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1 Stress Induced Structural Transformations in Au Nanocrystals

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8

9 **Abstract:** Nanocrystals can exist in multiply twinned structures like icosahedron, or single
10 crystalline structures like cuboctahedron. Transformations between these structures can proceed
11 through diffusion or displacive motion. Experimental studies on nanocrystal structural
12 transformations have focused on high temperature diffusion mediated processes. Limited
13 experimental evidence of displacive motion exists. We report structural transformation of 6 nm
14 Au nanocrystals under nonhydrostatic pressure of 7.7 GPa in a diamond anvil cell that is driven
15 by displacive motion. X-ray diffraction and transmission electron microscopy were used to detect
16 the structural transformation from multiply twinned to single crystalline. Single crystalline
17 nanocrystals were recovered after unloading, then quickly reverted to the multiply twinned state
18 after dispersion in toluene. The dynamics of recovery was captured using TEM which showed
19 surface recrystallization and rapid twin boundary motion. Molecular dynamics simulations
20 showed that twin boundaries are unstable due to defects nucleated from the interior of the
21 nanocrystal.

22

23 **Keywords:** Diamond Anvil Cell, X-ray Diffraction, Transmission Electron Microscopy

24 Molecular Dynamics Simulation, Asymmetric Mackay-like Transformation

25 **Main Text:**

26 Metallic nanocrystals are used widely in fields such as photonics, biomedical therapies, catalysis,
27 electronics and sensing¹. Properties of these nanocrystals are highly dependent on their size,
28 shape, and crystalline structure². Multiply twinned (MT) icosahedron, MT decahedron, single-
29 crystal (SC) cuboctahedron, and SC Wulff-polyhedron nanocrystal shapes are commonly
30 observed, and can have different catalytic, magnetic, mechanical, structural, and electronic
31 properties³⁻⁸. For this reason, it is often desirable to synthesize one particular nanocrystal size
32 and shape, and maintain this structure during use. This remains difficult because the
33 thermodynamic stability and structural transitions between different nanocrystal structures are
34 still incompletely understood. The structural transformation of polyhedral structures such as MT
35 icosahedron is also important for understanding materials like metallic glasses and magnetic
36 nanoclusters, in which polyhedral atomic clusters make up the basic structural unit, and changes
37 in these atomic clusters dictate material properties⁹⁻¹¹.

38 Structural transformation between different nanocrystal shapes have been studied using
39 theory, simulations, and experiments. Using energy balance calculations and molecular dynamics
40 (MD) simulations that consider differences in surface energy and lattice strain, it has been
41 determined that MT nanocrystals are stable at smaller sizes and SC nanocrystals are stable at
42 larger sizes^{9,12-14}. The transition occurs from 2 to 10 nm depending on the calculation method,
43 and varies in experiments due to the influence of surface ligands, solvents and substrates on
44 surface energy. It has been proposed that the transformation between MT and SC structures

45 occurs through diffusive or displacive processes, such as surface melting and restructuring,
46 dislocation/disclination activity, and the symmetric and asymmetric Mackay-like
47 transformation¹⁵⁻¹⁹. Transformation in nanocrystals have been studied experimentally by heating
48 nanocrystals with the electron beam in a transmission electron microscope (TEM), high energy
49 laser pulses, and annealing nanocrystals on a substrate^{16,17,20-23}. These experimental studies
50 observed that enhanced mobility, melting and recrystallization of nanocrystals lead to diffusion
51 mediated structural transformations. However, displacive motion mediated structural
52 transformation has not been studied systematically in nanocrystals.

53 High-pressure compression in a diamond anvil cell (DAC) is an ideal technique to study
54 displacive motion in nanomaterials, because diffusion is suppressed at high pressure²⁴. DAC has
55 previously been used to study high-pressure phase transformation, crystallization and sintering of
56 aggregated nanocrystals²⁵. DAC techniques have also been used to study structural
57 transformations in Ag nanocrystals under hydrostatic pressures,²⁶ which minimizes both diffusion
58 and displacive motion. Here, we study the structural stability and structural transformation
59 between MT and SC nanocrystals by compressing 6 nm Au nanocrystals in a DAC under non-
60 hydrostatic pressure, and monitoring nanocrystal structure using *in situ* X-ray diffraction (XRD).
61 The nanocrystals are recovered after compression and imaged using TEM. We find that the 6 nm
62 nanocrystals undergo a MT to SC transformation after compression to 7.7 GPa of pressure. This
63 is in contrast to smaller, 3.9 nm Au nanocrystals which did not show a structural transformation
64 under pressure, and instead formed stacking faults via surface nucleated partial dislocations²⁷.
65 MD simulations were conducted to understand defect formation in nanocrystals of 3.9 nm and 6
66 nm in size. These simulations showed that dislocation activity is enhanced in larger nanocrystals.

