Lawrence Berkeley National Laboratory

LBL Publications

Title

Determination of the stretch tensor for structural transformations

Permalink https://escholarship.org/uc/item/8798t19d

Authors

Chen, Xian Song, Yintao Tamura, Nobumichi <u>et al.</u>

Publication Date

2016-08-01

DOI

10.1016/j.jmps.2016.02.009

Peer reviewed

eScholarship.org

Contents lists available at ScienceDirect



Journal of the Mechanics and Physics of Solids

journal homepage: www.elsevier.com/locate/jmps



Xian Chen^{a,b,c}, Yintao Song^a, Nobumichi Tamura^b, Richard D. James^{a,*}

^a Aerospace Engineering and Mechanics, University of Minnesota, Minneapolis, MN 55455, USA

^b Advanced Light Source, Lawrence Berkeley National Lab, CA 94702, USA

^c Mechanical and Aerospace Engineering, The Hong Kong University of Science and Technology, Clear Water Bay, Hong Kong

ARTICLE INFO

Article history: Received 5 October 2015 Accepted 21 February 2016 Available online 24 March 2016

Keywords: Phase transformation Geometrically nonlinear theory of martensite Crystallography Lattice Correspondence

ABSTRACT

Structural transformations in crystalline solids are increasingly the basis of the functional behavior of materials. Recently, in diverse alloy systems, both low hysteresis and reversibility of phase transformations have been linked to the satisfaction of the non-generic conditions of compatibility between phases. According to the Cauchy–Born rule, these conditions are expressed as properties of *transformation stretch tensor*. The transformation stretch tensor is difficult to measure directly due to the lack of knowledge about the exact transforming pathway during the structural change, and the complicating effects of microstructure. In this paper we give a rigorous algorithmic approach for determining the transformation stretch tensor from X-ray measurements of structure and lattice parameters. For some traditional and emerging phase transformations, the results given by the algorithm suggest unexpected transformation mechanisms.

© 2016 Elsevier Ltd. All rights reserved.

1. Introduction

Structural transformations increasingly underlie the unusual behavior of emerging functional materials designed for sensors/actuators (Otsuka and Wayman, 1999; Li et al., 2003; Kaufmann et al., 2010), solid-state refrigerators (Liu et al., 2012; Cui et al., 2012), batteries (Kang and Ceder, 2009; Louie et al., 2010), thermoelectrics (Ikeda et al., 2009) and direct energy conversion devices (Srivastava et al., 2011; Song et al., 2013a). These applications rely on the change of crystal structure. The resulting change of lattice parameters, together with sensitivity of magnetoelectric properties to lattice parameters, inspires an approach to the discovery of new functional phase-transforming materials (Cui et al., 2006; Zarnetta et al., 2010; Srivastava et al., 2010; Song et al., 2013b). However, the formation of microstructure during phase transformation introduces elastic distortion at phase interfaces due to lattice misfit, which in turn leads to functional degradation. Recent studies of morphological interface compatibility for phase-transforming materials shed light on the effect of lowering and even eliminating this distortion by tuning composition so that the lattice parameters satisfy strong conditions of compatibility (Chen et al., 2011, 2013). These conditions are restrictions on the form of the *transformation stretch tensor* (Ball and James, 1987; Bhattacharya, 2003) and the point groups of the two phases. The reversibility, thermal hysteresis, and resistance to cyclic degradation of functional materials have been dramatically linked to properties of the transformation stretch tensor (Ball and James, 1987; James, 2015; James, 2015). Here we propose an algorithmic approach for the determination of the transformation stretch tensor based on X-ray

* Corresponding author. E-mail address: james@umn.edu (R.D. James).

http://dx.doi.org/10.1016/j.jmps.2016.02.009 0022-5096/© 2016 Elsevier Ltd. All rights reserved.



Fig. 1. Non-uniqueness of Cauchy–Born deformation gradient from a (a) square lattice to (b) oblique lattice due to lattice invariant deformations. Red, blue and green balls represent different atomic species. Gray dots define the periodicity. In this example both lattices are chosen as primitive, for simplicity. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

measurements, and we give a rigorous proof of its validity. The results below reveal some unexpected transformation mechanisms in traditional and emerging phase-transforming materials.

In principle, the determination of the transformation stretch tensor **U** is straightforward: simply observe where each atom goes during transformation and deduce the macroscale deformation gradient **F** associated to this motion. The stretch tensor associated to this macroscale deformation gradient (via the polar decomposition $\mathbf{F} = \mathbf{Q}\mathbf{U}, \mathbf{Q} \in SO(3), \mathbf{U} = \mathbf{U}^T$ positive-definite) should be the main quantity that is relevant to the stressed transition layers between phases that underlies improvements of reversibility discussed above.

In practice, however, determination of this macroscale deformation gradient is surprisingly subtle. First, not every atom is convected with this macroscopic deformation gradient. Rather, *some sublattice* of the parent (austenite) phase is transformed into *some sublattice* of the transformed (martensite) phase. The atoms within the unit cell of the chosen austenite sublattice are not generally deformed by this macroscale deformation gradient, but rather undergo independent movements called *shuffling*. Fix the lattices of austenite and martensite. It is easily seen that, by taking larger and larger sublattices of austenite and suitable choices of corresponding sublattices of martensite, the associated deformation gradient can be made arbitrarily close to the identity. Thus, the choices of sublattice are important.

Fortunately, there are guidelines for choosing the sublattice. The deformation gradient has been measured directly by macroscopic methods in a few cases by the so-called "two-surface analysis" (Kurdjumov et al., 1961; Duggin and Rachinger, 1964; Otsuka and Shimizu, 1974). This consists of scratching an austenite single crystal on two nonparallel surfaces, transforming the crystal to martensite by cooling, detwinning the crystal by stress to remove the inevitable microstructure that forms, carefully removing the stress, and measuring suitable lengths and angles associated to the scratches to get **F**. In all of these cases of which we are aware it is found that relevant martensite sublattice is a primitive lattice of martensite.¹ The austenite sublattice is generally not primitive.

While the algorithm given below works in more general cases, it is here written to find the sublattice of austenite that is closest in a certain norm to the primitive lattice of martensite. The distance chosen is a measure of strain having certain algorithmic advantages. Besides being frame-indifferent, it also has certain advantages with regard to symmetry, i.e., lattices of different variants of the martensite phase have the same distance to the austenite sublattice. The idea of minimizing strain has a long history in martensite originating from the work of Bain (1924).

