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## **Stable Engineered Trimetallic Oxide Scaffold as a Catalyst for Enhanced Solvent-Free Conversion of CO2 into Value-Added Products**

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precursors and ethylene glycol as the fuel system and compared with their monometallic counterparts. Characterization suggested strong metal−metal and metal−oxygen interactions in the 3Dinterconnected hierarchical porous network, which resulted in substantial alteration in the electronic, structural, and physicochemical properties. This resulted in an appreciable surface area, acid−base cooperative sites, and a larger pore volume in the



catalyst. Thereafter, the CoMgCe-TOS catalyst was first used for the solvent-free cyclization of *o*-phenylenediamines and CO<sub>2</sub> to produce benzimidazoles. In the presence of dimethylamine borane as a reductant, benzimidazoles were obtained in 94% yield at 100 °C under pressurized conditions, along with good recyclability for 12 cycles. It was established that selectivity toward benzimidazole improved upon the incorporation of basic metals (Mg and Ce), with Co aiding in the formation of cooperative Lewis acid−base sites. A plausible mechanism was also predicted, wherein the overall conversion of reactants for the N-formylation step was influenced by the number and strength of basic sites, and the cyclization step for selectively obtaining benzimidazole was affected by the acidic site strength. Besides the production of benzimidazole, the catalyst was also highly active for the synthesis of cyclic carbonates using epoxides and CO<sub>2</sub> under optimized reaction conditions. This work therefore provides a new and greener route for the synthesis of benzimidazoles and organic carbonates, which can be easily adapted for scale-up applications.

#### **1. INTRODUCTION**

Global  $CO<sub>2</sub>$  emissions stand as a major impediment to the development of a sustainable society, hence driving the adoption of green chemistry concepts. These emissions are commonly regarded as a major contributor to concerns such as climate change and global warming. $1,2$  $1,2$  As a result, the use of  $CO<sub>2</sub>$  as a nonflammable, nontoxic, inexpensive, and abundant C1 source for the production of value-added products and commodity chemicals, in order to meet rising human demands and society's long-term growth, has gotten a lot of attention.<sup>[3](#page-18-0),[4](#page-18-0)</sup> Despite the fact that  $CO<sub>2</sub>$  is chemically inert in both thermodynamic and kinetic aspects, $3,5$  various efforts have been made to convert  $CO_{2}$  into a variety of useful products, including cyclic carbonate, $\tilde{6,7}$  $\tilde{6,7}$  $\tilde{6,7}$  $\tilde{6,7}$  $\tilde{6,7}$  methane, $^8$  $^8$  methanol, $^{9,10}$  $^{9,10}$  $^{9,10}$  $^{9,10}$  $^{9,10}$  and N-containing compounds.<sup>[9](#page-18-0)</sup> Particularly, from the standpoint of sustainability factor and green chemistry, the reductive functionalization of amine and  $CO<sub>2</sub>$  through the formation of a C−N bond into N-containing heterocycles, such as

benzimidazoles, has recently garnered immense scientific attention.<sup>[11](#page-18-0)</sup> Benzimidazoles are a common skeletal backbone found in physiologically active compounds, natural products, $12$ pesticides, $13$  and other materials. They are also used for the synthesis of antipsychotic, anthelminthic, anticancer, antibacterial, and antihypertensive medications. $14$  In addition to medicinal chemistry, benzimidazole derivatives are employed for use in fuel cell electrolytes, optical sensors, supramolecular assemblies, and corrosion inhibitors, to name a few. $14$ 

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In traditional methods, benzimidazoles are synthesized through reductive cyclization and the formation of C−N bonds using specific amines and a carbon source as reactants.<sup>1</sup> Different molecules, such as *N*,*N*-dimethylformamide,<sup>[15](#page-18-0)</sup> dimethoxyethane,<sup>16</sup> formic acid,<sup>[17](#page-18-0)</sup> and methanol,<sup>[18](#page-18-0)</sup> have been used for the production of benzimidazole. Although the above carbon sources can produce a high yield of benzimidazoles, some downsides, such as toxicity and high cost, are unavoidable. As a result, it would be ideal to create a method for using  $CO<sub>2</sub>$  as a renewable, affordable, and nontoxic reactant/substrate for the production of benzimidazoles from energy-saving and sustainable standpoints. Also, in general, the reduction reaction of amine and  $CO<sub>2</sub>$  requires the employment of a reductant. Hydrogen-containing materials, such as pure hydrogen  $(H_2)$  gas,<sup>[19](#page-18-0)</sup> hydroborane,<sup>[20](#page-18-0)</sup> hydrosilane,<sup>21</sup> and their derivatives, have all been employed in the selective manufacture of benzimidazoles, wherein hydrogen is a notoriously inconvenient gas to handle and store. As a result, more emphasis has been paid to the activation of hydroborane as they have high hydrogen storage capacity, use lesser energy, are cost-effective, easier to handle, and less toxic in comparison to hydrosilanes, which are easier to operate and use less energy.<sup>[20](#page-18-0)</sup> Among different hydroboranes, dimethylamine borane (DMAB) is a safer  $H_2$  replacement as it is nonflammable, water-soluble, stable, and has received little attention for such reactions.<sup>[20](#page-18-0)</sup> Therefore, the construction of C−N bonds via the insertion of CO<sub>2</sub> into *o*-phenylenediamine using DMAB as a reductant to synthesize benzimidazole appears to be a greener strategy. Several metal-based catalysts have been explored for the title reaction in the presence of amine borane, according to previous findings.<sup>[20](#page-18-0)</sup> Even though appreciable results were obtained, these catalytic systems were not cost-effective, produced byproducts, and required harsh reaction conditions, which inhibit their large-scale utility in industries.

The development of metal oxides using solution combustion synthesis methods is considered to be one of the most simple, single-step, and energy-preserving strategies. $^{22}$  $^{22}$  $^{22}$  Usually, metal nitrate precursors are selected because the nitrate groups are reported to be excellent oxidizers and decompose after selfignition at lower temperatures in the presence of fuels containing carbon and hydrogen, such as ethylene glycol, citric acid, urea, and glycerol.<sup>[22](#page-18-0)</sup> The generation of excess gases in the course of the combustion leads to the development of metal oxides, thereby generating a large number of pores and resulting in a scaffold-like appearance. In contemporary catalytic reactions with  $CO<sub>2</sub>$  and amines as reactants, an acid−base bifunctional catalyst along with a suitable reductant is considered pivotal for the synthesis of benzimidazoles.<sup>23</sup> Hence, in this work, acidic and basic metal nitrate precursors of cobalt, magnesium, and cerium were considered oxidizers, and ethylene glycol was chosen as the fuel.

As mentioned above, as part of our ongoing interest in heterogeneous catalytic systems promoted by metal oxidebased catalysts, we present herein the first use of a mesoporous trimetallic oxide scaffold (TOS) prepared using a costeffective, quick, and energy-saving one-step solution combustion synthesis strategy at lower temperatures when compared to catalysts synthesized by traditional methods. After systematic characterization of the TOSs with its mono-metallic oxide counterparts, they were explored as catalysts for the transformation and cyclization of  $CO<sub>2</sub>$  into benzimidazoles under co-catalyst free, solvent-free, and mild reaction conditions.

Additionally, the effect of different reaction variables on the catalytic activity were also explored, following which recyclability studies were performed. A plausible reaction mechanism for the synthesis of benzimidazole using the TOS catalyst was also proposed based on obtained characterization and experimental results. In addition, the TOS acted as a multitasking and versatile catalyst for the synthesis of cyclic carbonates under optimized reaction conditions. To the best of our knowledge, TOSs, as heterogeneous catalysts synthesized using the solution combustion synthesis method, have not been reported for the synthesis of such important compounds. In addition, the high catalytic activity and good recyclability observed for the TOSs obtained using a one-step lowtemperature strategy have emphasized the utility of the protocol employed.

#### **2. EXPERIMENTAL SECTION**

**2.1. Materials.** Analytical grade cobalt nitrate hexahydrate  $(\lceil Co(NO_3), 6H_2O \rceil, 99\%$  purity), magnesium nitrate hexahydrate  $([Mg(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O],$  99% purity), ceric ammonium nitrate  $(\tilde{[(NH_4)_2Ce(NO_3)_6]}$ , 99% purity), and ethylene glycol  $([({\rm CH}_2{\rm OH})_2, 99\%$  purity) were obtained from Sigma-Aldrich Pvt. Ltd. and used as received.

For investigating the catalytic reactions,  $CO_2$  (99.999%) was obtained from Balaji Enterprises Pvt. Ltd., India. DMAB (98% purity), *o*-phenylenediamine (1a: 98% purity), 4-chloro-*o*-phenylenediamine (1b: 97% purity), 4-methyl-*o*-phenylenediamine (1c: 98% purity), 2-aminothiophenol (1d: 97%), 2-aminophenol (1e: 98%), styrene oxide (2a: 98% purity), propylene oxide (2b: 98% purity), butylene oxide (2c: 98% purity), cyclohexene oxide (2d: 98% purity), epichlorohydrin (2e: 98% purity), potassium carbonate  $(K_2CO_3, 98\%$ purity), sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>, 98% purity), cesium carbonate  $(Cs_2CO_3, 98\%$  purity), calcium carbonate  $(CaCO_3, 98\%$  purity), potassium hydroxide (KOH, 99% purity), tertiary potassium butoxide (*t* BuOK, 98% purity), potassium acetate (CH3CO2K, 98% purity), and tetrabutylammonium iodide (TBAI) (98% purity) were purchased from Sigma Aldrich Pvt. Ltd., India and used without any modification.

**2.2. Synthesis of the CoMgCe-TOS Catalyst.** The CoMgCe-TOS catalyst was synthesized using a facile, one-step, energyconserving solution combustion synthesis strategy. In a typical procedure, 50 wt % of  $Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O$ , 37.5 wt % of  $Mg(NO<sub>3</sub>)<sub>2</sub>·$ 6H<sub>2</sub>O, and 12.5 wt % of  $(NH_4)_2Ce(NO_3)_6$  as main oxidizers were blended at room temperature with 1.8 mL of ethylene glycol as fuel in a 25 mL beaker on a magnetic stirrer (450 rpm). After the blended solution attained homogeneity, it was sonicated in an ultrasonic bath for 1 h. Prior to initiating the blending process, an empty petridish was placed in a muffle furnace and heated to 300 °C. The sonicated reaction mixture was evenly poured to this preheated petridish, wherein a spontaneous ignition and self-combustion process took place with the release of large amounts of gases such as  $CO<sub>2</sub>$ ,  $H<sub>2</sub>O$ , and NO<sub>2</sub>. The complete combustion process took approximately 5 min, whereas the actual ignition time was less than 5 s. This selfcombustion process led to the formation of scaffold-like, foamy, and porous powder. The resultant powder was collected after cooling down and designated as CoMgCe-TOS or CoMgCe-TOS catalyst. In addition, single metal oxides, namely  $Co<sub>3</sub>O<sub>4</sub>$ , MgO, and  $CeO<sub>2</sub>$ , with their respective metal nitrate precursors, were prepared using similar methodology for comparison.

