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2 **Galactomannan degradation by thermophilic enzymes: a hot topic**
3 **for biotechnological applications**

4 **Martina Aulitto¹ · Salvatore Fusco¹ · Danila Limauro¹ · Gabriella Fiorentino¹ · Simonetta Bartolucci¹ ·**
5 **Patrizia Contursi¹**

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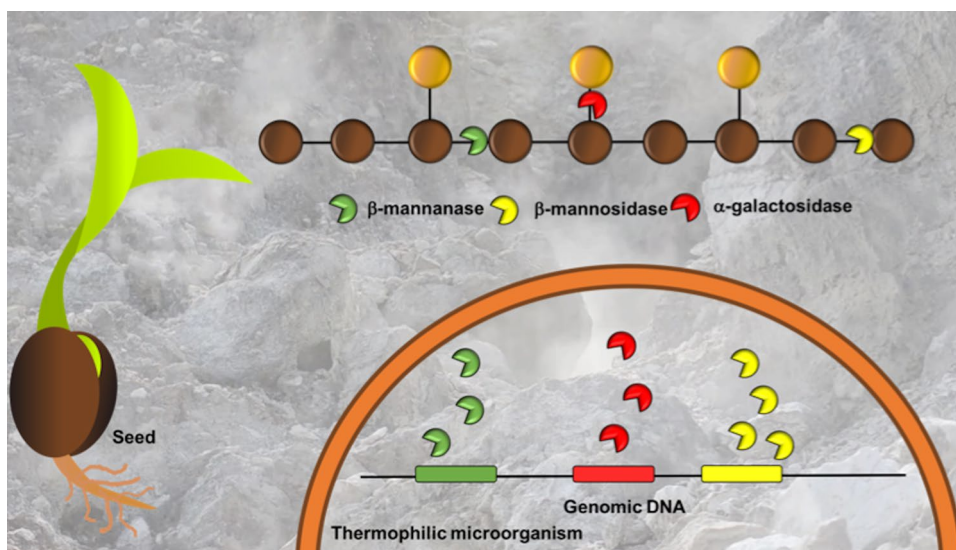
8 **Abstract**

9 Extremophilic microorganisms are valuable sources of enzymes for various industrial applications. In fact, given their optimal
10 catalytic activity and operational stability under harsh physical and chemical conditions, they represent a suitable alternative
11 to their mesophilic counterparts. For instance, extremophilic enzymes are important to foster the switch from fossil-based to
12 lignocellulose-based industrial processes. Indeed, more stable enzymes are needed, because the conversion of the lignocellu-
13 losic biomass to a wide palette of value-added products requires extreme chemo-physical pre-treatments. Galactomannans are
14 part of the hemicellulose fraction in lignocellulosic biomass. They are heteropolymers constituted by a β -1,4-linked mannan
15 backbone substituted with side chains of α -1,6-linked galactose residues. Therefore, the joint action of different hydrolytic
16 enzymes (i.e. β -mannanase, β -mannosidase and α -galactosidase) is needed to accomplish their complete hydrolysis. So far,
17 numerous galactomannan-degrading enzymes have been isolated and characterized from extremophilic microorganisms.
18 Besides applications in biorefinery, these biocatalysts are also useful to improve the quality (i.e. digestibility and prebiotic
19 properties) of food and feed as well as in paper industries to aid the pulp bleaching process. In this review, an overview
20 about the structure, function and applications of galactomannans is provided. Moreover, a survey of (hyper)-thermophilic
21 galactomannans-degrading enzymes, mainly characterized in the last decade, has been carried out. These extremozymes are
22 described in the light of their biotechnological application in industrial processes requiring harsh conditions.

A1 Martina Aulitto and Salvatore Fusco have contributed equally to
A2 this work.

A3 Extended author information available on the last page of the article

23 Graphical abstract



24

25 **Keywords** Thermophiles · Galactomannans · Galactomannan-degrading enzymes · Beta-mannanase · Beta-mannosidase ·
 26 Alpha-galactosidase

27 **Introduction**

28 **Abstract** Hemicellulose is the second most abundant biopolymer
 29 on Earth after cellulose and is a branched polysaccharide
 30 consisting of shorter chains of 500–3000 sugar units. Man-
 31 nans are one of the major groups of hemicellulose present
 32 in the plant tissues and seeds, especially of *Gymnospermae*,
 33 where they exert structural, nutritional as well as signal-
 34 ling roles (Dhawan and Kaur 2007). Mannose-containing
 35 polysaccharides are generally classified in mannans, glu-
 36 comannans, galactomannans and galactoglucomannans,
 37 based on the sugar composition (Pauly et al. 2013). In
 38 particular, galactomannans consist of a linear backbone
 39 of (1→4)-β-D-mannopyranosyl residues decorated with
 40 galactose units linked by α-1,6-glycosidic bonds. Therefore,
 41 their complete hydrolysis requires the concerted action of
 42 both main- and side-chain hydrolytic enzymes that include
 43 β-mannanases (EC 3.2.1.78), β-mannosidases (EC 3.2.1.25)
 44 and α-galactosidases (EC 3.2.1.22) (Moreira and Filho
 45 2008).

46 In nature, galactomannan-degrading enzymes are essen-
 47 tial in many biological processes, such as for growth and
 48 development of plant tissues as well as for fruit ripening
 49 (Moreira and Filho 2008). Moreover, wood-decomposing
 50 microbial communities have evolved a wide arsenal of
 51 these enzymes, which are very efficient in degrading lig-
 52 nocellulosic material (Cragg et al. 2015). In recent years,
 53 the need to alleviate the anthropic impact on the delicate

Earth ecosystem has fostered the switch from chemical-
 based industrial processes towards eco-friendlier bio-based
 setups (Kircher 2015). In this context, microbial galacto-
 mannan-degrading enzymes have found large applicability
 in food related processes, such as clarification of fruit juices
 (Vijayalaxmi et al. 2013), viscosity reduction of instant cof-
 fee and production of Konjac (Dhawan and Kaur 2007) as
 well as of prebiotic mannoooligosaccharides (MOS) from
 cheap agricultural by-products (Zang et al. 2015). Moreo-
 ver, these enzymes are used in the pulp/paper and detergent
 industries (Dhawan and Kaur 2007) and are useful tools for
 the sequencing of hetero-polysaccharides and carbohydrate
 moieties in glycoproteins (Gomes et al. 2007).

