

Dealloying of Cobalt from CuCo Nanoparticles under Syngas Exposure

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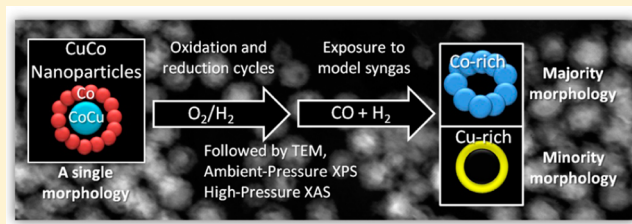
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Supporting Information

ABSTRACT: The structure and composition of core–shell CuCo nanoparticles were found to change as a result of cleaning pretreatments and when exposed to syngas (CO + H₂) at atmospheric pressure. In situ X-ray absorption and photoelectron spectroscopies revealed the oxidation state of the particles as well as the presence of adsorbates under syngas. Transmission electron microscopy was used for ex situ analysis of the shape, elemental composition, and structure after reaction. The original core–shell structure was found to change to a hollow CuCo alloy after pretreatment by oxidation in pure O₂ and reduction in pure H₂. After 30 min of exposure to syngas, a significant fraction (5%) of the particles was strongly depleted in cobalt giving copper-rich nanoparticles. This fraction increased with duration of syngas exposure, a phenomenon that did not occur under pure CO or pure H₂. This study suggests that Co and Cu can each individually contribute to syngas conversion with CuCo catalysts.



1. INTRODUCTION

Environmental concerns have sparked renewed interest in the Fischer–Tropsch process to synthesize clean fuels from syngas (CO + H₂), which can be produced from abundant raw materials such as coal or biomass. Although the activity and selectivity of this process have been improved over several decades,^{1,2} fundamental issues about the reaction mechanism and the structure of the catalyst remain unsolved.³ While catalyst turnover frequency (reactivity) is an important characteristic, selectivity is the most desirable property. With the development of modern methods of nanoparticle (NP) synthesis with controlled size, shape, and composition, the goal of high selectivity can be achieved. Equally important to the synthesis of catalysts, new in situ microscopy and spectroscopy tools are needed to understand the reaction mechanisms to inform catalyst design and improve reaction efficiency.

Among the surface-sensitive techniques, synchrotron-based core level spectroscopies such as X-ray photoelectron spectroscopy (XPS) and soft X-ray absorption spectroscopy (XAS) are among the most well-suited to investigate the state of the catalyst. Recent developments in instrumentation allow spectra to be collected in the presence of gaseous environments that mimic the operating conditions of industrial catalytic systems, although the typical pressures for Fischer–Tropsch synthesis

are higher (ca. 20 bar).⁴ These techniques include ambient-pressure XPS (AP-XPS, up to several torr of gas)⁵ and high-pressure XAS (HP-XAS, up to 1–5 bar).^{6–10}

In the case of Fischer–Tropsch synthesis, pure cobalt catalysts provide a high yield of paraffins and olefins and a poor yield of oxygenated products, due to the high dissociation rate of CO.¹¹ Particle size effects have been extensively studied in cobalt NPs with the goal of tuning their activity and selectivity.^{12–15} Bimetallic catalysts open additional avenues for improving selectivity.^{16,17} It has been shown, for example, that adding copper to cobalt catalysts prepared by impregnation–reduction promotes the formation of oxygenated products.¹⁸

Although it is well established that bulk CuCo alloys do not exist due to the low solubility of one metal into the other,¹⁹ recent studies suggest that such alloys may form at the nanoscale.^{20,21} Nanoscale alloying of Co and Cu could be responsible for the peculiar selectivity of Co/Cu catalysts,²¹ since a mechanical mixture of both metals does not change the cobalt's selectivity.²² Selectivity for short-chain alcohol

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production was demonstrated by Subramanian et al.²³ using core–shell Cu–Co₃O₄ NPs. Using in situ diffuse reflectance IR Fourier transform spectroscopy (DRIFTS), the authors illustrated the competition between dissociative and molecular adsorption of CO on the NPs. However, the nanoscale evolution of the catalyst during the reaction is still poorly understood.