67 These results indicate that displacive motion driven large scale structural transformation is
68 possible in nanocrystals and must be considered in designing structures at the nanoscale.

69

70 MT Au nanocrystals were synthesized using organic phase reduction of chloroauric acid
71 and capped with dodecanethiol ligands²⁸. The nanocrystal size distribution was found to be
72 6.0 ± 0.3 nm using TEM (see Fig. 1A and Fig. S1). High-resolution TEM images showed that the
73 majority of nanocrystals (~80%) were MT and remaining nanocrystals were SC (a total of 59
74 nanocrystals were analyzed). The MT nanocrystals were icosahedral structures which are formed
75 with 20 tetrahedral units joined by 20 twin boundaries. An icosahedral polyhedron has 6 5-fold,
76 10 3-fold, and 15 2-fold axes. Fig. 1B shows the icosahedral nanocrystal along the 3-fold axis
77 and Fig. 1C shows the icosahedral nanocrystal along a 2-fold axis. The SC nanocrystals were
78 cuboctahedron or Wulff-polyhedron in structure, and sometimes contained 1-2 twin boundaries
79 rather than the high density of twin boundaries in MT nanocrystals.

80 Ambient pressure XRD for the nanocrystals showed an FCC crystal structure, and
81 significantly broader peaks than bulk Au due to crystallite size broadening (see Fig. S2).
82 Nanocrystal surfaces exert a Laplace pressure on the interior of the nanocrystal, which scales
83 inversely with the radius²⁹. This compressive force shifts all the ambient pressure XRD peaks
84 except the (200) peak to a higher 2θ angle compared to the bulk. The {111} planes form the
85 surface of MT icosahedral nanocrystals. Hence, the (111) peak was shifted by $\sim 0.06^\circ$ 2θ
86 compared to the bulk, which corresponds to a volumetric strain of $\sim 1.5\%$. The position of the
87 (200) peak does not shift in the same way as the other peaks because it is affected by twinning in
88 the nanocrystal. This was previously shown in a model which revealed that the (200) peak shifts
89 towards lower 2θ angles with an increase in twinning density^{30,31}. This model simulates the effect
90 of low twinning density and cannot be directly applied to MT nanocrystals which each contain
91 20 twins, but the qualitative trend is still relevant. Another feature of the (200) peak is the double
92 peak which is due to the mixture of 80% MT and 20% SC nanocrystals. One peak is located at

93 the bulk (200) peak position, and the other is shifted towards lower 2θ angles by $\sim 0.6^\circ$. The
94 icosahedral nanocrystals correspond to the lower 2θ (200) peak, which is shifted due to the twins,
95 and the SC nanocrystals correspond to the (200) peak at the bulk position.

96 High-pressure XRD was obtained *in situ* during DAC compression experiments at the
97 Advanced Light Source at Lawrence Berkeley National Laboratory. Toluene was used as the
98 pressure medium and toluene becomes non-hydrostatic above 1.9 GPa pressure³². The
99 nanocrystals were loaded as a thick film at the bottom of the DAC sample chamber. XRD was
100 collected while the nanocrystals were loaded up to 7.7 GPa and as pressure was released. The
101 pressure was limited to 7.7 GPa to avoid sintering between the nanocrystals, which has been
102 observed at higher pressures³³⁻³⁵. The XRD peak position and width (full width at half maximum)
103 were observed to change with increasing and decreasing pressure and were quantified at each
104 pressure (Fig. 2).

105 High-pressure XRD and the corresponding peak positions and widths are shown in Fig.
106 2. The shift in XRD peak position indicates the pressure-induced elastic strain in the
107 nanocrystals. XRD peak position for all peaks except the (200) peak recovered completely with
108 pressure cycling to within 0.1% of their original value (Fig. 2 D). An irreversible change was
109 observed for the (200) peak position with pressure cycling (Fig. 2 B). The ratio of the left to the
110 right (200) peak intensities is proportional to the degree of twinning, or the fraction of MT to SC
111 nanocrystals in the sample³⁰. After pressure cycling, this ratio decreased by $\sim 22\%$: the right (200)
112 peak intensity increased significantly with pressure and remained at higher values after
113 unloading, while the left (200) peak decreased in intensity. This indicated that the MT
114 nanocrystals detwinned with pressure cycling and underwent a structural transformation from
115 MT to SC. Changes in peak width with pressure cycling also indicate that this structural

116 transformation occurred (see Fig. 2 C). The XRD peak width for (111), (220) and (311) peaks
117 decreased by 11%, 19%, and 22%, respectively. This can be explained by an increase in
118 crystallite size upon transformation from MT to SC nanocrystals³⁶.