Water solubility of galactomannans is highly variable and
 depends upon the degree of galactose decoration (Prajapati
 et al. 2013). For this reason, in some of the above-mentioned
 industrial processes high temperature and extreme pH are
 applied in order to improve galactomannans solubility.
 Moreover, performing bioprocesses at high temperatures
 is advantageous to promote a better enzyme penetration
 into the complex polymeric substrate as well as to prevent
 microbial contamination in food-related processes (Nigam
 2013). In this regard, (hyper)-thermophilic microorganisms
 represent suitable sources of robust galactomannan-degrad-
 ing enzymes that can be used for the development of effi-
 cient bio-based industrial processes (Bartolucci et al. 2013;
 Horikoshi et al. 2010). A typical example of bioprocess is
 the second-generation biorefinery, in which lignocellulosic

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82 biomass is hydrolysed to fermentable sugars that are subse-
83 quently converted to biofuels and/or valued-added chemicals
84 (Somerville et al. 2010). In this case, after thermochemical
85 pretreatment of the biomass, the resulting lignocellulosic
86 slurry must be cooled down before commercial enzymes
87 are added for the saccharification. On the other hand, the
88 use of thermostable galactomannan-degrading enzymes
89 allows adding them earlier in the process to perform bio-
90 mass pre-digestion, thus leading to save time and improve
91 conversion efficiency compared to currently used enzyme
92 cocktails (Brunecky et al. 2014). In this review, we survey
93 the (hyper)-thermophilic galactomannan-degrading enzymes
94 with a focus on those characterized in the last decade and
95 discuss their biotechnological applications; for thermozymes
96 isolated earlier the readers are referred to excellent reviews
97 (Dhawan and Kaur 2007; Horikoshi et al. 2010).

98 Structure and function of galactomannans

99 Hemicellulose includes polymers of pentoses (xylose and
100 arabinose), hexoses (glucose, galactose, mannose) as well
101 as of sugars in their acidified forms (i.e., glucuronic acid
102 and galacturonic acid). One of the major groups of hemi-
103 cellulose are mannans, which are widely distributed in the
104 endosperm seeds and plant tissues (e.g. bulbs or tubers),
105 where they exploit different roles, such as: (i) improving the
106 structural resistance of the cell wall by binding the cellulose;
107 (ii) mediating the storage of non-starch carbohydrates and
108 (iii) functioning as important signalling molecules during
109 the plant growth and development (Dhawan and Kaur 2007).

110 Galactomannans are polymers composed by a linear
111 backbone of mannose decorated with galactose residues.
112 Whereas mannose provides cis-OH groups that mediate
113 hydrogen bonds formation between the polymannan chains,
114 galactose sterically prevents polymannan chains interac-
115 tion. Therefore, the galactose:mannose ratio (M:G) influ-
116 ences the water-solubility of galactomannans and ranges
117 from 1:1 to 5:1. For instance, galactomannans in the *Fenu-*
118 *greek gum* seeds (M:G ratio is 1:1) are the most soluble
119 ones in nature. This structural feature of galactomannans
120 is important for their use as stabilizers in those industrial
121 applications requiring high viscosity of the water phase (Pra-
122 japati et al. 2013). The most commonly used galactoman-
123 nans in food and non-food related industries are guar gum
124 (*C. tetragonolobo*, M:G ratio of 2:1), tara gum (*C. spinosa*,
125 M:G ratio of 3:1) and locust bean gum (*C. siliqua*, M:G
126 ratio of 3.5:1). For instance, they are added to ice cream
127 preparations to improve their texture and reduce meltdown.
128 More recently, these galactomannans are also employed in
129 combination with other polysaccharides (i.e. xanthan gum
130 and agar) to form gels with new properties (Dhawan and
131 Kaur 2007; Moreira and Filho 2008; Prajapati et al. 2013).

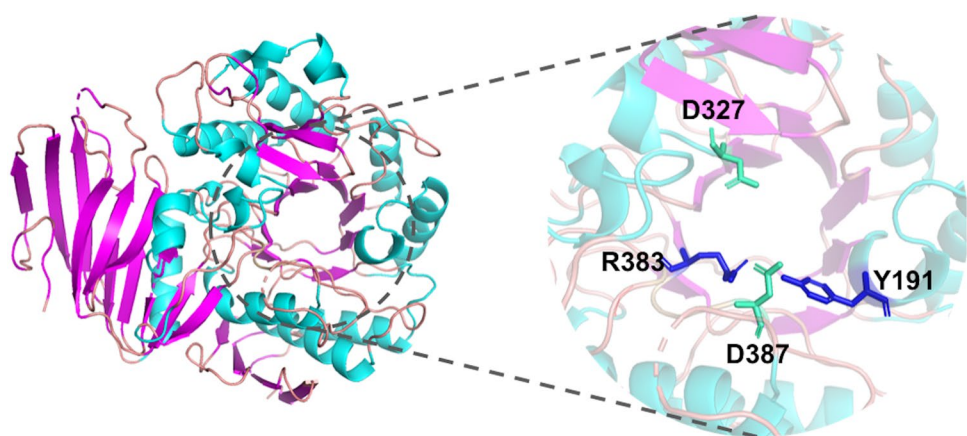
Since in several industrial applications galactomannans have
to be partially or completely hydrolysed, the isolation and
characterization of galactomannans-degrading enzymes is
a hot-topic. Therefore, an overview of (hyper)-thermophilic
 α -galactosidases, β -mannanase and β -mannosidase is pro-
vided below.