A second consideration for the determination of **F** is well-known. This is the presence of *lattice-invariant deformations*. Referring to Fig. 1, suppose sublattice vectors of initial and final phases are, respectively, linearly independent vectors \mathbf{a}_i and \mathbf{b}_i for i = 1, 2, ..., d, where *d* is the dimension of the lattice. A nonsingular linear transformation $\mathbf{F}: \mathbb{R}^d \to \mathbb{R}^d$ can be defined uniquely by

$$\mathbf{F}\mathbf{a}_{i} = \mathbf{b}_{i}, \quad i = 1, 2, ..., d.$$
 (1)

The notation $\mathbf{a}_i \rightarrow \mathbf{b}_i$ denotes a *lattice correspondence*. In the case of transformation in Fig. 1, one choice of the lattice correspondence can be $\mathbf{a}_1 \rightarrow \mathbf{b}_1$, $\mathbf{a}_2 \rightarrow \mathbf{b}_2$ where $\mathbf{a}_1 = [1, 0]$, $\mathbf{a}_2 = [0, 1]$ and $\mathbf{b}_1 = [a, 0]$ and $\mathbf{b}_2 = [b \cos \beta, b \sin \beta]$ as illustrated in Fig. 1. The alternative set of vectors \mathbf{a}_1 and $\mathbf{a}_1 + \mathbf{a}_2$ describes the same lattice (a), which results in a different correspondence from (a) to (b). This obviously changes the **F** and thus the transformation stretch tensor **U**. More generally, any two sets of

¹ A *primitive lattice* of martensite is a sublattice of the martensite structure having a unit cell of smallest volume, i.e., it embodies the fundamental periodicity of the martensite lattice, accounting for the crystal structure and species.



Fig. 2. A Bain correspondence from bcc to monoclinic: (a) an orthogonal sublattice of bcc (red); (b) the deformed monoclinic lattice (black) from the orthogonal face-centered sublattice. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

primitive lattice vectors for a given lattice (or, two sets of lattice vectors describing a sublattice) are related by a *lattice invariant transformation* (see, e.g., Pitteri and Zanzotto, 2010) i.e., a unimodular matrix of integers. If we allow an invariant transformation for both initial and final phases, the ambiguity of **F** is $\mathbf{F} \to \Lambda_{(f)} \mathbf{F} \Lambda_{(i)}^{-1}$ where $\Lambda_{(i)}$ and $\Lambda_{(f)}$ denote the lattice invariant transformations for the initial and final lattices, respectively.

Experimental two-surface analysis is difficult for several reasons, beginning with the requirement of a large oriented single crystal. A more common experimental approach is first to infer the lattice correspondence, which effectively says which atoms go where (for a subset of atoms), and from this information and the precise crystallography, to deduce the transformation stretch tensor. This is done indirectly by X-ray diffraction methods. The most advanced procedure is to use synchrotron Laue micro-diffraction techniques, so as to avoid the need to prepare a single crystal, together with a heating/cooling stage (Section 6). One sees that, during transformation, some spots associated to a zone-axis move just a small distance. It is then plausible to assume that the lattice planes associated to these pairs of spots are transformed one to another. If this information is known for a sufficient number of planes, a plausible lattice correspondence can be postulated, and the stretch tensor can be determined.

In Section 6 we review this procedure. From our study of examples in Section 5 we find that for the cubic-to-monoclinic transformation in $Zn_{45}Au_{30}Cu_{25}$ the algorithm unexpectedly gives two transformation stretch tensors, associated to two different correspondences, that have comparable strain. (Note: the algorithm gives the smallest, next smallest, etc.) One of them was not known previously, illustrating that the algorithm can be used for the discovery of plausible transformation mechanisms. With this information we then show explicitly the micro-Laue diffraction patterns for this alloy (Section 6). We



Fig. 3. A comparison of the Bain correspondence and a new correspondence found using the algorithm presented in this paper. (a) The bcc lattice and two of its sublattices (red and blue) of size 4. Lattice distortions between these sublattices and the deformed lattices (b) and (c) (black; for clarity atoms within the unit cell are not shown). See the text for further information. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

show from these patterns that neither of the two mechanisms is favored by the typical experimental procedure described in the preceding paragraph. Of course, this could indicate that *both* mechanisms occur in the alloy, which would be especially interesting. This example and the theoretical example of Fig. 3 suggest that this algorithm can be useful to reveal unexpected but highly plausible new mechanisms. We also note that algorithm can be used effectively in conjunction with these micro-Laue diffraction methods.

2. Lattice correspondence for structural transformation

Based on a natural intuition that "a mode of atomic shift requires minimum motion", Bain (1924) proposed the now famous lattice correspondence for the formation of bcc α -Fe from fcc γ -Fe,

$$\begin{split} [100]_{fcc} &\to [110]_{bcc} \\ [010]_{fcc} &\to [\bar{1}10]_{bcc} \\ [001]_{fcc} &\to [001]_{bcc} \end{split}$$

(2)

In this original article there is little justification beyond the statements, "If one regards the centers of faces as the corners of a new unit, a body-centered structure is already at hand" and the assertion that the proposed mechanism is "the only easy method of constructing a body-centered atomic structure from the fact-centered cubic crystal" (Bain, 1924). Bain did not give an explicit expression what he meant by minimum motion, and so could not give a proof that the Bain correspondence given by (2) gives the least transformation strain for the fcc-bcc transformation. The applicability of the Bain or near-Bain strain (or its inverse) and associated correspondence to many transformations was suggested by Bowles and Wayman (1972). Following these authors, we continue to use the terminology "Bain correspondence" for this correspondence, allowing for small perturbations of the bcc or fcc.

The Bain correspondence has been applied to study numerous phase transformations such as Fe–Pt alloy (Tadaki and Shimizu, 1970), equal-atomic NiTi (Otsuka et al., 1971; Knowles and Smith, 1980) and CuAlNi (Chu, 1993). It is also widely used for modeling transformation pathways and formation of microstructure in reversible phase transformations (Ball and James, 1992; Bhattacharya, 2003; Huang et al., 2003). Indeed, most of these studied transformations are not exactly the same as γ -Fe to α -Fe, but they all follow a transformation analogy that a cubic-type structure (i.e., simple cubic, fcc or bcc type) deforms to a structure with equal or lower symmetry.

The martensitic phases of these near-Bain transformations are usually perturbed body or face-centered sublattices of the austenite phase, schematically shown as Fig. 2. To illustrate the effect of this perturbation quantitatively, we construct a structural transformation from a bcc lattice with $a_0 = 1$ to a monoclinic lattice with a=0.961, b=1.363, c=1.541, and $\beta = 97.78^{\circ}$. Fig. 3(a) shows the bcc lattice with two sublattice unit cells (red and blue). Conventional wisdom would say that the Bain correspondence (red \rightarrow black in Fig. 3(c)) is appropriate for this transformation. However, our algorithm proposed in this paper reveals an unexpected alternative correspondence (blue \rightarrow black, Fig. 3(b)). Both red and blue unit cells contain 4 lattice points (n=4), and are similar to the monoclinic primitive cell in size and shape. Fig. 3(b) and (c) shows the comparison of lattice distortions. Both mechanisms give exactly the same final monoclinic sublattice (in black). However, by quantitative calculation, the principal stretches for the new correspondence are all closer to 1 than for the Bain correspondence. More precisely, both correspondences have the same middle principal stretch, and the other principal stretches are $\lambda_1 = 0.9291$, $\lambda_3 = 1.1167$ for the new correspondence and $\lambda_1 = 0.9283$, $\lambda_3 = 1.1176$ for the Bain correspondence.

