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Engineered Sorghum Bagasse Enables a Sustainable Biorefinery with p-Hydroxybenzoic Acid-Based Deep Eutectic Solvent

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1 Engineered Sorghum Bagasse Enables a Sustainable Biorefinery with *p*-

# 2 Hydroxybenzoic Acid-Based Deep Eutectic Solvent

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51

52 Table of contents: integrating lignin genetic modification and lignin-based deep eutectic solvents

53 enables a sustainable biorefinery. Engineered biomass released high fermentable sugars, and the

- 54 fractionated lignin could produce DES constituents through hydrothermal treatment.
- 55

#### 56 Abstract

57 Integrating multidisciplinary research in plant genetic engineering and renewable deep eutectic 58 solvent can facilitate a sustainable and economic biorefinery. Herein, we leveraged a plant genetic 59 engineering approach to specifically incorporate  $C_6C_1$  monomers into the lignin structure. By 60 expressing the bacterial *ubiC* gene in sorghum, *p*-hydroxybenzoic acid (PB)-rich lignin was incorporated into the plant cell wall, while this monomer was completely absent in the lignin of 61 the wild-type (WT) biomass. A deep eutectic solvent (DES) was synthesized with choline chloride 62 63 (ChCl) and PB and applied to the pretreatment of the PB-rich mutant biomass for a sustainable 64 biorefinery. The release of fermentable sugars was significantly enhanced (~190% increase)

- 65 compared to untreated biomass by the DES pretreatment. In particular, the glucose released from
- 66 the pretreated mutant biomass was up to 12% higher than that from the pretreated WT biomass.

67 Lignin was effectively removed from the biomass with the preservation of more than half of the

 $\beta$ -O-4 linkages without condensed aromatic structures. Hydrogenolysis of the fractionated lignin

69 was conducted to demonstrate the potential of phenolic compound production. In addition, a

ro simple hydrothermal treatment could selectively extract PB from the same engineered lignin,

showing a possible circular biorefinery. These results suggest that the combination of PB-based

- 72 DES with engineered PB-rich biomass is a promising strategy to achieve a sustainable closed-loop
- 73 biorefinery.
- 74

75 Key words: Biorefinery, Lignin, Green Solvent, Lignin Depolymerization, Sustainable Process.

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# 77 Introduction

Lignocellulosic biomass, composed of cellulose, hemicellulose, and lignin, is the most abundant 78 renewable carbon source on earth.<sup>[1]</sup> In recent decades, carbohydrates in biomass have been 79 successfully converted into value-added products through biological and chemical methods, such 80 as ethanol, furfural, and levulinic acid.<sup>[2]</sup> However, these biomass-derived products are still 81 82 economically challenging to compete with petroleum-based products. To overcome the cost barrier in biomass conversion, lignin valorization has been proposed.<sup>[3]</sup> Lignin is the largest non-83 carbohydrate component (20 - 30 wt%) in lignocellulosic biomass. It is a complex polymer of 84 phenylpropane units linked by ether and carbon-carbon bonds.<sup>[4]</sup> It has been considered as a critical 85 86 recalcitrance factor in biomass conversion. It can physically block the enzyme access to cellulose and bind with enzymes non-productively, leading to low sugar yields during enzymatic hydrolysis 87 of biomass.<sup>[5]</sup> Various pretreatment methods have been developed for effective lignin removal; 88 however, the structural modification of lignin (e.g., condensation) sometimes disrupts its 89 valorization.<sup>[6]</sup> Due to this technical challenge, the lignin fraction is still underutilized.<sup>[3]</sup> Despite 90 91 this hindrance, lignin has great potential as a renewable source for the production of aromatic platform chemicals that are currently produced from petroleum.<sup>[7]</sup> Several strategies have been 92 reported to extract a high yield of lignin from the biomass while preserving its intact structural 93 properties using  $\gamma$ -valerolactone, tetrahydrofuran, ionic liquids (ILs), and other solvent systems.<sup>[8]</sup> 94 95 In particular, ILs have also gained much attention due to their high solubility of biomass components and low volatility.<sup>[8c]</sup> In addition to these advantages, a distinct feature of ILs is that 96 they are highly tunable, as changing the combinations of its anion and cation would render the 97 solvent designed properties.<sup>[9]</sup> Nevertheless, their commercial application is still hindered by the 98 complex synthesis procedure and high price.<sup>[10]</sup> 99

As a green designer solvent akin to ILs, deep eutectic solvents (DESs) have gained increasing attention in recent years. DESs are mixtures composed of a hydrogen bond donor (HBD) and a hydrogen bond acceptor (HBA). Simple physical mixing of the HBA and HBD at proper ratios results in a significant depression of the melting point of the new mixture, leading to the formation of a liquid at temperatures much lower than the melting points of its individual components.<sup>[11]</sup> DESs share advantageous properties of ILs like low vapor pressure and high tunability, while they can be synthesized with simpler methods and cheaper compounds.<sup>[12]</sup> In addition, DESs have

