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Steam-Induced Coarsening of Single-Unit-Cell MFI Zeolite Nanosheets and its Effect on External Surface Brønsted Acid Catalysis

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Abstract: Commonly used methods to asses cystall micro-/mesoporosity, Brønsted acid site and distribution (in micro- vs. mesopores), and catalytic suggest nearly invariant structure and function aluminosilicate zeolite MFI two-dimensional nanosheets before and after superheated steam treatment. et. pronounced reaction rate decrease for benzyl alc alkylation with mesitylene, a reacti t cannot take ace in the zeolite micropores, is obs sion Transr ges in electron microscopy images reveal pronou nanosheet thickness, aspect intio and roughness dicating that nanosheet coarsening the associated changes in the external (mesoporous) surra cture are responsible for the changes in th external surra alvtic activity for benzyl alcohol alkylation with mesitylene. demonstrated eatment of hierarchical zeolites that superheated steam can be used to alter nanoseet morphology and regulate catalytic act ty while preserving microexternal surface and mesoporosi eaction rates.



During their use, zeomes are typically exposed to hydrothermal treatments which may alter their structure at the atomic to the nanometer scale with desirable or undesirable effects on performance.^[1-14] Understanding

controlling the water vapor-induced structural arrangements^[15-23] at the nanometer (single-unit-cell) vel is of particular significance for two-dimensional (2D) zeolites^[24,25] and thicker nanosheets^[26] that constitute an emerging class of catalysts, adsorbents and membranes. $^{\ensuremath{\scriptscriptstyle [27-34]}}$ Here, we demonstrate that an allsilica single-unit-cell meso/microporous MFI-type zeolite (SPP: self-pillared pentasil)[35-38] retains its crystallinity and micro- and mesoporosity under steaming at 350 °C, while small but detectable changes take place in the content of silanol groups and the enthalpy of transition ($\Delta H_{Transition}$) relative to lpha-quartz (the most stable polymorph of silica under ambient conditions). Electron microscopy reveals major changes in the nanosheet dimensions: increase in thickness along the *b*-direction (straight pore channels) and reduction of basal ((010) plane) dimensions along the c-direction. Implications of these changes are shown to be significant for the catalytic performance of aluminosilicate SPP providing a method for controlling external surface catalytic activity without interfering with catalysis in the micropores.

Results and Discussion

All-silica SPP was synthesized based on the reported procedure^[35] and its evolution was monitored

during exposure to an equimolar mixture of superheated steam and nitrogen at 350 °C for up to 30 days (Section SI and Figure S1 in the Supporting Information).

The morphology of calcined SPP (before steaming) has been described in detail elsewhere.^[35,36] For completeness, we provide TEM images in Figure S2a-g and a detailed discussion in Section SII in the Supporting Information. Also, a 3D view perspective of the starting calcined SPP is obtained through the aligned tilt-series displayed in Multimedia S1 in the Supporting Information. Briefly, SPP consists of intergrown nanosheets that are 2 nm-thick (i.e., one unit-cell-thick) along their *b*-axis and ca. 20x50 nm² in their basal plane. This is illustrated by the representative images obtained by 3D TEM tomography^[39-41] shown in Figure 1. The 2D TEM images collected in the tilt-series are used along with a numerical algorithm (IMOD software package, Version 4.9, University of Colorado, Boulder, CO, USA)^[42] to reconstruct the real space structure and map it into a 3D tomogram. The generated tomograms are presented as sequential numerical cross-sectional images (0.52 nm-thick) made along a certain zone axis. These cross-sections are regarded as virtual slices obtained from running a sharp virtual knife through the 3D reconstructed model. Figure 1 confirms the 2D uniformity of the domains. They are single-unit-cell throughout the length of [010].

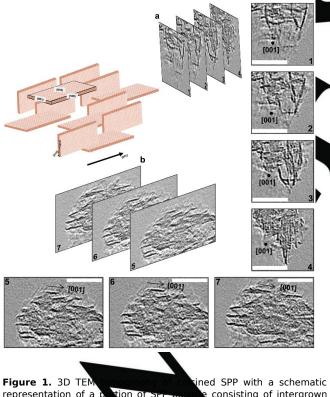


Figure 1. 3D TEM processing a particle of SPP with a schematic representation of a particle of SPP particle consisting of intergrown single-unit-cell-thick Marganosheets. a) Sequential (numbered 1-4) cross-sectional images along [001]. b) Sequential (numbered 5-7) cross-sectional images along [100]/[010]. Thickness of each image is 0.52 numbered section (100)/[010].