119 Post-compression TEM imaging corroborated these findings. Nanocrystals were loaded to
120 ~5 GPa in the DAC. The sample was then quickly unloaded, and the sample chamber was
121 opened to air to dry out the liquid toluene. The nanocrystals were picked up using a needle and
122 scraped onto a TEM grid and inserted into the TEM within 10 minutes. The post-compression
123 TEM images are shown in Fig. 3. We found that the ratio of nanocrystals changed from 80% MT
124 and 20% SC nanocrystals before pressure cycling, to 40% MT and 60% SC nanocrystals after
125 pressure cycling. The fraction of MT nanocrystals decreased by 50% with pressure cycling.
126 High-resolution TEM images of 59 as-synthesized and 23 post-compression nanocrystals were
127 analyzed. Post-compression nanocrystals were SC with cuboctahedron, truncated-octahedron or
128 Wulff-polyhedron shapes (Fig. 3). Some SC nanocrystals had a twin that extended across the
129 nanocrystal (Fig. 3 B). Using the ratio of MT to SC nanocrystals from TEM, the Debye
130 scattering equation was used to simulate pre- and post-compression XRD patterns. Fig. S4 shows
131 the simulated XRD pattern for mixtures of 80:20 and 40:60 MT and SC nanocrystals. The
132 simulated XRD pattern showed similar trends as the experimental XRD patterns, in which the
133 ratio of the left and right (200) peaks decreased with decreasing fraction of MT nanocrystals.
134 This showed that the post-compression TEM analysis matches the high-pressure XRD patterns.

135 The post-compression SC structure of the nanocrystal was observed to be unstable.
136 Toluene was added drop by drop to a TEM grid with post-compression nanocrystals. TEM
137 imaging was performed after waiting for 10-15 mins, which showed that the ratio of MT to SC
138 structures reverted close to the as-synthesized value (85% MT and 15% SC, 48 nanocrystals

139 analyzed). This showed that the nanocrystal can rapidly convert to the thermodynamically stable
140 MT structure in solution at ambient pressure (see Fig. S5). The dynamics and mobility of twin
141 boundaries in nanocrystals was further investigated by heating individual nanocrystals under a
142 200 keV electron beam within the TEM. TEM movie and snapshots of the nanocrystal
143 coalescence process³⁷⁻⁴⁰ is shown in Supplementary Movie S1 and Fig. 4. At the start of the
144 movie, nanocrystal I is 7 nm in size and has two visible inclined twin boundaries at 35°.
145 Nanocrystal II is 6.3 nm in size and has a MT structure (Fig. 4 A). Fig. 4 B, C and D show the
146 nanocrystals after 10 s, 40 s and 70 s of electron beam irradiation, respectively. After 10 s,
147 nanocrystal I rapidly developed a MT structure in the lower half of the nanocrystal, and the angle
148 between the twin boundaries increased to ~70°. The surface of nanocrystal I started melting and
149 sintering with the nanocrystal II. After 40 s, the surface of nanocrystal II started melting and
150 nanocrystal II rotated to sinter with the nanocrystal I. The twin boundaries in nanocrystal I
151 dynamically moved away from the sintered part of the nanocrystal. Fig. 4 D shows final state of
152 the nanocrystals. A SC region connects both nanocrystals. The nanocrystal I has a MT structure
153 with the twin boundaries at an angle of ~71° which is close to the ideal ~72° for a strained penta-
154 twinned structure. This showed that the twin boundaries in nanocrystal can evolve due to
155 enhanced diffusion under excitation by the electron beam. It is likely that the enhanced mobility
156 of twin boundaries and interaction of ligands/surface of the nanocrystal with toluene solvent
157 resulted in the rapid recovery of MT structure from SC nanocrystal in solution. The post-
158 compression TEM and high-pressure XRD analysis confirmed that the MT 6 nm nanocrystals
159 transformed into SC nanocrystals with pressure cycling, and the SC structure was unstable at
160 ambient pressure and reverted back to MT structure after leaving in solution for short time.