The significance of finding the correct lattice correspondence for a structural transformation is emphasized in the literature (Wayman, 1964; Bowles and Wayman, 1972). The problem was well-appreciated by Lomer (1955) as early as the mid-1950s. In his study of the mechanism of the $\beta \rightarrow \alpha$ phase transformation of U_{98.6}Cr_{1.4}, he examined theoretically (by hand) 1600 possible transformation mechanisms, and reduced this to three correspondences having the smallest principal strains, which he considered the likely candidates.

Direct experimental measurement of the macroscopic finite strain of transformation together with accurate structural characterization by X-ray diffraction provides a possible way to determine the lattice correspondence and thus the transformation stretch tensor. But, as indicated above, this is technically difficult due to (i) the need for an oriented single crystal, (ii) the need to remove the inevitable fine microstructures that form during transformation due to constraints of compatibility, and (iii) the need for an accurate measure of full finite strain tensor. Even using a state-of-art TEM on a preoriented single crystal sample, one cannot definitively remove the ambiguities among many lattice correspondences due to some inevitable obstacles: tracking the evolution of diffraction spots in a fast structural transformation process, simultaneously indexing both phases, and most significantly, finding a special zone that can unambiguously reveal the differences among various lattice correspondences. This difficulty is discussed below for a particular example in Section 6.

Consider a Bravais lattice $\mathcal{L} = \{\sum n^i \mathbf{e}_i: n^1, ..., n^d \in \mathbb{Z}^d\}$ determined by linearly independent *lattice vectors* $\mathbf{e}_1, ..., \mathbf{e}_d \in \mathbb{R}^d$, i = 1, ..., d, and assemble the lattice vectors as the columns of a $d \times d$ matrix $\mathbf{E} = (\mathbf{e}_1, ..., \mathbf{e}_d)$. \mathcal{L} can equivalently be denoted Without loss of generality, by switching the sign of its first column, we assume that det $\mathbf{E} > 0$.

$$\mathcal{L} = \mathcal{L}(\mathbf{E}) = \{ \mathbf{r} \in \mathbb{R}^d : \mathbf{r} = \mathbf{E}\boldsymbol{\xi}, \, \boldsymbol{\xi} \in \mathbb{Z}^d \}.$$

This determinant is the (*d*-dimensional) volume of a unit cell of $\mathcal{L}(\mathbf{E})$.

Given two lattices $\mathcal{L}(\mathbf{E})$ and $\mathcal{L}(\mathbf{E}')$, the $d \times d$ nonsingular matrix **L** satisfying $\mathbf{E}' = \mathbf{E}\mathbf{L}$ is called a *correspondence matrix* from $\mathcal{L}(\mathbf{E})$ to $\mathcal{L}(\mathbf{E})$. As noted above, the two lattices $\mathcal{L}(\mathbf{E})$ and $\mathcal{L}(\mathbf{E}')$ are the same if and only if a correspondence matrix **L** is a unimodular matrix of integers, or, briefly, $\mathbf{L} \in GL(d, \mathbb{Z})$. If a correspondence matrix \mathbf{L} is a matrix of integers with $|\det \mathbf{L}| > 1$, then $\mathcal{L}(\mathbf{E})$ is a sublattice of $\mathcal{L}(\mathbf{E})$. The quantity $|\det \mathbf{L}|$ is the volume ratio of the unit cell of $\mathcal{L}(\mathbf{E})$ to that of $\mathcal{L}(\mathbf{E})$.

Correspondence matrices are often reported for conventional rather than primitive descriptions of a given Bravais lattice. particularly for 7 of the 14 types of Bravais lattices in 3D. For example, with d=3 the conventional description for an fcc lattice with lattice parameter a_0 is an orthogonal basis, so $\mathbf{E}_{conv} = a_0 \mathbf{I} = \mathbf{E}_{\mathbf{X}}$, where, for example,

$$\mathbf{E} = \frac{a_0}{2} \begin{bmatrix} 1 & 0 & 1 \\ 1 & 1 & 0 \\ 0 & 1 & 1 \end{bmatrix}, \quad \chi = \begin{bmatrix} 1 & 1 & -1 \\ -1 & 1 & 1 \\ 1 & -1 & 1 \end{bmatrix}.$$

Here, det $\chi = 4$ so the volume of the conventional unit cell is 4 times that of the primitive cell. From now on, the symbol χ is reserved for a correspondence matrix from the primitive to conventional unit cell of a Bravais lattice: $\mathbf{E}_{conv} = \mathbf{E}_{\chi}$. The change from the primitive to the conventional correspondence is merely a notational change, but it is important when comparing with correspondences in the literature. The use of the conventional description is only done at the last stage, after implementation of the algorithm.

Let $\mathbf{E}_A = (\mathbf{a}_1, ..., \mathbf{a}_d)$ and $\mathbf{E}_B = (\mathbf{b}_1, ..., \mathbf{b}_d)$. We seek a sublattice of the austenite primitive lattice $\mathcal{L}(\mathbf{E}_A)$ that is mapped to the martensite primitive lattice of $\mathcal{L}(\mathbf{E}_{R})$. Note that we fix the primitive lattice of martensite in applications of the algorithm, since this gives interesting answers. The algorithm is however not restricted to this hypothesis. For example, it can also handle cases in which a sublattice of the martensite lattice is chosen, or all sublattices of bounded volume with a given bound. Let $\ell \in \mathbb{Z}^{d \times d}$ be the correspondence matrix giving the sublattice $\mathcal{L}(\mathbf{E}_{A}\ell)$ that is mapped to the final lattice $\mathcal{L}(\mathbf{E}_{B})$ during the transformation. The basic equation (1) in this case becomes $\mathbf{FE}_{A} \mathbf{\ell} = \mathbf{E}_{B}$, and the transformation stretch tensor U is the unique positive-definite square root of $\mathbf{F}^{T}\mathbf{F}$.