To better understand the nanoscale evolution of the catalyst, we prepared well-defined CuCo core–shell NPs and followed their morphology and chemical composition during pretreatment (reduction and oxidation cycles) and under catalytic conditions (exposure to a model CO/H₂ syngas mixture). A combination of characterization techniques was employed, including in situ spectroscopies (AP-XPS and HP-XAS) and ex situ transmission electron microscopy (TEM).

2. RESULTS

2.1. Morphological Structure Following Pretreatment and Exposure to Syngas. CuCo composite NPs of diameter 22 ± 4 nm and with a Cu/Co ratio of 1:9 ($\pm 10\%$), as verified by X-ray energy dispersive analysis, were prepared according to literature procedures (see the Supporting Information) and drop cast onto Si₃N₄ membrane TEM grids for analysis.²⁴ The as-prepared NPs exhibited a core–shell morphology with a copper–cobalt core and a cobalt shell (Figure 1). They were all

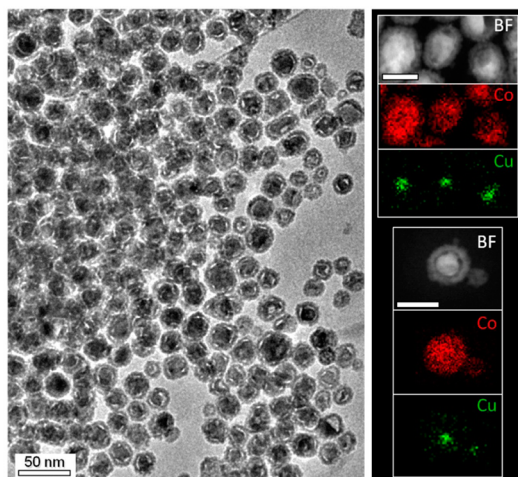


Figure 1. (left) Bright-field TEM image of the as-prepared core–shell NPs. (right) STEM-EDS chemical analysis of the nanoparticles. The overall Cu/Co ratio is 1:9.

of the same composition to within 10%, and in particular, no copper-rich NPs were observed at this stage in over a thousand NPs analyzed at different points on the TEM grid. The NPs deposited on the TEM grid were then pretreated in a quartz tube reactor to remove surfactants used in the synthesis, thus lowering the amount of carbon and oxygen on their surface. The pretreatment, similar to those typically applied to other heterogeneous catalysts, consisted of cycles of oxidation at 200 °C for 15 min under O₂ (1 atm) and reduction at 250 °C for 15 min under H₂ (1 atm). Examination of the pretreated NPs by TEM revealed that the original core–shell structure, with a CuCo core and a Co shell, had transformed into a hollow structure with the shell consisting of a CuCo alloy (Supporting Information, Figure 1). No change of composition was observed at this stage, and the NPs exhibited as before a Cu/Co ratio of 1:9 ($\pm 10\%$).

To examine the next stage in the process, syngas exposure, fresh NPs were drop-cast onto a TEM grid, pretreated by oxidation and reduction, and finally, exposed to model syngas (CO/H₂ = 1:3) at 250 °C at 1 atm for 30 min. After reaction, the NPs were transferred through air to the TEM. The resulting images are shown in Figure 2. While the hollow CuCo

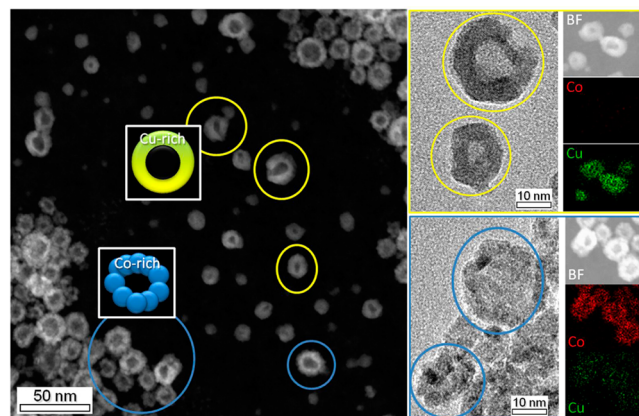


Figure 2. (left) High angle annular dark field image of the NPs after pretreatment and exposure to syngas, showing two new morphologies: hollow Co-rich NPs with a Cu/Co ratio of 1:9 (blue-circled) and smooth hollow Cu-rich NPs with a Cu/Co ratio of 9.5:0.5 (yellow-circled). (right) Bright-field TEM and STEM-EDS images of the two NP morphologies observed after exposure to syngas (Cu-rich on top, Co-rich on the bottom).

