The Effect of the SEI Layer Mechanical Deformation on the Passivity of a Si Anode in Organic Carbonate Electrolytes

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Insun Yoon[‡], Jonathan M. Larson[‡], Robert Kostecki^{*}

Energy Storage and Distributed Resources Division, Lawrence Berkeley National Laboratory, Berkeley,
 CA 94720 USA

6 [‡]Equally contributing authors

7 ^{*}Corresponding author; E-mail: r_kostecki@lbl.gov

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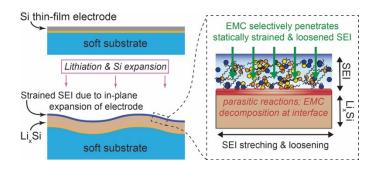
9 ABSTRACT

10 The solid electrolyte interphase (SEI) on a Si negative electrode in carbonate-based organic electrolytes 11 shows intrinsically poor passivating behavior, giving rise to unsatisfactory calendar life of Li-ion 12 batteries. Moreover, mechanical strains induced in the SEI due to large volume changes of Si during 13 charge-discharge cycling could contribute to its mechanical instability and poor passivating behavior. 14 This study elucidates the influence of static mechanical deformation of the SEI has on the rate of 15 unwanted parasitic reactions at the Si-electrolyte interface as a function of electrode potential. The 16 experimental approach involves the utilization of Si thin-film electrodes on substrates with disparate 17 elastic moduli, which either permit or suppress the SEI deformation in response to Si volume changes 18 upon charging-discharging. We find that static mechanical stretching and deformation of the SEI results 19 in an increased parasitic electrolyte reduction current on Si. Furthermore, attenuated total reflection and 20 near-field Fourier-transform infrared nanospectroscopy reveal that the static mechanical stretching and 21 deformation of the SEI fosters a selective transport of linear carbonate solvent through, and 22 nanoconfinement within, the SEI. These, in turn, promote selective solvent reduction and continuous 23 electrolyte decomposition on Si electrodes, reducing the calendar life of Si anode-based Li-ion batteries. 24 Finally, possible correlations between the structure and chemical composition of the SEI layer and its 25 mechanical and chemical resilience under prolonged mechanical deformation are discussed in detail.

27 KEYWORDS

- 28 Si anode Li-ion batteries, calendar life, SEI static strain, battery interfaces and interphases, parasitic
- 29 current, nanoconfinement, nano-FTIR
- 30 31 32
- 33
- 34

35 TOC FIGURE



36 The Si negative electrode has nearly an order of magnitude higher specific energy density than graphite Li-ion anodes (3579 mAh/g vs. 372 mAh/g).¹ However, electrochemical cycling of Si is accompanied by 37 38 large volume changes ($\sim 300\%$ when fully lithiated)^{2,3} that give rise to various degradation mechanisms 39 such as Si particle fracture and/or composite electrode delamination, which facilitate rapid capacity fade⁴. 40 Recent advances in nanoscale Si (nanoparticles or nanowires) synthesis and composite electrode 41 assembly/architecture have helped to manage stress accumulation and mitigate Si intra/interparticle fracture issues.^{2,5,6} As a result, state-of-the-art Si-based anodes have shown much improved cycle life,⁷⁻¹⁰ 42 43 and therefore cycle life related issues are not the subject of this study.

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45 Another challenge that lithium-ion batteries (LIBs) utilizing Si anodes face is that of subpar calendar life. 46 The primary contributor to this is the Si anode's intrinsic non-passivating behavior in carbonate-based electrolytes.^{11,12} This is attributed to the nonideality of the SEI layer: a few tens of nanometers thin layer 47 48 of electrolyte reduction products deposited at the Si/electrolyte interface. Upon formation, an ideal SEI 49 should fully passivate the electrode surface, inhibiting any unfavorable side reactions at the interface. 50 Failure to do so results in the continuous consumption of electrolyte and cyclable lithium, compromising 51 long-term cell stability.^{13,14} Thus, the quality and integrity of the SEI are widely considered to be critical factors in determining the overall performance of LIBs.¹⁵ Unfortunately, the SEI layer that forms on the 52 Si surface is constantly evolving^{11,16} and plagued with parasitic side reactions at rates ca. 10x higher than 53 54 at graphite anodes;¹⁷ leading to poor calendar life, despite sufficient cycle life.

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Another contributor to the aforementioned non-passivating behavior of Si may originate from mechanical
instability of the already imperfect SEI. Upon large Si volume changes the SEI can realize substantial

58 mechanical deformations which can contribute to the poor passivation behavior. Generally, mechanical 59 instability of the SEI contributes to Si electrode failure mechanisms in at least two of the following ways: 60 (i) explicit mechanical failures such as SEI cracking or delamination (which is typically followed by 61 subsequent reformation of SEI on exposed areas of the Si surface), or (ii) implicit mechanical failure and 62 interfacial instability due to structural and morphological changes in the SEI in response to stress. The 63 explicit mechanical failure mechanism happens when Si is undergoing continuous volume changes during 64 electrochemical charge-discharge cycling. Thus, this failure mode is most relevant to cycle life, and has been extensively investigated both experimentally and theoretically,¹⁸⁻²¹ and is not the subject of this 65 66 study. On the other hand, the implicit mechanical failure can happen even when the cell is at rest. To 67 elaborate, one must realize that the SEI layer operates under various, and even severe, static strains, 68 depending on the state of charge of the Si electrode. With the alleged inhomogeneous structure and high porosity of the SEI,²²⁻²⁴ severe stretching or contracting forces may compromise the SEI's passivating 69 70 properties. Therefore, this failure mechanism (implicit mechanical failure), in addition to the inherent 71 non-passivating behavior of the film, can be particularly relevant to Si-based LIB calendar life.