α -Galactosidases

α -galactosidases (α -D-galactoside galactohydrolases; EC
3.2.1.22), also known as melibiases, catalyse the hydroly-
sis of terminal non-reducing residues of α -galactose from
oligosaccharides, polysaccharides, galactolipids and gly-
coproteins (Moreira and Filho 2008). Based on homology
and catalytic features, α -galactosidases have been classified
into the glycoside hydrolase (GH) families 4, 27, 36, 57, 97
and 110 in the CAZy database (<http://www.cazy.org>). Those
belonging to the families GH27 and GH36 share a com-
mon catalytic mechanism and structural topology with fami-
ly GH31 α -xylosidases and α -glucosidases; therefore, they
have been pooled together in the GH-D clan (Aulitto et al.
2017b). The majority of GH27 and GH36 α -galactosidases
show a conserved (β/α)₈ barrel domain and two aspartate
residues that are involved in the catalytic mechanism. One of
these catalytic residues is embedded in a conserved consen-
sus motif ([LIVMFY]-x(2)-[LIVMFY]-x-[LIVM]-D-[DS]-
x-[WY]), which is either localized at the central region of
bacterial enzymes (GH36) or at the amino-terminal region
of eukaryotic variants (GH27) (Fig. 1, D327). The other
aspartate residue is included in a conserved motif (RXXXD)
(Fig. 1, D387), which is present only in enzymes isolated
from *Thermus* sp. and *Thermotoga* sp. that constitute the
sub-group GH36bt (where “bt” stands for bacterial ther-
mophilic) (Brouns et al. 2006; Comfort et al. 2007). The
hydrolysis of the substrate proceeds with the retention of ste-
reochemistry at the anomeric centre of the substrate through
a double displacement mechanism (Merceron et al. 2012),
which is mediated by the two aspartate residues acting as a
nucleophile (D327) and a proton donor (D387). Generally,
GH27 α -galactosidases are active on both polymeric and
oligomeric substrates, whereas those belonging to the family
GH36 hydrolase mainly oligomeric substrates.

Thermophilic α -galactosidases from bacteria and fungi
are attractive candidates due to their efficient catalytic
activity and high stability under harsh conditions (Sarm-
iento et al. 2015). Recently, several thermophilic enzymes
have been discovered and characterized, such as the bacte-
rial α -galactosidases from *Neosartorya fischeri* P1 (Wang
et al. 2014), *Bacillus megaterium* VHMI (Patil et al. 2010),
Bacillus coagulans (Zhao et al. 2018) as well as the fungal
 α -galactosidases from *Lenzites elegans* (Sampietro et al.
2012), *Talaromyces leycettanus* JCM12802 (Wang et al.

Fig. 1 Structure of α -galactosidase *TmGalA* from *Thermotoga maritima* strain MSB8 (PBD code 1ZY9). α -Helices and β -strands are reported in cyan and magenta, respectively. The central region of the conserved $(\beta/\alpha)_8$ barrel domain is zoomed out (on the right) to show the two catalytic aspartic residues (D327 and D387) as well as two substrate-interacting residues in light green and dark blue (Y191 and R383), respectively



182 2016), *Pseudobalsamia microspore* (Yang et al. 2015a) and
 183 *Rhizopus* sp. F78 (Cao et al. 2007) (Table 1). Depending
 184 on their origin, α -galactosidases differ with respect to their
 185 pH optima, thermostability and thermoresistance (Lee et al.
 186 2017; Schroder et al. 2017; Zhao et al. 2008). Generally,
 187 fungal and bacterial α -galactosidases perform better at acidic
 188 (from 3.5 to 5.0) and neutral pH values (from 6.0 to 7.5),
 189 respectively. So far, the most thermoactive α -galactosidase
 190 has been isolated from *Thermotoga neapolitana* 5068 and
 191 shows an optimal temperature of 100–103 °C (Duffaud et al.
 192 1997), whereas the most thermostable one (*TtGalA*) has
 193 been found in *Thermus thermophilus* (half-life of 30 h at
 194 70 °C) (Table 1). *TtGalA* is a hexamer in solution as other
 195 α -galactosidases belonging to GH36 (Aulitto et al. 2017b).
 196 Interestingly, the multimeric structure of these enzymes has
 197 been linked to their better thermostability if compared to
 198 monomeric and dimeric α -galactosidases (Gote et al. 2006).

Thermostable α -galactosidases are useful for several bio-
 technological applications, among which protease-resistant
 ones are particularly suitable to improve the nutritional
 values of food and feed; in particular, they can be supple-
 mented to animal feed, together with proteases, to eliminate
 indigestible oligosaccharides (Ghazi et al. 2003). So far,
 only two thermophilic protease-resistant α -galactosidases
 have been isolated, in particular: (i) one produced by the
 thermophilic fungus *Rhizomucor miehei* (*RmGal36*) that
 was reported to be resistant and even slightly activated in
 the presence of proteases (Katrolia et al. 2012) and (ii) the
 enzyme Aga-BC7050, from the bacterium *Bacillus coagu-
 lans*, that exhibited excellent protease tolerance and neg-
 ligible product-inhibition by low-molecular weight sugars
 (Zhao et al. 2018) (Table 1).

