Lawrence Berkeley National Laboratory

Recent Work

Title

The Thermodynamic Properties of the Oxides

Permalink https://escholarship.org/uc/item/9z13t39b

Author Brewer, L

Publication Date 1948-07-01

UCRL / u cy

UNIVERSITY OF CALIFORNIA

Radiation Laboratory

TWO-WEEK LOAN COPY

This is a Library Circulating Copy which may be borrowed for two weeks. For a personal retention copy, call Tech. Info. Division, Ext. 5545

BERKELEY, CALIFORNIA

DISCLAIMER

This document was prepared as an account of work sponsored by the United States Government. While this document is believed to contain correct information, neither the United States Government nor any agency thereof, nor the Regents of the University of California, nor any of their employees, makes any warranty, express or implied, or assumes any legal responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by its trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof, or the Regents of the University of California. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof or the Regents of the University of California.

S.

UMIVERSITY OF CALIFORNIA

Radiation Laboratory

Contract No. W-7405-eng-48

UNCLASSIFIED

THE THERMODYNAMIC PROPERTIES OF THE OXIDES

by

Leo Brewer

Special Review of Declassified Reports

Authorized by USDOE JK Bratton Unclassified TWX P182206Z May 79



July 1948

1

17

Berkeley, California

UCRL-104 CHEMISTRY-GENERAL

Page 1A

Standard Distribution		Copy Nos.
	· · ·	
Argenne National Labo	ratory	1-8
Armed Forces Special	Neapons Project	9
Atomic Energy Commiss:	ion, Washington	10-11
Battelle Memorial Ins.	tituto	12
Brookhaven National L	aboratory	13-22
Carbide & Carbon Chem:	icals Corp. (K-25 Area)	23-26
Carbide & Carbon Chem:	icals Corp. (Y-12 Area)	27-30
Columbia University (1	Failla)	31
General Electric Comp	any	32-35
Hanford Directed Oper	ations	36-42
Iowa State College		43
Kellex Corporation		44-45
Los Alamos	. '	46-48
Messachusetts Institut	e of Technology	49
Monsanto Chemical Comp	any, Dayton	50-51
National Bureau of Sta	andards	52-53
Naval Radiological Det	Cense Laboratory	54
NEPA	•	55
New York Directed Open	ations	56-57
Oak Ridge National Lat	poratory	58-69
Patent Advisor, Washir	ngton	70
Technical Information	Division, ORDO	71-85
UCLA Medical Research	Laboratory (Warren)	86
University of Californ	ia Radiation Laboratory	87-91
University of Rocheste	r	92-93
Western Reserve Univer	sity (Friedell)	94
Chicago Directed Opera	tions	95
Dr. Leo Brewer		96-155
Declassification Proce	dure	
•	Declassification Officer	156-159
	Publications Officer	160
	Patent Department	161-162
· · · · · · · · · · · · · · · · · · ·	E. O. Lawrence	163
	Area Manager	164
	Information Division	165

Total

165

University of California Radiation Laboratory Information Division

1

3

й • 🖇

X

Table of Contents

1

أست

17

ŝ,

	Page
Abstract	3
Introduction	. 4
References to Thermodynamic Properties of the	
Oxides.	5
Alkali Metal Oxides	6
Alkaline Earth Oxides	8
Boron and Aluminum Group Oxides	10
Silicon and Titanium Group Oxides	13
Vanadium Group Oxides	17
Chromium Group Oxides	21
Manganese Group Oxides	27
Iron, Cobalt and Nickel Oxides	30
Table 1 - Thermodynamic and Physical Properties	
of the Oxides.	33
	o đ
Bibliography	38

May 14, 1948

ABSTR.CT

The thermodynamic phase relations and thermodynamic properties of the oxides are tabulated.

THE THERMODYNAMIC PROPERTIES OF THE OXIDES

By: Leo Brewer

 \mathbb{P}

51

To be declassified and made available to others for use in research, development, or manufacturing work.

May 14, 1948

THE THERMODYNAMIC PROPERTIES OF THE OXIDES

Leo Brewer

Introduction

This report is part of a more complete report which will cover the thermodynamic and physical properties of the oxides of all the elements. Since it will be some time before the remainder of the report will be completed, the portion of the report covering the thermodynamic properties of the oxides of the elements of the left hand side of the periodic table up to the iron group will be given at this time.

This portion of the report will cover the thermodynamic phase relations and the thermodynamic properties of the elements covered. It is hoped in the near future to extend this coverage to the remaining elements. A second section of the final report will cover the melting point and vaporization data and a discussion of the gaseous species present at high temperatures under various conditions as well as a discussion of the general high temperature chemistry of the oxide systems.

The work described in this paper was done under the auspices of the Atomic Energy Commission.

References to the Thermodynamic Properties of the Oxides

Three thermodynamic quantities are given in Table 1, ΔH_{298} , the heat of formation at 298°K., ΔS_{298} , the entropy of formation at 298°K., and ΔF_{298} , the free energy of formation at 298°K. ΔF_{298} was calculated by means of the relationship $\Delta F_{\rm T} = \Delta H_{\rm T} - \Delta S_{\rm T}T$. ΔS_{298} was calculated from the entropy of the exide and the entropies of the elements. The entropies of the elements were obtained from Brewer⁽³¹⁾.

The discussion of the thermodynamic properties will, in general, follow the following order: (I) The known important oxide phases will be listed as reported in Strukturbericht (69). (II) The references to the heats of formation will be given together with a discussion of the reliability of the data in many cases. (III) References for entropy values will be given only for very recent determinations which are not given by Kelley⁽²⁾. In some cases, the entropy values given in Table 1 have been estimated by the author. Such estimated values are given in parentheses in the table and no references are given for them. Most of the experimental values were obtained from Kelley⁽²⁾ and when no note has been made of the source of an experimental entropy value, it was obtained from Kelley⁽²⁾. A considerable number of entropy values were obtained from Latimer⁽³⁾ which are noted in the references. (IV) Where high temperature equilibria data are available, they are discussed in relation to the thermodynamic data chosen in Table 1.

Alkali Metal Oxides - All of the alkali metals have oxides of the M2O type, all of which have the CaF2 type crystal structure, except Cs₂O which has the CdCl₂ type crystal structure. All the alkali metals form the peroxide M2O2 which has been shown to have a structure somewhat similar to the Hg₂Cl₂ structure in the cases of Li and Na. One might guess that K202 and Rb₂O₂ might become even more like Hg₂Cl₂ if the O₂ group is to be considered analogous to the Hg2 group since the larger alkali metal ions would correspond more closely in size to Cl than do Li and Na. K. Rb, and Cs have M2O3 peroxides which are face centered cubic anti-Th₃P₄ crystal type according to Helms in the cases of Rb and Cs and peroxides of the and Klemm type MO₂ which have been shown to have the CaC₂ type crystal Neuman⁽⁷⁰⁾ reports a transition of KO₂ at 75.5°C structure. to an unknown low temperature form. NaO, is apparently unstable at room temperature at one atm. oxygen. Schechter, Sisler, and Kleinberg⁽¹⁴⁵⁾ have some evidence that it can be prepared at very low temperatures. In addition to the normal oxides and the peroxides, sub-oxides have been reported for the alkali metals. For example, Rengade⁽⁶³⁾ reports the existance of compounds Cs70, Cs40 and Cs30 melting peritectically at 50, 10 and 170°C., resectively, and the compound Cs_70_2 melting at 3 °C without disproportionation. However, no X-ray analyses have been made of these compounds. In view of the low temperatures required, it should be simple

 σ

to carry out a complete investigation of these systems to clarify the situation.

Bichowsky and Rossini⁽⁴⁾ give the heats of formation of Li₂0, LiC, Na₂O, NaO, K₂O, K₂O₃, KO₂, Rb₂O, Cs₂O, and CsO₂ from heats of solution. They also give ΔH_{298} =-101.6 kcals. for the compound Na₃O. The value determined by Forcrand⁽⁵⁾ was used for KO. The values given for RbO, Rb₂O₃, and RbO₂ were estimated by Forcrand⁽⁶⁾ by comparison with other peroxides of the alkali metals and are rather uncertain. The values given for CsO and Cs₂O₃ were based on heats of solution determined by Forcrand⁽⁶⁾. All the data for the alkali metal oxides and especially for the peroxides are rather uncertain. Uncertainties of ± 5 kcalories should be applied to most of the heats of formation of the peroxides.

Entropies of formation of the percuides are not given, but they will be much less negative per atom of oxygen than the entropies of formation of the normal oxides. For example, the entropy of formation of the MO peroxides will probably be -27 e.u. per MO. The higher peroxides have even less negative entropies of formation.

Rengade⁽¹⁾ reports that the M₂O oxides disproportionate to M gas and MO solid. In the most favorable case for such a reaction, we calculate for $Cs_2O(s) = Cs(g) + CsO(s)$, K = about 10^{-10} atmospheres at 634 K., which would indicate an extremely low reaction at this temperature. If his report of a reaction at this temperature is correct, there must be extensive solid solution formation between Cs_2O and CsO. Likewise the work of Rengade⁽¹⁾ and Centnerszwer and Blumenthal⁽¹⁾ on the dissociation pressures of the liquid peroxides give greater dissociation pressures than calculated from the heats of formations and reasonable entropies if the phases are assumed to

to be immiscible. Calculations taking into account solutions are difficult because the phase relations of the oxides have not been determined and the phases in equilibrium during the decom-(131) positions are not well established. Kazarnovskii and Raikhshtein have determined the equilibrium O_2 partial pressure due to decomposition of KO₂ below its melting point. Their results indicate that K_2O_3 is thermodynamically unstable and their data are in good agreement with the heats and entropies of formation given in Table 1.

<u>Alkaline Earths</u> - Except for BeQ which has the ZnO wurtzite crystal structure, all the normal MO alkaline earths have the NaCl crystal structure. Except for Be, all the alkaline earth metals form MO₂ peroxides, which have been shown to have the CaC₂ crystal (103) structure in the cases of SrD₂ and BaO₂. Kotov and Raikhshtein discuss the structure of CaO₂, which apparently also has the CaO₂ structure.