- 107 exhibited high lignin extraction capacity and selectivity during biomass pretreatment.<sup>[13]</sup> Thus far,
- DESs have been extensively investigated for biomass processing and have achieved promising
   results.<sup>[14]</sup>
- 110 The idea of using renewable solvents prepared from lignin-derived phenolic compounds to achieve
- a sustainable bioeconomy is much acknowledged to Socha et al., who synthesized ILs with lignin
- and hemicellulose-derived chemicals and applied them to biomass pretreatment.<sup>[15]</sup> Kim et al.
- adapted the principle idea to DES, since compared with biomass-derived ILs, biomass-derived
- 114 DESs are easier to synthesize, which further reduces the cost.<sup>[16]</sup> They screened ten DESs 115 synthesized with lignin-derived phenolic compounds for switchgrass pretreatment and achieved
- the highest lignin removal with ChCl-*p*-coumaric acid DES (ChCl-PCA). Chen et al. extended the
- 117 pretreatment temperature and time and resulted in increased delignification with ChCl-PCA.<sup>[17]</sup>
- 118 They also found that the addition of water intensified the pretreatment performance, resulting in
- approximately complete enzymatic digestion (99.4% enzymatic digestibility). Recently, Huang et
- al. reported a DES using guaiacol as the HBD with AlCl<sub>3</sub> as a catalyst.<sup>[18]</sup> Our group proposed to
- use *p*-hydroxybenzoic acid (PB), an atypical aromatic unit found in certain hardwood lignins (e.g.,
- 122 poplar, willow, and aspen), as a DES component to pretreat hardwood and successfully delignified
- 123 poplar wood without additional catalyst.<sup>[19]</sup>
- 124 The concept of a sustainable biorefinery was highlighted by integrating DES pretreatment and 125 genetically modifying the model plant Arabidopsis in our recent study.<sup>[20]</sup> Here, a genetic
- genetically modifying the model plant Arabidopsis in our recent study.<sup>[20]</sup> Here, a genetic modification was applied to an actual crop, sorghum bagasse, in order to reduce the recalcitrance
- 127 of biomass. For further development of the integrated biorefinery strategy with this PB-rich
- 128 bagasse as feedstock, ChCl-PB DES was employed as the processing solvent. Naturally occurring
- 129 wild-type (WT) sorghum does not have PB in its lignin structure, while *in-planta* expression of
- 130 the *ubiC* gene from *E*. *Coli* encoding a chorismate pyruvate-lyase enables conversion of
- 131 endogenous chorismate into PB.<sup>[21]</sup> We show in this work that some of the PB overproduced in
- 132 sorghum engineered with *ubiC* is incorporated to the lignin structure. To the best of the authors'
- 133 knowledge, this is the first time such genetic modification is combined with biomass pretreatment
- to achieve a closed-loop biorefinery. To investigate the impact of this genetic modification on
- 135 biorefinery, factors including chemical composition, cellulose accessibility, enzymatic
- digestibility, and lignin structural properties before and after pretreatment were characterized.Additionally, lignin was recovered after pretreatment, and PB was extracted from the lignin.
- Additionally, lignin was recovered after pretreatment, and PB was extracted from the lignin.
  Results of this study could provide insights toward designing proper renewable DESs for biomass
  pretreatment and lignin valorization and promote sustainable closed-loop biorefineries.
- 140

### 141 **Results and Discussion**

142 Structural property of lignin in Eng-2 mutant sorghum bagasse. To determine the effect of the

143 genetic modification on lignin, CEL was isolated from WT and Eng-2 mutant sorghum bagasse

- and characterized by 2D HSQC NMR analysis. The NMR spectra of the two isolated CELs are
- shown in Figure 1. The spectra were divided into aromatic regions ( $\delta_C/\delta_H$  90-150/5.5-8.5 ppm) and
- aliphatic regions ( $\delta_C/\delta_H$  50-90/2.5-6.0 ppm). As shown in the aromatic regions of WT CEL, cross-