Besides their hydrolytic activity, α -galactosidases are
 also powerful tools for the synthesis of oligosaccharides

Table 1 Overview of the recent characterized thermophilic α -galactosidases

Source organism	Enzyme	GH family	T _{opt} (°C)	pH _{opt}	Thermostability (half-life)	MW (kDa)	Reference
<i>Bacillus coagulans</i>	Aga-BC7050	36	55	6.0	60 °C for 30 min	85	Zhao et al. (2018)
<i>Bacillus megaterium</i> VHM1	N.R.	36	55	7.0	55 °C for 120 min	N.R.	Patil et al. (2010)
<i>Bifidobacterium breve</i> 203	Aga2	36	50	5.5	N.R.	80.5	Zhao et al. (2008)
<i>Caldicellulosiruptor bescii</i>	CbAga36	36b	70	5.0	15 h at 70°C 10h at 80 °C	84	Lee et al. (2017)
<i>Dictyoglomus thermophilum</i>	Agal1	36b	80	6.5	1 h at 70 °C	84.5	Schroder et al. (2017)
<i>Lenzites elegans</i>	N.R.	36	60–80	4.5	60 °C for 2 h	158	Sampietro et al. (2012)
<i>Meiothermus ruber</i>	Agal2	36bt	60	6.5	4 h at 70 °C	N.R.	Schroder et al. (2017)
<i>Neosartorya fischeri</i> P1	Gal27A	27	60–70	4.5	N.R.	49.2	Wang et al. (2014)
<i>Pseudobalsamia microspora</i>	PMG	27	55	5.0	N.R.	62	Yang et al. (2015a, b)
<i>Rhizopus</i> sp. F78	Aga-F78	36	50	4.8	N.R.	82	Cao et al. (2007)
<i>Rhizomucor miehei</i>	RmGal36	36	60	4.5	55 °C for 30 min	85	Katrolia et al. (2012)
<i>Talaromyces leycettanus</i> JCM12802	rAga27A	27	70	4.0	70 °C/65 °C for 1 h	55	Wang et al. (2016)
<i>Thermus thermophilus</i> HB27	TtGalA	36bt	90	6.0	30 h at 70 °C	55	Aulitto et al. (2017b)

N.D. not defined

216 via transglycosylation, i.e. the ability to transfer the galac- 244
 217 tosyl moiety to an acceptor molecule and to form α -1,6 or 245
 218 α -1,3 linkages. Examples of thermophilic enzymes are the 246
 219 α -galactosidases from *Bacillus stearothermophilus* and 247
 220 *Thermus brockianus* (Horikoshi et al. 2010). Although the 248
 221 transglycosylation properties of α -galactosidases have been 249
 222 well studied, the chemical structure of the synthesized prod- 250
 223 ucts remains largely unexplored. 251

224 β -Mannanases

225 β -Mannanases (1,4- β -D-mannan mannanohydrolase; EC 252
 226 3.2.1.78), also referred to as mannan endo-1,4-beta-man- 253
 227 nosidases, are enzymes that carry out the random hydroly- 254
 228 sis of β -1,4-mannosidic linkages in mannans, glucomannans 255
 229 and galactomannans. This reaction consists of an acid-base- 256
 230 assisted catalysis via a retaining double displacement mech- 257
 231 anism, which involves a covalent glycosyl-enzyme inter- 258
 232 mediate (Merceron et al. 2012). Interestingly, this kind of 259
 233 reaction mechanism allows some β -mannanases to catalyse 260
 234 also transglycosylation reactions, which can be useful for 261
 235 the synthesis of MOS (Ghosh et al. 2013). Despite these 262
 236 oligosaccharides are indigestible for the human gut, many 263
 237 studies have proved their potential role as dietary fibres and 264
 238 prebiotics, which foster the proliferation of intestinal ben- 265
 239 efcial bugs (Zang et al. 2015). 266

240 So far, the majority of the characterized β -mannanases 267
 241 are grouped into GH families 5, 26 and 113 on the basis of 268
 242 amino acid sequences and structural similarities among their 269
 243 catalytic domains (Cheng et al. 2016; Songsiririthigul et al. 270

2010; Sumppunn et al. 2011). Enzymes belonging to these 244
 GH families share a common (β/α)₈ barrel-shaped protein 245
 architecture (Fig. 2). Catalysis is mediated by glutamate resi- 246
 dues located on β -strand 4 (Fig. 2, D134, the nucleophile) 247
 and on β -strand 7 (Fig. 2, D273, the acid/base proton donor) 248
 (Kumagai et al. 2011). Whereas bacterial β -mannanases 249
 mainly belong to the GH5 and GH113 families (Fusco et al. 250
 2018; Zang et al. 2015), the more acid-tolerant and cata- 251
 lytic efficient fungal β -mannanases are grouped into the GH5 252
 and GH26 families (Do et al. 2009; Hakamada et al. 2014; 253
 Harnpicharnchai et al. 2016; Katsimpouras et al. 2016; Liao 254
 et al. 2014; Naganagouda et al. 2009; Wang et al. 2015; Yu 255
 et al. 2015) (Table 2). More recently, the identification of 256
 Man134A, produced by the filamentous fungus *Aspergillus* 257
nidulans, led to the establishment of the new family of 258
 GH134 in the CAZy database (Shimizu et al. 2015). 259

β -Mannanases are useful for many industrial applica- 260
 tions, including: (i) the reduction of the antinutritional effect of 261
 mannan polymers found in corn and soy beans used for 262
 poultry feed (Ghazi et al. 2003), (ii) the clarification of 263
 fruit juices and wines (Vijayalaxmi et al. 2013) or viscosity 264
 reduction of instant coffee (Luo et al. 2012) as well as (iii) 265
 in the pulp/paper and detergent industries (Katrolia et al. 266
 2013). In these two latter cases, thermostable and broad 267
 pH-tolerant enzymes are of particularly interest, given the 268
 high temperature and alkaline pH conditions applied. In par- 269
 ticular, this has fostered the isolation and characterization 270
 of alkali-tolerant thermostable enzymes, like the cases of 271
RmMan5A from *Rhizomucor miehei* (Katrolia et al. 2013), 272
Man5A from *Humicola insolens* Y1 (Luo et al. 2012) and 273
Mn428 from *Streptomyces sp.* CS428 (Pradeep et al. 2016) 274

