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STRUCTURAL ENGINEERING AND STRUCTURAL MECHANICS

FINITE ELEMENT FORMULATION AND SOLUTION OF CONTACT-IMPACT PROBLEMS IN CONTINUUM MECHANICS

by

THOMAS J. HUGHES ROBERT L. TAYLOR JEROME L. SACKMAN

MAY 1974

DEPARTMENT OF CIVIL ENGINEERING UNIVERSITY OF CALIFORNIA BERKELEY, CALIFORNIA

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FINITE ELEMENT FORMULATION AND SOLUTION OF CONTACT AND IMPACT PROBLEMS IN CONTINUUM MECHANICS

by

Thomas J. Hughes Robert L. Taylor Jerome L. Sackman

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Introduction

In this report we consider the general problem of contact and impact between two bodies. The report is divided into three basic parts. These parts describe: (1) The general theory of contact-impact problems, (II) A numerical scheme for the analysis of contact-impact problems, and (III) The description of computer program FEAP 74 for the solution of contact-impact problems. In an appendix we include the program subroutines and general input description for FEAP 74.

In Sections 1 to 6, Part I, we deal with spatial aspects of the theory and in Section 7, Part I, we deal with temporal aspects. This splitting of the theory is motivated by the way we intend to numerically solve the equations, i.e., the finite element method spatially and a finite difference method temporally.

Part II considers a numerical implementation of the theory given in Part I. Section 9 deals with spatial notions of the numerical problem and Section 10 the temporal. The solution scheme for the resulting algebraic problem is discussed in Sections 11 and 12.

The computer program FEAP 74 was modified to incorporate the numerical contact-impact model. The program modifications and capabilities together with two numerical examples are contained in Part III.

Finally, in the appendix we give listings for the contact subroutines together with the data input instructions.

PART I

VARIATIONAL FORMULATION OF CONTACT-IMPACT

PROBLEMS IN CONTINUUM MECHANICS

1. Preliminaries

Our conventions on indices are as follows:

Superscripts indicate to which body an entity pertains. Summation is to take place only when explicitly indicated.

Latin subscripts range over 1,2,3, while Greek subscripts range over 1,2. The summation convention is assumed to hold for both.

A <u>body</u> \mathcal{B} is a nice connected region of \mathbb{R}^3 with a piecewise smooth boundary $\partial \mathcal{B}$. A <u>contact</u> problem is a boundary value problem, or an initial-boundary value problem, in which two bodies, \mathcal{B}^1 and \mathcal{B}^2 , interact according to the principles of mechanics. Thus the primary kinematic axiom of a contact problem is that configurations \mathcal{E}^1 and \mathcal{E}^2 , of \mathcal{B}^1 and \mathcal{B}^2 , respectively, do not penetrate each other, i.e.,

$$(\mathcal{L}^{1})^{\circ} - \mathcal{L}^{2} = \varnothing, \qquad (1)$$

$$-\mathcal{L}^{1} \cap (\mathcal{L}^{2})^{\circ} = \varnothing, \qquad (1)$$

where $(\mathcal{E})^{\circ}$ denotes the interior of \mathcal{E} , $\mathcal{A} = 1,2$.

On the other hand the unique conditon which characterizes contact problems is that material points on the boundaries of \mathfrak{S}^{1} and \mathfrak{T}^{2} may coalesce during the motion of the bodies. Thus we say \mathfrak{I}^{1} and \mathfrak{B}^{2} are in contact if $\mathfrak{D}_{\mathfrak{F}}^{1} \cap \mathfrak{D}_{\mathfrak{F}}^{2} \neq \emptyset$, and we define the <u>contact surface</u> e by

It is usual for the term contact to have a static connotation while the term impact has a dynamic connotation. We shall use contact in the general sense to include static as well as dynamic phenomena.

$$e = \partial b^{1} \cap \partial x^{2} . \tag{2}$$

If \mathfrak{B}^1 and \mathfrak{B}^2 are never in contact then $\mathfrak{t} = \mathfrak{S}$ for all configurations \mathfrak{b}^1 and \mathfrak{lr}^2 , and in this case an initial-boundary value problem for \mathfrak{B}^1 and \mathfrak{B}^2 reduces to one in which \mathfrak{B}^1 and \mathfrak{B}^2 may be treated separately. Thus a non-trivial contact problem is one in which $\mathfrak{t} \neq \mathfrak{S}$ for at least one instant during the motion of \mathfrak{B}^1 and \mathfrak{B}^2 . The picture (Fig. 1) illustrates these notions.

Equation (1) implies that ε is a material surface with respect to both bodies, i.e., one which is not crossed by material particles. From this we may deduce the interface conditions on ε .

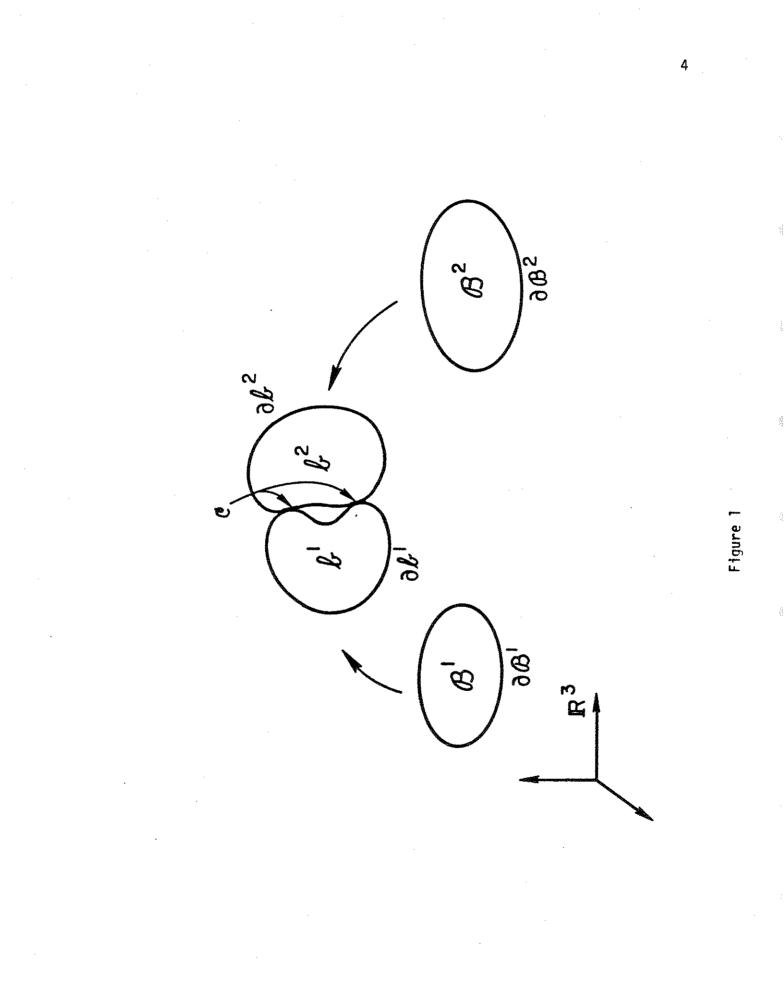
Let $\underline{\times}$ be a <u>persistent point</u> of $\underline{\varepsilon}$ (one at which joining or releasing of the bodies is not instantaneously occurring) and $\underline{\vee}$ be the velocity of $\underline{\times}$ ($\underline{\vee} = \underline{\times}$). Note that only the normal part of $\underline{\vee}$ is independent of the parametrization of $\underline{\varepsilon}$. Let $\underline{\vee}^1$ and $\underline{\vee}^2$ be the velocities of the material particles located at the points $\underline{\times}^1$ and $\underline{\times}^2$, contained in $\partial \underline{\mathscr{B}}^1$ and $\partial \underline{\mathscr{B}}^2$, respectively, such that $\underline{\times} = \underline{\times}^1 = \underline{\times}^2$ at the present instant. Then since $\underline{\varepsilon}$ is material and $\underline{\times}$ is persistant

$$\underline{\mathbf{x}} \cdot \underline{\mathbf{n}} = \underline{\mathbf{x}}^{\mathbf{1}} \cdot \underline{\mathbf{n}} = \underline{\mathbf{x}}^{\mathbf{2}} \cdot \underline{\mathbf{n}} \quad (3)$$

where \underline{n} is a unit normal vector to \underline{c} at $\underline{\alpha}$. From this it follows that a necessary condition for momentum to be balanced at $\underline{\alpha}$ is that

$$\left(\begin{array}{c} t^{1} + t^{2} \end{array} \right) \cdot n = \begin{array}{c} 0 \\ n \end{array} , \qquad (4)$$

where \underline{t}^{\prec} is the Cauchy traction vector with respect to $\partial \underline{s}^{\prec}$. In addition we assume that no tensile tractions can occur on \underline{c} ,



$$t^{-} n^{-} \neq 0 , \qquad (5)$$

where \underline{n}^{-1} is the outward unit normal vector to ∂x^{-1} . This condition excludes the possibility of the two bodies being glued together. Conditions (1-5) characterize our notion of a contact problem.

Note that thus far we have said nothing about the tangential parts of \checkmark and \ddagger . These remaining conditions are determined by the frictional nature of the contact. We shall study two simple cases.

<u>Case I</u>: If we assume that points, once in contact, move with \succeq until released, we have that

$$\simeq^{1} = \simeq^{2} , \qquad (6)$$

and therefore

$$t^{4} + t^{2} = Q \qquad (7)$$

For this model we say that a no-slip, or perfect friction, condition is achieved on ε . Thus condition (5) and equations (6) and (7) are the interface conditions for this case.

<u>Case II</u>: We may create the interface conditions for a frictionless, sliding contact by asserting that the tangential part of each \underline{t}^{-} is identically zero,

$$\underline{f}^{\mu} - (\underline{f}^{\nu}, \underline{n}^{\mu}) \underline{n}^{\mu} = \underline{o} . \tag{8}$$

Eq. (8), along with (3-5), are the interface conditions for this case.

2. Variational Theorems

We will formulate a variational theorem for the contact problem of finite elastodynamics. We point out, however, that our treatment is entirely general and could be used in conjunction with any field theory, as the only unique feature of the formulation involves the handling of interface conditions. At the same time finite elastodynamics, though lending itself to a clean and simple variational statement, is a case of wide practical interest.

We shall first obtain a variational theorem for the usual initialboundary value problem of finite elastodynamics by a trivial generalization of some work done by S. Nemat-Nasser [1].

For notational simplicity let \mathcal{Q} denote $\partial \mathfrak{G}$, and let $\mathrm{d}\mathfrak{Q}$ and $\mathrm{d}\mathfrak{B}$ denote area and volume forms for \mathfrak{B} and \mathfrak{Q} , respectively. Let $\mathcal{Q}_{\neg} \subset \mathcal{Q}_{\neg}$ be that part of \mathcal{Q} where surface tractions are prescribed, and denote by $\overline{\mathbb{T}}$ the Piola - Kirchhoff traction vector representing these prescribed tractions. Call \mathcal{P}_{\circ} the density of \mathfrak{B} in the initial configuration, $\underline{\mathbb{F}}$ the extrinsic body force vector and let $\underline{\mathscr{T}} = \underline{\mathscr{T}}_{\bullet}(\underline{\mathbb{X}})$ represent the position at time t of the material particle located at $\underline{\mathbb{X}}$ in the initial configuration. For convenience we take \mathfrak{B} to be the initial configuration. We denote by $\partial \underline{\mathscr{T}}/\partial \underline{\mathbb{X}}$ the deformation gradients and by $\Phi(\partial \underline{\mathscr{T}}/\partial \underline{\mathbb{X}})$ the strain energy density. Then if $\underline{\mathscr{T}}$ satisfies the kinematic boundary conditions

$$\underline{x} = \overline{\underline{x}}$$
 (9)

on $\mathcal{Q}_{\alpha} \subset \mathcal{Q}$, where

 $\begin{aligned} a_{\star} \cup a_{\tau} &= a \,, \\ a_{\star} \cap a_{\tau} &= \phi \,, \end{aligned}$

the functional ${\rm I\!I}$ defined by

is stationary, i.e., its first variation vanishes

subject to the constraint on variations $S_{\mathcal{X}_{\tau}} = S_{\mathcal{X}_{\tau}}^{\mathcal{X}_{\tau}} = \mathcal{Q}$, $\mathcal{O}^{\mathcal{N}_{\tau}}$ (12) if and only if the equations of motion and traction boundary conditions are satisfied

$$e_{\bullet}(\ddot{z} - F) = DI \vee P, \quad \text{in } \mathcal{B}, \quad (13)$$

$$T = \overline{T}$$
, on a_{τ} , (14)

where $P = \partial \Phi / \partial (\partial z / \partial X)$ is the first Piola - Kirchhoff stress tensor, $T = N \cdot P$ is the Piola - Kirchhoff traction vector, and N is the outward unit normal vector to \mathcal{C} . The solution to the initial-boundary value problem must also satisfy the given initial conditions

$$\begin{array}{c} \simeq = \simeq \\ \simeq \\ \simeq \\ \simeq \\ \simeq \\ \simeq \\ \simeq \end{array} \right\} \quad \text{in } \quad \mathcal{C} \qquad (15)$$

To interpret this variational theorem for two (non-interacting) bodies set

$$\mathcal{B} = \mathcal{B}^{1} \cup \mathcal{B}^{2} ,$$
$$\mathcal{Q} = \mathcal{Q}^{1} \cup \mathcal{Q}^{2} , \quad \text{etc.}$$

and write

$$\mathbb{I}(\underline{x}) = \mathbb{I}^{1}(\underline{x}^{1}) + \mathbb{I}^{2}(\underline{x}^{2}) .$$

The next step is to add to \mathbb{T} terms manifesting the interface conditions on \mathbb{E} and to stipulate the constraints under which the vanishing of the first variation of the appended functional corresponds to a solution of the contact problem. To do this we must consider further the kinematics and geometry of \mathbb{E} .

Define two piecewise smooth, invertible maps $\not\preceq^*, \not\preceq^z$ by the condition

$$(\chi^{*})^{-1}: e \longrightarrow \mathbb{C}^{*} \mathbb{C}^{*}, \qquad (16)$$

where each $\not{\preceq}^{-1}$ identifies points on the boundary of the initial configuration \mathfrak{G}^{-1} which map into the contact surface \succeq at each instant of time. If $\underline{x} \in \underline{\sqsubset}$, then $\underline{\chi}^{\pm} = (\underline{\chi}^{\pm})^{-1}(\underline{x})$ and $\underline{\chi}^{\pm} = (\underline{\chi}^{\pm})^{-1}(\underline{x})$ are the positions of particles in \mathfrak{Q}^{\pm} and \mathfrak{Q}^{\pm} , respectively, which have coalesced at $\underline{x} \in \underline{\circlearrowright}$. It is clear what the $\underline{\chi}^{-1}$'s really are, viz., if $\underline{\varkappa}^{-1} = \underline{\varkappa}^{\pm}(\underline{\chi}^{-1})$, for all $\underline{\chi}^{-1} \in \mathfrak{G}^{-1}$, represents the motion of body \mathfrak{G}^{-1} from the original configuration \mathfrak{G}^{-1} to the present one \mathscr{F}^{-1} , then $\underline{\chi}^{-1}$ is the restriction of $\underline{\varkappa}^{-1}$ to $\underline{\zeta}^{-1}$,

$$\chi(\chi) = \chi(\chi), \qquad (17)$$

for each $\chi \in \mathbb{C}^{n}$, $\kappa = 1,2$. For the time being we consider the $\chi \in \mathbb{C}^{n}$'s as maps defined independently of the $\chi \in \mathbb{C}^{n}$'s and consider (17) a constraint on possible motions.

We are interested in to what extent the relation

$$\chi = \chi^{1}(\chi^{1}) = \chi^{2}(\chi^{2}) \quad , \tag{18}$$

is smooth in time and analogously under what circumstances the variations of the \swarrow 's are equal. In general the \checkmark 's will not even be continuous in time since contact surfaces can be instantaneously created or destroyed. If we eliminate such exceptional instants and consider only persistent points, the bodies still may slide with respect to each other, as depicted in Fig. 2. Thus tangential velocities are seen to be unequal in general. However, when \varkappa is persistent, the impenetrability condition (1) forces the normal velocity components to be equal, and concomitantly the normal components of variations of the \varkappa 's are also equal

$$S \not\simeq \stackrel{1}{\sim} \underline{n} = S \not\simeq \stackrel{2}{\sim} \underline{n}$$
(19)

For sliding contact (Case II), Eq. (19) characterizes the constraint on variations of the \approx 's equvalent to the velocity constraint (3).

For no-slip contact (Case I),

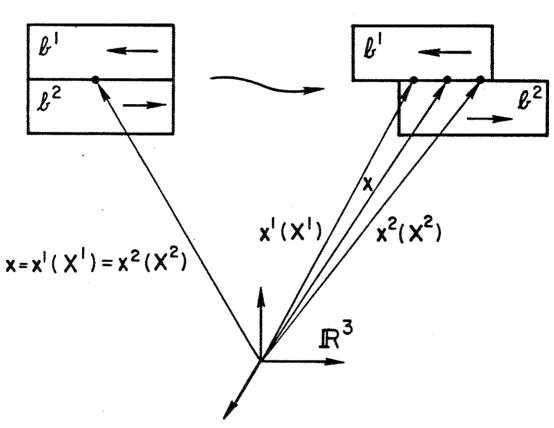
$$S\chi^{1} = S\chi^{2}, \qquad (20)$$

is easily seen to be the condition on variations equivalent to Eq. (6). We shall see that Eqs. (19) and (20) lead to the proper interface conditions in the variational theorems.

Introduce vector valued Lagrange multipliers $~ \mathfrak{T}^{\frown}$, and add

to the functional II (Eq. 10). Note that when $\boldsymbol{arepsilon} \neq \boldsymbol{arphi}$,

$$\mathcal{A}^{\bullet} = \mathcal{A}_{\star}^{\bullet} \cup \mathcal{A}_{\tau}^{\bullet} \cup \mathcal{C}^{\bullet} ,$$



t = t₁

$t = t_i + \Delta t$

and assume for consistency's sake that

$$\mathcal{E}^{-} \subset \mathcal{A}^{-}_{+}, \qquad (22)$$

This condition will preclude the ambiguous circumstance of non-zero tractions being specified on the contact area. Upon taking variations of $\mathcal{G} = \mathbb{I} + \mathcal{K}$ we get Eqs. (13), (14) and,

The transversality condition is the classical terminology for variations associated with the domain C^- .

