localize the robot – with and without visual odometry informed
 480 sampling - in evaluation runs inside all the ten rows in the vineyard block. The localization
 481 MAEs - with and without visual odometry - are given in Figure 14a and Figure 14b, respectively.
 482



483
 484 *Figure 14 Localization errors (MAE) when a template generated using data from row k was used to localize the*
 485 *robot in an evaluation run in row j ($0 \leq k, j \leq 9$); lighter colors correspond to better accuracy. a) Left: Monte-*
 486 *Carlo localization with uniform sampling. b) Right: Monte-Carlo localization with informed sampling from visual*
 487 *odometry.*
 488

489
 490 The elements (k, k) on the main diagonals corresponded to localization errors when the template
 491 that was built with data from row k was used for localization inside the same row k . When using
 492 uniform sampling, the maximum MAE was 0.11 m, whereas the off-diagonal MAE was 0.17 m.
 493 However, when using visual odometry informed sampling, the maximum MAE was 0.07 m for
 494 both the on and off-diagonal elements. Also, some templates resulted in overall slightly better
 495 results than others (e.g., in the right matrix, row #2 is much lighter-colored than row #8),
 496 Table 2 presents detailed localization errors when all vineyard rows were traversed using a
 497 template based on measurements from row #2.
 498

Run ID	Visual Odometry Informed Sampling						Uniform Sampling									
	Y error (meter)					Yaw error (rad)			Y error (meter)					Yaw error (rad)		
	MAE†	SD†	95%†	MAE / Row spacing†	95% / Row spacing	MAE	SD	95%	MAE	SD	95%	MAE / Row spacing	95% / Row spacing	MAE	SD	95%
0	0.03	0.02	0.07	0.9%	2.5%	0.01	0.01	0.04	0.10	0.07	0.24	3.2%	7.9%	0.02	0.01	0.04
1	0.03	0.02	0.08	1.1%	2.6%	0.02	0.01	0.04	0.11	0.08	0.26	3.5%	8.8%	0.02	0.01	0.05
2†	0.03	0.03	0.08	1.0%	2.7%	0.02	0.01	0.04	0.08	0.07	0.21	2.7%	6.9%	0.02	0.01	0.04
3	0.05	0.03	0.11	1.6%	3.8%	0.02	0.02	0.05	0.08	0.06	0.20	2.7%	6.7%	0.02	0.02	0.05
4	0.03	0.03	0.08	1.0%	2.7%	0.02	0.02	0.05	0.08	0.07	0.21	2.8%	7.1%	0.02	0.02	0.05
5	0.03	0.02	0.07	1.1%	2.5%	0.01	0.01	0.03	0.11	0.09	0.28	3.6%	9.2%	0.01	0.01	0.03
6	0.03	0.03	0.08	1.2%	2.8%	0.01	0.01	0.03	0.10	0.08	0.25	3.2%	8.3%	0.02	0.01	0.04
7	0.04	0.03	0.10	1.4%	3.3%	0.02	0.02	0.05	0.10	0.08	0.24	3.3%	8.1%	0.02	0.01	0.05
8	0.04	0.03	0.11	1.4%	3.6%	0.02	0.02	0.05	0.10	0.08	0.25	3.5%	8.4%	0.02	0.01	0.05
9	0.03	0.02	0.06	0.8%	2.0%	0.01	0.01	0.03	0.10	0.08	0.25	3.3%	8.4%	0.02	0.01	0.04

† MAE: Mean Absolute Error; SD: Standard Deviation; 95%: 95 Percentile;

† The average row spacing is 3 meters for the vineyard.

† Template is built using data from run id 2

499

500 *Table 2 The table shows accuracy results when a template that was built from measurements in row #2 of the*
501 *vineyard is used for localization in all ten rows of the vineyard.*

502 Overall, the above results suggested that a template developed from one row could be used for
503 localization in other rows without significant loss of accuracy.

504

505 5.3 Localization robustness against gaps in rows

506 The template-based localization method is based on the assumption that when the 3D sensor is
507 on the center line and aligned to it, the spatial distribution of the point cloud sensed anywhere
508 along an orchard row matches the point cloud distribution of the template. However, in
509 commercial orchards, it is very common that one or more trees are missing (e.g., due to disease)
510 or are much smaller (because of replanting), thus creating “gaps” along the tree lines. Such gaps
511 represent extreme cases/outliers of variability inside a row. Examples of missing trees from our
512 data can be seen in Figure 15a. In the left image, one tree is missing on the left of the row, and in
513 the right image, one tree is missing on both sides of the row. Figure 15b shows the top-down
514 views of the corresponding 3D point clouds (sliced at 1.5 m height), transformed into the
515 template frame $\{T\}$.