161 The high-pressure behavior of 6 nm nanocrystals differs from that of 3.9 nm nanocrystals
162 previously studied by our group²⁷. High pressure experiments for 3.9 nm nanocrystals showed
163 that all the XRD peak positions including the (200) peak recovered with pressure cycling to
164 within 0.2% of its original value (see Fig. S6). The complete recovery of the (200) peak position
165 indicated that the MT structure of the 3.9 nm nanocrystal was preserved with pressure cycling. In
166 addition, the XRD peak widths for 3.9 nm nanocrystals showed the opposite trend as for 6 nm
167 nanocrystals. The 3.9 nm XRD peak widths for (200) and (220) peaks increased by 16% and
168 23%, respectively, and remained at higher values after unloading. The peak width for (111) plane
169 remained at about 2% of its initial value with pressure cycling. This indicated the introduction of
170 surface nucleated partial dislocations (stacking faults) with pressure cycling.

171 The size-dependent MT to SC structural transformation can be analyzed in terms of the
172 thermodynamic stability of the two structures. Howie and Marks represented the energy of a
173 nanocrystal as:⁴¹

$$U = W_s + W_\gamma + W_{el} + H(V) \quad (0)$$

174 Where W_s , W_γ , W_{el} and $H(V)$ are the energy due to surface stress, energy due to strain in the
175 surface, elastic strain energy due to applied external pressure and nanocrystal geometry, and
176 cohesive energy, respectively. Using this approach, it is found that the MT structure is stable at
177 smaller sizes, the SC structure is stable at larger sizes and that the MT structure transforms into
178 SC structure at a critical nanocrystal size of 7.2 nm at ambient pressure. At high pressure, the
179 elastic strain energy and energy due to strain in the surface is modified to include additional
180 energy input from the external pressure (see supplementary information). The transition size
181 reduces with increasing pressure (see Fig. S7) and is 5.4 nm at 7.7 GPa (the maximum applied

182 pressure in the experiments). This shows that it is thermodynamically favorable for 6 nm
183 nanocrystals to be SC at high pressure, while it is favorable for 3.9 nm nanocrystals to be MT.

184 Similarly, MD simulations have shown that the MT structure is stable at smaller sizes and
185 the SC structure is stable at larger sizes^{9,13,14,42}. The MT structure transforms into the SC structure
186 at a critical nanocrystal size of ~2-5 nm depending on the interatomic potential. This transition
187 reflects the lower surface energy and higher lattice strain of MT structures. At high pressures, the
188 MT structure is unfavorable compared to the SC structure due to its lower atomic packing
189 fraction¹⁹.

190 Next, we consider the atomistic mechanism of the MT to SC transition at high pressure.
191 Transformations in nanocrystals can occur through surface diffusion mediated mechanisms at
192 elevated temperatures^{21,22}. Diffusion is suppressed at high pressure and cannot be the mechanism
193 for the MT to SC transformation in the nanocrystals²⁴. At high pressure, the transformation can
194 occur through a nondiffusive Mackay transformation or a dislocation/disclination mediated
195 detwinning process. The Mackay transformation is displacive atomic motion driven MT
196 icosahedron to SC cuboctahedron transformation which can proceed through symmetric¹⁹ or
197 asymmetric paths¹⁵ (Fig. S8). The Mackay transformation requires low activation energy⁴³⁻⁴⁵.
198 Simulation studies predict the dynamics of transformation using total energy calculation along
199 the Mackay path^{15,43,46,47} or MD simulations for small nanocrystals⁴⁸⁻⁵⁰. Symmetric Mackay
200 transformation is not compatible with deviatoric stresses however, the asymmetric Mackay-like
201 transformation can be driven by deviatoric stresses. The MT to SC structural transformation can
202 also proceed through dislocation or disclination mediated detwinning. Dislocation mediated
203 detwinning was previously observed in large Pt nanocrystal under oxidative heating¹⁷. The SC
204 grain nucleated at the surface of the nanocrystal and then grew when dislocation motion led to

205 the retraction of twin boundaries. This transformation has also been observed to occur through
206 the motion of disclinations¹⁸.

