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Resistive flow sensing of vital mitochondria with nanoelectrodes

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ABSTRACT

We report label-free detection of single mitochondria with high sensitivity using nanoelectrodes. Measurements of the conductance of carbon nanotube transistors show discrete changes of conductance as individual mitochondria flow over the nanoelectrodes in a microfluidic channel. Altering the bioenergetic state of the mitochondria by adding metabolites to the flow buffer induces changes in the mitochondrial membrane potential detected by the nanoelectrodes. During the time when mitochondria are transiently passing over the nanoelectrodes, this (nano) technology is sensitive to fluctuations of the mitochondrial membrane potential with a resolution of 10 mV with temporal resolution of order milliseconds. Fluorescence based assays (in ideal, photon shot noise limited setups) are shown to be an order of magnitude less sensitive than this nano-electronic measurement technology. This opens a new window into the dynamics of an organelle critical to cellular function and fate.

1. Introduction

Mitochondria regulate calcium homeostasis and generate energy in a cell, control cell fate through the apoptosis cell death pathway, and are believed to be the main producers and targets of reactive oxygen species (Wallace, 2005, 2010). A series of membrane protein complexes (the electron transport chain) converts the chemical energy stored in various metabolic substrates into electrical energy (stored as a membrane potential which varies between 100 and 200 mV in response to physiological conditions) (Nicholls, 2006; Nicholls and Ferguson, 2013), resulting ultimately in the reduction of oxygen to water. The mitochondrial membrane potential energizes the phosphorylation of ADP to ATP through the F_{0}F_{1} ATP synthase. One of two cell death signaling pathways (the so-called “intrinsic” or mitochondrial signaling pathway) converges at the mitochondrial membrane and causes a dramatic and sudden collapse of the mitochondrial membrane potential, irreversibly committing the cell to death (Galluzzi et al., 2007; Kroemer et al., 2007). This is a highly regulated pathway and clear target for pharmacological manipulation for a variety of diseases including, e.g. cancer (Wallace, 2012; Sarosiek et al., 2013; Rustin and Kroemer, 2008). While the molecular identity of the complex of proteins that leads to this collapse (the so called permeability transition pore (PTP), presumed to be a large channel) is controversial (Bernardi, 2013), the dynamics and statistics of the membrane potential collapse and in particular of the PTP opening and closing are, to date, impossible to measure with time resolution less than about 0.1 s, in spite of evidence of rapid flickering of the membrane potential. New, faster assays of the mitochondrial membrane potential could therefore provide important new information about a biophysical quantity that is critical for cellular energy production and, through apoptosis, cell fate.

The simplest and most convenient method to assay the membrane potential utilizes a charged, lipophilic fluorescence dye (typically Tetramethylrhodamine, Methyl Ester Perchlorate, known as TMRM) that can freely pass through a lipid bilayer membrane. The dye concentration inside the mitochondria (and hence measured fluorescence intensity) changes in response to the membrane potential through the Nernst relationship. Although convenient and prevalent, this technique is limited in spatial resolution since the entire mitochondrion is typically a few pixels in size, and in temporal resolution because of the weak fluorescence signal. Although fluctuations of the membrane potential in time have been demonstrated (“flickering”) (Duchen et al., 1998; Huser and Blatter, 1999; Diaz, 2000; Krippelt-duews et al., 2000; Buckman and Reynolds, 2001; Vergun et al., 2003; Aon et al., 2003; O'Reilly et al., 2004; Falchi et al., 2005; Hattori et al., 2005; Higuchi et al., 2005; Vergun and Reynolds, 2005; Kurz et al., 2010; Nicholls, 2012; Schwarzländer et al., 2012), especially in the context of apoptosis...
and cell death, limitations on fluorescence assays have prevented investigation of the spatial distribution of the membrane potential along the length of the mitochondria, and flickering/fluctuations with time scales less than about 100 ms (Gerencser and Adam-Vizi, 2005), even though they are believed to be due to the dynamic opening and closing of the PTP.