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73 Typically, the interfacial behavior of Si is investigated either in a model thin-film or composite electrode 74 configuration. While the former is suitable for an accurate evaluation of parasitic current per unit area and 75 relevant in situ or post-mortem surface analyses, in-plane expansion of the Si thin-film and associated 76 mechanical deformation of SEI are typically entirely restricted by relatively thick and stiff current 77 collectors, such as battery-grade Cu foil. Thus, these experimental approaches cannot probe the influence 78 that static strains may have on SEI passivation stability. In the case of the Si composite electrode system, 79 the volume change of active materials is comparably unrestricted, but the mechanical strain may be 80 unevenly distributed across the bulk of the electrode. Moreover, the overall parasitic current is a 81 convolution of contributions from both active and passive electrode components, which impedes accurate surface characterization. Therefore, distinguishing between cathodic currents originating from the
imperfect passive film (SEI) on the Si surface versus those specifically associated with static strain in SEI
is nearly impossible. For these reasons, a custom-designed experimental platform is needed to measure
and assess the impact that static mechanical strain has on the SEI film passivation behavior.

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87 In this study, we carried out an investigation aimed at understanding what influence static SEI mechanical 88 strain has on passivation stability of Si electrodes. This was undertaken with a comparative experimental 89 approach between two model Si electrodes prepared on substrates with dissimilar elastic properties. One 90 allowed in-plane expansion and mechanical deformation of the SEI while the other restricted in-plane 91 expansion, and inhibited SEI deformation. The samples were subjected to electrochemical testing and ex 92 situ surface chemistry analyses. These revealed an unambiguous influence that static mechanical 93 deformation of the SEI layer has on the magnitude of the parasitic electrolyte reduction current, and the 94 chemical composition of the SEI.

95

96 RESULTS AND DISCUSSION

97 Fabrication of model Si electrodes that realize disparate amounts of strain upon lithiation. Two types 98 of electrode substrate materials were adopted for this comparative study: polydimethylsiloxane (PDMS) 99 and fused silica. Both materials are inert to lithium-ion battery chemistry and do not affect corresponding 100 electrochemical processes.²⁵ PDMS mono/dimers were mixed with a crosslinker in a ratio of 10:1 and 101 drop-casted on a 25 mm diameter fused silica disc (which served as a handling substrate) and was cured at 102 70°C for three hours. The surfaces of both the fused silica/PDMS and bare fused silica substrates (we call 103 them soft and rigid substrates herein, respectively) were then subjected to oxygen plasma treatment prior to sputter deposition of the Ti/Ni/Si layers, which were 5, 40, and 50 nm in thickness, respectively (see
Methods for complete details). A schematic depiction of the sample electrode structures is illustrated in
Figure 1a.

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108 In principle, electrochemical cycling of amorphous Si should induce isotropic volume changes. However, 109 when a thin-film is coated onto another material, the underlying substrate's rigidity significantly 110 influences the in-plane expansion and contraction of the amorphous Si. In the case of the rigid fused silica substrate (Young's modulus ~72 GPa),²⁶ in-plane expansion upon lithiation was entirely restricted, and 111 only out-of-plane expansion proceeded.²⁷ On the other hand, the soft PDMS substrate (Young's modulus 112 ~ 2 Mpa)²⁸ allowed both out-of-plane and some degree of in-plane expansion.²⁹ The combination of in-113 114 and out-of-plane expansion of the Si film on the soft substrate leads to the formation of surface wrinkles (Figure 1b).³⁰ These shape changes could be controlled as a function of the electrode state-of-charge 115 116 (SOC) and are direct evidence of expansion and deformation of the Si film and associated mechanical 117 strain induced in the SEI. In the case of the rigid fused silica substrate, the SEI on Si tends to remain 118 undeformed. This comparative approach offered a pathway to extract and elucidate the influence that SEI 119 deformation had on the electrochemical response. For the sake of clarity and brevity, we name the soft 120 PDMS substrate case 'SEI deformed' and the rigid fused silica substrate case 'SEI undeformed'.

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Figure 1. (a) Cross-sectional illustration of (i) soft (PDMS) and (ii) rigid (fused silica) substrate samples. Id

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123 Custom electrochemical cell designs and assembly. Custom electrochemical cells were designed and 124 fabricated to accommodate the geometry of the Si electrodes and prevent side reactions that could be 125 attributable to cell materials during cycling (see schematics presented in supporting information section 126 S1). The cells were made of polyether ether ketone (PEEK), which possess the requisite chemical compatibility with the Li-ion electrolyte solvents and salts.^{31,32} A primary cell configuration (Figure S1a) 127 128 was utilized in all electrochemical measurements herein except for the *in situ* optical microscopy to be 129 described in detail later. In this primary cell configuration, the working electrode was located at the cell 130 base and a Li foil disc was attached to the cell cover, adjacent to the Si electrode in a co-facial 131 arrangement. The Li foil served as the counter and reference electrode and the two electrodes were 132 physically separated by an ~700 µm gap of electrolyte.