SPP exposed to steam loses the characteristic thin dimension of the MFI nanosheets along the b-axis. TEM

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images are presented in Figure S2h-n and discussed in Section SII in the Supporting Information. Representative tomograms are presented in Figure 2. The observed changes in the relative dimensions of SPP nanosheets upon steaming are quantifiche by determining the dimensions of one hundred doma in the starting and the 7-day steamed SPP (Figure 3 he dimensions along the *b*-axis and the *a*-axis were meas using the tomogram cross-section made ong the [001] zone axis, while the length alon c-axis was measured using the cross-sections made a the common [100]/ the dimensions [010] zone axes. Th ive chang of the domains re evident by inspection of the corresponding hi ograms show n Figure 3a. Despite possible deviation s of the doma dimensions from a Gaussian distrib n, we adap it here in order to estimate re e mear values. The thickness esen along b evol from m (a single MFI unit-cell dimension alone to an average thickness of 8.5 nm (ca. four-unit-cell). e average length along the a-axis ofter stea before treatment was found to be 17.6 nm and 14.5 m tively, with the Gaussian fits to the length distributions nearly indistinguishable. The average length along the c-axis becomes significantly orter (22 nm from 44.6 nm) with a narrower length tribution. This analysis establishes that the main acteristic of the evolution during steam treatment is ch thic ening of the nanosheets perpendicular to their plane (along the b-axis) and shortening of the provide a second the c-axis. The TEM

images sow that the evolved domains adopt curved edges, exhibit increased roughness and become more globular compared to the well-defined 2D MFI nanosheets in SPP before steam treatment. Apparently, local rearrangements of silica within individual SPP particles are responsible for these

changes and the preservation of the intergrown rchitecture. The aligned tilt-series of steamed SPP showing the above described morphology in 3D is shown in Multimedia S2.

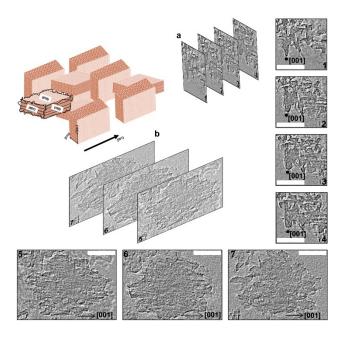


Figure 2. 3D TEM tomography of 7-day steamed SPP with a schematic representation of a portion of a coarsened SPP particle. a) Sequential (numbered 1-4) cross-sectional images along [001]. b) Sequential (numbered 5-7) cross-sectional images along [100]/[010]. Thickness of each image is 0.52 nm. Scale bars are 50 nm.

SPP evolution during steaming was followed by the thickening along the *b*-direction (using TEM images down the *c*-axis) and was found to proceed faster at the beginning and very slow after 5.25 days of steaming (Figure 3b); for example, the thickness of the 7-day steamed SPP sheets shown in Figure 3d is comparable to that of the 11-day steamed SPP in Figure 3e.

Despite the morphological major changes described steamed SPP exhibited above. indistinguishable X-ray diffraction (XRD) patterns compared to the starting material irrespective of the treatment duration (Figure 4a). This finding confirms retention of crystallinity (i.e., no evidence of amorphization) and preservation of the crystallographic alignment of the domains within the individual SPP particles, (i.e., preservation of the original 90° intergrown architecture which coherently connects all individual domains aligned as parts of a single crystal). Argon (Ar) physisorption isotherms also remain invariant upon steam treatment (Figure 4b) revealing that although there are drastic changes in the domain morphology, the microporosity and mesoporosity within SPP particles remain unaltered (Figure S3). Apparent any increase in microporous volume and decrease mesoporosity due to the zeolite domain thickening along [010] is exactly offset by the contraction experienced mostly along [001] and somewhat along [100] Figure 3a). Use of the invariant XRD and Ar physisor on data as criteria to monitor the effect of steam treatme D of would have mistakenly implied stab 3D nanosheets in SPP, whereas the tomography results discussed above, demons the nanosheets lose their 2D (i.e., single-unit morphology.