In this work, we demonstrate proof of concept of an alternative method to measure mitochondrial membrane potential using nanotube electrodes which sense the mitochondria as they flow passed the electrodes one by one. Although we have not applied this technology yet to study the important biophysical problem of flickering, with this prototype system we demonstrate a statistical noise resolution on the membrane potential measurement of better than 10 mV in 3 ms, at least an order of magnitude faster than any published fluorescence membrane potential measurement. In this work this assay is performed during the time when mitochondria are transiently passing over the nanoelectrodes, but in principle this can be applied to permanently attached mitochondria (Pham et al., 2015). In addition, we present a careful, quantitative analysis of the fundamental and practical limits of membrane potential measurements using fluorescence microscopy and show that our prototype electrical assay system provide superior time resolution even when compared against a (hypothetical) perfect, shot noise limited fluorescence configuration, where statistical fluctuations in the number of photons detected per time due to Einstein’s discreteness of the photon energy (photon shot noise) is the dominant noise source.

At this point, this sensing method is entirely phenomenological and at the proof of concept stage only. Future studies will further elucidate the sensing mechanism and sources of fluctuations in the response from one mitochondria to the next. This paper is only the beginning of a journey to develop sensitive, fast, high spatial resolution probes of mitochondrial electrophysiology. We are at a similar stage to when fluorescence probes of membrane potential first appeared on the scene over 40 years ago. Just as it took decades to elucidate quantitatively the application of fluorescence to probes of the membrane potential, we expect substantial additional follow on work (described in detail in the Discussion section below) will be required to explore the limits of this (nano) technology. However, even at this proof of concept stage, assuming our device is indeed probing the membrane potential, we have already demonstrated an enormous improvement in noise as compared to fluorescence probes. Our detailed analysis of the fundamental and practical limits of fluorescence for assays of mitochondrial membrane potential, carried out in this paper for the first time for this particular use case scenario (mitochondrial suspensions) shows that the prototype device concept has inherent value that would benefit from further, future research on this device concept.

Finally, while an obvious advantage of our nanotube potentiometric approach (in addition to dramatically improved time resolution) is the compatibility to scale to high throughput assays on millions of individual mitochondria at a time using modern complementary metal-oxide semiconductor (CMOS) electronics (which fluorescence approaches are not compatible with), the most exciting possibility of this approach is the potential to scale the spatial resolution down to that of a single ion channel. Our recent demonstrations (Wang et al., 2014; Lim et al., 2011a; Lim et al., 2011b; Lim et al., 2011c) of using nanoelectrodes to sense the current through individual ion channels indicates this is an exciting avenue for extending this initial proof of concept to enable qualitatively new methods of investigating mitochondrial electrophysiology using nanotechnology.

2. Results

2.1. Mitochondrial nanoelectrode sensor: design & fabrication

Our design consists of an array of nanotube transistors fabricated on a 4” quartz wafer (Fig. 1). A PDMS microfluidic channel (1 μm by 2 μm by 500 μm) enables delivery of electrolyte buffers that act as a liquid “gate” to turn the nanotube channel on and off when a suitable voltage is applied using an Ag/AgCl electrode at the channel entrance (Fig. 1f). The channel dimensions are designed to allow passage of mitochondria (which typically are about 0.5 μm across) one by one across the surface of the nanotube electrodes, which then sense the electrical charge of the mitochondria as they pass by.

The active nanotube channel consists of a random network of purified semiconducting carbon nanotubes with a density of approximately 20 tubes/μm microns, deposited using methods recently developed by our lab (Rouhi et al., 2011a, 2011b). This provides a simple method to integrate with optical lithography for patterning of the metal contacts to the nanotube network. In our design, only the nanotubes (and not the metal contacts) are exposed to the solution.

The metal contacts to each side of the nanotube network serve as “source” and “drain” electrodes. The conductance from source to drain is measured using either a semiconductor parameter analyzer or a lock-in analyzer (see Methods). Consistent with the known properties of nanotube networks with Pd electrical contacts, the nanotube network is conducting at negative electrolyte gate voltages with a mobility of around 0.6 cm²/(V·s) (Fig. 1g and Supplemental information).