516

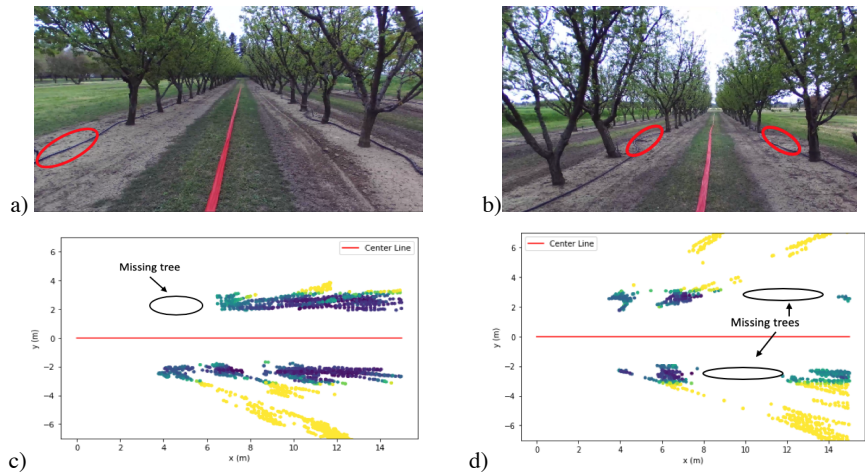
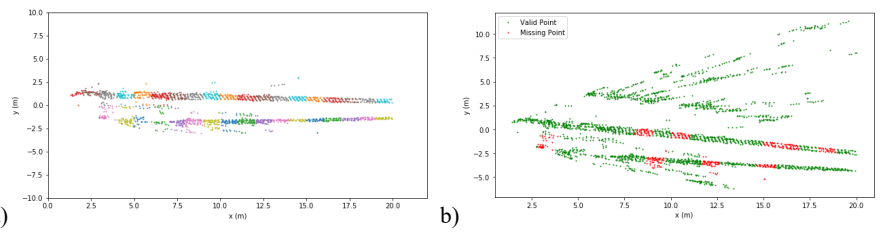


Figure 15 a, b) Camera views of orchard rows with gaps (missing trees) (red ellipses). c, d) Top-down view of the point cloud (excluding treetop and ground); black ellipses are gaps.

517

518 To evaluate the robustness of the template method in the presence of gaps, sets of points in the
 519 measurements were artificially removed, to simulate such gaps. A length of 1 m was used as a
 520 “unit length” for gaps in the point cloud data; this length is referred to as a “unit-tree.” Smaller
 521 trees could result in one unit missing, whereas larger missing trees could result in more than one
 522 consecutive missing units. Since the 3D sensor used in this work had a range of 20 m, each side
 523 of the measurement was split into 20 units, as shown in Figure 16a, where each color
 524 corresponds to one unit-tree. Then, n unit-trees were randomly removed from the measurement,
 525 and the localization error was evaluated using the remaining measurement points (e.g., green
 526 points in Figure 16b).

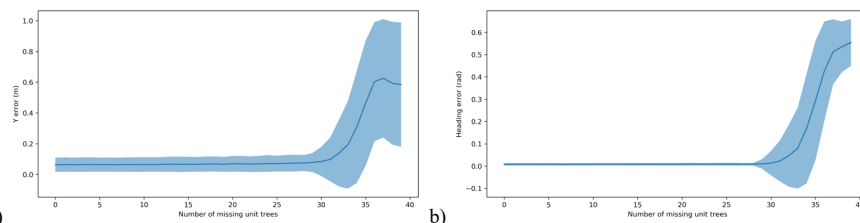


527
 528

529 *Figure 16 a) This figure shows unit-trees in a measurement; each color represents a unit-tree. b) A point-cloud*
 530 *example when four random unit-trees are removed from each side of the row; green points represent the remaining*
 531 *points.*

532

533 There are $C(40, n)$ different combinations for removing n unit trees from 40 unit trees. Given the
 534 very large number of possible combinations, 100 were sampled randomly to evaluate the
 535 performance of the approach, at a given number of gap units n , as n was increased from 0 to 40.
 536 The lateral offset and heading error results for the vineyard data are shown in Figure 17, and for
 537 the apricot orchard data, in Figure 18.

