1	Distributed fiber optic strain sensing of bending deformation of a well
2	mockup in the laboratory
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15	Abstract
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17	Well integrity is critical to the safety and success of subsurface energy exploration and management, as
18	leakage of fluids from subsurface reservoirs is often induced by compromised wells. This study
19	investigates bending deformation of a mockup of an oil/gas well that is subjected to loads expected in
20	deviated wells under reservoir compaction and assesses the feasibility of utilizing distributed fiber optic
21	strain sensing to monitor the deformation. A well mockup, which consists of outer and inner steel pipes
22	with a cemented annulus, is tested under three-point bending loading and its strain and curvature
23	development is monitored by Brillouin optical time domain reflectometry/analysis (BOTDR/A) as well as
24	optical frequency domain reflectometry (OFDR). The primary objective of this research is to assess the
25	strain sensing performance of newly fabricated fiber optic cables and to identify key cable characteristics

26	which could improve the quality of distributed strain measurements with BOTDR/A. Results show that
27	the tight-buffered cable is best suited for strain sensing as its maximum errors in the strain measurement
28	were -36% and -24% against conventional sensors at the maximum elastic and plastic bending loads,
29	respectively, whereas those of the non-tight-buffered cable were -45% and -71%, respectively. Similar
30	trends were obtained in the bending curvature measurement. The detailed design of the tight-buffered
31	cable is presented to elucidate key characteristics of such a cable, which will facilitate accurate distributed
32	strain sensing in oil and gas wells.
33	
34	Keywords
35	Distributed fiber optic sensing; distributed strain sensing; well integrity; well failure; fiber optic cable;
36	real-time monitoring
37	

38 1 Introduction

39

40 Well integrity is a critical factor in subsurface energy exploration and management, not only in a 41 catastrophic event such as the Deepwater Horizon oil spill (McNutt, Camilli, et al. 2012; McNutt, Chu, et 42 al. 2012; Hickman et al. 2012) but also in more subtle events such as gas leakage from CO₂ sequestration 43 wells (Gasda, Bachu, and Celia 2004; Dou et al. 2020). In fact, many well integrity challenges occur in 44 conventional oil and gas wells in compacting reservoirs, such as at the Wilmington field (Nagel 2001; 45 Mayuga and Allen 1969; Roberts 1953), the Ekofisk field (Nagel 2001; Yudovich, Chin, and Morgan 46 1988; Schwall and Denney 1994), and the Belridge field (Dale, Narahara, and Stevens 1996; Fredrich et 47 al. 2000). As such, well integrity is pertinent to global energy production and consumption; 48 approximately 50% of the global energy in 2014 was still provided from oil and natural gas and their 49 consumption had steadily been increasing from 1965 to 2014, especially in the highest energy consumer 50 countries such as China, USA, and Russia (Aydin 2014; 2015; Aydin, Jang, and Topal 2016).

52	Fields with greater reservoir compaction exhibit more issues associated with loss of well integrity.
53	Methane hydrate reservoirs, in particular, are at significant risk of compaction, as the reservoir layer
54	usually consists of unconsolidated, soft sediment and substantial depressurization of pore water is carried
55	out to produce methane gas from the reservoir (Yamamoto 2015; Yamamoto et al. 2014; Yoneda et al.
56	2015). Currently, a number of field tests have been carried out to examine the potential of methane
57	hydrate reservoirs to produce an economic volume of methane gas to warrant commercial production
58	(Chen et al. 2018; Klar et al. 2019; Yamamoto et al. 2017; Yamamoto 2015; Yamamoto and Dallimore
59	2008; Yamamoto et al. 2014). To ensure the long-term safety and viability of gas production, it is
60	imperative to carry out real-time monitoring of well integrity in order to prevent unexpected well failures.
61	This will contribute to improving not only the safety but also the environmental and management aspects
62	of natural gas production, which are within the scope of natural gas science and engineering.
63	
64	Distributed strain sensing (DSS) by fiber optics is an innovative approach to address the need of well
65	integrity monitoring, as it is capable of measuring deformations of wells with high accuracy in real-time,
66	which cannot be achieved by traditional distributed acoustic sensing (DAS) or temperature sensing (DTS)
67	techniques. It has already been shown in a previous study (Sasaki et al. 2019) that Brillouin time domain
68	reflectometry/analysis (BOTDR/A) is effective in monitoring the axial tensile deformation of a well
69	mockup.
70	
71	DSS by fiber optics has been implemented in boreholes for various purposes, including but not limited to
72	subsurface subsidence monitoring (Zhang et al. 2018), hydromechanical characterization of the reservoir

73 (Lei, Xue, and Hashimoto 2019; Sun et al. 2020; Y. Zhang et al. 2020; Sun et al. 2021), estimation of the

74 flow of CO₂ plume in geological carbon storage (Sun et al. 2018), hydraulic fracturing monitoring

75 (Krietsch et al. 2018), and monitoring of landslides (Kogure and Okuda 2018). Novel fiber optic cables

76 have been developed which utilize chemo-mechanical coupling to detect hydrocarbon leakage in the well