2.2. Resistive flow sensing of vital mitochondria

Vital mitochondria, isolated from HeLa cells using a standard protocol (Trounce et al., 1994), are introduced into the channel using a variety of buffers known to affect the metabolic & bioenergetic status of the mitochondria (Fig. 2). As the mitochondria flow over the nanoelectrode network, distinct changes in the conductance are observed (Fig. 3). Control experiments using buffer only (no mitochondria) show a constant conductance, confirming the changes in the conductance are due to the presence of the mitochondria (Fig. 3). Since a mitochondrion in its vital state sustains a large membrane potential, we hypothesize that the surface has a net charge which “gates” the nanotube devices into a less conducting state (Fig. 3), discussed in more detail below. Prior measurements have shown that the surface charge of the mitochondria (which is responsible for gating our nanotubes) is related to the membrane potential (Fig. S2 in Supporting information) (Kamo et al., 1976). With this system we tested the effect of the metabolic state of the mitochondrion on the measured conductance change pulse heights.

2.3. Mitochondrial energetic state can be assayed with nanoelectrodes

In order to further demonstrate the utility of this approach, we next assayed the mitochondrial induced conductance change under three common biochemical conditions (Gnaiger, 2012): 1) Substrate deprived mitochondria. These mitochondria are depleted of their endogenous substrates and the membrane potential is low, due to lack of chemical energy to fuel the electron transport chain proton pumps. This is commonly referred to as Respiratory State 1 (Gnaiger, 2012). 2) Succinate fed mitochondria. Succinate is a substrate that fuels complex II of the electron transport chain, causing a large membrane potential, in the absence of ADP. This is commonly referred to as Respiratory State 2 (Gnaiger, 2012). 3) Depolarized mitochondria. The chemical agent CCCP (carbonyl cyanide m-chlorophenyl hydrazine) is a lipid soluble uncoupling agent that discharges the proton gradient and results in the collapse of the membrane potential of mitochondria.

In state 1 (substrate deprived), the change in the electrode conductance is measurable but small (Fig. 4). Once the mitochondria are provided with substrates (state 2), the concomitant changes in the nanotube conductance are much larger, due to the larger membrane potential. After depolarization of the membrane potential with CCCP, no further pulses are observed. This confirms that “debris” is not detected, since fully depolarized mitochondria do not register as current pulses. This clearly demonstrates that the nanoelectrode conductance change is
a sensitive probe of the mitochondrial membrane potential, and probes the bioenergetics state of individual mitochondria. Thus, we have clearly demonstrated an empirical correlation between the average pulse heights and the energization state of the mitochondria. Since it is known that membrane potential changes for energized and de-energized mitochondria, we have an empirical calibration of the pulse height-membrane potential relationship. Because we also measure the noise of the current, we can thus estimate the noise of our membrane potential measurement, and relate it to the more mature fluorescence technique in detail below.

2.4. Independent membrane potential verification

In a series of control experiments, we verified that the substrate fed mitochondria sustained a large membrane potential compared to substrate deprived mitochondria. This was done using the membrane potential sensitive TMRE dye and several conditions. First, the mitochondria prior to introduction into the channel were imaged inside the inlet reservoir using fluorescence microscopy and then immediately after passing through the channel at the waste reservoir. The TMRE intensity did not change significantly, indicating that the mitochondria sustained their membrane potential while they passed through the channel, and the sufficient oxygen was available in the channel to...
maintain respiration. Note that the PDMS is permeable to oxygen so no oxygen deficiency is expected (Pham et al., 2016). As a second independent control experiment, we used membrane potential sensitive dye JC1 and TMRE to semi-quantitatively measure the membrane potential of mitochondria trapped at impurities in narrow nanochannels. These indicated that the mitochondria sustain a membrane potential over times longer than our resistive pulse sensing experiments. In a third series of independent experiments, we verified that introduction of substrates just before introduction of mitochondria into the channels increased the membrane potential, as determined by TMRE fluorescence intensity. Thus, three independent experiments using only fluorescence indicators confirm that the mitochondria are energized by

![Image](image_url)
substrates, that they sustain a membrane potential, and that the membrane potential is larger in the presence of substrates. These can be as taken as independent verification that the mitochondria are indeed “vital” even when inside the nanochannels. Note that a significant variation in the fluorescence intensity of individual mitochondria was observed, indicating significant heterogeneity in the mitochondrial population, independent of the nanoelectrode experiments. These were reported in detail in Zand et al. (2013). In the fluorescence experiments, variations in the fluorescence intensity of JC1 labeled mitochondria were up to a factor of 10 from one mitochondria to the next. Since each mitochondria was one voxel in our microscope, we did not have the capability to ascertain the difference in volume of each mitochondria, and therefore we could not determine of the variation was the membrane potential or the mitochondrial volume.