The heat of formation of BeO given by Roth, Borger, and $\binom{(7)}{\text{Siemonsen}}$ was accepted as probably being more correct than the earlier lower values. The heat of formation of MgO was determined by Shomate and Huffman⁽⁸⁾. The heats of formation of CaO, CaO₂, 3rO, SrO₂, and BaO were obtained from Bichowsky and Rossini⁽⁴⁾. The standard states of hard high melting oxides like MgO are difficult to define unless the thermal history has been carefully regulated. (64) This is illustrated by the work of Taylor and Wells who found the heat of formation of MgO varied as much as a kilocalorie depending upon the previous heat treatment. The heat of formation of RaO was estimated.

The entropies of formation of CaO_2 and SrO_2 were estimated by Latimer⁽³⁾. The entropy of BaO_2 comes from Lewis and Randall⁽⁷¹⁾.

Data on the dissociation oxygen pressures over $M_{\rm E}O_2$ and CaO_2 are not of any use for thermodynamic calculations because equilibrium conditions do not prevail and the peroxides exist at temperatures at which they are thermodynamically unstable because of slow rates of decomposition. One calculates one atmosphere of oxygen in equilibrium with SrO_2 and SrO at 600 K while 488 K is observed. If there is no interaction between the phases, the difference must be due to an error of one kcalorie in the heat of formation of 1/2 SrO_2 or 2 e.u. in the entropy which are well within the experimental uncertainties. The oxygen partial pressures over BaO_2 measured by Hildebrand (72) are in agreement with the thermodynamic data in Table 1.

The heats of formation fiven in Table 1 may be checked by the dissociation data of carbonates which are reviewed by Kelley and Anderson⁽⁹³⁾. Using Bichowsky and Rossini's⁽⁴⁾ heats of formation of the carbonates for Ca, Sr, and Ba, one obtains the following comparison of the ΔH_{208} values showing satisfactory agreement.

		From Table 1	From Carbonate	Dissociation
MgO		-143.8± 0.5	-1.4.1	
CaO		-151.7 ± 0.5	- 152. E	
Sr0		-140.8 ± 1	-14.,4	
Ba0	۰. ۱	-133.0 ± 2	-132.0	

Page 10 Boron, Aluminum Group Oxides - Although all of the third group elements have stable MO gases, it seems probable that the MO solids are unstable by disproportionation to M and M202 except perhaps at very high temperatures. Baur and Brunner $\binom{(65)}{5}$ studied the Al-Al₂0, phase diagram and report a compound Al_80_9 melting at 2323°K. with a eutectic between Alg09 and Al203 at 2293°K. Brewer, Searcy, and McCullough⁽¹³²⁾ could find no new solid phase upon X-ray examination at room temperature of fused mixtures of Al + Al₂O₃. A high temperature X-ray study would be of great interest. All of the elements of this group form M_2O_3 oxides. B_2O_3 usually occurs as a glass, although Taylor and Cole⁽²⁴⁾ claim to have prepared crystalline B203. Al203 is known in at least three different crystalline forms, but the only stable form at all temperatures is the rhombohedral a-corundum form. However, the hexagonal, β -Al₂O₃ can be stabilized by addition of impurities such as alkali metal oxides which form Na₂0.11Al₂0, The cubic Y-Al₂0, which is often formed upon oxidation of aluminum or dehydration of hydrous aluminum oxide has a structure very similar to the spinal structure of Fe_30_L with vacant spaces in the Al lattice. Upon heating, it is converted to the stable a-corundum. Sc_20_3 , Y_20_3 , and the rare earths from Ho₂O₃ to Lu₂O₃ have the cubic Mn₂O₃ structure. The other rare earths occur in three forms depending upon the method of preparation. The hexagonal La20, crystal structure or A-rare earth structure has been obtained for La203, Ce203, Pr203, Nd203 and Sm₂O₃ by heating the oxides to temperatures ranging from 600°C. for La203 to 1800°C for Sm203. Goldschmidt, Ulrich, Barth and Lunde⁽⁶⁶⁾ and more recently Iandelli^(.80) have shown that as one goes from La to Sm, higher and higher temperatures are required for conversion to the A structure. Either the La₂0, structure is the

thermodynamically stable form or the reconversion is very slow when once formed.

Oxides prepared at intermediate temperatures have a pseudo-(56) trigonal form of unknown structure according to Goldschmidt . Iandelli also obtains this intermediate structure known as the B-rare earth structure but claims to have a different form from that reported by Goldschmidt. This B-rare earth form has been observed for Gd_2O_3 , Eu_2O_3 , Sm_2O_3 , and Nd_2O_3 and perhaps also Pr_2O_3 and Dy_2O_3 .

Finally, all of the rare earth oxides even back to Lag03 may be prepared in the cubic Mn₂O3 or C-rare earth structure by ignition of the nitrate, carbonate, or hydroxide at low temperatures ranging from 350-600°C for Lagoa to 500-1300°C for Eugoa. Thus the C form of Sm₂O₃ is prepared by ignition of the nitrate below 800 C or of the carbonate below 1100°C. The B form is prepared between 800-1800°C, and the a form is prepared above 1800°C. Lobberg⁽⁶⁷⁾ who was the first to prepare the C forms of La₂O3 and Nd2O3 prepared them by heating $La(NO_5)_3$ at 450 °C for 20 hours and Nd(NO₅)₃ at 700 C for 3 hours. He found that after 3 hours at 1.000 C., the C form of Nd₂O3 had been converted to the A form. There is always the possibility that the forms of LagO3, NdgO3, etc. prepared at low temperatures are stabilized by the presence of NO3 or other large anions which lower the cation to anion ratic and that the high temperature treatment vaporizes this impurity. This would agree with the increase in temperature required as one goes from La to smaller cations. This might be checked by determining if the A form can be reconverted to the C form by heating with nitrate flux. However, it might be noted that Zachariasen⁽⁶⁸⁾ has shown that

 Ce_2O_2S still has the hexagonal . rare earth form even though the S anion has been inserted.

Higher oxides are known in the cases of CeO_{z} , $Pr_{6}O_{11}$, and $Tb_{4}O_{7}$, all of which have the CaF_{z} crystal structure. Nd also forms a higher oxide. The tetravalent oxides with the fluorite structure form a rather wide solid solution range with the sesqui-oxides since the cubic $Mn_{z}O_{3}$ or C rare earth structure is the CaF_{z} structure with some of the F sites vacant. Gruen and $Katz^{(133)}$ have by the action of atomic oxygen extended the solid solution range up to PrO_{z} and TbO_{z} . These are probably metastable with respect to one atmosphere oxygen. One can expect in some cases to extend the solid solution range of the solid solution range bernaps even as high as $MO_{z,z}$ by leaving vacancies in some of the metal sites of the CaF_{z} structure.

The heat of formation of B_2O_3 glass was determined by Todd and Miller⁽¹⁷⁾ and recalculated by Rossini⁽¹²²⁾. The heat of formation of $..l_2O_3$ was determined by Synder and Seltz⁽¹⁸⁾ and the high temperature heat contents and entropies of $..l_2O_3$ are given by Ginnings and Corruccini⁽¹⁴⁷⁾. The heats of formation of Sc_2O_3 and Y_2O_3 were estimated. The heats of formation of La_2O_3 , Pr_2O_3 , Pr_6O_{11} , Nd_2O_3 and Sm_2O_3 were obtained by correcting Bichowsky (4) and Rossini's values to conform with the new heats of formation of the aqueous ions which were determined by Bommer and Hohmann⁽¹⁹⁾. The heat of formation of Ce₂O₃ was estimated and Hirsch's⁽⁷⁴⁾ value for the heat of formation of CeO₂ was taken instead of smaller values by other workers. Most of the rare earth values are rather uncertain due to uncertainty as to the form of the oxide used and to the wide differences among determinations.

The only equilibria data available to check the thermodynamic data given in Table 1 are the oxygen dissociation pressures over the tetravalent oxides. The checks are not very good as might be expected from the uncertainties in the heats of formation. One calculates an atmosphere of 0, over CeO2 at 2000°K while the work of Wartenberg and Gurr⁽²⁵⁾ and others indicate that reduction does not occur until temperatures much over 2300°K are reached. Also Friedrick and Sittig⁽⁷³⁾ could reduce CeO_2 with hydrogen only above 1400 °Y while the calculations indicate reduction at much lower temperatures. Unless rates are extremely slow, these data indicate that the AH of formation of 1/2CeO2 should be at least 4 kilocalories more negative than given in Table 1, or else the entropies are in error. According to Foex⁽⁷⁵⁾, Pr_60_{11} starts dissociating at 800-900°K. under reduced pressures. One calculates 10^{-6} atm. 0_2 at 900°K. for Pr_60_{11} decomposing to Pr_20_3 which seems too low to correspond to the experimental data. However, the difference could be due to solid solution formation. It is most likely due to the uncertainty in the heats of formation.

Silicon, Titanium Group - SiO is known in the gaseous state but it disproportionates upon condensation to Si and SiO₂, although Inuzuka⁽⁹⁹⁾ claims to have found a SiO crystal form. Brewer, Edwards, and McCullough⁽¹³⁴⁾ could not find any new X-ray patterns upon heating Si and SiO₂ together. It may be possible to prepare a metastable SiO by rapid condensation.

The only silicon oxide definitely established in the solid state is SiO_2 which exists in at least six crystal forms. There are four stable forms. a-quartz is stable up to 575°C where there is a rapid transition to β -quartz which is stable up to 867°C.

Howe 867°C, β -quartz is thermodynamically unstable with respect to β -tridymite, but the transition is very slow. β -tridymite is thermodynamically stable up to 1470°C where β -cristobalite becomes stable, but the transition is very slow. Due to the slow transitions between the quartz, tridymite, and cristobalite systems, one can obtain α -forms of both tridymite and cristobalite upon cooling, which are thermodynamically unstable with respect to α -quartz. Mosesman and Pitzer⁽⁷⁶⁾ review the stability and transitions of the various forms of SiO₂.