The first summand of (23) gives us (17) which insures that the $\mathfrak{A}^{\mathsf{T}}$'s map into \mathfrak{E} properly. The second summand identifies $\mathfrak{T}^{\mathsf{T}}$ as the Piola - Kirchhoff traction vector $\mathfrak{T}^{\mathsf{T}}$ on $\mathfrak{C}^{\mathsf{T}}$. Let us investigate the third summand.

Consider first Case I and define

$$\delta \neq = \delta \neq^{\alpha} \qquad (24)$$

which makes sense because of Eq. (20). This condition is equivalent to insisting

$$\dot{\chi} = \dot{\chi}^{-}$$
, $\alpha = 1, 2$,

thus the first summand of (23) also implies (6) holds whenever we have a

persistent point. Let j denote the Jacobian determinant associated with χ ,

$$de = j d \overline{c}^{\dagger}.$$
 (25)

Notice then that since \mathfrak{C}^{-} is the Piola - Kirchhoff traction vector, $(1/\mathfrak{z}^{-})\mathfrak{C}^{-}$ is the corresponding Cauchy traction vector. With these we have for the third summand,

$$o = \underset{i=1}{\overset{2}{\ll}} \int_{C^{n}} S_{\chi} \cdot \tilde{T}^{n} d\tilde{T}^{n} = \int_{C} S_{\chi} \cdot \left((1/j^{2}) \tilde{T}^{1} + (1/j^{2}) \tilde{T}^{2} \right) dt , \quad (26)$$

which in words means the Cauchy traction vectors are in equilibrium. Thus the momentum balance, Eq. (7), is satisfied on \succeq .

In Case II we only have that (19) holds, so define

$$S_{\chi}(n) = S_{\chi}^{m} n, \quad x = 1,2.$$
 (27)

This requirement also insures that,

$$\dot{z}^{1} \cdot \underline{n} = \dot{z}^{2} \cdot \underline{n}$$

thus the first summand of (23) implies (3). For this case the third summand takes the form,

The integral over \succeq gives us Eq. (4). The significance of the second integral hinges on the observation that $(5 \swarrow - 5 \bigstar - 5 \end{matrix})$ is a tangent vector to \succeq for each \prec . Thus the tangential part of each \mathfrak{T} is identically zero, which is equivalent to the shear free condition, Eq. (8), which we require for Case II.

A standard calculation enables us to write the transversality condition as,

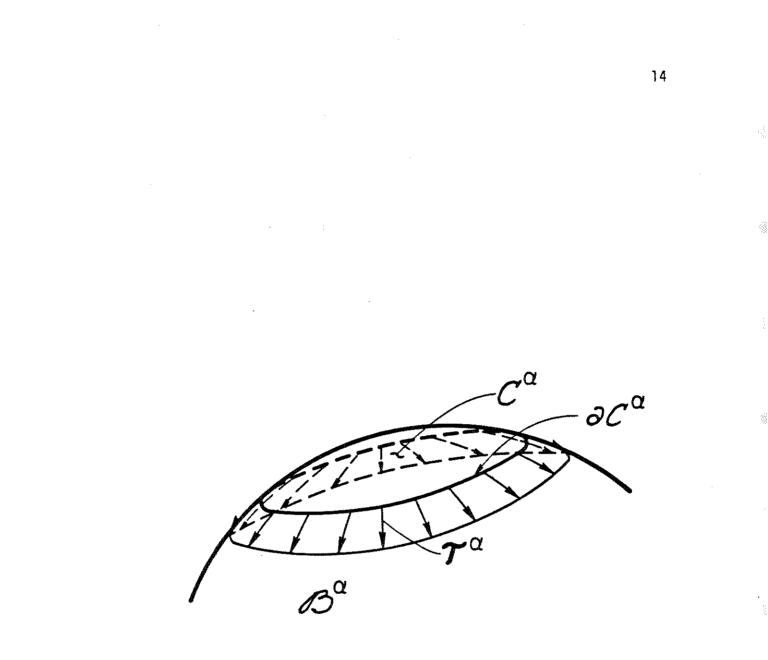
$$o = \underset{\delta \subset =}{\overset{2}{\ll}} \int \left(\underbrace{S \times }{}^{-} \underbrace{T} \times \underbrace$$

where the transversal \mathcal{T}^{-} is a unit vector field tangent to \mathcal{C}^{-} , and perpendicular and pointing outward with respect to $\partial \mathcal{C}^{-}$, Fig. 3. Thus (29) implies that

$$\widehat{\boldsymbol{\zeta}}^{\#} \cdot (\underline{\boldsymbol{x}}^{\#} - \underline{\boldsymbol{\chi}}^{\#}) = 0 \quad \text{on } \partial \widehat{\boldsymbol{\zeta}}^{\#}, \ \boldsymbol{\boldsymbol{x}} = 1, 2 \tag{30}$$

Assuming continuity of the integrands of (21) on the closure of \mathbb{C}^{-} , condition (30) is already implied by the first summand of (23). This assumption precludes \mathbb{C}^{-} taking the form of a \mathcal{S} -distribution on $\partial \mathbb{C}^{-}$.

Although this assumption is warranted here it may not be true when one employs certain approximate theories in mechanics. For instance consider the case where a Bernoulli-Euler beam is uniformly loaded and sits on a rigid parabolic surface (Fig. 4). At the contact points a, a', concentrated reactions must exist to balance shear forces. This example is actually from a completely different class of contact problems in that contact is made along a part of the interior rather than the boundary. Such problems as the contact of plates and shells also fall into this class. We could summarize such situations by the description -m-dimensional contact of m-dimensional bodies, e.g., for the beam m=1, and for plates and shells m=2. The case under investigation in this paper (m=3) is an example of the (m-1)-dimensional contact of m-dimensional bodies.



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It is good to keep in mind cases such as that illustrated in Fig. 4 when considering specific boundary value problems.

A further point worth mentioning here is that the transversality condition will in general be an independent one in a numerical algorithm. For example, if the fields in the integrand of (21) are approximated by a family of trial functions, Eq. (23) only implies that some weighted integrals over the C^{-} 's vanish. The condition (29) requires that weighted integrals over the ∂C^{-} 's also vanish.

We now summarize our results in the following theorems:

<u>Theorem I</u>: Let (1), (2), (5), (9), (12), (15), and (20) hold. Then \simeq is a solution to the no-slip contact problem (Case I), that is, (6), (7), (13), (14) and (17) also hold if, and only if, S = 0 for arbitrary variations of \simeq , \simeq , \simeq and \simeq , $\approx 1, 2$.

<u>Theorem II</u>: Let (1), (2), (5), (9), (12), (15), and (19) hold. Then $\underline{\times}$ is a solution to the sliding contact problem (Case II), that is, (3), (4), (8), (13), (14) and (17) also hold if, and only if, $S_{a} = 0$ for arbitrary variations of $\underline{\times}^{-}, \underline{\times}^{-}$ and $\underline{\mathbb{C}}^{-}, \underline{\ll} = 1, 2$.

3. Consideration of Theorems I and II as Computational Tools

Theorems I and II may be employed to generate numerical algorithms for the solution of contact problems. The basic idea is to represent \underline{x}^{*} , \underline{x}^{*} and \underline{C}^{*} as the product of known functions on \mathbb{R}^{3} with unknown parameters depending on time. Then Theorems I and II provide us with a method for generating an approximate system of equations (e.g., by the classical Ritz-Galerkin technique) in terms of these unknown parameters, which then can be solved incrementally and/or iteratively, subject to the side conditions of the theorems. The constraints (1) and (5) will both take the form of inequalities in actual computations, thus the ideas of optimization theory will probably be useful in the actual construction of a numerical algorithm.

The finite element method is a powerful technique for obtaining a system of approximate equations, and it is of interest to find out how amenable are Theorems I and II to a finite element formulation. Unfortunately the term \prec would result in a terrible mess if the integrand was represented by typical finite element functions. This is because the boundaries of the C^{-} 's are unknown and thus a parametric integration would bury the defining parameters of the C^{-} 's in the arguments of Heaviside functions representing the supports of the elements. Note that a classical Ritz-Galerkin approximation would not be subject to this pitfall, since the associated trial functions could be chosen to be real analytic and thus easily integrated parametrically to a relatively simple form. However, such a formulation is restricted to a geometrically simpler class of problems. Thus it is desirable to seek a generalization that will lend in cellf cleanly to a finite element formulation.

4. Variational Theorems Without Transversality Conditions Let $\tilde{\mathbb{C}}^{-}$ be a fixed part of \mathcal{A}_{τ}^{-} such that

$$\tilde{\mathcal{E}}^* \supset \tilde{\mathcal{E}}^*$$
, (31)

and

$$\overline{T} = 0$$
 on $\overline{C}^* \sim \overline{C}^*$. (32)

Define a scalar valued function $\neg \tau$ on $\widetilde{\mathbb{C}}^{\frown}$ such that

$$\gamma_{\tau}^{*}(\tilde{\chi}^{\dagger}) = 0 \quad \text{if} \quad \tilde{\chi}^{\dagger} \in \tilde{E}^{-} \mathcal{E}^{\dagger}. \tag{33}$$

Let $\varepsilon \supset \varepsilon$, and define the maps $\not\prec$ by the condition

 $(\varkappa^{-})^{-1}: \varepsilon \longrightarrow \widetilde{\mathbb{C}}^{-},$

where, as before, \swarrow represents \simeq on \mathbb{C}^{-} ; but on $\widetilde{\mathbb{C}}^{-}$ \mathbb{C}^{-} we place no physical interpretation on \swarrow^{-} . Thus on $\widetilde{\mathbb{C}}^{-}$ we will always have that,

$$\mathcal{R}^{-}(\mathcal{Z}^{-} \neq \mathcal{L}^{-}) = \mathcal{Q} , \qquad (34)$$

since $\mathfrak{Z} = \mathfrak{L}$ on \mathbb{C}^{T} and $\mathfrak{T} = \mathfrak{O}$ on the relative complement $\mathbb{C}^{\mathsf{T}} \subset \mathbb{C}^{\mathsf{T}}$.

Introduce vector valued Lagrange multipliers \mathfrak{T} and let $\mathcal{I}=\mathbb{I}+\mathcal{M}$ where

We require that the variations of $\not \geq^{-}$ satisfy the same conditions as before, but now for all $\tilde{\mathbb{C}}^{-}$:

Case I: $s_{\chi} \stackrel{\text{def}}{=} s_{\chi} \stackrel{\text{def}}{=} s_{$

where <u>n</u> is a unit normal vector to \cong . Computing the first variation of $\mathcal L$ we have the usual conditions emanating from IL and

The first summand gives us (34) and we define

$$\mathfrak{C}^{-} = \left\{ X^{-} \in \widetilde{\mathfrak{C}}^{-} : X^{-} (X^{-}) = \chi^{-} (X^{-}) \right\}.$$
(38)

The third summand defines $\mathcal{T} \ \mathfrak{T} \ \mathfrak{T}$ as the Piola - Kirchhoff traction vector. Note that this insures that $\underline{T}=\mathfrak{Q}$ on $\widetilde{C} \ \mathfrak{C} \ \mathfrak{T}$ since $\mathcal{T}=\mathfrak{O}$ there. The fourth summand gives us the appropriate Cauchy traction condition across \mathfrak{E} for each case of (36). The second summand is identically satisfied on $\widetilde{C} \ \mathfrak{since} \ \mathfrak{T}=\mathfrak{L} \ \mathfrak{C}$ on $\widetilde{\mathcal{E}} \ \mathfrak{C} \ \mathfrak{C}$ it tells us that $\mathfrak{T} \ \mathfrak{T}$ is orthogonal to $\mathfrak{T} \ \mathfrak{T} \ \mathfrak{T} \ \mathfrak{T}$, but this is of no physical interest.

Thus we can state the following theorems:

<u>Theorem I'</u>: Let (1), (2), (5), (9), (12), (15), (31), (32) and (36)₁ hold. Then $\underline{\times}$ is a solution to the no-slip contact problem (Case I), that is, (6), (7), (13), (14) and (17) also hold where \underline{C}^{-} is defined by (38), if SZ=0 for arbitrary variations of $\underline{\times}^{-}$, $\underline{\times}^{-}$, $\underline{\sim}^{-}$ and $\underline{\sigma}^{-}$, $\underline{\sim}=1,2$.

<u>Theorem II'</u>: Let (1), (2), (5), (9), (12), (15), (31), (32) and $(36)_2$ hold. Then \varkappa is a solution to the sliding contact problem (Case II), that is, (3), (4), (8), (13), (14) and (17) hold where \sub is defined by (38), if $\Im = \circ$ for arbitrary variations of $\varkappa, \varkappa, \varkappa, \varkappa$ and $\mathfrak{T}, \varkappa = 1, 2$.

The important feature of these theorems is that the regions \mathcal{E}^{-} are fixed. Thus transversality conditions are absent, and the theorems may be applied to finite element formulations. In fact one would naturally take \mathcal{E}^{-} to be a union of elements in \mathcal{Q}^{-} , large enough to contain \mathcal{C}^{-} throughout the motion.

Thus far our considerations have been quite general and, in fact, more general than would be required for the solution of particular classes of contact problems. In the next section we illustrate the many simplifications which can be made in the application of the preceeding theorems to a class of problems of wide practical interest.

5. Hertzian Contact Problems

We wish to characterize contact problems in which the contact surface is approximately planar and the bodies have undergone small deformations in the neighborhood of the contact surface.

Assume the following:

(1) n = n; e; ≈ e; on e, where the n; indicate components with respect to the standard basis { e; }³; for R³, (see Fig. 5).
(2) f ≈ 1, ~= 1,2, thus t ≈ T on C⁴.

Assumptions (1) and (2) together imply that,

$$t_3^{\pi} \approx \underline{t}^{\overline{t}} \underline{n} \approx \underline{T}^{\overline{t}} \underline{n} \approx \underline{T}^{\overline{t}} \underline{n} \approx \underline{T}^{\overline{t}} \underline{n}$$

and that,

$$(t_1, t_2, \circ) \approx t_1 - (t_2) \approx T_1 - (T_2) \approx (T_1, T_2, \circ).$$

(3) Material points which eventually contact have, to the first order, the same initial coordinates z_1 and z_2 . Explicitly we manifest this idea by requiring that the χ^{\prime} 's satisfy

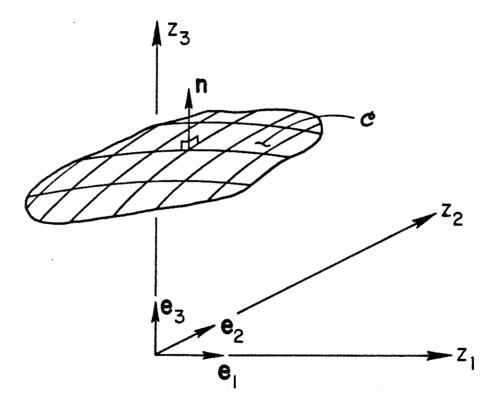
$$\chi^{1}(z_{1}, z_{2}, X_{3}^{1}(z_{1}, z_{2})) = \chi^{2}(z_{3}, z_{2}, X_{3}^{2}(z_{1}, z_{2})) .$$
(39)

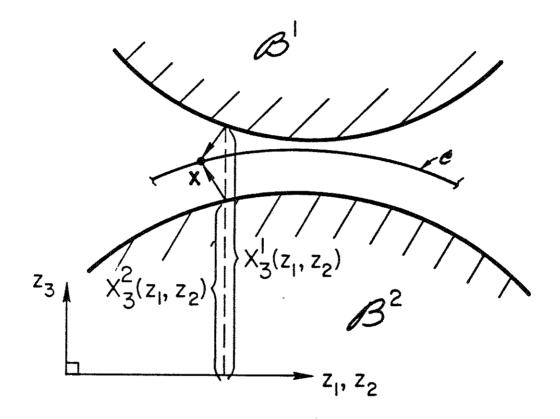
This is depicted in Fig. 6. Since \times_3^- are given functions which define the surfaces \subset^- , it follows from (39) that,

•

$$\delta \chi^2 = \delta \chi^2$$

We term problems for which these assumptions hold Hertzian, since these assumptions are implicit in Hertz' classical theory [2] (see





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Goldsmith [3] for an excellent exposition of this work and also many applications of Hertz' theory to impact problems). It should be pointed out that the formulation we are about to give is still considerably more general than those to which Hertz' theory applies.

We now show how these assumptions allow us to make simplifications in the preceding theorems.

Theorems I and II:

Due to assumption (3) the term \mathcal{K} can be replaced by an integral over a region in the z_1, z_2 -plane. This region, say c, is the projection of c onto the z_1, z_2 -plane, and due to assumption (2) it coincides, to the first order, with the projections of the \mathcal{C}^{-} 's. Thus \mathcal{K} can be written

Since, for Case I, we know that the momentum balance on 🗢 requires that

$$\mathcal{Z}^{1} + \mathcal{Z}^{2} = \mathcal{Q} ,$$

we may make use of this relation immediately. Thus define

$$\widehat{\zeta} = \widehat{\zeta}^{1} = -\widehat{\zeta}^{2} ,$$

and substitute into (40). Employing (39), the integrand simplifies to

$$\mathfrak{T} \cdot (\mathfrak{Z}^2 - \mathfrak{Z}^2) . \tag{41}$$

The analog of (23) becomes

$$o = \int_{0}^{t} \int_{C} \left\{ S \underline{C} \cdot (\underline{x}^{2} - \underline{x}^{3}) + \frac{1}{2} S \underline{x}^{2} \cdot (\underline{T}^{1} - \underline{C}) + S \underline{x}^{2} \cdot (\underline{T}^{2} + \underline{C}) \right\} dc dt$$

$$+ \text{ transversality condition.}$$
(42)

Thus the same conclusions of Theorem I can be drawn. However, from a numerical standpoint things are considerably different. First of all, since the $\not\prec^{\prec}$'s are absent in this formulation, we do not get a uniquely defined \succeq ; \varkappa^{\perp} and \varkappa^{\ast} will not in general be the same pointwise. If the graph of \succeq is important it could be constructed by averaging \varkappa^{\perp} and \varkappa^{\ast} , which, if the solution is any good, should be reasonably close pointwise. On the other hand, the \varkappa^{\leftarrow} 's being absent engenders a considerable saving in the number of equations to be solved and in their complexity.