2.5. Variability

The high variability in the conductance change from one mitochondrion to the next in the succinate stimulated case could be due to three sources: 1) Flickering of membrane potential and the PTP or depolarization through damage during isolation, or 2) variation in the distance between the mitochondria and the Nanoelectrodes, or 3) differing size of mitochondria, causing a varying conversion factor from conductance change to membrane potential. For this reason, the absolute membrane potential of a single mitochondrion will be difficult to calibrate in the existing configuration. Therefore, the significance of this experiment is that it demonstrates the ability to assay ensemble averages in response to different chemical environments. What is even more significant is that fast fluctuations (even if not calibrated absolutely) can be assayed with unprecedented temporal resolution. We turn to the calibration and sensitivity next.

2.6. Mitochondrial membrane potential fluctuations can be quantitatively assayed

Our measurements above clearly show the conductance change is sensitive to the metabolic state of the individual mitochondria (i.e. to its membrane potential). While an absolute calibration of the membrane potential is challenging, it is clear that we can sensitively assay changes in the membrane potential from one mitochondrion to the next, and as a function of the metabolic state of the mitochondria in response to its biochemical environment. We now discuss how to calibrate the sensitivity of this technique to differences in membrane potential from the measured conductance change.

The change in the conductance of the nanoelectrode is larger at larger mitochondrial membrane potentials. Due to the capacitive nature of the detection mechanism, the assumption of a linear signal relationship between the magnitude of change in conductance and the membrane potential of mitochondria is reasonable. For purposes of calibration we assume a resting membrane potential of 150 mV (Nicholls and Ferguson, 2013). In practice, this may vary between 120 and 200 mV (Nicholls and Ferguson, 2013). Although not the main focus of this work, the absolute calibration, which rests on this assumption, therefore may be off by up to 50%.

With this caveat, we can calibrate the sensitivity of the device by measuring the current change from baseline. In our proof of concept devices, at a gate bias voltage of −1 V, an average of 0.1 nA (4.5%) current change from the base line occurs as the energized mitochondria pass over the detector. This gives a current to membrane potential conversion factor of typically 0.1 nA per 150 mV of mitochondrial membrane potential. Using this, an estimate for the statistical noise (not the systematic noise) in the membrane potential measurement can be ascertained.

The conductance is measured as a function of time. In order to reduce the noise on the conductance measurement, a low pass filter is used at the output of the lock in analyzer (see Methods).

The magnitude of the measured signal noise depends on the integration time of this filter. With an integration time of 3 ms, the measured standard deviation of the current in the absence of mitochondria ranged from as low as 1.2 pA to as high as 8 pA. For error calculations we assumed a standard deviation of 6 pA. This corresponds to a maximum of 9 mV of error in the measurement of a membrane potential of ~150 mV for a measurement time of 3 ms. This is an unprecedented measurement as the prior best result has a measurement time of almost 2 orders of magnitude longer (100 ms) based on fluorescence, and most fluorescence measurements are even longer than that (second). It should be pointed out that the noise sources in our electronic measurement have not been analyzed in detail and this measurement represents an initial proof of concept spot measurement of the noise that could be improved with further effort. We next compare the prototype device realized in our lab with the fundamental limit that fluorescence microscopy can be expected to provide under optimum conditions, as well as practical conditions with various commercially available camera systems.

2.7. Comparing the fundamental and practical limits of fluorescence membrane potential assays

Fluorescence imaging is the established method for the study of mitochondrial membrane potential of single mitochondria using membrane potential sensitive dyes (“voltage dyes”) (Loew et al., 1993; Scaduto and Gyrothann, 1999). In this method the membrane potential indicator is generally a lipophilic cationic fluorescence dye that is taken up by mitochondria in proportion to the membrane potential according to the Nernst equation. Mitochondria with higher membrane potential accumulate more dye in the matrix. The fluorescence intensity of the dye is dependent (usually linearly) on the concentration of dye. Fluorescence intensity of the dye is detected inside and outside of the mitochondrion and the ratio is used to calculate the membrane potential.