The titanium oxygen system shows a greater variety of solid oxidation states than does the silicon system. Ehrlich (77) has made an X-ray study of the Ti-O system. He found Ti dissolved up to 30 atomic percent 0 at $700-900^{\circ}$ C with no phase change. He found a wide range of solid solubility around TiO from TiO to TiO 1 25 The crystal form was the NaCl type with Ti lattice vacancies on one side and O lattice vacancies on the other side. TiO has a deep chestnut color. TizO3 which has a deep violet color, was found to have the rhombohodral a-corundum crystal type with only a limited solid solubility of less than TiC to TiO_{1.56}. TiO₂ was found to have a solid solution range from TiO2.0 to TiO19 with the rutile structure while another solid solution range was found between TiO1.8 and TiO1 7 with a distorted rutile structure with oxygen lattice vacancies. Halla (78) claims to have prepared another unstable form of Ti203 in addition to the form with corundum structure. The structure was not determined. Chretien and Wyss⁽¹²⁷⁾ report Ti₃O₄ which is probably metastable similar to V_3O_4 . Kelley⁽⁷⁹⁾ has studied the hydrogen reduction of TiO, and the work indicates the existence of the compound Ti_3O_5 which was also studied by

Shomate⁽²³⁾ and reported to be deep blue by Chrotion and Wyss⁽¹²⁷⁾. This undoubtedly corresponds to the $TiO_{1.7}$ - $TiO_{1.8}$ solid solution found by Ehrlich⁽⁷⁷⁾ although the compositions do not check. In addition to the tetragonal rutile form of TiO_2 , a tetragonal anatase form and a rhombic brockite form are known. Instase and brockite are both thermodynamically unstable although they might be stabilized by impurities. The rate of conversion of both forms to rutile is slow, but conversion can be obtained above 400-800°C with use of fluxes.

No oxides below MO2 are definitely known for either zirconium or hafnium. It is probable that the lower exides are unstable by disproportionation or at best only slightly stable. Friderick and Sittig⁽¹⁴⁰⁾ review earlier attempts to prepare lower oxides of zirconium and report they obtain a lower oxide residue when ZrN containing oxide is dissolved in acid. They also tried to reduce ZrO₂ with carbon. They finally conclude that no well-defined oxide of zirconium has been prepared. Brewer, Lamm, and McCullough (135) could find no new X-ray patterns upon heating Zr and ZrO2 together. Fast⁽⁹⁶⁾ and de Boer and Fast⁽¹²⁸⁾ found that Zr dissolves up to 40 atomic percent of oxygen without forming a new phase. Titanium metal can also dissolve a considerable amount of oxygen without a phase change. Jacobs assumes the oxide coating on zirconium metal to be ZrO and obtains $\Delta H = -135$ kilocalorics per mole for the formation of ZrO which would make it stable against disproportionation. However, this is inconsistent with the X-ray evidence.

The stable form of ZrO_2 and HfO_2 at normal temperatures is the monoclinic baddeleyite form which has a distorted CaF_2 structure. Addition of impurities such as MgO and CeO_2 will convert ZrO_2 and

 HfO_2 to a cubic form with the CaF_2 structure. It $1000^{\circ}C$, the monoclinic forms of ZrO_2 and HfO_2 have a transition to a tetragonal form.

ThO₂ has the CaF₂ structure. Brower and Zachariasen⁽¹⁴²⁾ have studied Th-ThO₂ mixtures. No X-ray evidence was found for a sesquioxide, although ThO with NaCl structure and $a_0 = 5.24-5.28$... is found. Baenziger and Rundle⁽¹⁴⁴⁾ found $a_c = 5.16$... for ThO. Th₂O₃ should be unstable by disproportionation and ThO may be unstable thermodynamically at room temperature although it can be formed at high temperatures.

The heats of formation of SiOs (quartz), TiOs (rutile), and ZrO₂(baddoleyite) were given by Roth, Wolf, and Fritz⁽²²⁾. The heats of formation of HfO2 and ThO2 are given by Bichowsky and Rossini⁽⁴⁾, but the ThO_{2} value is believed to be in error and the value in Table 1 is based on a comparison of $ThCl_4$, UCl_4 and UO_2 heats of formation by Brewer⁽¹⁴³⁾. No direct determinations of the heats of formation of the lower titanium oxides are available. Nasu (45) tried to determine the equilibrium H_2O/H_2 ratio for the reduction of TiOz in an iron tube. The data show a distinct break and as Kolley (79) has pointed out, the high temperature data corresponds exactly to the H20/H2 ratio for the Fe0/Fe system as (108) given by Darken and Gurry . However, the lower temperature data give lower $H_{z}O/H_{z}$ ratios than the FeO/Fe system and could correspond to either the TiO_2/Ti_3O_5 or Ti_3O_5/Ti_2O_3 systems. In any case, these data can be used to set limits to the heats of formation of Ti_3O_F and Ti₂03. The weight losses that Nasu⁽⁴⁵⁾gives indicate reduction to Ti₂0_{3.05}. If we use the H₂0/H₂ ratio at 1022[°]K assuming it to apply to the reaction 3TiO_2 + H₂ = Ti₃O₅ + H₂O, we obtain 4H_{298} =-603kcalories for Ti_30_5 using $\Delta H_298 = -225$ kilocalories for $Ti0_2$, the

entropies given by Shomate⁽²³⁾ and the high temperature heat capacity data given by Naylor⁽⁸¹⁾. If one carries out the same procedure for the reaction $2\text{Ti}_30_5 + \text{H}_2 = 3\text{Ti}_20_3 + \text{H}_20$ using $\Delta \text{H}_{298} = -603$ kilocalories for Ti₃0₅, one obtains $\Delta \text{H}_{298} = -380$ kilocalories for Ti₂0₃. To make these values consistent with Kelley's⁽⁷⁹⁾ observation that there is a break in the H_20/H_2 ratio at Ti₃0₅, we finally choose $\Delta \text{H}_{298} = -605 \pm 10$ kilocalories for Ti₃0₅ and $\Delta \text{H}_{298} = -381 \pm 6$ kilocalories for Ti₂0₃. A value of $\Delta \text{H}_{298} = -127 \pm 3$ kilocalories is estimated for Ti0 on the assumption that it is just barely stable towards disproportionation at room temperature. Chretien and Wyss⁽¹²⁷⁾ report Ti0 unreduced by Mg. This is probably due to vaporization of the Mg metal.

The entropies of TiO, Ti_2O_3 , and Ti_3O_5 were determined by Shomate⁽²³⁾ The entropy of rutile TiO₂ was determined by Shomate⁽¹¹⁸⁾ The entropy of ZrO_2 was determined by Kelley⁽⁴⁸⁾ The entropies of HfO₂ and ThO₂ were estimated by Latimer⁽³⁾

<u>Vanadium Group</u> - Hoschek and Klemm⁽⁸²⁾ and Klemm and Grimm⁽⁸³⁾ have studied the V-O system. They find evidence for considerable solubility of oxygen in the vanadium metal lattice at high temperatures which may be as high as $VO_{0.4}$ at 1450-1600°C. Between $VO_{0.9}$ and $VO_{1.3}$, they found a solid solution range with NaCl crystal structure which was unstable by disproportionation at lower temperatures to the vanadium metal phase and a higher oxide phase which they believe to be a metastable V_3O_4 phase. Their results do not correspond to equilibrium conditions. Except at high temperatures, the lowest stable oxide phases is V_2O_3 with the c-corundum crystal structure. Between the compositions

 $VO_{1.65}$ and $VO_{1.75}$ they find a compound which apparently corresponds to the Ti₃O₅ of the titanium system. Between $VO_{1.8}$ and $VO_{2.0}$ they find a solid solution range which is probably similar to the rutile solid solution range found in the titanium system. VO_2 has the rutile crystal surrecture. Between $VO_{2.0}$ and $VO_{2.2}$, Hoschek and Klemm⁽⁸²⁾ found, in addition to the rutile structure, another X-ray pattern which they attributed to either another compound at about $VO_{2.1}$ or a solid solution range above VO_2 with distortion of the rutile structure. However, Flocd and Kleppa⁽¹²⁰⁾ who obtained the same unknown structure upon reduction of V_2O_5 by SO₂ claim that it analyzes exactly VO_2 , and they believe it to be an allotropic modification.

We have three possibilities for the explanation of the formation of this new compound. It may be (1) a metastable form, (2) a stable allotropic form of VO2 relative to rutile at low temperatures, or (3) a compound of higher oxidation state, e.g. VO_{2 1}. The fact that the unknown form is found together with the rutile form over a range of temperatures would indicate that rates of conversion are slow and that the compound could be a metastable form. The rutile form is definitely stable at 625°C and above since the unknown form is converted to the rutile form upon heating. .. fter fourteen days at 605°C, neither form had been converted to the other; so that it is not possible to establish whether the unknown structure might be a stable form at lower temperatures. Although it is possible to crystallize metastable forms, the fact that Hoschek and Klomm⁽⁸²⁾ could prepare the unknown form by crystallization from a melt at a temperature as high as 660°C would tend to indicate that it is probably a stable form. One possible explanation of all these

observations is that the new compound is $VO_{2.1}$ and the transformation depends upon the oxygen partial pressure in the system. The oxygen pressure in equilibrium with V_2O_5 and the new compound is 3.5×10^{-6} atm. at 600° C. The oxygen pressure required for further reduction to $VO_2(\text{rutile})$ would then be even smaller. Thus it would require temperature greater than 600° C to get a high enough oxygen partial pressure over $VO_{2.1}$ to obtain reduction to VO_2 . However, this assumes that the limits of error in Flood and Kleppa's analyses are large enough to allow their compound to have an oxidation number appreciably above two. Aebt ⁽¹⁴⁶⁾ has very recently determined the structure of this unknown oxide and has found it to be monoclinic and to have the formula $V_{12}O_{26}$. This confirms the above interpretation of the SO₂ reduction work.

..bove $V_{12}O_{26}$, V_2O_5 is the only other vanadium oxide. Foox⁽¹¹⁹⁾ reports a transition for V_2O_5 at $172^{\circ}K$ with a 2% linear contraction and a 100,000 fold increase in electrical conductivity. Cook⁽¹²¹⁾ determined the high temperature heat contents of V_2O_3 , VO_2 and (82) V_2O_5 and reports a transition for VO_2 at $345^{\circ}K$. Hoschek and Klomm found a magnetic transition at this temperature and they also determined the X-ray pattern above and below this transition and reported no change. However, Templeton reports that although the patterns of the VO_2 forms below and above $345^{\circ}K$ are almost identical, there is a gradual change with temperature for high order reflections which indicates a gradual shifting of oxygen position with temperature. ...11 evidence therefore indicates no phase change at $345^{\circ}K$.