77 annulus (Wu 2019). Also, strain profiles in a fiber optic cable, which was embedded in a backfilled 78 borehole, are shown to match those in the surrounding formation (i.e., no cable slippage at cable-79 formation interface) at moderate confining pressure levels, guaranteeing the quality of DSS data (Zhang 80 et al. 2018). However, fiber optic cables deployed in oil and gas wells are usually not in direct contact 81 with the formation, as the cables are typically cemented in the annulus behind the long casing string, 82 which casts doubt upon the applicability of their DSS results to deep subsurface wells. Also, the cables 83 employed in the above studies are not robust enough for in situ integrity monitoring of deep subsurface 84 wells in actual oil and gas fields. The pressures and temperatures encountered require the cable to be 85 engineered to resist the high collapse pressure and survive the elevated temperatures, while 86 simultaneously maintaining the sensitivity to the deformation of the formation. 87 88 In the previous study (Sasaki et al. 2019), various fiber optic cables were tested in an axially deformed 89 well mockup and evaluated for their robustness and strain sensitivity. It was found that the relevant 90 factors for increasing strain sensitivity, while maintaining the robustness for surviving in downhole 91 conditions, are tight-buffered coating layers around the optical fiber core and the number of coating layers 92 (i.e., the greater the tight-buffer is and the less the number of coating layers is, the better the strain 93 sensitivity). 94 95 A key challenge toward successful deployment of BOTDR/A in the field is the development of effective 96 DSS cables. Commercially available fiber optic cables for DAS and DTS are not suitable for DSS as 97 optical fibers in such cables are not tightly buffered to the outer cable sheath, which causes slippage of 98 fibers and undermines the accuracy of distributed strain measurements. In this study, new fiber optic 99 cables for DSS with BOTDR/A were developed and tested in a laboratory experiment. The fiber optic 100 cables were embedded in the annulus of a laboratory-scale well mockup, which consisted of outer and 101 inner steel pipes. The well mockup was then subjected to three-point bending to simulate bending

102 deformation of a deviated well during reservoir compaction. A schematic diagram depicting the bending

- 103 deformation of a deviated well during hypothetical compaction of a methane hydrate reservoir is provided
- in Figure 1.
- 105



123 2). Both interrogators utilize backscattering of incident light waves traveling in an optical fiber to infer 124 strain as well as temperature changes. The Omnisens measures the Brillouin backscattering spectra, which 125 is generated due to the interaction of incident light waves and carrier-deformation waves, via a 126 mechanism called Brillouin optical time domain reflectometry/analysis (BOTDR/A). The LUNA 127 measures the Rayleigh backscattering spectra, which is caused by random refractive index fluctuations in 128 an optical fiber, in the frequency domain via a mechanism called optical frequency domain reflectometry 129 (OFDR). The LUNA interrogator is analogous to Fiber Bragg Grating (FBG) interrogators in the sense 130 that OFDR utilizes an optical fiber as a long continuous array of weak FBGs with random periods.

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- 135 Figure 2 Distributed fiber optic strain sensing interrogators: (a) Omnisens Vision Dual BOTDR/A; (b)
- 136 LUNA ODiSI 6104.
 137
 138
 139 The shifts in the Brillouin/Rayleigh backscattering spectra and strain/temperature changes are correlated
 140 as shown in the following equations:
 - 141

$$\Delta \nu_B = C_{\epsilon,B} \,\Delta \epsilon + C_{T,B} \,\Delta T \tag{1}$$

$$\Delta \nu_R = C_{\epsilon,R} \,\Delta \epsilon + C_{T,R} \,\Delta T \tag{2}$$

142 where Δv_B is a frequency shift in the Brillouin backscattering spectra, Δv_R is a frequency shift in the 143 Rayleigh backscattering spectra, $C_{\epsilon,B}$ is the strain coefficient for Brillouin backscattering, $C_{T,B}$ is the 144 temperature coefficient for Brillouin backscattering, $C_{\epsilon,R}$ is the strain coefficient for Rayleigh 145 backscattering, $C_{T,R}$ is the temperature coefficient for Rayleigh backscattering, $\Delta \epsilon$ is a strain change, and 146 ΔT is a temperature change. The values of the strain/temperature coefficients vary with interrogator and 147 cable types. The coefficient values specific to the experimental settings of this study are provided in Table 148 1. Details about the cable types are provided in the following section.

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Table 1 Strain and temperature coefficient values of the fiber optic cables.