The analogous case for Theorem II is constructed simply by setting

$$C_1 = C_2 = 0$$
, $C \stackrel{\text{def}}{=} C_3$

Then the integrand of imes becomes

$$\mathcal{C}\left(\mathbf{x}_{1}^{2}-\mathbf{x}_{3}^{2}\right) \tag{43}$$

and (42) reduces to

$$o = \sum_{n=1}^{\infty} \sum_{n=1}^{\infty} \left\{ ST\left(x_{n}^{2} - x_{n}^{1}\right) + Sx_{n}^{2}\left(T_{n}^{2} + T\right) + Sx_$$

Hence the conclusions of Theorem II hold.

Thus in the case of Hertzian contact we can add the simplifications manifested in (41) and (43) to the conditions of Theorems I and II, respectively, and still garner the same conclusions.

Theorems I' and II':

For these cases $\mathcal M$ can be written as an integral over $\widetilde c$, the projection of $\widetilde c$:

$$\mathcal{m} = - \underset{\substack{x=1\\x=1}}{\overset{2}{\times}} \int_{0}^{x} \underbrace{\sigma^{-}}_{x} \cdot \mathcal{n}^{-} (x^{-} + x^{-}) d\bar{c} dt$$

Due to the present geometric situation, it is appropriate to take

$$\mathcal{M}^{1} = \mathcal{M}^{2}$$

and thus define

$$\mathcal{T} = \mathcal{T}^{\ast}, \quad \alpha = 1, 2$$

Analagous to the considerations for Theorems I and II, the momentum balance across \in motivates the simplification

With these and (39), the integrand of \mathcal{M} can be written

$$\underline{\sigma}\cdot \mathcal{N}(\underline{x}^2-\underline{x}^2)$$
.

A further simplification can be made by setting

$$\sigma_3 = -\mathcal{N} .$$

This eliminates one unknown function and, as we shall see, has the effect of satisfying (5) naturally. Thus the integrand of 7772 becomes

This is a standard ploy of optimization theory, see p. 82, [4].

$$\sigma_{x} \gamma_{z} \left(\times_{x}^{2} - \times_{x}^{1} \right) - \left(\gamma_{z} \right)^{2} \left(\times_{3}^{2} - \times_{3}^{1} \right) , \qquad (45)$$

and the analog of (23) is

$$o = \int_{0}^{t} \int_{\overline{c}} \left\{ \delta \mathcal{P} \left(\sigma_{x} \left(x_{x}^{2} - x_{x}^{1} \right) - 2 \mathcal{P} \left(x_{3}^{2} - x_{3}^{1} \right) \right) + \delta \sigma_{x} \left(\mathcal{P} \left(x_{x}^{2} - x_{x}^{1} \right) \right) + \delta \sigma_{x} \left(\mathcal{P} \left(x_{x}^{2} - x_{x}^{1} \right) \right) + \delta \sigma_{x}^{2} \left(T_{x}^{2} + \mathcal{P} \sigma_{x} \right) + \delta \sigma_{x}^{3} \left(T_{x}^{1} - \mathcal{P} \sigma_{x} \right) + \delta \sigma_{x}^{2} \left(T_{x}^{2} - \mathcal{P} \sigma_{x} \right) + \delta \sigma_{x}^{3} \left(T_{x}^{1} + \mathcal{P} \sigma_{x} \right) + \delta \sigma_{x}^{3} \left(T_{3}^{1} + (\mathcal{P} \sigma_{x})^{2} \right) + \delta \sigma_{x}^{2} \left(T_{3}^{2} - (\mathcal{P} \sigma_{x})^{2} \right) \right\} d\overline{c} dt.$$
(46)

Summand two tells us that either $\gamma_{\pm} = 0$ or $\chi_{\pm}^{1} = \chi_{\pm}^{2}$, on \tilde{c} . Suppose $\gamma_{\neq} o$, then $\chi_{\pm}^{1} = \chi_{\pm}^{2} \chi_{\pm}^{2} = 1,2$. Summand one then gives us that $\chi_{5}^{1} = \chi_{5}^{2} = 0$. Thus we have

$$\gamma(\chi^2-\chi^1)=\varrho, \quad \text{on } \widetilde{c},$$

as required, and \mathfrak{C} is defined as the subset of \mathfrak{C} where $\mathfrak{L}^{1} = \mathfrak{L}^{2}$.

The last four summands give the momentum balance conditions, as usual, and, in addition, the last two summands imply that the normal tractions are compressive (since $(\mathcal{T})^2 \geq \odot$). Thus we have the conclusions of Theorem I' and condition (5).

The analogous set up for Theorem II' is accomplished by setting $\sigma_{\perp} = \phi$ in (45) yielding

$$-(\gamma_2)^2(\varkappa_3^2-\varkappa_5^2) \tag{47}$$

for the integrand of 772. With this Eq. (46) becomes

$$o = \int_{0}^{t} \int_{c} \left\{ -2 \, \delta \mathcal{N} \left(\mathcal{N} \left(x_{3}^{2} - x_{3}^{1} \right) \right) + \delta x_{a}^{1} \, T_{a}^{1} + \delta x_{a}^{2} \, T_{a}^{2} + \delta x_{a}^{1} \, T_{a}^{2} + \delta x_{a}^{2} \, T_{a}^{2} + \delta x_{3}^{2} \left(T_{3}^{2} - (\mathcal{N})^{2} \right) \right\} d\bar{c} dt \, .$$

In this case we achieve the conclusion of Theorem II' and condition (5).

Thus to Theorems I' and II' we can delete condition (5), add the simplifications manifested in (45) and (47), and achieve the conclusions of Theorems I' and II', respectively, plus condition (5).

6. Contact Problems for One, Two and Three-dimensional Bodies

The previous work needs only trivial modification to be made applicable to contact problems involving bodies of different dimensions. There are many cases of considerable interest which fall into this category. For example, models consisting of a shell and a plate, or a solid and a plate, are useful for the study of head impact. The modifications necessary are essentially interpretative. An example illustrates this assertion.

Consider the frictionless Hertzian contact of a three-dimensional solid and a two-dimensional plate. Let \mathfrak{G}^{1} represent the solid and \mathfrak{G}^{2} the plate. In evaluating II, the \mathfrak{G}^{1} part is as before while the \mathfrak{G}^{2} part would manifest the particular plate theory used. The contact term \mathcal{K} (or \mathcal{M}) would be <u>exactly as before</u>. However note that c (or \mathfrak{T}) is, in this case, also identifiable with part of the two-dimensional "volume" of the plate, rather than its boundary. Taking variations, everything is as before except that the term $\mathfrak{T} S \times_{5}^{2}$ (or $-(m_{2})^{2} S \times_{5}^{2}$) contributes to the transverse momentum equation of the plate, rather than to its boundary conditions. The interpretation of \mathfrak{T} (or $-(m_{2})^{2}$) is thus two-fold, i.e., it is the normal component of the traction vector with respect to \mathfrak{G}^{1} , as before, and it is also the equivalent normal "body force" with respect to \mathfrak{G}^{2} , manifested by the interaction with \mathfrak{G}^{1} (Fig. 7).

This interpretation is general, namely, for one and two-dimensional bodies the contact force is an equivalent "body force" which contributes to the momentum equations, rather than the boundary conditions. With this interpretation in mind, the construction of variational theorems, analogous to the ones constructed in Sections 2, 4 and 5, for the class of one, two and three-dimensional contact problems, is just a formal deductive exercise involving only appropriate definitions for II.

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7. Impact

The previous sections deal with spatial aspects of contact problems. In this section we investigate temporal considerations, i.e., those phenomena which are unique to dynamic contact or impact. To manifest the problem encountered in such situations consider the following hypothetical situation. Assume that we are in the process of numerically solving some impact problem and suppose that it is discovered as we monitor the motion of the bodies that they impact somewhere in the time interval (t_1, t_2) . At time t_1 we know the states of both bodies and we know that somewhere between t_1 and t_2 they have coalesced over a portion of their boundaries. Assume for the moment we know the geometry of the contact surface t. The question which arises then is what is the state of t at time t2, i.e., what are the velocity and traction vectors on t? It is necessary to know this information to carry forth the step forward time integration. The question though seems improperly posed without specifying considerable data about the nature of the impact. To get a handle on things, we will initially formulate a simple one-dimensional problem involving the impact of two elastic rods. Although this problem is trivial, it provides considerable insight into the general nature of impact of continuum bodies. Since we are interested in the state of e (in this case a point) immediately after impact, whether the rods are finite or semi-infinite is immaterial.

Assume that the pre-impact states of the two bodies are given by the following data:

$$\mathcal{B}^{\pm}: \sqrt{2}, (\partial \times / \partial \times)^{\pm}, P^{\pm}; \times = 1, 2.$$
 (48)

At impact the rods coalesce at ε , and for some finite time interval thereafter (at least) $x \in \varepsilon$ is persistent. At the moment of impact shock waves begin to propagate in each body. The space-time picture is depicted in Fig. 8. As discussed in section 1, since ε is material and x is persistent, we have

$$\bigvee_{=}^{\det f_{+}} \bigvee_{+}^{i} = \bigvee_{+}^{2} , P \stackrel{\det f_{-}}{=} T_{+}^{i} = -T_{+}^{2} ,$$
 (49)*

for the post-impact state (t_+) . In addition to (49), the well known shock conditions must hold across the wave fronts:

$$[\vee^{-}] + \bigcup^{-} [(\partial \times / \partial \times)^{-}] = 0 ,$$

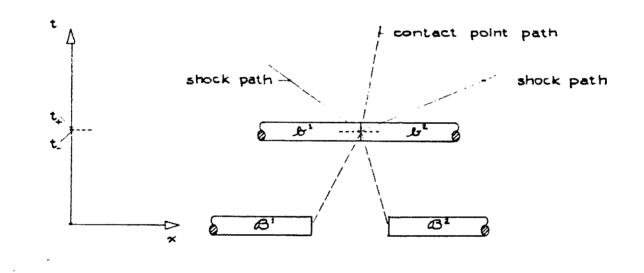
$$e_{0}^{-} \bigcup^{-} [\vee^{-}] = [P^{-}] ,$$
(50)

where \bigcup^{\leftarrow} is the material velocity of the shock in \bigotimes^{\leftarrow} , and [] is the wave-front jump operator which assigns to a function the difference in its values behind and in front of the wave, i.e., [f(X,t)] = f(X,t) - f(X,t)where X is a material point denoting the location of the wave-front. As can be deduced from Fig. 8, the states into which the shocks initially propagate are the pre-impact states given by (48), and the state at E, immediately after the shocks pass, is given by the post-impact state (49). These observations in conjunction with (50) yield,

$$\nabla_{-}^{\#} - \nabla_{+} = \nabla_{+}^{\#} \{ (\partial \times / \partial \times)_{-}^{\#} - (\partial \times / \partial \times)_{+}^{\#} \} = \Theta_{+}, \quad (51)^{**}$$

$$\rho_{-}^{\#} U^{\#} (\nabla_{-}^{\#} - \nabla) + P_{-}^{\#} - P = \Theta_{-}.$$

*For convenience we choose the initial state to be the pre-impact state, thus we need not distinguish between Cauchy and Piola tractions. **A consistency condition for these equations is that $\sqrt{1} - \sqrt{2} > 0$. Otherwise the impact would not occur.



. . . **.** . .

Figure 8

The four Eqs. (51) and constitutive equations relating P^{\prec} to $(\partial x/\partial x)^{\prec}$ yield a formally deterministic system of six equations in the six unknowns \lor , P, U⁻, $(\partial x/\partial x)^{-}$. Thus we see that the desired quantities \lor and P depend on the pre-impact states and material properties of both \mathcal{B}^{-} . The precise form of this relationship depends upon the constitutive equations of the bodies. As a simple example, assume we have linear constitutive equations $P^{\prec} = E^{-} \{(\partial x/\partial x)^{-} - 1\}$,

 E^- constant, and let the pre-impact state be given by

$$\nabla_{-}^{\underline{m}} = \nabla_{-}^{\underline{m}},$$

$$(\partial x / \partial X)_{-}^{\underline{m}} = 1,$$

$$P_{-}^{\underline{m}} = 0.$$
(52)

These conditions, when inserted in Eqs. (51), lead to:

$$= \frac{e_{o}^{2} U^{2} V^{2} - e_{o}^{1} U^{1} V^{1}}{e_{o}^{2} U^{2} - e_{o}^{1} U^{1}} ,$$

$$P = \frac{V^{2} - V^{1}}{\left(\frac{U^{2}}{E^{2}} - \frac{U^{1}}{E^{1}}\right)} ,$$

$$(53)$$

$$(U^{*})^{2} = E^{*} / e_{o}^{*}$$

Note that the denominators in Eqs. (53)_{1,2} present no problems since $e^{-5} > 0$, $E^{-5} > 0$ and $+1 = \operatorname{sgn} U^{2} = -\operatorname{sgn} U^{3}$.

This result is also appropriate whenever the intensity of the impact is small enough such that the non-linear constitutive equation can be replaced by its linear approximation about the pre-impact state. In this case E^{-1} is a tangent modulus evaluated at the pre-impact strain

 $\{(\partial \times / \partial \times)^{-1} - 1\} = 0$. To further simplify, consider the case when both rods have identical properties (i.e., $e^{-1} = e^{-1}$, $E = E^{-1}$, x = 1, 2). Then

$$V = \frac{\sqrt{1} + \sqrt{2}}{2},$$

$$P = P_{e} U (\sqrt{2} - \sqrt{1})/2,$$

$$(U)^{2} = E/P_{e}.$$
(54)

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In Eqs. (54) U is positive, and since consistency requires $\nabla^{1} - \nabla^{2} > 0$, P is compressive.

Thus for the one-dimensional case at least the problem of computing the post-impact state is easily achieved. The solution of (51) for the fully non-linear case can be automated as part of a numerical algorithm. Although this problem is trivial, it serves to indicate that the postimpact problem, the solution of which is essential in a numerical algorithm, is one of wave propagation.

In the analysis of higher dimensional bodies the solution of the post-impact problem becomes greatly complicated due to the geometric variety of impact conditions. However, considerable simplifications can be taken advantage of if one keeps in mind the nature of the discrete problem. For instance, if a certain portion of the boundaries of two bodies have coalesced in t, each interior point of the targent plane is well defined, may be treated, to the first order, as a point on the mating surface of two impacting half-spaces. As long as time steps are kept small enough, the local behavior is well represented. The post-impact problem for the general case, analogous to (51), can be automated as part of the numerical algorithm, and for many simple cases can be solved explicitly.

With these notions in mind, let us return to the case of main interest in this report, namely three-dimensional continuum bodies. We shall consider only the case of a frictionless contact surface (Case II), and leave the solution of the post-impact problem for the no-slip case (Case I), which is more difficult, for future work. With the proper interpretations, the one-dimensional rod formulation (Eqs. (48-54)) suffices to completely characterize this case. This is so because no tangential motions or stresses may be communicated across a frictionless surface, and thus we need only consider the configuration of normal incidence. In this case the requisite constitutive functionals in (51) would be those relating P^{\prec} , the normal Piola stress, to the normal component of strain, holding all other components of strain fixed at the pre-impact values. For example, in the linear isotropic case, E^r (Young's modulus) in Eqs. (53,54) would be replaced by $a^+ 2 \mu^-$ (a^-, μ^- are the Lamé and shear moduli, respectively) and the propagation velocity would be that of dilatational waves.

PART II

A NUMERICAL SCHEME FOR ANALYSIS OF CONTACT-IMPACT PROBLEMS

8. Numerical Solution of Contact-Impact Problems

In performing numerical computations based on the above described variational formulation for contact-impact problems we have employed three distinct levels of approximation: (1) a spatial discretization of the bodies and contact surfaces, (2) a temporal discretization to determine the response of the discretized bodies, and (3) a numerical solution for the resulting system of nonlinear algebraic equations.

In the following sections we shall restrict our attention to the Hertzian contact problem described in Section 5. Significant numerical difficulties are encountered in the solution of impact problems; to complicate the problem further by introducing the additional steps necessary to determine the contact surface maps for the full kinematically nonlinear case is left for a future study. While this is a simple impact problem in terms of determining the contact surface and the full power of the preceding theory is neither necessary nor exploited in its solution, many of the features of the general problem are employed here.

9. Spatial Discretization of the Bodies and Contact Surface

The bodies \mathfrak{B}^1 and \mathfrak{B}^2 are discretized using standard finite element methods, (e.g., see [5]). In order to facilitate the computation of a discrete Hertzian contact surface the nodes of \mathfrak{B}^1 are arranged so that they align with the nodes of \mathfrak{B}^2 . This is consistent with the notions of condition 3 of Section 5 and ensures that during determination of the approximation to the contact surface contiguous nodes of the two bodies will meet. Thus, the simulation of the contact surface is trivial. The development of a numerical model for Hertzian contact problems is based upon the form of Theorem II'which uses (47) for the integrand of 777. For numerical computations we introduce the displacement vector u such that

$$\chi = \chi + \mu . \tag{55}$$

For a compatible finite element displacement field the integrand of \mathcal{M}_{can} be approximated by taking $\mathcal{M}_{can}^{2}(z,t)$ as the product of $\mathcal{E}^{2}(t)$ and $\Im(z-z_{an})$ (i.e., Dirac delta functions in space). This corresponds to taking \mathcal{M}^{2} as "concentrated nodal loads" which are the generalized forces of the contact pressure. With this discretization we can describe pseudo contact elements between each pair of candidate contact nodes. Let these nodes be denoted as (\int_{1}^{t} and the generalized force as $(\mathcal{E}_{an})^{2}$; then

where {i} are the set of candidate contact nodes which span \tilde{c} ; u_{si}^{-1} are the nodal displacements in the z_3 direction and X_{si}^{-1} are the nodal coordinates of the candidate contact nodes.*

^{*}We assume here that 3 is the direction nominally normal to the contact surfaces, e.g., see Fig. 5.

Use of the finite element method in Theorem II' with $\mathcal{T}\mathcal{T}$ given by (56) produces a set of nonlinear second order ordinary differential equations which together with the impenetrability conditions define the discretized contact impact problem. These equations take the form:

$$M\ddot{u} + K(u) = R , \qquad (57)$$

where \underline{M} is the usual finite element mass matrix, \underline{K} represents the elastic stiffness forces together with the contact terms, \underline{R} is the set of generalized forces resulting from boundary tractions and \underline{u} is the set of time dependent nodal displacements (which also include the $(\underline{\epsilon_i})^2$). For inelastic materials Theorem II'can be extended by treating the first variation as a Galerkin method (principle of virtual work) and replacing the elastic constitutive model by more general theories, e.g., viscoelastic, elastoplastic, viscoplastic, etc. In this case

$$K(u) \rightarrow K(u, \dot{u})$$
(58)

in (57).