**2.3. Characterization Techniques.** X-ray diffraction (XRD) technique was performed on a Rigaku Ultima IV (Rigaku Corporation, Japan) X-ray diffractometer using Ni-filtered Cu K*α* radiation (*λ* = 1.5406 Å, 30 kV voltage, 15 mA current). The data was recorded at a scan rate of 3° min<sup>−</sup><sup>1</sup> in the 2*θ* range of 10−80° for single metal oxides and CoMgCe-TOS catalysts to confirm their identification of crystallographic nature, and the crystallite size was calculated using the standard Debye−Scherrer equation. The scaffoldlike porous morphology of the final CoMgCe-TOS catalyst was

confirmed using field emission scanning electron microscopy (FE-SEM; JEOL JSM-7100F, Singapore). X-ray photoelectron spectroscopy (XPS) analysis was performed in a PerkinElmer, PHI1257 hemispherical electron energy analyzer at room temperature using a nonmonochromatized Al K*α* source with an excitation energy of 1486.7 eV and 4 × 10<sup>−</sup><sup>10</sup> Torr pressure. The determination of functional groups for single metal oxides and CoMgCe-TOS catalysts was done by performing Fourier transform infrared (FT-IR) spectroscopy of pressed KBr pellets with samples in a PerkinElmer FT-IR instrument in the range of 500−4000 cm<sup>−</sup><sup>1</sup> .

Further, Brunauer−Emmett−Teller (BET) and Barrett−Joyner− Halenda (BJH) methods were used to confirm the textural properties of single metal oxides and CoMgCe-TOS catalysts on BELSORP-MAX (M/s. Microtrac BEL, Japan) in a  $N_2$  atmosphere at a temperature of −196 °C. The catalysts were degassed at 100 °C for 4 h under vacuum prior to analysis. The  $NH<sub>3</sub>/CO<sub>2</sub>$  temperatureprogramed desorption (TPD) analysis was performed in order to identify the presence of acidic and basic sites in single metal oxides and CoMgCe-TOS catalysts. An indigenous TPD set-up with a quartz reactor (length: 300 mm, inner diameter: 6 mm) connected to a sixport valve and a thermal conductivity detector (M/s. Mayura Analyticals Pvt. Ltd., India) was loaded with 50 mg of the respective materials and degassed at 300 °C for 1 h under a He atmosphere and thereafter cooled to 100 °C. Subsequently, at 100 °C the materials were saturated with 5%  $NH<sub>3</sub>/5% CO<sub>2</sub>$  gas and 95% He for 0.5 h, following which the respective catalysts were again treated in the presence of a He atmosphere for 0.5 h. Finally, peaks for desorbed gases were obtained using TCD with a gradual increase in temperature from 100 to 750 °C at a ramping rate of 10 °C min<sup>−</sup><sup>1</sup> and further retained for another 0.5 h in an isothermal zone. Similarly,  $H<sub>2</sub>$  temperature-programed reduction (TPR) was performed to test the redox properties of the material in the same apparatus. 50 mg of sample was loaded and pretreated in a He environment at 300 °C for 1 h and subsequently cooled to 100 °C. Further, the materials were passed through 5%  $\text{H}_2$ /95% Ar with a flow rate of 30 mL min<sup>-1</sup>. Finally, peaks for desorbed  $H_2$  gas were obtained using TCD with a gradual increase in temperature from 100 to 750 °C at a ramping rate of 10 °C min<sup>−</sup><sup>1</sup> and further retained for another 0.5 h in the isothermal zone.

**2.4. Representative Procedure for Catalytic Synthesis of Benzimidazoles Using CO<sub>2</sub> and 1.** In an indigenous 100 mL highpressure reactor equipped with a magnetic stirrer and an automatic temperature controller, 1 mmol of reactant along with 10 wt % of CoMgCe-TOS catalyst, the desired amount of  $K_2CO_3$  base, and DMAB as a reductant were loaded in the reactor. The reactor was then degassed with  $CO<sub>2</sub>$  three times to evacuate atmospheric air and induce a homogeneous  $CO<sub>2</sub>$  environment. Further, the reactor was pressurized to a constant  $CO<sub>2</sub>$  pressure at the desired temperature for stipulated amount of time. The reactions were carried out at 100 °C for 12 h of reaction time at a maintained rpm of 650−700. After the completion of 12 h, the reactor was cooled down to room temperature naturally, following which it was depressurized in 20 min. The reaction mixture was further diluted in ethyl acetate, and the CoMgCe-TOS catalyst was recovered using a Whatman filter paper through a simple filtration method. After separating the catalyst, the reaction mixture was worked up with brine solution for two consecutive times, wherein the water-soluble DMAB reductant and the  $K_2CO_3$  base were extracted in the aqueous layer. The crude product containing an organic (ethyl acetate) layer was collected, dried using anhydrous sodium sulfate, and finally concentrated using a rotary evaporator. The concentrated product mixture was purified by aid of column chromatography with commercial silica gel (mesh size 100−200) for which 100% ethyl acetate was used as eluent to isolate benzimidazole as the pure product. The successful synthesis of benzimidazole was confirmed using gas chromatography (GC; Agilent 7820A, HP-5 column equipped with a TCD detector) and GC−mass spectrometry (GC−MS; Shimadzu QP2010SE GCMS), whereas <sup>1</sup>H NMR (Bruker 500 MHz) and 13C NMR (Bruker 125 MHz) spectroscopy techniques were performed to confirm the structure of products using CDCl<sub>3</sub> as the solvent. The conversion of *o*- phenylenediamaine  $(C_{OPD})$  was calculated using the formula  $C_{OPD}$  =  $\text{(OPD}_{\text{in}} - \text{OPD}_{\text{out}}) \times 100/\text{OPD}_{\text{in}}$ , and the selectivity of benzimidazole  $(S_{\text{BIM}})$  was calculated using the formula  $S_{\text{BIM}} = Y_{\text{BIM}}$  $\times$  100/ $C_{\text{OPD}}$ , where OPD<sub>in</sub> is the amount of OPD at the inlet and  $OPD<sub>out</sub>$  is the amount of OPD in the reaction mass.  $Y<sub>BIM</sub>$  is the corresponding yield of BIM or benzimidazole.

The recovered catalyst was washed with water and ethanol and dried in the oven at 90 °C overnight and reused as catalyst for the next set of reaction. Likewise, the other benzimidazole and Nheterocyclic derivatives were achieved using the same procedure by using the corresponding substituted *o*-phenylenediamine and respective starting materials and  $CO<sub>2</sub>$  under the same reaction conditions. The spectroscopic data of all compounds was found to be well in accordance with previously reported literature.

*2.4.1. 1H-Benzo[d]imidazole [\(Table](#page-14-0) 5, Entry 1).* <sup>1</sup> H NMR (400 MHz, CDCl3): *δ* 9.05 (s, 1H), 8.10 (s, 1H), 7.64 (d, *J* = 4.0 Hz, 2H), 7.28−7.25 (m, 2H); 13C NMR (125 MHz, CDCl3): *δ* 140.7, 137.1, 123.0, 115.4; IR (cm<sup>−</sup><sup>1</sup> ): 3459 (N−H str), 2993 (C−H str.), 1741 (C�O str. of ethylacetate), 1517 (N−H bend.), 1377 (C−N str.), 1231 (C-O str. of ethylacetate); GC-MS: C<sub>7</sub>H<sub>6</sub>N<sub>2</sub> [M]<sup>+</sup>, 118.14; found, 118.1.

*2.4.2. 5-Chloro-1H-benzo[d]imidazole ([Table](#page-14-0) 5, Entry 2).* <sup>1</sup> H NMR (400 MHz, CDCl<sub>3</sub>): *δ* 8.09 (s, 1H), 7.65 (d, *J* = 1.2 Hz, 1H), 7.58 (d, *J* = 8.4 Hz, 1H), 7.38 (s, 1H); IR (cm<sup>−</sup><sup>1</sup> ): 3462 (N−H str.), 2974 (C−H str.), 1735 (C�O str. of ethylacetate), 1410 (N−H bend.), 1369 (C−N str.), 1229 (C−O str. of ethylacetate), 747 (C− Cl str.); GC−MS: C<sub>7</sub>H<sub>5</sub>ClN<sub>2</sub> [M]<sup>+</sup>, 152.58; found, 152.1.

*2.4.3. 5-Methyl-1H-benzo[d]imidazole [\(Table](#page-14-0) 5, Entry 3).* <sup>1</sup> H NMR (400 MHz, CDCl3): *δ* 8.02 (s, 1H), 7.56 (d, *J* = 8.0 Hz, 1H), 7.44 (s, 1H), 7.12 (d, *J* = 8.0 Hz, 1H), 2.48 (s, 3H); IR (cm<sup>−</sup><sup>1</sup> ): 3467 (N−H str.), 2986 (C−H str.), 1729 (C�O str. of ethylacetate), 1441 (N−H bend.), 1374 (C−N str.), 1247 (C−O str. of ethylacetate); GC−MS:  $C_8H_8N_2$  [M]<sup>+</sup>: 132.16; found: 132.0.

*2.4.4. Benzo[d]oxazole [\(Table](#page-14-0) 5, Entry 4).* <sup>1</sup> H NMR (400 MHz, CDCl3): *δ* 8.28 (s, 1H), 7.20−7.25 (m, 2H), 7.03 (t, *J* = 7.2 Hz, 2H); IR (cm<sup>−</sup><sup>1</sup> ): 3101 (C−H str.), 1450 (C�C str.), 1236 (C−N str.), 1056 (C-O str.); GC-MS: C<sub>7</sub>H<sub>5</sub>NO [M]<sup>+</sup>: 119.12; found: 118.1.

*2.4.5. Benzo[d]thiazole [\(Table](#page-14-0) 5, Entry 5).* <sup>1</sup> H NMR (400 MHz, CDCl3): *δ* 9.00 (s, 1H), 8.15 (d, *J* = 8.0 Hz, 1H), 7.98 (d, *J* = 7.6 Hz, 1H), 7.55−7.44 (m, 2H); IR (cm<sup>-1</sup>): 3052 (C-H str.), 1422 (C=C str.), 1282 (C−N str.), 1050 (C−S str.); GC−MS: C<sub>7</sub>H<sub>5</sub>NS [M]<sup>+</sup>, 135.19; found, 135.0.