Cable type	Cable typeInterrogator typeStrain coefficientTe		Temperature coefficient
		(MHz/%)	(MHz/°C)
Cable 1 (ver. 1)	Omnisens	300	1.0
Cable 1 (ver. 2)	Omnisens	500	1.0
Cable 2	Omnisens	500	1.0
Cable 3	LUNA	$1.50 \cdot 10^{6}$	$1.57 \cdot 10^{3}$

151

The LUNA interrogator is capable of measuring precise strain profiles with extremely dense datapoints and high spatial resolution, to the point where submillimeter crack detection is possible (Zhang, Liu, Coulibaly, et al. 2020; Zhang, Liu, Cheng, et al. 2020). It is for this reason that the LUNA interrogator is used as the reference strain measurement in this study. A disadvantage of the LUNA interrogator is the short measurement length of up to 50 m, which makes it unsuitable for field measurements. BOTDR/A, on the other hand, measures averaged strain profiles over its spatial resolution of roughly 1 m but can

159 measure tens of kilometers of strain/temperature profiles along a single fiber optic cable. Therefore,

- 160 BOTDR/A is well suited to monitoring the mechanical/thermal behavior of infrastructure such as tunnels
- 161 (Gue et al. 2015; Mohamad et al. 2012; 2010), bridges (Butler et al. 2016), pipelines (Inaudi and Glisic
- 162 2006), piles (Klar et al. 2006; Pelecanos et al. 2017; 2018; Mohamad et al. 2011), and subsurface wells
- 163 (Sun et al. 2020; 2021). Further details for civil infrastructure applications can be found in Kechavarzi et
- al. (2016) and Soga and Luo (2018). Measurement performance characteristics of each interrogator are
- 165 provided in Table 2.
- 166
- 167

Table 2 Measurement performance of the fiber optic interrogators.

		Omnisens	
		Vision Dual	LUNA ODiSI
		(BOTDA)	6104
	Spatial resolution (cm)	75	**
	Sampling interval (cm)	25	0.26 *
	Precision (2σ) (µ ϵ)	<u>+</u> 4	<u>+</u> 6
	Measurement distance (k	m) 60	0.050
	Measurement rate (Hz)) N/A	10
	* Sampling interval	l can range between 0.0	065 cm to 0.26 cm.
	** The gauge length (i.e., spatial reso	lution) is undefined bu	t increases with inc
		interval.	
2.2	Fiber optic cables for DSS measuren	nent	

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175 Three different fiber optic cables were examined in this study: Cable 1 (tight-buffered FIMT), Cable 2 176 (loose FIMT), and Cable 3 (non-FIMT baseline). The cross-sections of these cables are provided in 177 Figure 3. The cross-section of the previous version of Cable 1, which was tested in a separate experiment 178 prior to the present experiment, is also provided in Figure 3, which is referred to as Cable 1 (version 1). 179 The primary difference between Cable 1 (ver. 1) and Cable 1 (ver. 2) is the axial separation between the 180 fiber-optic elements; Cable 1 (ver. 2) has a reduced axial separation than Cable 1 (ver. 1) so as to improve 181 strain transfer from the outer metal tube to the optical fibers. Details about the previous experiment are 182 omitted as they significantly overlap with those of the present experiment. 183 184 Cable 1 is tailored for integrated monitoring of oil and gas wells. It is equipped with a DSS FIMT (fiber

in metal tube) and a FIMT containing a DTS (distributed temperature sensing) fiber in a 1/4 in. OD metal
tube. The outer metal tube is filled with polymer. The advantages of the current version of Cable 1
relative to the previous version are that (i) the DSS FIMT is tightly buffered to the metal sheath with an
extra skim-coat polymer layer, (ii) the surface of the DTS FIMT is coated with a slip agent which
enhances slippage and hence the strain-independence of the DTS FIMT, and (iii) the DSS FIMT is
positioned closer to the center inside the cross-section of the metal sheath so as to improve strain transfer
from the metal sheath to the DSS FIMT.

192

Cable 2 has been designed for integrated fiber-optic monitoring of oil and gas wells. The FIMT contains
fibers for DAS (distributed acoustic sensing) and DTS. External to the FIMT is a tight buffered singlemode optical fiber (without a metal tube) for DSS.

196

Cable 3 was used with the LUNA interrogator for the reference strain measurement. It is a commercially
available fiber optic cable that is often used in civil infrastructure monitoring (Cola et al. 2019; Rabaiotti
et al. 2017; Fabris et al. 2021; Zhang, Liu, Coulibaly, et al. 2020). Its design is much simpler than that of

200 Cable 1 and 2 as it is not designed to survive in harsh subsurface conditions where oil and gas wells are

usually constructed.

- 203 Distributed strain profiles along Cable 1 and 2 were measured with the Omnisens BOTDR/A interrogator,
- whereas those along Cable 3 were measured with the LUNA interrogator.