3. Distance function

We introduce the following function as a measure of the distance from U to I:

dist
$$(\boldsymbol{\ell}, \mathbf{E}_{A}, \mathbf{E}_{B}) = \left\| (\mathbf{F}^{T} \mathbf{F})^{-1} - \mathbf{I} \right\|^{2} = \left\| \mathbf{E}_{A} \boldsymbol{\ell} \mathbf{E}_{B}^{-1} \mathbf{E}_{B}^{-T} \boldsymbol{\ell}^{T} \mathbf{E}_{A}^{T} - \mathbf{I} \right\|^{2}.$$
 (3)

 $\|\cdot\|$ denotes the Frobenius norm, $\|\mathbf{A}\| = \sqrt{\operatorname{tr} \mathbf{A}^{\mathrm{T}} \mathbf{A}}$.

The distance (3) is independent of rigid rotations of both lattices, and is particularly attractive from the point of view of symmetry. Physically, it represents the Lagrangian strain of the structural transformation. The use of inverse of $\mathbf{F}^{T}\mathbf{F}$ avoids possible noninvertibility of ℓ that may arise during the minimization process. In addition, this norm is exactly preserved by point group transformations of both Bravais lattices. That is, if orthogonal tensors \mathbf{R}_A and \mathbf{R}_B are, respectively, in the point groups of $\mathcal{L}(\mathbf{E}_A)$ and $\mathcal{L}(\mathbf{E}_B)$, i.e., $\mathcal{L}(\mathbf{E}_A) = \mathcal{L}(\mathbf{R}_A \mathbf{E}_A)$ and $\mathcal{L}(\mathbf{E}_B) = \mathcal{L}(\mathbf{R}_B \mathbf{E}_B)$, there exist associated matrices $\boldsymbol{\mu}_A$ and $\boldsymbol{\mu}_B$ such that $\mathbf{R}_{A}\mathbf{E}_{A} = \mathbf{E}_{A}\boldsymbol{\mu}_{A}$ and $\mathbf{R}_{B}\mathbf{E}_{B} = \mathbf{E}_{B}\boldsymbol{\mu}_{B}$ then the distance transforms as

$$\operatorname{dist}(\boldsymbol{\mu}_{A}\boldsymbol{\ell}\boldsymbol{\mu}_{B}, \mathbf{E}_{A}, \mathbf{E}_{B}) = \operatorname{dist}(\boldsymbol{\ell}, \mathbf{E}_{A}, \mathbf{E}_{B}). \tag{4}$$

Note that $\mu_{A,B}$ are integral matrices of determinant ± 1 , so det $\ell = \det \mu_A \ell \mu_B$. Thus, immediately one minimizer of the distance with assigned determinant gives the expected symmetry-related minimizers. Alternative distances are analyzed by Mühlemann and Koumatos (2015).

As noted above it is typical to report the correspondence matrix in terms of the conventional basis instead of the primitive one. If ℓ^* is a minimizer of dist(ℓ , \mathbf{E}_A , \mathbf{E}_B) the conversion is done by $\mathbf{L}^* = \chi_A^{-1} \ell^* \chi_B^*$. Note that \mathbf{L}^* is not necessarily a matrix of integers.

A significant property of the distance function (3) will be used to justify our algorithm below. Fixing \mathbf{E}_A and \mathbf{E}_B , the distance function can be trivially extended to a function over real matrices, $f(\mathbf{L}) = \text{dist}(\mathbf{L}, \mathbf{E}_A, \mathbf{E}_B)$. Denoting $\mathbf{X}_L = \mathbf{E}_A \mathbf{L} \mathbf{E}_B^{-T} \mathbf{L}^T \mathbf{E}_A^T$ and using $\mathbf{X}_{L} \cdot \mathbf{I} \leq \|\mathbf{X}_{L}\| \|\mathbf{I}\| = \sqrt{3} \|\mathbf{X}_{L}\|$, we have

$$f(\mathbf{L}) = \|\mathbf{X}_{L}\|^{2} - 2\mathbf{X}_{L} \cdot \mathbf{I} + 3 \ge \|\mathbf{X}_{L}\|^{2} - 2\sqrt{3} \|\mathbf{X}_{L}\| + 3 = \left(\|\mathbf{X}_{L}\| - \sqrt{3}\right)^{2}.$$
(5)

Choose any integral matrix ℓ_1 and define $C_1 = f(\ell_1)$. By (5) the minimizer(s) of $f(\mathbf{L})$ necessarily lie in the bounded set $\|\mathbf{X}_L\| \le \sqrt{3} + \sqrt{G_1}$, that is, $\|\mathbf{X}_L\|^2 \le 3 + C_1 + 2\sqrt{3G_1}$. Let α be the minimum of $\|\mathbf{X}_L\|^2$ under the constraint $\|\mathbf{L}\| = 1$, then we have $\alpha \parallel \mathbf{L} \parallel^4 \le \|\mathbf{X}_I\|^2 < 3 + C_1 + 2\sqrt{3C_1}.$

That is, all the L's such that $f(\mathbf{L}) < C_1$ live in the sphere with the radius of $\left(\left(3 + C_1 + 2\sqrt{3C_1}\right)/\alpha \right)^{1/4}$ in \mathbb{R}^9 .

4. Algorithm for structural phase transformation

The algorithm for the determination of the *N* best lattice correspondences and their associated transformation stretch tensors is given below. As explained above, \mathbf{E}_{B} is given.

- 1. Calculate the primitive bases and the conversion matrices for the conventional cells from the input lattice parameters: $\mathbf{E}_{A,B}$ and $\chi_{A,B}$. Calculate α by minimizing the term \mathbf{X}_L with respect to \mathbf{L} for all $\|\mathbf{L}\| = 1$.
- 2. Choose *N* integral matrices ℓ_i , i = 1, ..., N, as the initial guess of the *solution list* such that det ℓ_i is close to det \mathbf{E}_B /det \mathbf{E}_A and dist(ℓ_i , \mathbf{E}_A , \mathbf{E}_B) is small.
- 3. Let C_1 be the maximum $f(\ell_i)$ for ℓ_i 's in the solution list and calculate the radius $\rho = \left(\left(3 + C_1 + 2\sqrt{3C_1}\right)/\alpha \right)^{1/4}$.
- 4. Calculate iteratively the distance of integral matrices in the sphere of radius ρ . If a new matrix (not in the current solution list) with smaller distance is detected, update the solution list, recalculate the radius, and repeat this step.
- 5. For each solution ℓ_i , calculate the Cauchy–Born deformation gradient $\mathbf{F}_i = \mathbf{E}_B(\mathbf{E}_A \ell_i)^{-1}$ and the transformation stretch tensor $\mathbf{U}_i = (\mathbf{F}_i^T \mathbf{F}_i)^{1/2}$. Finally, rewrite all the solutions in the conventional bases: $\mathbf{L}_i^* = \chi_A^{-1} \ell_{\mathcal{X}_B}$.