Siemonsen and Ulich⁽²⁸⁾ determined the heats of combustion of V, V_2O_3 , and V_2O_4 to V_2O_5ll previous work on these quantities are very unreliable and need not be given any consideration. The var-

UCRL-104

ious equilibria determinetions involving the V_{20_4}/V_{20_4} and V_{20_4}/V_{20_5} system are also unreliable except for the very excellent work by Flood and Kleppa⁽¹²⁰⁾ on the 30₂ reduction of V_{20_5} to $V_{12}0_{26}$. Recalulation of their results yields ΔH_{298} = -2118.8 kilocalories and ΔS_{298} = -549.2 e.u. for $V_{12}0_{26}$. Their results are in agreement with the heats of formation obtained from the data of Siemonsen and Ulich⁽²⁸⁾ and the stability of $V_{12}0_{26}$. Bichowsky and Rossini give a value for the heat of formation of V0 which is accepted since it is consistent with the disproportionation of V0 at room temperature. From the stability of V_{305} , we can set a limit to its heat of formation. ΔH_{298} of V_{305} will be more negative than -467 kilocalories.

Kobayaski has studied the reduction by H_2 of V_2O_3 to VO and of VO to V metal. His data yield $4H_{298} = -113$ kilocalories for V_xO_x where V_xO is the portion of the VO solid solution range involved in the equilibria. In the V_2O_3 reduction work, he was dealing with V_yO which is at the upper end of the VO solid solution range. Therefore until data are obtained for the reduction of V_yO to V_xO , it will be impossible to use his data to check the heats of formation of either $\dot{V}O$ or V_2O_3 that are given in Table 1.

Grubs, Kubaschewski, and Zwiauer⁽⁸⁴⁾ and Brauer⁽¹⁰⁰⁾ have studied the Cb oxides by hydrogen reduction and by oxide studies. Their work indicates that CbO, CbO₂ and Cb₂O₅ are the stable oxides. They could not propare a Cb₂O₃ phase. CbO has a NaCl cubic structure with lattice vacancies. CbC₂ has no detectable solid solution range and has a crystal structure closely related to the tetragonal rutile structure, probably the MoO₂ structure. Cb₂O₅ apparently has three forms. The low temperature form is prepared at 500-900^oC and has the Ta₂O₅ crystal structure. ...nether form is prepared between 1000-1100^oC and a high temperature form is prepared above 1100^oC with all

heatings in an oxygen atmosphere. There is no reversal of structure upon cooling. With longer heating times, the conversion can be made to take place at lower temperatures. Cb_2O_5 has a solid solution range from $CbO_{2.5}$ to $CbO_{2.4}$. .. reported Cb_2O phase has been shown by Brauer⁽¹⁰⁰⁾ to be Cb_2N . Cb metal forms a solid solution up to almost 5 atomic percent oxygen. Zachariasen⁽⁸⁵⁾ has shown that Cb_2O_5 and Ta_2O_5 have almost identical orthorhombic pseudohexagonal crystal structures. Brewer, Edwards, McCullough and Templeton⁽¹⁴¹⁾ studied the lower oxides of To. Mixtures of Ta and Ta_2O_5 which had been heated to $1600^{\circ}C$ gave X-ray evidence for TaO_2 . The structure was not worked out but is probably closely related to the monoclinic ZrO₂ and VO_2 structures. ...ndrews⁽⁹⁵⁾ found a solid solution range in Ta metal up to 2.3 atomic percent oxygen.

The heat of formation of Cb_2O_5 was determined by Becker and $\binom{27}{27}$. The heat of formation of Ta_2O_5 was given by Roth, Wolf and Fritz⁽²²⁾. Grube, Kubaschewski and Zwiauer⁽³⁴⁾ give data on the reduction of Cb_2O_5 by hydrogen and by heating in inert gas. The inert gas must have had some hydrogen or other roducing gas impurity since the degree of reduction was not consistent with the hydrogen reduction experiments. The hydrogen reduction experiments indicate that ΔH_{298} of CbO_2 is about -192 ± 4 kilocalories per mole. Taking this value for CbO_2 , the data indicate that ΔH_{298} of CbO is more positive than -102 kilocalories and more negative than -98 kilocalories. $\Delta H = -100 \pm 2$ kilocalories is accepted for CbO.

<u>Chromium Group</u> - Cr forms an oxide CrO_3 with rhombic crystal structure and Cr_2O_3 with the a-corundum crystal structure. In (86) addition Blanc claims to have prepared two forms of Cr_2O_3 , one

The value for

of which goes to the other upon heating at 700°C under reduced pressures. Blanc⁽⁸⁶⁾ and Ryss and Selyanskaya claim that there are several intermediate oxide phases between CrO_3 and Cr_2O_3 . It is not likely that all of the reported compounds correspond to equilibrium phases. Michel and Benard prepared CrO₂ with the tetragonal rutile type structure and they report that Cr203 can form a solid solution up to CrO_{1.56} with a two phase region up to Vasonin⁽¹³⁰⁾ reports that Cros melts at 460°K and starts Cros. giving off oxygen at 540°K with precipitation of a solid lower oxide. The reaction is complete at $620^{\circ}K$ and Vasenin claims the solid formed is Cr₂O₅. X-ray patterns indicated a phase which was not Cr₂O3 nor CrO3. Further heating to 707-784 K causes decomposition to Cr_2O_3 . Wartenberg and Rousch⁽²¹⁾ report that Cr_2O_3 partially decomposes at 2260 $^{\circ}$ C and 0.2 atm. O₂ partial pressure. This may be due to the formation of Cr_3O_4 but is probably due to solid solution formation. There have been some claims of the existence of a CrO phase; but Kelley, Boericke, Moore, Huffman and Bangert⁽⁵⁹⁾ have made a careful study of the Cr-O system below Cr₂O₃ and they could find no evidence for the formation of any phases below Cr_2O_3 . Pascal also confirms this. Molten Cr metal dissolves 6.5 atomic percent oxygen at 1700°C.

The value given for the heat of formation of Cr_2O_3 is an average of the values given by Helley, Boericke, Moore, Huffman and Bangert⁽⁵⁹⁾ and Roth and Wolf⁽⁵³⁾.

 CrO_3 was obtained from the value given by Roth and Wolf for the heat of dissociation of CrO_3 to Cr_2O_3 and oxygen.

The H_2O/H_2 ratios obtained by Grube and Flad⁽⁶⁰⁾, Wartenberg

and Aoyama⁽⁶¹⁾, and Aoyama and Kanda⁽⁶²⁾ for the hydrogen reduction of Cr_2O_3 to Cr metal agree rather well with the ratios calculated from the heat of formation chosen here for Cr_2O_3 and the entropies of the reactants.

·104

Hagg and Magneli⁽⁵¹⁾ have made an X-ray study of the molybdenum oxides in the range MoO₂ to MoO₂. Above 1275°K. only MoO₂ and MoO, phases were found, but below 1275°K. two forms of Mo18052 were found, one being prepared below 925°K. and one above. Α Mo_LO_{11} phase and one other phase were also found in addition to MoO2 and MoO2. MoO2 has the tetragonal rutile type structure according to Strukturbericht⁽⁶⁹⁾, but Hagg and Magneli⁽⁵¹⁾ show that MoO₂ is monoclinic instead of tetragonal. MoO₂ has a rhombic type structure. Hagg and Magneli⁽⁵¹⁾ also studied the tungsten oxides between WO2 and WO3. They find WO2 to be isomorphous with the monoclinic MoO2 instead of the tetragonal form reported in Strukturbericht⁽⁶⁹⁾. WO₃ has a rhombic structure. Hagg and Magneli⁽⁵¹⁾ report that WO3 tends to loose oxygen to form a solid solution with slightly less oxygen. A compound at WO2.90 is also reported which has a narrow range of homogeneity. Another phase of approximate composition WO2 75 was also found. Glemser and Sauer⁽¹⁰²⁾ have also studied the phases between WO_2 and WO_3 . They report that the solid solution W02.95-3.0 has the ReO3 type structure. A complex phase was found at WO2.88-2.92 and another phase of low symmetry was found at WO2.65-2.76 which was tentatively taken as W4011. The W02 phase occurred at W02.00-2.03. The agreement between the work of Glemser and Sauer(102) and Hagg and Magneli⁽⁵¹⁾ is very close. The compound which is reported as W_2O_5 in the literature evidently should be W_4O_{11} .

Hanawalt, Rinn and Frevel and Phelps, Gulbransen and (51)Hickman (124) have claimed to have found Mo₂O₃ but Hagg and Magneli (125)could not find any oxides below MoO₂ and Hickman and Gulbransen have recently reported that they and Rinn find their parlier work to be in error. ..lso Brewer, Searcy and McCullough (126) have made x-ray studies of Mo-MoO₂ mixtures and have found no oxides below MoO₂. ..t high temperatures it appears that MoO₂ and MoO₃ are the only stable molybdonum oxide phases. Brewer, Edwards, McCullough and Templeton (141) could find no x-ray evidence for oxides below MO₂, but the oxides between WO₂ and WO₃, such as W₄O₁₁, are probably stable up to high temperatures.

Bichowsky and Rossini⁽⁴⁾ give the heat of formation of MoO₃ which is rather uncertain and they also give a heat of formation of MoO₂ which agrees closely with the value accepted which was determined by Tonosaki from hydrogen reduction equilibria data. The heat of formation given for WO₂ was obtained from Bichowsky 16) and Rossini Thompson' has recalculated the hydrogen reduction data and CO reduction data of Wohler and Gunther, Liempt and Shibata⁽¹⁰⁵⁾ and obtains a good check with the heat given by Bichowski and Rossini⁽⁴⁾. However, his calculations do not give a reasonable entropy value since he did not correct the data to be consistent with the entropies. It is very common to find that high temperature equilibria data often have the correct order of magnitude of equilibrium constants or free energies of reaction but have incorrect temperature dependences or heats of reaction. This is due to the many sources of error which can vary with the temperature and the best way to treat the data is to correct the experimental data to obtain a corrected curve which goes through the

center of the experimental points and has a slope consistent with the entropies. The temperature ranges of the original data were looked up and the average temperature taken as the center of the experimental data. This is illustrated by the equations given by Thompson⁽¹⁶⁾ for the reaction $W(s) + 2H_2O \doteq WO_2(s) + 2H_2(g)$.