polycrystalline alloy shell structure that formed during pretreatment was preserved in about 95% of the NPs (marked by blue circles in the figure), scanning TEM with energy dispersive X-ray spectroscopy (STEM-EDS) revealed that significant changes in particle composition occurred in the remaining 5% of the NPs. These NPs exhibited smooth shell morphologies and were highly depleted in cobalt, with Cu/Co ratios of 9.5:0.5 as revealed by EDS. They were homogeneously dispersed on the whole membrane and were easily detected by performing the chemical mapping on a region containing hundreds of NPs. The high-resolution TEM (HRTEM) images of these copper-rich NPs (Supporting Information, Figure 2) show a polycrystalline structure with lattice parameters compatible with those of Cu₄O₃, while the images of the majority Co-rich NPs showed a highly polycrystalline mixed Co_xCu_yO₄ oxide (Supporting Information, Figure 3), with a Cu/Co ratio of 1:9, as in the initial NPs. An important finding is that no Cu-rich NPs were formed when exposing the sample to CO only, verified by examining more than a thousand NPs (see for instance Supporting Information, Figure 4).

2.2. In Situ Spectroscopy Studies. To gain insight into the processes leading to the formation of hollow alloy NPs and the reversal of the Cu/Co stoichiometry under syngas, in situ AP-XPS and HP-XAS experiments were conducted at beam-lines 11.0.2 and 7.0.1 of the Advanced Light Source at Lawrence Berkeley National Laboratory. While spectroscopy was not expected to provide a direct measurement of the stoichiometry evolution affecting some of the NPs, it proved successful to identify relevant differences in the surface state of particles exposed to various gas atmospheres (H₂, CO, or both H₂ and CO).

First, both the XPS and XAS data show that, after the pretreatment (oxidation–reduction cycles), the NPs are in a

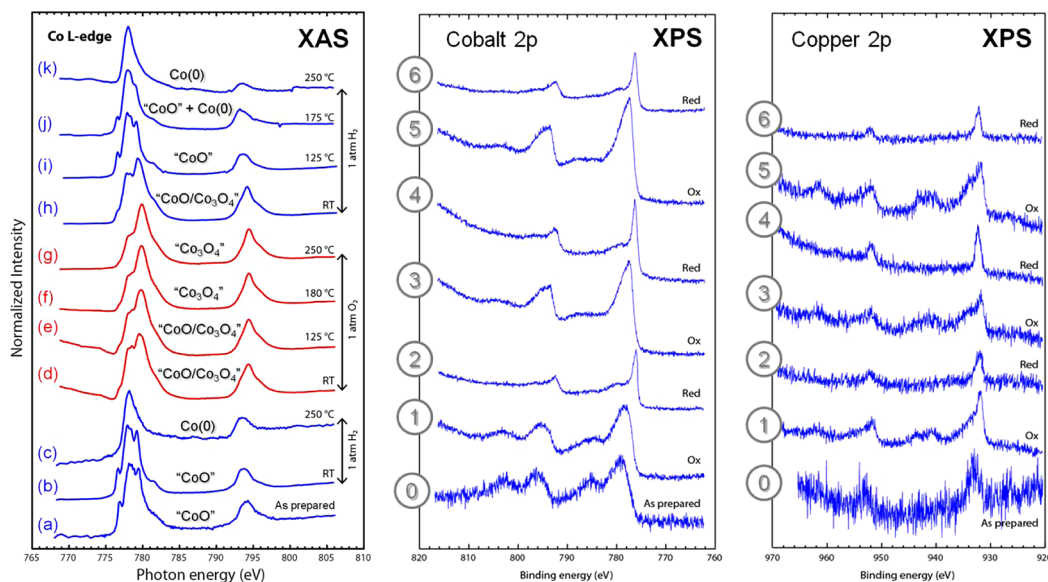


Figure 3. (left) HP-XAS analysis of the NPs after oxidation and reduction under 1 atm of O_2 or H_2 . (a–k) Spectra were recorded under vacuum after exposure to gas (H_2 for b and c and h–k; O_2 for d–g) at the temperatures indicated. (right) AP-XPS spectra showing oxidation–reduction cycles of the NPs. “Ox” spectra were acquired after exposure to 1 Torr of O_2 at 250 °C and “Red” spectra were acquired after exposure to 5 Torr of H_2 at 330 °C. Spectrum 0 corresponds to the nanoparticles as prepared, and spectra 1–6 correspond to successive oxidation (odd numbers) and reduction (even numbers). The spectra labeled 0–6 correspond to those in Figure 4.