**2.5. Representative Procedure for Catalytic Synthesis of Cyclic Carbonates Using CO<sub>2</sub> and Epoxides.** All cycloaddition reactions for the conversion of epoxides and  $CO<sub>2</sub>$  were performed in the same indigenous high-pressure reactor equipped with a magnetic stirrer and automatic temperature controller. The reactor was charged with epoxide (8.3 mmol), catalyst (10 wt %, 10 mg), and TBAI (0.2 mmol) at room temperature. Further, the reactor was purged with  $CO<sub>2</sub>$  three times to attain homogeneity, following which the  $CO<sub>2</sub>$ pressure was adjusted to 20 bar. The rpm rate was maintained at 650−700, and the cycloaddition reaction was performed at 100 °C for 12 h. After the completion of the reaction, the reactor was cooled to room temperature and slowly depressurized to atmospheric pressure. The brown-colored reaction mixture was then extracted using ethyl acetate, and the catalyst was separated using a Whatman filter paper and analyzed using GC and GCMS techniques.

#### **3. RESULTS AND DISCUSSION**

The synthesis of metal oxides using solution combustion synthesis has been reported to be a highly exothermic method which is accompanied by the release of large amounts of gases such as  $CO<sub>2</sub>$ , NO<sub>2</sub>, and H<sub>2</sub>O. The fuel used during the synthesis plays a paramount role to initiate the combustion reaction with the oxidants. In addition, the fuel acts as a reducer, a microstructural template, as well as a complexing agent. Herein, a three-dimensional CoMgCe-TOS was synthesized using a one-step solution combustion synthesis

<span id="page-4-0"></span>

Figure 1. XRD diffractograms of single metal oxides (a)  $Co_3O_4$ , (b) MgO, and (c)  $CeO_2$  and of (d) CoMgCe-TOS catalyst.



Figure 2. (a−f) FE-SEM analysis of the CoMgCe-TOS catalyst.

protocol, wherein ethylene glycol was used as a fuel for the combustion, which subsequently got oxidized by the nitrate ions. An advantage of porous scaffold-like morphology obtained by the solution combustion synthesis method is the enormous content of the pore interconnectivity, which is controlled by the oxidizer and fuel ratios. The porous catalyst obtained was further used in this study for the cyclization of  $CO<sub>2</sub>$  into two value-added products, namely benzimidazoles and cyclic carbonates. Prior to this, the scaffold was characterized using various analytical and spectroscopic techniques to gather information about its physicochemical and structural characteristics. Additionally, using the same synthetic protocol, single metal oxides, using the individual nitrate precursors of cobalt, magnesium, and cerium metals in

ethylene glycol were prepared for highlighting a rational comparison between the single metal oxides and the CoMgCe-TOS catalyst.

**3.1. XRD Analysis.** XRD patterns were recorded in the 2*θ* range of 10−80° for examining the crystalline phases of the synthesized materials. Figure 1 illustrates the typical XRD diffractograms of the synthesized CoMgCe-TOS catalyst and compared with the single metal oxides. According to the XRD diffractograms, all three single metal oxides displayed strong and sharp crystalline features of pure metal oxides, namely  $Co<sub>3</sub>O<sub>4</sub>$ , MgO, and  $CeO<sub>2</sub>$ , with no other unidentified peaks.[24](#page-18-0)<sup>−</sup>[26](#page-18-0) As can be seen in Figure 1a, the peaks belonging to the cubic phase of  $Co<sub>3</sub>O<sub>4</sub>$  (JCPDS no. 42-1467) were positioned at  $19.1^{\circ}(111)$ ,  $31.4^{\circ}(220)$ ,  $36.9^{\circ}(311)$ ,  $38.7^{\circ}(222)$ ,

<span id="page-5-0"></span>

Figure 3. EDAX and elemental mapping analysis of the CoMgCe-TOS catalyst.



Figure 4. N<sub>2</sub>-adsorption–desorption analysis and pore size distribution (inset) of single metal oxides (a) Co<sub>3</sub>O<sub>4</sub>, (b) MgO, and (c) CeO<sub>2</sub> and of (d) CoMgCe-TOS catalyst.

44.9°(400), 55.6°(422), 59.2°(511), 65.2°(440), 74.3°(533), and 77.6°(022). No additional peaks were observed except for minor contents of the CoO phase in the  $Co<sub>3</sub>O<sub>4</sub>$  diffractogram. $^{24}$  $^{24}$  $^{24}$  The diffraction peaks in [Figure](#page-4-0) 1b, at 36.8, 42.9, 62.2, 74.7, and 78.3° can be indexed to (002), (101), (103), (004), and (202) planes, respectively, corresponding to the cubic phase of pure MgO (JCPDS no. 3-998).<sup>[25](#page-18-0)</sup> Furthermore, from [Figure](#page-4-0) 1c, it is evident that the diffractogram of  $CeO<sub>2</sub>$  indexed at  $28.4^{\circ}(111)$ ,  $33.1^{\circ}(200)$ ,  $47.5^{\circ}(220)$ ,  $56.3^{\circ}(311)$ , 59.1°(222), 69.5°(400), 76.8°(331), and 79.1°(420) crystal planes corresponds to the fluorite cubic phase (JCPDS no. 65- 5923).<sup>[26](#page-18-0)</sup> The crystallite size of  $Co<sub>3</sub>O<sub>4</sub>$ , MgO, and  $CeO<sub>2</sub>$  were calculated using the Debye−Scherrer equation and found to be 4.38, 8.94, and 18.12 nm, respectively.

Finally, the CoMgCe-TOS catalyst primarily consisted of  $Co<sub>3</sub>MgO<sub>4</sub>$  (JCPDS no. 3-972) and MgCeO<sub>3</sub> (JCPDS no. 4-

<span id="page-6-0"></span>

Figure 5. H<sub>2</sub>-TPR analysis of (a)  $Co<sub>3</sub>O<sub>4</sub>$ , (b) MgO, (c) CeO<sub>2</sub>, and (d) CoMgCe-TOS catalyst.

641) cubic phases along with minor quantities of MgO centered at 74.3 and 78.6 $^{\circ}$  and the Co<sub>3</sub>O<sub>4</sub> phase at 20.2 and 66.1°<sup>[27](#page-18-0)</sup> Further, the minor reflections at 28.1, 47, and 57.2° can be attributed to the presence of the  $CeO<sub>2</sub>$  phase.<sup>26</sup> As reported by Al-Doghachi et al., the presence of  $CeO<sub>2</sub>$  in the oxide framework hinders the agglomeration of MgO and  $Co<sub>3</sub>O<sub>4</sub>$  leading to a decrease in the crystallite size.<sup>[28](#page-18-0)</sup> This literature was well supported, wherein the crystallite size of the CoMgCe-TOS catalyst was calculated to be 4.06 nm. An overall interpretation suggests that all the single metal oxides and the CoMgCe-TOS catalyst were crystalline in nature, and the crystallinity decreased in the following order:  $CeO<sub>2</sub> > MgO$  $> Co<sub>3</sub>O<sub>4</sub> > CoMgCe-TOS.$ 

**3.2. FE-SEM Analysis.** The structural architecture of CoMgCe-TOS was characterized using FE-SEM analysis, and the obtained images are displayed in [Figure](#page-4-0) 2. The lowresolution FE-SEM images revealed the presence of highly ordered three-dimensional porous architecture with a large number of homogeneously distributed pores contained in the scaffold network ([Figure](#page-4-0) 2a,b). Interestingly, it can also be observed that the larger pores in the scaffold network were well-interconnected with smaller pores, as evident in [Figure](#page-4-0)  $2c,d.^{29}$  $2c,d.^{29}$  The formation of these abundant and dense pores was uniform throughout the surface of the scaffold network. Notably, the generation of these large number of pores was primarily governed by the evolution of nitrate ions from the metal precursors during the self-combustion process.<sup>[30,31](#page-18-0)</sup> A closer view of the scaffold network by arbitrarily sectioning one area provided more insight with regard to the presence of voids and the well-developed porosity of the scaffold [\(Figure](#page-4-0) 2e).<sup>30</sup> Moreover, as can be seen in [Figure](#page-4-0) 2f, the size of the pores in CoMgCe-TOS was observed to be in the range of 300−700 nm. It is, hence, evident that apparent presence of large

number of interconnected pores in the scaffold network provided hierarchical porous architecture for CoMgCe-TOS. These interconnected pores might provide space for accessing the catalytically active centers to activate the reactants and facilitate improved reaction kinetics during the catalytic reactions. Moreover, as displayed in [Figure](#page-5-0) 3, energy dispersive X-ray analysis (EDX) and elemental mapping analysis confirmed the stoichiometry and uniform distribution of elements, namely Co, Mg, Ce, and O, in the CoMgCe-TOS catalyst.

**3.3. BET and BJH Analyses.** N<sub>2</sub> adsorption and desorption analysis was performed at liquid  $N_2$  temperature  $(-196 \text{ °C})$  for single metal oxides  $(Co<sub>3</sub>O<sub>4</sub>)$ , MgO, and CeO<sub>2</sub>) and CoMgCe-TOS in order to determine the surface area and the pore size distribution. The N<sub>2</sub>-adsorption–desorption isotherms along with the corresponding pore size distribution plots are represented in [Figure](#page-5-0) 4. All the samples showed type-IV isotherms, which is the characteristic feature of mesoporous materials.<sup>[32](#page-18-0)</sup> The single metal oxides namely  $Co<sub>3</sub>O<sub>4</sub>$ , MgO, and CeO<sub>2</sub> exhibited 30, 30, and 31 m<sup>2</sup> g<sup>-1</sup> of surface area, respectively. Additionally, corresponding pore volumes of 0.04, 0.06, and 0.04 cm<sup>3</sup>  $g^{-1}$  were obtained. Similarly, the CoMgCe-TOS catalyst showcased a slightly higher surface area corresponding to 37 m<sup>2</sup> g<sup>-1</sup> along with a pore volume of 0.03 cm<sup>3</sup> g<sup>-1</sup>. The increase in surface area of the CoMgCe-TOS catalyst is indicative of the highly porous nature of the TOSs and the uniform distribution of the metal oxides in the CoMgCe-TOS catalyst, as also confirmed from the EDX and SEM analysis.<sup>[6](#page-18-0)</sup> Additionally, upon the formation of scaffolds, the structural properties were influenced by the addition of  $CeO<sub>2</sub>$ , which in turn resulted in the high surface area.<sup>[6](#page-18-0)</sup> Moreover, all the samples showed the H3-hysteresis loop, where  $P/P^0$  had a value greater than 0.4. The presence of H3-

<span id="page-7-0"></span>

Figure 6. XPS analysis of the CoMgCe-TOS catalyst: (a) XPS full-scan spectrum, (b) Co 2p, (c) Mg 2s, (d) Ce 3d, and (e) O 1s binding energy spectrum. (f) FT-IR spectrum of  $Co<sub>3</sub>O<sub>4</sub>$ , MgO,  $CeO<sub>2</sub>$ , and  $CoMgCe-TOS$  catalyst.

hysteresis loop suggested the presence of a slit-shaped mesoporous structure.<sup>[6](#page-18-0)</sup> Similarly, the presence of mesoporous structure in  $Co<sub>3</sub>O<sub>4</sub>$ , MgO,  $CeO<sub>2</sub>$ , and  $CoMgCe-TOS$  catalysts was also confirmed from the pore size distribution analysis, as calculated by the BJH method, which also supports the existence of the type IV isotherm. The respective pore diameters obtained for  $Co<sub>3</sub>O<sub>4</sub>$ , MgO,  $CeO<sub>2</sub>$ , and  $CoMgCe-$ TOS catalysts were found to be 3.33, 3.33, 2.52, and 2.44 nm. On the basis of the pore volume and pore diameter values obtained for the CoMgCe-TOS catalyst, it can be said that the increase in its surface area could be related to the increased number of smaller, interconnected pores in the 3D scaffold network. The surface of the catalyst can possibly allow proper contact with the reactants and  $CO<sub>2</sub>$  and improve catalytic performance.