Figure 3 The cross-sections of the fiber optic cables examined in this research. Cable 1 (version 2), 2, and



- **3** Well mockup preparation

213 3.1 Configuration

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215 Figure 4 shows the cross-sections of the well mockup. It consists of a 9 5/8 in. (0.24 m) OD (outer 216 diameter) inner pipe and a 12 1/4 in. (0.31 m) ID (inner diameter) outer pipe with a wall thickness of 3/8 217 in. (9.53 mm) and 1/4 in. (6.35 mm), respectively. The inner pipe is assumed to be the casing and the 218 deformation of the outer pipe mimics the strain transferred from the formation into the cement sheath., as 219 the diameters of the pipes correspond to the diameter of casing and borehole of monitoring wells at the 220 Nankai Trough (Yamamoto et al. 2014). The length of the mockup is 123 in. (3.12 m), which is roughly 221 four times the spatial resolution of the Omnisens interrogator using the BOTDA mode. The support stand 222 at the bottom of the concentric assembly is a spacer which creates a gap between the ground and the 223 assembly. When it is positioned vertically to facilitate cementing, the gap protects the fiber optic cables 224 from mechanical damage. As such, the support stand does not take any bending moment or shear stress 225 and it has no effect on the bending behavior of the mockup. 226 227 At the beginning of mockup preparation, the pipes were separated as shown in Figure 5a. The inner pipe 228 was inserted into the outer pipe after the fiber optic cables had been installed in the annulus to assemble 229 the well mockup. There are eight cable sections in the mockup annulus as shown in Section A-A (Figure

4), which are created by aligning the holes on the top, bottom, and middle (gusset) plates (Figure 5b).

These aligned holes ensured that the fiber optic cables were positioned parallel to the axis of the mockupand separated by a 45° angle from one another in the circumferential direction.

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Figure 4 A cross-sectional schematic of the well mockup.



Figure 5 The well mockup before assembling: (a) inner and outer pipes; (b) gusset plates at the middle
length of the inner pipe that are attached for fiber optic cable installation.

242 3.2 Sensor installation

244	The well mockup was instrumented with strain gauges and LVDTs (linear variable differential
245	transformers) to compare to fiber optic measurements. The locations of the sensors are shown in Figure 4.
246	The strain gauges were attached on the surface of the inner and outer pipes at four circumferential
247	locations, which were offset 90° from one another, and at two (inner pipe) and three (outer pipe)
248	longitudinal locations, respectively. The LVDTs were installed on the lower surface of the outer pipe at
249	four longitudinal locations.
250	
251	Figure 6 shows the locations of the fiber optic cables in the annulus of the well mockup. The fiber optic
252	cables were installed prior to mockup assembling by passing through the cables along each annular
253	segment (#1-#8). The cables were run through three longitudinally aligned holes in each segment (one
254	hole each on the top, bottom, and middle gusset plates). In order to measure bending deformation, the
255	cables of the same type were positioned diagonally across the circumferential cross-section of the
256	mockup. For instance, Cable 1 was installed in the segment 1 and 5, Cable 2 in the segment 3 and 7, and
257	Cable 3 in the segment 2, 4, 6, 8.
258	
259	Cable 1 and 2 were spliced at the bottom exit of segment 3, 5 and 7 to form a closed loop which is a
260	prerequisite for performing Omnisens measurements in the BOTDA mode. Cable 3 was terminated at the
261	bottom exit of segment 8 to eliminate back reflection of the input light so as to increase the precision of
262	LUNA measurements.
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279	4 Bending loading experiment
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281	4.1 Loading scheme
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283	After five days of cement cure, the mockup was set up in the loading frame (Figure 7). Bending loading
284	was applied by pulling the fixture attached at the middle of the mockup downward. This was
285	accomplished by connecting the fixture with a rod that passes through a hole in the floor down to the
286	basement ceiling where the rod couples to an actuator and a load cell.
287	





- 293 sections of the mockup.
- 294
- 295 The mockup was tested in three-point bending in three different directions as shown in Figure 8. The
- 296 direction A was the initial configuration, whereas the direction B and C were subsequently set up by

297 rotating the mockup 90 and 112.5 degrees clockwise from the initial configuration, respectively. The 298 direction A is intended for the evaluation of the performance of Cable 2 against the LUNA measurement, 299 whereas the direction B tests Cable 1 against the LUNA measurement. In the direction A, Cable 2 is 300 positioned further away from the neutral plane (y = 0) (segment #3 and #7) than Cable 1 (segment #1 and 301 #5), which provides Cable 2 with a greater sensitivity to capture bending deformation. Thus, the direction 302 A is suited to the performance evaluation of Cable 2. The same logic applies to the direction B, which is 303 optimized for the evaluation of Cable 1 performance. The direction C is intended for the direct 304 comparison of the performance of Cable 1 and 2, as the distance from the neutral plane to the cable 305 segments was identical for both cables in this loading configuration.

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- Figure 8 Loading directions with regard to the positions of the cable segments.
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The loading was carried out sequentially in direction A, B, and C. Figure 9 shows the time series of bending loading in direction A. The load was increased by discrete increments in a stepwise manner. Each load increment was held for roughly ten to fifteen minutes so that fiber optic readings could be obtained from both Omnisens and LUNA interrogators. The Omnisens BOTDA performed a single measurement per load increment (~10 min), whereas the LUNA interrogator was taking ten readings per second (i.e., dynamic measurement at 10 Hz). Accumulated LUNA readings were averaged to produce one

- 318 measurement per load increment to facilitate performance comparison with the Omnisens interrogator. It
- 319 is noted that the room temperature did not change by more than $\pm 0.3^{\circ}$ C during the entire testing period,

320 which was measured by a handheld non-contact infrared thermometer. Hence, the effect of temperature

- 321 change on fiber optic measurement results (Equation 1 and 2) is negligible.
- 322
- 323



324



Figure 9 Loading time series for the direction A case.