147 signals corresponding to typical lignin subunits including syringyl (S), guaiacyl (G), p-148 hydroxyphenyl (H), p-coumaric acid (PCA), and ferulates (FA) were observed at  $\delta_C/\delta_H 103.9/6.7$ ppm (S<sub>2.6</sub>),  $\delta_C/\delta_H 110.8/6.9$  ppm (G<sub>2</sub>),  $\delta_C/\delta_H 127.7/7.2$  ppm (H<sub>2.6</sub>),  $\delta_C/\delta_H 130.2/7.4$  ppm (PCA<sub>2.6</sub>), 149 and  $\delta_C/\delta_H$  110.8/7.3 ppm (FA<sub>2</sub>), respectively.<sup>[22]</sup> Tricin (T) was also present in the NMR spectra, 150 as indicated by peaks at  $\delta_C/\delta_H$  93.9/6.6 ppm (T<sub>8</sub>),  $\delta_C/\delta_H$  98.5/6.2 ppm (T<sub>6</sub>), and  $\delta_C/\delta_H$  103.6/7.2 ppm 151  $(T_{2',6'})$ . The absence of cross-peak corresponding to p-hydroxybenzoic acid (PB) at  $\delta_C/\delta_H$ 152 153 131.4/7.67 ppm (PB<sub>2.6</sub>) confirms that natural WT sorghum does not have this structure in its lignin, while the PB cross-peak was clearly detected in Eng-2 mutant CEL,<sup>[23]</sup> which by the 154 semiquantitative analysis, accounted for 30% of the total lignin subunits (S + G + H). Other than 155 156 the appearance of PB, the amount of lignin subunits and the S/G ratio of the WT and Eng-2 mutant 157 CEL were similar (Supporting Information, Table S1).





159 55 50 45 40 35 F2[ppm]
160 Figure 1. 2D HSQC NMR spectra of cellulolytic enzyme lignin (CEL) isolated from WT and Eng161 2 mutant sorghum bagasse. A: aromatic regions of CEL from Eng-2 mutant; B: aromatic regions
162 of CEL from WT; C: aliphatic regions of CEL from Eng-2 mutant; D: aliphatic regions of WT; E:
163 Structures of detected lignin subunits and interunit linkages.

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165 In the aliphatic regions, cross-peaks correlating to methoxy groups (OMe),  $\beta$ -aryl ether ( $\beta$ -O-4) 166 and phenylcoumaran ( $\beta$ -5) linkages were identified for both WT and Eng-2 CELs. It can be 167 observed that the β-O-4 linkage is the most abundant interunit linkage in both lignins. The contents of interunit linkages of the two CELs were similar. Besides, the molecular weights of the two 168 CELs were also similar to each other ( $M_W$  of WT CEL and Eng-2 CEL were 10,367 g/mol and 169 10,498 g/mol, respectively) (Supporting information, Figure S1, Table S2). Based on the results 170 171 of 2D HSQC NMR and molecular weights, it can be inferred that expression of the *ubiC* gene from 172 E. Coli in the sorghum leads to the incorporation of PB in the lignin structure, while other lignin 173 subunits and interunit linkages were not significantly altered.

174

175 **DES pretreatment.** Several previous studies have shown that adding extra components, such as water, to the DES improves the DES pretreatment performance.<sup>[17, 24]</sup> It appears that water 176 decreases the viscosity of DES, which facilitates better solubilization capacity.<sup>[25]</sup> However, there 177 178 is an upper limit to the extent of water addition, where above this limit the mixture became a water solution rather than a DES.<sup>[26]</sup> To enhance the pretreatment performance of the PB-based DES, a 179 water-containing DES was formed and tested for the pretreatment. The PB-based DES (neat DES, 180 NDES) was composed of ChCl and PB at a molar ratio of 3:2, while the water-containing DES 181 (aqueous DES, AQDES) consisted of ChCl, PB and water at a molar ratio of 3:2:5.<sup>[26]</sup> All the 182 183 pretreatments were conducted at 120 °C for 3 h. After pretreatment, the efficiency of NDES and AQDES were determined in terms of delignification and xylan removal. Figure 2 shows the 184 chemical composition of glucan, xylan and lignin of untreated and pretreated biomass, and the 185 186 solid recovery yields after pretreatment. A detailed mass balance calculation of the three major 187 components for all four pretreatment processes (based on 1 kg initial biomass) is presented in the Supporting Information, Figure S2. Chemical compositions of WT and Eng-2 biomass were 188 189 similar, with WT having slightly higher glucan (34.2% in WT, 32.1% in Eng-2) and lignin (14.7% in WT, 13.6% in Eng-2) contents, and Eng-2 mutant having marginally higher xylan content (12.1% 190 in WT, 13.2% in Eng-2). These results suggest that expressing the bacterial ubiC gene in-planta 191 192 did not result in notable changes in the biomass composition. Previous studies have shown that incorporating C<sub>6</sub>C<sub>1</sub> monomers like hydroxybenzaldehydes into lignin structures would not alter 193 lignin and carbohydrate content in the cell wall,<sup>[27]</sup> which is in good agreement with our 194 195 observations. The composition of pretreated biomass shows that the delignification yield of WT biomass was 31.6% and 50.4% when pretreated by NDES and AQDES, respectively, and those of 196 197 the Eng-2 mutant were similar (30.8% and 51.7% from NDES and AQDES, respectively). In comparison, the xylan removal from the Eng-2 mutant was higher than that from WT, regardless 198 199 of the DES used. AQDES showed higher delignification than NDES, which is in accordance with previous 200