50 [010] Calcined: 17.6 ± 7.5 nm Calcined: 2.1 ± 0.5 nm Calcined: 44.6 ± 20.0 nn d: 14.5 ± 5.9 nm 7 d: 8.5 ± 2.1 nm d: 22.5 ± 8.0 nm 0 40.0 50 b25 Calcined 16.0 (mu 12.0 8.0 0.0 10 15 20 25 ment duration (day) 11 d 30 d 20.0 10.0 15.0 along [010] (nm) 25.0 Domain's din

Figure 3. Evolution of domains in steamed SPP. a) Dimensions of the hundred of domains of calcined SPP (black) and 7-day steamed SP (red) determined using 3D TEM tomography along [100], [010] and [001] fitted to Gaussian distributions. b) Gaussian distributions of nu osheet thickness along the *b*-axis of one hundred MFI domains of calcined SPP (black), 1- (purple), 2- (brown), 5.25- (arctic), 7- (blue) and 30-day (green) steamed SPP as determined by

The black constraints of nanosheet thickness along [010]. The black constraints a tracking line for better visualization. c) Single-unitcell SPP particle viewed down [001]. d) 7-day steamed coarsened SPP particle viewed down [001]. e) 11-day steamed coarsened SPP particle viewed down [001]; insets in c-e are idealized schematics of the house-of-cards architecture.

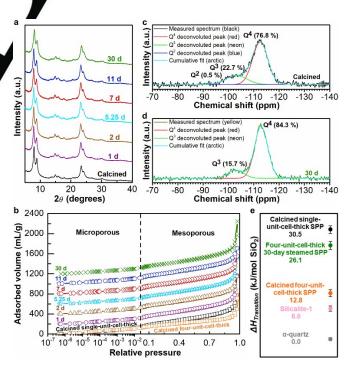


Figure 4. Evolution of crystallinity, porosity and silica connectivity in steamed SPP. a) Powder XRD patterns of calcined single-unit-cell SPP (black), 1- (purple), 2- (brown), 5.25- (arctic), 7- (red), 11- (blue) and 30-day (green) steamed SPP as measured under the same conditions

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and compared in the same vertical scale. b) Ar adsorption and desorption isotherms of calcined single-unit-cell SPP (black), 1-(purple), 2- (brown), 5.25- (arctic), 7- (red), 11- (blue) and 30-day (green) steamed SPP and calcined (directly-synthesized) four-unitcell SPP (orange). The isotherms of the calcined single-unit-cell SPP and the steamed SPP are identical; they are offset by 200, 400, 600, 800, 1000 and 1200 mL/g, respectively for better visualization. c) Solid-state ²⁹Si MAS NMR spectrum of calcined single-unit-cell SPP. Shown are the measured spectrum (black), Q⁴ (red), Q³ (neon) and Q^2 (blue) deconvoluted peaks fitted to Gaussian functions and the cumulative fit (arctic). d) Solid-state ²⁹Si MAS NMR spectrum of 30day steamed SPP. Shown are the measured spectrum (green), Q⁴ (red), and Q³ (neon) deconvoluted peaks fitted to Gaussian functions and the cumulative fit (arctic). e) Enthalpy of transition relative to α quartz at 25 °C ($\Delta H_{Transition}$): $\Delta H_{Transition}$ of starting calcined single-unit-cell SPP (black) = 30.45 ± 1.07 kJ/mol SiO₂, $\Delta H_{\text{Transition}} \text{ of four-unit-cell 30-day steamed SPP (green)} = 26.09 \pm 1.10 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ of four-unit-cell (directly-synthesized) SPP (orange)} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 12.82 \pm 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ statement} = 0.93 \text{ kJ/mol SiO}_2, \Delta H_{\text{Transition}} \text{ stat$ $\Delta H_{\text{Transition}}^{\text{restriction}} \text{ of silicalite-1^[45] (pink) = 8.56 \pm 0.72 \text{ kJ/mol SiO}_2 \text{ and} \\ \Delta H_{\text{Transition}}^{\text{Transition}} \text{ of } \alpha\text{-quartz}^{[45]} (\text{grey}) = 0.00 \pm 0.40 \text{ kJ/mol SiO}_2.$