**3.4. H<sub>2</sub>-TPR Analysis.** H<sub>2</sub>-TPR studies were performed in an effort to evaluate the redox properties of the single metal oxides and the CoMgCe-TOS catalyst.<sup>[33](#page-18-0)</sup> The obtained profiles are displayed in [Figure](#page-6-0) 5. As displayed in [Figure](#page-6-0) 5a, single metal oxides, namely  $Co<sub>3</sub>O<sub>4</sub>$ , displayed a shoulder peak at 305 °C with a major distinguishable peak centered at 370 °C.<sup>34</sup> The two peaks obtained upon deconvolution can be attributed to the reduction of  $Co<sub>3</sub>O<sub>4</sub>$  to CoO and the reduction of CoO to metallic  $Co^{34}$  $Co^{34}$  $Co^{34}$  This observation is in line with previous literature reports, which confirm the existence of two peaks for pure  $Co_3O_4^{34}$  $Co_3O_4^{34}$  $Co_3O_4^{34}$  Further, it is well-reported that reduction of  $MgO$  takes place at very high temperatures.<sup>[35](#page-18-0)</sup> Therefore, the appearance of a broad reduction peak centered at around 700  $\rm{^{\circ}C}$  was related to the reduction of MgO ([Figure](#page-6-0) 5b).<sup>[35](#page-18-0)</sup> On the other hand, for  $CeO<sub>2</sub>$  the H<sub>2</sub>-TPR profile displayed two welldefined peaks along with three shoulder peaks in the range of 200 and 800 °C ([Figure](#page-6-0) 5a). $36$  Upon deconvolution, a small shoulder peak at around 300 °C corresponds to the reduction of surface oxygen species. $37$  The two deconvoluted peaks in the

range of 445−540 °C were attributed to the reduction of Ce<sup>4+</sup>, whereas the broad peak at 750 °C was related to the reduction of bulk  $\text{CeO}_2$ .<sup>[38](#page-19-0)</sup> Similar observations were reported by Laguna and co-workers.<sup>[38](#page-19-0)</sup>

In the  $H_2$ -TPR profile of the CoMgCe-TOS catalyst, as shown in [Figure](#page-6-0) 5d, the apparent reduction of oxides of cobalt, magnesium, and cerium was observed. A general observation suggested that the combination of three metals shifted the  $T_{\text{max}}$ of the reduction peaks toward higher temperatures.<sup>[39](#page-19-0)</sup> This can be related to the fact that the presence of  $CeO<sub>2</sub>$  and MgO makes the overall reduction of the trimetallic CoMgCe oxide difficult.<sup>[34](#page-18-0)</sup> Further, on deconvolution of the same, five peaks were obtained. The first reduction peak at a lower temperature in the range of 460 °C can likely be related to the reduction of highly dispersed  $Co<sub>3</sub>O<sub>4</sub>$  and surface oxygen species.<sup>[40](#page-19-0)</sup> The second deconvoluted peak at 585 °C along with a shoulder peak at 655 °C could be referred to the reduction of bulk  $Co<sub>3</sub>O<sub>4</sub>$  and partial reduction of surface ceria species.<sup>[41](#page-19-0)</sup> This observation suggested that more amount of  $\tilde{Co}^{3+}$  and  $Ce^{4+}$ existed in the CoMgCe-TOS catalyst and was consistent with the XPS results.<sup>[39](#page-19-0)</sup> The two peaks centered at higher temperatures of 695 and 730 °C were due to the reduction of bulk  $CeO<sub>2</sub>$  and MgO, respectively.<sup>[39](#page-19-0)</sup> This observation is in line with XRD results, wherein minor peaks of segregated Ce and Mg oxides were evidenced. Based on the  $H_2$ -TPR results, it can be concluded that the trimetallic CoMgCe-TOS catalyst showed a higher  $H_2$  consumption value and increased reducibility due to intimate interaction between the respective metals, uniform dispersion, and low crystallite size, as confirmed using XRD analysis. This resulted in improved redox properties when compared to the single metal oxides due to transfer of electrons in the trimetallic system.<sup>[39](#page-19-0)</sup> Hence, it can be assumed that the enhanced reducibility can allow enhanced surface mobility of the oxygen  $(O_2^-)$  species,

<span id="page-8-0"></span>

Figure 7. NH<sub>3</sub>-TPD analysis of (a)  $Co<sub>3</sub>O<sub>4</sub>$ , (b) MgO, (c) CeO<sub>2</sub>, and (d) CoMgCe-TOS catalyst.

thereby enabling better performance during the catalytic  $CO<sub>2</sub>$ reaction.<sup>39</sup>

**3.5. XPS Analysis.** A detailed XPS study was performed to study the comprehensive element compositions, the nature of metals, namely cobalt, magnesium, and cerium, and the valence states of oxygen present on the surface of the CoMgCe-TOS catalyst. [Figure](#page-7-0) 6a exhibits the complete survey scan spectra, which illustrates the principal existence of Co 2p, Mg 2s, Ce 3d, and O 1s as core-level peaks. This observation provided excellent support for the successful preparation of the CoMgCe-TOS catalyst using the solution combustion synthesis method. The main peaks along with their corresponding satellite peaks can be clearly identified in the spectra, as displayed in [Figure](#page-7-0) 6b−e. All peaks are in good agreement with those reported in previous literature.<sup>[42,43](#page-19-0)</sup> The valence state of the cobalt ions in the CoMgCe-TOS catalyst was surveyed from the resolved Co 2p spectra using Gaussian peak fitting. It can be clearly seen that the Co 2p peak split into two components, viz. Co  $2p_{3/2}$  and Co  $2p_{1/2}$  along with two shakeup satellite (indicated by "sat.") peaks. The high-resolution Co 2p spectrum displayed BE values of 778.4 and 794.6 eV, assigned to Co  $2p_{3/2}$  and Co  $2p_{1/2}$ , respectively. The corresponding satellite peaks for Co  $2p_{3/2}$  and Co  $2p_{1/2}$  levels were also observed at 783.3 eV and 800.9 eV, respectively ([Figure](#page-7-0) 6b). This splitting occurred due to the spin−orbital coupling interactions between the 2p core level and unpaired 3d electrons.<sup>44</sup> This observation confirmed the presence of a specifically mixed oxidation state of  $Co^{2+}$  and  $Co^{3+}$  in the CoMgCe-TOS catalyst.<sup>[44](#page-19-0)</sup> Typically, the CoMgCe-TOS catalyst showed a higher BE for Co  $2p_{3/2}$  when compared to the BE of pure  $Co<sub>3</sub>O<sub>4</sub>$ , which accounts for the possibility of electron transfer and synergistic metal−metal interaction of

 $Co<sup>2+</sup>$  with the other metals.<sup>[43](#page-19-0)</sup> Furthermore, as illustrated in [Figure](#page-7-0) 6c, the Gaussian peak-fitted core level Mg 2s spectra exhibited a single peak at BE of 86.5 eV, which is in close agreement with previous literature reports.<sup>[42](#page-19-0)</sup> This peak could be related to the interaction of Mg species with Co because this BE value appears at a lower BE value than that of pure MgO (88.1 eV). $42$  Another deconvoluted peak appearing at 88.1 eV can be attributed to the weak interaction of Mg species with Ce species.<sup>[45](#page-19-0)</sup> These observations suggest that Mg interacted with both Co and Ce species, which is well in accordance with XRD analysis.

Furthermore, the XPS spectra of the core-level binding energies of Ce 3d are represented in [Figure](#page-7-0) 6d. The Ce 3d spectra could be deconvoluted into six peaks in the BE range of 860−930 eV.<sup>[46](#page-19-0)</sup> The peaks corresponding to BE values of 883.4, 898.2, and 900.7 eV could be well-fitted to the presence of  $Ce^{4+}$  species, whereas  $Ce^{3+}$  could be fitted at 880.6 eV.<sup>[46](#page-19-0)</sup> More interestingly, the peaks obtained in the region of 920− 930 eV strongly suggested the strong presence of  $Ce<sup>4+</sup>$  species and are usually assigned to the  $4f^0$  orbital.<sup>[47](#page-19-0),[48](#page-19-0)</sup> Moreover, the shift in the peak position (916 eV for pure  $CeO<sub>2</sub>$ ) to a higher BE value can be attributed to the interaction of Ce with other metallic species.<sup>[49](#page-19-0)</sup> Thus, it can be said that the  $Ce(3d)$  spectra of the CoMgCe-TOS catalyst consisted of both  $Ce^{3+}$  and  $Ce^{4+}$ valence states but predominantly consisted of  $\mathrm{Ce}^{4+}$  species.  $^{46,49}$  $^{46,49}$  $^{46,49}$ This observation further supports the XRD results, where the presence of  $MgCeO<sub>3</sub>$  phase consists of  $Ce<sup>4+</sup>$  species. It is of great importance to realize the nature of oxygen species present in mixed metal oxides.<sup>[50](#page-19-0)</sup> Therefore, the O 1s core level spectra was deconvoluted, as shown in [Figure](#page-7-0) 6e. It can be evidently observed that the BE of O 1s showed two contributory deconvolution peaks. The peak at 529.4 eV can



#### <span id="page-9-0"></span>Table 1. Textural Properties of Single Metal Oxides and CoMgCe-TOS Catalysts



Figure 8. CO<sub>2</sub>-TPD analysis of single metal oxides (a) Co<sub>3</sub>O<sub>4</sub>, (b) MgO, and (c) CeO<sub>2</sub> and of (d) CoMgCe-TOS catalyst.