201 observations.<sup>[17, 28]</sup> Chen et al. reported that the addition of water to ChCl-*p*-coumaric acid DES 202 increased the removal of lignin and hemicellulose, while increasing the water content did not

further improve the removal.<sup>[17]</sup> Kumar et al. found that ChCl-lactic acid with 5% (w/v) water had

204 higher lignin extraction than neat ChCl-lactic acid DES, while no difference in cellulose or xylan

solubility was observed.<sup>[28]</sup> Since DESs are formed by hydrogen bonding between HBA and HBD, 205 206 and water possesses a strong hydrogen bonding capacity, it can be inferred that the addition of water results in competing hydrogen bonding between the DES constituents.<sup>[29]</sup> As a result, the 207 208 hydrogen bonding between the two constituents is weakened, and the viscosity is decreased, as the high viscosity of DES is mostly attributed to the extensive hydrogen bonding between the 209 components.<sup>[24b]</sup> Lower viscosity facilitates better mass transfer, which explains the better 210 pretreatment performance of AQDES compared with NDES. However, the exact intermolecular 211 212 interactions between water and DES constituents are still unclear, and in-depth studies are required.

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Figure 2. Chemical compositions of WT and Eng-2 mutant sorghum bagasse before and afterpretreatment with NDES and AQDES.

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218 Cellulose accessibility and enzymatic hydrolysis. Cellulose accessibility, defined as the amount of cellulose surface area that is accessible to enzymes, is a valid parameter to predict the 219 effectiveness of biomass pretreatment.<sup>[30]</sup> Since the high molecular weight fraction of the direct 220 orange (DO) dye has a similar diameter to typical cellulase (~5.1 nm), the amount of DO dye 221 adsorbed by the substrate can serve as an indicator of the accessible surface area of cellulose to 222 cellulase.<sup>[31]</sup> In this study, a modified Simon's staining method was applied to the WT and Eng-2 223 sorghum bagasse to access the cellulose accessibility. A Langmuir adsorption isotherm of DO dye 224 225 was obtained (Figure 3A), and the results expressed as maximum mg DO dve adsorbed per g of biomass are shown in Figure 3B. The maximum amount of DO dye adsorbed by untreated sorghum 226 bagasse were 21.2 and 30.0 mg/g biomass for WT and Eng-2 mutant, respectively. These values 227 228 increased to 65.1 mg/g biomass (WT) and 75.1 mg/g biomass (Eng-2 mutant) after NDES 229 pretreatment and further increased to 71.4 mg/g biomass (WT) and 76.0 mg/g biomass (Eng-2

230 mutant) after AODES pretreatment. It can be speculated that regardless of the pretreatment, the 231 Eng-2 mutant had higher cellulose accessibility than WT, suggesting that the Eng-2 mutant is more 232 susceptible to enzymatic degradation, despite having a similar chemical composition with the WT 233 biomass. Both NDES and AQDES pretreatments significantly increased the cellulose accessibility 234 compared to the untreated biomass. Though NDES pretreatment resulted in ~20% lower delignification than AQDES pretreatment, the resulting cellulose accessibility of NDES 235 pretreatment was only 6.3 mg/g biomass and 0.9 mg/g biomass lower than those of AQDES 236 237 pretreatment on WT and Eng-2 mutant, respectively. This observation indicates that both DES pretreatments disrupted the lignin structure and reduced its inhibitive effect on the enzyme to 238 239 similar levels, while AQDES exhibited higher delignification due to its greater lignin solubility.<sup>[32]</sup>

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Figure 3. Cellulose accessibility measured by modified Simon's Stain method. A: direct dye (DO)
adsorption isotherm curves. B: maximum amount of DO dye adsorbed (mg/g biomass) by
untreated, NDES pretreated and AQDES pretreated WT and Eng-2 sorghum bagasse.