10. <u>Temporal Discretization</u>

A temporal discretization of the second order ordinary differential equations which result from a finite element spatial discretization of the contact-impact problem is accomplished herein by using the Newmark family of methods [6]. The Newmark family of methods is a one-step integration method with two free parameters which can be used to control stability and numerical damping. The method is essentially a difference method in time. The behavior of the method for linear elasto-dynamics problems is discussed in [6,7]. The algorithm is given by

$$\mathcal{U}_{nn} = \mathcal{U}_{n} + \Delta t \dot{\mathcal{U}}_{n} + (\frac{1}{2} - \beta) \Delta t^{2} \ddot{\mathcal{U}}_{n} + \beta \Delta t^{2} \ddot{\mathcal{U}}_{nn}, \qquad (59)$$

and
$$\dot{u}_{n+1} = \dot{u}_n + (1-v)\Delta t \ddot{u}_n + v\Delta t \ddot{u}_{n+1}$$

where $U_n = U(t_n)$, $\Delta t = t_{n+1} - t_n$, and β, δ are the two parameters. For linear problems $\delta = .5 + \delta = .5$ produces no artificial viscosity and $\beta \ge \frac{1}{4}(1+\delta)^2$ produces unconditional stability (i.e., the method is stiffly stable). Such generalization is not possible for nonlinear problems and during solution it may be necessary to monitor the solution for any signs of instability. In (59)

 $\beta = 0$ produces an explicit method for u_{n+1} and if M is diagonal (lumped mass) with K and R independent of \dot{u} the solution can be advanced without solving a large set of simultaneous equations; for all other cases the method is implicit and equations must be solved. Solution of (59)₁ for \ddot{u}_{n+1} in terms of the solution at t_n and u_{n+1} gives

$$\ddot{u}_{n+1} = \frac{1}{\beta_{at}} \left(u_{n+1} - u_{n} \right) - \frac{1}{\beta_{at}} \dot{u}_{n} - \left(\frac{1-2\beta}{2\beta} \right) \ddot{u}_{n}$$
(60)

which can also be used in $(59)_2$ to express the velocity in terms of the solution at t_n and u_{n+1} . Since in this process we divide by β and Δt it is no longer possible to consider zero β or zero time steps.

11. Solution of the Nonlinear Algebraic Problem

Use of the Newmark method in (57) (including (58)) yields the set of nonlinear algebraic equations:

$$\frac{1}{\beta \Delta t^2} \sum_{i=1}^{M} u_{n+1} + K(u_{n+1}, u_{n}, \dot{u}_{n}, \ddot{u}_{n}) = R_{n+1} + M A_{n} , \quad (61)$$

where

$$A_{n} = \frac{1}{\beta \Delta t^{2}} \underbrace{u_{n}}_{n} + \frac{1}{\beta \Delta t} \underbrace{\dot{u}_{n}}_{n} + \left(\frac{1-2\beta}{2\beta}\right) \underbrace{\ddot{u}_{n}}_{n}$$

A Newton-Raphson iterative solution to this set of equations can formally be constructed, giving:

$$\left(\frac{1}{\beta\Delta t^{*}} \underbrace{M}_{}^{} + \partial_{u} \underbrace{K}_{}^{} - \partial_{k} \underbrace{R}_{}^{}\right) \Delta \underbrace{u}^{(\lambda)}_{}^{} = \underbrace{R}_{}^{} - \underbrace{K}_{}^{} \left(\underbrace{u_{n+1}}_{n+1}, \underbrace{u_{n}}_{n}, \underbrace{u_{n}$$

where $\partial_{u_{i}} \mathcal{R}$ is the effect of loads varying with the deformation and

$$(\partial_{u} \not\in)_{ij} = \partial K_{i} / \partial u_{j},$$
 (63)

is the tangent stiffness matrix. The coefficient to $\Delta \mathcal{L}^{(L)}$ is generally called the Jacobian matrix of the Newton-Raphson iteration. The solution is advanced by taking

$$u_{n+1}^{(i+1)} = u_{n+1}^{(i)} + \Delta u_{n+1}^{(i)}, \qquad (64)$$

and iterating until a norm of the solution satisfies

$$\|\Delta \chi^{(i)}\| \leq \epsilon \|\chi^{(i)}_{n+1}\|,$$
 (65)

where ϵ is some small positive error tolerance. In the work reported here the norm || || is taken as the Euclidian norm

$$\| \times \| = (\underbrace{\lesssim}_{1}^{2} \times \underbrace{\ast}_{2}^{2})^{1/2} , \qquad (66)$$

and the load vector \mathbb{R} is assumed to be independent of \underline{u} . For stable elastic materials the resulting tangent stiffness is then symmetric and positive definite, consequently, standard direct solution methods normally employed in the solution of linear finite element problems can be used. For inelastic materials or deformation dependent loads the tangent stiffness may be asymmetric. In these cases some special methods may be necessary to effect a solution.

12. Discretized Impact Conditions

In the previous numerical development \tilde{c} has been defined by discrete points which correspond to nodes along the boundaries of \mathscr{B}^1 and \mathscr{B}^2 . When, during the course of advancing the solution in time, any one of these points violates the impenetrability condition a re-solution must be obtained in which the $(\mathscr{E}_2)^2$ are now non-zero and the u_3^{-1} satisfy the impenetrability condition. Some control and monitoring are required to effect this in a computer program. In addition to satisfying these conditions, the impact relations denoted in Section 7 must be invoked. In the present study these conditions are applied to the solution at the end of a time step in which points first go into contact. Accordingly we compute from (50)*

$$\dot{u}_{+} = \frac{e_{\bullet}^{*} U^{2} \dot{u}_{-}^{2} - e_{\bullet}^{*} U^{1} \dot{u}_{-}^{1}}{e_{\bullet}^{*} U^{2} - e_{\bullet}^{*} U^{1}}, \qquad (67)$$

and assign this value to the appropriate node of \mathfrak{S}^1 and \mathfrak{S}^2 .

To determine the solution vector \underline{u} at t_{n+1} we have solved the set of equations (61). As described above the shock conditions are then used to determine the value of the velocity at time t_{n+1} for all points which have come into contact during the time interval. In order to get a consistent solution at these points we must modify the accelerations and contact force to reflect the shock conditions. This is accomplished by re-solving the equilibrium conditions of \mathcal{B}^1 and \mathcal{B}^2 at point i. The expanded forms of the appropriate equations are:

^{*}The ()_ denotes a value which is computed before impact, whereas ()_ denotes the value after impact.

$$M^{1}\ddot{u}_{-}^{1} + K^{1}(\underline{u}) + (\varepsilon_{i})_{-}^{2} = R^{1}$$
, (68)

and

$$M^{2}\ddot{u}_{-}^{2} + K^{2}(\underline{u}) + (\underline{E}_{\perp})_{-}^{2} = R^{2}$$
.

For nodes which have come into contact we must enforce the condition on acceleration

$$\ddot{u}_{+}^{2} = \ddot{u}_{+}^{2} = \ddot{u}_{+},$$
 (69)

and compute the contact force $(\mathcal{E}_i)_+^2$. The solution for these is obtained from

and

$$M^{2}\ddot{u}_{+} + K^{2}(\underline{u}) + (\varepsilon_{\perp})^{2}_{+} = R^{2}.$$

 $M^{i}\ddot{u}_{+} + K^{i}(\underline{u}) + (\varepsilon_{i})^{2}_{+} = R^{i},$

These are two equations in two unknowns which can be solved for the \ddot{u}_+ and $(\varepsilon_i)_+^2$. If $K'(\underline{u})$ is independent of velocity the stiffness forces and R'' will remain unchanged during the impact, hence we can solve the simpler problem

$$M^{i}\ddot{u}_{+} + (\varepsilon_{i})_{+}^{2} = M^{i}\ddot{u}_{-}^{i} + (\varepsilon_{i})_{-}^{2}$$
$$M^{i}\ddot{u}_{+} - (\varepsilon_{i})_{-}^{2} = M^{i}\ddot{u}_{-}^{2} - (\varepsilon_{i})_{-}^{2}$$

whose solution is

$$\ddot{u}_{+} = \frac{M^{i}\ddot{u}_{-}^{i} + M^{2}\ddot{u}_{-}^{2}}{M^{i} + M^{2}} ,$$

and

$$2(\xi_{i})_{+}^{2} = 2(\xi_{i})_{-}^{2} + M^{1}(\ddot{u}_{-}^{1} - \ddot{u}_{+}) - M^{2}(\ddot{u}_{-}^{2} - \ddot{u}_{+}).$$

.

This completes the numerical specification of the solution at t_{n+1} ; this solution process is now repeated for each of the succeeding time steps.

At this point it is important to compare the solution procedure for impact of a continuum discretized by a finite element method with the solution procedure for a physically discrete body, i.e., a body composed of mass points joined by massless elastic springs. Both problems may be described by algebraic equations of the form of (57). The impenetrability condition is also identical. The impact conditions, however, are different. For the discretized continuum the procedure is described above. The study of the impact of mass points is considered in elementary mechanics books, e.g. [8]. The impact of two mass points is described by impulsive motion such that at t_ the velocities of the two mass points are V_1 and V_2^2; after impact at time t_+, the two points have velocities V_1^1 and V_2^2. The two points will not in general stay in contact (i.e., V_1^1 \neq V_2) but will rebound. The conditions used to compute the V_1^1 and V_2^2 are: Balance of Momentum*

$$M' \{ \sqrt{1} + M^2 \{ \sqrt{2} \} = 0,$$
 (71)

and use of an equation involving the "coefficient of restitution", \boldsymbol{e} :

$$\frac{\bigvee_{+}^{2} - \bigvee_{+}^{3}}{\bigvee_{-}^{3} - \bigvee_{-}^{2}} = e .$$
 (72)

For e=1 energy is conserved whereas for e=0 the points "stick" and energy is dissipated. We must comment in passing that (72) is the energy

 $^{* - [\}frac{1}{4} (\epsilon)] = \frac{1}{4} (t_{+}) - \frac{1}{4} (t_{-})$

equation in disguise. To see this we can write the jump conditions for energy as

$$\frac{1}{2}M^{1}\left\{\left(\sqrt{1}\right)^{2}\right\} + \frac{1}{2}M^{2}\left\{\left(\sqrt{2}\right)^{2}\right\} = \left\{\sqrt{1}\right\}$$
(73)

The term $\{\cdot, \cdot\}$ can exist only if other energies are dissipated during the jump. We rewrite (73) by using

$$\frac{1}{2}\left\{\left(\bigvee^{i}\right)^{2}\right\} = \left[\bigvee^{i}\right]\left\langle\bigvee^{i}\right\rangle ,$$

where

$$\langle \vee^{i} \rangle = \frac{1}{2} \left(\vee^{i}_{+} + \vee^{i}_{-} \right)$$
 (74)

Use of the momentum equation (71) then gives, after dividing by $M^{i} \in V^{i}$

$$\langle \vee^{1} \rangle - \langle \vee^{2} \rangle = \underbrace{\{\nu\}}_{M^{1} \{ \vee^{1} \}}$$

or after recollecting terms and dividing by $(\bigvee_{-}^{1} - \bigvee_{-}^{2})$ we obtain:

$$\frac{\bigvee_{+}^{2} - \bigvee_{+}^{1}}{\bigvee_{-}^{1} - \bigvee_{-}^{2}} = 1 - \frac{-\{\nu\}}{M^{1} + [\vee^{1}] (\bigvee_{-}^{1} - \bigvee_{-}^{2})}$$
(75)

The significance of the coefficient of restitution then is associated with the right hand side of (75).

It is clear from the above developments that the numerical simulation of the discretized continuum and the physically discrete system involve two distinct methods for treating the impact conditions. It is imperative then to associate the correct method for the problem at hand. In the present study we are interested in the impact of continua, and in this case we shall employ the discrete shock condition to effect the solution. This a priori assumes that the response we are computing involves a time scale associated with wave propagation problems. Consequently, we cannot expect the computation procedure for advancing the solution in time to be accurate if we take time steps greatly in excess of transit times through each body. In this context it may be important to consider an "explicit" time integration procedure in future work. The stability restrictions may be too severe to make this feasible.

PART III

FEAP 74 - A COMPUTER PROGRAM FOR SOLUTION OF CONTACT-IMPACT PROBLEMS

13. Development of a Contact-Impact Model for FEAP

In order to incorporate an ability to compute solutions to contactimpact problems using a finite element method as described above it is necessary to have available a computer program which can solve the nonlinear equations of motion given by (61). The computer program FEAP is a general program to solve finite element problems. The program has a capability of solving both quasistatic and dynamic problems and can incorporate several types of elements simultaneously. The nonlinear capabilities required for the solution of contact-impact problems have been incorporated into FEAP and currently includes the user options (see Input Instructions):

- (1) <u>Selection of quasistatic or dynamic option</u>: The dynamic option will integrate the equations of motion using the one-step Newmark method to advance the solution in time. Quasistatic analysis is accommodated by any one-step algorithm. The algorithm employed is incorporated into each element routine and thus id defined by the developer of each element. Impact problems require description of the contact surface and wave speeds.
- (2) <u>Selection of the nonlinear method to advance the solution</u>: Options include:
 - (a) No iterations in each time step. Unbalanced forces at each time are added to the next time step.
 - (b) Iterations in each time step to achieve a balance of force within each time step. In this option the user can select to reform

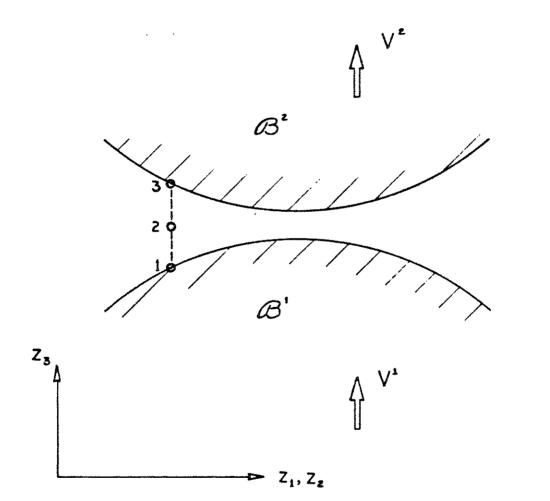
the Jacobian matrix for each iteration or only at the first iteration in each time step.

In the impact problems solved to date it has been necessary to use the general form of the Newton-Raphson algorithm. This includes a complete formating and factoring of the Jacobian matrix for each iteration of each time step in the analysis. If the method described herein is to become computationally effective improvements in the computer program are paramount. Undoubtedly the most important aspect in reducing computer times is to introduce a substructuring system so that the highly nonlinear equations in the vicinity of the contact surface can be isolated from the remainder of the bodies. This will normally involve only a small number of equations in the total system of (62). The solution of a large finite element problem will generally concentrate the computer solution time in the forming and factoring of the tangent stiffness matrix. The fewer times that it is necessary to perform this costly step the more efficient the solution algorithm. Substructuring can be used then to restrict the part of the equations which must be formed and factored often, and thus greatly reduce the computer costs in analyzing impact problems.

The version of FEAP which can currently be used to analyze contactimpact problems includes, in addition to the nonlinear Newton-Raphson iterative algorithm, a new special contact-impact element and a new subroutine to describe impact surfaces and the discrete shock conditions described in Section 12. These are described in the following sections.

14. Contact Element for Hertzian Contact

The contact-impact element which has been developed is called ELMT05 and can be used along any coordinate direction. As developed it cannot be used along normals which are in non-coordinate directions. The development of the contact element assumes that within the framework of linear elasticity theory a node on \mathcal{B}^1 will impact on a node of \mathcal{B}^2 . In using this contact element we shall assume that the contact surface on 3^2 is located at larger coordinate values than the contact surface of $\mathfrak{B}^{\mathsf{I}}$. The contact element is described by three nodes. Node 1 is associated with ω^1 , Node 3 is associated with ω^2 , and Node 2 is used as storage for the contact force $(\mathcal{E})^2$. The user can select the direction of contact motion by specifying the degree of freedom of the nodal unknowns to which the contact is to be measured; this must agree with the physical direction of the element (see Fig. 9). The degree of freedom for the contact element is specified during the MATERIAL data input and consists of a single card in I5 format. The element nodes are described along with all other elements according to Section 4 of the Input Instructions. The Node order as shown in Fig. 9 must be observed.



15. Impact Surface Description

The definition of the impact surface includes a list of all elements on the contact surface together with the degree of freedom describing the direction of contact motion (as described above). In addition, the product of mass density and wave velocity (always a positive number) for each body is input. This assumes, currently, that (1) each contact surface belongs to a linear material, and (2) the same material exists along all of the contact surface. This data need be prescribed only for impact problems, quasistatic contact problems do not require this data since no velocity or acceleration computations are performed in this class of problems. Data to be input for the impact surface is given in Table I.

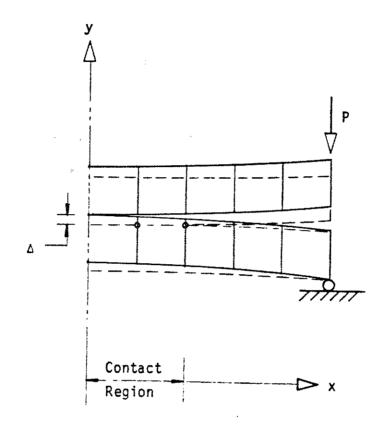
Table I - Impact Surface Data

CARD 1) (6X,A6)	
COL. 7 to 12	Must contain CONTAC
CARD 2) (2F10.0)	
COL. 1 to 10 P	U of body 1
COL. 11 to 20 P	U of body 2
CARD 3) (15)	
COL. 1 to 5	NLIST, number of elements on contact surface
CARD 4) (215)	
Repeat NLIST times	
COL. 1 to 5	Contact element number
COL. 6 to 10	Degree of freedom of this contact element

16. Example Problems

Two example problems are included to illustrate the characteristics of the methodology and the associated computer program described above for Hertzian contact problems. The first problem is a quasistatic contact problem which is used to demonstrate the ability of the computer program to compute an evolving contact surface. The second problem will demonstrate the ability of the program to properly model the temporal response of an impact problem.