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134 In a modified cell version (Figure S1b), a fused silica optical window was positioned in a co-facial 135 arrangement, adjacent to the Si working electrode, rather than Li. This was done to allow light passage 136 for the observation of electrode surface evolution using *in situ* optical microscopy. This modified cell 137 with Li counter electrode laterally offset from the Si working electrode would likely experience 138 overpotentials. We stress this cell was not utilized for parasitic current measurements and associated ex 139 situ strain, topographic, and spectroscopic surface characterizations. All those utilized the primary cell 140 described in the previous paragraph and all potentials refer to Li/Li⁺ electrode. Further technical details 141 about the electrochemical cell can be found in the Methods section and Supporting Information.

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143 Electrochemical protocols for measuring passivation stability via steady-state parasitic current density. 144 The Si electrode passivation stability was quantified by measuring a steady-state parasitic current density 145 during long-term (12 hr) potentiostatic polarization at various SOCs. A similar approach has been applied to composite-type electrodes.^{17,33} First, the Si electrode underwent three voltametric (CV) formation 146 147 cycles at a sweep rate of 0.1 mV/s between 1.5 - 0.05 V. Subsequently, linear potential sweeps at a scan 148 rate of 0.1 mV/s between 1.5 – 0.05 V were carried out with 12-hour-long potentiostatic holds at 0.7, 0.5, 149 0.3, 0.1 and 0.05 V during the cathodic and 0.1, 0.3, 0.5, 0.7, 1.5 V during the anodic sweep. The 150 parasitic current was recorded at the end of each potentiostatic hold where reversible reaction is 151 negligibly small and parasitic reaction is dominant. These measurements were repeated during two full 152 cycles to observe the parasitic current evolution. While explicit mechanical failures due to Si volume 153 changes and Si/SEI cracking were also expected, the potential was held sufficiently long (12 hours) to 154 allow the SEI layer to reform on any exposed Si surfaces. Therefore, any discrepancy in the parasitic

155 current between the 'SEI deformed' and 'SEI undeformed' electrodes was attributed to affects associated156 with static mechanical strain applied to the SEI.

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158 SEI/Si strain measurements via optical microscopy and white light interferometry. Two optical 159 techniques were utilized to observe strain: simple in situ optical microscopy and ex situ white light 160 interferometry (WLI). The former is ideal at qualitatively imaging reversible strain during cycling, while 161 the latter is ideal at quantifying strain amounts at specific potentials. We note both kinds of strain 162 measurements were only collected on the SEI deformed electrodes. This is because it is already known in the literature²⁷ that there will be negligibly small in plane strain and associated surface area change in the 163 164 SEI undeformed electrodes where the rigid fused silica substrate restricts in plane expansion of the Si 165 electrode. On the other hand, in the case of the SEI deformed electrode, during lithiation, in-plane 166 expansion of the electrode is expected because of the compliance of the PDMS substrate. Thus, we 167 measured SEI deformation and strain in the SEI deformed case, as a function of electrode potential and 168 SOC. Furthermore, as will be shown in detail later, the expansion at times was large enough to induce 169 buckling instabilities²⁹ which resulted in the formation of surface wrinkles in the Si thin film electrode 170 and SEI which were detectible with both optical microscopy and WLI. Generally, surface wrinkling 171 increases electrode surface area, and here translated into mechanical strains applied to the SEI, which can 172 be quantified with WLI.

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As WLI measurements through an optical window and electrolyte are not ideal, surface topographies were measured with WLI in an *ex situ* manner, after electrochemistry was conducted in the primary custom-made electrochemical cell (described above and schematically shown in Figure S1a). This was accomplished by using separate samples, each with identical starting parameters. Specifically, each 178 sample underwent three CV formation cycles (cf. supporting information section S5) before the Si 179 electrode potential was brought to (and held at) the value of interest in the following way. Linear voltage 180 sweeps at a rate of 0.1 mV/s brought the Si electrode potential to the value of interest, then, a 12-hour 181 long-term potentiostatic polarization was conducted before the SEI deformed electrode was removed 182 from the cell. The electrodes extracted from the cell were cleaned with dimethyl carbonate (DMC) before 183 *ex situ* WLI characterization (see Methods for details).

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185 Chemical and structural measurements of the SEI via spectroscopy and microscopy. Ex situ attenuated 186 total reflectance Fourier-transform infrared spectroscopy (ATR-FTIR) measurements were conducted to 187 characterize the vibrational spectra of electrodes over microscale surface areas. Moreover, in order to 188 characterize the electrode surface morphology, structure, and chemical composition at nanoscale 189 resolution, ex situ atomic force microscopy (AFM) based near-field Fourier transform infrared nanospectroscopy (nano-FTIR) measurements were conducted;^{34,35} a method recently used to probe 190 electrochemical surfaces³⁶ and interfaces.^{37,38} Both tools were enclosed within a N₂-filled glovebox, and 191 192 further technical details, including how nano-FTIR breaks the diffraction limit, can be found in the 193 Methods section.

194

Strain evolution of compliant Si electrodes on PDMS. Figure 2 presents in situ optical microscopy images of the surface of the 'SEI deformed' electrode (PDMS substrate) during five CV cycles between 0.05 – 1.5 V at a sweep rate of 0.1 mV/s. As the Si electrode expanded upon lithiation, the compliance of the PDMS substrate allowed in-plane expansion, ultimately resulting in the formation of a dense pattern of irregular surface wrinkles. When the Si electrode was delithiated, the surface smooths out, and wrinkles disappear, as the Si contracted back to its original shape and surface area.