metallic state (Figure 3). In the HP-XAS gas cell, where the pressure could be raised to 1 atm,¹⁰ the spectra (Figure 3, left) were recorded using the total electron yield (TEY) current collected at a gold foil supporting the NPs. Using the TEY makes the technique surface-sensitive (electron mean free path is approximately 2 nm). Heating to 250 °C under 1 atm of H_2 fully reduced the NPs (spectra c and k). After exposure to 1 atm of O_2 , a mixed oxide containing Co(II) and Co(III) (spectrum d) was observed at room temperature, referred to as “CoO/Co₃O₄” because of its similarity to the spectrum of a copper-free Co^(II)O and Co^(II,III)₃O₄ mixture.^{25,8,26} Further heating in O_2 to 180 °C converted the CoO to Co₃O₄ (spectrum f). The NPs could be reduced back to metallic cobalt (spectrum k) through the same intermediate states: CoO/Co₃O₄ mixture, CoO, and CoO/Co(0) by heating in 1 atm of H_2 .

In the AP-XPS chamber, where the pressure is limited to a few torr, a higher temperature was needed to fully reduce the NPs. As shown by the XPS spectra in Figure 3, the NPs could be reversibly reduced to the metallic state under 5 Torr of H_2 at 330 °C. On the basis of comparison with pure cobalt NPs,²⁷ we note that the presence of copper facilitates the reduction of the NPs at a lower temperature, in agreement with previous studies on CoCu²⁸ and FeCu²⁹ NPs prepared by coimpregnation of salts.

We also investigated the surface composition of the NPs in successive oxidation and reduction cycles using photoelectrons of low kinetic energy (200 eV), which have a short mean free path. The atomic fractions derived from the areas of the Cu and Co XPS peaks are shown in Figure 4. A small but clear cobalt enrichment of the surface was observed under reducing conditions, which indicates that, even at pressures in the torr range, structural changes occur. Hence, AP-XPS can give insight into the chemical changes that may play a role in the Cu–Co segregation under atmospheric conditions.

In order to elucidate the role of the gas environment on Cu and Co segregation, AP-XPS was used to in situ study the

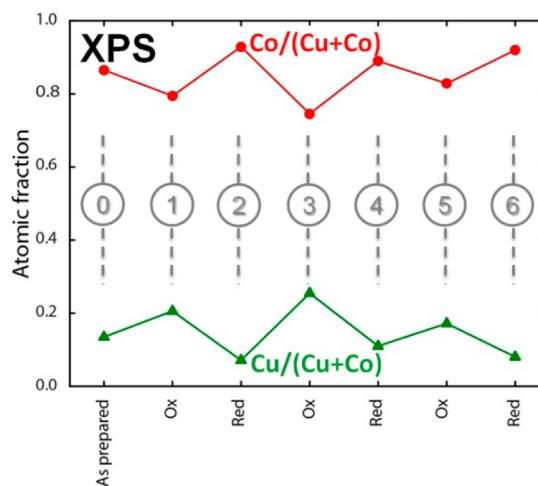


Figure 4. AP-XPS analysis of the surface composition of the NPs after oxidation (1 Torr of O_2) and reduction (5 Torr of H_2). The numbers 0–6 correspond to the XPS spectra in Figure 3.

surface composition of the NPs, with pressure in the torr range in this case. The spectra in Figure 5 show the O1s peak spectral region after reduction (A), in 200 mTorr of CO (B), and in a syngas mixture of 200 mTorr of CO and 200 mTorr of H_2 (C).³⁰ The corresponding C1s spectra are plotted in Figure 5 of the Supporting Information.