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To evaluate the effect of genetic modification and different DES pretreatment on the conversion 246 of sorghum bagasse to fermentable sugars, both untreated and pretreated WT and Eng-2 mutant 247 biomass were subjected to enzymatic hydrolysis. Figure 4 presents the yields of sugars released 248 249 from WT and Eng-2 mutant before and after NDES and AQDES pretreatment. Total sugar yields ranged from 126.6 to 367.8 mg/g biomass for glucose and from 24.9 to 106.1 mg/g biomass for 250 xylose. As shown in the figure, Eng-2 mutant always had higher glucose release than WT (7.1% 251 252 higher for untreated, 4.8% higher for NDES pretreated, 12.3% higher for AQDES pretreated). 253 Yields of glucose released after NDES and AQDES pretreatment were approximately three times 254 higher than those from the untreated biomass, while the difference between NDES pretreatment and AQDES pretreatment was less than 30 mg/g biomass. These observations are well in line with 255 256 the cellulose accessibility. No significant difference was observed between the xylose release from 257 WT and Eng-2 mutant. Pretreatment with both DESs resulted in more than threefold enhancement 258 of xylose yield, and AQDES pretreatment showed ~8 mg/g biomass higher xylose yield compared with NDES pretreatment. Moreover, other studies showed that incorporating a higher amount of 259

260 *p*-coumarate esters into lignin led to a lignin structure with a higher frequency of free phenolic

261 groups that was easier to solubilize under alkaline conditions.<sup>[33]</sup> Our work clearly demonstrates

that the Eng-2 mutant with PB-rich lignin is less recalcitrant to enzymatic hydrolysis. However,

263 more comprehensive research is needed to understand the impact of PB accumulation in the cell

wall, such as determining the type of monolignols being acylated and whether PB alters ligninproperties or lignin-polysaccharide crosslinks.

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Figure 4. Sugar release yield from WT and Eng-2 mutant sorghum bagasse before and afterpretreatment with NDES and AQDES.

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271 PB recycling and valorization of the recovered DES lignin. We have demonstrated that 272 incorporating PB into the sorghum lignin structure reduced biomass recalcitrance and proved that 273 the DES synthesized with PB is effective in pretreating the mutant biomass. To achieve a potential 274 closed-loop biorefinery with combined transgenic biomass and the lignin-based DES, lignin was 275 recovered from AQDES pretreated Eng-2 mutant (AQDES lignin) and processed to produce PB. We first examined the lignin structure and composition of subunits by 2D HSQC NMR. As shown 276 in Figure S3 and Table S3 in the Supporting Information, after AQDES pretreatment, many of the 277 278 contours in the aliphatic regions correlating to carbohydrates are weakened or disappeared 279 compared with the spectra of CEL, leaving a lignin fraction with relatively high purity. Major 280 lignin structures were well-preserved; even all cross-peaks corresponding to tricin were clearly observed in the NMR spectra of fractionated lignin.<sup>[34]</sup> More than half of the β-O-4 linkages, which 281 was the linkage most susceptible to breakage,<sup>[35]</sup> were preserved after the pretreatment (53% of the 282 abundance in native lignin (CEL)). In addition, no condensed S or G units were observed in the 283 fractionated lignin.<sup>[36]</sup> The above observations can be attributed to the mild pretreatment conditions 284 enabled by the aqueous ChCl-PB DES, as compared to other DES pretreatments that require 285 harsher conditions.<sup>[14c, 16-17]</sup> The PB content was significantly enriched in the fractionated lignin 286

287 after the AODES pretreatment, suggesting that PB from the DES also precipitated during lignin 288 recovery. To investigate the PB precipitation, we recovered lignin from the AODES pretreated 289 WT sorghum bagasse and investigated its structure with 2D HSOC NMR as well. As shown in 290 Figure S4 and Table S3, PB was detected in the AQDES WT lignin, confirming that PB in the 291 DES was partially precipitated during the lignin recovery process. GPC analysis shows that the 292 molecular weight of AQDES lignin was markedly lower than the CEL isolated from Eng-2 mutant (Supporting Information, Figure S1, Table S2), with the weight-average molecular weight  $(M_w)$ 293 dropping from ~10,500 g/mol of the CEL to less than 3,000 g/mol of the AQDES lignin. 294 295 Polydispersity index (PDI) also decreased from 3.4 (Eng-2 CEL) to 1.6 (AQDES lignin). These 296 results indicate that the lignin was already depolymerized during the pretreatment and had a more 297 uniformed size distribution, which is supported by the partial cleavage of  $\beta$ -O-4 linkages observed 298 by 2D HSOC NMR. Taken these results together, lignin with no condensation, preservation of half 299 of the β-O-4 linkage, relatively uniform molecular weight, and more importantly, high PB content 300 was produced from AQDES pretreatment of Eng-2 mutant, which is appealing for phenolic 301 monomer production through depolymerization.