The surface morphology changes appear to be consistently reproducible, although the position and shape of individual wrinkles tended to vary with each CV cycle. Importantly, electrochemically induced deformation of the Si electrode upon charging/discharging necessarily caused the SEI layer to stretch out and contract to absorb associated mechanical stress. While the data displayed in Figure 2b is certainly convincing that these phenomena are occurring, it is only a qualitative measure, and cannot capture the three-dimensional topography that is required for a full evaluation and quantification of the strain induced in the SEI. Therefore, we then turned to WLI for quantitative measurements of strain.

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Figure 2. Surface morphology evolution of the 'SEI deformed' (PDMS substrate) electrode captured by in

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- 210 Quantitative biaxial strain values induced in the SEI on the deformed electrode on the PDMS substrate
- 211 were obtained by *ex situ* WLI measurements, as described previously in this work. Data collected after
- three formation cycles is presented in Figure 3. All topography images share the same color scale bar (0
- $213 6 \mu$ m), with the minimum data point being zero (Figure 3a). Using 3D topography analysis software
- 214 (Gwyddion), actual surface area-to-projection area ratios at each potential value were calculated. Biaxial

215 SEI strain values calculated with respect to the delithiated state at 1.5 V, are presented in Figure 3b. The

(a)

216 details of the calculation procedure are described in supporting information section S2.

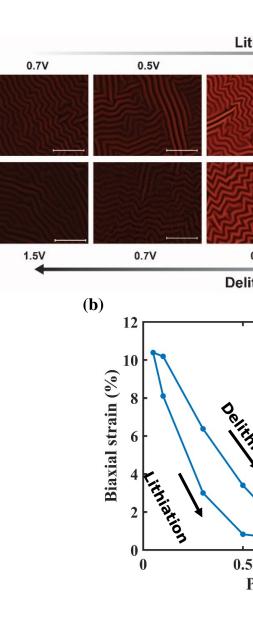


Figure 3. (a) 3D WLI images of ex situ Si electrodes on PDMS at different potentials after three SEI formation cycles. The inset so

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- 218 As shown in Figure 3b, the SEI layer experienced a maximum biaxial strain of about 10%, at the lower
- 219 cutoff potential of 0.05 V. Here, the observed maximum biaxial strain of ~10% is perhaps smaller than
- 220 what may be expected for a heavily lithiated Si anode a material known for its dramatic volume

221 changes. However, as we will describe, this is actually reasonable. Recall that the Si thin-film was still 222 bonded via the PDMS layer to the Ni/Ti current collector film and fused silica substrate, which did not 223 undergo volume change during electrochemical cycling. While the overall stiffness of the electrode 224 certainly allowed deformation, the current collector and PDMS substrate still constrained the in-plane 225 deformation of the Si thin-film to some extent. In consequence, the Si in-plane expansion was limited to 226 $\sim 10\%$, and the dominant expansion occurred in the out-of-plane direction. Nevertheless, the magnitude 227 of strain realized is easily still sufficient to explore how mechanical deformation of the SEI influences 228 passivation stability. In fact, a previously published study of the SEI layer formed from chemical 229 reactions between a lithium thin film and EC-based electrolyte showed the formation of multiple cracks at 230 as low as $\sim 3\%$ strain, and major failure at $\sim 5.6\%$ strain,³⁹ about half of what we observe. Thus, the 231 maximum strain observed in this study was nearly twice that of what is known to induce severe explicit 232 mechanical failure of the SEI.

Before moving onto discussing parasitic current measurements and evolution, we mention one other observation from the data displayed in Figure 3b. That is, during the reverse delithiation sweep, hysteresis in the biaxial strain is clearly observed between 0.05 - 0.2 V. A similar hysteresis-like dependence during Si lithiation and delithiation has also been reported for Si expansion ratios vs. potential.⁴⁰

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239 Differences in parasitic current values and evolution observed in the deformed and undeformed SEIs.

Figure 4 presents the results of long-term potentiostatic polarization tests, preceded by linear voltage sweeps, which enable direct measurements of the so-called parasitic current density associated with electrolyte reduction. For each linear voltage sweep, which appears almost step-like in Figure 4a, we observe a corresponding-in-time spike in current density due to a combination of lithiation/delithiation 244 reactions, electrolyte reduction, and SEI (re)formation. The magnitude of these current spikes is similar in 245 both the deformed and undeformed SEI cases. This similarity arises because, during the linear sweeps, 246 current is dominated by charge transfer associated with the lithiation/delithiation reaction of the finite 247 amount of Si in the congruently sized thin-film electrodes. However, as will be shown in the following 248 paragraphs, scientifically meaningful current density discrepancies between the deformed and 249 undeformed cases can be found at the temporal limits of the 12-hour-long potentiostatic polarizations, 250 where steady state current densities, called "parasitic current density," are realized. These limiting 251 parasitic current densities are irreversible, originate entirely from electrolyte reduction, and would vanish 252 if the electrode surface was fully passivated.

Figure 4. (a) Representative plots of the applied potential (dashed lines) and resulting current evolution (solid lines) from the parasit

254 The parasitic current density values for both the deformed and undeformed SEI electrodes are presented 255 in Figure 4b, and they never dropped to zero. This indicates that neither the undeformed or deformed SEI 256 fully passivates the Si electrode. For the undeformed SEI case, the parasitic current density can be 257 attributed to the inherent non-passivating behavior of the SEI layer on Si in carbonate-based electrolytes (via physicochemical imperfections).¹⁶ On the other hand, the SEI on the deformed Si electrode 258 259 experienced current density contributions originating from both the inherent non-passivating behavior, 260 and mechanically induced strain. Thus, the difference in parasitic current densities (Figure 4c) can be 261 attributed to effects linked with mechanical stretching of the SEI. Before discussing further observations 262 and implications related to the parasitic current density values and evolution, we provide additional 263 details on the presented data.