After the reduction step, two C peaks, at 284.0 eV (C4) and 285.8 eV (C3), and two oxygen peaks, at 529.6 eV (O3) and 531.5 eV (O2), are observed (Figure 5 and the Supporting Information, Figure 5). The small peak at 529.6 eV corresponds to residual CoO_x. The 285.8 eV (C3) and the 531.5 eV (O2) peaks can be assigned to C and O from adsorbed CO molecules by comparison with the relative areas and the position of the peaks from CO adsorbed on a Co foil (not shown here). A contribution from residual OH species to the 531.5 eV peak is possible as well. Carbide, graphite, and CH_x species all have

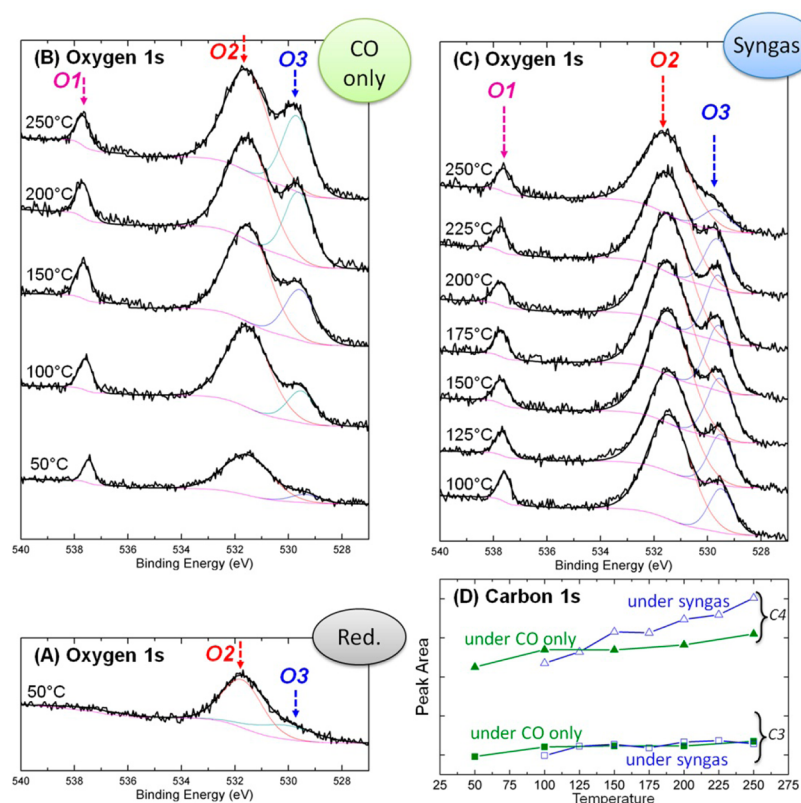


Figure 5. (A–C) AP-XPS O1s spectra of pretreated reduced NPs (spectrum A) while exposed to CO (200 mTorr, spectra B) or syngas (CO 200 mTorr and H₂ 200 mTorr, spectra C), upon heating (temperatures are indicated on the spectra). (D) Peak area obtained from the C1s spectra (plotted on Figure 5 of the Supporting Information) for peak C4 at 284 eV (triangles) and C3 at 285.8 eV (squares) under syngas (blue hollow symbols) or CO only (green plain symbols).

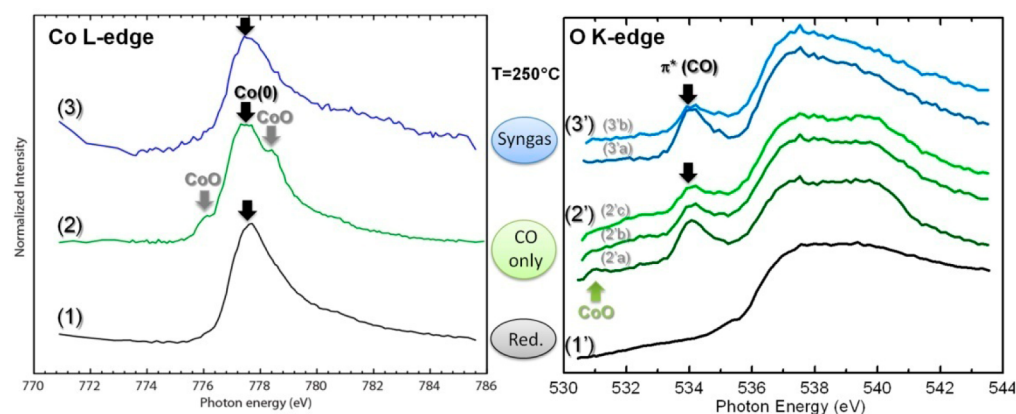


Figure 6. In situ HP-XAS Co L-edge (left) and O K-edge (right) spectra of pretreated reduced NPs (spectra 1 and 1') exposed to CO (1 atm, spectra 2 and 2') or syngas (1 atm, CO/H₂ in a 1:3 ratio, spectra 3 and 3') at 250 °C. Spectra were recorded under helium (1 atm).