The algorithm converges in a finite number of steps and gets all matrices with the *N* lowest distances (up to the degeneracy (4)) because it searches through all matrices of integers satisfying the rigorous bounds (6). The power 1/4 in the definition of ρ is particularly advantageous for numerical reasons.

In Fig. 4 we give an example computed by the algorithm that reveals a switch from Bain correspondence to a new correspondence with increasing lattice complexity measured by the modulation m (Otsuka et al., 1993). Consider a transformation from an fcc lattice with lattice parameter $a_0 = 2$ to a monoclinic lattice with realistic lattice parameters a = 1.41, b = 1.99, c = 1.42 m, $\beta = 86^{\circ}$, where the integer m > 0 denotes the modulation along monoclinic *c*-axis. Fig. 4(a) shows the undeformed fcc lattice projected onto the (010) plane. Fig. 4(b) shows the change in distance function for the two correspondences with m varying from 1 to 16. Initially, the Bain correspondence is much smaller than the new one, however it loses its privilege after the 7th modulation. The results suggest that both kinds of lattice correspondence are feasible in a structural transformation for some special lattice parameters, and in this case m=7 is the critical case. These long stacking period structures are common especially for the adaptive martensite structures (Kaufmann et al., 2010).

5. Examples

As a first example we remark briefly about the classical Bain mechanism for $bcc \rightarrow fcc$. Our algorithm proves that with the choice of distance we have made, the Bain correspondence gives the smallest distance (d=0.277 for α -Fe to γ -Fe) between these primitive lattices. The next smallest is the rather large number d=2.74 suggesting that the Bain correspondence is strongly preferred in this case. By way of comparison, the case presented in Fig. 3 has d=0.0702 for the smallest solution and d=0.0713 for the next smallest solution. A fascinating consequence of our algorithm is that if the fcc in the example $bcc \rightarrow fcc$ is perturbed slightly to monoclinic, and a modest size sublattice of this monoclinic lattice is given (instead of the primitive lattice), then the situation changes drastically, i.e., there can be modest size sublattices and non-Bain mechanisms that give a smaller strain than that given by the Bain correspondence (cf., Fig. 3).



Fig. 4. A change of correspondence detected by the algorithm as the size of the martensite sublattice increases. Lattice parameters are given in the text. (a) (010) projection of the fcc lattice with two unit cells (red and blue) of a sublattice corresponding to m=4. The graph (b) summarizes the result of running the algorithm with the choices of m = 1, ..., 16 and, for each m, fixing the sublattice of size m to be the martensite sublattice. In (b) the resulting values of the distance function are plotted, and the overall minimizing value of distance is the minimum of the two graphs at each m. For clarity the deformed configurations are not shown. (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

Table 1

materials	principal strains	lattice correspondence	predicted orientation relationship
$\begin{array}{c} \mathrm{Zn}_{45}\mathrm{Au}_{30}\mathrm{Cu}_{25} \text{ (Song et al., 2013b)}\\ \mathrm{L2}_{1} \rightarrow \mathrm{M18R} \end{array}$	0.9363	$[\frac{1}{2}0\frac{1}{2}]_{L2_1} \rightarrow [100]_M$	$(204)_{L2_1} (\overline{1} \ 0 \ 26)_M$
	1.0017	$[\bar{0}1\bar{0}]_{L2_1} \to [010]_M$	$[1\overline{1}0]_{L2_1} [8\overline{9}1]_M$
	1.0589	$[\bar{4}05]_{L2_1} \to [001]_M$	$[21\overline{1}]_{L2_1} [26\overline{9}1]_M$
	0.9363	$[\frac{1}{2}0\frac{1}{2}]_{L2_1} \rightarrow [100]_M$	$(204)_{L2_1} (\overline{1} \ 0 \ 27)_M$
	1.0006	$[\bar{0}1\bar{0}]_{L2_1} \to [010]_M$	$[1\overline{1}0]_{L2_1} [9\overline{9}1]_M$
	1.0600	$\left[\frac{9}{2}0\frac{9}{2}\right]_{L2_1} \rightarrow [001]_M$	$[21\overline{1}]_{\mathrm{L}2_{1}} [27\overline{9}1]_{\mathrm{M}}$
CuAl_{30}Ni_4 (Otsuka and Shimizu, 1974) $\beta_1 \rightarrow \gamma'$	0.9178	$\left[\frac{1}{2}0\frac{1}{2}\right]_{\beta_1} \rightarrow [100]_{\gamma'}$	$(110)_{\beta_1} (121)_{\gamma'}$
	1.0231	$[\tilde{0}1\tilde{0}]_{\beta_1} \rightarrow [010]_{\gamma'}$	$[1\overline{1}\overline{1}]_{eta_1} [2\overline{1}0]_{\gamma'}$
	1.0619	$\left[\frac{\overline{1}}{2}0\frac{1}{2}\right]_{\beta_1} \rightarrow [001]_{\gamma'}$	
Ti Mr. (Knowles and Smith 1981)	0.9052	$[0\overline{10}]_{\mathbf{c}} \rightarrow [100]_{\mathbf{h}}$	$(1\overline{1}\overline{1})_{\mathbf{c}} (214)_{\mathbf{h}}$
$bcc \rightarrow hexagonal$	1.0164	$\left[\frac{1}{2}\frac{1}{2}\frac{1}{2}\frac{1}{2}\right]_{\mathbf{c}} \rightarrow [010]_{\mathbf{h}}$	$[\overline{1}\overline{2}1]_{\mathbf{c}} [20\overline{1}]_{\mathbf{h}} $
	1.1086	$[\tilde{1}\tilde{0}\tilde{1}]_{\mathbf{c}} \rightarrow [001]_{\mathbf{h}}$	
$\begin{array}{c} \operatorname{Ru}_{50}\operatorname{Nb}_{50} \ \text{(Fonda and Jones, 1999)} \\ \beta' \to \beta' \end{array}$	0.9791	$[11\overline{2}]_{\beta'} \to [100]_{\beta''}$	$(100)_{\beta'} (111)_{\beta''}$
	1.0024	$[1\overline{1}0]_{\beta'} \rightarrow [010]_{\beta''}$	$[011]_{\beta'} [1\overline{1}0]_{\beta''} $
	1.0169	$[11\overline{1}]_{\beta'} \to [001]_{\beta''}$	
$Sb_2Te_3 / PbTe$ (Chen et al., 2011) fcc \rightarrow hexagonal	0.9384	$\left[\frac{1}{2}\frac{1}{2}0\right]_{\mathbf{c}} \rightarrow [100]_{\mathbf{h}}$	$(\bar{1}10)_{c} (010)_{h}$
	0.9384	$[\overline{0}\frac{1}{2}\frac{1}{2}]_{\mathbf{c}} \rightarrow [010]_{\mathbf{h}}$	$[001]_{c} [\overline{4}8\overline{1}]_{h}$
	1.0779	$[2\bar{2}\bar{\bar{2}}]_{\mathbf{c}} \rightarrow [001]_{\mathbf{h}}$	
Torophthalic acid (Bailey and Brown 1967)	0.8244	$[0\overline{1}\overline{2}]_{\mathbf{I}} \rightarrow [100]_{\mathbf{II}}$	$[100]_{I} [112]_{II}$
triclinic I \rightarrow triclinic II	0.9373	$[110]_{\mathbf{I}} \rightarrow [010]_{\mathbf{II}}$	$[010]_{\mathbf{I}} [102]_{\mathbf{II}}$
	1.3424	$[001]_{\mathbf{I}} \to [001]_{\mathbf{II}}$	$[110]_{I} [010]_{II}$

Transformation principal stretches, the associated lattice correspondences and derived orientation relationships for various phase-transforming materials.