Changes, albeit small, after steam treatment are also evident in the ²⁹Si Magic Angle Spinning (MAS) NMR spectrum shown in Figure 4d. A comparison of the corresponding spectra before and after steam treatment, shown in Figure 4c,d, shows a clear but small (ca.10 %) increase of the Q⁴ fraction, which can be attributed to defect (e.g., Q^2 and Q^3 sites at nanosheets edges, internal silanol defects, etc.) elimination and/or differences in surface density of silanol groups among the expressed crystal facets within SPP particles.^[43,44] Consistent with earlier work,^[45] oxide melt drop solu calorimetry indicates that the reduced silanol group density in steamed SPP is associated with an enthalpic stabilization. Figure 4e shows the $\Delta H_{Transitio}$ the starting single-unit-cell SPP and the steamed along with the reported value for conventional si alite-1 Among the listed materials, SPP consisting q singletcell nanosheets is the least energetically is destabilized by an enthalpy of 30.5 kJ/mol Sid ve to α -quartz, while the 30-day steamed SPP is 26.1 SiO_2 less stable in enthalpy than α -quartz. Although more enthalpically stable than the starting single-unitcell SPP, steamed SPP remains far from the micropor most stable zeolitic form of the M topology, silicali 1. ^[46] which was found to be only 8.0 SiO₂ less able than α-quartz.^[45]

The marginal enthalpic stabiliz and s well as consistently small changes Qⁿ distribution, a the invariant XRD and A orption data, are not pronoun representative of arsening of the within SPP single-unit-cell doma d by steam treatment.

ed coarsening to take place, In order for the obse silica bonds should break an reform and silicate surface species should rearranging surfaces. It is remarkable th es do not lead to the creation of amorp us or dense silicates and that the evolution ceases vhile the material remains enthal destab ed retaining its original micro osity.

A dynamic picture the zeolite crystal in the presence of superheated steam is emerging from these observations; the crystalline framework rearranges itself, on timescales similar to those typically encountered in catalyst operation, to reach a kinetically or entropically stabilized hierarchical structure with similar initial crystallinity, meso- and microporosity. Although the zeolite domains within SPP particles remain nanosized, they do not retain their 2D (single-unit-cellthick) morphology. This morphological evolution of domains within SPP yields a new morphol and offers a new degree of freedom in controlling their properties.

We first contrast (i) steame SPP, coarsened from single-unit-cell to become t-cell-thick along [010] with (ii) untreated, v-synthesized SPP, i.e., 0 heets. Synthesis composed of four-Il-thick na of the later is dea ibed in Sec n SI in the Supporting Information. Figu e S4 shows 1 images that reveal significant differ ces; the direct synthesized material consists of relat y densely-p ked high-aspect-ratio nanosheets to p e globular and less om steamed SPP. Consistent densely-pack doma with the obser SPP particle morphologies, the Ar n of material (ii) (included in Figure physisorption isot slighti 4b) sh higher adsorbed volume in the significantly lower one in the microporous ra mesoporous range relative to that of material (i). Moreover, the less mesoporous four-unit-cell directlynthesized PP (material (ii)) is found to be much more halpically stabilized compared to material (i) (with Transition of 12.8 kJ/mol SiO₂ vs. 26.1 kJ/mol SiO₂, as Λ n in Figure 4e). These findings suggest that the two sho als, despite having the same characteristic length

o-axis, have very different hierarchical the directly-synthesized material (ii) is less architect mesoporous with its high-aspect-ratio intergrown nanosheets well-defined crystal exposing facets (dominated by (010) surfaces), while the steamened SPP material (i) has higher mesoporosity with coa aspect ratio nanosheets exhibiting not as welllov ned faces with increased roughness. d