To model a problem in which a contact surface will change under different load levels we consider two beams with an initial parabolic curvature. A symmetric configuration is analyzed and the resulting finite element model is shown in Fig. 10. Each element is nominally one unit by one unit. The gap at the load end is initially 0.5 units. The material properties used are E = 500 and ν = 0. The load P is applied as shown and allowed to increase linearly in time. The problem then is to determine the contact surface at various load levels. In order to eliminate a singularity in the system of equations it was necessary to permanently attach the two nodes at the symmetry axis of the contact surface. All other nodes along the boundaries between the two bodies are assumed to be possible contact points and contact elements are assigned between vertical nodal pairs. The load was varied from 0.2 to 0.8 in increments of 0.1 and the computed contact surface and forces were computed. These are given in Table II. The deformed shape at a load of 0.4 is also shown in Fig. 10 as a dotted form. The attached node at the center has influenced the solution at loads above 0.3 since the contact pressure there is tensile (negative). The force is small and should not greatly affect the actual contact region computed. As the load increases the



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contact surface moves toward the load. This is conceptually correct since if the beams were modeled according to Euler-Bernoullitheory the contact force would be a point load which gradually moves from the center to the outer edge according to the relationship (using the above values for sizes and material properties)

$$X = 5\left(1 - \frac{1}{6P}\right)$$

This relation predicts that the contact point will be non-zero only after P exceeds 1/6. The finite element model is in qualitative agreement with this beam theory, but since shear deformations are included the finite element solution gives a distributed load on the contact surface. It is interesting to also note that the contact force over the center of the beams is zero, just as in the beam theory.

X-COORDINATE							BEAM
LOAD	0	1	2	3	4	5	THEORY-X
0.2	0.2	-	-	-	-	-	0.83
0.3	.07	.23	-	-	***	-	2.22
0.4	01	.07	.34	-	-	-	2.92
0.5	-0.00	.02	.23	.25	-		3.33
0.6	01	-	.09	. 51	.01	-	3.61
0.7	01	-	.07	.45	.19	-	3.81
0.8	01	-	.05	.3 8	.38	-	3.96

Table II - Contact Forces

This problem demonstrates that the computer program can model the evolution of a contact surface. Of particular importance is to note that as the load increases the program can both attach and detach a contact point. This is an essential requirement for the analysis of impact problems as is shown in the next problem.

As a simple example we consider the impact against a rigid wall of a finite, linear elastic rod traveling at constant velocity. The rod has a modulus of elasticity E of 100, and a mass density p of 0.1. The arrival velocity is taken to be 0.1 (units may be assigned in any convenient system). The rod is taken to be 10 units long and is divided into 10 elements plus one contact element as shown in Fig. 11. At time zero the rod is just arriving at the wall. The exact solution predicts a contact duration of 0.2 time units. This corresponds to the time required for a wave to travel from the contact point to the left end and back to the contact point at which time the rod will part from the wall. The problem was analyzed using FEAP with time steps of 0.01 unit (transit time across an element) and the rod remains in contact until time 0.20 units and has rebounded at time 0.21. Thus the program can predict accurately the contact duration of the rod. The finite element solution obtained is compared with the exact solution in Fig. 12. The agreement of stresses and contact force is good. The largest discrepancy exists in defining the shock front, which is "smeared" by the finite element method and ordinary differential equation solution method used here. This is the same type of solutions which are commonly obtained with numerical solutions of this type even without impact. Solutions such as the impact shocks generated are probably one of the most difficult responses to accurately calculate by a finite element method.

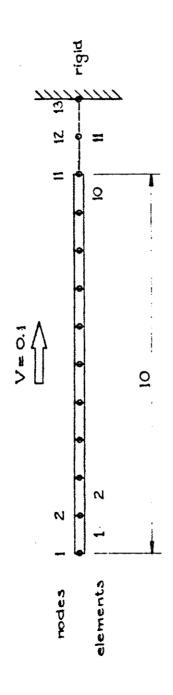
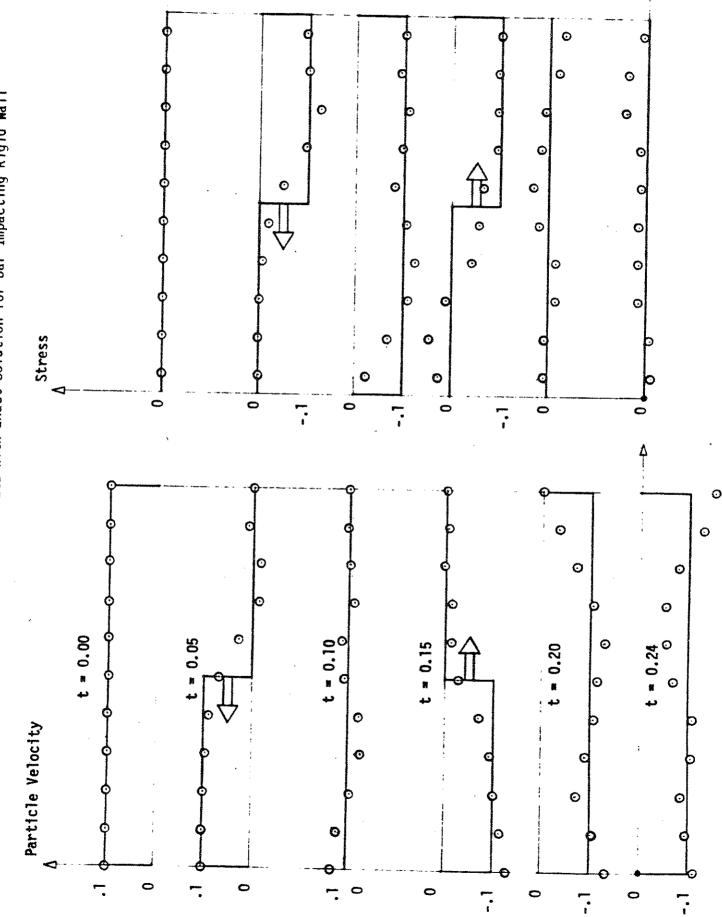


Figure 11



Comparison of Numerical Data with Exact Solution for Bar Impacting Rigid Wall

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17. Closure and Recommendations for Future Work

In the preceding sections we have presented a theory for contactimpact problems together with the numerical development of a Hertzian contact-impact model. The computer program FEAP 74 has been modified to include the model and has successfully solved a contact problem and an impact problem. The work reported herein must be considered initiatory; the general theories and their numerical implementation have not been completed. The problem is of such a complicated nature and the literature existing prior to this study was so meager that we consider it fitting to document the work completed thus far.

We have attempted to qualify each stage of the development throughout the report, however, it may be fitting to reiterate future work which we consider to be essential for numerical models to be effective and efficient tools for predictive analyses.

- (1) The restriction of Hertzian type contact must be removed. This involves the non-trivial task of finding appropriate numerical methods to handle the \swarrow maps.
- (2) Improved methods for solving the set of nonlinear algebraic equations must be found. We have suggested two methods which should be considered: (a) Substructure the problem about the contact regime so that a more efficient forming and factoring of the tangent stiffness can be performed; and (b) Since the impact problem is a wave propagation problem an explicit time integration of the equations of motion should be explored. In complex situations the explicit integration method may have severe stability limitations which could make it unacceptable.

(3) Methods of utilizing the shock conditions need to be explored further. We have noted some peculiar anomalies when the bodies separate. These appear to be caused by a shock like separation phenomena.

(4) When the wave propagation property of the impact problem is ignored by taking time steps greatly in excess of the transit times in a body the computed response is meaningless. Under such situations the bodies rebound within a single time step. Currently the rebound velocity is much too large. When the shock conditions are used for a class of problems where the response desired is in the target instead of in the impactor, it may be expedient to take a large time step. Methods should be explored to accomplish this capability.

The above recommendations for future work should in no way minimize what has been accomplished by the present study. For the first time a contact-impact theory in the form of a variational problem has been presented in a general form. This formulation was motivated by the fact that numerical solutions would be obtained by a finite element method. In addition the necessary foundation for the numerical solution has been thought out and within this context a computer program has been developed for Hertzian contact-impact problems.

The implementations considered here have produced results which are hopeful signs for the eventual success of the more general impact problems.

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APPENDICES

A. Input Instructions for Contact/Impact Problems

In order to analyze contact/impact problems in FEAP, users must prepare the data for a time dependent analysis. This will include the following Data Type Identification Cards (see Section 1, Appendix B):

> FEAP 74 MATERIAL NODAL ELEMENT CONTACT (for impact problems only) loadings INITIAL CONDITIONS (if non-zero)

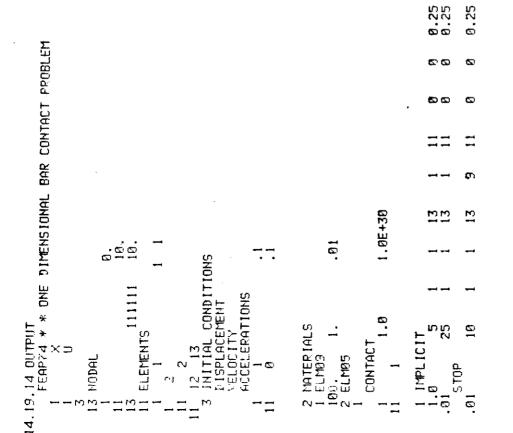
and

VISCOE (for quasi-static contact problems)

or

IMPLICIT (for impact problems)

In performing the necessary solution to (62) the full Newton-Raphson method must be employed; this is controlled by the data in col. 76-80 of the first card following the VISCOE or IMPLICIT card, and consists of a negative number (negative uses full Newton-Raphson iteration with the absolute value of the number giving the number of iterations to be performed before going to the next time step). As an example of the required input data Table A shows the input data used for the impact problem reported in Section 16.



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B. Input Instructions for FEAP 74

The input instructions for the description of a finite element mesh, together with the initial and boundary conditions, is described by subroutine MANUAL listed on the following pages. The input of the contact surface for impact problems is described in Table I of this report.

The description of material properties for the contact element is described in Section 14. For material properties for other elements in FEAP special input instructions must be supplied.

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	MANZ13C MANZ14C	MANZ15C MANZ16C	MANZ17C	FIGHZ 19C MGNZ28C MGNZ21C	MANZZC MANZZC MANZZG	MAN225C MAN226C MAN227C MAN228C MAN229C MAN238C MAN231C	MAN232C MAN233C	MAN234C MAN235C	THN236U MAN239C MAN239C	MAN240C MAN241C	MAN242C MAN243C MAN244C	MAN245C	MANZ47U MANZ48C MANZ49C	MAN251C	MAN253C	MAN2550	THN255C MAN258C	1927100 10921100 10921100	MAN252C	MHN254C MAN265C
CARD 4. (615,5F10,0)	MUM	COL 6 TO 10 NEXTRA - INCREASES ELEMENT MATRIX SIZE FROM	COL 11 TO 15 IREC - COMPUTE GENERALIZED FORCE CHECK IF	COL 16 TO 20 MBAN - MAXIMUM EXPECTED BANDUIDTH, DEFAULT IS SET TO 100. USED AS AN ERPOR CHECK TO PREVENT	COL 21 TO 25 IBUF - BUFFER SIZE FOR STORAGE OF HISTORY EFFECTS IN TIME DEPENDENT ANALYSIS, DEFAULT IS	COL 26 TO 30 NC1 - USER INTEGER CONSTANT COL 31 TO 40 CON1 - USER INTEGER CONSTANT COL 41 TO 50 CON2 - USER DEFINED CONSTANT COL 51 TD 60 CON3(1) - USER DEFINED CONSTANT COL 61 TO 70 CON3(2) - USER DEFINED CONSTANT COL 61 TO 80 CON3(2) - USER DEFINED CONSTANT	2.1) *REMARK* USER COMMENTS ON OUTPUT. (6X,12A6)	SUBSEQUENT CARDS	COL 7 TO 12 MUST CONTAIN REMARK COL 13 TO 78 STATEMENTS TO BE OUTPUT , USE AS MANY REMARK CARDS AS DESIRED. INSERT BEFORE ANY TYPE CARD.	2.2) TITLE CHANGE ON OUTPUT (6%,12A6)	COL 7 TO 12 MUST CONTAIN TITLE COL 13 TO 78 NEW TITLE DESCRIPTOR	2.3) EXECUTION TERMINATION (6X,A4)	COL 7 TO 10 MUST CONTAIN STOP, INSERT AFTER LAST PROBLEM.	3.) MATERIAL CHARACTERIZATION (15.1%,1246)	COL 1 TO 5 NUMMAT - NUMBER OF DIFFERENT MATERIAL CHARACT-	COL 7 TO 12 MUST CONTRIN WORD MATERI	THE FOLLOWING CARDS ARE SUPPLIED FOR EACH MATERIAL TO BE CHARAC TERIZED (MUST BE EXACTLY NUMMAT SETS OF CARDS)	CARD 1.) ELEMENT SELECTOR CARD (IS.1X,A5,1146)	TER IP	TO 10 TO TO ALPHANMERIC INFORMATION TO BE DUTFUT.

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	MAN266C Man267C	MAN267C	MAN268C MAN269C		MAN273C MAN274C MAN275F	MAN276C MAN2776C MAN2776C MAN278C MAN279C MAN289C MAN283C MAN283C MAN283C MAN285C MAN285C MAN285C	MAN287C MAN288C MAN289C MAN290C MAN291C MAN292C	MAN293C MAN294C	MAN295C MAN296C MAN297C	MAN298C MAN299C	MAN3ØØC MAN3ØJC MAN3Ø2C	MHN393C MAN304C MAN305C MAN305C			MAN315C MAN316C MAN317C
	CARD 2.), ETC. ** USER DEFINED FOP EACH ELEMENT TYPE PROVIDED.	EXCESS BLANK CARDS ARE PERMISSIBLE BETWEEN EACH MATER	4.) NODAL CARDS (I5,1X,A6)	COL 1 TO 5 NUMMP - NUMBER OF NODAL POINTS COL 7 TO 12 MUST CONTAIN NODAL	SUBSEQUENT CARD (IS.II5.3F10.0)	COL1TO5NODENUMBERCOL15111111COL161111111COL171111111COL171111111COL18111122COL1811140COL1911140COL2011150COL2011500COL211030115COL211030111COL211030115COL211030115COL211030115COL211030115COL211030200COL21103030COL21103030COL21105030COL21105030COL21105030CORDINATEVALUENALUENANACOL21105030CORDINATEVALUE	NODAL CARDS MUST BE IN ORDER. MISSING NODES ARE INTERPOLATED LINEARLY FROM INPUT NODES. IF SUCCEEDING CARDS HAVE IDENTICAL BOUNDARY CODES. THIS BOUNDARY CODE WILL BE ASSIGNED TO THE INTER- VENING NODES. IN ALL OTHER CASES THE BOUNDARY CODE IS SET TO ZERO *TERMINATE ON NODE NUMMP OR A BLANK CARD*	4.1) NON SEQUENTIAL NODAL GENERATOR OPTION. (15,1X,A6)	COL 1 TO 5 NUMBER OF NODAL POINTS COL 7 TO 12 MUST CONTAIN GENERA	SUBSEQUENT CARDS (215,110,3F10,0)	COL 1 TO 5 COL 6 TO 10	COL 15 TO 20	THE INTERVENING NODES. IN ALL OTHER CASES THE BOUNDARY CODE IS SET TO ZERO. COL 21 TO 30 1 COORDINATE VALUE * COL 31 TO 40 2 COORDINATE VALUE * AS REQUIRED * COL 41 TO 50 3 COORDINATE VALUE *	*TERMINATE WI	4.2) BOUNDAPY CODE PATCH-UP OPTION. (6X.A6)
C	່າເປັ		່ບເ	າດຕະ	າດດເ		000000	່າດເ	ບບບ	JUL	ບບບບ	0000	000000	ບບ	ю L)