· · ·	Observed $2\log(H_2)/(H_20)$	Corrected $2\log (H_2)/(H_20)$
Wohler and Gunther's data	3808/T -3.108	3440/T -2.8
Liempt's data	2222/T -1.169	4090/T -2.8
(105) Shibata's data	3146/T -2.322	3700/T -2.8

The average for the last column is 3740/T - 2.8 for $2\log (H_2)/(H_20)$. The much better agreement in the last column than in the first shows that the three determinations agree fairly well as to the free energy of reaction, but different errors in the different determinations cause different temperature dependencies. Using the corrected average, one obtains for ΔH_{298} of $WO_2(s)$ a value of -133 ± 3 kilocalories compared to -130.5 kilocalories given by Bichowsky and Rossini⁽⁴⁾. $\Delta H_{298} = -131 \pm 2$ kilocalories was accepted as the heat of formation of WO_2 . (16)

In a similar manner as above the equations given by Thompson for the reaction $2WO_2 + H_2O(g) = W_2O_5 + H_2(g)$ were corrected to agree with reasonable entropies.

	$Observed log(H_2)/(H_2O)$	$Corrected \log(H_2)/(H_20)$
Wohler and Gunther's data	1000/T - 1.218	880/T - 1.1
Liempt's data	817/T - 0.88	1062/T - 1.1
Shibata's data	730/T - 0.807	1035/T - 1.1

The average value for the last column is $\log(\mathbb{H}_2)/(\mathbb{H}_20) = 990/T - 1.1$.

Using this value and -131 kilocalories for $4H_{298}$ of WO₂, one obtains $4H_{298} = -324 \pm 3$ kilocalories for $W_{2}O_5$. Using the data given by Thompson for $W_{2}O_5(s) \pm H_{2}O(g) = 2WO_3(s) \pm H_2(g)$ in a similar manner as above, one obtains $4H_{298} = -328 \pm 5$ kilocalories for W_2O_5 using $4H_{298} = -195.7$ kilocalories for WO₃ from Bichowsky and Rossini (4). This agreement is fairly good and $4H_{298} = -325$ kilocelories has been accepted for W_2O_5 , but it should be regarded as somewhat uncertain in view of the x-ray work discussed above that indicates a phase $WO_{2.9}$ between W_2O_5 and WO_3 and in view of the fact that Shibata (105) reports considerable solid solution formation between W_2O_5 and WO_3 .

The above calculations on data which disregard the intermediate phase assume that the intermediate phase is just barely stable and the $\rm H_2O/\rm H_2$ ratios are the same for the reduction step from $\rm WO_3$ to WO2.9 and from WO2.9 to WO2.75. If sufficient data were available to treat the two steps separately, more accurate calculations could be made. The use of W_20_5 in the calculations instead of W_40_{11} does not introduce any difficulties in most calculations as long as one formula is used consistently. For example, if instead of $2WO_2 + H_2O(g) = W_2O_5 + H_2(g)$, we had considered the equilibrium to be $4WO_2 + 3H_2O(g) = W_4O_{11} + 3H_2(g)$, we would have obtained ΔH_{298} -711 k-calories for W_40_{11} . From $W_40_{11} + H_20(g) = 41/0_3 + H_2(g)$, we would have obtained $\Delta H_{298} = -719$ kilocalories for W_40_{11} . $4H_{298} = -715 \pm 7$ kilocalories may be taken as the best value for Wa011. .. more complete x-ray study in conjunction with the reduction work is necessary here. The heat of formation of WO_3 given by Bichowsky and Rossini⁽⁴⁾ appears to be reliable as two different determinations agreed closely.

The entropy of formation of McO_2 was obtained from the hydrogen reduction data of Tonosaki⁽⁴⁹⁾ while the entropies of MoO₃ and WoO₃ were determined by Seltz, Dunkerly and DeWitt⁽⁵⁰⁾. The entropies of MO_2 and W_2O_5 were estimated by Latimer⁽³⁾.

...ll data given for uranium were obtained from Brewer, Bromley, Gilles and Lofgren (52), who discuss the uranium oxides in detail.

Manganese Group - MnO has the cubic NaCl structure. Mn203 has the cubic Sc₂O₃ structure which is closely related to the CaF₂ structure. Mn_3O_4 has a tetragonally distorted spinol structure and it can be oxidized to another form of Mn203 with a similar distorted spinel structure with Mn lattice vacancies. The spinel type Mn₂O3, which can also be prepared by dehydration of Mn₂O3·H₂O, is unstable with respect to the normal form of Mn20s. Le Elanc and Wehner⁽⁸⁸⁾ have found that MnO prepared in vacuum is especially active and can take up oxygen very readily. It takes up oxygen up to MnO with no change in phase. Similarly they found that Mn_3O_4 can take up oxygen forming a solid solution up to $MnO_{1,42}$. .. bove MnO, 2, the unstable distorted spinel type of Mn₂O₃ was formed which had a solid solution range up to MnO Upon decomposition of MnO2, which has the tetragonal rutile structure, they found formation of cubic Mng03 at Mn01.95 which indicates a very small solid solution range for MnO2. The MnO2 lines were still obtained at $MnO_{1.8}$, but at $MnO_{1.6}$ only the cubic Mn_2O_3 structure was observed. It is quite possible that the wide solid solution ranges observed for the MnO phase and the Mn₃O₄ are not the equilibrium ranges and that the observed ranges extend beyond the equilibrium limits due to the low rate of conversion to the stable phase. Further work at higher temperatures and longer heat-

ing times is necessary to clarify the equilibrium limits of the solid solution ranges. Baroni⁽¹⁰¹⁾ has studied the Mn-O system up to 900°C and checks the results of Le Blanc and Wehner⁽⁸⁸⁾, that there are no other equilibrium phases between M203 and MnO2. However, Glemser (89) has observed another phase between MnO, 76 and MnO1 93 which is unlike any of the other phases reported in the manganese oxide system and which is not the same as the unknown (90) (91) structure found by Ramsdell and Dubois in the same composition range. These phases are undoubtedly metastable. Cole, Wadsley and Walkley (148) reviewed the various compounds reported in Delano⁽¹³⁷⁾ the literature. Many contain potassium and hydrogen. has shown that compounds $K_2Mn_40_8$ and $K_2Mn_80_{16}$ each form solid solution ranges up to MnO2 with gradual removal of potassium. The $K_{2}Mn_{4}O_{8}$ series is the MnO₂ form known as ramsdellite and δ -MnO₂, while the $K_2 Mn_8 O_{16}$ series is the MnO_2 form known as cryptomelane. ...pparently both of these forms become metastable with respect to pyrolusite, the stable form of MnO₂ with rutile structure, when (138) the potassium is completely removed. Genin has also done work on these compounds which confirms this interpretation. There are no stable oxides above MnOz.

Southard and Shomate (54) determined the heat of formation of MnO. The heat of formation of Hn_3O_4 was determined by Shomate (56) and the value given here was obtained by correcting his value slightly. His correction of the Bichowsky and Rossini⁽⁴⁾ value for the heat of formation of aqueous HI was not considered warranted. In fact, a correction of 410 calories making the heat of formation more negative to correct from 18° to 25° C was made to Bichowsky and Rossini's ⁽⁴⁾ value instead of the correction in the opposite

direction suggested by Shomate. The corrected 4H208 for Mn304 is -330,920 ± 260 calories from the HI experiments and -331,640±300 calories from the H_2O_2 experiments. $\Delta H_{298} = -331,000 \pm 300$ calories was taken as the average value. The heat of formation of (56) MnO₂ was also determined by Shomate and is believed to be much more reliable than earlier work. Using the corrected Mn304 value from above, one obtains $\Delta H_{298} = -124,250 \pm 200$ calories as the heat of formation of MnO2 by averaging the two different determinations of the MnO_{2} heat by Shomate (56) reviewed data Sicmonsen on the dissociation pressures of MnO2 and Mn2O3. He obtained $\Delta H = 50.1$ kilocalories for $6Mn_2O_3 = 4Mn_3O_4 + O_2$ and $\Delta H_{298} = 36.2$ kcals. for $4MnO_2 = 2Mn_2O_3 + O_2$. Using the heats of formation of Mn_3O_4 and MnO_2 from above, we obtain $\Delta H_{298} = -229$ kilocalories for Mn203 from the first reaction and -231 kilocalories from the second $\Delta H_{298} = -230 \pm 1$ kilocalories was taken as the best reaction. value.

(2) Kelley and Moore $\binom{(57)}{\text{determined the entropy of MnO_2.}}$ Kelley gives the entropies of MnO and Mn₃O₄. Sigmonson determined the entropy of Mn₂O₃ from the above dissociation data.

...oyama and Oka⁽⁵⁵⁾ studied the reduction of MnO by hydrogen and their data may be used to check the heats and entropies of formation given in Table 1 for MnO. ..lthough their data give too high a heat of formation of MnO, a plot of the free energy of reaction against temperature calculated from the thermodynamic data given in Table 1 and the high temperature specific heats determined by Southard and Shomato⁽⁵⁴⁾ and Kelley, Naylor and (92) Shomate goes directly through the experimental points of ...oyama (55) and Oka with deviations of only a few hundred calories. This is another excellent example where experimental heats of reaction at high temperatures may be in error although the free energies are only slightly in error.

ReO₃ has a cubic structure somewhat similar to the rhombic WO₃ structure. There are also the oxides Re_2O_7 and ReO_2 . ReO_2 and TeO_2 have the monoclinic MoO₂ structure⁽¹²⁹⁾ with densities of 11.2 and 6.9, respectively. X-ray work has indicated that there are no stable oxides below ReO_2 .

The heats of formation of ReO₃ and $\text{Re}_2^{O_7}$ were determined by Roth and Backer⁽⁹⁴⁾, but they must be greatly in error; for they indicate that ReO₃ is very unstable by disproportionation to solid $\text{Re}_2^{O_7}$ and Re metal. The heat of formation of ReO₂ was calculated from the free energy of formation given by Latimer⁽³⁾.