peaks in the 284 eV region (C4) and are likely to be present on the surface as contaminants, although we did not attempt to deconvolute the peak into more than one component. The presence of CO on the NP surface after pumping out H₂ following the final reduction step is due to residual background CO gas (10^{-6} to 10^{-7} Torr) and the high reactivity of clean Co.²⁷ Although DRIFTS experiments by Smith et al. suggested that CO preferentially adsorbs on Cu at low temperature and on Co at higher temperature (>200 °C),³¹ we could not determine its adsorption site, since the C1s peaks from CO have similar binding energies on each metal (respectively, 285.6

and 285.4 eV), as verified using a Co foil and a Cu foil for reference (not shown here).

Upon introduction of 200 mTorr of CO, the C3 (285.8 eV) and O2 (531.5 eV) peaks remain mostly unchanged, indicating that the NPs surface was saturated by CO. Peaks due to gas-phase CO are observed at higher binding energies of 537.6 eV (O1) and 291.4 eV (C1) for O and C, respectively. As the temperature increased, the oxide peak at 529.6 eV (O3) and the C peak at 284 eV (C4, see Figure 5D) increased, indicating decomposition of the CO. The areas of the molecular CO peaks at 531.5 (O2) and 285.8 eV (C3, peak area plotted in Figure 5D) remain unchanged, which indicates that the gas-

phase CO replenishes the molecules lost due to dissociation. Although no hydrogen was introduced into the chamber, in our previous work on pure Co NPs,²⁷ we showed that H is necessary for the efficient dissociation of CO and that even small amounts of H are sufficient for that purpose. We believe that the presence of small amounts of H₂ is practically unavoidable in the background gas.

The sample was cleaned again with an oxidation–reduction cycle (Figure 5A), and a syngas mixture consisting of 200 mTorr of H₂ and 200 mTorr of CO was introduced in the chamber (Figure 5C). The spectra at 100 °C show both molecular CO (peaks O2 and C3 at 531.5 and 285.8 eV, respectively) and oxide and carbide peaks at 529.6 eV (O3) and 284 eV (C4). The oxide peak is now more intense due to the dissociation of CO aided by the hydrogen.²⁷ As the temperature increases, no changes are observed until 250 °C, at which point a rapid decrease of the oxide peak is clearly visible, as shown in the top spectra of Figure 5C. In pure H₂ gas, the two peaks oxide (O3) and CO (O2) decrease due to reaction with H to dissociate CO and to make H₂O and CH_x species. The formation of these latter species is confirmed by the increase of the area of peak C4 at 284 eV, as observed in Figure 5D (empty triangles).

In situ HP-XAS (Figure 6) confirmed these findings. The pretreated reduced NPs exposed to 1 atm of CO were found to be partially oxidized, as shown by the Co *L*-edge spectrum that is a mixture of Co(0) and CoO, while they were fully reduced before CO was added (Figure 6, spectrum 1). The situation was different after exposure to syngas (1 atm of CO/H₂ in a 1:3 ratio) at 250 °C where the cobalt was found to be in the reduced state (spectrum 3), in agreement with the AP-XPS observations. The presence of molecular CO on the surface gives rise to the absorption peak at 534 eV, corresponding to the O1s → 2π* orbital transition.³² The intensity of this peak decreased with time within minutes (spectra 2'b and 3'b collected after 5 min and 2'c after 10 min), indicating that CO does not stay molecularly adsorbed on the surface at 250 °C due to dissociation and reaction to produce H₂O and CH_x. The broad signal from 536 to 542 eV, present in all the conditions investigated, is reminiscent of adsorbed molecular water³³ and hydroxyl species, in agreement with the AP-XPS observations and the DRIFTS observations.¹⁴

2.3. Mechanism of Co–Cu Segregation. As shown in the first section of the paper, dealloying of cobalt nanoparticles out of CuCo was observed experimentally for 5% NPs. The copper-rich particles were hollow with shell of irregular thickness, and they had an outer diameter between 10 and 20 nm. It is assumed that their diameter and/or shell thickness were reduced compared to those of the parent particles, since matter was extracted out of them. However, size comparison is hardly possible using *ex situ* TEM because of the intrinsic size distribution of the nanoparticles (some of them have diameter significantly larger than the average 22 nm) and because they are analyzed after exposure to air during transfer to the microscope, which also affects their volume because of oxidation. This point will be investigated in further details using *in situ* TEM and looking for size evolution of a given nanoparticle in a dedicated study.