Although this is a powerful tool, it has some disadvantages associated with it. First, high intensity illumination generates reactive oxygen species in mitochondria and leads to phototoxicity which in many cases actually causes ROS induced depolarization of the membrane potential one is trying to study (Zorov et al., 2000). This effect (in addition to photobleaching of the fluorescence dye) constrains the maximum illumination intensity that can be used, and hence the maximum brightness that can be expected from the fluorophores.

In the supporting information, we provide a detailed analysis of the noise sources of fluorescence microscopy, by first determining the noise on the measurement of the fluorescence intensity, and then converting that to a noise on the measured membrane potential. Noise sources on the fluorescence intensity measurement can come from many sources, but in a properly optimized lab setup, are dominated by three main contributions:

1) Shot noise of the emitted light due to the discrete nature of the photon
2) Dark current noise on the photodetector
3) Read noise on the camera readout electronics.

These noise sources are indicated schematically in Fig. 5a. The effect of the photon shot noise on the membrane potential error was analyzed in Gerencser and Nichols (2008) for their particular experimental conditions. In this work, we generalize this analysis to provide a comprehensive understanding of noise vs. integration time for typical and best case experimental conditions (Peterka et al., 2011). With mitochondria, since the organelles are so small (in fact in many cases diffraction limited to one pixel/voxel), and since in mitochondria the dynamics are not well understood (in contrast to neurons, where Hodgkin-Huxley model explains the important aspects of action potential dynamics), this analysis is even more critical. Therefore, a detailed analysis of these noise sources is presented in the supplemental
In general, longer measurement (i.e. integration) times result in lower noise. In order to compare apples to apples, in Fig. 5b we present the statistical error in the membrane potential for our measured devices (electronic), as well as the fundamental limits of the accuracy of fluorescence measurement of membrane potential changes and typical practical use cases, all as a function of integration time. The plot clearly indicates that the nanoelectrode device in the set-up reported in this work achieves a dramatically lower measurement error compared to fluorescence microscopy. In order to interpret this in the time domain, in Fig. 5c we compare normalized simulated time traces for measured fluorescence intensity for different integration times and the electrically measured current of the nanoelectrodes; (d) Measured Fluorescence time trace for a single flickering mitochondria. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

### Table 1

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Microscope system</td>
<td>120 W-mercury lamp</td>
</tr>
<tr>
<td>Filter cube</td>
<td>TRITC</td>
</tr>
<tr>
<td>Objective lensa</td>
<td>Oil immersion 60× Plan-Apochromat NA = 1.4</td>
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<tr>
<td>Field number</td>
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<tr>
<td>FOI</td>
<td>0.001 cm²</td>
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<tr>
<td>Illumination</td>
<td></td>
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<tr>
<td>Absorption/ emission</td>
<td>549/574 nm</td>
</tr>
<tr>
<td>Absorption cross section</td>
<td>3.824 × 10⁻¹⁹ cm²</td>
</tr>
<tr>
<td>Concentration (nonquench)</td>
<td>1–30 nM</td>
</tr>
<tr>
<td>Matrix volume</td>
<td>0.04–0.08 μm⁻³</td>
</tr>
</tbody>
</table>

Mitochondrial matrix volume: 0.04–0.08 μm⁻³ (Kaasik et al., 2007).


Prior measurements have shown that the surface charge of the mitochondria (which is responsible for gating our nanotubes) is related to the membrane potential (Fig. S2 in Supporting information) (Kamo et al., 1976). However, studies with similar membrane potential probes have indicated that these measurements generally have to be corrected for probe binding in a manner that is sensitive to surface charge effects (Rottenberg, 1984) and other investigators have found that mitochondrial membrane surface charge is generally unrelated to the

### 3. Discussion

#### 3.1. Sensing mechanism: surface charge

Prior measurements have shown that the surface charge of the mitochondria (which is responsible for gating our nanotubes) is related to the membrane potential (Fig. S2 in Supporting information) (Kamo et al., 1976). However, studies with similar membrane potential probes have indicated that these measurements generally have to be corrected for probe binding in a manner that is sensitive to surface charge effects (Rottenberg, 1984) and other investigators have found that mitochondrial membrane surface charge is generally unrelated to the
transmembrane potential difference that constitutes the major component of the proton motive force (Hashimoto and Rottenberg, 1983; Wojtczak et al., 1987). In future work, with additional measurements (e.g. zeta potential measurements, or more systematic experiments to quantify the effect of buffer ionic strength on the pulse heights), it will be important to further determine the relative effects of surface charge from transmembrane potential on the response of the device. Note that regardless of the detailed zeta potential, there is always some charge present on any membrane that sustains a potential, and if this is within the debye length of the nanotube, the nanotube will detect it electrically.