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First, we note that each parasitic current density value (current per area) reported is (i) a mean value 265 266 calculated from three separate measurements and (ii) is area corrected in a self-consistent way utilizing 267 the strain data presented in Figure 3b, and methods described in supporting information section S2, so 268 that surface area increases via in-plane expansion of the Si electrode in the SEI deformed case are 269 accounted for. Second, while not displayed in Figure 4b, both electrodes showed substantially higher 270 parasitic current densities (and standard deviations) at potentials > 0.3 V during the lithiation sweep and 271 potentials > 0.7 V during the delithiation sweep (see supporting information section S3 and supporting 272 Figure S2). In principle, such behavior during the first cycle could be explained by electrolyte reduction 273 and formation of a not-fully-passivating SEI on the electrode surface. However, such behavior persists during subsequent cycles, indicating the so-called 'SEI breathing' effect¹⁶ is at play, where during the 274 275 delithiation process some critical SEI components – such as lithium ethylene dicarbonate (LiEDC) and 276 $LiPF_6$ (decomposition products which form during the prior lithiation process) – dissolve into the 277 electrolyte. The dissolution of these species during delithiation compromises the passivity of the film in such a way that high parasitic currents are realized both at higher potentials during the anodic delithiation sweep, and during the subsequent cathodic sweep for lithiation (until the SEI is fully reformed). Because large parasitic currents in these potential windows are primarily governed by the SEI breathing effect, and the contribution from mechanical effects is expected to be minimal, we therefore focus our attention in this study on the subset of data decidedly outside these potential windows: potentials ≤ 0.3 V during the lithiation sweep and potentials ≤ 0.7 V during delithiation sweep (Figure 4b and c).

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285 When the electrode potential dropped below the lithiation potential (~ 0.3 V), the SEI became comparably 286 passivating, and the parasitic current density significantly decreases in comparison to 0.7 V. From that 287 point on, the parasitic current density gradually increases (Figure 4b) as the electrode potential decreased 288 and Si expanded (lithiation process) reaching a maximum value of $\sim 0.25 \,\mu\text{A/cm}^2$. During the delithiation 289 process the parasitic current density decreased as the potential increased and Si contracted. As shown in 290 Figure 4b, this trend was consistently observed for both the deformed and undeformed SEI electrodes. 291 Generally, this behavior is expected because the rate of the electrolyte reduction increases as the electrode potential decreases.⁴¹ However, the deformed SEI electrode clearly had higher parasitic current densities 292 293 in comparison to the undeformed SEI electrode, as highlighted in Figure 4c. It should be emphasized 294 again here that the only difference between the two Si electrodes was the presence or absence of 295 mechanical deformation of the SEI. As discussed previously, the 12-hour-long potentiostatic hold should 296 be sufficiently long to allow for SEI reformation in the event of explicit SEI cracking or delamination. 297 Thus, the observed increased parasitic current densities for the deformed SEI electrode must in some way 298 be associated with the static mechanical strain realized within the SEI (presented in Figure 3), which 299 apparently aggravates the already inherent non-passivating behavior. The deformed SEI electrode shows 300 parasitic current densities 10 - 25% higher than the undeformed SEI electrode (about ~ 0.02 - 0.06301 μ A/cm² above the undeformed SEI electrode in absolute current density terms). The persistence of parasitic current density during both the first and second cycles suggests that the mechanical effectcontinues to influence surface passivation regardless of deformation history.

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305 Nano- and ATR-FTIR spectroscopies imply EMC and decomposition products are trapped deep in the 306 SEI near the Si surface. FTIR measurements were conducted to gain further insight into how 307 mechanical strain in the SEI could alter the film structure and chemical composition. Figure 5 presents ex 308 situ ATR-FTIR spectra of the 'deformed and undeformed SEI' electrodes after the parasitic current 309 measurements (delithiated to 1.5 V). The peak at 1010 cm⁻¹ (marked by a black asterisk) is attributed to 310 the underlying PDMS substrate. The peaks that are commonly observed in the spectra of both the 311 'deformed and undeformed SEI' electrodes correspond to dried electrolyte i.e., LiPF₆ and EC, and 312 polyethylene glycol oligomers and P–F, P–O–F containing compounds from $LiPF_6$ decomposition. The 313 spectra are in strong agreement with those previously reported by Hasa et al.¹⁶ which characterized the 314 SEI on Si thin-film electrodes using the same electrolyte compositions. Notably, there is an absence of 315 peaks corresponding to LiEDC (typically distinguishable by IR band at 1652cm⁻¹) in the spectra. This is 316 because the measurements were performed at a delithiated state (1.5 V vs. Li/Li⁺) and LiEDC would have dissolved, according to the 'SEI breathing' effect reported by Hasa et al.¹⁶ 317

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Interestingly, the FTIR spectrum of the 'deformed SEI' electrode displays IR bands at 1275, 1306, 1375, and 1450 cm⁻¹ (marked by red asterisks), which cannot be attributed to the underlying PDMS substrate and are not seen in the 'undeformed SEI' electrode. Surprisingly, all these peaks match the IR signature of EMC.⁴² Peaks at 1375 and 1450 cm⁻¹ can be assigned to -C-H bending modes in -CH₃, whereas those at 1275 and 1306 cm⁻¹ can be assigned to C(O)-O stretching in EMC. The presence of EMC IR vibration modes is unexpected because EMC is a highly volatile solvent that should evaporate quickly from the electrolyte surface during the extensive drying process (see Methods section for details), as is found in the
'undeformed SEI' electrode. Therefore, the ATR-FTIR measurements may indicate that EMC was
entrapped in the SEI layer bulk upon mechanical deformation of the film. Another notable difference
between the two spectra is a shoulder at *ca*. 1170 cm⁻¹ next to the C-O stretching mode of EC at 1200 cm⁻¹
(highlighted by a blue asterisk). This band becomes even more prominent in nano-FTIR spectra (Figure
and is assigned to EMC transesterification products.