326

Once the load level reached a specified limit, the mockup was unloaded and then rotated to change the
loading direction. Another loading with stepwise increments was then resumed. The loading was kept in
the elastic range of the mockup (< 100 kips (kilopounds) (1 kips = 4.448 kN)) for the direction A and B
cases, whereas it was increased into the plastic range (> 100 kips) for the direction C case. Therefore,
measurements in the direction A and B cases provided the cable performance for capturing elastic
bending deformation of the well, while those in the direction C case provided that for measuring plastic
bending deformation of the well.

4.2 BOTDA and OFDR measurement results

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338 4.2.1 Direction A
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340 Figure 10 shows strain changes along the mockup measured by the Omnisens BOTDA (Figure 10a) and 341 the reference LUNA OFDR (Figure 10b) in the direction A case. Both figures show a triangular strain 342 distribution at each load increment with the maximum (largest tension) and minimum (largest 343 compression) strain magnitudes occurring at the middle of the mockup (i.e., 1.5 m) as expected in beam 344 deformation in three-point bending. 345 346 The comparison between the BOTDA and LUNA results reveals that Cable 2 measured the peak tensile 347 strain value of approximately 1,800 $\mu\epsilon$, whereas LUNA measured 2,400 $\mu\epsilon$, at the load level of 100 kips. 348 It is noted that LUNA can measure local, submillimeter-scale strain profiles, whereas BOTDA measures 349 averaged strain profiles over its spatial resolution (i.e., 0.75 m). By taking that into account, the difference 350 in the maximum tensile strain levels measured by BOTDA (with Cable 2) and LUNA (with Cable 3) 351 indicates good agreement between the two cables. The same is also true for the maximum compressive 352 strain levels (i.e., segment 6 (Cable 3) vs. 7 (Cable 2)). 353 354 The above trends are also evident in the stress-strain curves at the center of the mockup (Figure 10c), as 355 the BOTDA and LUNA stress-strain profiles are in good agreement with the latter consistently showing 356 larger strain magnitudes at each stress level than the former. Note that the stress was calculated from the 357 Bernoulli-Euler beam theory (i.e. $\sigma = (M/I)y$, where σ is the longitudinal stress, M is the bending moment, 358 *I* is the second moment of area, and y is the distance from the neutral plane), so it represents an average 359 theoretical bending stress in the composite steel-cement cross-section of the well mockup.

- 361 Due to the spatial averaging nature of the BOTDA measurement, the strain distributions in Figure 10a are 362 smooth. In contrast, significant fluctuations are observed in the LUNA measurements on the tensile side 363 (i.e., segment 2 and 4 in Figure 10b). As the fluctuations occur only on the tensile side, it is not solely due 364 to the local nature of the LUNA measurement. The main cause is plastic deformation of the cement 365 (where the fiber optic cables are embedded). The cement deformed plastically on the tensile side of the 366 mockup creating miniature cracks (i.e., the upper half of the mockup cross section), whereas the 367 compressive side (i.e., the lower half) remained largely intact as the tensile strength of cement is about 368 one tenth of its compressive strength (Teodoriu et al. 2012). 369
- 303
- 370



(a)









376 (c) 377 Figure 10 Strain changes in the mockup during loading in the direction A: (a) Omnisens BOTDA 378 readings along Cable 1 and 2; (b) reference LUNA OFDR readings along Cable 3; (c) analytical bending 379 stress vs. measured strain at the center of the mockup. 380 381 4.2.2 Direction B 382 383 Figure 11 shows the strain development in the mockup during loading in the direction B case. It is 384 observed that the maximum and minimum strain magnitudes at 100 kips for Cable 1 are approximately 385 1,800 $\mu\epsilon$ and -1,300 $\mu\epsilon$, respectively, whereas those for the reference Cable 3 are 2,700 $\mu\epsilon$ and -1,700 $\mu\epsilon$. 386 The differences between Cable 1 and 3 results seem significant but if the strain values near the maximum 387 and minimum values in the LUNA readings (Cable 3) are averaged over the spatial resolution of the 388 Omnisens BOTDA (i.e., 0.75 m), these values decrease to approximately 2,000 μ s and 1,500 μ s. 389 Therefore, the LUNA readings are in good agreement with the values measured for Cable 1. That is, the 390 strain sensing performance of Cable 1 is validated against the reference LUNA result. 391 392 Although it is not directly related to the cable performance, it is noteworthy that the tensile deformation in 393 the cement during loading in the direction A case has been plastic (i.e., irreversible). This is suspected 394 because strain fluctuations in the LUNA results are observed not only on the tensile side (i.e., segment 1, 395 2, 7, 8) but also on the compressive side at the segment 4, which was on the tensile side in the direction A 396 case. Hence, the portions of the cement that were subjected to tensile deformation beforehand might no 397 longer be elastic even though the mockup as a whole still behaved predominantly elastically against 398 bending. 399



(a)



performance in the plastic range (i.e., loading in the direction C) varied significantly between the two
cables. It is noted that the loading was terminated at 135 kips where the mockup accumulated bending
deflection without an increase in bending load.