Table 1 shows the results calculated by the algorithm for six materials. The types of transformation are chosen to be diverse. In all cases except $Zn_{45}Au_{30}Cu_{25}$ (see below) the algorithm gives the accepted orientation relationship.

Among these examples, we list two solutions for $Zn_{45}Au_{30}Cu_{25}$. The material has been recently found to satisfy the *cofactor conditions* (Chen et al., 2013), which have been shown Song et al. (2013b) to promote unusually low thermal hysteresis ($\approx 2 \,^\circ$ C) and enhanced reversibility, owing to a fluid-like flexible martensite microstructure. It was believed (Song et al., 2013b) to transform by the second solution, Table 1. However, the table shows that the first solution is the one having the smallest distance and the smallest transformation strain by various measures. Coincidentally, the new transformation stretch tensor also satisfies closely the cofactor conditions. To investigate this further, the same sample of $Zn_{45}Au_{30}Cu_{25}$ used in Song et al. (2013b) was characterized by synchrotron X-ray Laue microdiffraction. The results are discussed in the next section.

Note that the algorithm is applicable to a wide range of phase transformations even if the initial and final crystal structures do not have a group/sub-group relation. Examples are $Ti_{95}Mn_5$ and $Sb_2Te_3/PbTe$ (Table 1), which are not reversible. The principal stretches of Sb_2Te_3 as well as the lattice correspondence reported here are consistent with the experimental results in Chen et al. (2011). The algorithm can be also applied to organic materials when the molecular chains have sufficient periodicity. One extreme example is the polymorphic transformation between two triclinic lattices in terephthalic acid (see Table 1). In this case the calculated principal stretches agree with the macroscopic deformation (Ball and James, 2015) of the polymorphic transformation of this material as shown in Fig. 5 (Bailey and Brown, 1967; Davey et al., 1993).

6. X-ray microdiffraction experiment on Zn₄₅Au₃₀Cu₂₅

6.1. Physical properties and crystal structures

The transformation temperature for $Zn_{45}Au_{30}Cu_{25}$ is about -40 °C measured by Differential Scanning Calorimetry (Song et al., 2013b). The austenite phase is face-centered cubic (L2₁) with lattice parameter $a_0 = 6.1606$ Å, whereas the martensite phase is monoclinic with 18 atomic layer modulation along the crystallographic *c*-axis. The lattice parameters of martensite are a = 4.4580 Å, b = 5.7684 Å, c = 40.6980 Å, $\beta = 86.80^{\circ}$ (Song et al., 2013b).

6.2. Experiment and results

The experiment was conducted at the Advanced Light Source BL 12.3.2 X-ray Laue Microdiffraction, Lawrence Berkeley National Laboratory. For accurate determination of the structural parameters and the investigation of transformation

pathways, we used a Domed Hot Stage (DHS 900) for in situ measurement of the structural change by two diffraction methods (polychromatic and monochromatic) while slowly varying the temperature. The Laue patterns (by polychromatic diffraction) were continuously collected per 1 °C for a complete transformation loop (Kunz et al., 2009). This temporal-scan gives the orientational dynamics of the phase transformation. Fig. 6 shows the Laue patterns corresponding to pure austenite, mixed phases and pure martensite, respectively. The spots in Laue pattern represent the diffracted crystallographic planes. We used the XMAS (X-ray Microdiffraction Analysis Software, Tamura, 2014) to obtain the orientation matrix by indexing the Laue pattern based on the lattice parameters and periodicities given in Section 6.1. The austenite orientation matrix \mathbf{O}_m for Fig. 6(c) are

$$\mathbf{O}_{a} = \begin{bmatrix} 0.6103 & -0.0689 & 0.0477 \\ 0.0630 & 0.6085 & 0.0728 \\ -0.0552 & -0.0672 & 0.6099 \end{bmatrix}, \quad \mathbf{O}_{m} = \begin{bmatrix} 0.2731 & -0.0886 & 0.3411 \\ 0.0542 & 0.5649 & 0.1034 \\ -3.0502 & -0.1992 & 2.6870 \end{bmatrix}.$$
(7)

6.3. Calculation of orientation relationships

For a 3-dimensional structural transformation from $\mathcal{L}(\mathbf{E}_A)$ to $\mathcal{L}(\mathbf{E}_B)$, if the algorithm gives the lattice correspondence matrix \mathbf{L} associated with the least value of the distance function (4), we assume that the lattice vectors $(\mathbf{a}_1, \mathbf{a}_2, \mathbf{a}_3) = \mathbf{E}_A \mathbf{L}$ are



Fig. 5. The macroscopic deformation in terephthalic acid during polymorphic transformation predicted by our algorithm: (a) deformation associated to the predicted transformation stretch tensor; (b) the observed morphologic change (Davey et al., 1993) between two polymorphs of the material shown viewed (approximately) along the same axis as in (a). (The terminology for forms I and II is that of Bailey and Brown, 1967; note that the opposite terminology is used by Davey et al., 1993.)



Fig. 6. Typical Laue patterns of $Zn_{45}Au_{30}Cu_{25}$ at the same position of the sample: (a) austenite; (b) mixed phases; (c) martensite.

parallel to the lattice vectors (\mathbf{b}_1 , \mathbf{b}_2 , \mathbf{b}_3) = \mathbf{E}_B closely. Here we use the conventional notation " \parallel " to represent this closeness, i.e., $\mathbf{E}_B ||\mathbf{E}_A \mathbf{L}|$ and $\mathbf{E}_B \mathbf{L}^{-1} ||\mathbf{E}_A$.