We examine next the effect of steam treatment on wo aluminosilicate SPP catalysts with Si/Al ratio of ca. 120 and 100, one with thin $(3.8 \pm 1.7 \text{ nm along } b)$ and one with thicker (7.3 \pm 2.6 nm) intergrown nanosheets, which after steam treatment evolve to $(7.5 \pm 2.3 \text{ nm})$ and (9.2 \pm 2.1 nm), respectively. As with the all-silica SPP, these morphological changes take place while XRD patterns and Ar physisorption isotherms remain invariant (Figure S5), and only small changes are observed by ²⁹Si and ²⁷Al MAS NMR (Figure S6). In Table 1, we include total Brønsted acid site densities of these four aluminosilicate SPP catalysts (thin-SPP, steamedthin-SPP, thick-SPP and steamed-thick-SPP, denoted as SPP, s-SPP, tk-SPP, s-tk-SPP, respectively) as measured by the Hofmann elimination of tert-butylamine via reactive gas chromatography,[47] along with external Brønsted acid site fraction (f_{ext}) determined by ethanol dehydration using 2,6-di-tert-butylpyridine (DTBP) as a titrant of external Brønsted acid sites.[48-50] Total acid site densities change by less than 25 % upon steam treatment indicating moderate dealumination. Turn over frequency (TOF) of ethanol dehydration to diethyl ether in the absence of DTBP remains similar across all materials tested indicating that the nature of active sites as probed by this reaction remains unaltered (Table S3). The fraction of external sites of SPP (47 %) is much

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higher than that of tk-SPP (21 %) and both conform with the expected (developed earlier based on geometric arguments)^[37] dependence on high-aspect-ratio nanosheet half-thickness along $b(x_p)$ shown in Figure 5a. The external Brønsted acid site fractions of SPP and tk-SPP increase upon steam treatment from 47 % to 51 % and from 21 % to 27 %, respectively. This nearly invariant f_{ext} is consistent with the observed preservation of micro- and mesoporosity upon steam-induced coarsening of SPP.

Although ethanol dehydration indicates unaltered catalytic activity upon steam treatment, a drastically different outcome is observed when we use benzyl alcohol etherification to dibenzyl ether and benzyl alcohol alkylation with mesitylene as probe reactions under the reaction conditions specified in Section SI in the Supporting Information. The first reaction takes place both in micro- and mesopores of SPP, while alkylation can only take place in the mesopores (external surfaces of nanosheets).^[37,51,52] In earlier work, we developed a reaction-diffusion mathematical model (Section SIII in the Supporting Information) for these reactions and obtained the reaction rate and equilibrium constants that determine the observed etherification and alkylation rates.[37] This was accomplished using experimental data from directly-synthesized SPP catalysts with different nanosheet thicknesses. The alkylation and etherification rates can be written as shown in Eq. S1 and Eq. S2 in the Supporti Information, respectively, while the selectivity (etherification rate over alkylation rate) is given in Eq. S3 in the Supporting Information, which with the parameters of Table S2 becomes Eq. S4 the 6.^[37] Supporting Information that is plotted in Figure

in SPP We have shown that the etherification ra free of micropore diffusion effects (i.e., th **K**micro re effectiveness factor η_m is ca. 1) f leet thicknesses below ca. 20 nm, while diffusion h emerge for crystals with larger characteristic difference lengths.^[37] As discussed in Xu et al.^[37] and shown h Figure 5b for the SPP catalysts (points 1, 2 and 3), etherification over alkylation selectivity $S_{B/P}$ increases S the nanosheet thickness increase ue to the redu on of the external acid site fraction heet vith nang thickness (Figure 5a). However, this not .do continue. For larger crystals (points 4, 5 and Figure