331 Figure 6 presents ex situ AFM topography images and nano-FTIR spectra collected on the 'deformed

332 SEI' electrode at 1.5 V. The AFM image (Figure 6a) shows the SEI film morphology which is relatively

333 rough (RMS = 51.2 nm), inhomogeneous, and comprised of nanoscale particles and clusters ranging in

334 size from 1–100 nm in diameter. The colored circles identify locations where nano-FTIR measurements

335 were performed.

Figure 6. Ex situ ano-FTIR measurements of the 'deformed SEI' electrode (delithiated to 1.5 V). (a) AFM topography image show

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Figure 6b shows ATR- and nano-FTIR spectra (point #1) of the 'deformed SEI' electrode. The ATR and nano-FTIR spectra show well-pronounced peaks around 1265 and 1306 cm⁻¹, which correspond to the C(O)-O stretching modes in EMC. However, the -C-H bending modes in CH_3 (1375 and 1450 cm⁻¹) are somewhat reduced in intensity with regard to the ATR-FTIR spectrum. Variations in EMC IR band positions and intensity can be related to nanoconfinement of EMC. In fact, the nano-FTIR probe is more sensitive to (i) local chemistry and structure of *ca*. 10 nm diameter probing region directly below the AFM tip, (ii) molecular/dipole configurations due to local chemical environment, and (iii) localized

344 concentration of chemical species which otherwise is impossible to observe in the spatially averaged 345 ATR-FTIR spectrum. Nanoconfinement of liquids, or their nanoscopic interactions at an interface, are 346 known to significantly change the structural dynamics of hydrogen bonds. This phenomenon largely 347 affects the position and intensity of corresponding IR absorption bands, as demonstrated by ultrafast IR 348 spectroscopy on nanoscale-trapped water in reverse micelle structures.^{43,44} In light of these facts, the 349 relatively weak CH₃ deformation bands (at 1375 and 1450 cm⁻¹) in the nano-FTIR spectra can be 350 attributed to the EMC nanoconfinement in the SEI.

351 Another distinguishing feature of the nano-FTIR spectra in comparison to the ATR-FTIR spectra is the 352 total absence of EC absorption bands; notably ring breathing modes at ~1195 and 1080 cm⁻¹. Recall that 353 the samples are not washed with DMC for ATR-FTIR measurements. Thus, the EC signal in the ATR-354 FTIR spectra can be attributed to the residual dried electrolyte components on the sample surface. The 355 presence of EMC and absence of EC in the nano-FTIR spectra suggest that the mechanical stretching 356 alters the SEI structure to allow selective transport of EMC through it. The nano-FTIR spectra also show a strong peak around 1180 cm⁻¹ wavenumber, which is also visible as a shoulder in the ATR FTIR 357 358 spectrum of the 'deformed SEI' electrode. This IR peak corresponds to the C-O stretching of an ester compound.⁴⁵ Previous studies using gas or liquid chromatography-mass spectrometry (GC or LC-MS) 359 360 revealed that thermal and electrochemical decomposition (transesterification) of EC/EMC solvents 361 generates electrolyte soluble species such as dimethyl-2,5-dioxahexane carboxylate (DMDOHC), 362 ethylmethyl-2, 5-dioxahexane dicarboxylate (EMDOHC), diethyl-2, 5-dioxahexane dicarboxylate (DEDOHC) and other various oligomeric compounds.⁴⁶⁻⁴⁸ The strong peak at 1180 cm⁻¹ suggests the 363 364 formation and confinement of these soluble EMC decomposition products in the SEI layer on the 365 'deformed Si' electrode. Unfortunately, FTIR spectra of these chemical compounds are rarely reported 366 due to their solubility in the electrolyte. To the best of our knowledge, reference FTIR spectrum of synthetic DEDOHC exhibits a dominant peak at ~1234 cm⁻¹ in the 1000-1500 cm⁻¹ wavenumber range.⁴⁹ 367