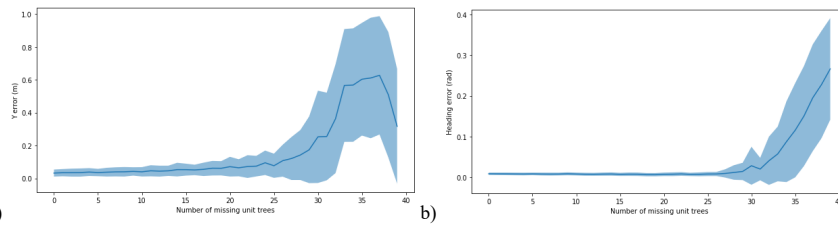


538

539

540 *Figure 17 a) Offset error curve vs. the number of missing unit-trees in the vineyard. b) Heading error curve as a*
 541 *function of the number of missing unit-trees in the vineyard.*

542



543

544

545 *Figure 18 a) Offset error curve vs. the number of missing unit-trees in apricot orchard. b) Heading error curve as a*
 546 *function of the number of missing unit trees in the apricot orchard.*

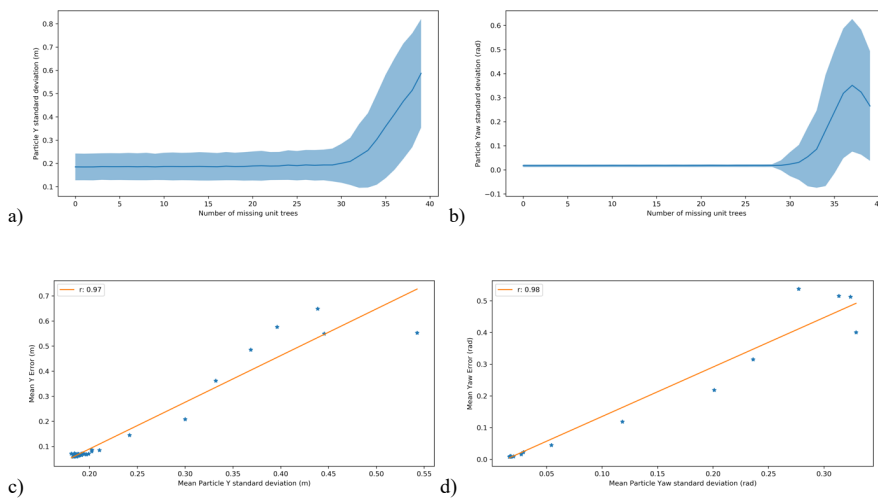
546 The localization accuracy remained almost constant until a certain threshold-number of unit trees
 547 were removed from the measurements. After inserting more gaps than this threshold, the errors
 548 grew very fast. In the particular vineyard, the threshold was approximately 30 unit trees (out of
 549 40), i.e., the proposed localization approach performed robustly as long as no more than 75% of
 550 the measurement points were missing. For the apricot orchard, this threshold was approximately
 551 25 (out of 40), i.e., the algorithm was robust as long as no more than 62.5% of the measurements
 552 were missing. The difference in algorithm robustness between the vineyard and the apricot
 553 orchard could be attributed to the fact that apricot trees were spaced farther apart from each other

Commented [SGV1]: Explain shaded regions around curves.

554 than grapevines. In real orchards and vineyards, the percentage of missing trees is very small.
555 Hence, the proposed localization method is not expected to encounter such situations, and its
556 robustness against gaps in tree rows seems adequate.

557
558 Along with the errors, we also extracted the standard deviation of the offset and heading from the
559 covariance matrix returned by our localization algorithm in the vineyard case (Figures 18 a, b,
560 respectively). The standard deviations represent the *confidence* of the localizer. Our localization
561 algorithm started reporting high standard deviation in the lateral offset and the heading at the
562 same time when the localization errors grow. The magnitude of the standard deviation is highly
563 correlated with the actual error, as shown in Figure 18 c, d). These results showed that our
564 algorithm could correctly report the uncertainties in lateral offset and yaw. The reported
565 uncertainties could be used by other robot software modules, such as Bayesian filters or fail-safe
566 modules, which can act accordingly when the uncertainty becomes large.