Altogether, the results in the previous sections allow us to propose a mechanism to explain the segregation of Co from the Cu-rich NP to form nearly pure Cu NPs.

As mentioned above, the Cu enrichment of NPs only takes place under exposure to syngas while pure CO is not effective.

This is because CO dissociates (with the help of small amounts of H), to produce cobalt oxides, which do not react to form carbonyls. In the presence of syngas, with abundant H₂ in the gas phase, the NPs maintain their metallic state because H₂ continually removes both C (from CO dissociation) by converting it to CH₄, and Co oxide, by reacting with it to form water.

The formation of Cu-rich NPs could be the result of Cu atom diffusion, and nucleation on new sites on the surface does not seem to be the relevant mechanism in the particular set of conditions of our study (<250 °C, low starting Cu/Co ratio). Other works have identified the mobility of copper on oxide surfaces at elevated temperature (ca. 300 °C) under H₂ exposure.³⁴ But, the facts that (i) the hollow morphology is preserved, (ii) no very small or very large Cu nanoparticles was observed (as it would be the case if a new process of nucleation was involved), and (iii) this process is observed here only under the synergetic effect of CO and H₂ argue strongly against the mechanism of copper migration in this particular case.

In contrast with this, the enhanced migration of metallic atoms under exposure to low pressure of CO (up to 10 mbar) was recently observed in the case of platinum NPs, which do not form an oxide under these conditions.³⁵ In the present case, the reductive H₂ environment is essential as it keeps the cobalt surface active and metallic so that CO can still bind strongly to it. The formation of copper-rich NPs appears as a CO-induced phenomenon.

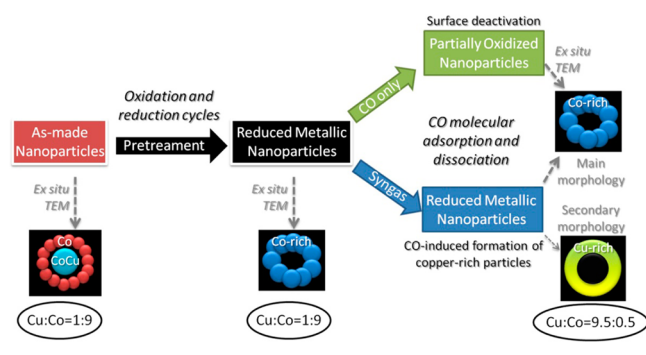
We propose that the CO-induced copper enrichment by cobalt extraction, which preserves the hollow morphology of the particles, is due to the formation of cobalt carbonyl species from the reduced NPs. CO binds relatively weakly to the copper surface (11–14 kcal/mol),³⁶ while it binds more strongly to cobalt surfaces such as Co(110) (ca. 33 kcal/mol).³⁷ Smith et al. have noted that, on mixed CoCu catalysts, CO binds even more strongly than on pure cobalt catalysts.³¹ It is thus not easy to predict the heat of adsorption on the present NPs, but in any case, a strong adsorption on Co sites can be expected. Formation of Cu–carbonyls is very unlikely, as density functional theory calculations suggest a very weak Cu–CO bond (6 kcal/mol),³⁸ while Co–carbonyls (such as Co₂(CO)₈, HCo(CO)₄, or Co₄(CO)₁₂) are stable.

Two scenarios are possible to explain the CO-induced dealloying. One is gas-phase transfer because Co₂(CO)₈ is known to form in equilibrium with a cobalt metal surface at 150 °C under 40 bar (with a heat of formation of 55 kcal/mol).³⁹ The pressure is lower here, but the higher temperature and the continuous flow of syngas could act as driving forces,⁴⁰ as the carbonyl can sublime easily once formed (sublimation enthalpy for Co₂(CO)₈ is 15.6 kcal/mol).^{41,42} In the second scenario, Co–carbonyl species could form and migrate on the surface, redepositing on some of the cobalt-rich NPs. Detailed studies involving the influence of the support should be conducted in the future to discriminate between the two possibilities.