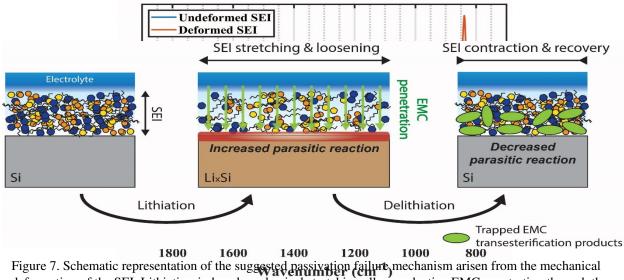
368 A contour plot of the ten-point linescan of nano-FTIR spectra (Figure 6c) shows significant variations 369 with location. To understand EMC and its transesterification reduction products confinement in the SEI 370 layer and potential correlation with the film structure, we monitor their spatial variance. The plot of AFM 371 cross-sectional topography and the corresponding nano-FTIR absorption intensity variations at 1180 and 372 1265 cm⁻¹ which are representative of EMC and the transesterification product, respectively (Figure 6d.) 373 suggests that these compounds tend to be buried deep in the SEI film. This correlation can arise from two 374 reasons: (i) the total amount of IR backscattering is higher at lower topography due to higher electronic 375 conductivity of the underlying electrode, and/or (ii) the EMC and its transesterification products are 376 captured in sections of the SEI layer adjacent to the surface of the Si electrode. To evaluate and quantify 377 possible contributions to the nano-FTIR signal, variations of IR absorption at several wavenumbers and 378 their correlations with topography are examined (see supporting information S4 for details). We selected 379 a wavenumber (1210 cm⁻¹) where the absorption is the minimum, and two arbitrary wave numbers (1050 380 and 1350 cm⁻¹), which are not obvious IR peak locations relevant to EMC. It turns out that no clear 381 correlation exists between the absorption and topography for features at wavenumbers of 1050, 1210, and 382 1350 cm⁻¹ (see Figure S3 in the supporting information). Thus, the clear inverse correlation between the 383 EMC and EMC transesterification product signals and the topography shown in Figure 6d does not 384 originate from the total amount of IR light back scattering. Rather, it is most likely that EMC and EMC 385 transesterification products are trapped deep in the SEI layer in the vicinity of the Si electrode surface.

386 Unearthing a passivation failure mechanism in statically strained SEIs on Si critical to calendar life.
387 The results presented here provide direct evidence of the SEI layer failure mode upon mechanical
388 stretching of Si. Figure 7 shows a schematic representation of the suggested surface passivation failure
389 mechanism. As Si expands during lithiation, and stretches the SEI layer, the associated tensile strain leads
390 to loosening of local structure and morphology in the SEI film. This structural loosening opens up small
391 channels and voids in the film that allow EMC and/or EMC solvated Li⁺ ions to penetrate. Once the Si

392 surface is reached, local EMC electroreduction is promoted. A likely means of EMC transport through 393 these nano-channels of the stretched SEI is selective diffusion via strain-induced EMC-specific transport 394 pathways. In fact, a similar phenomenon of selective transport of linear carbonates through an artificial 395 SEI on Si has already been observed. In that case, the poly 1-pyrenemethyl methacrylate (PPy) artificial 396 SEI selectively permitted transport of linear carbonates, and the resulting continuous side reactions prevented successful passivation.⁵⁰ All that said, for the present case, in order to confirm the exact EMC 397 398 transport mechanism and details, and the nature of chemical mediators in the SEI layer, further research is 399 required.

400 Upon delithiation, the silicon and SEI layer contract, capturing EMC diffusing from the electrolyte and 401 soluble electrolyte decomposition products in it. The EMC entrapment and subsequent decomposition 402 appear to happen in the small section of the SEI layer that is adjacent to the electrode surface, where we 403 believe the electrode passivation takes place. Mechanical and chemical integrity of this active part of the 404 SEI is essential for the long-term interfacial stability of the Si electrode. The emergence of these parasitic 405 currents imply consumption of cyclable lithium, electrolyte drying, and possibly gas formation, all while 406 the cell is at rest. Thus, it is highly relevant to the calendar life of Si anode batteries utilizing organic 407 carbonate electrolytes. Our findings reveal that the state of mechanical strain experienced by the SEI has a 408 significant influence on the inherent non-passivating behavior.

409 It should be emphasized again that this uncovered failure mechanism is originating from the static strain 410 applied in the SEI, which worsens the inherent non-passivating behavior of Si. It is not necessarily linked 411 with the SEI layer catastrophic breakdown upon Si particle decrepitation and composite electrode 412 delamination. Thus, the mechanism studied in this work is more relevant to the observed limitations in the 413 calendar life of Si electrodes in carbonate electrolytes rather than cycle performance. The observed failure 414 mechanism of the SEI layer upon mechanical deformation aggravates the interfacial instability of the 415 silicon electrode and should be considered in future mitigation strategies.



deformation of the SEI. Lithiation-induced mechanical stretching allows selective EMC penetration through the SEE selection of the SEI and and stretching allows selective EMC penetration through the SEE selection of the SEI.

418 CONCLUSIONS

419 A comparative experimental approach has been designed and conducted to investigate the impact that 420 static mechanical deformation of the SEI on Si has on surface passivation stability. This is achieved by 421 using samples with two types of substrates – polymeric and ceramic – in which only one is compliant (the 422 polymeric substrate) and the corresponding SEI undergoes mechanical deformation, while the other does 423 not. A comparison of the electrochemical performance of the two types of samples unambiguously 424 reveals the effect and magnitude of the mechanical stress on the passivation behavior of the Si electrode. 425 The mechanical in-plane strain of $\sim 10\%$ applied in the SEI appears to increase the interfacial parasitic 426 current by 10 - 25%. Because the strain experienced by the SEI in realistic Si composite anode systems 427 is expected to be much higher than those controllably induced here, this static mechanical effect 428 uncovered in this work should have substantial influence on parasitic side reactions realized during 429 calendar aging. Ex situ ATR- and nano-FTIR measurements reveal that mechanical stretching leads to 430 nanoconfinement of EMC and its transesterification products from the EMC decomposition reactions 431 within the SEI, close to the surface of the Si electrode. These findings strongly suggest that tensile strain 432 loosens the structure of the SEI, allowing selective EMC penetration, which ultimately increases the rate 433 of parasitic reactions. The mechanical effects and failure mechanism uncovered in this work directly 434 affects calendar life of Si-anode LIBs, and provides guiding insight into what future engineering efforts 435 should attempt to address when aiming to optimize passivation stability Si anode SEIs experiencing static 436 mechanical deformation when the cell is at rest.