302 To assess the depolymerization potential, AQDES lignin was subjected to hydrogenolysis 303 treatment. After the hydrogenolysis, lignin monomers were identified and quantified by gas 304 chromatography, as shown in Figure 5A. Total phenolic monomer yield reached 42.2 wt%, with 305 phenol, 4-ethylphenol, 4-ethylguaiacol and isopropyl-4-hydroxybenzoic acid being the major 306 products (Figure 5A). The average molecular weight of liquid products from lignin hydrogenolysis was 423 g/mol. The molecular weight distribution shows several distinct peaks at 153, 286, and 307 308 495 g/mol (Figure S5, Supporting Information). Considering the molar mass of the initial material, 309 lignin depolymerization resulted in a significant decrease in molecular weight of the products, possibly by the cleavage of lignin linkages (e.g., C-O cleavage). It is noted that p-coumaric acid 310 and ferulic acid observed from the original feedstock were not detected after lignin 311 depolymerization. It is likely that those compounds were reduced to alkylphenols, including 4-312 propylphenol and 2-methoxyl-4-propylphenol, under the hydrogenolysis conditions.<sup>[37]</sup> It is also 313 314 possible that some monomers were from the residual ChCl-PB DES in the lignin. The high 315 monomer yield clearly demonstrates that the AQDES lignin is a promising substrate for upgrading. 316 However, it is impractical to use such a mixture of monomers to supply DES synthesis due to 317 difficulties in separation, and the requirement of hydrogen gas and expensive catalysts. To further verify a closed-loop biorefinery by supplying PB from the product for DES synthesis, another 318 319 depolymerization test was carried out by using simple hydrothermal treatment without additional catalyst. Trajano et al. reported that by adjusting the reaction conditions, PB could be obtained as 320 the major product from hydrothermal treatment of CEL isolated from poplar.<sup>[38]</sup> We adapted their 321 322 condition for PB extraction (180 °C, 60 min) from AQDES lignin and analyzed the products by gas chromatography. Interestingly, as shown in Figure 5B, PB was the dominant compound in the 323 resulting mixture, accounting for 5.6 wt% of the initial substrate. Compounds other than PB have 324 325 a low amount and were possibly from residual carbohydrates. In the section above, we found that 326 part of PB in the AQDES lignin was from the DES. Based on the 2D HSQC NMR spectra of lignin

residue after hydrothermal treatment (Figure S6 and Table S4, Supporting Information), it is clear 327 328 that the proposed hydrothermal treatment effectively removed PB from the lignin, evidenced by the drastic decrease of PB abundance. Although further optimization is required to maximize PB 329 330 yield, it is soundly demonstrated that a simple hydrothermal treatment is effective for PB production from lignin isolated after ChCl-PB DES pretreatment of mutant sorghum bagasse. 331 Additionally, our previous study showed that the ChCl-PB DES could be recovered from the liquid 332 after pretreatment and reused for the next pretreatment.<sup>[19]</sup> Taken together, these results show a 333 potential of a sustainable biorefinery achievable by the closed-loop production of lignin-based 334 335 DES.

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337





Retention time (min)

Figure 5. A: Gas chromatogram of products from hydrogenolysis of lignin recovered from Eng-2
mutant pretreated by AQDES and their yields; B: Gas chromatogram of products from
hydrothermal depolymerization of lignin recovered from Eng-2 mutant pretreated by AQDES. *Note.* The yield was calculated based on initial substrate weight.

- 343
- 344 Conclusions

Expression of the *ubiC* gene from *E*. *Coli* in sorghum successfully resulted in the incorporation of 345 346 PB into the lignin structure without significant changes in its other properties. Compared with non-347 PB containing WT biomass, the mutant showed higher fermentable sugar release when pretreated 348 by DES synthesized with PB. The addition of a small amount of water to the DES significantly 349 improved the delignification, which facilitated not only fermentable sugar production but also 350 lignin valorization. After the pretreatment, more than half of the  $\beta$ -O-4 linkages in the native lignin 351 were preserved in the lignin recovered from aqueous DES pretreatment. Additionally, the lignin 352 had a narrow molecular size distribution and no condensation, which allowed for effective 353 valorization via hydrogenolysis (42.2 wt% of the initial substrate). Moreover, simple hydrothermal 354 treatment of the fractionated lignin resulted in a product with PB as the dominant aromatic 355 compound, which is promising for using the fractionated lignin to supply DES synthesis. Despite 356 the encouraging results, future works are still required to understand the different forms of PB in 357 the mutant biomass, interactions between water and DES, and to optimize the PB yield from 358 hydrothermal treatment. Taken together, pretreatment of strategically engineered biomass using 359 lignin-based DES is a promising approach towards a sustainable biorefinery.