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MAN318C	MAN321C MAN3221C MAN3221C	MAN3220 MAN3220 MAN3220 MAN3220 MAN3250	MAN326C MAN326C MAN3227C	MAN3290 MAN3290 MAN3310 MAN3310 MAN3330 MAN3340 MAN3350 MAN3350	MAN336C MAN337C	MAN338C MAN339C MAN348C	MAN341C MAN342C	MAN343C MAN344C	MAN345C MAN345C MAN346C MAN348C MAN348C MAN349C MAN358C	MAN351C MAN352C	MAN353C MAN354C MAN355C	MAN356C MAN357C	MAN358C MAN359C	MAN360C MAN361C MAN362C MAN363C MAN364C MAN365C MAN365C	MAN367C MAN368C MAN369C MAN379C	MAN371C
MUST CONTAIN BOUNDA)5. (8 15)	N, NODE NUMBER TO HAVE REDEFINED BOUNDARY CODE. NX, GENERATOR INCREMENT TO BE ADDED ALGEBRAI- CALLY TO N, UNTIL SUM EXCEEDS (MAX OR MIN) THE V. OF THE COLLAND COOD	N OF THE FOLLOWING CARD. IBC(I), (1=1,2NDF) CODE FOR SPECIFYING FORCE OR DISPLACEMENT BOUNDARY CONDITIONS.	IBC(I) .EO. Ø. FORCE SPECIFIED. IBC(I) .GT. Ø. DISPLACEMENT SPECIFIED. NO INTERVENING GENERATION. IBC(I) .LT. Ø. DISPLACEMENT SPECIFIED. GENERATE BETWEEN MISSING NODES IN ALGEBRAIC INCREMENTS OF NX.	UITH A BLANK CARD. *	OR CYLINDRICAL COORDINATE CONVERSION TO CARTESIAN NATES (6X,A6)	MUST CONTAIN POLAR (LEFT JUSTIFIED)	5X.2F10.0)	N1, FIRST NODE TO BE CONVERTED N2, LAST NODE TO BE CONVERTED N3, INCREMENT ADDED (ALGEBRAICALLY), N1 TO N2 X0, ORIGIN OF POLAR X-COORDINATE Y0, ORIGIN OF POLAR Y-COORDINATE	(15,1X	NUMEL – NUMBER OF ELEMENTS MUST CONTAIN ELEMEN	(415		ELEMENT NUMBER MATERIAL NUMBER NUMBER OF SUBSEQUENT ELEMENTS USING SAME STIFFNESS MATRIX * SAVES RECOMPUTATION OF SIMILAR MATRICES. ELEMENT MUST ALSO HAVE SAME ELEMENT FORCE VECTOR * IF THESE ARE	IN THE STIFFNESS SUBRULINE * PRINT ELEMENT MATRIX IF NONZERO. IXD(1) ELEMENT INCREMENT APRAY ON NODE 1. IXD(2) * IF NOT INPUT IS SET AUTOMATICALLY	UP 10 1×D(20) FOR SERENDIPITY ELEMENTS * SEE REPORT
7 TO 12	QUENT CARDS	1 TO 5 6 TO 10	1 TO 15 6 TO 20	:	TERMINATE UI	POLAR OR CY COORDINATES	7 TO 12	1. (315.	1 T0 5 6 T0 10 1 T0 15 81 T0 30 81 T0 30	ENT CARDS	1 TO 5 7 TO 12	COUENT CARDS	1.	1 TO 5 6 TO 10 11 TO 15	16 TO 20 21 TO 23 24 TO 26	73 TO 80
COL COL	SUBSEQUEN	COL		COL	* TER	4.3) PO CO	COL	CARD		5.) ELEMENT	COL	SUBSEQUEN	CARD	000000	Cor Cor Cor Cor	נטר
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MAN372C MAN373C MAN373C	MAN3750 MAN3750 MAN3750 MAN3770 MAN3770	MAN379C MAN379C	INN 382C MAN 382C MAN 383C	MAN3840 MAN3840 MAN3850	MAN387C MAN3887C	MAN339C MAN339C MAN339C	MAN392C MAN392C	MAN394C	MAN396C MAN397C MAN397C	MAN 399C	MAN491C MAN492C	MAN 403C MAN 403C	MAN405C MAN406C	MAN407C MAN40BC	MAN489C MAN418C MAN411C	MANALIZC MANALIZC MONALIZC	MAN415C MON416C	MAN417C MAN417C MAN418C MAN4219C MAN422BC MAN422C MAN422C		MAN426C
	NODE 1 NODE 2 NODE 2 IX(NEL1,1) ARRAY CONTINUE 14 1,4 FORMOT TO 0 MOUTHMIN		MUST BE IN ORDER. MISSING ELEMENTS ARE GENERATED IG NANES	ARD MUST NOT BE GENERATED. I ELEMENT NUMEL OR A BLANK CARD *	GENERATOR, GENERATES ALL MESH DATA.(6%,46)	NUMBER OF NODAL POINTS TO BE GENERATED. MUST CONTAIN BLOCK	DS (1015/6(4X,16)/(10X,3F10.0))		NUMBER OF P NDARY OF REC	NUMBER OF ELEMENTS IN R-DIRECTION. NUMBER OF ELEMENTS IN R-DIRECTION.	NUMBER OF ELEMENTS IN T-DIRECTION. INITIAL NODE NUMBER, DEFAULT = 1.	LECTENT NUMBER, DEFAULT = 1. L NUMBER OVER REGION, DEFAULT = 1		IREUSE - REUTE ELEMENT STIFFNESS OPTION - USES FACH ELEMENT STIFFNESS OPTION - USES	GENERATING A NEW ELEMENT STIFFNESS MATRIX. ELEMENT STIFFNESS-PRINT, A NON-ZERO ENTRY WILL	00	(BOUNDARY CODE AS DEFINED IN NODAL CARD.)	BOUNDARY CODE OVER FACE -R. BOUNDARY CODE OVER FACE +R. BOUNDARY CODE OVER FACE +S. BOUNDARY CODE OVER FACE +S. BOUNDARY CODE OVER FACE +T. BOUNDARY CODE OVER FACE +T.	REPEAT NN TIMES.)	1-COOPDINATE OF BOUNDARY-DEFINING-POINT.
. 2.	5 T0 8 9 T0 8 10 12	77 TO 80	TENT CARDS	AST ELEMENT CARD MUST	BLOCK GENER	1 TO 5 7 TO 12	SUBSEQUENT CARDS) 1.	1 TO 5	6 10	222	26 TO 30 31 TO 35	9	41 TO 45	46 TO 50	51 TO 55 56 TO 60	3.	5 T0 18 15 T0 28 25 T0 30 35 T0 48 45 T0 58 55 T0 60	- 1	11 70 20
CARD	100 COL	COL		× TE	5.1) B	COL	SUBS	CARD	COL	50		්ප්ප්	COI.	COL	COL	COL	CARD		САРД	COL
ບບບ		പപ	ມມະ	າດດາ		ມມມ	ມມ	ບບບ	ວບບເ	ມບເ	ມມ	ວບບ	د د	ວບເ	ວບບ	ງດາດ	500		00	<u> </u>

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RAN COMPILER VERSION 2.3 B.3	C COL 21 TO 30 2-COORDINATE OF BOUNDARY-DEFINING-POINT. COL 31 TO 40 3-COORDINATE OF BOUNDARY-DEFINING-POINT. NOTES, 1. BLOCK GENERATES ONLY 4 PT. QUADRILATERALS OR 8 PT. BRICKS. 2. INPUT OF CARDS 3.) FOLLOW ORDER RULES FOR ELEMENT 1NPUT (SEE SECTION 5.)) 3. R-S-T ARE LOCAL COORDINATES, 1.E. (-1. LE. R.S.T.LE. 1). WHERE R IS DIRECTED FROM NODE 1 TO 2. S IS IN PLANE OF FIRST THREE NODES AND T IS NORMAL TO R-S PLANE	6.) VECTOR COL 1 T COL 7 T SUBSEQUE CARD 1.	COL 1 TO 5 COL 6 TO 10 COL 6 TO 10 CARD 2. (6X COL 7 TO 18 CARD 3. (21)	COL 1 TO 5 POSITION NUMBER OF VECTOR ELEMENT. I TO NSIZV COL 6 TO 10 GENERATOR INCREMENT COL 21 TO 20 VECTOR ELEMENT VALUE OF VECTOR 1 COL 21 TO 20 VECTOR ELEMENT VALUE OF VECTOR 2 COL 21 TO 20 VECTOR ELEMENT VALUE OF VECTOR 2 COL 21 TO 20 VECTOR ELEMENT VALUE OF VECTOR 2 COL 21 TO 20 VECTOR ELEMENT VALUE OF VECTOR 2 COL 21 TO 30 VECTOR ELEMENT VALUE OF VECTOR 2 COL 21 TO 30 VECTOR ELEMENT VALUE OF VECTOR 2 LINEAR INTERPOLATION IS PERFORMED ON ALL VECTORS BETLEEN NON-CONSECUTIVE POSITION NUMBERS SPECIFIED IN COL 1 TO 5 IF INCREMENT IS NONZERO. IF INCREMENT IS NONZERO. IF INCREMENT IS NONZERO. RINTING OF THE VECTOR ARE BLANK CARDS. * TERMINATE ON BLANK CARD * 6.1) INITIAL CONDITIONS FOR TIME DEPENDENT ANALYSIS. COL 1 TO 5 NICD, NUMBER OF INITIAL CONDITION VECTORS COL 7 TO 12 MUST CONTAIN INITIA SUBSEDUENT CARDS
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MAN478C 101 10.	MAN430C MAN430C MAN431C	MAN482C MAN493C	MAN434C MAN435C MAN436C MAN437C MAN438C MAN433C	MAN4390 MAN4310 MAN4320	MAN493C MAN494C	MAN495C MAN496C MAN497C	MAN498C MAN439C	MANSØOC MANSØIC MANSØZC MANSØZC	MAN504C MAN505C MAN505C MAN505C MAN508C MAN510C MAN510C	MAN512C MAN513C MAN514C	MAN515C MAN516C MAN517C	MAN519C MAN519C	MAN520C MAN521C MAN522C	MAN523C MAN524C	MAN525C MAN526C MAN527C MAN528C	194529C MAN528C MAN528C
296) REPEAT NICD TIMES		IS.7F10.0)	POSITION NUMBER, AS IN VECTOR CARDS FOR IPICK=1 GENERATOR INCREMENT INITIAL CONDITION 1 INITIAL CONDITION 2 AS REQUIRED FOR NICD INITIAL CONDITIONS	Ξ.	(15,1X,A6)	LAST NODE TO WHICH A FORCE IS TO BE SPECIFIED MUST CONTAIN FORCE	CARDS (I5,5%,6F10.0)	IG VALUES ARE EACH INTERPRETTED AS FORCES IF THE IG BOUNDARY CODE IS A 0 *ZERO* AND AS A DISPLACEMENT SSPONDING BOUNDARY CODE IS 1 *ONE*.	NODE TO WHICH FORCE OR DISPLACEMENT IS APPLIED VALUE OF 1 FORCE/DISPLACEMENT VALUE OF 2 FORCE/DISPLACEMENT * AS * VALUE OF 3 FORCE/DISPLACEMENT * REQUIRED * VALUE OF 4 FORCE/DISPLACEMENT VALUE OF 5 FORCE/DISPLACEMENT VALUE OF 6 FORCE/DISPLACEMENT	D CARDS (15,1%,46)	NUMBER OF LOADED FACE CARDS MUST CONTAIN BLOADS	IX. A5. 14.815.813)	DIMENSION OF LOADING SURFACE, (1 OR 2). SLD(NN), ALPHA-NUMERIC NAME OF SURFACE LOADING	NUTLINUTING (NU IS BEINGEN I HNU S) NRT.NUMPER OF ADDITIONL ELEMENT LOAD SUBFORES TO BE CENERATED FOOM CURRENT MONEY	IFRESCH) NODE NUMBERS DEFINING LOADING SURFACE OF CURRENT ELEMENT. (IDENTIFY FROM 2 TO 8 AS REQUIRED)	INC(N), INCREMENT VALUE ADDED TO IPRES(N) TO IDENTIFY NODE NUMBERS OF A GENERATED SEQUENCE.
CARD 1. (6X,2)	COL 7 TO 18	CARD 2. (215	COL 1 TO 5 COL 6 TO 10 COL 11 TO 20 COL 21 TO 20 COL 21 TO 30 COL 21 TO 30	INTERPOLATION **** NOTE ****	7.) FORCE CARDS	COL 1 TO 5 COL 7 TO 12	SUBSEQUENT CAR	THE FOLLOWING CORRESPONDING IN THE CORRESPONDING INTERPONDING	COL 1 TO 5 COL 11 TO 28 COL 21 TO 28 COL 31 TO 28 COL 31 TO 48 COL 41 TO 58 COL 51 TO 58 COL 61 TO 78	7.1) SURFACE LOAD	COL 1 TO 5 COL 7 TO 12	CARD 1. (15.1X	COL 1 TO 5 COL 7 TO 11	COL 12 70 15		COL 55 TO 58 COL 59 TO 61

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Z3 HPK /4 1/:23:52 PAGE NO.	MAN532C	MAN533C MAN534C	MAN5350 MAN5360 MAN5380 MAN5380 MAN5380	MAN548C MAN541C	MAN542C MAN543C MAN544C	MAN545C MAN546C	MAN547C MAN548C MAN558C MAN558C MAN551C	MAN552C	MAN5534C MAN555C	MAN556C MAN557C MAN558C	MAN559C MAN560C MAN561C MAN562C	MAN563C MAN564C	MAN565C MAN566C	MAN567C MAN568C	MAN559C MAN578C MAN578C MAN573C MAN574C MAN578C MAN578C MAN582C MAN582C MAN582C MAN582C MAN582C MAN583C
	COL (IDENTIFY FROM 2 TO 8 AS REQUIRED)	CARD 2. (8F10.0)	COL 1 TO 80 LOAD AT NODES GIVEN ON PREVIOUS CARD * MUST CORRESPOND IN SEQUENCE TO THE NODE NUMBERS	7.2) ELEMENT LOAD CARDS (15,1%,46)	COL 1 TO 5 NLD, NUMBER OF ELEMENT LOAD CARDS. COL 7 TO 11 MUST CONTAIN ELOADS	SUBSEQUENT CARDS (15,1%,A5,14,15,6F10,0)	COL 1 TO 5 IEL, INITIAL ELEMENT OF A GENERATED SEQUENCE. COL 7 TO 11 ELM(NN), ALPHA-NUMERIC NAME OF ELEMENT SUBROUTINE WHERE ELEMENT LOADS ARE COMPUTED. USED AS CHECK TO INSURE IEL, ETC. ARE PROPER	COL 12 TO 15 INCREMENT NUMBER IN A GENERATED SEQUENCE,	COL 16 TO 20 JEL. TERMINAL ELEMENT NUMBER IN A GENERATED	COL 21 TO 80 PR-USER DEFINED VALUES FOR DETERMINING BODY LOADS IN THE ISW-5 PORTION OF ELM(NN).	NOTE, USER MUST PROVIDE COMPUTATION OF LOADS IN ELMTNN. PR IS TRANSFERED TO SUBROUTINE ELMTNN IN THE U VECTOR, WHEN ISW =5, ONLY.	7.3) PROPORTIONAL LOADS FOR TIME DEPENDENT ANALYSIS	TRANSFER TO THIS OPTION OCCURS ONLY FOR TIME ANALYSES.	ONE CARD FOR EACH PROPORTIONAL LOAD REQUIRED	C0L 1 T0 5 PROPORTIONAL LOAD TYPE. 1.2 OR 3 C0L 1 T0 20 TMIN. SMALLEST TIME LOADING IS VALID C0L 1 T0 20 TMIN. SMALLEST TIME LOADING IS VALID C0L 1 T0 20 TMAX. LARGEST TIME LOADING IS VALID C0L 1 T0 30 TMAX. LARGEST TIME LOADING IS VALID C0L 1 T0 30 TMAX. LARGEST TIME LOADING IS VALID C0L 1 T0 50 A1 A1 C0L 1 T0 50 A2 C0L 1 T0 80 A1 C0L 1 T0 80 A2 C0L 1 T0 80 A2 C0L 7 T0 80 A4 LOAD TYPE I. T TIME PROP A0 A1*T A2*T*T A4*T*T*T*T
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APR 74 17:23:52 PAGE ND, 12		MAN582C	MAN539C MAN539C MAN5331C MAN5331C	MAN593C MAN594C MAN594C		MAN599C	MANGROC MANGOIC MANGOZC MANGOZC				MAN612C MAN612C	MRN614C MRN614C MRN615C MRN615C	MAN612C MAN618C	MAN619C	MAN620C MAN621C MAN622C MAN623C MAN623C MAN623C MAN623C			MAN633C MAN633C	MANE33C MANE33C MANE33C MANE33C
	C PROP = A0*(SIN(A1*T))**K + A2*(COS(A3*T))**K + A5	LOAD TYPE 3.	C PROP = USER DEFINED FUNCTION FROM SUBROUTINE EXPRLD(PROP.T.A) WHERE A IS AN ARRAY WITH INFORMATION FOR COLUMNS 6-80 OF DATA CARDS.	C ***NOTE** PROPORTIONAL LOADS CAN BE ACCUMULATED FROM DIFFERENT TYPES AT THE SAME TIME.	C 8.) INITIATION OF TIME INDEPENDENT SOLUTION (15,1%,A6)	COL 1 TO 5 IOUT, OUTPUT CONTROL CODE	C C DUT .NE. 0. ALL STRESSES AND DISP. PRINTED C SEE SECTION 9 FOR DATA PREPARATION.	COL 7 TO 12	COL 7 TO 12 CUMPLETE FORMULATION AND SOLUTION OF EQUA MUST CONTAIN RESOLV TO OBTAIN SUBSEQUENT SOLUTIONS WHERE BOUNDARY CODES DO NOT CHA AND ALL PRESCRIBED DISPLACEMENTS ARE ZERO	8.1) INITIATION OF	COL 1 TO 5 IPRT, OUTPUT CONT STRESS PRINTING	IOUT = 1 - MIN(1, IPRT) IF IOUT .NE. 0, THE SPATI COMES AT THE END OF THE D'	SURSEDIFINT CODDS (215 2510 0 215)		C COL I TO 5 NUMBER OF TIME STEPS C COL 6 TO 10 PRINT INTERVAL C COL 11 TO 20 TIME INCREMENT C COL 21 TO 30 NELMMARK DELTA-DAMPING TERM (GAMMA - \5) C COL 31 TO 35 NUMBER OF TIME EVOLUTION ELEMENT VARIABLE PLOTS C COL 36 TO 40 NPROP, NUMBER OF PROPARITIONAL LODG TO BE VALUED	CUL 41 TO 45 NFORC, LAST NODE ON WHICH A FORCE IS CHANC	CUL 45 1U 30	COL 51 TO 55 NO	COL 56 TO 60 LP

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MAN6350 MAN6350 MAN6350 MAN6330 MAN6330 MAN6330 MAN6330 MAN6330 MAN6450 MAN6450 MAN6450 MAN6450 MAN6450 MAN6450 MAN6450	MAN648C MAN658C MAN658C MAN655C MAN655C MAN655C MAN655C MAN655C MAN658C MAN658C MAN658C MAN658C MAN664C MAN664C	MAN665C MAN666C MAN667C MAN667C MAN677C MAN677C MAN677C MAN677C MAN677C MAN677C MAN677C MAN677C MAN677C	MAN639C MAN690C MAN691C MAN692C MAN692C MAN693C MAN693C MAN693C MAN698C
SUBSEQUENT CARDS (315) ONE FOR EACH STRESS PLOT. COL 1 TO 5 ELEMENT NUMBER CONTAINING STRESS TO BE PLC COL 6 TO 10 LOCAL COORDINATE POINT CODE, 1 TO 9, AS PATTERNED AFTER, COL 11 TO COL 19, IN SECT COL 11 TO 15 PLOT COMPONENT CODE, 1 TO 6 FOR SIGMA(1,J) PLOT COMPONENT CODE, 1 TO 6 FOR SIGMA(1,J) SIGMA(2,2) = 4, SIGMA(1,2)=2, SIGMA(1,J) 1.E., SIGMA(1,1)=1, SIGMA(1,2)=2, SIGMA(1,J) SIGMA(2,2) = 4, SIGMA(2,3) = 5, SIGMA(1,J) SIGMA(2,2) = 4, SIGMA(2,3) = 5, SIGMA(3,3) IF (NPROP.NE.0) READ PROPORTIONAL LOAD CARDS, SEE SECT. 7.3 IF (NFORC.NE.0) READ FORCE CARDS AT EACH TIME STEP. IF OUTF LIMITED BY IOUT NONZERO. THE FIRST FORCE CARDS SET PRECEDED	HE THE REMAINDER BETWEEN SETS ARD FOR FORC DYNAMIC OPT DYNAMIC OPT	(5) EXTREME EXTRA EXCEPT EXCEPT 8.2) INITIA 8.2) INITIA COL 1 TO COL 7 TO COL 7 TO	CARD 1. (F10.0.815.2F10.0.215) CARD 1. (F10.0.815.2F10.0.215) COL 1 TO 10 DT, TIME INCREMENT (NONZERO FOR IMPLIC) COL 1 TO 15 NTS, NUMBER OF TIME STEPS IN SEQUENCE COL 16 TO 20 NNT, PRINT INTERVAL (DEFAULT 1) COL 21 TO 25 NNT, FIRST NODE PRINTED COL 21 TO 25 NNT, FIRST NODE PRINTED