5b), selectivity decreases, despite their even lower f_{ext} , due to the onset of diffusion limitations reflected in η_m decrease. As a result, the maximum selectivity that can be obtained with directly-synthesized catalysts before steam treatment at the spe fic reaction conditions cannot exceed ca. 5. However, as wn in Figure 5b, s-SPP and s-tk-SPP exhibit selectiviti 6.8 and 20.2, respectively, which greatly excee the . tivities of their parent materials b are ste treatment (2.7 and 4.2, respectively). Another alyst with intermediate nanosheet thic (i-SPP) is also

included in Figure 5 to 100 million a super trend with the selectivity increasing from 4 to 8.6 after steam treatment. This ignificant increase in selectivity upon steam treatment due to the 75 to 90 % reduction in alkylation mass-normalized rate, while the

ction in alkylat decrease in f_etherif tion ranges from 38 % e ra to 42 % (Ta chese losses in catalytic 1). %) can be attributed to the overall activity (up to reduction in the a site concentration as determined by the fmann e ination of tert-butylamine. The tion greatly exceed 25 % and activity losses can only be attributed to loss of external (mesopore) catalytic activity since this reaction only takes place on e externa surface of the nanosheets. Similar loss of ernal catalytic activity should also be experienced for the etherification rate. However, based on a model oped earlier,^[37] the major fraction (ca. 75 %) of dev ication reaction is being contributed by catalysis

therefore the overall (due to external and micropore acid sites) etherification rate does not decrease as much as the alkylation rate.

What causes the large reduction of catalytic alk ption rates on the external surface of nanosheets up 1 their steam-induced coarsening, given that the n ure of active sites remains unaltered as probed by ne ethanol dehydration to diethyl ether in the absence of DTBP (Table S3) and confirmed by the results of infrared (IR) spectroscopy using pyridine as a base probe shown in Figure S7? In our earlier work, we demonstrated that the alkylation rate constant depends strongly on the structure of the external surface of the zeolite by quantifying a 10-fold increase in alkylation rate on MWW nanosheets compared to that on the surface of MFI nanosheets.^[37] It is plausible that the

Table 1. Effect of step induced coardination Brønsted acid catalysis by aluminosilicate SPP. Brønsted acid site density, massnormalized rate of diethy other formation in the nanol dehydration, mass-normalized rate of dibenzyl ether formation from benzyl alcohol etherification, mass-normalized rate of 1, po-trimethyl-2-benzylbenzene formation from benzyl alcohol alkylation with mesitylene, external Brønsted acid sites' function (f_{ext}), half-thickness along the *b*-axis (x_p) and selectivity ($S_{B/P}$) of thin-SPP (SPP), steamed-thin-SPP (s-SPP), thick-SPP (tk-SPP) and steat ed-thick-SPP (s-tk-SPP) materials.

Material	Brønsted acid sie	initial rate of diethyl ether formation [μmol g ⁻¹ min ⁻¹]	Rate of dibenzyl ether formation [µmol L ⁻¹ s ⁻¹ g ⁻¹]	Rate of 1,3,5-trimethyl-2- benzylbenzene formation [μmol L ⁻¹ s ⁻¹ g ⁻¹]			f _{ext} ^[b] [%]	<i>x_p</i> [c] [nm]	<i>S</i> _{B/} _ρ ^[d]
	density ^[a]								
	[µmol g ⁻¹]								
SPP	135	.0	15.6	5.8			47	1.9	2.7
s-SPP	_106	15.	9.7	1.4			51	3.8	6.8
tk-SPP	158	26.1	13.1	3.1			21	3.7	4.2
s-tk-SPP	133	22.6	7.6	0.4			27	4.6	20.
									2

[a] Determined by Hofmann elimination of *tert*-butyl amine via reactive gas chromatography.^[47] [b] Determined by ethanol dehydration using 2,6-di-*tert*-butylpyridine (DTBP) as a titrant of the external Brønsted acid sites.^[48] $f_{ext} = (1 - ((rate of diethyl ether formation with DTBP after saturation)/(steady state rate of diethyl ether formation without DTBP))) x 100 %. [c] Determined using TEM for one hundred MFI domains and corresponds to the average of the half-thickness along the$ *b*-axis of the nanosheets. [d] Determined as the ratio of dibenzyl ether formation rate at 5 % conversion of benzyl alcohol by 1,3,5-trimethyl-2-benzylbenzene formation rate at 5 % conversion of benzyl alcohol.^[37]

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reduced abundance of (010) faces and their replacement with other not well-defined facets create topologically and chemically distinct environments around the external acid sites that although do not affect the catalytic activity for reactions like ethanol dehydration, they compromise it for reactions involving larger and less polar molecules like mesitylene. The rough facets of the coarsened external surfaces of the steamed catalysts may have affected the accommodation of mesitylene and probably the stabilization of the bulky transition state of the alkylation reaction resulting in reduced rates.