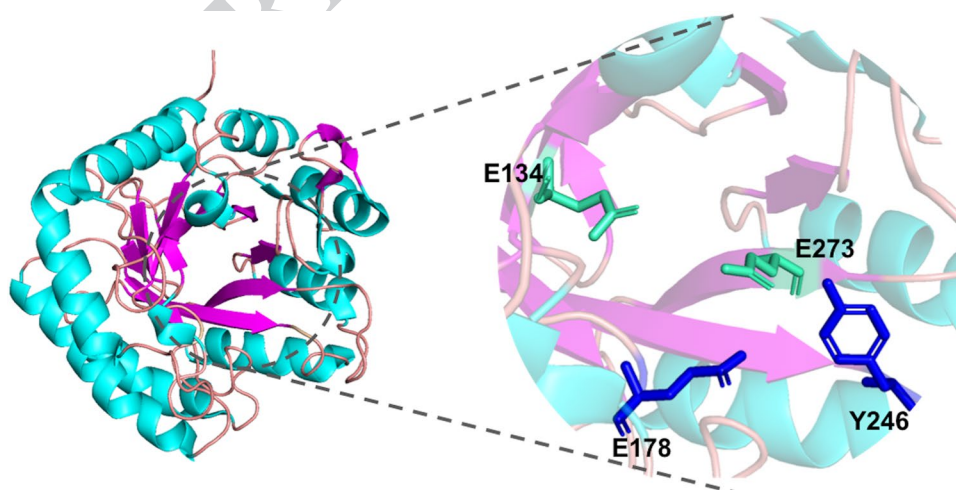


Fig. 2 Monomer structure of the dimeric β -mannanase *StMan* from *Streptomyces thermolilacinus* strain NBRC14274 (PDB code 2QHA). α -Helices and β -strands are reported in cyan and magenta, respectively. The active site of the enzyme is zoomed out (on the right) to show the two catalytic glutamic residues E134 (the nucleophile) and

E273 (the proton donor), which both belong to the central β -barrel. Moreover, two substrate-interacting residues are reported in blue (E178 and Y246). These amino acids are localized at an edge of the β -barrel and modulate the substrate accessibility to the active site

Table 2 Overview of the recent characterized thermophilic β -mannanase

Source organism	Enzyme name	GH family	T _{opt}	pH _{opt}	Thermostability (half-life)	MW (kDa)	Reference
<i>Aspergillus niger</i> BCC4525	MANF3	5	70 °C	5.5	N.R.	40	Harnpicharnchai et al. (2016)
<i>Aspergillus niger</i> BK01	B6V876_ASPNG ^a	5	80 °C	4.5	56 h at 70 °C 15 min at 80 °C 2.5 min at 90 °C	53	BC et al. (2009)
<i>Aspergillus niger</i> CBS 513.88	MAN-P	5	80 °C	4.5	15 min at 85 °C	45	Yu et al. (2015)
<i>Aspergillus niger</i> gr	N.R.	N.R.	55 °C	5.5	6 h at 55 °C	66	Naganagouda et al. (2009)
<i>Bacillus halodurans</i> PPKS-2	N.R.	N.R.	70 °C	11	N.R.	22	Vijayalaxmi et al. (2013)
<i>Bacillus licheniformis</i>	ManB	26	50 °C	6.0	80 h at 50 °C 3 min at 60 °C	41	Songsiririthgul et al. (2010)
<i>Bacillus pumilus</i> GBSW19	BpMan5	5	65 °C	6.5	12 h at 60 °C	45	Zang et al. (2015)
<i>Bacillus subtilis</i> BCC41051	ManA	N.R.	70 °C	7.0	N.R.	38	Summpunn et al. (2011)
<i>Bacillus subtilis</i> BE-91	N.R.	N.R.	65 °C	6.0	30 min at 70/75 °C	28	Lifeng Cheng et al. (2016)
<i>Bacillus subtilis</i> CSB39	MnCSB39	N.R.	70 °C	7.5	30 min at 90 °C	30	Sudip Regmi et al. (2016)
<i>Bacillus subtilis</i> TBS2	ReTMan26	26	60 °C	6.0	6 min at 60 °C 4.2 min at 70 °C 2 min at 80 °C 20 min at 90 °C 12 min at 100 °C	42	Zhangcai Luo et al. (2017)
<i>Clostridium thermocellum</i> ATCC27405	CtMan	26	60 °C	6.9	N.R.	53	Ghosh et al. (2013)
<i>Dictyoglomus thermophilum</i> CGMCC 7283	DtManB	N.R.	80 °C	6.0	46 h at 80 °C	54	Ke Hu et al. (2014)
<i>Dictyoglomus turgidum</i>	DturCelB	5	70 °C	5.4	2 h at 70 °C	40	Fusco et al. (2018)
<i>Humicola insolens</i> Y1	Man5A	5	70 °C	5.5	15 min at 60 °C	47	Huiying Luo et al. (2012)
<i>Myceliophthora thermophila</i>	MtMan26A	26	60 °C	6.0	14.4 h at 60 °C	60	Katsimpouras et al. (2016)
<i>Neosartorya fischeri</i> P1	Man5P1	5	80 °C	4.0	10 min at 70 °C	40	Yang et al. (2015)
<i>Penicillium oxalicum</i> GZ-2	PoMan5A	5	80 °C	4.0	58 h at 60 °C	62	Hanpeng Liao et al. (2014)
<i>Reinekea sp.</i> KIT-YO10	Rman	N.R.	70 °C	8.0	N.R.	44	Hakamada et al. (2014)
<i>Rhizomucor miehei</i>	RmMan5A	5	55 °C	7.0	30 min at 70 °C	43	Priti Katrolia et al. (2013)
<i>Streptomyces sp.</i> CS428	Mn428	N.R.	60 °C	12.5	1 h at 80 °C	35	Pradeep et al. (2016)
<i>Streptomyces thermolacinus</i> NBRC14274	StMan	5	55 °C	6.0	30 min at 61 °C (Ca ²⁺) 30 min at 46 °C (EDTA)	37	Kumagai et al. (2011)
<i>Talaromyces leycettanus</i> JCM12802	Man5A1	5	90 °C	4.5	30 min at 80 °C	72	Wang et al. (2015)
<i>Talaromyces leycettanus</i> JCM12802	Man5A2	5	85–90 °C	4.0	1 h at 70 °C	60	Wang et al. (2015)
<i>Thermobifida fusca</i> BCRC19214	N.R.	N.R.	80 °C	8.0	N.R.	49	Cheng et al. (2016)
<i>Thermobifida fusca</i> NBRC14071	TfMan	5	75 °C	6.0	30 min at 78 °C (Ca ²⁺) 30 min at 72 °C (EDTA)	37	Kumagai et al. (2011)