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569

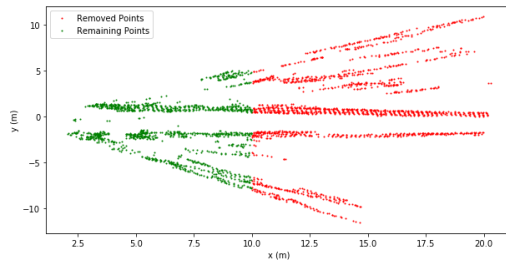


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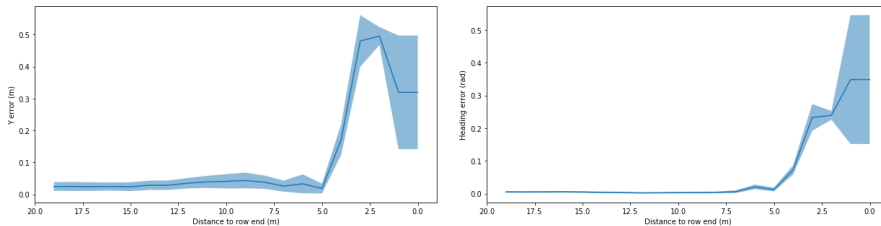
Figure 19 a) Lateral offset standard deviation curve vs. the number of missing unit trees in the vineyard. b) Heading standard deviation curve vs. the number of missing unit trees in the vineyard.

576 5.4 Localization accuracy near row boundaries

577 The template-based method is designed for in-row navigation, but it is important to understand
578 the method's behavior when the vehicle approaches a row's end, in order to integrate this method
579 in the future into an full orchard navigation system. A simulation experiment was designed to
580 analyze the localization accuracy when the vehicle approaches the end of the row that it is
581 traversing. The measurement points that were further than d meters away in the template frame's
582 x-axis were removed. The remaining points represent the row end in d meters from the vehicle.
583 An example of the simulated measurement is shown in Figure 20, and the localization accuracy
584 as the vehicle "approaches the row end" is shown in Figure 21.



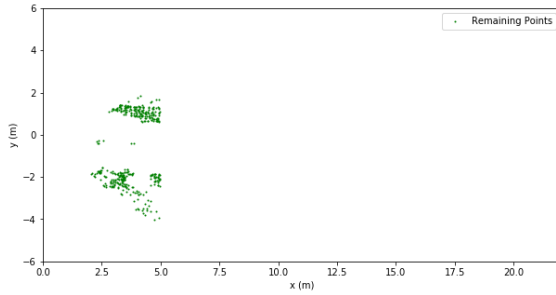
585
586 *Figure 20 This figure shows points farther from the sensor than d meters are removed to simulate row exiting. The red points are*
587 *removed points, and the green points are remaining points.*
588



589
590 *Figure 21 These figures show the localization accuracy as a function of the robot distance to the end of the row. The left figure*
591 *shows the lateral offset error (Y), and the right figure shows the heading error.*

592
593 The row-exiting results indicate that the localization accuracy did not change much until the
594 vehicle was 5 m away from the row end. The remaining observed measurement points when the
595 vehicle was 5 m away are shown in Figure 22 a). The overall row-exiting results indicated that
596 the method could work well for an in-row vehicle until 5 m away from the row-end. The specific
597 number may change under different situations; however, we can see that the safety margin is

598 significant. Also, when the vehicle gets too close to the row end, the localization algorithm
 599 reports high localization uncertainty.



600
 601 *Figure 22 The figure shows remaining measurement points after 75% of points were removed to simulate the robot is 5 m away*
 602 *from the row end.*

603 5.5 Template data requirements

604 All the experimental results were generated using templates built by 100 consecutive point-cloud
 605 measurements, which corresponds to approximately 7 seconds or 7 meters of data, as the sensor
 606 moved inside a row. Given that a template should capture the “expected” or “typical” structure of
 607 the orchard row (by storing spatial occupancy probabilities), one important question is, how
 608 many measurements are needed to build a good template. To explore this question, seven
 609 templates were built using 1, 5, 10, 20, 100, 200, and 300 point-clouds from consecutive frames
 610 of data in the vineyard. Then, the localization results - when each one of the seven templates was
 611 used - were evaluated on all vineyard data (Table 3).