207 The MT to SC transition is driven by deviatoric stresses caused by the nonhydrostatic
208 pressure medium. The stress in the nanocrystals is higher along the loading axis (and the
209 direction of imaging) than in the transverse direction. The difference between axial and
210 transverse stress is termed differential stress. Differential stress in the sample chamber can be
211 estimated using the lattice strain theory for FCC metals⁵¹. The maximum differential stress in 6
212 nm nanocrystals was ~2 GPa (see Fig. S9). We have previously shown that 3.9 nm nanocrystals
213 can sustain dislocation activity due to the deviatoric stresses, while sustaining its twin boundary
214 structures²⁷. In order to understand the size-dependent stability of twin boundary structures, we
215 performed MD simulations of 3.9 nm and 6 nm icosahedral nanocrystals (Fig. 5). Although the
216 direct observation of structural transformation was not accessible in MD simulation due to the
217 limited timescale, we were able to quantify the size-dependent pre-stress and to discover
218 different twin boundary stabilities in small and large nanocrystals. While the angle between two
219 non-parallel {111} surfaces is 70.53° in bulk FCC crystals, the twin boundaries in icosahedral
220 nanocrystals form a 72° angle due to the five-fold symmetry, which inevitably induces pre-stress
221 from the mismatch strain. The mismatch strain and resulting pre-stress inside icosahedral and
222 decahedral MT nanocrystals can be approximated by the superposition of multiple finite-length
223 disclinations. By assuming elastic isotropy and spherical surface, the pre-stress distribution
224 inside MT icosahedral nanocrystal can be approximated as follows (see supplementary
225 information).

$$\sigma_{rr} = \frac{4\mu\epsilon_l}{3} \left(\frac{1+\nu}{1-\nu} \right) \ln \left(\frac{r}{R} \right) - P \quad (2)$$

226 where $\epsilon_l=0.0615$, μ is the shear modulus, ν is the Poisson's ratio, R is the radius of the
227 nanocrystal, P is the external pressure, and r, θ and ϕ are the spherical coordinates. The solution
228 indicates pure compressive stress along the radial direction. The maximum value of compressive
229 stress is found to be higher in the larger nanocrystal. Smaller nanocrystals are subjected to higher
230 average strain energy and larger hydrostatic compression due to higher Laplace pressure from
231 surface stress⁴¹. This is consistent with our ambient pressure XRD measurement where 3.9 nm
232 shows a larger shift in the (111) peak position. Even though the theoretical analysis omits elastic
233 anisotropy, the analytical solution with $\ln \frac{r}{R}$ dependence matches qualitatively well with the
234 atomic potential energy distribution depicted in Fig. 5 B, which shows that 3.9 and 6 nm
235 nanocrystals have higher strain energy density near the core and 6 nm nanocrystal has larger
236 maximum atomic potential energy (i.e. higher pre-stress). Defect nucleation from the pristine
237 twin structure is likely to initiate from the region of high pre-stress, so it is expected that defect
238 nucleation occurs preferentially near the core of the MT nanocrystal. The MT structure in the
239 larger nanocrystal is more susceptible to defect nucleation near the core because of its higher
240 maximum pre-stress and can sustain pre-existing dislocations at ambient pressure. The twin
241 boundary structures with five-fold symmetry become progressively unstable for larger MT
242 nanocrystals. We found that, even in the absence of any external stimuli, dislocation nucleation
243 and distortion of twin boundaries were observed in 6 nm icosahedral nanocrystal in vacuum
244 under relatively long high temperature MD simulation, while neither dislocation activity nor
245 distortion of twin boundary structure is observed in the 3.9 nm nanocrystal due to smaller pre-
246 stress (Fig. 5 C). These unstable twin boundary structures and pre-existing defects allow

247 deviatoric stress on the 6 nm MT nanocrystal to drive the asymmetric Mackay-like
248 transformation or dislocation/disclination mediated detwinning.

249 In summary, we have used high-pressure XRD and post-compression TEM to provide the
250 first evidence of deviatoric stress induced MT to SC structural transformation in nanocrystals.
251 Energy calculations showed that the 6 nm MT nanocrystals become unstable at high pressures
252 and the critical size for transition between MT and SC nanocrystals reduces with increasing
253 pressure. MD simulations showed that the 6 nm MT nanocrystal was more susceptible to
254 dislocation nucleation, had unstable twin boundaries and can have pre-existing dislocations.
255 Deviatoric stress driven kinetics of the process is governed by two possible paths – asymmetric
256 Mackay-like transformation or dislocation/disclination mediated detwinning. High-pressure SC
257 nanocrystals were recovered after unloading, however, the nanocrystals quickly reverted back to
258 MT state after redispersion in toluene solvent. The *in situ* TEM heating experiment indicated that
259 the recovery can be governed by surface recrystallization, and rapid nucleation and motion of
260 twin boundaries.