360

### **361** Experimental Section

362 Biomass feedstock and chemicals. Sorghum (Sorghum bicolor L., variety Tx430) bagasse samples from previously characterized wild-type (WT) and transgenic line pRUBI2:ubiC 363 364 (thereafter named Eng-2) in the T1 generation were supplied by the Joint BioEnergy Institute.<sup>[21]</sup> The bagasse was from stems and leaves of fully mature senesced plants. The samples were dried 365 at 50 °C for five days, Wiley-milled using a 2-mm mesh, and further screened to 12 - 20 mesh for 366 this study. Chemicals including choline chloride (ChCl), p-hydroxybenzoic acid (PB), ethanol, 367 dioxane, pyridine, acetic anhydride, dimethyl sulfoxide- $d_6$  (DMSO- $d_6$ ), and tetrahydrofuran were 368 369 purchased from Millipore Sigma (St. Louis, MO), VWR (Radnor, PA), and Fisher Scientific<sup>TM</sup> (Fair Lawn, NJ). The chemicals were used as received without further purification. Cellulase 370 371 enzyme cocktail (Accelerase® 1500) was provided by DuPont Industrial Biosciences (Palo Alto, CA). The BCA protein content of the enzyme was 82 mg/mL, as reported previously.<sup>[39]</sup> 372

373

**DES synthesis.** The ChCl-PB DES was prepared by mixing ChCl and PB at molar ratios of 3:2,
2:1, 1:1 and 2:3. The mixture was heated at 90 °C with continuous stirring. Among the tested molar
ratios, a clear and homogeneous solvent was formed only at 3:2, as shown in Figure S7 (Supporting
Information). Therefore, the molar ratio of 3:2 was used for the following tests. For aqueous DESs
formation, deionized (DI) water was added to the formed DES at a molar ratio of 3:2:5 (ChCl :
PB : water) at 90 °C with continuous stirring until the mixture became homogenous.

380

**DES pretreatment.** For the pretreatment of WT and engineered biomass, 10 wt% of biomass was loaded to the DES at the test temperature and allowed to react at 120 °C for 3 h. The mixture was continuously stirred at 300 rpm. Each experiment was conducted in duplicate. Once the pretreatment was completed, the mixture of solid residue and DES was washed with a solution of ethanol and water (1:1, v/v) until the filtrate was clear and colorless. After washing, the solid residue was stored at 5 °C until further tests. The liquid fraction was collected and used to recover lignin. In a typical run of lignin recovery, the volume of the liquid fraction was firstly reduced by rotary evaporation at temperatures not higher than 40 °C, then stored at 5 °C overnight for lignin precipitation. The precipitated lignin was recovered by centrifugation followed by freeze-drying.

391 Isolation of cellulolytic enzyme lignin (CEL). CEL was isolated from both WT and Eng-2 mutant sorghum bagasse following the procedure described in a previous study.<sup>[40]</sup> The biomass was firstly 392 ball-milled for 2.5 h, and then hydrolyzed using CTec2<sup>®</sup> cellulase in sodium acetate buffer solution 393 with pH 4.8 at 50 °C for 48 h. After the hydrolysis, the solid residue was recovered by 394 395 centrifugation and hydrolyzed again under the same conditions with a fresh buffer solution and enzyme. Then the solid residue was washed with DI water and extracted twice with a mixture of 396 397 dioxane and water (96%, v/v) at room temperature for 48 h. Solid and liquid fractions were 398 separated by centrifugation, and the supernatants were combined. CEL was recovered by rotary 399 evaporation of the combined supernatant and freeze-drying.

400

401 Lignin molecular weights measurement. The weight-average molecular weight  $(M_w)$ , numberaverage molecular weight  $(M_n)$ , and the polydispersity index (PDI) of the CEL and lignin 402 403 recovered from the pretreated biomass were analyzed by gel permeation chromatography (GPC). 404 Prior to GPC analysis, lignin samples were acetylated using a mixture of acetic anhydride and 405 pyridine (1:1, v/v) at room temperature with continuous stirring for 48 h. Acetylated lignin samples 406 were recovered by rotary evaporation and dissolved in tetrahydrofuran (THF). Tests were 407 performed using a Waters 2489 GPC system equipped with a UV detector (270 nm) and three Waters Styragel columns (HR0.5, HR3, and HR4e). THF was used as the mobile phase with a flow 408 409 rate of 1.0 mL/min. Calibration was conducted using polystyrene standards with different 410 molecular weights.

411

Lignin structural analysis. Structural features of the CEL and lignin recovered from pretreated
biomass were characterized using two-dimensional heteronuclear single quantum coherence (2D
HSQC) nuclear magnetic resonance (NMR). DMSO-*d*<sub>6</sub> was used to dissolve the lignin samples.
The 2D HSQC spectra were acquired with a Bruker AVANCE III HD 800 MHz NMR equipped
with a TCI cryoprobe.