be attributed to the typical presence of metal−oxygen bonds or lattice  $O^{2-}$  species.<sup>44</sup> The peak present at 531.6 eV can be ascribed to uncoordinated lattice oxygen, surface hydroxyl, and chemisorbed oxygen species. The XPS results can be wellmatched with the  $H_2$ -TPR results, wherein the reduction temperature increased when compared to the single metal oxides due to strong and synergistic metal−metal and metal− oxygen interactions in the  $CoMgCe-TOS$  catalyst.<sup>[43](#page-19-0)</sup>

**3.6. FT-IR Analysis.** FT-IR spectroscopy was employed for the identification of vibrational modes and bond formations of the CoMgCe-TOS catalyst. The FT-IR spectra of the synthesized single metal oxides prepared using the solution combustion synthesis method were also performed for comparison. The obtained spectra are presented in [Figure](#page-7-0) 6f. Interestingly, all four materials showed typical characteristic peaks of metal oxides. $22,49$  $22,49$  Two additional bands were  $\rm _o$ bserved in the range of 3000−3700 cm $^{-1}$  centered at 3403  ${\rm cm}^{-1}$  along with another band at 1626  ${\rm cm}^{-1}$  attributed to the −OH stretching and bending modes of adsorbed water, respectively.<sup>[51](#page-19-0)</sup> The minor absorption bands at 2929 and 2855 cm<sup>−</sup><sup>1</sup> can be assigned to the stretching vibration of the C−H bonds, attributed to the small but negligible amount of ethylene glycol. $^{22}$  $^{22}$  $^{22}$  Notably, the peaks observed in the range of

500−1100 cm<sup>−</sup><sup>1</sup> can be attributed to typical metal oxide bonds.<sup>[22](#page-18-0)</sup> Especially, the peaks situated at 570 and 662  $cm^{-1}$ were associated with stretching vibrational modes of M−O (M = Co, Mg, and Ce) bonds. Based on the abovementioned results, it was confirmed that single metal oxides and the CoMgCe-TOS catalyst were effectively formed and well matched with the XRD and XPS results.

**3.7. NH<sub>3</sub>-TPD Analysis.** The quantitative estimation along with the strength of the acidic and basic sites were determined using NH<sub>3</sub> and CO<sub>2</sub>-TPD studies, respectively.<sup>[6,](#page-18-0)[52](#page-19-0)</sup> Typically, the temperature range of desorption peaks designate the strength of the acidic and basic sites.<sup>[52](#page-19-0)</sup> The strength of these sites is primarily classified into three types namely weak sites (100−300 °C), moderate sites (300−500 °C), and strong sites  $(>500 °C).$ <sup>[53](#page-19-0)</sup> Furthermore, desorption peak area reflects upon the amount of desorbed  $NH<sub>3</sub>$  or  $CO<sub>2</sub>$  gas, which corresponds to the total number of acidic or basic sites.<sup>[53](#page-19-0)</sup> The related surface acidity of the single metal oxides and CoMgCe-TOS catalyst were measured using  $NH<sub>3</sub>$  as a probe molecule.<sup>[54](#page-19-0)</sup> The acquired NH<sub>3</sub>-TPD desorption profiles are represented in [Figure](#page-8-0) 7.

As shown in [Figure](#page-8-0) 7a, single metal oxide, namely  $Co<sub>3</sub>O<sub>4</sub>$ , exhibited numerous desorption peaks in all three regions.<sup>3</sup>

<span id="page-10-0"></span>





<sup>a</sup>Reaction conditions: 1 mmol OPD, 10 wt % CoMgCe catalyst, 0.5 mmol K<sub>2</sub>CO<sub>3</sub> base, and 3 mmol DMAB, 20 bar CO<sub>2</sub> pressure, 12 h.  $^{b}$ Reaction conditions: 10 wt % CoMgCe catalyst and 0.5 mmol K<sub>2</sub>CO<sub>3</sub> base. <sup>c</sup>Reaction conditions: 0.5 mmol K<sub>2</sub>CO<sub>3</sub> base and 3 mmol DMAB. <sup>*d*</sup>Reaction conditions: <sup>10</sup> wt % CoMgCe catalyst and <sup>3</sup> mmol DMAB. *<sup>e</sup>* Conversion, yield, and selectivity of cyclic carbonate were determined using GC and GC−MS analyses.

The most intense desorption peaks were centered in the weakly and strongly acidic regions (140, 240, 500, and 660 °C) along with minor peaks in the moderately acidic regions, indicating the presence of a wide range of surface acidic sites.<sup>55</sup> In addition, MgO and  $CeO<sub>2</sub>$  also showed  $NH<sub>3</sub>$  desorption peaks in all three weak, moderate, and strong regions [\(Figure](#page-8-0)  $7b,c$  $7b,c$ ).<sup>56</sup> However, the intensities of these peaks were lower, as a result of their more basic nature.<sup>56</sup> According to previous literature reports, the  $\mathrm{NH}_4^+$  ions coordinated at the Bronsted acidic sites are usually less thermally stable than the  $NH<sub>3</sub>$ coordinated at the Lewis acidic sites.<sup>[56](#page-19-0)</sup> Hence, it can be conjectured that the presence of desorption peaks in the lower temperature regions (<300 °C) in [Figure](#page-8-0) 7a−c were due to loosely bound  $NH_4^+$  molecules on the Bronsted acidic sites, whereas the presence of desorption peaks at higher temperature regions corresponded to the presence of Lewis acidic sites.<sup>[57](#page-19-0)</sup>

Interestingly, the CoMgCe-TOS catalyst prepared using a combination of these three metals displayed a major desorption peak spread in the temperature range of 370−550  $\rm{^{\circ}C}$ , with maximum intensity between 440 and 465  $\rm{^{\circ}C}$  [\(Figure](#page-8-0) [7](#page-8-0)d). This desorption temperature range suggested that the surface of the CoMgCe-TOS catalyst predominantly consisted of a greater number of Lewis acidic sites, possibly caused by the strong metal−metal interaction[.45](#page-19-0) This further implied that the Co, Mg, and Ce within the CoMgCe-TOS catalyst played a synergistic role toward the formation of Lewis acidic sites.<sup>[45,58](#page-19-0)</sup> Additionally, a small but reasonable amount of strongly acidic sites were identified at temperatures >550 °C, with two broad peaks centered at 600 and 650  $^{\circ}$ C.<sup>57</sup> According to Dai and coworkers, the appearance of such broad peaks at higher temperatures can be attributed to the stronger interaction of the NH<sub>3</sub> molecule and enhancement toward Lewis acidic sites.<sup>[59](#page-19-0)</sup> Furthermore, the reduction in the number of strongly acidic sites could possibly be caused by the basic nature of MgO and  $CeO<sub>2</sub>$  which, owing to their strong metal oxygen bonds, could suppress the acidity in the CoMgCe-TOS

catalyst. Finally, the amount of desorbed  $NH<sub>3</sub>$  was quantified by deconvoluting the area under the desorption curve and tabulated in [Table](#page-9-0) 1. Based on the results obtained, it can be said that the CoMgCe-TOS catalyst possessed an appreciable number of Lewis acidic sites, which could be ascribed to the strong metal−metal/oxide interaction and uniform distribution of the metals themselves.

**3.8. CO<sub>2</sub>-TPD Analysis.** According to Jadhav et al., the adsorption of  $CO<sub>2</sub>$  on the active basic sites followed by its subsequent activation plays a pivotal role in  $CO<sub>2</sub>$  trans-formation reactions.<sup>[6](#page-18-0)</sup> In this regard,  $CO_2$ -TPD analysis provided insights on the amount of surface basic sites and basic strength of the single metal oxides and the CoMgCe-TOS catalyst. The obtained  $CO<sub>2</sub>$ -TPD profiles are displayed in [Figure](#page-9-0) 8. As represented in [Figure](#page-9-0) 8a−c, the desorption profiles of single metal oxides namely  $Co<sub>3</sub>O<sub>4</sub>$ , MgO, and  $CeO<sub>2</sub>$ presented peaks of lesser intensity at temperatures <200 °C, corresponding to the weak basic sites. $52$  Furthermore, the presence of peaks in the range of 300−500 °C in MgO and  $CeO<sub>2</sub>$  belonged to dominant basic sites of moderate strength.<sup>[52,60](#page-19-0)</sup> At temperatures >500  $^{\circ}$ C, especially in case of  $Co<sub>3</sub>O<sub>4</sub>$  and  $CeO<sub>2</sub>$ , the presence of less-intense peaks originated from the presence of small amount of strong basic sites.<sup>[61](#page-19-0)</sup> The surface basic density of MgO was the highest among all the studied single metal oxides, followed by  $\text{CeO}_2$  and  $\text{Co}_3\text{O}_4$ .<sup>[62,63](#page-19-0)</sup>

Finally, the  $CO_2$ -TPD profile of the CoMgCe-TOS catalyst displays peaks in all three temperature regions, mainly depicting three types of active basic sites.<sup>[45](#page-19-0)</sup> As shown in [Figure](#page-9-0) 8d, weak desorption peaks at temperatures <300 °C suggest the presence of small amount of loosely bound and surface adsorbed oxygen groups belonging to weakly basic sites.<sup>[6](#page-18-0)</sup> A major volcano-shaped desorption peak was obtained in the range of 300−570 °C, suggesting the presence of metal− oxygen (M−O) bonds and/or lattice oxygen species.<sup>[45](#page-19-0),[64](#page-19-0)</sup> Also, as reported by Xu et al., moderate basic sites can be developed in mixed metal oxides containing basic metals due to the adsorption of  $CO<sub>2</sub>$  on the basic metal–oxygen sites.<sup>[64](#page-19-0)</sup> Lastly, a

<span id="page-11-0"></span>

Figure 9. Influence of (a) catalyst loading, (b) reaction temperature, (c)  $CO_2$  pressure (in bar), and (d) reaction time on CoMgCe TOS-catalyzed cyclization of  $CO<sub>2</sub>$  and 1a.

small amount of the peak obtained at >600 °C was related to the adsorption of  $CO_2$  on low coordination  $O^{2-}$  ions, leading to the formation of strongly basic sites.<sup>[45](#page-19-0)</sup> Moreover, the corresponding quantitative estimation of these basic sites was calculated by integrating the area under the curves, and the obtained values are tabulated in [Table](#page-9-0) 1. Hence, it can be said that, the basicity of the CoMgCe-TOS catalyst was tuned and possessed an appreciable number of basic sites when compared to single metal oxides. The overall  $NH<sub>3</sub>$  and  $CO<sub>2</sub>-TPD$  results suggest that the introduction of different metals to prepare the trimetallic oxide catalyst could significantly enhance its acid− base properties.