N.R. not reported

^aUniProt code

275 (Table 2). For instance, *RmMan5A* is particularly suited
 276 for applications in the detergent industry because it is
 277 remarkably tolerant towards sodium dodecyl sulfate (SDS),
 278 which has been shown to inhibit the activity of many other
 279 β -mannanases (Jiang et al. 2006; Luo et al. 2012, 2009).
 280 Moreover, for some industrial applications (e.g. in the kraft/
 281 pulp industry), another important feature is the resistance of
 282 the enzymes to neutral and alkaline proteases. One example
 283 is *Man5A* that has been shown to retain more than 97% of
 284 its catalytic activity after 60 or 30 min of proteolytic treat-
 285 ment with trypsin, α -chymotrypsin, collagenase, subtilisin
 286 A, and proteinase K (Luo et al. 2012). Worth mentioning are
 287 also the multi-stress tolerant enzymes isolated from *Neo-*
 288 *sartorya fischeri* P1 (*Man5P1*) and *Bacillus subtilis* CSB39
 289 (*MnCSB39*), which are resistant to the presence of SDS, Ag⁺
 290 ions, surfactants, NaCl and urea, as well as to the action of
 291 proteases (Regmi et al. 2016; Yang et al. 2015b). Altogether,
 292 the above-mentioned features make these enzymes very
 293 interesting candidates for various industrial applications.

294 β -Mannosidases

295 β -Mannosidases (β -D-mannopyranoside hydrolases, EC
 296 3.2.1.25) are exo-acting enzymes that attack the non-reduc-
 297 ing end of β -linked MOS or mannobiose to release mannose
 298 units (Malgas et al. 2015); therefore, they are essential to
 299 complete the hydrolysis of mannans to monomeric sugars. In
 300 the CAZy database, the majority of β -mannosidases are clas-
 301 sified as GH2 or GH5, with the exception of the mannosidase
 302 produced by *Pyrococcus furiosus* (Pfu β m) which belongs to
 303 the GH1 family (Bauer et al. 1996). Being more conserved at
 304 structural than sequence level, β -mannosidases are grouped
 305 into the GH-A clan according to their three-dimensional

structure (Chauhan and Gupta 2017). These enzymes share
 a modular architecture with five conserved distinct domains
 among which those structured in a β -sheet fold (domains 1,
 2 and 4) are reminiscent of carbohydrate binding modules
 (Fig. 3). Domain 5 plays a role in the orientation of active
 site and in the interaction between different monomers of
 the multimeric enzyme (Chauhan and Gupta 2017; Tailford
 et al. 2007), whereas domain 3 contains the catalytic centre
 with a typical (β/α)₈ catalytic barrel fold (Fig. 3). More-
 over, two carboxylic acid residues, one of which functions
 as the acid-base (Fig. 3, E462 on β -strand 4) and the other
 as the nucleophile (Fig. 3, E555 on β -strand 7), represent a
 common feature among all the β -mannosidases (Blanchard
 and Withers 2001). The fact that mannosidases can display
 affinity for smaller or longer oligosaccharides, resides in
 the structural differences (i.e. length and shape) of lid loops
 that modify the accessibility of the longer substrates to the
 active site (Dias et al. 2004). Moreover, different quater-
 nary architectures have been observed, ranging from mono-
 meric to octameric (Chauhan and Gupta 2017). Although
 β -mannosidases have been reported to occur in many bac-
 teria, yeasts, fungi, marine algae, germinating seeds, inver-
 tebrates and vertebrates (Dhawan and Kaur 2007) there are
 only few reports about the purification and characterization
 of microbial β -mannosidases. This is due to their low repre-
 sentation in the secretome of hemicellulolytic microorgan-
 isms, which makes their purification rather difficult (Béki
 et al. 2003). This problem could be solved by cloning and
 heterologous expression of mannosidase-encoding genes.

Most of the moderate thermophilic mannosidases charac-
 terized so far have been isolated from aerobic lignocellulose-
 degrading eubacteria, actinomycetes and fungi (Chauhan
 and Gupta 2017; Horikoshi et al. 2010). Instead, hyper-
 thermophilic mannosidases have been isolated only from

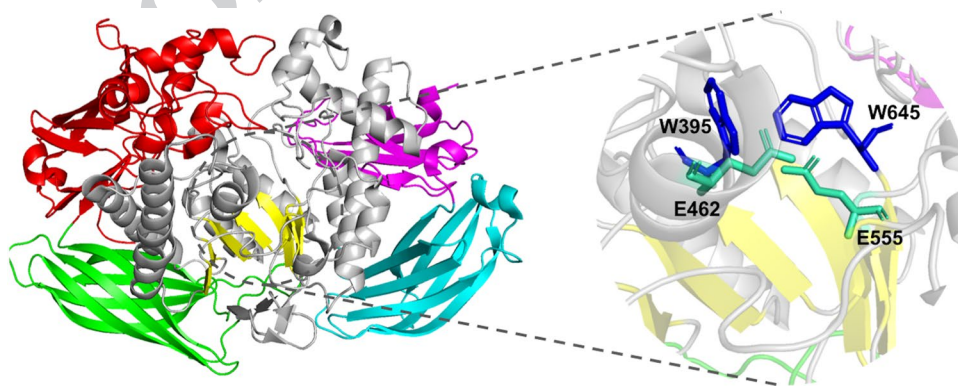


Fig. 3 Structure of the β -mannosidase *BtMan2A* from *Bacteroides thetaiotaomicron* (PDB code 2JE8). The domain 1, 2, 3, 4 and 5 are reported in red, green, grey, cyan and magenta, respectively. The β -barrel of the central domain 3 is highlighted in yellow and is zoomed out (on the right) to show the two catalytic glutamic residues E462 (the proton donor) and E555 (the nucleophile). Moreover, two