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VIT IN 20.02 THUE NU.	MAN6995 MAN7885 MAN7816 MAN7826	MAN703C MAN704C	MAN705C		MANZ 10C	MANAIZC MANZIJC MANZI4C	MANZ 15C MANZ 16C MANZ 18C MANZ 18C	MBN719C MBN728C MBN7211C	MAN722C MAN723C MAN724C MAN725C	MAN726C MAN727C	MAN728C MAN729C MAN73AF	MAN731C MAN732C	MAN733C MAN734C	MAN735C MAN736C	MAN736C MAN736C MAN736C	MAN736C MAN736C MAN736C MAN736C	MAN736C MAN736C	MAN 736C MAN 736C MAN 736C	MAN736C	MAN736C MAN736C
NEF, 105T ELEMENT STDESS TO DE DOINTED	NPROP, NUMBER OF PROPORTIONAL LOADS IN SEQUENCE NFORC, LAST NODE FOR GENERALIZED FORCES TO BE INPUT FOR EACH TIME IN SEQUENCE (SEE SECT.7.	FUK DHIM PREPARATION FORMATS) BETA, NEUMARK INTEGRATION PARAMETER (IMPLIC) DEFOUNT VOLUE IS A 35	DEL SCH MELL 13 0.51 DEL SCHMELE 13 0.55 NEWMARK INTEGRATION PARAMETER (IMPIIC)	NUMPLT, NUMBER OF STRESS PLOTS REQUESTED (INPUT ON FIRST TIME SEQUENCE ONLY)	NITS, NUMBER OF ITERATIONS PER TIME STEP (TO ACHIEVE EQUILIBRIUM IN NON LINEAR PROBLEMS) ZEDO OP DI ANY FOR LINEAR PROBLEMS)	POSITIVE - REFORM THE NEWTON JACOBIAN MATRIX AT START OF EACH TIME STEP ONLY.	NEGHTIVE - REFURM THE NEWTON JACOBIAN MATRIX AT EACH ITERATION IN EACH TIME STEP. IF CONVERGENCE OCCURS BEFORE ABS(NITS) ITERATIONS, THE PROGRAM WILL PROCEED TO THE	NEXT TIME STEP. NOTE * * BECAUSE OF THE CONVERGENCE TEST USED. A MINIMUM OF TWO ITERATIONS MUST BE	PERFORMED BEFORE THE CHECK CAN BE IMPOSED. THUS. USE OF NITS CAN BE INEFFICIENT IF LINEAR PROBLEMS ARE BEING SOLVED.	7F10.0)	NPROP. SEE SECT.7.3 FOR DATA PREPARATION	DS FOR EACH TIME STEP IN THE SEQUENCE	SEE SECTION 7. FOR DATA PREPARATION FORMATS.	AND PLOTS	MUST CONTAIN MESH. PROGRAM WILL CHECK THE PREVIOUSLY INPUTTED MESH	FUK EKKUKS, BUT DUES NUT PRULEED TO SOLVE. MUST CONTAIN PLOT. PERFORMS SAME CHECKS AS FOR MESH AND PLOTS THE MESH. (GDS OR NOVA PLOT ROUTINES AVAILABLE).	FOURIER SERIES HARMONICS	IOUT. (SEE 8.) FOURIE	5X, 6F 10.0)	HARMONIC NUMBER
36 TD	COL 41 TO 45 COL 46 TO 50	COL 51 TO 60	61 T0	71 10	COL 76 TO 80					CARD 2. (215.7	ONE FOR EACH N	SUBSEQUENT CARDS	FORCE CARDS.	8.3) MESH CHECKS	COL 7 TO 10	COL 7,TO 10	8.4) INPUT OF FOUR	COL 7 TO 5 COL 7 TO 12	CARD 1. (I5.5)	COL 1 TO 10
പ	000	000	с о	ပပ	دەر			ວບບາ	ບບບບບ	ວບເ		oou	າດເ	ບບເ	າດຕະ	ວບບບ	ມມເ	ວບບເ	ຸມ	JU

23 APR 74 17:23:52 PAGE NO 15	MAN736C MAN736C MAN736C MAN736C MAN736C MAN736C MAN736C MAN736C	MAN 255 MAN 2350 MAN 2321			MBN742C	MRN744C MRN745C	MAN7 46C MAN7 47C MAN7 48C	DEN 292	MAN752C MAN453C		2952NAM 2952NAM 27255NAM 27255NAM	MAN761C MAN762C MAN763C MAN765C MAN7765C	2692NBM 2692NBM 2892NBM	MAN771C MAN772C	MAN773C MAN774C MAN775C	MAN776C MAN777C MAN778C MAN778C	MAN788C MAN781C
2.3 8.3	1 - FORCE/DISPL. MULTIPLIER 2 - FORCE/DISPL. MULTIPLIER 3 - FORCE/DISPL. MULTIPLIER 4 - FORCE USER MULTIPLIER 5 - FORCE USER MULTIPLIER 6 - FORCE USER MULTIPLIER USER CONSTANT.	OL FOR LIMITED PRINTS	OUTPUT CONTROL, IF IOUT .NE. 0.		NUMDIS - NUMBER OF DISPLACEMENT PRINT CARDS	CARDS (215) SKIP IF NUMDIS = Ø	NODAL NUMBER TO BE OUTPUT. HIGHER NODE NUMBER OF A GENERATED SEQUENCE,	IF ZERU JUST FIRST NODE IS COUNTED. INCREMENT TO GENERATOR, DEFAULT = 1 *** REPEAT UNTIL,NUMDIS CARDS HAVE BEEN READ	CONTROL, IF IOUT .NE. 0.	(116'%)	NUMSTR - NUMBER OF STRESS OUTPUT CARDS NSIG(9) - PRINT PATTERN WITHIN AN ELEMENT. LOCAL POINTS OF EACH ELEMENT CAN BE SUPRESSED BY NON-ZERO ENTRIES AS FOLLOWS,	SUPRESS PRINT AT LOCAL POINT 1, (0, 0, 0) SUPRESS PRINT AT LOCAL POINT 1, (0, 0, 0) SUPRESS PRINT AT LOCAL POINT 2, (-1, 0, 0) SUPRESS PRINT AT LOCAL POINT 3, (1, 0, 0) SUPRESS PRINT AT LOCAL POINT 4, (0,-1, 0) SUPRESS PRINT AT LOCAL POINT 5, (0, 1, 0)	8 PRINT AT LOCAL POINT 6, (0, 0, 0, 0) PRINT AT LOCAL POINT 7, (0, 0, 0, 0) PRINT AT LOCAL POINT 8 PRINT AT LOCAL POINT 9	DS (215) SKIP IF NUMSTR = Ø	ELEMENT NUMBER TO BE PRINTED. HIGHER ELEMENT NUMBER OF A GENERATED SEQUENCE,	IN CREMENT FIRST ELEMENT IS COUNTED. INCREMENT TO GENERATOR, DEFAULT = 1 *** REPEAT UNTIL,NUMSTR CARDS HAVE BEEN READ	╸ ѺӾӾ╄ӾӾӾӾӾӾӾӾӾӾӾ҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂҂
COMPILER VERSION	COL 11 TO 20 COL 21 TO 20 COL 21 TO 30 COL 31 TO 40 COL 31 TO 50 COL 51 TO 50 COL 51 TO 60 COL 51 TO 60 COL 51 TO 60 COL 51 TO 60	9.) OUTPUT CONTROL	DISPLACEMENT	CARD 1. (IS)	COL 1 TO 5	SUBSEQUENT CA	COL 1 TO 5 COL 6 TO 10	COL 11 TO 15	STRESS OUTPUT	CARD 1. (15,	COL 1 TO 5 COL 11 TO 19	500 50 50 50 50 50 50 50 50 50 50 50 50		SUBSEQUENT CARDS	COL 1 TO 5 COL 6 TO 10	COL 11 TO 15	*************
4 FORTRAN	000000000	ے ب ر	ەد	000	ەەر	ەد	ເບບເ	ບບບ	υu	ەەر			JUUUL	າດຄ	ιου	,000	C X X X X

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C. Listing of the Contact/Impact Subroutines Added to FEAP 74

The listings for the subroutines which are added to FEAP 74 for the contact/impact theory described herein are given below.

. RM(2,10) COMMON/LABELS/HEAD(12),0,1PG,XHED(3),UHED(6),XH,FH,UH,NSTR,FLAG(7) COMMON/TAPES/ ITP5,ITP6 СО=йРИАТ.С.жОДРАТРЕС.Т)+РМК2.С.ЖОРДАТРЕС.J)/RMP(L) ТЕАРИАТ.С.GT.RM(2.L)VO(TDEG.K)+U(TDEG.K)-РМК2.С.ЖОЛДАСТРЕС.J)-СО) ТЕАРИАТ.С.C.G.RM(2.L)NUCTPEG.K)=U(TVEG.K)+ГЛАТ.С)*(UDD(TDEG.J)-СО) DIMENSION IX(NELI, NUMNP), DU(NDF.NUMNP), U(NDF, NUMHP).UD(HDF, HUMHP), UDD(NDF, NUMNP) RF = RUI+RU2 IF(RP.E0.0.0) RP = 1. READ(ITP5.1001) (ICLIST(L),ICDEG(L),L=1,LIST) WRITE(ITP6.2000) 0.HEAD,IPG,RU1,RU2,(ICLIST(L),ICDEG(L),L=1,LIST) COMMON/CNTACT/FLAGC, CFLAG, LIST, ICLIST(10), ICDEG(10), RUL, RU2. IF(RM(1.L).E0.0(8.00,RM(2,L).E0.0(0) RMP(L) → RMP(L)*1.E+30 WRITE(ITP6.2001) N.(RM(1,L).1±1.2).PMP(L) I = IX(1,N) J = IX(3,N) CU =(RU1*UD(IDEG,I)+RU2*UD(IDEG,J))/RP DATA CFLAG.FLAGC/.FALSE./ GO TO (1,2,3),1SW READ(1TP5,1000) LIST,RUL,RU2 RMP(L) = RM(1,L) + RM(2,L)(F(U(IDEG,K)) 300,300,310 RM(1,L) = DU(IDEG,I)PM(2,L) = DU(IDEG,I) URITE(ITP6,2002) D0 200 L = 1.LIST N = ICLIST(L) 00 210 N = 1.NUMNP 00 210 I = 1.NDF 00 220 L = 1.LIST DIMENSION RMP (10) D0 300 L * 1.LIST N+ICLIST(L) JDD(IDEG.K) = 0.0 UD(IDEG.K) = 0.0 JDP 10EG.1) = CU $UD_{1}(IDFG, I) = CU$ $UD_{1}(IDEG, J) = CU$ DEG = ICDEG(L) (DEG - ICDEG(L) IPG = IPG + 1 FLAGC = .TRUE. RETURN DU(1.N) - 0.0 N = ICLIST(L)IX(2,N) = IX(1,N) = IX(3,N) 00 210 1 RE TURN С 200 220 210 310 ю ¢. 000133 000134 000272 000272 000272 000274 000276 000323 000326 000014 000014 600014 000014 000014 00014 000.034 000036 000044 690070 000134 000143 000158 000171 000171 000175 000.222 000.222 000310 990 14 806014 800022 000144 000155 006204 000210 000260 000303 000342 000-420 000313 900347 000375 000131 000141 000202 000317 200352 800143

UDD(IDEG.J) + CU CONTINUE

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000451 000454

000457		RETURN
000457 000457	1001	FORMAT(15,5%,2F10.0) FORMAT(215)
36045 7	2000	FORMAT(A1,12A6,30%,4HPAGE,14//5%,25HCONTACT SHEET DESCRIPTION// C 10%,13HBODY 1 R0*U =,E13,5/ C 10%,13HBODY 2 R0*U =,E13,5//
000457 000457 000457	2002 2002	X IIV.7HELEMENT.IX.9HDIRECTION/(IJ5.110)) FORMAT(II0.6E13.4) FORMAT(/IMH ELEMENT.I3H BODY I MASS.I3H BODY 2 MASS) END

2 ELM SUBROUTINE ELMT05(N, MA, NDIM, NDF, NEL, NELI, NSTF, NSIZV, NVEC, MCT, DM, D, X XYZ, IX, F, FORCE, ESTIF, U, VECT, ISU) DIMENSION ESTIF(NSTF,NSTF),FORCE(NSTF,2) DIMENSION UCNDF,1),IX(NEL1,1),PLOT(0),THED(0) COMMON/LOCALS/ DUL(6,20),UL(6,20),UDL(6,20),UDDL(6,20) COMMON/PRTFLT/ NSIG(9),NPLT(9,2),ULSTEP,NUMFLT,NEDATA(20,3),NPR COMMON/SHAP/ XJAC,SHAPE(4,20),5G(3,3),5K(3.3),X(3,20) COMPONTINHISTIME.DT.DTP.NH.ISZH.C0.CI.C2.C3.C4.C5.C6.NCT EQUIVALENCE (PLOT.TRU).(PLOT(2).ETA) DATA THED/3HTRU.3HETA.2HU1.3HUD1.4HUDD1.2HU3.3HUD3.4HUDD3/ GO TO (1.2.3.3.5.3).1SU READ(ITP5.1000) IDEG.NPS IDEG = MAX0(IDEG.1) "" = (X(IDEG, 3)-X(IDEG, 1)) + (UL(IDEG, 3)-UL(IDEG, 1)) (F(.NOT.NPP) WRITE(ITP6.2001) N.DM.MA.TAU.ETA (F(NUMPLT.LE.0) REJURN TAU ł #) ETA = 0.0 DM + X(IDEG.3) - X(IDEG.1) IF(ISW.E0.4) G0 T0 6 FORCE(1.1) = ETA*DD IF(ETA.E0.0.0) FORCE(1.1) TAU = AMAXI(0.0.TAU) URITE (17P6, 2006) IDEG, NPS CONMON/TAPES/ ITP5, ITP6 STIF(1,1) = 1.0 - ETA = UDDL (IDEG. 1) ETA = 0. IF(DD.LT.TOL) ETA = 1 IF(TAU.LT.0.0) ETA IF(ISW.GT.2) GO TO 4 UPL (IDEG. 1) "ORCE(IDEG. 1) - TAU L (IDEG. 1) = UL(IDEG,3) STIF(IDEG, I) - ETA STIF(1, IDEG) - ETA = -ETA = -ETA "ORCE(J, 1) = TAU DM = DM + 1.E-25 AU = UL (IDEG.2) TOL = 1 E-06 I = NDF + IDEG J = I + NDF CG = 0. NV = NPS NA = NPS + NPS LOGICAL NPR PLOT(3) = U STIF(J.I) STIF(I.J) ຸ່ສຸສ ຜູ ຜູ້ມີ PL0T(5) PL0T(6) PL0T(4) RETURN RE TURN ETURN 2 (V M 4 Q 000142 000145 000151 000151 000155 000027 000027 000127 000127 000127 000027 000163 000166 000215 000220 700027 800041 000027 000027 000055 0900564 000074 200102 300106 200120 <u>м</u> 000174 000027 000066 000076 000110 011000 300125 000130 0000003 702690 Р Т 399.46 300.50 300.54 000051 360675 001000 200252 000073 770000 300101 300112 300121 0001 000...

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PLOT(7) = UDL(IDEG.3) PLOT(8) = UDDL(IDEG.3) D0 68 K = 1.NUMPLT KK = NPLT(K,1).GT.0) CALL PLDATA(NDIM.NPLT(K,1).THED(KK).X(1,2). IF(NPLT(K,1).GT.0) CALL PLDATA(NDIM.NPLT(K,1).THED(KK).X(1,2).	CONTINUE RETIEN	1000 FORMAT(215) 2000 FORMAT(5X;21HPOINT CONTACT ELEMENT/	U = 5X,27HCONTACT DEGREE OF FREEDOM = 13,5X,5HNPS = 15) , FORTATISX,7HELEMENT,15,5X,A5,5X,8HMATERIAL,13,5X,5HTAU =,E15,5,5X.	× SHEIH *,F3.1) END
	8 90	1000 2000	2001	
000256 000260 000263 000263 000265	00-306 00-306	000312 000312	800312	006312

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ELM IC ELM 2C ELM 3C ELM 3C ELM 3C		ELM 200 ELM 200 ELM 210 ELM 220 ELM 230 ELM 230 ELM 230 ELM 230 ELM 230		ELM 41C ELM 42C ELM 43C ELM 44C ELM 45C ELM 45C
SUBROUTINE ELMT09(N.M9.NDIM.NDF.NELM.NELI.NSTF.NSIZV.NVEC.MCT.DM. X D.XYZ.IX.F.FORCE.ESTIF.U.VECT.ISW) LOGICAL NOPRHT.NPR.NPL DIMENSION ESTIF(NSTF.NSTF).D(3.21.1).IX(NEL1.1).U(NDF.1). X V(3.20).DU(3).XX(3).FORCE(NSTF.2) COMMON/GAUS/ LIM.SCAUSS(5.5).UGAUSS(5.5) COMMON/LOBELS/HEAD(12).0.IPG.XHED(3).UHED(6).XH.FH.UH.NSTR.FLAG(7) COMMON/LOBELS/NDL(6.20).UDL(6.20).UDL(6.20).UDL(6.20) COMMON/LOCALS/ DUL(6.20).UDL(6.20).UDL(6.20).UDL(6.20) COMMON/LOCALS/ DUL(6.20).UDL(COMTON/SHAPY XJAC, SHAFE (4,20), SG (3,3), SK (3.3), X(3,20) COMTON/TAPES/ ITP5, ITP5 COMTON/TAPES/ ITP5, ITP6 COMTON/TIMHIS/ TIME, DT, DTP, NH, ISZH, C0, C1, C2, C3, C4, C5, C6, NCT DATA SH, EH, BL/6HSTRESS, 6HSTRAIN, 6H GO TO (1,2,3,4,5,4), ISU GO TO (1,2,3,4,5,4), ISU CONTINUE BAR STIFFNESS CHARACTERIZATION READ(ITP5, 1000) E, AA, RO URITE(ITP5, 1000) E, AA, RO URITE(ITP5, 2100) E, AA, RO D(1,1,MA) = E	D(1,2,MA)=AA D(1,3,MA)=RO C6 * 0. RETURN CONTINUE RETURN CONTINUE	DVOL=EA*UW/(XJAC*XJAC) COMPUTE A LUMPED MASS METRIX IU = 0 RAA=RA*XJAC*UM DO 217 1 = 1.NELM AA=RAA*SHAPE(2,1) DO 215 KK = 1.NDIM FORCE(IU+KK,2) = FORCE(IU+KK,2) + AA IU = IU + NDF DO 250 KK = 1.NDIM DO 250 LL = KK.NDIM SGD=SG(KK,LL)*PVOL II = KK	D0 240 I = 1.NELM SHI=SHAPE(1.1)*SGD L = 1 IF(Kk.EQ.LL) L = 1 J1 = LL + NDF.K(L-1) D0 230 J = L.NELM
	- u		S 22 C	
720000 720000 720000 720000 720000 720000	000027 000027 000027 000027 000027 00027 00027 00027 00027 00027 00023 00023	0000104 000104 000104 000104 000104 000105 000113 000113 000113		000213 000177 000202 000203 000203