**3.9. Catalytic Activity.** For initial investigations to explore the catalytic performance of the CoMgCe-TOS catalyst, the cyclization of gaseous  $CO<sub>2</sub>$  with solid *o*-phenylenediamine (1a) as the substrate was chosen as the benchmark reaction. These solvent-free reactions were performed with 10 wt % of catalyst, 0.5 mmol  $K_2CO_3$  as base, and 3 mmol of DMAB as a reductant under 20 bar  $CO_2$  pressure at 100 °C for 12 h to generate corresponding benzimidazole as the product (2a) in quantitative yields. As expected, no reaction occurred without any catalyst, DMAB, or base [\(Table](#page-10-0) 2, entry 1). Additionally, when reactions were individually performed in absence of the DMAB reductant, in the absence of the catalyst, and in the absence of the  $K_2CO_3$  base, almost negligible (trace) yield of product 2a was obtained ([Table](#page-10-0) 2, entry 2−4). So far, mostly metal-based catalysts have been reported for the cyclization of  $\text{CO}_2$  and 1a.  $^{20,65,66}$  $^{20,65,66}$  $^{20,65,66}$  $^{20,65,66}$  $^{20,65,66}$  Therefore, in addition to controlled studies, preliminary experiments were performed with different acidic and basic metal oxides. It is well-known that basic metal oxides

display high catalytic performance toward base-catalyzed reactions.<sup>[67](#page-19-0)</sup> Based on the obtained  $CO<sub>2</sub>-TPD$  results, it was confirmed that MgO and  $CeO<sub>2</sub>$  possessed good basic strengths. Therefore, pure  $\overline{\text{MgO}}$  and  $\text{CeO}_2$  were tested for the cyclization of CO<sub>2</sub> and 1a synthesized by combustion of  $Mg(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O$ and  $(NH_4)_2Ce(NO_3)_6$  in ethylene glycol, respectively. At 100  $^{\circ}$ C and 20 bar pressure, substrate 1a with both MgO and CeO<sub>2</sub> showed excellent conversion of 99% after 12 h of reaction ([Table](#page-10-0) 2, entries 5, 6). However, both exhibited lower selectivities toward product 2a, possibly due to the rapid formation of inactive  $MgCO<sub>3</sub>$  and  $Ce<sub>2</sub>(CO<sub>3</sub>)$  on the surface due to the dense presence of gaseous  $CO_2$ <sup>[67](#page-19-0)</sup> This observation clearly suggests that strong basic oxides proved to be inadequate for the cyclization reactions with  $CO_2$ .<sup>[67](#page-19-0)</sup> In contrast, acidic  $Co<sub>3</sub>O<sub>4</sub>$  catalyst displayed similar conversion (99%) of 1a, however, an even lower selectivity toward 2a was observed when compared to pure basic metal oxides ([Table](#page-10-0) 2, entry 7). This implies that the presence of only acidic and only basic sites in the metal oxide catalysts might be responsible for the reduced selectivity and yield toward product 2a. Hence, it can be presumed that the combination of acid−base properties in a catalytic system can provide a good number of catalytically active sites to enhance the selectivity toward product 2a. As listed in [Table](#page-10-0) 2, the three different combinations of trimetallic oxides in the ratio of (50:37.5:12.5) prepared by solution combustion synthesis using cobalt, magnesium, and cerium precursors, namely MgCoCe-TOS, CoMgCe-TOS, and CeCoMg-TOS, showed catalytic activities in the following order: CoMgCe-TOS > CeCoMg-TOS > MgCoCe-TOS ([Table](#page-10-0) 2, entries 8−10). This suggested that the stoichiometric

#### <span id="page-12-0"></span>Table 3. Influence on Cyclization of 1a and CO<sub>2</sub> Using Different Bases<sup>a</sup>



a<br> *a* Reaction conditions: 1 mmol OPD, 10 wt % (10 mg) CoMgCe catalyst, 0.5 mmol base, and 3 mmol DMAB, 100 °C, 20 bar CO<sub>2</sub> pressure, 12 h.<br> *b* Conversion, vield, and selectivity of cyclic carbonate were determined usin Conversion, yield, and selectivity of cyclic carbonate were determined using GC and GC−MS analyses.

combination of metals in the trimetallic oxides and the difference in their acid−base properties played important roles in catalyzing the reaction of  $CO<sub>2</sub>$  and 1a. It is also important to mention that all the reactions concerning the cyclization of 1a and  $CO_2$  resulted in trace amounts of detectable byproducts.<sup>23</sup> Among the three trimetallic analogues, CoMgCe-TOS as a catalyst exhibited the best catalytic performance due to an optimum number of exposed acidic and basic sites and was hence selected as the optimum catalyst for investigating the influence of other reaction parameters.

*3.9.1. Optimization of Reaction Parameters.* With further progress toward optimizing reaction parameters, the influence of catalyst loading on the reaction was also investigated by keeping the other parameters constant. The obtained results are displayed in [Figure](#page-11-0) 9a. As seen during initial catalytic studies, the yield of 2a was negligible in the absence of catalyst, following which the increase in catalyst loading significantly affected the conversion of 1a. For instance, on increasing the catalyst loading from 0 to 10 wt %, the conversion of 1a increased remarkably to 99% and delivered an outstanding yield of 94% of product 2a, suggesting the presence of an optimum number of active catalytic sites for the effective occurrence of the cyclization reaction.<sup>[23](#page-18-0)</sup> When catalyst loading was decreased to 5 wt %, the yield of 2a reduced to 70%, suggesting the availability of lesser number of active sites for interaction of 1a with the CoMgCe-TOS catalyst. Further increases in catalyst loading to 15 and 20 wt %, provided product 2a in less prominent yields of 91% and 75%, respectively. This decrease in yield could be attributed to the presence of excess catalyst which led to unavailability of catalytically active sites due to their poor dispersity in the reaction medium.<sup>[68](#page-19-0)</sup> It is also worth mentioning that the porous scaffold-like framework of the CoMgCe-TOS catalyst exposed majority of the catalytically sites on the surface during the solution combustion synthesis process and resultantly exhibited excellent catalytic performance.

In further attempts to test the effectiveness of the reaction in the presence of the CoMgCe TOS catalyst, several reaction parameters, such as temperature, pressure, and time, were investigated. Upon considering reaction temperature, it was found that the catalytic performance increased linearly with

increase an in temperature from RT−100 °C, as shown in [Figure](#page-11-0) 9b. The reaction performed at RT  $(25 °C)$  with 10 wt % of CoMgCe catalyst showed 21% conversion of 1a and delivered product 2a in trace amounts. An obvious increase in both conversion and selectivity was observed as the temperature was gradually elevated, suggesting the presence of a homogenized reaction environment for smooth mobilization of 1a with the active species of the CoMgCe catalyst. Meanwhile, maximum conversion (99%) and selectivity (95%) toward product 2a was obtained when the temperature was raised to 100 °C due to optimum activation energy and an increase in the number of effective collisions between 1a and the CoMgCe catalyst.<sup>[69](#page-19-0)</sup> As the temperature increased to 120  $\mathrm{^{\circ}C}$ , the yield of product 2a dropped to 78%, possibly due to overhydrogenation of 2a which led to further formation of byproducts at elevated temperatures.<sup>[70](#page-19-0)</sup> Hence, 100 °C was considered the optimum temperature when using CoMgCe TOSs as catalysts for the efficient conversion of 1a.

The kinetics of cyclization reactions with  $CO<sub>2</sub>$  is greatly affected due to the diffusion of  $CO<sub>2</sub>$  in the reaction medium because  $CO<sub>2</sub>$  functions both as a reactant and solvent.<sup>[6](#page-18-0)[,54](#page-19-0)</sup> Therefore, the effect of  $CO<sub>2</sub>$  pressure on the cyclization reaction of  $CO<sub>2</sub>$  and 1a was studied in the pressure range of 1 atm to 25 bar, while the other conditions remained constant, as shown in [Figure](#page-11-0) 9c. Unfortunately, the existence of atmospheric pressure could not display improved reaction activity toward the formation of product 2a. It was observed that the lower  $CO<sub>2</sub>$  pressure of 10 bar displayed remarkably increased conversion from 9 to 81% with 50% selective formation of product  $2a$ . Further, increasing the  $CO<sub>2</sub>$  pressure to 15 bar led to only a slight increase in selectivity (57%) toward 2a. At a moderately high pressure of 20 bar  $CO<sub>2</sub>$ pressure, the cyclization reaction showed maximum conversion and selectivity of 99 and 95% respectively, with product 2a in 94% yield at 100 °C after 12 h due to the excellent interaction of 1a with the CoMgCe-TOS catalyst.<sup>[54](#page-19-0)</sup> It can be presumed that at 20 bar, the concentrated  $CO<sub>2</sub>$  quickly consumed the stoichiometric amount of DMAB reductant, which hindered further reduction of reactant 1a with DMAB and prevented further formation of byproducts.<sup>[71](#page-19-0)</sup> However, beyond 20 bar pressure, there was substantial decrease in the selectivity and

yield of product  $2a$ , possibly because extremely high  $CO<sub>2</sub>$ pressure retarded the interaction between 1a and CoMgCe catalyst due to the dilution effect.<sup>[54](#page-19-0)</sup> This caused a lower concentration of 1a in the vicinity of the catalytically active centers, thereby resulting in a decreased yield of 2a.<sup>[54](#page-19-0)</sup> Therefore, it can be concluded that effective pressure played a significant role toward selectivity of product 2a.

Additionally, the influence of reaction time on CoMgCe TOS-catalyzed cyclization of  $CO<sub>2</sub>$  and 1a is presented in [Figure](#page-11-0) 9d. The conversion of 1a increased smoothly with a gradual increase in the reaction time. The effect of reaction time showed that the yield of product 2a increased from 45% in 4 h and reached the maximum conversion of 99% and yield of 94% toward product 2a at 12 h. This indicates that increase in the reaction duration to 12 h promoted the cyclization of 1a and  $CO<sub>2</sub>$  toward a chemical equilibrium state. Further prolonging the reaction time from 12 to 24 h did not result in any enhancement toward the cyclization of 1a and  $CO<sub>2</sub>$ . These results mean that the rate of formation of product 2a decreased with an increase in the reaction time to 24 h. Hence, the above investigations indicate the optimal reaction time for the cyclization of 1a and  $CO<sub>2</sub>$  was 12 h.