For any $\mathbf{r} \in \mathcal{L}(\mathbf{E})$, we have $\mathbf{r} = \mathbf{E}\mathbf{n}$ where $\mathbf{n} \in \mathbb{Z}^3$ is the crystallographic directional index, and $\mathbf{r}^* = \mathbf{E}^{-T}\mathbf{n}^*$ where \mathbf{n}^* is the crystallographic planar index. By the closeness assumption, we have

$$\mathbf{n}_{B} \| \mathbf{L}^{-1} \mathbf{n}_{A},$$

$$\mathbf{n}_{B}^{*} \| \mathbf{L}^{T} \mathbf{n}_{A}^{*}.$$
(8)
(9)

In the case of Zn₄₅Au₃₀Cu₂₅ in Table 1, the algorithm indicates that there exist two lattice correspondences

$\frac{1}{2}$ 0 $\bar{4}$		$\frac{1}{2} \ 0 \ \frac{-9}{2}$	
$\mathbf{L}_{l} = \left \begin{array}{ccc} 0 & 1 & 0 \end{array} \right $	and $\mathbf{L}_{II} =$	010.	
$\frac{1}{2}$ 0 5		$\frac{1}{0} \frac{9}{9}$	
			(10)

For cubic to monoclinic transformation there are 12 symmetry-related correspondence matrices. L_l and L_{ll} are chosen so as to match the crystallographic orientation from the X-ray Laue diffraction measurement (Bhattacharya, 2003).

The correspondence matrices in (10) are not symmetry-related, both give small transformation strain, but can hardly be distinguished by X-ray Laue diffraction. For example, we choose crystallographic directions $\mathbf{n}_A = [0, 1, 1]_a$, $[0, -1, 1]_a$ and crystallographic planes $\mathbf{n}_A^* = (2, 0, 6)_a$, $(0, 0, 1)_a$, $(2, 1, 5)_a$, $(1, 1, 9)_a$. By Eq. (8), the parallelisms given by \mathbf{L}_I and \mathbf{L}_{II} are

$$(2, 0, 6)_{a} ||(2, 0, 11)_{m}, (0, 0, 1)_{a} ||(1, 0, 10)_{m}, (2, 1, 5)_{a} ||(7, 2, 34)_{m}, (1, 1, 9)_{a} ||(5, 1, 41)_{m}$$
(11)

$$[0, 1, 1]_{a} ||(8, 9, 1)_{m}, [0, -1, 1]_{a} ||[8, -9, 1]_{m}$$
(12)

and

$$(2, 0, 6)_{a} \| (2, 0, 9)_{m}, (0, 0, 1)_{a} \| (1, 0, 9)_{m}, (2, 1, 5)_{a} \| (7, 2, 27)_{m}, (1, 1, 9)_{a} \| (5, 1, 36)_{m}$$
(13)

$$[0, 1, 1]_{a}[(9, 9, 1)_{m}, [0, -1, 1]_{a}][9, -9, 1]_{m}$$

$$(14)$$

respectively. Fig. 7 shows the stereographic projections by X-ray Laue diffraction for both cubic (red dots) and monoclinic (black boxes) phases. As seen from Fig. 7, these two transformation mechanisms cannot be distinguished.

We conclude from this comparison that the micro-Laue method as described above, in conjunction with the algorithm presented here, can be a useful tool for inferring orientation relationships and therefore transformation stretch tensors, but, in the case of $Zn_{45}Au_{30}Cu_{25}$, it is not able to unequivocally declare one mechanism identified by the algorithm as being preferable to the other. The most interesting situation, and, in our opinion, the most likely, is that *both* mechanisms occur in $Zn_{45}Au_{30}Cu_{25}$. Both transformation stretch tensors closely satisfy the cofactor conditions. The simultaneous occurrence of both mechanisms would imply that there would be two sets of 12 variants available to the material, each with a great many conditions of compatibility closely satisfied both between individual variants and also with austenite.



Fig. 7. Stereographic projections of the $Zn_{45}Au_{30}Cu_{25}$ from the orientation matrices measured by X-ray Laue diffraction: (a) crystallographic directions; (b) crystallographic planes. (Red dots denote the cubic phase, black boxes denote the monoclinic phase.) (For interpretation of the references to color in this figure caption, the reader is referred to the web version of this paper.)

Acknowledgments

We thank Liping Liu, Robert Kohn, Kaushik Bhattacharya, Anton Mühlemann and Konstantinos Koumatos for helpful discussions during the preparation of this work. X.C., Y.S., and R.D.J. acknowledge the support of the MURI Project Managing the Mosaic of Microstructure (FA9550-12-1-0458, administered by AFOSR), NSF-PIRE (OISE-0967140), ONR (N00014-14-1-0714) and AFOSR FA9550-15-1-0207. The Advanced Light Source is supported by the Director, Office of Science, Office of Basic Energy Sciences, of the U.S. Department of Energy under Contract no. DE-AC02-05CH11231. X.S. and N.T. would like to thank Alastair McDowell and Scott DiMaggio for their assistance on the technical design and construction of the sample heating stage.

References

Bailey, M., Brown, C.J., 1967. The crystal structure of terephthalic acid. Acta Cryst. 22, 387.

- Bain, E.C., 1924. The nature of martensite. Trans. AIME 70 (1), 25.
- Ball, J.M., James, R.D., 1987. Fine phase mixtures as minimizers of energy. Arch. Ration. Mech. Anal. 100 (1), 13.

Ball, J.M., James, R.D., 1992. Proposed experimental tests of a theory of fine microstructure and the two-well problem. Philos. Trans.: Phys. Sci. Eng. 338 (1650), 389. Ball, J.M., James, R.D., 2015. Incompatible sets of gradients and metastability. Arch. Ration. Mech. Anal., 1–54.

Bhattacharya, K., 2003. Microstructure of Martensite: Why it Forms and How it Gives Rise to the Shape-memory Effect. Oxford Series on Materials Modeling. Oxford University Press.

Bowles, J.S., Wayman, C.M., 1972. The Bain strain, lattice correspondences, and deformations related to martensitic transformation. Metall. Trans. 3, 1113.

Chen, X., Cao, S., Ikeda, T., Srivastava, V., Snyder, G.J., Schryvers, D., James, R.D., 2011. A weak compatibility condition for precipitation with application to the microstructure of PbTe–Sb₂Te₃ thermoelectrics. Acta Mater. 59 (15), 6124.

Chen, X., Srivastava, V., Dabade, V., James, R.D., 2013. Study of the cofactor conditions: conditions of supercompatibility between phases. J. Mech. Phys. Solids 61 (12), 2566. Chluba, C., Ge, W., de Miranda, R.L., Strobel, J., Kienle, L., Quandt, E., Wuttig, M., 2015. Ultralow-fatigue shape memory alloy films. Science 348 (6238), 1004–1007. Chu, C.H., 1993. Hysteresis and Microstructures: A Study of Biaxial Loading on Compound Twins of Copper–Aluminium–Nickel Single Crystals (Ph.D. thesis). University of Minnesota.