substrate-interacting tryptophan residues are reported in blue (W395 and W645). W395 is predicted to hydrogen bond to O-3 of the substrate and contribute to the topology of the active site, whereas W645 presumably binds the substrate via hydrophobic contacts with the mannosyl residue at the -1 subsite in respect to the cleavage site

340 bacterial and archaeal microorganisms (Flieđrová et al. 379
 341 2012; Shi et al. 2013, 2011; Zhang et al. 2009). The most 380
 342 thermophilic and thermostable enzyme has been isolated 381
 343 from the archaeon *Pyrococcus furiosus* and is optimally 382
 344 active at 105 °C with a half-life of 77 min at 110 °C, thus 383
 345 expanding considerably the upper temperature limit of the 384
 346 catalytic activity of β -mannosidases (Bauer et al. 1996). 385
 347 Other hyperthermophilic enzymes are those produced by 386
 348 *Thermotoga maritima* (T_{opt} 95 °C) (Zhang et al. 2009), 387
 349 *Thermotoga neapolitana* (T_{opt} 90 °C) (Parker et al. 2001) 388
 350 and *Pyrococcus horikoshii* (T_{opt} 90 °C) (Bauer et al. 1996). 389
 351 Within thermophilic and hyperthermophilic β -mannosidases 390
 352 pH optima vary from acidic (pH 4.0) to neutral/mild alkaline 391
 353 values (pH 7.4) and interestingly most of them are stable 392
 354 over a wide pH range (Horikoshi et al. 2010). As for other 393
 355 galactomannan-degrading enzymes, the physio-chemical 394
 356 features of thermophilic β -mannosidases make these 395
 357 enzymes particularly attractive for all the above-mentioned 396
 358 biotechnological applications (Table 3). 397

359 **Enabling the production and use**
 360 **of thermophilic galactomannan-degrading**
 361 **enzymes at industrial level**

362 The isolation and characterization of new thermophilic 400
 363 enzymes is important to better understand the physio- 401
 364 chemical principles behind their intrinsic stability. However, 402
 365 this is not enough to enable their effective use at industrial 403
 366 level; indeed, sustainable production strategies have to be 404
 367 established to reach this goal. Suitable production models of 405
 368 galactomannan-degrading enzyme are either single bacteria 406
 369 or microbial consortia endowed with a set of enzymes for 407
 370 the complete hydrolysis of galactomannans. One of the ear- 408
 371 lier reports is represented by *Thermotoga neapolitana* 5068, 409
 372 which was found to produce an extracellular β -mannanase 410
 373 as well as intracellular β -mannosidase and α -galactosidase 411
 374 when cultivated in a medium supplemented with guar gum 412
 375 (Duffaud et al. 1997). The intracellular localization of some 413
 376 enzymes is a typical strategy of bacteria to prevent monosac- 414
 377 charide uptake by competing microbes, whereas fungi rely 415
 378 on extracellular mannosidases, as the strong antagonistic 416

activity exerted by these organisms precludes the growth of 379
 other microbes in their microenvironment (Béki et al. 2003). 380
 The *T. neapolitana* enzymes are very thermoactive and 381
 thermostable, indeed, they show optimal temperatures from 382
 90 °C to 103 °C and retain their catalytic activity for several 383
 hours at 80 °C (Duffaud et al. 1997). However, production 384
 scale-up as well as the use of renewable carbon sources have 385
 not been attempted using this bacterium. 386

Besides being able to react to the presence of the poly- 387
 meric substrate by expressing hydrolytic enzymes, a suitable 388
 production microorganism should be culturable using cheap 389
 carbon sources. This is the case of two thermotolerant fun- 390
 gal strains identified as *Aspergillus niger gr* and *Aspergillus* 391
flavus gr, which were isolated from garden soil and compost 392
 samples in India (Naganagouda et al. 2009). With the aim of 393
 establishing optimal conditions for the maximum production 394
 of galactomannan-degrading enzymes, these authors have 395
 studied the effect of different carbon sources on the abil- 396
 ity of these fungi to produce enzymes. In particular, they 397
 have tested simple sugars (glucose, sucrose, galactose, and 398
 xylose), commercial mannans (i.e. locust bean and guar 399
 gums) as well as untreated or defatted copra meal, i.e. a 400
 well-dried coconut kernel, which is a by-product of coconut 401
 water and oil extraction (Naganagouda et al. 2009). Both 402
 fungal strains showed the maximum production of extracel- 403
 lular mannanases when cultivated with defatted copra meal 404
 (about 26 and 24 U/ml) if compared to other commercial 405
 mannans (about 4–5 U/ml) or simple sugars (from 0.001 to 406
 0.021 U/ml). Worth of note is also that, even though these 407
 fungi can be grown at 37 °C, their enzymes are active at 408
 high temperature (around 60–65 °C) and have good ther- 409
 mostability, retaining 50% of residual activity for 6–8 h at 410
 60 °C. Therefore, these strains offer an attractive source of 411
 robust enzymes for the food and feed processing industries 412
 (Naganagouda et al. 2009). 413