261

262 ASSOCIATED CONTENT

263 **Supporting Information.**

264 The supporting information is available free of charge via the internet at <https://pubs.acs.org>.

- 265 • Detailed methods and experimental conditions with additional figures detailing data
- 266 analysis, nanocrystal size distribution, simulated XRD patterns, TEM images,
- 267 calculations for deviatoric stress and bulk modulus, derivation of thermodynamic MT to
- 268 SC transition under pressure (PDF)
- 269 • TEM heating movie showing the nanocrystal twin boundary motion (MP4)

270

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279 **Author Contributions**

280 X.W.G. and A.P. conceived the idea and X.W.G. supervised the research of this work. A.P.

281 synthesized the nanocrystals and M.T.K performed the TEM characterization. A.P., M.T.K.,

282 D.D., M.K. and A.D. performed the high-pressure XRD. A.P. performed the XRD simulation

283 and analysis. S.L. and S.R. performed the MD simulations and analysis. A.P., S.L., S.R. and

284 X.W.G. wrote the manuscript. All authors have given approval to the final version of the
285 manuscript.

286 **Notes**

287 Authors declare no competing financial interest.

288

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301

302 **ABBREVIATIONS**

303 XRD, X-ray Diffraction; DAC, diamond anvil cell; MD, molecular dynamics; TEM,
304 transmission electron microscopy; SC, single crystalline; MT, multiply twinned.

305

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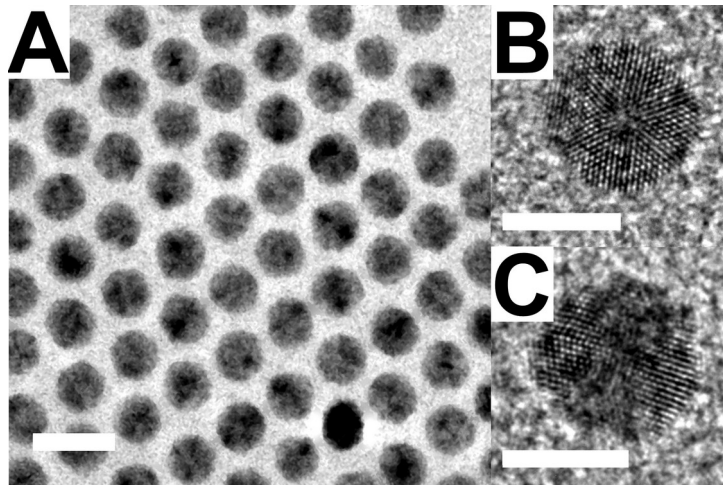
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465 **Figures**