415

416 Figure 12a shows that the peak strain values at 135 kips for Cable 1 are larger than that for Cable 2. The 417 maximum and minimum values are approximately 4,000 $\mu\epsilon$ and -3,000 $\mu\epsilon$ for Cable 1, whereas those are 418 3,000 µc and -2,000 µc for Cable 2. Also, the peak strain changes between 125 kips and 135 kips are 419 much smaller for Cable 2 than for Cable 1. Of particular interest is the strain level decrease (instead of an 420 increase) between 125 kips and 135kips for Cable 2 between 1.0 m and 1.5 m in the segment 7, which 421 suggests slippage of the DSS fiber in Cable 2. Signs of DSS fiber slippage are not observed in Cable 1. 422 The superior strain sensing performance of Cable 1 could be attributed to better attachment of its DSS 423 FIMT to the surrounding polymer filling by means of pressure and/or adhesion. The DSS fiber in Cable 2 424 is not encased in a metal tube (instead it is covered in a second polymer coating), which might have 425 hindered adhesion of the DSS fiber to the surrounding polymer layer that fills the space inside the metal 426 tube.

427

428 The LUNA readings (Cable 3) cannot be compared directly with those the BOTDA readings for Cable 1 429 and 2 in the direction C case, as the distance from the neutral plane to Cable 3 was different than the 430 distance to Cable 1 and 2. Larger strain magnitudes are expected for cables positioned further from the 431 neutral plane (Cable 3 in segment 4 and 8) than those nearer to the neutral plane (Cable 1 and 2 in the 432 segment 1, 3, 5, and 7). As expected, the peak strain magnitudes at 135 kips were significantly larger in 433 Cable 3: approximately 7,000 $\mu\epsilon$ in segment 8 and -6,000 $\mu\epsilon$ in segment 4. If an average is taken over the 434 spatial resolution of the Omnisens BOTDA (0.75 m), the peak values would decrease to roughly 5,000 $\mu\epsilon$ 435 and -4,000 µE, respectively. These values have to be multiplied by the ratio of distances from the neutral 436 plane to facilitate a comparison with the peak values for Cable 1 and 2. The ratio is

437 $\sin 45^{\circ}/\sin 90^{\circ} = 0.71$. Therefore, the corrected strain values for Cable 3 would be roughly 3,600 $\mu\epsilon$ and 438 -2,800 $\mu\epsilon$, respectively. These values are in good agreement with those obtained in Cable 1 (4,000 $\mu\epsilon$ and 439 -3,000 $\mu\epsilon$), but slightly underestimated in Cable 2 (3,000 $\mu\epsilon$ and -2,000 $\mu\epsilon$). This comparison reveals that 440 Cable 1 demonstrates a better strain sensing performance than Cable 2 in the plastic bending deformation 441 range of the mockup.







455 2015; Mohamad, Soga, and Amatya 2014; Pelecanos et al. 2018). Of particular importance is the isolation 456 of temperature fibers from strains. BOTDR/A estimates temperature changes from the thermal 457 expansion/contraction of DTS fibers, which are only several tens of microstrains per degree Celsius. 458 Slight mechanical strains applied to the DTS fibers quickly distort the temperature measurement. 459 460 Strain isolation performance of the DTS fibers in Cable 1 and 2 are evaluated, in order to identify a key 461 factor for achieving a better strain isolation of DTS fibers. Figure 13 shows temperature changes 462 measured by the Omnisens BOTDA for Cable 1 and 2 during loading in the direction A case. The 463 temperature changes are fictitious because the room temperature in the laboratory did not fluctuate by 464 more than $\pm 0.3^{\circ}$ C from 25°C throughout the entire testing period, which was validated by infrared 465 thermometer readings. 466 467 The erroneous temperature changes are caused by strain development in the DTS fibers in Cable 1 and 2. 468 It is found that Cable 2 shows a significantly better strain isolation performance than Cable 1, as the 469 magnitudes of the fictitious temperature changes are much smaller in Cable 2 than Cable 1 (e.g., roughly 470 $\pm 10^{\circ}$ C (Cable 1) vs. $\pm 3^{\circ}$ C (Cable 2) at 100 kips) despite Cable 2 positioned further from the neutral 471 plane. 472 473 The difference in the strain isolation performance of Cable 1 and 2 is attributed to the difference in the 474 diameter of DTS FIMT: 1.8 mm OD for Cable 2 vs. 1.35 mm OD for Cable 1. The larger diameter DTS 475 FIMT might have been able to accommodate strains without stretching/compressing the fibers encased in 476 it. Also, the difference in stiffness of the belt material might have played a role (i.e., polyurethane (Cable 477 1) is softer than polypropylene (Cable 2)). It is noted that the DTS FIMTs in both Cable 1 and 2 were

478 filled with gel so whether the FIMT was gel-filled or not is not a factor affecting the strain isolation

- 479 performance herein. Also, the abovementioned trends of the fictitious temperature changes are found
- 480 valid regardless of the loading direction (i.e., elastic or plastic loading range).
- 481
- 482





484 Figure 13 Fictitious temperature changes calculated from Omnisens BOTDA readings for Cable 1 and 2

during loading in the direction A.