3.2. Significance & future work

Although our prototype device is first in class proof of concept, it is still superior to the fundamental limit of fluorescence microscopy. By optimizing the device design and measurement conditions, we anticipate that further improvement in the electrical measurement. Ultimately, the electronic sampling frequency can be increased as high as the cut-off frequency of the nanotube transistor, which can be in the GHz range.

In this work, the mitochondria are not trapped permanently on top of the nanoelectrodes, but rather are transiently analyzed as they flow past, similar to how flow cytometry analyzes fluorescence properties in a flow system, hence the term resistive flow cytometry. Although our noise floor is superior to fluorescence, the next obvious step would be to develop a technology to attach the mitochondria to the nanoelectrodes and analyze them permanently, rather than transiently. Such a technology, while beyond the scope of this manuscript, it currently under development in our labs.

At this point, we have no indication that we have been capturing fluctuations of mitochondrial membrane potential, as opposed to device noise. If the mitochondria are indeed "silent", this would not show up in our measurements. The only conclusion we can draw is that the detectable noise limit (mitochondrial flicker PLUS measurement apparatus noise) is quantitatively improved as a technology using nanoelectronics as compared to fluorescence.

Finally, we note that this technology is reproducible and robust, with multiple repeats of measurements. In the supplemental information we provide statistics about the yield of device fabrication. In some cases, the fabrication process failed prior to testing the device on vital mitochondria. However, in all cases in which the device fabrication process succeeded, we observed current pulses as vital mitochondria traversed the device. This has been reproduced nine times on nine separately fabricated devices.

In this work, the measurement is on vital mitochondria, with both the inner and outer membrane intact. This has the potent advantage of preserving biological function that relies on both membranes. A potential increase in sensitivity could come by using mitoplasts which unfold the inner membrane. In fact, prior work initially by Zoratti/Sorgato (Sorgato et al., 1987; Petronilli et al., 1989) and followed up on by other groups (Kirichok et al., 2004; Fedorenko et al., 2012; Fieni et al., 2012) has been able to use mitoplast patch-clamp, and have been successfully applied in the past to resolve biological questions. In comparison to this work, the patch-clamp allows direct control of the membrane potential, with the added complication of impaling the membrane.

Just as the development of fluorescent means to detect membrane potential gave rise to decades of experimental data on the electrophysiology of mitochondria, we also expect this new technology has the potential to provide a plethora of new knowledge about mitochondrial dynamics. For example, addition of rotenone will make the succinate-induced energization more consistent. Also, if the variability is in part due to 'flickering' or transient opening of a permeability transition pore, the range of measured conductance changes may be restricted by chelating calcium with 0.1 mM EGTA or by addition of cyclosporine A. In addition, future possible experiments to more quantitatively calibrate the system could include a partial depletion of the membrane potential (e.g. by addition of ADP (State 3), or by using a lower concentration of uncoupler, or by partial inhibition of succinate oxidation with malonate or an ETC inhibitor.

4. Conclusions

This work shows for the first time that single isolated mitochondria can directly detect changes in conductance of carbon nanotube devices, as mitochondria flow one by one over the carbon nanotubes in a microfluidic channel. The surface charge of mitochondria induces a change in the threshold voltage of the carbon nanotubes that leads to changes in the transistor conductance. The magnitude of this conductance change depends on the energization state of the mitochondria and therefore can be used as a method for rapid, label free assessment of mitochondria membrane potential. Our analysis reveals that electrical measurements of membrane potential provide orders of magnitude higher time resolution and accuracy compared to the conventional method of fluorescence microscopy for study of the membrane potential of isolated mitochondria. Thus, this work is a step towards high resolution, high throughput measurements of single mitochondria bioenergetics.