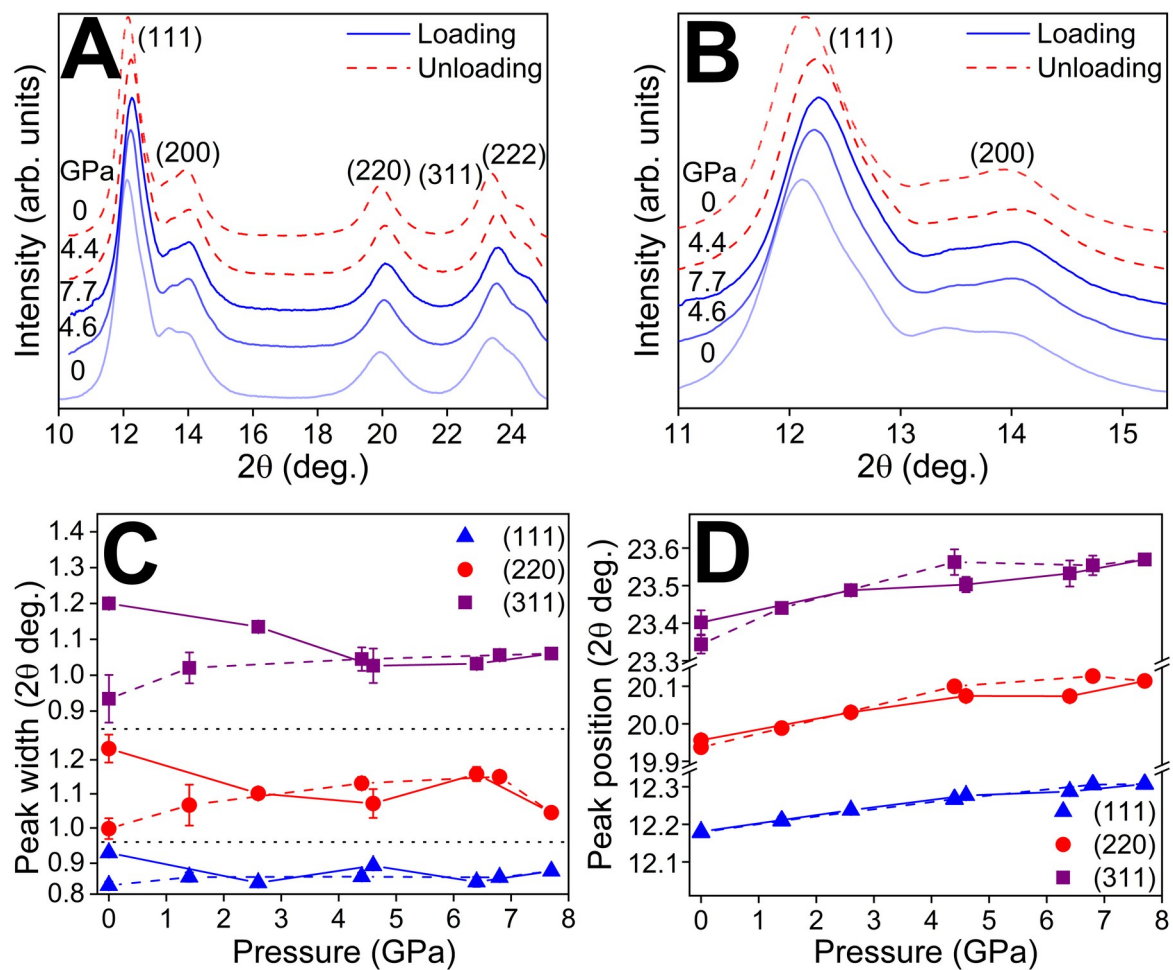


466

467 **Fig. 1. TEM images of 6 nm Au nanocrystals.** A) Bright field image of monodisperse
468 nanocrystals. Scale bar is 10 nm. B, C) High-resolution images of icosahedral nanocrystals.

469 Scale bar is 5 nm.

470



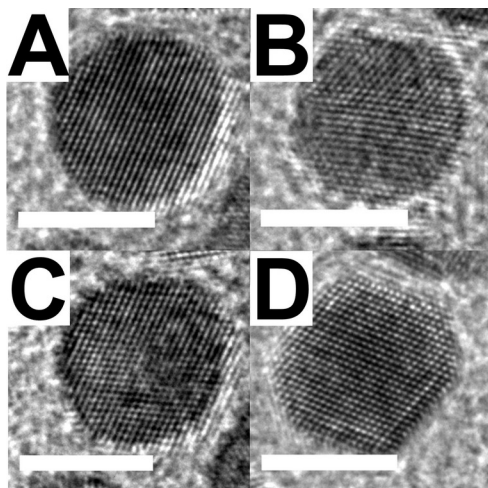
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472 **Fig. 2. High-pressure XRD for 6 nm nanocrystals.** A) All diffraction peaks and B) magnified

473 view of (111) and (200) peaks. Change in diffraction peak C) width and D) position upon loading

474 (solid line) and unloading (dashed line).

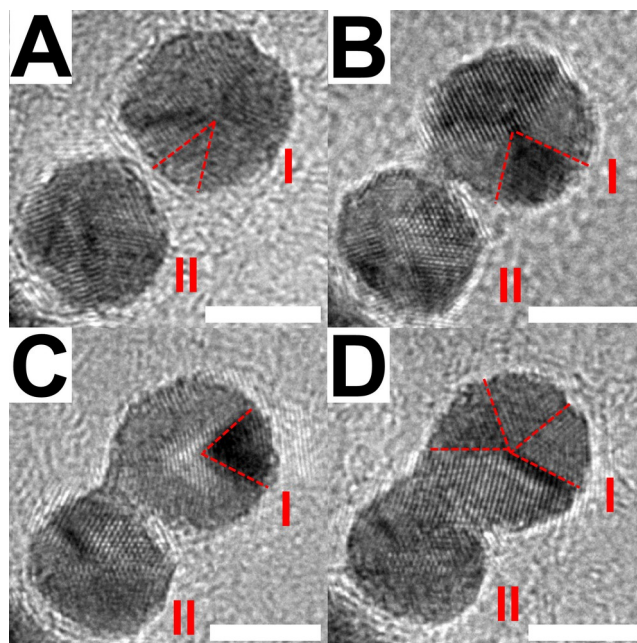
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477 **Fig. 3. Post-compression TEM images of transformed single crystalline 6 nm nanocrystals.**