Cui, J., Chu, Y.S., Famodu, O.O., Furuya, Y., Hattrick-Simpers, J., James, R.D., Ludwig, A., Thienhaus, S., Wuttig, M., Zhang, Z., Takeuchi, I., 2006. Combinatorial search of thermoelastic shape-memory alloys with extremely small hysteresis width. Nat. Mater. 5 (4), 286–290.

Cui, J., Wu, Y., Muehlbauer, J., Hwang, Y., Radermacher, R., Fackler, S., Wuttig, M., Takeuchi, I., 2012. Demonstration of high efficiency elastocaloric cooling with large ΔT using NiTi wires. Appl. Phys. Lett. 101 (7), 073904.

Davey, R.J., Maginn, S.J., Andrews, S.J., Buckley, A.M., Cottler, D., Dempsey, P., Rout, J.E., Stanley, D.R., Taylor, A., 1993. Stabilization of a metastable crystalline phase by twinning. Nature 366, 248.

Duggin, M.J., Rachinger, W.A., 1964. A martensitic transformation in a gold-copper-zinc alloy. Acta Metall. 12, 1015.

- Fonda, R., Jones, H., 1999. Microstructure, crystallography, and shape memory effect in equiatomic NbRu. Mater. Sci. Eng. A 273–275, 275.
- Huang, X., Ackland, G.J., Rabe, K.M., 2003. Crystal structures and shape-memory behaviour of NiTi. Nat. Mater. 2, 307.

Ikeda, T., Ravi, V.A., Snyder, G.J., 2009. Formation of Sb₂Te₃ Widmanstätten precipitates in thermoelectric PbTe. Acta Mater. 57, 666.

James, R.D., 2015. Taming the temperamental metal transformation. Science 348 (6238), 968–969.

Kang, B., Ceder, G., 2009. Battery materials for ultrafast charging and discharging. Nature 458 (190).

Kaufmann, S., Rößler, U.K., Heczko, O., Wuttig, M., Buschbeck, J., Schultz, L., Fähler, S., 2010. Adaptive modulations of martensites. Phys. Rev. Lett. 104, 145702.

Knowles, K.M., Smith, D.A., 1980. The crystallography of the martensitic transformation in equiatomic nickel-titanium. Acta Metall. 29, 101.

Knowles, K.M., Smith, D.A., 1981. The nature of the parent-martensite interface in titanium-manganese. Acta Metall. 29, 1445.

Kunz, M., Tamura, N., Chen, K., MacDowell, A.A., Celestre, R., Church, M., Fakra, S., Domning, E., Glossinger, J., Kirschman, J., Morrison, G., Plate, D., Smith, B., Warwick, T., Yashchuk, V., Padmore, H., Ustundag, E., 2009. A dedicated superbend x-ray microdiffraction beamline for materials-, geo- and environmental sciences at the advanced light source. Rev. Sci. Instrum. 80 (3), 035108.

Kurdjumov, G.V., Lobodyuk, V.A., Khandros, L.G., 1961. The form of martensitic crystals and the orientation of the interphase boundaries in CuAlNi alloy. Sov. Phys. Cryst. 6, 165. Li, M.H., Keller, P., Li, B., Wang, X., Brunet, M., 2003. Light-driven side-on nematic elastomer actuators. Adv. Mater. 15 (7–8), 569.

Liu, J., Gottschall, T., Skokov, K.P., Moore, J.D., Gutfleisch, O., 2012. Giant magnetocaloric effect driven by structural transitions. Nat. Mater. 11 (7), 620–626.

Loner, W.M., 1955. The $\beta \rightarrow \alpha$ transformation in uranium-1.4 atomic percent chromium alloy. Inst. Metals Monogr. 18, 243. Louie, M.W., Kislitsyn, M., Bhattacharya, K., Haile, S.M., 2010. Phase transformation and hysteresis behavior in Cs_{1-x}Rb_xH₂PO₄. Solid State Ion. 181 (3–4), 173–179. Mühlemann, A., Koumatos, K., 2015. On the optimality of the Bain strain in steels and general lattice transformations. Preprint.

Otsuka, K., Ohba, T., Tokonami, M., Wayman, C.M., 1993. New description of long period stacking structures of martensites in beta-phase alloys. Scr. Metall. Mater. 29, 1359–1364. Otsuka, K., Sawamura, T., Shimizu, K.I., 1971. Crystal structure and internal defects of equiatomic TiNi martensite. Phys. Status Solidi (a) 5, 457.

Otsuka, K., Shimizu, K.I., 1974. Morphology and crystallography of thermoelastic Cu–Al–Ni martensite analyzed by the phenomenological theory. Trans. JIM 15, 103. Otsuka, K., Wayman, C.M., 1999. Shape Memory Materials. Cambridge University Press.

Pitteri, M., Zanzotto, G., 2010. Continuum Models for Phase Transitions and Twinning in Crystals. Chapman and Hall, CRC.

Song, Y., Bhatti, K., Srinivasan, V., Leighton, C., James, R.D., 2013a. Thermodynamics of energy conversion via first order phase transformation in low hysteresis magnetic materials. Energy Environ. Sci. 6 (4), 1315.

Song, Y., Chen, X., Dabade, V., Shield, T.W., James, R.D., 2013b. Enhanced reversibility and unusual microstructure of a phase-transforming material. Nature 502, 85. Srivastava, V., Chen, X., James, R.D., 2010. Hysteresis and unusual magnetic properties in the singular Heusler alloy Ni₄₅Co₅Mn₄₀Sn₁₀. Appl. Phys. Lett. 97 (1), 014101. Srivastava, V., Song, Y., Bhatti, K., James, R.D., 2011. The direct conversion of heat to electricity using multiferroic alloys. Adv. Energy Mater. 1 (1), 97–104. Tadaki, T., Shimizu, K., 1970. Trans. Jpn. Inst. Metals 11, 44.

Tamura, N., 2014. XMAS: A Versatile Tool for Analyzing Synchrotron X-ray Microdiffraction Data. Imperial College Press, London.

Wayman, C.M., 1964. Introduction to the Crystallography of Martensitic Transformation. Macmillan.

Zarnetta, R., Takahashi, R., Young, M.L., Savan, A., Furuya, Y., Thienhaus, S., Maaß, B., Rahim, M., Frenzel, J., Brunken, H., Chu, Y.S., Srivastava, V., James, R.D., Takeuchi, I., Eggeler, G., Ludwig, A., 2010. Identification of quaternary shape memory alloys with near-zero thermal hysteresis and unprecedented functional stability. Adv. Funct. Mater. 20 (12), 1917–1923.