485

487 **5** Discussion

488

489 5.1 Bending curvature analysis

490

491 Curvature development of the mockup during loading is estimated from readings of the instrumented
492 sensors. Bending curvature values from the strain gauges (SGs) and fiber optics are calculated from the
493 following equation:

494

$$\kappa = (\epsilon_{lower} - \epsilon_{upper})/(2y) \tag{3}$$

495

496 where κ is the bending curvature, y is the distance from the neutral plane (see Figure 4); ϵ_{lower} is a strain 497 value in the lower half of the mockup cross-section; ϵ_{upper} is a strain value in the upper half of the 498 mockup cross-section. It is noted that ϵ_{lower} and ϵ_{upper} are chosen from a pair of strain gauges and fiber 499 optic cables that are positioned diagonally across the mockup cross-section (e.g., segment 3 and 7, 1 and 500 5, 2 and 6, 4 and 8) at the same longitudinal distances. It is also noted that tension is taken as positive 501 strain values.

502

An estimation of bending curvature from LVDT readings is carried out in the following manner. First, the flexural rigidity (*EI*) of the mockup under three-point bending is calculated from the following equation, which is transformed from the bending deflection formula for the Euler-Bernoulli beam:

506

$$EI = \begin{cases} (Pbx/6L\delta)(L^2 - b^2 - x^2) & \text{if } 0 \le x \le a \\ (Pa(L-x)/6L\delta)(L^2 - a^2 - (L-x)^2) & \text{if } a \le x \le L \end{cases}$$
(4)

where *P* is the vertical point load (obtained from load cell readings); *L* is the effective length of the mockup (= 2.92 m); δ is the deflection of the mockup (obtained from LVDT readings); *x* is the distance from the left-hand side boundary of the mockup, and *a* (= 1.44) and *b* (= 1.53) are the distances from the left- and right-hand side boundaries of the mockup to the point load, respectively. These parameters are schematically shown in Figure 14.

513



525 factor of 1.0 and 57.296, respectively. The general trend is that the curvature distributions are triangular

526 with a peak near the middle length of the mockup, which verifies the monitoring results against the

527 theoretical curvature distributions under three-point bending. Also, the curvature values estimated by

528 BOTDA are smaller than those by LUNA and other sensors, which is due to the spatial average nature of

the BOTDR/A measurement with a longer gauge length (0.75 m).

530

531 Figure 15a shows that relative errors in peak curvature values (near the middle length of the mockup) 532 between Cable 2 and the other sensors at 100 kips are roughly -45% (vs. LVDT), -8% (vs. SG), and -42% 533 (vs. LUNA). Similarly, Figure 15b shows that relative errors for Cable 1, which are calculated to be 534 roughly -36% (vs. LVDT), and -36% (vs. LUNA). This error comparison indicates that Cable 1 has a 535 slightly better curvature monitoring performance than Cable 2, when the mockup deforms elastically in 536 the direction A and B cases. Figure 15c shows a comparison of estimated bending curvature values for the 537 direction C case when the mockup was subjected to plastic deformation. Relative errors in peak curvature 538 values for Cable 2 at 135 kips are approximately -71% (vs. LVDT) and -104% (vs. LUNA), whereas 539 those for Cable 1 are -24% (vs. LVDT) and -48% (vs. LUNA). This comparison reveals that the curvature 540 monitoring performance of Cable 1 is better than that of Cable 2 in the plastic deformation range as well. 541 It is noted that due to malfunction of some strain gauges, peak curvature values could not be obtained 542 from strain gauge readings for the direction B and C cases. 543 544 In summary, Cable 1 provided better bending monitoring performance both in the examined elastic and

plastic deformation ranges of the mockup. It should be noted, however, that the mockup deformation was still relatively small in the examined plastic range. Hence, curvature monitoring performance of Cable 1 and 2 at a greater plastic deformation range has to be examined carefully in a future study.

548







(b)



569 is found substantially different from each other; the mockup in the present test is softer than the one in the 570 previous test. Although the steel pipes were made of the same material with the same dimensions in both 571 experiments, and cement slurry was prepared from the identical ingredients with the identical procedure 572 and cured in comparable conditions, small unknown differences during mockup preparation might have 573 changed the bending stiffness of the mockups. Further review is required to identify the cause. 574 575 Consequently, bending curvature (fiber optics) vs. bending curvature (strain gauge and LVDT) plots are 576 prepared for the performance comparison, which is presented in Figure 16. The reference curvature values 577 are calculated from strain gauges and LVDT readings (horizontal axis), whereas curvature values from 578 fiber optic measurements (vertical axis) at the corresponding locations (i.e., the same longitudinal 579 locations as strain gauges and LVDTs) are obtained through linear interpolation of curvature distributions 580 estimated from fiber optic readings.