*3.9.2. Influence of Different Bases.* In continuation, different bases were scrutinized for the solvent-free cyclization of  $CO_2$  and 1a at 100 °C, 20 bar  $CO_2$  pressure for 12 h, and the results are listed in [Table](#page-12-0) 3. Experimental results suggested that the catalytic performance was remarkably affected toward the selective formation of 2a, with different alkali and alkaline earth metal carbonates, namely  $Na_2CO_3$ ,  $K_2CO_3$ ,  $CaCO_3$ , and  $Cs_2CO_3$ .<sup>[72](#page-19-0)</sup> Notably, using 10 wt % of CoMgCe catalyst and 3 mmol of DMAB as the reductant, the reaction did not proceed in the absence of base [\(Table](#page-12-0) 3, entry 1). In accordance with previous literature reports,  $K_2CO_3$  as the base provided the highest yield of product 2a, among the other carbonates listed ([Table](#page-12-0) 3, entry 3). Surprisingly, catalytic activity with the use of  $Na<sub>2</sub>CO<sub>3</sub>$  and  $CaCO<sub>3</sub>$  as bases was fairly low as compared to that of  $K_2CO_3$  [\(Table](#page-12-0) 3, entries 2, 4 vs 3). However,  $Cs_2CO_3$ as base showed satisfactory selectivity toward product 2a and afforded a yield of 86%, due to the well-known "cesium effect" ([Table](#page-12-0) 3, entry 5).<sup>[73](#page-20-0)</sup> The difference in chemical reactivity of the different metal carbonates could be well attributed to the difference in basicities depending on the size of the metal cation present in carbonate salts.<sup>[73](#page-20-0)</sup> Moreover, other potassium salts containing different anions such as hydroxide, acetate, and butoxide were also tested for the formation of product 2a, which achieved lower yields than the carbonate anion [\(Table](#page-12-0) 3, entries 6−8). The use of strong base such as KOH resulted in a good conversion of 97% but showed a retarded selectivity of 75% possibly caused by the formation of  $HCO_3^-$  ions due to the presence of OH<sup>−</sup> ion and gaseous  $CO_2$ .<sup>[74](#page-20-0)</sup> Hence, based on the above results,  $K_2CO_3$  was selected as the most optimal base for the cyclization of  $CO<sub>2</sub>$  and 1a using the CoMgCe-TOS catalyst.

*3.9.3. Influence of*  $K_2CO_3$  *and DMAB Concentrations.* Further, to see the encouraging influence of the amount of base on the cyclization of 1a and  $CO<sub>2</sub>$ , different amounts of  $K<sub>2</sub>CO<sub>3</sub>$  were used. Interestingly, the cyclization reaction showed an excellent 99% conversion of 1a, whereas the selectivity toward 2a gradually increased as the amount of base was raised from 0.1 to 0.2 mmol (Table 4, entries 2, 3). On further increasing the amount of  $K_2CO_3$  from 0.3 to 0.4 mmol, an almost similar selectivity toward product 2a (Table 4, entries 4, 5). Notably, 94% yield could be obtained by

Table 4. Influence on Cyclization of 1a and  $CO<sub>2</sub>$  Using Different Amounts of  $K_2CO_3$  and DMAB

sr. no	parameter	amount (mg)	conversion <sup>c</sup> (% )	selectivity <sup>c</sup> (% )	yiel $d^c$ (% )
1	amount of $K_2CO_3^a$	no base	99	27	26
$\overline{2}$		0.1	99	54	53
3		0.2	99	67	66
$\overline{4}$		0.3	99	70	69
5		0.4	99	72	71
6		0.5	99	95	94
7		0.6	99	60	59
8	amount of DMAB <sup>b</sup>	no DMAB	27	11	3
9		1	45	28	13
10		$\overline{2}$	51	58	30
11		3	99	95	94
12		4	99	86	86
13		5	99	64	63

*a* Reaction conditions: 1 mmol OPD, 10 wt % CoMgCe catalyst, K<sub>2</sub>CO<sub>3</sub> base, and 3 mmol DMAB, 100 °C, 20 bar CO<sub>2</sub> pressure, 12 h.<br><sup>*b*</sup>Reaction conditions: 1 mmol OPD, 10 wt % CoMgCe catalyst, 0.5 mmol  $K_2CO_3$  base, and DMAB, 100 °C, 20 bar  $CO_2$  pressure, 12 h. Conversion, yield, and selectivity of cyclic carbonate were determined using GC and GC−MS analyses.

increasing the amount of  $K_2CO_3$  from 0.4 to 0.5 mmol (Table 4, entry 6), with no improvement in selectivity toward product **2a** with a further increase in the amount of  $K_2CO_3$  to 0.6 mmol (Table 4, entry 7).

Further, the concentration of the reductant DMAB appeared to drastically influence the catalytic performance of CoMgCe TOSs toward the cyclization of 1a and  $CO<sub>2</sub>$ . Without DMAB, substrate 1a showed a minor conversion and selectivity of 27 and 11%, respectively (Table 4, entry 8). When the concentration of DMAB was raised to 1 and 2 mmol, the yield of product 2a increased gradually from 13 to 30% (Table 4, entries 9, 10). Next, 3 mmol of DMAB was screened, which provided the maximum conversion and selectivity of 99 and 95%, respectively, with an overall yield of 94% toward the desired product 2a (Table 4, entry 11). Finally, upon further increase in the concentration of DMAB, no noticeable increase toward the selectivity of product 2a was observed (Table 4, entry 12, 13). Thus, 0.5 mmol of  $K_2CO_3$  and 3 mmol of DMAB appeared to be the optimum amount of base and reductant for the cyclization reactions of  $CO<sub>2</sub>$  and 1a.

*3.9.4. Substrate Scope.* Enlightened by the worthy catalytic activity of the solvent-free CoMgCe-TOS-catalyzed system toward the synthesis of benzimidazole  $(2)$  from 1a and  $CO<sub>2</sub>$ with DMAB as the reductant ([Table](#page-14-0) 5, entry 1), the substrate scope was further expanded with electron-donating, electronwithdrawing, and other substituted aromatic amines under the optimized reaction conditions. The obtained results are shown in [Table](#page-14-0) 5. Although *o*-phenylenediamines containing electronwithdrawing groups such as Cl in the 4th position were relatively inert to react with  $CO<sub>2</sub>$ , which can be ascribed to the decrease in nucleophilicity of amino species, complete conversion and good yields (up to 88%) of 4-chloro benzimidazole were also obtained [\(Table](#page-14-0) 5, entry 2). The introduction of electron-donating  $(-CH_3)$  into the 4-position of 1acould also afford corresponding 4-methyl benzimidazole with complete conversion and excellent yields ([Table](#page-14-0) 5, entry 3). Interestingly, when 2-aminophenol and aminobenzenethiol

#### <span id="page-14-0"></span>Table 5. Substrate Scope with the CoMgCe-TOS Catalyst for the Synthesis of Different N-Heterocyclic Compounds*<sup>a</sup>*



<sup>a</sup> Standard reaction conditions: 1 mmol amine, 10 wt % MgCoCe-TOS catalyst, 0.5 mmol K<sub>2</sub>CO<sub>3</sub>, and 3 mmol DMAB, 100 °C, 20 bar, 12 h.<br><sup>*b*</sup>Conversion vield and selectivity of cyclic carbonate were determined using GC and <sup>b</sup>Conversion, yield, and selectivity of cyclic carbonate were determined using GC and GC−MS analyses.

#### Scheme 1. Possible Reaction Pathway for Cyclization of 1a and  $CO<sub>2</sub>$  Catalyzed by the CoMgCe-TOS Catalyst



were used as substrates, 20 bar  $CO<sub>2</sub>$  pressure was enough for attaining counterpart N-containing benzoheterocyclic compounds, namely benzoxazole and benzothiazole, with 86 and 74% yield, respectively (Table 5, entries 4, 5). Although not optimized for these N-containing benzoheterocyclic compounds, the high yields indicate that the process is adaptable to

other tandem syntheses of cyclic products. The above results illustrate that this low-cost and mild catalytic system is versatile for the reductive cyclization of various diamines with  $CO<sub>2</sub>$ .

*3.9.5. Plausible Reaction Mechanism.* Reportedly, the development of benzimidazoles by employing *o*-phenylenediamines and  $CO<sub>2</sub>$  as reactants in the presence of reducing

<span id="page-15-0"></span>

Figure 10. (a) Recyclability Studies for cyclization of  $CO<sub>2</sub>$  and 1a into benzimidazole catalyzed by the CoMgCe-TOS catalyst. (b) XRD analysis and (c) FE-SEM analysis of the reused CoMgCe-TOS catalyst after 12th recycle.

agents requires the presence of both acidic as well as basic sites.<sup>[23](#page-18-0)</sup> According to Dyson et al., catalysts for benzimidazole production should comprise both acidic and basic sites. The first N-formylation step during the tandem synthesis of benzimidazole is base-catalyzed, whereas the subsequent cyclization step is mostly Lewis acid-catalyzed. $23$  Therefore, the Lewis acid strength of the catalyst plays an essential role in product selectivity. $23$  Additionally, the formation of benzimidazoles under ambient reaction conditions relies heavily on the combined effects of acid−base strength, lattice  $O^{2-}$  density to determine selectivity toward the desired benzimidazole product.<sup>[23](#page-18-0),[75](#page-20-0)</sup> Based on the  $NH<sub>3</sub>/CO<sub>2</sub>-TPD$  (acidic/basic sites), H<sub>2</sub>-TPR (metal–metal interaction), XPS analysis (lattice  $O^{2-}$  sites), and experimental results, a plausible reaction mechanism was proposed for the cyclization of 1a and  $CO<sub>2</sub>$  to benzimidazole catalyzed by the CoMgCe-TOS catalyst.

As per the previous literature reports for  $CO<sub>2</sub>$ -based reactions, it can be said that the Lewis basic sites of the catalyst aid in the easy activation of the acidic  $CO_2$  reactant.<sup>[6](#page-18-0)</sup> As confirmed from the deconvoluted O 1s XPS spectra, the CoMgCe-TOS catalyst showed the presence of lattice  $O^{2-}$ species. Hence, as shown in [Scheme](#page-14-0) 1, it can be proposed that the reaction was initiated by the adsorption and consequent activation of  $CO<sub>2</sub>$  through the Lewis basic  $O<sup>2−</sup>$  sites of CoMgCe-TOS catalyst (step  $(i)$ ).<sup>6[,76](#page-20-0)</sup> Following this, DMAB was activated by hydrogen bonding (activated B−H bond) with the metallic Lewis acidic sites of the catalyst (step (iia)). Further, the C−O bond of activated CO2 was inserted between

the activated B−H bond of DMAB (step (iib)) to generate an intermediate  $(A)$ .<sup>[66](#page-19-0)</sup> Subsequently, in step (iii), the electronically rich "N" atom of reactant (1a) attacked the electrondeficient carbon atom of  $CO<sub>2</sub>$  in intermediate  $(A)$  to generate carbamate intermediate  $(B)$ .<sup>[76](#page-20-0)</sup> This was followed by elimination of side product in the form of hydroxy-*N*,*N*dimethylamine borane (OH-BH<sub>2</sub>NMe<sub>2</sub>) to generate a *N*-(2-aminophenyl)formamide intermediate (step (iv)).<sup>[66](#page-19-0),[76](#page-20-0)</sup> Next, the *N*-(2-aminophenyl)formamide intermediate underwent intramolecular cyclization to form a cyclized intermediate (C) (step (v)).<sup>76</sup> Further, the base ( $K_2CO_3$ ) enhanced the rate of reaction by promoting  $H^+$  abstraction (step (vi)) and neutralizing the charge on the "N" atom, followed by aromatization at a higher rate to give the desired cyclic product, benzimidazole.<sup>[75](#page-20-0)</sup> The benzimidazole product thus formed gets desorbed from the catalyst surface, whereas the lattice  $O^{2-}$  sites of the CoMgCe-TOS catalyst combine with the protons (H<sup>+</sup>) from base and electrons released from the metallic species reduction to form water, thereby undergoing dehydration (step (vii)) and resulting in the closure of the catalytic cycle.<sup>[75](#page-20-0)</sup>