Iron, Nickel and Cobalt Group - The lowest oxide for this group is the MO oxide with the MaCl type crystal structure. by disproportionation at room temperature becomes stable at 833 °K 0. ...s the temperature is raised the with a composition of Fe solid solution region becomes wider. The low oxygen side remains almost constant at about Fe0.950 while the high oxygon side becomes higher in oxygen as the temperature is raised. ..t 1697°K the solid solution extends to Fe_{0.835}0. Bernard⁽¹¹¹⁾has also studied the FeO solid solution in detail. Liquid ferrous oxide in equilibrium with iron has the composition Fe 0.968 of 1644 K and Fe_{0,992}0 at 1797°K. The solubility of oxygen in the Fe metal phase is small. ...coording to Sloman⁽¹⁰⁴⁾, the solid solubility of oxygen in a-iron is 0.01 to 0.02 atomic percent at room temperature. Vogel and Martel give data on the high temperature solid

solubilities in the various forms of iron, but their solubilities are apparently too high. ...coording to Darkon and Gurry⁽¹⁰⁸⁾, the solubility is not over 0.04 atomic percent of oxygen even at 1500° C. Ralston⁽¹⁰⁷⁾ and Taylor and Chipman⁽¹¹⁰⁾ give data on the solubility of FeO in liquid iron. The solubility is 0.5 atomic percent of oxygen at the subsectic point of 1524° C, 1.05 atomic percent at 1600° C, and 2.1 atomic percent at 1800° C.

The extent of solubility of CoO in Co is not known although it is small enough so that no change in the Co lattice constant can be observed at 500[°]C upon addition of CoO. The extent of the solid solution range of the CoO phase similar to that of the FeO phase is not known although apparently considerable amounts of oxygen can be taken up by CoO without a phase change.

...coording to Hensel and Scott (109), molton Ni dissolves. 0.785 atomic percent of oxygen at the outectic temperature of 1435°C. 1.08 atomic percent are dissolved at 1465°, 1.55 atomic percent of oxygon are dissolved at 1550°C, and 1.93 atomic percent of exygon are dissolved in molten nickel at 1650°C. The solubility range of the NiO phase is not known although considerable amounts 115) of oxygen can be taken up by NiO without a phase change. Bogatskii claims that heating Ni(NO₃)₂ in air at temperatures from 500 $^{\circ}$ C to 1000°C will produce compositions from NiO₂ to NiO with the same cubic crystal structure except that the lower temperature preparations of higher oxygen composition have larger lattice constants. (116) report a different cubic form (not Bennett. Cairns. and Ott face centered) of NiO when prepared below $110^{\circ}C$.

Of the higher oxides, Fe_3O_4 and Co_3O_4 are known with the spinel type crystal structure. Fe $_2O_3$ is known in the rhombohedral

a-corundum form and in a cubic form which can be obtained by oxidation of Fe₃O₄ and has the same spinel type structure with vacancies in the Fe lattice. There is definitely some solid solution formation between Fe₃O₄ and a-Fe₂O₃, but the extent has not been clarified. It is complicated by the fact that a complete solid solution exists between Fe₃O₄ and the metastable cubic γ -Fe₂O₃, and unless rates of conversion are rapid, equilibrium conditions will not be maintained between the Fe₃O₄ and a-Fe₂O₃. White $\binom{112}{113}$ and Corey $\binom{113}{113}$ review the preparations and properties of the iron exides.

Co₂O₃ has never been prepared in the pure state, but traces of a phase which may have the α -corundum structure have been re-(101) Baroni ported for samples of CoO heated in oxygen. claims to have prepared Co₂O3 with a structure which is probably tetragonal. He also claims that CoO will react with 50-100 atmospheres Og at $100-800^{\circ}C$ to form a surface layer of CoO_2 which could be detected by electron diffraction, but no CoO₂ can be prepared in the bulk. No nickel oxides above NiO have been definitely prepared or identified as a distinct phase although as noted above, the cubic NiO phase can apparently take up considerable oxygen without a phase change. However, as in the case of CoO2, distinct oxides can be prepared as a surface film. For example, Selwood (139) reports that NiO is formed if deposited on a MgO surface while Ni₂03 is formed on a ...l₂03 surface and NiO₂ is formed on a TiO₂ surface. .. 11 evidences indicate that these higher oxides are unstable as pure phases.

TABLE 1

Thermodynamic and Physical Properties of the Oxides

The heats and free energies of formation are given in k-calories per atom of oxygen. The entropy of formation is given in calories per degree per atom of oxygen.

Oxide	<u>∆F</u> 298	<u>АН</u> 298	<u>45</u> 298	<u>T</u> M [°] K	$\frac{T_{10-3}}{atm} \frac{T_1^{\circ}K}{K}$	
Li ₂ 0	-134.	-142.3 <u>+</u> 2	(-28.)	2000	volatile at 1200 [°] K as Li ₂ 0 gas	
1/2Li ₂ 0 ₂		-76.		d.470 °K	at 1 atm 02	
Na ₂ 0	-90.	-99.5 <u>+</u> .2	-31.9	1000	vaporizes by dissocia- tion to Na and O ₂ gases	
$1/2Na_{2}O_{2}$		-59.6	ч.,	733	d.919, 1 atm 02	
K ₂ 0	-77.	-86.2+3	(-32=,)	• •	dissociates to K and O ₂ gases	
$1/2K_20_2$	-46.	-54.	(-27.)	7,63	+ h	
1/3K203		-42.		703	decompose giving	
1/2K02		-34.		653	oii U ₂ gas	
Rb ₂ 0	-73.	-82.9 <u>+</u> 3	(-32.)	, ,	dissociates to Rb and O ₂ gases	
1/2Rb ₂ 0 ₂		-54.		840	77mmO_2 1156°	
1/3Rb ₂ 03		-42.		762	163mm0 ₂ 1043	
1/2Rb02		-34.		685	225mm0 ₂ 1033	
Cs ₂ O	-73.	-82.1 <u>+</u> 3	(-32.)	763	dissociates to Cs and O ₂ gases	
1/2Cs ₂ 03	·	-60.		867	73mm0 ₂ 1187 [°]	

<u>Oxide</u>	<u>à</u> <u>F</u> 298	<u>LH</u> 298	<u>45</u> 298	$\underline{\mathbf{T}}_{M}^{\mathbf{O}_{K}}$	<u>T₁₀₋3atm</u>	T ₁ [°] K
1/3Cs ₂ 0 ₃		-47		775	108mm0 ₂	1125 ⁰
1/2Cs0 ₂		-41	,	705	225mm0 ₂	1153 ⁰
BeO	-140.	-147±5 ·	-23.4	2795 <u>+</u> 30	2900±50	4300±100
MgO	-136.	-143.8 <u>+</u> .5	5 -25.7	3075 <u>+</u> 30	vaporize tion to	s by dissocia- Mg and O gases
1/214g02			,	d.361 at	l atm.0 ₂	to lig02.3Mg0
0a0	-144.3	-151.7±.5	5 -25.0	2845 <u>+</u> 20	va <u>p</u> orize tion to	s by dissocia- Ca and O gases
1/20a0 ₂	-71.0	-78.2	-23.	d. 548°K	in l atm	. 0 ₂
Sr0	-133.	-140.8 <u>+</u> 1	-24.8	2730 <u>+</u> 20	2400 <u>+</u> 100	3400±200
1/2SrO2	-70.	-76,6 <u>+</u> 2	-23	d. 488,	l atm. O	2
BaO	-126.	-133±2	-22.8	2196 <u>+</u> 10	2100 <u>+</u> 100	2900±200
1/2Ba02	-70.	-76.2±3	-20	1070 <u>+</u> 50	d.1110,	$l atm. O_2$
RaO	-123.	(-130) <u>+</u> 4	(-23.)			
1/3B ₂ 0 ₃ Els.	-104.	-112.8±.3	3 (-26)	567		>1770
1/31203	-125.6	-133.0±.1	L -24.9	2300 <u>+</u> 20	2395	3250
1/33c203	-140.	-147. <u>+</u> 3	(-24.)			
1/3Y203	-143.	(-150) <u>+</u> 2	(-23)	2690 <u>+</u> 100		4570
1/3La ₂ 03	-145·	-152. <u>+</u> 2	(-22)	2590±20		4470
1/3C0203	-142.	-149.±2	(-22)			
1/20e0 ₂	-116.	-123.±4	(-22)	3000 <u>+</u> 200	undor O ₂	pressure ,
1/3Pr203	-141.	-148.+2	(-22)	•		
1/11 Pr60) _{lī} 120.	-127.+4	(-22)	d. losing	02	
1/3 Nd 203	,-140.	-147.+2	(-22)			·
1/35m203	-136.	-143.+4	(-22)			
1/23i02	-96.	-104.+2	-26.7	1973		2500
Ti0	-120.	(-127) <u>+</u> 3	-22.8			

- 8

)