Figure 16 An evaluation of bending curvature monitoring performance of fiber optic cables against
conventional sensors.

582

586 It is clear that the mockup was stiffer in the previous test, which manifested as the small curvature values



- 588 135 kips in the present test. Although there are only a couple of data points in the plastic range ($\kappa \sim 0.01$
- 589 1/m) for Cable 1 (version 1), its curvature monitoring performance is inferior to that of the other cables
- examined in the present experiment, as relative errors are -40% and -25% or less for Cable 1 (version 1)
- and the other cables at a reference curvature (*x*-axis) of 0.02 1/m, respectively.

593 The comparison between Cable 1 and 2 corroborates the performance evaluation discussed in earlier 594 sections: Cable 1 is better suited for curvature monitoring than Cable 2 within the bending ranges 595 examined in this study, as the data points for Cable 1 linearly align with the zero-error line, whereas those 596 for Cable 2 are nonlinear at large curvature values ($\kappa > 0.02$ 1/m). 597 598 The deviation of the reference Cable 3 data points from the zero-error line for $0.03 < \kappa < 0.05$ 1/m is due 599 to the spatial local nature of the LUNA measurement. The data points would align better if an averaging 600 method is applied. 601 602 5.3 Comparison with existing research 603 604 It is argued that the results of this study are first-of-their-kind for several reasons. First, the 605 cables used in this study are designed to have high robustness so that they will survive the harsh 606 installation process of tubular in deep offshore wellbore. Existing studies on field applications of 607 distributed strain sensing, in contrast, are limited to onshore wells whose construction processes 608 were well-controlled to allow the use of fragile fiber optic cables (Zhang, Lei, Hashimoto, et al. 609 2020; Lei, Xue, and Hashimoto 2019; Zhang et al. 2019; Sun et al. 2020; Y. Zhang and Xue 610 2019; Sun et al. 2021; 2018). Second, the cables in this study were cemented in the annulus of 611 the mockup without directly attaching them to the inner pipe (i.e., casing). This way of cable 612 installation was performed because it mimics an actual installation process of tubular in an 613 offshore well, which must be simple and efficient enough to comply with the stringent time 614 constraint of the well construction process. In existing research, on the other hand, cables are 615 usually attached directly on tubular by tapes and/or adhesives (Kogure and Okuda 2018; Earles

et al. 2010; Pearce, Rambow, et al. 2009; Pearce, Legrand, et al. 2009), which is not feasible in
actual field applications. Finally, the abovementioned research does not corroborate their fiber
optic strain measurements with data from conventional sensors or analytical solutions. In other
words, their fiber optic measurements are qualitative rather than quantitative. For these reasons,
it is argued that the contribution of the present study on distributed strain sensing is unique, and
it could lead to a step change in the use of distributed strain sensing for the environmental,
management, and safety issues of natural gas production.

623

624 6 Conclusions

625

In this study, distributed strain sensing (DSS) of a well mockup subjected to three-point bending loading 626 627 was carried out in the laboratory with BOTDR/A and OFDR fiber optic interrogators. The objective of 628 this study was to examine the performance of custom-made fiber optic cables designed specifically for 629 DSS monitoring of an oil and gas well. Key cable characteristics that affect their strain sensing 630 performance were identified. In the experiment, a double pipe well mockup was constructed and fiber 631 optic cables were instrumented in the mockup annulus which was then cemented. Strain gauges and 632 LVDTs were also installed in the mockup to validate distributed fiber optic measurements. 633 634 The following findings are obtained from the analysis of experimental results: 635 636 (1) Tight-buffered optical fiber is necessary to achieve sufficient strain sensitivity in distributed strain 637 sensing. Such a fiber optic cable can be manufactured by, for example, (i) encasing fiber in a 638 metal tube (FIMT), (ii) applying the FIMT with a skim-coating polymer layer, and (iii) 639 positioning the FIMT near the center of the cross-section of metal sheath (i.e., the outermost

sheath of the fiber optic cable) and filling the gap between the FIMT and metal sheath withpolymer.

- 642 (2) It was demonstrated through laboratory testing that such a cable was capable of measuring both
 643 elastic and plastic bending deformations of the well mockup, whereas other cables, which lacked
 644 the abovementioned characteristics, failed to capture such deformations with accuracy.
- (3) As to combined distributed strain and temperature sensing, it was found that the diameter of the
 gel-filled metal tube, where the optical fibers for the temperature measurement are embedded,
 would affect the accuracy of the temperature measurement, i.e., the diameter of the gel-filled tube
- 648 needs to be large enough to isolate the temperature fibers from strains.
- 649

While this research focused on the performance of strain sensing cables in a well mockup under a simple bending load, further research is needed using well mockups under more complex loading and in a real subsurface environment. Future work may include, but not limited to the testing of the fabricated cable in a greater bending deformation range, testing under a combination of axial and bending loads, as well as

- the validation of the effect of the diameter of DTS FIMT on its strain isolation performance.
- 655

656

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669	
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