*3.9.6. Recyclability Studies and Characterization after Reuse.* The efficiency and reusability of the heterogeneous catalysts determine their adaptability toward industrial applications. $6,22$  $6,22$  $6,22$  The reusability of CoMgCe-TOS catalyst was determined by performing the catalytic runs for the cyclization of  $CO<sub>2</sub>$  and 1a for the synthesis of benzimidazole using 1 mmol OPD, 10 wt % CoMgCe-TOS catalyst, 0.5 mmol  $K_2CO_3$  base, 3 mmol DMAB, 100 °C, 20 bar  $CO_2$  pressure,



Sr. No.	Substrate	Product	Conv <sub>b</sub>	Select. <sup>b</sup>	<b>Yield</b> <sup>b</sup>
			$(\%)$	$(\%)$	$(\% )$
$1. \,$	$\overline{O}$	o O о	94	92	86
2.	Ο $H_3C$	ი $H_3C$	$100\,$	99	99
3.	ο CI.	CI.	98	94	92
4.	О $H_3C$	n $H_3C$	93	93	85
5.	O	Ο	$8\sqrt{1}$	79	64

*a* Standard reaction conditions: 8.3 mmol epoxide, <sup>10</sup> wt % MgCoCe-TOS catalyst, and 0.2 mmol TBAI, <sup>100</sup> °C, <sup>20</sup> bar, <sup>12</sup> h. *<sup>b</sup>* Conversion, yield, and selectivity of cyclic carbonate were determined using GC−MS analyses.

and 12 h considered as optimized reaction conditions. Subsequently, the catalyst was recovered by a simple filtration technique and washed with ethanol, followed by drying in an oven after the completion of each cycle. It was further used for subsequent cycles under the optimized reaction conditions. The recyclability results are picturized in [Figure](#page-15-0) 10a. It was observed that the CoMgCe-TOS catalyst yielded better results for a fair amount of runs, and it could be reused for 12 consecutive cycles. There was not much loss in the activity of CoMgCe-TOS catalyst toward the cyclization of 1a and  $CO<sub>2</sub>$ to obtain benzimidazole. At the end of the 6th recycle, the conversion of 1a remained at 99%, whereas the selectivity of benzimidazole decreased to 89%. Correspondingly at the end of the 12th cycle, the conversion of 1a remained the same, whereas there was a slight decrease of selectivity toward benzimidazole of around 17% considering the 1st cycle (95 to 78%). The drop in selectivity toward benzimidazole could be attributed to the blockage of pores in the CoMgCe-TOS catalyst by stuck organic molecules and the adsorption of moisture on the surface of the catalyst during the consecutive recycles.<sup>6,22</sup>

Furthermore, the morphological and chemical changes in the reused CoMgCe-TOS catalyst were examined using XRD and FE-SEM analyses. The XRD diffractogram of the reused CoMgCe-TOS catalyst ([Figure](#page-15-0) 10b) shows that all the peaks in the reused CoMgCe-TOS catalyst matched well with the characteristic peaks observed in the fresh catalyst. Furthermore, the scaffold-like morphology was well-preserved in the reused CoMgCe-TOS catalyst, as shown in [Figure](#page-15-0) 10c, with no obvious morphological changes. The EDX and mapping and analysis of the reused CoMgCe-TOS catalyst shows the presence of Co, Mg, Ce, and O elements similar to those present in the pristine catalyst. Therefore, it can be concluded that the chemical and structural integrity of the CoMgCe-TOS catalyst was maintained throughout all cycles of the reusability studies and confirmed by the above findings. Hence, the CoMgCe-TOS catalyst can be categorized as a highly efficient, reusable, and robust catalyst for the fixation of  $CO<sub>2</sub>$  for organic transformations.

**3.10. CoMgCe-TOS-Catalyzed Conversion of Epoxides and CO<sub>2</sub> to Cyclic Carbonates.** To expand and display the catalytic versatility of the CoMgCe-TOS catalyst, it was further used for the conversion of  $CO<sub>2</sub>$  into epoxides to form cyclic carbonates. Cyclic carbonates are used in a wide range of applications, namely as solvents, as electrolytes in Li-ion batteries, in the production of fine chemicals, and as biomedicines to name a few. Nowadays, much focus is given on the synthesis of catalysts which favorably yield cyclic carbonates upon cycloaddition of epoxides and  $CO<sub>2</sub>$ . Though enormous work has been done in this regard, there still lies scope for the development of catalysts which can efficiently yield cyclic carbonates under greener reaction conditions. Also, the cycloaddition reaction between  $CO<sub>2</sub>$  and epoxides to yield cyclic carbonates is considered one of the important reactions as it employs  $CO<sub>2</sub>$  as nontoxic reactant and is a 100% atomeconomical process. The present work is the first of the kind report where TOSs synthesized by solution combustion processes have been used for the cyclization of  $CO<sub>2</sub>$  and epoxides to produce cyclic carbonates. Additionally, the cycloaddition reactions were performed under the same conditions by employing 10 wt % of CoMgCe catalyst, heating at 100 °C, 20 bar  $CO_2$  pressure for 12 h. The results obtained for the cycloaddition reactions are presented in Table 6.

For example, on reaction with  $CO<sub>2</sub>$ , propylene oxide showed 95% conversion and 59% selectivity toward propylene carbonate (55% yield) in presence of 0.5 mmol of  $K_2CO_3$  as a base. By changing the base to TBAI and varying its amount, complete conversion and an increase in selectivity to 99% <span id="page-17-0"></span>when using 0.2 mmol of TBAI were observed. To support the dual catalytic property of CoMgCe-TOS catalyst, it can be observed from the characterization studies such as, BET, XRD, FE-SEM,  $NH_3/CO_2$  TPD, and  $H_2$ -TPR that the catalyst exhibited better surface area, moderate crystallinity, a porous nature, the presence of both types of acidic as well as basic sites, and strong metal−metal interaction. These characteristic features enabled the CoMgCe-TOS catalyst to give better yield of propylene carbonate. The CoMgCe-TOS catalyst displayed bifunctional acid−base characteristics, wherein the Lewis acidic metallic sites helped in the activation of epoxide and the basic oxygen sites helped in the adsorption and activation of CO<sub>2.</sub><sup>[6](#page-18-0)</sup> Further, the ring opening of the epoxide was stabilized by the presence of base (TBAI). Moreover, the CoMgCe-TOS catalyst was also subjected to various substrates of epoxide to check the efficacy of the catalyst toward  $CO<sub>2</sub>$ conversion to form respective cyclic carbonates. Notably, the reaction with styrene oxide under the same reaction conditions in the presence of 0.2 mmol of TBAI resulted in 94% conversion of styrene oxide and 92% selectivity toward styrene carbonate (86% yield). The reaction with cyclohexene oxide yielded 81% conversion with 79% selectivity toward cyclohexene carbonate (64% yield). This indicated that the catalytic activity was affected upon the increase in steric hindrance from the substituents on the side chain of the epoxides.<sup>[6](#page-18-0)</sup> Further, the effect of the electron-withdrawing groups and electrondonating groups present in the side chain of epoxide ring was also tested. It was revealed that the presence of an electron-withdrawing (chloromethyl) group in the epichlor-

ohydrin assisted in the ring opening of the epichlorohydrin; as a result, 98% conversion of epichlorohydrin, 94% selectivity toward chloropropylene carbonate, and 92% yield were obtained. The presence of electron-donating groups in butylene oxide did not show much variation in the respective yields and obtained a conversion of 93% with 93% selectivity toward butylene carbonate (85% yield). This showed that the electron-donating groups did not have much influence on the catalytic activity.

#### **4. CONCLUSIONS**

In conclusion, this work focuses on the development of mesoporous TOSs for the solvent-free valorization of  $CO<sub>2</sub>$  into various value-added products. Innovative CoMgCe-TOS as heterogeneous catalysts were developed using a cost-effective, quick, and energy-saving one-step solution combustion synthesis strategy using metal nitrate precursors as oxidizers and ethylene glycol as the fuel system at lower temperatures, which follows the principles of sustainable chemistry. The microstructure of CoMgCe-TOS catalyst showed a highly ordered 3D-porous scaffold-like architecture with a large number of homogeneously distributed pores. The generation of these interconnected pores was primarily governed by the evolution of nitrate ions from the metal precursors during the selfcombustion process. This resulted in an appreciable surface area, acid−base cooperative sites, and a larger pore volume in the catalyst. The thoroughly characterized CoMgCe-TOS catalyst was applied as a multitasking heterogeneous catalyst for the transformation of  $CO<sub>2</sub>$  into value-added products through a range of two different reactions, namely (i) conversion of  $o$ -phenylenediamine and  $CO<sub>2</sub>$  to benzimidazoles and (ii) conversion of epoxides and  $CO<sub>2</sub>$  to cyclic carbonates. In the presence of 3 mmol DMAB instead of harmful substrates and flammable  $H_2$  gas as the reductant,

benzimidazoles were obtained in 95% selectivity and 94% yield using 10 wt % CoMgCe-TOS as the catalyst at 100 °C, 20 bar, and 12 h of reaction time. Different experimental conditions, such as variation in the catalyst loading,  $K_2CO_3$ loading, DMAB loading, temperature, pressure, and time, were investigated. Besides the production of N-containing heterocycles, the CoMgCe-TOS catalyst was also very active for the synthesis of cyclic carbonates from various internal and terminal epoxides and  $CO<sub>2</sub>$  in the presence of TBAI as the base under similar reaction conditions. Interestingly, the CoMgCe-TOS catalyst could be easily recycled for 12 consecutive cycles without significant loss in activity. Based on the results obtained, a plausible mechanism was also predicted in order to support the performed reactions. The results presented in this research effort are a proof of concept for the first successful application of trimetallic oxide prepared using an energy-saving one-step solution combustion synthesis strategy at lower temperatures as a versatile heterogeneous catalytic system for the synthesis of benzimidazoles and organic carbonates, which can be easily adapted for scale-up applications.

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#### **Notes**

The authors declare no competing financial interest.

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