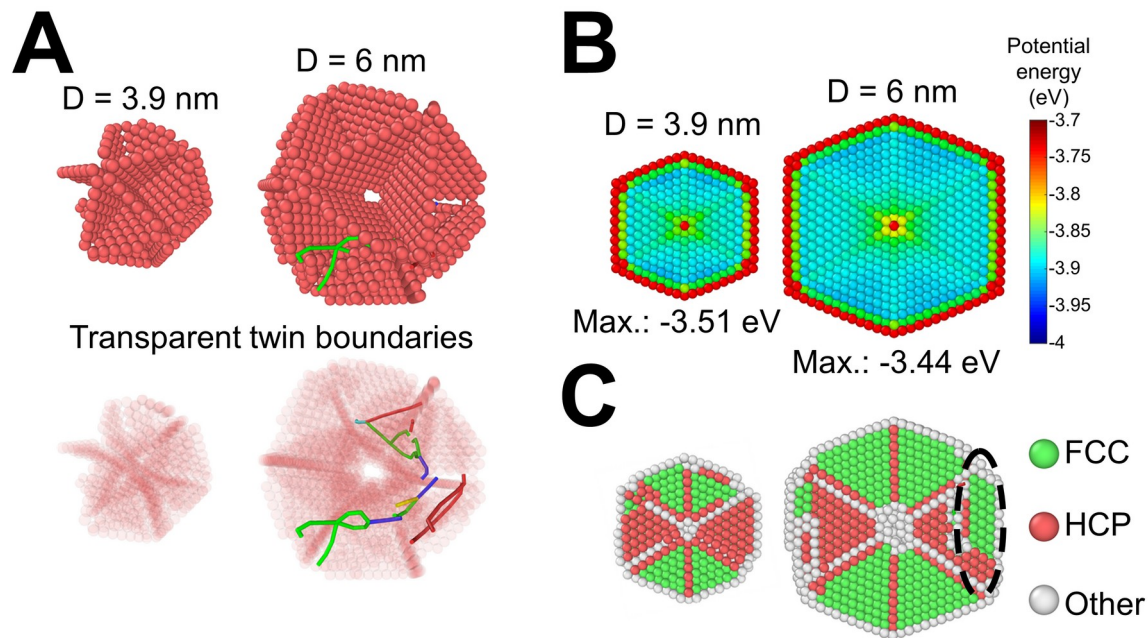
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480 **Fig. 4. Snapshots from *in situ* TEM movie showing coalescence of MT nanocrystals under**
481 **electron irradiation.** A) Nanocrystal I and II at the beginning of imaging and after B) 10 s, C)
482 40 s and D) 70 s of electron irradiation. Red dashed line denotes the twin boundary in
483 nanocrystal I. Scale bar is 5 nm.

484



485

486 **Fig. 5. Atomistic simulation results of 3.9 nm and 6 nm icosahedral nanocrystals.** A) Twin

487 boundary and dislocation structures in icosahedral nanocrystals using high temperature MD

488 simulations. Dislocations are formed only in the 6 nm nanocrystal due to higher pre-stress.

489 (green lines: Shockley partial dislocation, blue lines: full dislocation, red lines: dislocation

490 blocked by twin boundaries). The red atoms are at twin boundaries. Atoms in regular FCC

491 crystal positions are removed for visualization purposes. B) The atomic potential energy of

492 pristine icosahedral nanocrystals. The 6 nm nanocrystal shows higher maximum potential energy

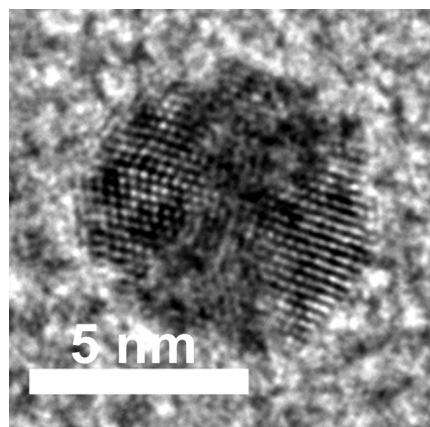
493 (equivalently, higher pre-stress). C) Crystal structures of the nanocrystals after high temperature

494 MD simulations. The twin boundary structure in 3.9 nm is preserved without noticeable

495 distortion, while the twin boundary structure in 6 nm undergoes significant distortion.

496

497 ToC graphic

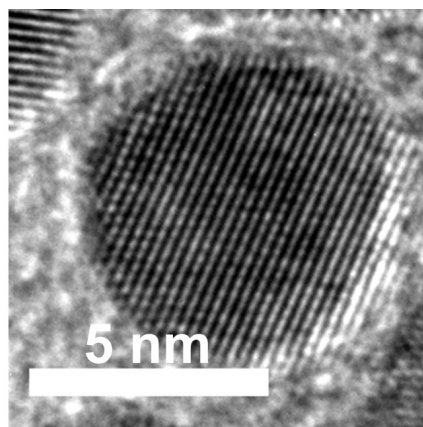


Multiply twinned

7.7 GPa
pressure



Solvent
redispersion



Single crystalline

498