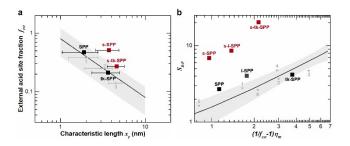


Figure 5. Effect of steam-induced coarsening on Brønsted acid catalysis by aluminosilicate SPP. a) Fraction of external Brønsted acid sites of thin-SPP (SPP; black), steamed-thin-SPP (s-SPP; red), thick-SPP (tk-SPP; black) and steamed-thick-SPP (s-tk-SPP; red) zeolites (fext) determined by ethanol dehydration using 2,6-di-tertbutylpyridine (DTBP)[48] as a function of the characteristic diffus length corresponding to the nanosheet half-thickness along the axis (x_p) as determined by TEM for one hundred MFI domains. and 3 correspond to previously reported^[37] SPP (without steam treatment) with $x_p = 2 \pm 1$ nm, $x_p = 3 \pm 1$ and $x_p = 4$ respectively. Error bars represent the standard deviati nm, of the mean of measured x_p . The solid straight line (black) cor sponds to the geometric model developed earlier^[37] for hig spect-ra nanosheets: $f_{ext} = d/x_p$, where $d = 0.8 \pm 0.4$ nm e acces le thickness by DTBP assuming that the Brønsted are site randomly distributed). The grey region represents the determination of the fraction of external Brønsted acid si from the error in the accessible thickness by DTBP. b) Select $_{P}$) (etherification rate over alkylation rate) as a function of external acid site fraction (f_{ext}) and the effectiveness factor (η_m) of thin-SPP (SPP; black), steamed-thin-SPP (s-SPP; red), thick-SPP (tk-SPP; black), steamed-thick-SPP (s-tk-SPP; red), SPP with intermed nanosheet thickness before (i-SPP; black d after steam treat nt (s-i-SPP; red) zeolites. 1, 2 and 3 are th those in Fig 5a and 4, 5 and 6 correspond^[35,37] to calcined tional conv MFI zeolites with a nominal particle size of 0.2 and 17 μm, respectively. The solid line (black) corresponds to electivity $(S_{B/P})$ expression developed earlier and given in Eq. S The grey region represents the error in the ity determination resulting from the 95 % confidence interva estimated modeled 2^[37] parameters listed in Tak

Conclusion

Steam-ind of single-unit-cell nanosheets red surface catalytic alkylation rates maintains kinetically-controlled Ň e micropre etherificat catalysis unaltered. This finding is of as it provides a new method to regulate ace catalytic activity while reaction preserving micropore rates in zeolite nanosheets, for which, due to their nm-thickness, conventional approaches, like aluminum-zoning, are difficult to implement. Of fundamental significance is that aluminosilicate MFI nanosheets catalysts can exhibit external surface structure sensitivity, e.g., with (010) facets being more reactive than coarser MFI surfaces, for certain reaction Electron microscopy proves to be the necessary chan rization method to link these pronounced catalytic perf ce changes to nanoscale coarsening. Data from er ch cterization techniques, including posimetry RD and NMR remain ions invariant, while probe like Hofmann elimination of tert-butylamine ethanol dehydration in the absence and ence of D do not exhibit external surface s cture sensi ity.

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state NMR experiments.

Keywords: catalysis • electron tomography • stability • two simensional materials • zeolites

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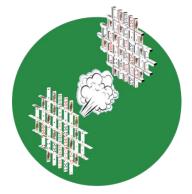
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Entry for the Table of Contents



A two-dimensional zeolite undergoes pronounced steam-induced coarsening detectable only by electron microscopy, while it evades detection by commonly used diffraction, porosimetry and catalytic probe reaction methods. For a reaction involving bulky molecules, the observed coarsening remarkably alters external surface catalytic activity, while preserving microporous catalysis unaltered, demonstrating a new method to fine-tune selectivity.