Number of Measurements	With visual odometry						Without visual odometry									
	Y error (meter)					Yaw error (rad)			Y error (meter)					Yaw error (rad)		
	MAE†	SD†	95%†	MAE / Row spacing†	95% / Row spacing	MAE	SD	95%	MAE	SD	95%	MAE / Row spacing	95% / Row spacing	MAE	SD	95%
1	0.03	0.03	0.08	1.00%	2.80%	0.01	0.01	0.04	0.11	0.09	0.29	3.80%	9.50%	0.02	0.01	0.04
5	0.03	0.03	0.08	1.00%	2.80%	0.01	0.01	0.04	0.11	0.09	0.28	3.70%	9.30%	0.02	0.01	0.04
10	0.03	0.02	0.07	1.00%	2.40%	0.01	0.01	0.04	0.11	0.09	0.28	3.70%	9.30%	0.02	0.01	0.04
20	0.03	0.02	0.07	1.00%	2.20%	0.01	0.01	0.04	0.11	0.08	0.26	3.60%	8.70%	0.02	0.01	0.04
100	0.03	0.02	0.07	1.00%	2.50%	0.01	0.01	0.04	0.1	0.07	0.24	3.20%	8.00%	0.02	0.01	0.04
200	0.03	0.02	0.07	0.90%	2.30%	0.01	0.01	0.04	0.1	0.08	0.25	3.30%	8.20%	0.02	0.01	0.04
300	0.03	0.02	0.07	1.10%	2.50%	0.01	0.01	0.04	0.1	0.08	0.25	3.40%	8.30%	0.02	0.01	0.04

† MAE: Mean Absolute Error; SD: Standard Deviation; 95%: 95 Percentile;

† The average row spacing is 3 meters for this vineyard.

Table 3 Localization results in the vineyard, using templates built with different number of measurements

612
613 The results in Table 3 show that even a small number of measurements could build a good
614 template. The mean absolute error did not change much, and the 95% percentile of the Y error
615 decreased slightly as the number of measurements increased. After a certain number of
616 measurements, the improvement saturates. This number was 100 in our vineyard experiments.
617

618 6 Conclusions and discussion

619
620 In this work, we proposed a generic 3D sensor-based method for robot localization with respect
621 to orchard row centerlines. Instead of relying on assumptions about the presence of features and
622 their spatial distributions with respect to row centerlines, our method discovers orchard-specific
623 structure in a data-driven way, encodes it as an orchard row-sensing template, and utilizes the
624 full 3D measurement information to determine the vehicle pose. We also proposed a way to
625 estimate the confidence of the template-based localization estimate. Experiments were performed
626 in a vineyard, and in an orchard in different seasons. Results showed that the method was quite
627 accurate; lateral mean absolute error (MAE) was less than 3.6% of the row width, and heading
628 MAE was less than 1.72°. Localization was also robust with respect to gaps in the tree rows, and
629 the choice of row and number of measurements to build the template.
630

631 One limitation of this method – and actually of all in-row localization methods - is that the error
632 grows significantly as the robot comes close to the end of the row. This happens because the set
633 of sensed 3D points that belong to the current row becomes smaller, and the points beyond the
634 end of the row can have arbitrary spatial distributions, which do not match the distribution of the
635 points inside the row. In our approach, this limitation could be overcome to some extent by
636 using concurrently a front-looking and a rear-looking sensor – with their corresponding template
637 localization threads - and fusing their localization outputs based on the estimated confidence
638 from each one.
639

640 The second limitation is that, in order to build the template, our method needs a set of initial
641 measurements inside the row, with known ground truth sensor poses with respect to the
642 centerline, in the absence of GNSS signals. In our experiments, GNSS was used in the vineyard
643 for evaluation purposes, and a colored rope was used in the orchard, as an easily detectable
644 physical centerline. Obviously, these methods are not practical for real-world deployment. One
645 possibility, could be to setup a small number of permanent, easy-to-sense artificial landmarks in
646 certain locations inside a few orchard rows, and use them to compute the sensor's true pose with
647 respect to the centerline. This could be automated, thus making it easy to adapt/update row-
648 templates when tree geometries/appearance changes because of events such as season changes,
649 pruning or thinning.

650

651 Overall, the experimental results indicate that the proposed localization method is accurate and
652 robust, and by re-building the template, the method can adapt to different orchards and dynamic
653 changes in orchard appearance. Thus, the proposed method presents a generic approach to
654 localization inside orchard rows, and in principle, inside any agricultural and non-agricultural
655 structures that exhibit Characteristics #1 and #2; such environments include row-crops,
656 greenhouse tunnels, corridors, aisles, etc.

657

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