5. Methods

5.1. Device fabrication

Four-inch quartz wafer is cleaned with hot Piranha solution for 1 h, followed by carbon nanotube deposition according to the procedure described in Rouhi et al. (2011a). In short, the cleaned quartz wafer is immersed in 1% 3-aminopropyltriethoxy silane (APTES) in isopropanol solution for 1 h. This treatment creates a monolayer of amine terminated silane on the surface. This monolayer helps with selective absorption of semiconductive carbon nanotubes. The quartz wafer is then rinsed with isopropanol and purified 99% semiconducting carbon nanotube solution (IsaNanotubes-99%, NanoIntegris Inc.) is drop-cast on the surface. The carbon nanotube (CNT) solution is left on the surface for 1 h. Subsequently the wafer is rinsed with DI water and baked in a 60 °C oven overnight. Alternatively, a vacuum filtration method was used for nanotube deposition. In this method, single-walled nanotubes (SWNT) network was obtained by vacuum filtration of 99% purity semiconducting carbon nanotube ink onto mixed cellulose membrane with 25 nm pore size (MFMillipore VSWP04700). 600 μl of CNT ink (IsoNanotubes-99% diluted in DI water to a concentration of 1 μg/ml) was filtered through the membrane resulting in a uniform coated CNT network film. Followed by 200 μl DI water rinse to remove residual surfactant, a CNT network film on mixed cellulose membrane was made and stored for transferring. Soda lime glass was used as the substrate and treated with 1:3 (v/v) H2O2:H2SO4 solution for 40 min at 140°C to achieve a clean surface. Premade SWNT network film was then moistened with ethanol and placed in contact with the cleaned substrate. After 1 h immersion of the device in acetonitrile vapor, most of the mixed cellulose membrane was dissolved and the SWNT network was bonded to the substrate. The residual cellulose was removed in acetone and methanol step by step under carefully tuned condition (30 min in 50°C warmed up acetone with stir speed 60 rpm and 20 min in methanol at 50°C with stir speed 60 rpm). After IPA rinse and N2 gas blow dry, a large area uniform SWNT network on glass substrates was made.

The Ti(5 nm)/Pd (15 nm)/Au (30 nm) electrodes are deposited by E-beam evaporation and patterned by liftoff procedure using poly-methylmethacrylate (PMGI) SF6 and Microposit SC 1827 (MicroChem Corp) photoresists. Fluidic channels are fabricated by soft lithography of Polydimethylsiloxane (PDMS). Silicone elastomer and curing agent (Sylgard® 184, Dow Corning Co.) are mixed at a 10:1 ratio, degassed
and poured over a silicon mold. The mold is placed in a 60 °C curing oven overnight. After curing, PDMS is cut and peeled off from the mold. Inlet reservoir and outlet hole are punched, followed by exposure of the PDMS channels to 70 W oxygen plasma. This treatment takes 30 s and turns the PDMS from hydrophobic to hydrophilic; this improves the bond with the quartz wafer and also enhances the fluid flow by capillary force. The PDMS chip is immersed in methanol immediately after the oxygen plasma treatment. Then the PDMS channel is placed on the quartz wafer and manually aligned under a microscope. Methanol lowers the friction between the CNT device and the PDMS, enabling the alignment without PDMS sticking to the substrate and damaging the transistor device. After alignment the methanol evaporates and the PDMS bonds to the quartz wafer. The device is baked at 60 °C for 30 min to improve the bonding.

The PDMS channel consists of a 2 μm wide, 1 μm deep, 500 μm long flow channel, connected to two wider (100 μm) access channels with a 70 μl inlet reservoir and an outlet hole to introduce the liquid. The access channel lengths are 2 cm. Different source-drain electrodes widths and gaps ranging from 3 to 20 μm have been fabricated. Alternatively, device arrays with various channel lengths were then patterned on the SWNT network by a standard photolithography. Ti (2 nm)/Pd (20 nm)/Au (50 nm) were deposited by ebeam evaporation, patterned on the SWNT network by a standard photolithography. The PDMS chip is immersed in methanol immediately after the oxygen plasma treatment. Then the PDMS channel is placed on the quartz wafer and manually aligned under a microscope. Methanol lowers the friction between the CNT device and the PDMS, enabling the alignment without PDMS sticking to the substrate and damaging the transistor device. After alignment the methanol evaporates and the PDMS bonds to the quartz wafer. The device is baked at 60 °C for 30 min to improve the bonding.

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