Oxide	<u>4F</u> 298	<u>4H</u> 298	<u>45</u> 298	<u>T</u> °K	$\frac{T_{10^{-3}}}{1}$ atm $\frac{T_{1}^{O_{K}}}{1}$
1/3Ti ₂ 03	-120.	-127+2	-22.6	2400	3300
1/5Ti ₃ 05	-114.	-121+2	-22.3		
1/2Ti02	-106.	-112.5 <u>+</u> 1	-22.1	2130+20	<3270
1/2Zr02	-122.5	-129.5+.	5 -23.3	2988	4570
1/2Hf0 _z	-129.5	-135.8+1	-21.2	30 <u>53+</u> 20	
ThO		(-150) <u>+</u> 1	0		
1/2ThO _z	-148.	-155 <u>+</u> 10	-21.5	3225 <u>+</u> 200	4670
vo	-91.	-98 <u>+</u> 5	(-22)	2323	
1/3V203	-92.	-98.7 <u>+</u> 2	-21.3	2250	3300
1/5V305		(-93.5		ŝ	
1/2V02	-79.	-85.5 <u>+</u> 1	-21.9	1818 <u>+</u> 80	3000
1/26V12026	5 - 75.	-81.5 <u>+</u> 1	-21.2		•
1/57205	-68.	-74.5 <u>+</u> 1	-21.1	943 <u>+</u> 3	
Сро		<-96	· -		
1/20b0z	-89.	-96 <u>+</u> 2	(-22)	·	
1/50b205	-86.	-92.5 <u>+</u> 1	(-22)	1795 <u>+</u> 100	under O_{\varkappa} pressure
1/2Ta0 [°] s		-100			
1/5Ta205	-94.	-100+1	-21.7	2150 <u>+</u> 100	
1/3Cr ₂ 03	-83.5	-90,0 <u>+</u> .3	-21.8	2710 <u>+</u> 10	3300
1/3Cr03	-40.	-46.3 <u>+</u> 1	(-21.)	460	decomposes 540
1/2M002	-60.5	-66 <u>+</u> 1	-18.3	· .	
1/11M040	-				disproportionates
1/52M0 ₁₈ 05	52				disproportionates
$1/3M00_{3}$	-53.	-59 <u>+</u> 2	-20.6	1068	1055 1424
1/2002	-59.5	-65.5 <u>+</u> 1	-20.5	1850	d.1900 to W+WO3 (g
1/11W_0 ₁₁	-59.	-65 <u>+</u> 1	-20.5		· •

					UCRL - 104 Page 36
Oxide	<u>∆</u> <u>F</u> 298	<u>4H</u> 298	<u>AS</u> 298	$\overline{T}^{O}K$	<u>T₁₀-3atm</u> <u>T</u> ^O K
1/2.9W02.	9	(-6 <u>5+</u> 1)			* • •
1/31/03	-59.	-65 <u>+</u> .1	-20.5		1560
UO	-130.	-136 <u>+</u> 5	(-20.)		
1/2U02	-129.	-135+2	-21.2	3000 <u>+</u> 200	
1/2.25002	. 25	-125+2	(-20)		
1/2.62002	.62	-113.5+2	(-20)		
1/80 ₃ 08	-106.	-112+2	-20.8	d. 1950,	l atm. 0_2 to UC 2.25
1/3U03	-96.	-102+2	-20.7	d. 925, 1	atm. 0_{2} to $U_{3}0_{8}$
MnO	-86.7	-92.0+.1	-17.7	2070	
$1/4Mn_3O_4$	-76.4	-82.8 <u>+</u> .1	-21.4	1865+20	WRS
1/3Mn ₂ 03	-70.3	-76.7 <u>+</u> .3	-21.5	d.	
1/2Mn02	-55.6	-62.1 <u>+</u> .1	-22.0	d.	•
1/2Re0 ₂		-70 <u>+</u> 7	(-22)		1
1/3ReO3		-27.5 <u>+</u> 15	(-21)		
1/7Re ₂ 07		-42.5 <u>+</u> 5	(-20.5)	
Feo.95 ⁰	-59.1	-64.3 <u>+</u> .5	-17.6	1644 <u>+</u> 1	
$1/4Fe_{3}0_{4}$	-60.8	-66.8+.1	-20.1	1870 <u>+</u> 2 und	ler 0.0575 atm. 02
1/3Fe ₂ 03	-59.4	-65.8+.7	-21.7	d.1730 to	Fe_3O_4 at latm. O_2
000				207 <u>5+</u> 20	
1/4C0304	7			· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·
NiO	-50.8	-57.5+.4	-22.4	2230 <u>+</u> 20	• :
Ru02					
Ru0 ₄					
Rh ₂ 0					
RhO					
Rh ₂ 03					

UCRL - 104 Page 37 $\frac{T_{10-3}}{2}$ atm $\frac{T_1^{o}K}{1}$ <u>≜</u>£298 <u>4H</u>298 $\frac{\Delta S}{298} = \frac{T_M^{O}K}{M}$ <u>Oxide</u> PdO Pd02 Pd03 $0s0_{2}$ $0s0_4$ Ir0₂ Pt0 Pt02 Cu₂0 CuO -•820 .ig0 ..u₂0 ...u203 ₽.

Bibliography

- (1) E. Rengade, M. Centnerszwer and M. Blumenthal; Chem. Zbl.
 2729 (1934) and Gmelins Handbuch, System Nos. 20-25, Li,
 Na, K, Rb, Cs (1928 1937).
- (2) K. K. Kelley, Bur. of Mines Bulletin 434 (1941).
- (3) W. M. Latimer, Oxidation Potentials, Prentice-Hall (1938).
- (4) F. R. Bichowsky and F. D. Rossini, <u>The Thermochemistry of</u> <u>the Chemical Substances</u>, Reinhold Publishing Co. (1936).
- (5) R. de Forcrand, Compt. rend., 158, 845 (1914).
- (6) R. de Forcrand, Compt. rend., 158, 994 (1914).
- (7) W. A. Roth, E. Borger, and H. Siemonsen, Z. anorg. allg.
 Chem., 239, 321 (1938).
- (8) C. Shomate and E. Huffman, J.A.C.S., <u>65</u>, 1625 (1943).
- (9) H. V. Wartenberg, H. J. Reusch, and E. Saran, Z. anorg.
 allg. Chem., 230, 267 (1937).
- (10) N. D. Erway and R. L. Seifert, Declassified AEC Report CF-3626-C (September 1946) MDDC-1030.
- (11) K. K. Kelley, Bur. of Mines Bulletin 393 (1936).
- (12) W. R. Mott, Trans. Amer. Electrochem. Soc., 34, 255 (1918).
- (13) K. K. Kelley, Bur. of Mines Bulletin 383 (1934).
- (14) J. W. Mellor, A Comprehensive Treatise on Inorganic and Theoretical Chemistry. Longmans Green and Co., 1922-1937.
- (15) International Critical Tables, McGraw-Hill Co., 1928.
- (16) M. deK. Thompson, The Total and Free Energies of Oxides of Thirty Two Metals, The Electrochemical Society, 1942.
- (17) B. J. Todd and R. R. Miller, J.A.C.S., <u>68</u>, 530 (1946).
- (18) P. E. Synder and H. Seltz, J.A.C.S., <u>67</u>, 683 (1945).
- (19) H. Bommer and E. Hohmann, Z. anorg. allg. Chem. 248, 357(1941)

- (20) R. F. Geller and P. J. Yavorsky, J. Research NBS, <u>34</u>, 395 (1945).
- (21) H. V. Wartenberg and H. J. Reusch, Z. anorg. allg. Chem., 207, 1 (1932).
- (22) W. A. Roth, U. Wolf, and O. Fritz, Z. Electrochem., <u>46</u>, 42, (1940).
- (23) C. H. Shomate, J.A.C.S., 68, 310 (1946).
- N. W. Taylor and S. S. Cole, J.A.C.S., <u>56</u>, 1648 (1934).
 J. Am. Ceramic Soc., <u>18</u>, 55 (1935).
- (25) H. V. Wartenberg and W. Gurr, Z. anorg. allg. Chem., <u>196</u>,
 381 (1930).
- (26) Gmelins Handbuch, System No. 43- Hf (1940).
- (27) G. Becker and W. A. Roth, Z. physik Chem., <u>A167</u>, 16 (1933).
- (28) H. Siemonsen and H. Ulich, Z. Elektrochem., 46, 142 (1940).
- (29) C. Maier, Bureau of Mines Bulletin 436 (1942).
- (30) L. Brewer, Thermodynamic Properties of Common Gases, Declassified AEC Paper MDDC-438-E, July 13, 1945.
- (31) L. Brewer, Thermodynamic Properties of the Elements, Declassified AEC Paper MDDC-438-C, July 23, 1945.
- (32) G. Herzberg, "Molecular Spectra and Molecular Structure", Prentice-Hall, New York (1939).
- (33) K. K. Kelley, Bur. of Mines Bulletin 371 (1934).
- (34) O. Ruff and P. Schmidt, Z. anorg. allg. Chem., <u>117</u>, 172
 (1921).
- (35) A. Claassen and C. F. Veenemans, Z. Physik, 80, 342 (1933).
- (?6) G. Hermann, Z. phys. Chem., 35B, 298 (1937).
- M. deK. Thompson and W. G. Armstrong, Trans. Electrochem.
 Soc., <u>54</u>, 85 (1928).

- (38) H. V. Wartenberg, H. J. Reusch, and E. Saran, Z. anorg. allg. Chem., 230, 257 (1937).
- (39) H. V. Wartenberg and K. Eckhardt, Z. anorg. allg. Chem., 232, 179 (1937).
- (40) E. E. Schumacher, J.A.C.S., 48, 396 (1926).
- (41) C. W. Kanolt, Z. anorg. allg. Chem., 85, 1 (1914).
- (42) Gmelins Handbuch, System No. 27 Mg(1937).
- (43) Gmelins Handbuch, System No. 30 Ba (1932).
- (44) M. Centnerszwer and M. Blumenthal, Bull. Acad, Polon. <u>A1935</u>, 540 (1936).
- (45) N. Nasu, Sci. Repts., Tohoko Imp. Univ., 25, 510 (1936).
- (46) M. Kobayaski, Bull. Chem. Soc. Jap., 8, 231 (1933).
- (47) L. Brewer, L. A. Bromley, P. W. Gilles and N. L. Lofgren,
 The Thermodynamic Properties of the Halides, Declassified
 AEC Paper MDDC-438-F, October 15, 1945.
- (48) K. K. Kelley, Ind. Eng. Chem. 36, 377 (1944).
- (49) K. Tonosaki, Bull. Inst. Phys. Chem. Res. Tokyo, <u>19</u>, 126 (1940).
- (50) H. Seltz, F. J. Dunkerly, and B. J. DeWitt, J.A.C.S., <u>65</u>, 600 (1943).
- (51) G. Hagg and A. Magneli, Arkiv Kemi Mineral, Geol. <u>19A</u>, No. 2 (1944) and 24A, No. 2 (1946).
- (52) L. Brewer, L. A. Bromley, P. W. Gilles, and N. L. Lofgren, The Thermodynamic Properties and Equilibria at High Temperatures of Uranium Halides, Oxides, Nitrides, and Carbides, Declassified AEC Paper, MDDC-1543 (BC-82), April 1, 1947.
- (53) W. A. Roth and U. Wolf, Z. Elektrochem., <u>46</u>, 45 (1940).