437

438 METHODS

439 Plasma treatments. Oxygen plasma treatments were conducted on both the soft and rigid substrates prior 440 to sputtering electrode materials. The oxygen plasma treatments were conducted via a Yield Engineering 441 Systems G500. The duration was 60 seconds at 200 W power to remove common surface contaminants 442 and, in turn, promote strong bonding/adhesion between the cleaned surface and any subsequent materials 443 deposition.

444

445 *Sputter depositions of current collectors and electrodes.* Ti/Ni/Si layers were deposited onto both the 446 soft and rigid substrates post oxygen plasma treatment. Samples were immediately loaded into a 447 sputtering machine (K.J. Lesker) for thin-film Si electrode deposition. The chamber was first evacuated 448 below 1.0×10^{-5} Torr. Then, Ar gas was injected to maintain a processing pressure of $\sim 2 \times 10^{-3}$ Torr. A 449 titanium adhesion layer (~ 5 nm) was sputtered first, followed by deposition of a ~ 40 nm thick layer of 450 nickel. The nickel thin-film functioned as the current collector. Finally, a thin ~ 50 nm Si film was 451 deposited atop the nickel current collector. All sputtering source targets (K. J. Lesker) used in this study452 had 75 mm diameter and purity >99.99% (K.J. Lesker).

453

454 *Electrochemical cell details.* Approximately 2 mL of electrolyte composed of 1.2 M lithium 455 hexafluorophosphate (LiPF₆) in ethylene carbonate (EC) and ethyl methyl carbonate (EMC) with a 3:7 456 weight ratio was used. The cell was sealed using a Kalrez o-ring and tightened with screws. Cell 457 assembly was performed in an Ar-filled glove box (Nexus Vacuum Atmospheres Co.) with O_2/H_2O levels 458 <0.1 ppm.

459

460 *White light interferometry.* Electrodes were removed from cells and cleaned with DMC before being 461 transported to a Zygo NewView 6000 optical profilometer in an air-tight vessel filled with Ar, where 462 three-dimensional (3D) surface topography of the Si electrodes were measured, *ex situ*. The WLI captured 463 $\sim 263 \times 350 \mu m$ images of the projected area with a resolution of 640 × 480 pixels. The actual surface 464 area-to-projection area ratio was calculated using a 3D topography data analysis software (Gwyddion).

465

466 *ATR-FTIR.* ATR-FTIR was conducted in a nitrogen-filled glovebox using a Shimadzu IRTracer-467 100 system equipped with a Ge crystal. Spectra were collected with 4 cm⁻¹ resolution over a 700 468 -2000 cm⁻¹ wavenumber range. Prior to the ATR-FTIR measurements, the samples were dried 469 (without any washing process) in an Ar-filled glovebox for *ca.* 24 hours and then another hour in 470 the glovebox antechamber under *ca.* 1 Torr vacuum to completely remove residual electrolyte 471 solvents. Samples were then transferred to the N_2 -filled glovebox using an air-tight vessel filled 472 with Ar.

473

474 Nano-FTIR. We used a commercial NeaSNOM system (Neaspec) enclosed within a N₂-filled 475 glovebox. Notably, nano-FTIR breaks the diffraction limit and enables nanoscale infrared 476 spectroscopy and imaging. This is accomplished by first collecting the IR light backscattered 477 from the sample surface/probe-tip junction. Then, light attributable to near-field scattering 478 processes from nanoscopic volumes at and around the probe-tip end is extracted from the 479 backscattered signal with a combination of asymmetric Michelson interferometry and lock-in 480 demodulation at integer values of the probe's tapping frequency (~250 kHz). Near-field signals 481 are further isolated by normalization to spectrally flat references spectra, e.g., gold or silicon. In 482 this work, we report the second harmonic of the imaginary part of the complex spectrum 483 normalized to Si as nano-FTIR absorption. Additionally, probes used were platinum-iridium 484 coated "nano-FTIR" probes (Neaspec) which were driven to oscillate with a tapping amplitude 485 of ~63 nm during data acquisition. A broadband IR laser with a wavelength range between $\sim 1000 - 1500 \text{ cm}^{-1}$ was used, and all spectra were collected with 8 cm⁻¹ resolution. The samples 486 487 prepared and transferred in a similar manner as described above for ATR-FTIR measurements.

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495	ASSOCIATED CONTENT
496	Supporting Information
497	The Supporting Information is available free of charge at [[LINK TO BE INSERTED BY ACS
498	Nano]]
499	Illustrations of the custom cells used in this study, SEI layer biaxial strain calculations,
500	parasitic current density vs. potential, analysis of nano-FTIR spectra vs. SEI layer
501	topography, and initial cyclic voltammograms of Si electrodes
502	
503	AUTHOR INFORMATION
504	Corresponding Author
505	*Robert Kostecki
506	
507	Authors
508	[‡] Insun Yoon

[‡]Jonathan M. Larson 509

510

511 Author Contributions

^{\$12} ^{\$}I.Y. and J.M.L. contributed equally to this work.

513

514 Notes

515 The authors declare no competing financial interest.

516

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