417

418 Compositional analysis of biomass. The chemical composition of untreated and pretreated WT 419 and Eng-2 mutant sorghum bagasse was conducted according to the NREL procedure.<sup>[41]</sup> About 420 300 mg of biomass was loaded to 3 mL of 72% (w/w) sulfuric acid and hydrolyzed at 30 °C in a 421 water bath for 1 h. Upon the completion of the first hydrolysis, the solution was diluted to 4% 422 sulfuric acid and further hydrolyzed at 121 °C in an autoclave for 1 h. After the two-step hydrolysis, 423 solid and liquid fractions were separated by vacuum filtration. The solid fraction was dried at 105 °C

424 overnight and deashed at 575 °C for 24 h to gravimetrically determine the acid-insoluble lignin

- 425 content. The liquid fraction was analyzed by high-performance anion-exchange chromatography
- 426 with pulsed amperometric detection (HPAEC-PAD) and UV-vis spectrophotometer for sugar and
- 427 acid-soluble lignin determination, respectively. A series of carbohydrate standards were used for
- 428 the calibration curves, and fucose was used as an internal standard.
- 429

430 Cellulose accessibility analysis. Cellulose accessibility of untreated and pretreated WT and Eng-2 mutant sorghum bagasse was measured by a modified Simons' Stain method, which has been 431 previously reported.<sup>[42]</sup> An Amicon ultrafiltration apparatus (Amicon Inc., Beverly, MA) was used 432 to remove the low molecular weight fraction of the direct Orange (DO) dye by filtering 1% solution 433 434 of DO dye through a 100 K membrane under 200 kPa nitrogen gas. For the analysis, ~100 mg wet 435 biomass samples were loaded into six centrifuge tubes containing 1.0 mL of phosphate-buffered saline solution. Then, each tube was loaded with different amounts of DO dye solution and 436 437 incubated at 70 °C with continuous stirring at 200 rpm for 6 h. After adsorption, the dye 438 concentration was measured via a Lambda 35 UV-vis spectrophotometer at 455 nm, which 439 represents the wavelength of maximum absorbance for DO dye. Finally, the maximum amount of dye adsorbed by the biomass was calculated following the Langmuir adsorption equation. 440

441

442 Enzymatic hydrolysis. Enzymatic hydrolysis of untreated and pretreated WT and Eng-2 mutant 443 sorghum bagasse was carried out by loading 200 mg of wet biomass sample into 125 mL Erlenmeyer flasks containing 50 mM citrate buffer solution (pH 4.8). Accellerase® cellulase was 444 used for hydrolysis as described in a previous study.<sup>[39]</sup> Enzymatic hydrolysis was conducted at 445 446 50 °C with continuous stirring at 150 rpm for 72 h. Upon completion of the enzymatic hydrolysis, 447 an aliquot was taken to monitor the sugar release. After quenching the hydrolysis reaction by incubating the aliquot in a boiling water bath, the aliquot was centrifuged at 10,000 rpm for 5 min. 448 The supernatant was recovered, diluted, and analyzed by HPAEC-PAD for the monomeric sugar 449 quantification. 450

451

452 Lignin depolymerization. The hydrothermal reaction of fractionated lignin was conducted to 453 recover PB. For the test, 200 mg of lignin sample was placed in a 50 mL Parr reactor (Parr 454 Instrument Company, IL, USA), and 25 mL of deionized water was then added. The reactor was 455 completely sealed and mounted on a heater. The reactor was purged and pressurized to 300 psi 456 with He. The mixture was heated to 180 °C and maintained for 1 h with continuous stirring at 300 457 rpm. After the reaction, the reactor was immediately removed from the heater and quenched in an ice bath. The resulting solution was evaporated under reduced pressure. The final products were 458 459 silvlated by adding 1.0 mL of dichloromethane and 1.0 mL of N,O-Bis(trimethylsilyl)acetamide 460 at 50 °C, which was injected into gas chromatography. Identification of the reaction products was conducted using an Agilent 7820A GC equipped with a 5975 mass spectrometry detector. The 461 capillary column used was an Agilent HP-5MS ( $30 \text{ m} \times 0.25 \text{ mm} \times 0.25 \text{ µm}$ ). Injection temperature 462 was set to 270 °C, and oven temperature was programmed to hold at 70 °C for 5 min, ramp to 300 °C 463 464 at 3 °C/min, and then hold for 5 min at the final temperature.

For the hydrogenolysis reaction, 200 mg of lignin samples and 20 mg of Ru/C (5% Ru on activated carbon) were placed in the same batch reactor. Then, 25 mL of isopropyl alcohol, a hydrogendonor solvent, was added to the reactor. After purging and pressuring to 300 psi with He, the reactor was heated and maintained at 300 °C for 1 h. Once the reaction was completed, the resulting solution was filtered and the solvent was completely evaporated. The final products were dissolved in 1 mL of acetone and analyzed by GC-MS under the same analysis conditions described above.

471

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