Lastly, it should be noted that only two extreme compositions were observed (Co-rich and Cu-rich), suggesting that the extraction of cobalt from some of the NPs is a self-enhanced process, with a high activation energy barrier but no further kinetic limitation: once started, it goes rapidly to its end. This could be facilitated by the surface enrichment in cobalt observed under reducing conditions. Apparently, the intermediate compositions that are alloys of Co and Cu do not seem to be stable under these conditions. It should be noted that this process was rather limited, affecting 5% of the NPs within the

relatively short exposure time reported here (30 min). A longer exposure time of 2 h increased this population to 15%. Our mechanistic hypothesis could be tested in further work by using environmental TEM equipped with a gas cell to study this phenomenon in situ. Such studies are planned in the near future, as they could also give insights into the structural reasons favoring the dealloying in some particles over others. Scheme 1 summarizes all these observations graphically.

Scheme 1. Step-by-Step in Situ and ex Situ Observations of the Behavior of CuCo NPs



In conclusion, while most studies dealing with CuCo catalysts emphasize the synergistic effect of the two metals in the alloy on catalyst selectivity, the segregation of copper and cobalt found in our experiments brings a new element that should be taken into consideration in the actual operation of the catalyst and into the design of new structures. The understanding of how the final structure and composition is determined by the operating conditions of the catalyst could then guide new designs to achieve a configuration with optimal selectivity. In situ studies, currently done with AP-XPS and HP-XAS show the way to understand these phenomena. Experiments with in situ TEM are also very important and will be pursued in the near future.

3. EXPERIMENTAL SECTION

- (i) Chemical state of the surface of the nanoparticles was analyzed in situ by AP-XPS, which allows exposure of the NPs to gas up to a few torr. The experiments were conducted at beamline 11.0.2 of the Advanced Light Source in Berkeley, California. A monolayer of NPs was deposited on a gold foil using the Langmuir–Blodgett technique. The gold foil was used as an inert supporting substrate for the NPs, and its Au4f and Au4d peaks were used to calibrate the binding energies of O1s and C1s peaks and to normalize the spectra. O1s and C1s peaks were measured with a photon energy of 700 eV. Co2p peaks were measured with a photon energy of 980 eV, and Cu2p peaks were measured with an energy of 1140 eV.
- (ii) The oxidation state of the particles was followed in situ using HP-XAS, under chosen gas mixture exposure at atmospheric pressure: O₂, H₂, CO, CO/H₂ (1:3 ratio), diluted two times in He. These experiments were conducted at beamline 7.0.1 of the Advanced Light Source in Berkeley, California. For the XAS experiments, the NPs were deposited on a gold foil. The foil was then introduced in a newly designed gas cell equipped with a laser heating stage, so that the high-pressure region is

confined to the inside of the cell.¹⁰ XAS spectra were recorded using the TEY mode on both the Co *L*-edge and the O *K*-edge.

- (iii) Chemical analysis and HRTEM of the NPs was done ex situ using a JEOL 2100F TEM operated at 200 kV either in HRTEM mode or in STEM mode with a probe size of 1 nm for high angle annular dark field and EDS-mapping analyses. The NPs were deposited from a diluted solution in hexanes by drop-casting on a Si₃N₄ grid. In order to investigate the evolution of their morphology under gas exposure, the CuCo NPs were deposited on a Si₃N₄ TEM grid (considered an inert substrate) and then treated using a homemade U-shape quartz reactor. The reactor was operated at atmospheric pressure, and mass flow controllers at the inlet were used to regulate the gas composition. The NPs were oxidized under O₂/He at 200 °C and reduced under H₂ at 250 °C, in order to simulate the catalyst pretreatment. It should be noted that the NPs were exposed to air at room temperature during the transfer of the grid from the reactor to the TEM.
- (iv) The NPs were prepared according to a previously described thermal decomposition route and according to ref 24 (see the Supporting Information).

■ ASSOCIATED CONTENT

📄 Supporting Information

Experimental procedures and additional TEM, HRTEM, EDS, and AP-XPS data. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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