- (54) J. C. Southard and G. E. Shomate, J.A.C.S., <u>64</u>, 1770 (1942).
- (55) S. Aoyama and Y. Oka, Sci. Repts. Tohoku Imp. Univ., <u>22</u>, 824 (1933).
- (56) C. Shomate, J.A.C.S., <u>65</u>, 785 (1943).
- (57) K. Kelley and Moore, J.A.C.S., 65, 782 (1943).
- (58) H. Siemonsen, Z. Elektrochem., <u>45</u>, 637 (1937).
- (59) K. F. Kelley, F. Boericke, G. Moore, E. Huffman, and W. Bangert, Bur. of Mines Technical Paper 662 (1944).
- (60) G. Grube and M. Flad, Z. Elektrochem., 45, 835 (1939).
- (61) H. V. Wartenberg and S. Aoyama, Z. Elektrochem., <u>33</u>, 144 (1927).
- (62) S. Aoyama and E. Kanda, J. Chem. Soc. Japan, <u>55</u>, 1174 (1934).
 (63) E. Rengade, Compt. rend., <u>148</u>, 1199 (1909).
- (64) K. Taylor and L. S. Wells, J. Research N.B.S., 21, 133 (1948).
- (65) E. Baur and R. Brunner, Z. Elektrochem., 40, 155 (1934).
- (66) V. M. Goldschmidt, F. Ulrich, and T. Barth, Shrifter utgit av det norske Videnshap-Akademi i Oslo (I) Matem Naturvid Klasse 1925, No. 5, pg. 5.
- (67) K. Löhberg, Z. phys. Chem., B28, 402 (1935).
- (68) W. Zachariasen, CN-2381, Nov. 15, 1944.
- (69) Strukturbericht edited by K. Herrmann, Leipzig, 1913-1939.
- (70) E. W. Neuman, J. Chem. Phys., 3, 243 (1935).
- (71) G. N. Lewis and M. Randall, Thermodynamics, McGraw-Hill, 1923.
- (72) J. Hildebrand, J.A.C.S., <u>34</u>, 246 (1912).
- (73) Friedrick and Sittig, Z. anorg. allg. Chem., <u>143</u>, 293 (1925).
- (74) Hirsch, Trans. Electrochem. Soc., <u>20</u>, 57 (1911).

- (75) M. Foex, Compt. rend., 220, 359 (1945).
- (76) M. Mosesman and K. Pitzer, J.A.C.S. 63, 2348 (1941).
- (77) P. Ehrlich, Z. Elektrochem., <u>45</u>, 362 (1939); Z. anorg.
 allg. Chem., <u>246</u>, 53 (1941).
- (78) F. Halla, Z. anorg. allg. Chem., 184, 421 (1929).
- (79) K. K. Kelley, U. S. Bur. of Mines, Berkeley, private communication.
- (80) A. Iandelli, Gazz. cham. ital., 77, 312 (1947).
- (81) B. F. Naylor, J.A.C.S., 68, 1077 (1946).
- (82) H. Hoschek and W. Klemm, Z. anorg. allg. Chem., <u>242</u>, 63 (1939).
- (83) W. Klemm and L. Grimm. Z. anorg, allg. Chem., <u>250</u>, 42 (1942).
- (84) G. Grube, O. Kubaschewski, and K. Zwiauer, Z. Elektrochem.
 45, 885 (1939); O. Kubaschewski, Z. Elektrochem., 46,
 284 (1940).
- (85) W. Zachariasen, CF-2926, Apr. 15, 1945.
- (86) L. Blanc, Ann. chim., 6, 182 (1926).
- (87) I. G. Ryss and A. I. Selyanskaya, Acta Physiochim. URSS,
 8, 623 (1938).
- (88) M. Le Blanc and G. Wehner, Z. physik Chem., A168, 59 (1933).
- (89) 0. Glemser, Ber., 72, 1879 (1939).
- (90) L. S. Ramsdell, Amer. Mineralogist, 17, 143 (1932).
- (91) P. Dubois, Ann. Chim., <u>5</u>, 411 (1936).
- (92) K. K. Kelley, B. Naylor, and C. Shomate, Bur. of Mines Tech. Paper 686 (1946).
- (93) K. K. Kelley and Anderson, Bur. of Mines Bull. 384 (1935).

- (94) W. A. Roth and G. Becker, Z. Physik Chem., <u>A159</u>, <u>27</u>, 415 (1932).
- (95) M. R. Andrews, J.A.C.S., 54, 1845 (1932).
- (96) J. D. Fast, Metallwirtschaft, 17, 641 (1938).
- (97) A. Helms and W. Klemm, Z. anorg. allg. Chem., <u>242</u>, 201 (1939).
- (98) M. A. Michel and J. Benard, Bull. soc. chim., <u>10</u>, 315 (1943).
- (99) H. Inuzuka, Mazda Kenkyu Ziho, 15, 305 (1940).
- (100) G. Brauer, Z. Elektrochem., <u>46</u>, 397 (1940).

Naturwiss, 28, 30 (1941).

Z. anorg. allg. Chem., 248, 1 (1941).

- (101) A. Baroni, Gazz. chin. ital., 70, 478, 483 (1940).
- (102) O. Glemser and H. Sauer, Z. anorg. allg. Chem., <u>252</u>, 144 (1943).
- (103) V. P. Kotov and S. Raikhshtein, J. Phys. Chem. (USSR), <u>15</u>, 1057 (1941).
- (104) H. A. Sloman, J. Iron Steel Inst., 143, 311 (1941)
- (105) Z. Shibata, Tech. Rep. Tohoku 8, 129, 145 (1929).
- (106) R. Vogel and E. Martel, Archiv fur das Eisenhuttenwesen,
 6, 109 (1932).
- (107) 0. Ralston, Bur. of Mines Bulletin 296 (1929).
- (108) L. S. Darken and R. W. Gurry, J.A.C.S., <u>67</u>, 1398 (1945) <u>68</u>, 798 (1946).
- (109) F. R. Hensel and J. A. Scott, Trans. A.I.M.E., <u>1933</u>, pg. 139-140.

- (110) C. R. Taylor and J. Chipman, Trans. Am. Inst. Min. Met. Eng., 154, 228 (1943).
- (111) Bernard, Ph.D. Thesis, Univ. of Paris (1939).
- (112) J. White, J. of Iron and Steel Institute. No. II (1943).
- (113) R. C. Corey, Combustion, <u>17</u>, No. 2, 45 (1946).
- (114) H. Jacobs, J. Applied Physics <u>17</u>, 596 (1946).
- (115) Bogatskii, J. Gen. Chem. Russ, <u>7</u>, 1397 (1937). Khim. Referat. Zhur., <u>4</u>, No. 5, 24 (1941).
- (116) O. G. Bennett, R. W. Cairns, and E. Ott, J.A.C.S., <u>53</u>, 1179 (1931).
- (117) Pascal, Bull. soc. chim. 12, 627 (1945).
- (118) C. H. Shomate, J.A.C.S., <u>69</u>, 218 (1947).
- (119) Foex, Compt. rend., 223, 1126 (1946).
- (120) Flood and Kleppa, J.A.C.S., <u>69</u>, 998 (1947).
- (121) O. A. Cook, J.A.C.S., 69, 331 (1947).
- (122) F. D. Rossini, private communication to Torgesen and Shomate, J.A.C.S., 69, 2103 (1947).
- (123) J. D. Hanawalt, H. W. Rinn and L. K. Frevel, Ind. Eng. Chem., Anal. Ed. 10, 457 (1938).
- (124) R. T. Phelps, E. A. Gulbransen, and J. W. Hickman, Ind. Eng. Chem., Anal. Ed., <u>18</u>, 391 (1946).
- (125) J. W. Hickman end E. A. Gulbransen, Metals Technology,
 14, No. 3, Paper 2144 (1947).
- (126) L. Brewer, A. Searcy, and J. D. McCullough, unpublished work, Berkeley, 1947.
- (127) Chretien and Wyss, Compt. rend 224, 1642 (1947).
- (128) J. H. de Boer and J. D. Fast, Rec. tran. chem. <u>59</u>, 161 (1940).

- (129) W. Zachariasen, ANL-4082; S. Fried, ANL-4112, January 15, 1948.
- (130) Vasenin, J. Gen. Chem. (USSR), <u>17</u>, 450 (1947).
- (131) I. A. Hazarnovskii and S. Raikhshtein, J. Phys. Chem. (USSR) 21, 245 (1947).
- (132) L. Brewer, A. Searcy, J. D. McCullough, unpublished work, Berkeley, 1947.
- (133) D. Gruen and J. Katz, A.C.S. meeting Chicago, April 1948.
- (134) L. Brewer, R. Edwards, J. D. McCullough, unpublished work, Berkeley, 1947.
- (135) L. Brewer, L. Templeton, and J. D. McCullough, unpublished work, Berkeley, 1947.
- (136) D. Templeton, unpublished work, Berkeley, 1947.
- (137) Pl Delano, Paper presentated at American Chemical Society. Meeting, Chicago, April 19, 1948.
- (138) G. Genin, Rev. gen. elect., 56, 421 (1947).
- (139) P. Selwood, Paper presented at American Chemical Society Meeting, Chicago, April 19, 1948.
- (140) E. Friederick and L. Sittig, Z. anorg. allg. Chem. <u>145</u>, 127 (1925).
- (141) L. Brewer, R. Edwards, J. F. McCullough, and D. Templeton, unpublished work, Berkeley, May 1947.
- (142) L. Brewer and W. Zachariasen, MUC-FWHZ-130, April 24, 1945.
- (143) L. Brewer, UC-RL-49, February 2, 1948.
- (144) N. Baenziger and R. Rundle, CC-1984, Nov. 10, 1944.
- (145) W. Schechter, H. Sisler, and J. Kleinberg, J.A.C.S., <u>70</u>, 267 (1948).
- (146) F. Aebi, Helv. Chem. Acta, 31, 8 (1948).

(147) D. Ginnings and R. Corruccini, J. of Res. NBS <u>38</u>, 593 (1947).

ŧ,

4

ŧ.

1

4

(148) Cole, Wadsley, and Walkerly, Electrochemical Society meeting, October 1947.