Although the main components of lignocellulose are 414
 ubiquitous regardless of the origin of the feedstock, there are 415
 some structural and chemical differences in the composition 416
 of hemicellulose and lignin that influence the degradability 417
 of the materials. Therefore, fungal and/or bacterial enzyme 418
 mixtures cannot efficiently hydrolyse all kinds of raw materi- 419
 als. For this reason, they need to be customized by adding 420

Table 3 Overview of the recent characterized thermophilic β -mannosidase

Source organism	Enzyme	GH family	T_{opt} (°C)	pH _{opt}	Thermostability (half-life)	MW (kDa)	Reference
<i>Thermotoga maritima</i>	N.D.	–	95	7.0	828 min at 80 °C	93.2–96.8	(Zhang et al. 2009)
<i>Streptomyces sp. S27</i>	<i>Man2S27</i>	2	50	7.0	95.4% activity after 60 min at 40 °C	92.6	(Pengjun Shi et al. 2011)
<i>Thermotoga thermarum</i>	<i>Tth Man5</i>	5	85	5.5	120 min at 90 °C	70	(Hao Shi et al. 2013)
<i>Aspergillus niger CCIM K2</i>	N.D.	5	65	3.5	N.D.	158	(Flieđrová et al. 2012)

N.D. not defined

421 complementary enzymes that can aid the complete hydroly-
 422 sis of different plants biomass (Aulitto et al. 2018; Karnaouri
 423 et al. 2016). To do so, it is also important to optimize the
 424 recombinant production of single hydrolytic enzymes. In
 425 this regard, even though *Escherichia coli* represents a valu-
 426 able production microorganism of recombinant thermophilic
 427 proteins (Contursi et al. 2014a; Fiorentino et al. 2011; Fusco
 428 et al. 2013; Limauro et al. 2014; Pedone et al. 2014; Prato
 429 et al. 2008), it has also been shown to be inadequate for
 430 the overproduction of thermophilic enzymes (Aulitto et al.
 431 2017b). In recent years, the thermophilic bacterium *Ther-*
 432 *mus thermophilus* has emerged has a suitable workhorse
 433 for the recombinant production of thermophilic enzymes.
 434 For instance, the strain HB27 has been recently used for
 435 the homologous expression of the α -galactosidase *TiGalA*
 436 (Aulitto et al. 2017b), in particular, using the pMKE2 vec-
 437 tor system that drivers the recombinant expression via the
 438 combined action of nitrate and anoxia (Moreno et al. 2005).
 439 This system is an example of the importance of thermo-
 440 philic expression systems, indeed, it led to a significant
 441 overproduction of the enzyme *TiGalA* (5 mg/l) if compared
 442 to the mesophilic counterpart (0.5 mg/l). However, even
 443 though several expression systems in thermophiles have
 444 been designed, their development is still at research level
 445 (Antonucci et al. 2018; Prato et al. 2006). Indeed, additional
 446 research efforts will be necessary before considering their
 447 exploitation at industrial scale (Turner et al. 2007).

448 Future perspectives

449 The isolation and characterization of extremophilic micro-
 450 organisms has become a research hot topic in the last two
 451 decades (Horikoshi et al. 2010; Turner et al. 2007). For
 452 instance, (hyper)-thermophilic microorganisms have gained
 453 attention because they represent valuable sources of robust
 454 enzymes (Aulitto et al. 2017a; Duffaud et al. 1997; Nagana-
 455 gouda et al. 2009) as well as of novel bioactive molecules
 456 (Gaglione et al. 2017; Notomista et al. 2015) that can be
 457 exploited for several biomedical and industrial applications
 458 (Elleuche et al. 2015; Sarmiento et al. 2015). As shown in
 459 this review, the growing concerns about the environmen-
 460 tal impact of using chemical processes at industrial level
 461 has led to an increased interest in the development and/or
 462 optimisation of sustainable alternatives, which are based on
 463 the use of galactomannan-degrading enzymes as catalysts.
 464 However, commercial viability of industrial bioprocesses
 465 greatly depends on the cost load of the enzymes production,
 466 which is even more evident when thermophiles or hyper-
 467 thermophiles are used as workhorses. As discussed above,
 468 the setup of novel expression systems as well as the opti-
 469 mization of the available ones will be crucial to pave the
 470 way to the cost-effective use of thermophiles at industrial

level (Turner et al. 2007). Additionally, industrial applica-
 tion of galactomannan-degrading enzymes is also hindered
 by difficulties in recovering and reusing these biocatalysts
 (i.e. recirculation). A solution to overcome these drawbacks
 is represented by enzyme immobilization, which can also
 improve their stability under both storage and operational
 conditions. Whereas classical strategies introduce additional
 costs related to the production of the immobilization carri-
 ers (e.g. polysaccharides and mesoporous silica) (Sheldon
 and van Pelt 2013), the use of virus particles might allow
 coupling the production of both the enzymes and the immo-
 bilization supports (Carette et al. 2007). Since conjugation
 procedures as well as industrial applications of immobilized
 enzymes often require prolonged incubations at extreme
 chemical and physical conditions (Steinmetz et al. 2008),
 thermophilic viruses represent suitable nanocarriers. Indeed,
 they are naturally adapted to cope with detrimental condi-
 tions, such as extreme temperature, acidity/alkalinity, pres-
 sure and salinity (Contursi et al. 2010, 2014b; Fusco et al.
 2015a; Prangishvili 2013). One example is the UV-induci-
 ble fusellovirus *Sulfolobus* spindle-shaped virus 1 (SSV1),
 which has been extensively characterized in relation to its
 interactions with the host cells (Ceballos et al. 2012; Fusco
 et al. 2015b, c). Moreover, this virus was more recently
 shown to produce very robust virus particles (Quemin et al.
 2015). For this reason, we are currently characterizing the
 SSV1 virus particles in order to use them as nanocarriers for
 the immobilisation of galactomannan-degrading enzymes.

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