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06 MAY 74 14:39:30 PAGE NO.	04000000000	ELM 60C ELM 61C ELM 64C	ELM 71C ELM 72C ELM 73C ELM 74C ELM 75C ELM 75C ELM 75C	ELM 79C ELM 80C ELM 81C ELM 82C ELM 83C ELM 33C	ELM 85C ELM 85C
FORTRAN COMPILER VERSION 2.3 B.3	238 258 258 258 258 258 258 258 258 258 25	00 378 1 378 ESTIF(1,1) 1 RETURN CONTINUE 1 A CONTINUE 1 NELP NOFINIE NOFINIE NOPRNT*NPR NOFINIE NOFINIE NOPRNT*NPR NOFINIE NOFINIE	<pre>FF CONTINUTION FT = FALSE. FF (NPLT(NN, I).GT.0) NPL = FALSE. SS = SGAUSS(NN,NELP) CALL LINE(SS,NDIM,NELM) CALL LINE(SS,NDIM,NELM) COMPUT(E STRESS AND STRAIN D0 100 KK = 1,NDIM XX(KK) = 0.0 D0 (KK) = 0.0 D0 (KK) = 2.0 D0 (KK) = 2.0 D0</pre>	EPS = 0. DO 200 KK = 1.ND 200 EPS = EPS + 5K(K SIG = E*EPS IF(NOPRNT) GO TO MCT = NCT - 1 IF(MCT.GT.0) GO MCT=50	<pre>URITE(ITP6.2000) HEAD.TIME.IPG.(XHED(I).XH.I=1.NDIM).BL.SH.BL.EH IPG = IPG + 1 300 URITE(ITP6.2001) N.MA.DM.(XX(I).I=1.NDIM).SIG.EPS IF(.NOT.NPL) CALL PLDATA(NDIM.IELT(NN.1).SHAXIAL.XX.SIG) IF(ISU.EQ.4) GO TO 400 WT = WGAUSS(NN.NELM).PD(1.2.MA) WT = WGAUSS(NN.NELM).PD(1.2.MA) WT = WGAUSS(NN.NELM).PD(1.2.MA) WT = WGAUSS(NN.NELM).PD(1.2.MA) WT = WGAUSS(NN.NELM).PD(1.2.MA) WT = WGAUSS(NN.NELM).PD(1.2.MA) BO 600 I = 1.NELM AP = WJWSHAPE(2.1) EB = SHAPE(1.1).*SIG*WIT/XJAC D0 61J KK = 1.NDIM</pre>
7	000214 000225 000225 000231 000245 000245 000245 0002554 0002554 0002554 0002554 0002554 0002554 0002554	920384 000386 0003224 0003225 0003255 0003255 0003331 0003332 0003332 0003332 0003332	000351 000351 0003551 0003550 0003550 0003550 0003561 0003562 0003572	899404 999405 990405 839416 809428 909429 909423 909423	000426 000465 0000465 0000553 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 0000555 00005 00005 00005 00005 00005 00005 00005 00005 00005 00005 00005 000000

	ELM 910	ELM 33C		ELM 960		ELM 97C	ELM 98C	ELM 39C	
5 FORCE(KK+IU,1) = FORCE(KK+IU,1) - AA*UDDL(KK,1) - 884SK(KK,1) 0 11 - 11 4 455		FORMATC3F	00 FORMAT(1H1,1206,E13,5,17X,4HPAGE,13//10H ELEMENT,4%,8HMATERIEL X 3%,5(2A5))	01 F0R, hT (110, 15, 5X, 45, 5E12, 4)	00 FCRMAT(37H0LINEAR ELASTIC MATERIAL, BAR ELEMENT//	X 5X,3HE =/E15.5,5X,6HAREA =/E15.5,5X,9HDENSITY =E15.5/)	00 FORMAT(A5,15,173E12,5,24X,110)	END	
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000573 000515	000621	000625	000625	000625	000625		000625	000625	

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LIN 1C	LIN 2C	LIN 40										LIN 15C								LIN 23C						LIN 230	
SUBROUT.NE LINE(S.NDIM.NEL) F***** I TNF *********** 7.703.773 **********************************	C SHAPE FUNCTIO	C FORM SHAPE	SHAPE(1,1) = -0.5	SHAPE(2,1) =		SHHFE(Z,NEL)		UNHER(1,1) H READERO ON H			SHP	100 SHAPE(2, I)	FORM JACOI	1 358 DO 368 I	360 SK(1,1) =	DO 400 I -	DO 400 J =	<pre>3 400 SK(1,1) = SK(1,1) + X(1,J)*SHAPE(1,J)</pre>	XJAC = 0.0	DO 200 I =	ICX.	DO 200 J =	500	XJAC = SORT			
ı	PAPAPAS		900000	000002	210000	000014	0100000	020000	PD9924	000026	750000	000033		0000040	000042	000046	900047	000020	007863	000064	000065	02000	000071	000103	201000	CDIGAG	

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TSO IC TSO 2C TSO 2C TSO 3C TSO 3C TSO 5C TSO 6C	TSO 3C TSO 9C TSO 10C	TS0 11C TS0 12C TS0 13C TS0 14C TS0 15C TS0 15C TS0 16C TS0 16C	TSO 20C		
SUBROUTINE TSOLVE (NUMNP, NUMEL, NUMMAT, NDIM, NDF, NEW, NELI, NSTF, NVEC, 1 NSIZV, NICD, NSICD, IBLK, ISZA, NEOB, MAXBAN, NDEG, ID1, MB, IBUF, DS, 2 TYPE, D, ICOD, XYZ, F, IX, IDEST, VECT, FORCE, ESTIF, LD, A, DU, MAXB, H, U, DF, 3 NSEQ, TYME) C***** TSOLVE ****** 03/06/74 ************************************	DIMENSION TYPE(1).ICOD(1).XYZ(NDIM.1).F(NDF.1).IX(NEL1.1). 1 IDEST(NDF.1).VECT(NSIZV.1).FORCE(NSTF.2).ESTIF(NSTF.NSTF). 2 A(NEQB.1).DU(NDF.1).H(IBUF).U(NDF.1).DF(1).DS(MB).TYNE(7).LD(1) COMMON/CNTACT/FLAGC.CFLAG.LIST.ICLIST(10).ICDEG(10).RU1.RU2.	C RM(2,10) COMMON/LABELS/HEAD(12),0,1PG,XHED(3),UHED(6),XH,FH,UH,NSTR,FLAG(7) COMMON/LOCALS/ DUL(6,20),UL(6,20),UDL(6,20),UDDL(6,20) COMMON/NORMS/ UNORM,ANORM,ANORM,CS,CSP,DP,DNP IFL,XFLAG,ERR COMMON/PRTPLT/ NSIG(9),NPLT(9,2),NT,NSTEP,NUMPLT,NEDATA(20,3),NPR COMMON/SHAP/ XJAC,SHAPE(4,20),SG(3,3),SK(3,3),X(3,20) COMMON/TAPES/ ITPS,ITP6 COMMON/TAPES/ ITP5,ITP6 COMMON/TIMHIS/ TIME,DT,DTP,NH, ISZH,C0,C1,C2,C3,C4,C5,C6,NCT COMMON/TAPE/ ITP13,ITP14,ITPD,ITUR DATA AUDED1.AUDRD2/8H F13,4,20H E13,4,7,AUDRD3/8H F12,2/			#
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THILL & 14:03:30 PHPE NO.	T50 440 T50 450 T50 450	150 460 150 450 150 490 150 580	TSD 51C TSD 52C	T50 530 T50 540	TSO 550 TSC 560	TSO 58C	150 59C 150 60C	150 62C	TSO 63C TSO 64C			15U 68C TSO 69C	TSD 70C	T50 72C T50 73C	TS0 74C												TSD 94C TSD 95C	
	DTP = 0. TIME = 0. MB = MAXBAN + 1 NE1 = NEN + 1	C INITIALIZE INCREMENTAL FORCE VECTOR D0 6 N = 1.NSICD 6 DF(N) = 0.0 D0 10 N = 1 NUMED		15ZH = 1BUF 1TRD = 1TP13	ITP14			TE(ITRD) H		" []	3 REUIND ITRD IF(IBLK.GT.0) RE	dN			PRUP = 8. CFLAG = .FALSE.	DO 908 M = 1.NSEQ READ(1TPS.1000) DT.NTS.1NT.NNT NNE NET NEE NEEDED WEEDED WEEDE FE TH WE WE	IF (NICD. 6T.1) C6= DM IF (NICD. 6T.1) C6= DM IF (NICD. 6T.1) C6= DM	NTT = 1ABS(NST)	IF (NTT. NE. 0) DFLAG = TRUE.	NSTEP=NSTEP+NTS IF(M.EQ.1) NUMPLT=NT	·] Jucon ri	TF (DELAG) URITE (TP6, 2002) NST TC (DELAG) URITE (TP6, 2002) NST	IFG = IFG + I IF(NICD-EQ.1) GO TO 1	IFUTTERTERS 60 TU 301 CALL UPDATE(3)	I IF(NPROP.GT.0) PROP = PROPLD(TIME,NPROP) IF(NFOPC.GT.0,AND.NPROP.GT.0)	C READ STRESS PLOT INFORMATION IF (NUMPLITIE A OR MICTION CONTO SAC	REUTIND 12 WRITE(TTP6, 2005)	
	000154 000154 000154	000157 000160 000165	000166	102000	000202 P00204	000206 000241	00024 3 000247	000253 000264	000272	000275	000316	000331	000333	000335	000337 000337	000340 000341	000376	000410	000413	888415 888417	000422 000425	000457	000500 000500	000502 000502	000504 000517	RPNSTE	000547	

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86 MAY 74 14:89:38 PAGE ND.	TS0 970 TS0 970 TS0 990 TS0 990 TS0 990 TS0 990 TS0 1870 TS0 18700 TS0 1870 TS0 18700 TS0 18700 TS0 18700 TS0 18700 TS0 18700 TS0	TS0139C TS0148C TS0141C TS0141C TS0142C
UKIKHM CUTPILER VERSION 2,3 B.3	<pre>D0 501 N+1.NUPELT EADL(1755.10065) (NETDATA(N .1).1=1.2) EADL(1756.20065) N+ (NEDDATA(N .1).1=1.3) FEADL(1756.20065) N+ (NEDDATA(N .1).1=1.3) FEADL(1756.20065) N+ (NEDDATA(N .1).1=1.3) FEADL FEADLSTERS FEADLSTERS FEATLAND FEATLSTERS FEATLAND FEATLAN</pre>	x x x x x x x x x x x x x u x u x u x
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÷ PAGE NO. TS0147C TS0148C TS0148C TS0152C TS0152C TS0155C TS0155 T501440 T501450 TS01940 TS01950 TS01960 TS01960 06 MrY 74 14:09:30 501460 TS01920 TS01930 CALL ELM_IB(N, NA, NDIM, NDF, HEL, NELL, NSTF, NSIZV, NVEC, MCT, DM, D, XYZ, X IX, H, FORCE, ESTIF, U, VECT, 6) CALL TICTOC(TYPE, 5) FORM STIFFNESSIF NEEDED FOR THE NEXT TIME STREP UDDL(J,I) = U(J,K+NEP) IF(NCT.GT.0) UDDL(J,I)= UDDL(J,I) +C6*DUL(J,I) CALL TICTOC(TYME.6) COMPUTE ELEMENT STRESSES AND UPDATE FORCES UL(J,I) = U(J,K) IF(NCT.GT. 0) UL(J,I) =UL(J.I) +DUL(J.I) IF(NICD.EQ.I) GO TO 110 NPR - FALSE (F(MR.LE.0) MRR= IX(NEL1,N)/1000 (F(MR.LE.0) MR = MRR IF(MR.NE.MRR.OR.VFLAG) GO TO 60 DO 50 J = 1.NSTF ESTIF(1.J) = 0.0 F(NEDATA(1.1).NE.N) G0 T0 45 IF(N.GE.NEI.AND.N.LE.NEF) IF(NUMPLT.LE.0) GO TO 46 DO 45 I = 1.NUMPLT "H = MOD (IX(NEL1.N), 100) RUN FORTRAN COMPILER VERSION 2.3 8.3 NPLT(J.2) = NEDATA(1.3) CONTINUE UDL(J, I) = U(J, K+NUMVP)0 F(NCT.GT.0) G0 T0 46 (F(K.EQ.0) GO TO 120 DM # TYPE(MA) IF(DM.NE.TEMP) MCT = TEMP = DM DUL(J, I) - DU(J,K) TEMP = 0. D0 400 N = 1.NUMEL LD(L) = IDEST(J,K) DO 199 J = 1,NDIM X(J, I) = XYZ(J,K) MIGN'I = [06 00 DO 110 I = 1.NEN D0 60 I = 1.NSTF FORCE(1.1) = 0. DO 110 J = 1.NDF= NEDATA(1,2) NPR = TRUE. D0 43 I = 1.9 NPLT(1.1) = 0 NPLT(1.2) = 9 FORCE(1,2)=0. 4PLT(J,1) = X(J, I) = 0. = IX(I,N) D(I) = 0+ CONTINUE NEL = 1 00 60 с н H د د 100 110 \mathfrak{P} 4 6 0 0 86 50 001513 001514 001515 001516 001520 001521 001521 001542 001543 001555 001556 001556 001612 001616 001620 001620 001527 001640 001643 001653 001654 001661 001661 001713 001722 001731 002091 002004 001526 001540 001546 001547 001600 001603 001605 001704 001734 001754 001765 002013 001551 001645 091663 001665 001701 001702 001744 02010 602047 802007

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HI (4 14:09:30 PHGE NO. 5	1661051 1661051	TSO2000 TSO2010 .502020	TS0203C TS0204C	1502060 1502060 1502080 1502080	·		T50209C T50210C	TS0211C T50212C	TSD213C TSD214C	150215C T50216C	TS0217C	TS0219C TS0220C	150221C T50222C	150224C TSD224C TSD25F	TS0226C TS0226C	TS0228C TS0229C	TS0230C TS0231C	T50232C T50233C	150234C TS0235C TS0236C	TS02370 TS02380	ISU2591. TSD2ARC	
	IF((.NOT.VFLAG.AND.MR.EQ.MRR).OR.(VFLAG.AND.IX(HE1.N).EQ.1)) XCALL ELMLIB(N.MA,NDIN,NDF.NEL.NEL1.NSTF.NSIZV.NVEC.MCT.DM.D.X/Z. X IX.H.ENDCF ESTE 11 VECT 3)		<pre>L FUULTY FUR THE DISPLACEMENT B.C. CALL MODIFY(NDF,NEL.NELLNELLINELLIBLK,NSTF,PROP.IX,ICOD.F,FORCE,ESTIF, X N)</pre>	$\sim \sim \sim \sim \sim$	L = I DO 1301 = 1.NEL K = 1.X(1.N)	D0 130 J = 1.NDF DU(J.K) = DU(J.K) + FORCE(L,2) 130 L = L + 1	GO TO 400 CONTINUE	:		400 CALL TICTOC(TYME.3) IF(FLAGC.ANDNOT.CFLAG) CALL CONTAC(2,IX,NEL1,NDF,NUMMP,DU)	CFLAG = .TRUE. IF(NTB.GT.1)	IF (IBLK.GI.0) WRITE(ITUR) (IX(NE1.N),N=1.NUMEL) IF(.NOT.VFLAG) CALL SOLVEQ(NUMNP.NUMEL,NDF.IP1.M8.MAXBAN.9.NSTF. 1 1570 NGOD 7017 0 NU DE INFCE FORCE FETTE 15 2020 11500	I (VELAG) COLL RESVED (NUMNP, NDF, MAXBAN, ISZA, NEDB, IBLK, A, DF, DF, I (DFST, IDSST, MAXB, IEI G)	CALL TICTOC(TYME, 4) C UPDATE THE SOLUTION	IF(NT.EQ.NTS.AND.M.EQ.NSEQ) GO TO 900 IF(NCT.GT.0) GO TO 410		ITUR = ITUR	410 IF(IBLK.GT.0) BACKSPACE ITRD IF(IBLK.GT.0) READ(ITRD) (IX(NE1.N),N=1,NUMEL) BELLED, TPD	` E E	VFLAG = TRUE. If (NST_LT,0) VFLAG = .FALSE. NPT = NPT + 1	01. DFLA (6.6000 T.L.T.NT) - 1
	002052	002131	902165	002205 002212 002231 002231	400 2022 2022	2222	123	002320	002325 002325	002340	002365 002365	002436	002476	002524	002527 002542	002544 002545	002547	002550 002554 002554	002607 002607	0026667 002667 002667	002674 002675 002675	0022200

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	FORMAT(4X,50H I X 5X,10H PLOT N FORMAT(47X,15, FORMAT(5X,53H*4 X/1X) X/1X) X/1X) X/1X) X/12,10X,23H4 X/12,10X,24H4 X/12,10X,24H4 X/12,10X,24H4 X/12,10X,24H4 X
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14.11.57 OUTPUT RUN FORTRAN COMPILER VERSION 2.3 B.3

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SUBROUTINE UPDATE (ISW, NDEG, NICD, U, UD, UDD, DU, F. JPE, IDEST, PROP) DIFENSION U(1), DU(1), F(1), DE(1), LDEST(1), UDD(1) COMMONTAPES/ ITPE, ITPE, F(1), DE(1), LDEST(1), UDD(1) COMMONTAPES/ ITPE, JTPE, DT, DTP, NH, ISCH, CB, CL, CC, CS, CG, NCT COTO, TO, COR, SOB, SOB, SOB, SOB, SOB, SOB, SOB, SOB
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